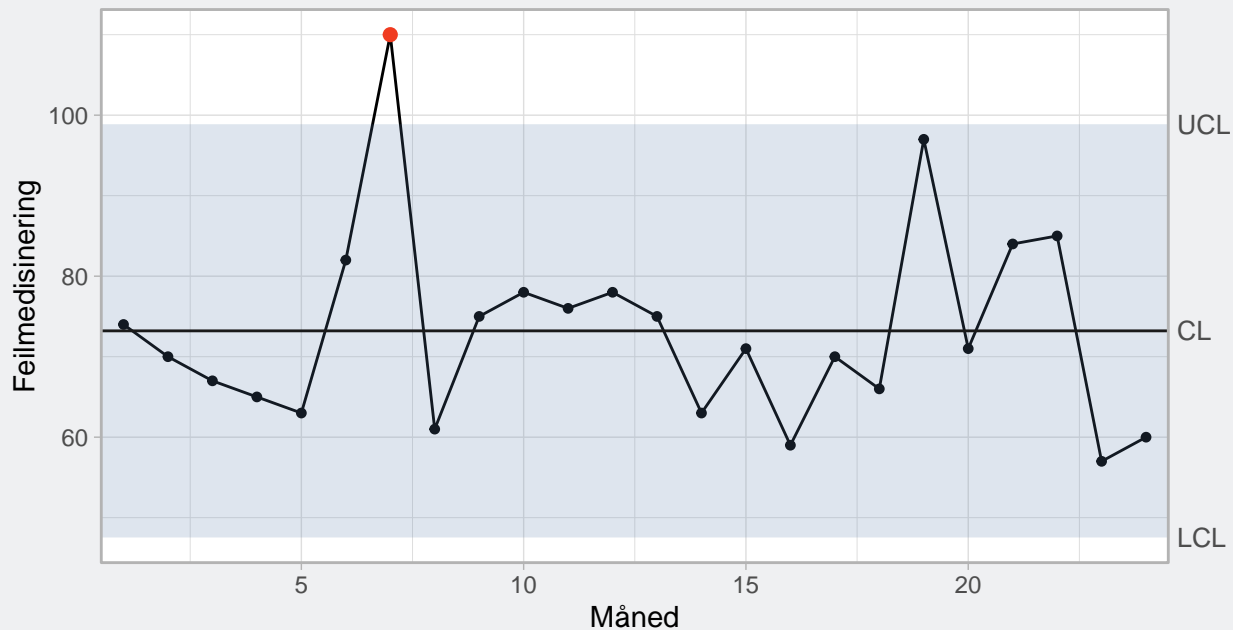


c-diagram



Number of groups = 24

Center = 73.20833

StdDev = 8.556187

LCL = 47.53977

UCL = 98.87689

Number beyond limits = 1

Number violating runs = 0