

```

> mydatatry4<- read.csv("C:/Users/Nirbhay Pherwani/Desktop/Nirbhay_Final/sample2.csv")
>
> attach(mydatatry4)
>
> # Define variables
>
> time <- Spell
>
> event <- event
>
> z <- cbind(Failure.Code,Model.Family.Desc,Part.Desc)
>
> group <- Part.Desc
>
> # Descriptive statistics
>
> summary(time)
  Min. 1st Qu.  Median    Mean 3rd Qu.    Max.
1.000  3.000   5.000   4.996  7.000  12.000
>
> summary(event)
  Min. 1st Qu.  Median    Mean 3rd Qu.    Max.
    1      1      1      1      1      1
>
> summary(z)
Failure.Code    Model.Family.Desc    Part.Desc
Min.   : 1.000   Min.   :1.000   Min.   :1.000
1st Qu.: 3.000   1st Qu.:5.000   1st Qu.:4.000
Median : 3.000   Median :5.000   Median :4.000
Mean   : 3.348   Mean   :4.846   Mean   :4.572
3rd Qu.: 3.000   3rd Qu.:5.000   3rd Qu.:6.000
Max.   :12.000   Max.   :5.000   Max.   :6.000
>
> summary(group)
      VACUUM MODULATOR    Vacuum Modulator-Padmini VACUUM MODULATOR - PADMINI
              352                      5                      192
VACUUM MODULATOR (EGR) R&R VACUUM MODULATOR (VGT) R&R      VACUUM MODULATOR EGR
              1932                      329                      1777
>
> library(survival)
>
> # Kaplan-Meier non-parametric analysis
>
> kmsurvival <- survfit(Surv(time,event) ~ 1 , data=mydatatry4)
>
> summary(kmsurvival)
Call: survfit(formula = Surv(time, event) ~ 1, data = mydatatry4)

```

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
1	4587	188	0.95901	0.002927	0.95329	0.96477
2	4399	434	0.86440	0.005055	0.85455	0.87436
3	3965	754	0.70002	0.006766	0.68689	0.71341
4	3211	759	0.53455	0.007365	0.52031	0.54919
5	2452	725	0.37650	0.007154	0.36274	0.39078
6	1727	558	0.25485	0.006434	0.24255	0.26778
7	1169	437	0.15958	0.005407	0.14933	0.17054
8	732	320	0.08982	0.004222	0.08191	0.09849
9	412	229	0.03990	0.002890	0.03462	0.04598
10	183	115	0.01482	0.001784	0.01171	0.01877
11	68	58	0.00218	0.000689	0.00117	0.00405
12	10	10	0.00000	NaN	NA	NA

```

>
> plot(kmsurvival, xlab="Time", ylab="Survival Probability" ,col=3)
>
> # End of Kaplan-Meier non-parametric analysis
>
>
> # Kaplan-Meier non-parametric analysis by group
>
> kmsurvival1 <- survfit(Surv(time, event) ~ group , data=mydatatry4)
>
> summary(kmsurvival1)
Call: survfit(formula = Surv(time, event) ~ group, data = mydatatry4)

```

group=VACUUM MODULATOR

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
1	352	23	0.93466	0.01317	0.90920	0.9608
2	329	53	0.78409	0.02193	0.74226	0.8283
3	276	71	0.58239	0.02629	0.53308	0.6363
4	205	65	0.39773	0.02609	0.34975	0.4523
5	140	48	0.26136	0.02342	0.21927	0.3115
6	92	33	0.16761	0.01991	0.13280	0.2116
7	59	25	0.09659	0.01574	0.07018	0.1329
8	34	16	0.05114	0.01174	0.03261	0.0802
9	18	10	0.02273	0.00794	0.01146	0.0451
10	8	6	0.00568	0.00401	0.00143	0.0226
11	2	2	0.00000	NaN	NA	NA

group=Vacuum Modulator-Padmini

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
3	5	1	0.8	0.179	0.5161	1
4	4	2	0.4	0.219	0.1367	1
7	2	1	0.2	0.179	0.0346	1
8	1	1	0.0	NaN	NA	NA

