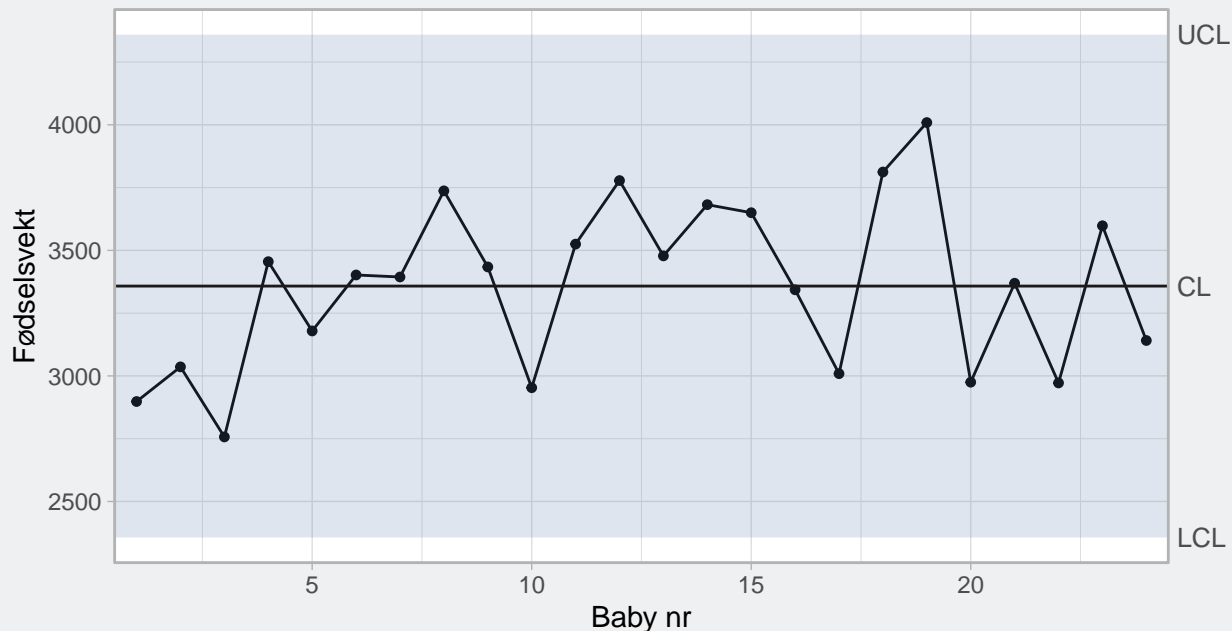


I-diagram



Number of groups = 24

Center = 3357.75

StdDev = 333.7573

LCL = 2356.478

UCL = 4359.022

Number beyond limits = 0

Number violating runs = 0