

# ebolatone

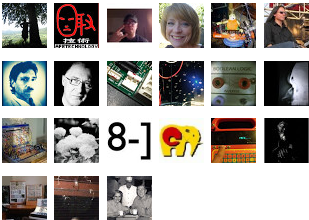
Thursday, December 13, 2012

## Buchla 158A PCB / Build



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### About Me

**Peake**  
Loss Angeles,  
California, United  
States  
Into synth music  
since 1978; into  
synths since 1980.  
Began full-time work  
in synthesis in 1987  
when I started  
TECHNOSIS, a  
sound design  
company first  
serving the Ensoniq  
ESQ-1. Later,  
created sounds for  
Yamaha, Korg,  
Alesis, Peavey,  
Sound Source  
Unlimited, Kawai,  
and others,  
including a few  
artists. Worked at  
Alesis full-time from  
1996 through 2001,  
on the DG8, DMPPro,  
Andromeda, and  
other items,  
including the initial  
specification (but  
not the  
development) of the  
ModFX line. Also  
did some patches  
for the excellent  
Evolver Rack.  
Stuffed dozens of  
circuit boards for  
Cyndustries,  
Livewire Audio, and  
Bubblesound. Wrote  
a few reviews for  
EM magazine, did  
some interstitial  
music for a few  
early Taxicab  
Confessions  
episodes, co-wrote  
and co-produced  
the title music for

### Blog Archive

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**SOUNDBITES:**

Octave saws into the 410 LPF filter:

<https://soundcloud.com/peake-1/410-lpf-158a-saws>

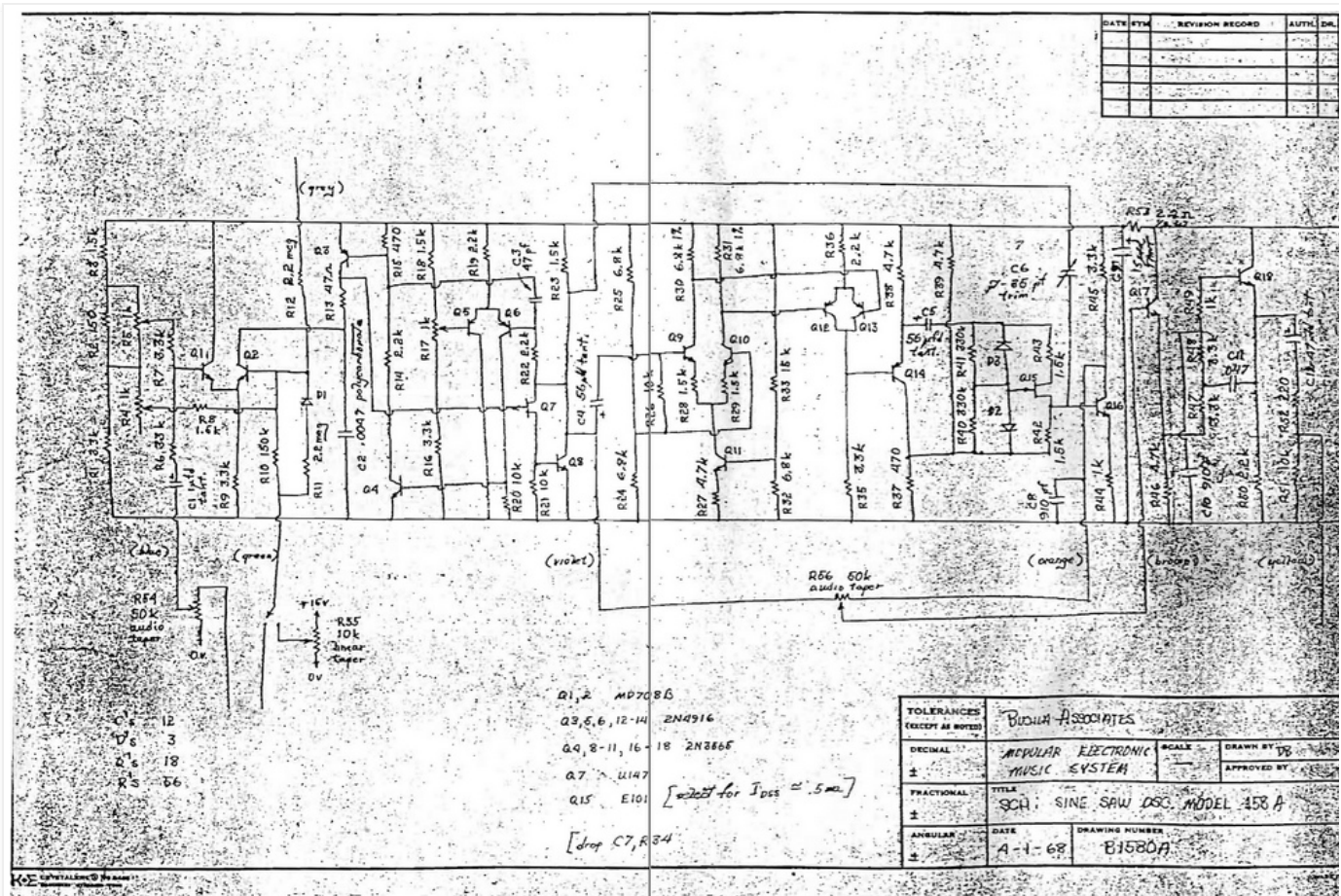
Full-blown audio-rate FM:

<https://soundcloud.com/peake-1/158a-try-1wav>

Please note that the 100 series oscillators do not offer simultaneous use of the front panel Frequency control and the CV input jack; a switch selects between them. The 156 module was used as a CV input front end and in the 200 series oscillators, those controls were bundled into the oscillator module.