group=VACUUM MODULATOR - PADMINI

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
1	192	6	0.96875	0.01256	0.944449	0.9937
2	186	14	0.89583	0.02205	0.853650	0.9401
3	172	36	0.70833	0.03280	0.646872	0.7756
4	136	46	0.46875	0.03601	0.403222	0.5449
5	90	40	0.26042	0.03167	0.205185	0.3305
6	50	20	0.15625	0.02620	0.112478	0.2171
7	30	13	0.08854	0.02050	0.056241	0.1394
8	17	9	0.04167	0.01442	0.021144	0.0821
9	8	5	0.01562	0.00895	0.005084	0.0480
10	3	2	0.00521	0.00519	0.000737	0.0368
11	1	1	0.00000	NaN	NA	NA

group=VACUUM MODULATOR (EGR) R&R

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
1	1932	80	0.95859	0.00453	0.949749	0.96752
2	1852	178	0.86646	0.00774	0.851424	0.88176
3	1674	315	0.70342	0.01039	0.683341	0.72408
4	1359	317	0.53934	0.01134	0.517563	0.56203
5	1042	302	0.38302	0.01106	0.361948	0.40532
6	740	241	0.25828	0.00996	0.239484	0.27855
7	499	188	0.16097	0.00836	0.145392	0.17822
8	311	138	0.08954	0.00650	0.077676	0.10323
9	173	97	0.03934	0.00442	0.031558	0.04904
10	76	50	0.01346	0.00262	0.009187	0.01971
11	26	22	0.00207	0.00103	0.000778	0.00551
12	4	4	0.00000	NaN	NA	NA

group=VACUUM MODULATOR (VGT) R&R

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
1	329	16	0.95137	0.01186	0.928407	0.9749
2	313	38	0.83587	0.02042	0.796786	0.8769
3	275	55	0.66869	0.02595	0.619719	0.7215
4	220	46	0.52888	0.02752	0.477597	0.5857
5	174	53	0.36778	0.02658	0.319199	0.4238
6	121	34	0.26444	0.02431	0.220829	0.3167
7	87	25	0.18845	0.02156	0.150595	0.2358
8	62	21	0.12462	0.01821	0.093586	0.1659
9	41	23	0.05471	0.01254	0.034915	0.0857
10	18	10	0.02432	0.00849	0.012264	0.0482
11	8	7	0.00304	0.00303	0.000429	0.0215
12	1	1	0.00000	NaN	NA	NA

group=VACUUM MODULATOR EGR

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
1	1777	63	0.96455	0.00439	0.95599	0.97318
2	1714	151	0.87957	0.00772	0.86457	0.89484
3	1563	276	0.72425	0.01060	0.70377	0.74533
4	1287	283	0.56500	0.01176	0.54241	0.58852
5	1004	282	0.40630	0.01165	0.38410	0.42979
6	722	230	0.27687	0.01061	0.25683	0.29848
7	492	185	0.17276	0.00897	0.15605	0.19127
8	307	135	0.09679	0.00701	0.08398	0.11156
9	172	94	0.04389	0.00486	0.03533	0.05453
10	78	47	0.01745	0.00311	0.01231	0.02473
11	31	26	0.00281	0.00126	0.00117	0.00675
12	5	5	0.00000	NaN	NA	NA

```

>
> plot(kmsurvival1, xlab="Time", ylab="Survival Probability",col=2:7)
>
> legend('right',paste('Part',1:6), col=2:7, lty=1, cex=.8, bty='n')
>
>
> # End of Kaplan-Meier non-parametric analysis by group
>
>
> # Nelson-Aalen non-parametric analysis
>
> nasurvival <- survfit(coxph(Surv(time,event)~1 , data=mydatatry4), type="aalen" )
>
> summary(nasurvival)
Call: survfit(formula = coxph(Surv(time, event) ~ 1, data = mydatatry4),
  type = "aalen")

```

time	n.risk	n.event	survival	std.err	lower 95% CI	upper 95% CI
1	4587	188	0.95984	0.00287	0.95424	0.9655
2	4399	434	0.86967	0.00487	0.86017	0.8793
3	3965	754	0.71906	0.00640	0.70662	0.7317
4	3211	759	0.56769	0.00702	0.55409	0.5816
5	2452	725	0.42238	0.00699	0.40890	0.4363
6	1727	558	0.30576	0.00656	0.29316	0.3189
7	1169	437	0.21039	0.00588	0.19918	0.2222
8	732	320	0.13589	0.00504	0.12635	0.1461
9	412	229	0.07794	0.00407	0.07036	0.0863
10	183	115	0.04158	0.00326	0.03565	0.0485
11	68	58	0.01772	0.00242	0.01355	0.0232
12	10	10	0.00652	0.00225	0.00332	0.0128

```

>
> plot(nasurvival, xlab="Time", ylab="Survival Probability", col=4)
>

