92 X 150 MM DIMENSIONS ARE IN MM (1) 5.88 BUBBLE MOVEMENT MACHINE MATERIALS: MUST INDICATE 8.25* .DISC. ARM. BRACE C CLAMP SENSITIVITY OR BETTER ALUM. - SAE-AA-6861-T6 OR EQUIV. (21 MUST BE ACCURATE TO .COIL SPRING & LEVEL CLIP WITHIN :0.05° THRU SPRING STEEL SAE 1850 - CADMIUM PLATE A RANGE OF 14"---.WEIGHT & EYEBOLT ASM. STEEL - CADMIUM PLATE 12.25 *SCREWS ALUM. - MACHINE THREADS MACHINED DIMS. 18,12 MM 144.59 -18 EQUAL DIVISIONS. SEC. A - A I REVOLUTION EQUALS sec. B - B 8.5° DEFLECTION ALUMINUM SLEEVE TO LIMIT THUMB SCREW ADJUSTMENT 681.0R. 8.98 3 PADS TO 4º DOWN BOTH SIDES -1.27 IMPRESS.ON - 55.B -1.58 CONSTANT 108.33 -2º CONSTANT BRASS THUMB SCREW. 64 PITCH THREAD. (127.0) -1666.6R TOP & BOTTOM THI TYP. "IO SCREW ALUM. COLLET-92.8 OPTIONAL CONSTRUCTION -EYEBOLT r 31.75 TYP. -69.85 4.5 TYP. 42° CONSTANT 1.26 CONSTANT SPRING CLIP AND GROOVE 3 PADS IN THUMB SCREW TO LIMIT ADJUSTMENT TO 4º UP --SPOT DRILL AS REG'D. FINAL WEIGHT OF EYEBOLT & WEIGHT ASM. TO BE LIGHTENING HOLES AS L814 KG. REQUIRED. FINAL WEIGHT OF DISC. CLAMP AND LEVEL ASM. TO BE Q33 KG. DEFLECTOMETER

FIG.-16