Please also note that these oscillators are scaled way off from 1V/Octave so don't even expect anything like that.





Link to schematic:

<http://www.flickr.com/photos/11165691@N03/8270607662/lightbox/>

Between the Great Lakes Audio layout doc and photos of a vintage module, I was told there is an extra transistor in the sine shaper not present in the schematic and easily confirmed as much. There is also a 6K8 resistor to ground.

## PARTS

An E101 FET (Q15) is listed for the sine shaper section, selected for an Idss of 0.5. This part is unobtainium; use a 2N4339 as a substitute.

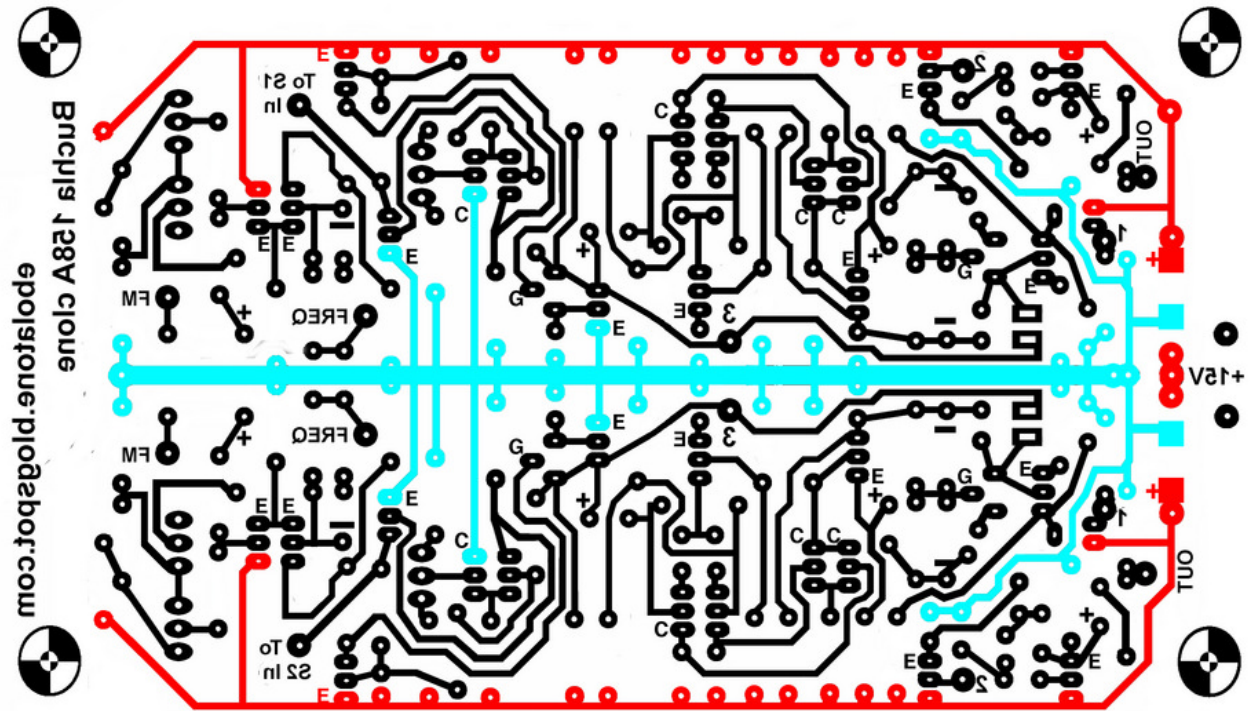
The other unobtainium is the U147 transistor. Dr. Stinchcombe recommended trying the commonly-available J175 and J176. The 176 and 175 both cover the same frequency range as the U147 but have an odd side-effect: the 175 has a buzzy sine wave. The much more expensive 2N5020 covers the same sweep range and has a smoother sine.

The first matched pair of resistors on the PCB artwork shown, going left to right, can also be an IT122 dual tranny. The original part, the MD708B, is unobtainable and its specs are really not very good anyway.

## Etch artwork

Download [HERE](#).

## Power Continuity:



## PARTS LEGEND



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## SINE PURITY

The use of multi-turn trim pots allows you to not be so militant regarding the Idss characteristic of the 2N4339. Clip one leg on each 6mm 1K trim pot for the sine shaping circuit (in place of the 1K5 resistors seen following it in the schematic).

You'll have to turn one trim pot through its entire throw and back to find the best spot, then do the other, then adjust the first again and you can get a good sine wave.

## Module variations

I am seeing a few different versions on the web. One CBS version has no CV control of Waveform. The Magnus CBS schema shows a kludge with a CV input tagged on sans summing. This would of course be a piece of cake to add at the front panel.

<http://www.flickr.com/photos/45430902@N07/7125296491/>

<http://www.modulargrid.net/u/buchla-158>

<http://www.modulargrid.net/u/buchla-158->

Variations of the CBS have individual switches for Internal/External CV control.

CBS Schematic:

[http://rubidium.dyndns.org/~magnus/synths/companies/buchla/Buchla\\_1580\\_1\\_200.jpg](http://rubidium.dyndns.org/~magnus/synths/companies/buchla/Buchla_1580_1_200.jpg)

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## Thoughts on the CBS version

It uses the 24V rail found on the original 100 and 200 systems and several opamps, at least one of which is in the audio path. It also uses the uA726. It might be interesting to kludge the CBS 158 CV section with the 726 onto the front end of the 158A, keeping the rest of the A intact.



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