```

```
> # End of Nelson-Aalen non-parametric analysis
>
>
> # Weibull Survival Analysis
> survreg(Surv(time,event)~ group, dist='weibull' , data=mydatatry4) -> out.weib
>
> summary(out.weib)
```

Call:

```
survreg(formula = Surv(time, event) ~ group, data = mydatatry4,
        dist = "weibull")
```

	Value	Std. Error	z	p
(Intercept)	1.6038	0.0234	68.647	0.00e+00
groupVacuum Modulator-Padmini	0.1275	0.1962	0.650	5.16e-01
groupVACUUM MODULATOR - PADMINI	0.0251	0.0391	0.641	5.22e-01
groupVACUUM MODULATOR (EGR) R&R	0.1309	0.0253	5.183	2.18e-07
groupVACUUM MODULATOR (VGT) R&R	0.1498	0.0334	4.485	7.29e-06
groupVACUUM MODULATOR EGR	0.1531	0.0254	6.023	1.71e-09
Log(scale)	-0.8308	0.0115	-72.143	0.00e+00

Scale= 0.436

Weibull distribution

Loglik(model)= -10190.2 Loglik(intercept only)= -10212.3

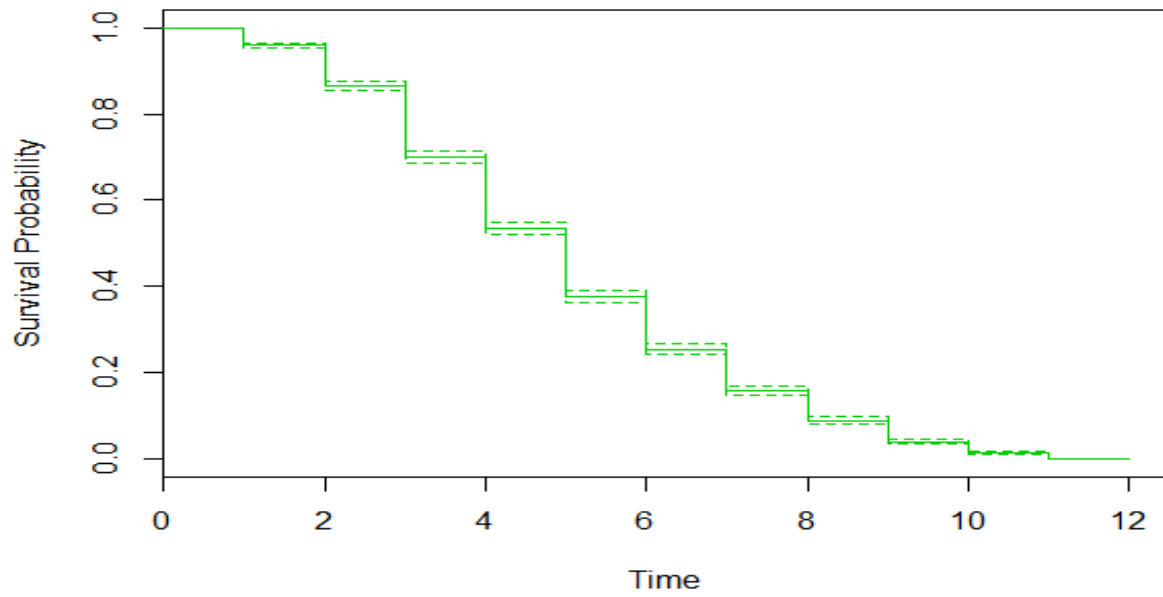
Chisq= 44.31 on 5 degrees of freedom, p= 2e-08

Number of Newton-Raphson Iterations: 6

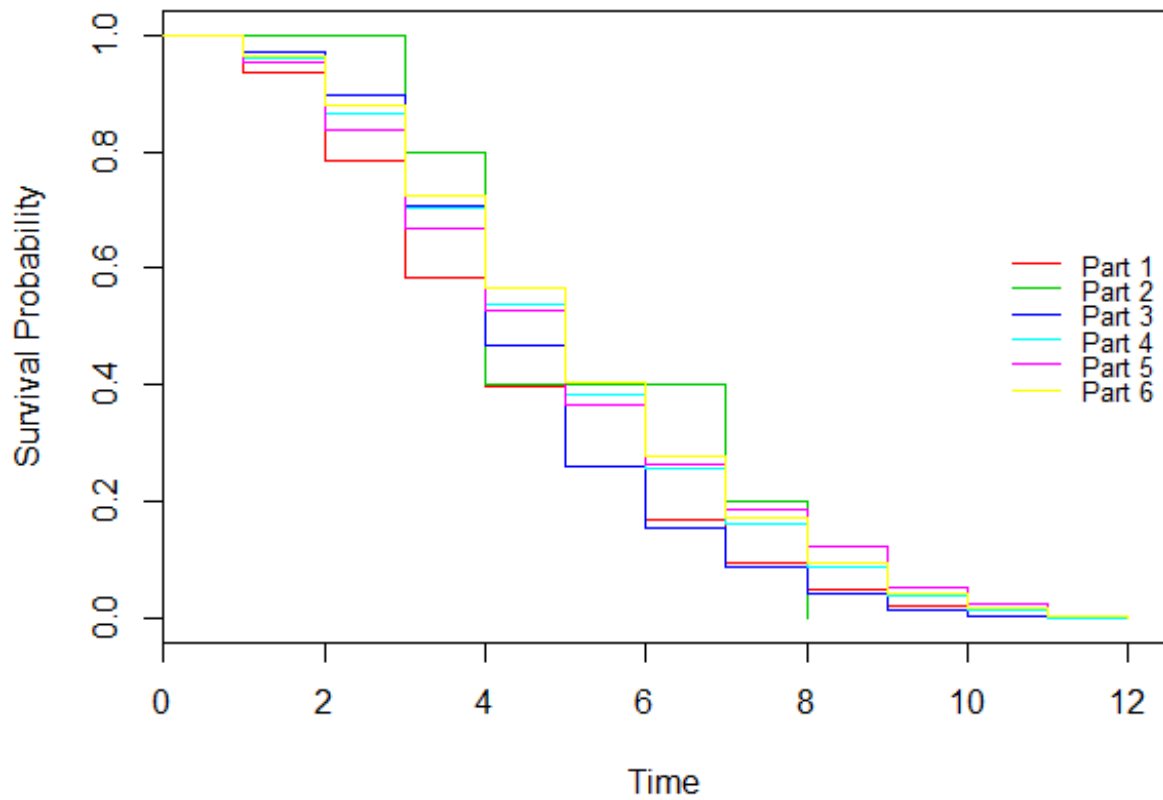
n= 4587

```
>
> curve(pweibull(x, scale=exp(coef(out.weib)[1]),shape=1/out.weib$scale,lower.tail = FALSE), from=0,
to=12, ylab="Survival ",xlab="months",axes=F)
> axis(1,cex.axis=.8)
> axis(2,cex.axis=.8)
> box()
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+ coef(out.weib)[2]), shape=1/out.weib$scale,lower.tail
= FALSE), from=0, to=12,add=T,col=2)
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[3]), shape=1/out.weib$scale, lower.tail
= FALSE), from=0, to=12, add=T,col=3)
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[4]), shape=1/out.weib$scale, lower.tail
= FALSE), from=0, to=12, add=T,col=4)
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[5]), shape=1/out.weib$scale, lower.tail
= FALSE), from=0, to=12, add=T,col=5)
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[6]), shape=1/out.weib$scale, lower.tail
= FALSE), from=0, to=12, add=T,col=6)
> legend('right',paste('Part',1:6), col=1:6, lty=1, cex=.8, bty='n')
>
> #End of Weibull Survival Analysis
>
> #Weibull Failure Analysis
>
> curve(pweibull(x, scale=exp(coef(out.weib)[1]),shape=1/out.weib$scale), from=0, to=12, ylab="Failure
",xlab="months",axes=F)
> axis(1,cex.axis=.8)
> axis(2,cex.axis=.8)
> box()
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+ coef(out.weib)[2]), shape=1/out.weib$scale), from=0,
to=12,add=T,col=2)
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[3]), shape=1/out.weib$scale), from=0,
to=12, add=T,col=3)
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[4]), shape=1/out.weib$scale), from=0,
to=12, add=T,col=4)
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[5]), shape=1/out.weib$scale), from=0,
to=12, add=T,col=5)
```

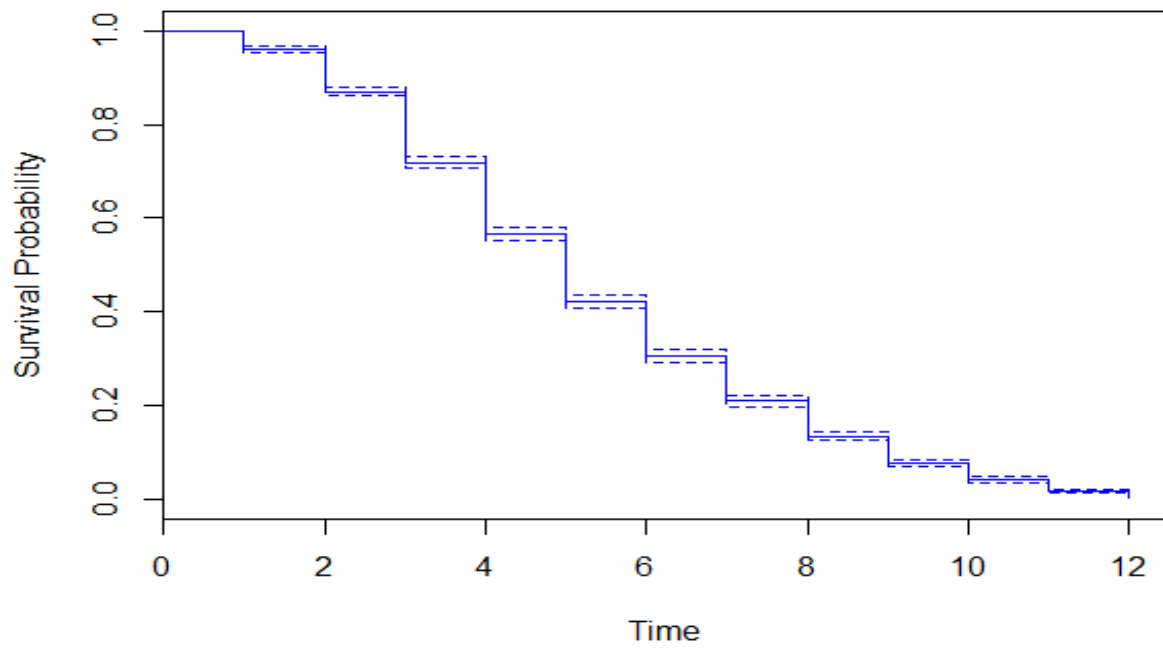
```
> curve(pweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[6]), shape=1/out.weib$scale), from=0,
to=12, add=T,col=6)
>
> legend('right',paste('Part',1:6), col=1:6, lty=1, cex=.8, bty='n')
>
> #End of Weibull Failure Analysis
>
>
> #Weibull Density
>
> curve(dweibull(x, scale=exp(coef(out.weib)[1]),shape=1/out.weib$scale), from=0, to=16, ylab="Density
",xlab="months",axes=F)
> axis(1,cex.axis=.8)
> axis(2,cex.axis=.8)
> box()
> curve(dweibull(x, scale=exp(coef(out.weib)[1]+ coef(out.weib)[2]), shape=1/out.weib$scale), from=0,
to=16,add=T,col=2)
> curve(dweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[3]), shape=1/out.weib$scale), from=0,
to=16, add=T,col=3)
> curve(dweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[4]), shape=1/out.weib$scale), from=0,
to=16, add=T,col=4)
> curve(dweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[5]), shape=1/out.weib$scale), from=0,
to=16, add=T,col=5)
> curve(dweibull(x, scale=exp(coef(out.weib)[1]+coef(out.weib)[6]), shape=1/out.weib$scale), from=0,
to=16, add=T,col=6)
>
> legend('right',paste('Part',1:6), col=1:6, lty=1, cex=.8, bty='n')
>
> #End of Weibull Density
>
```



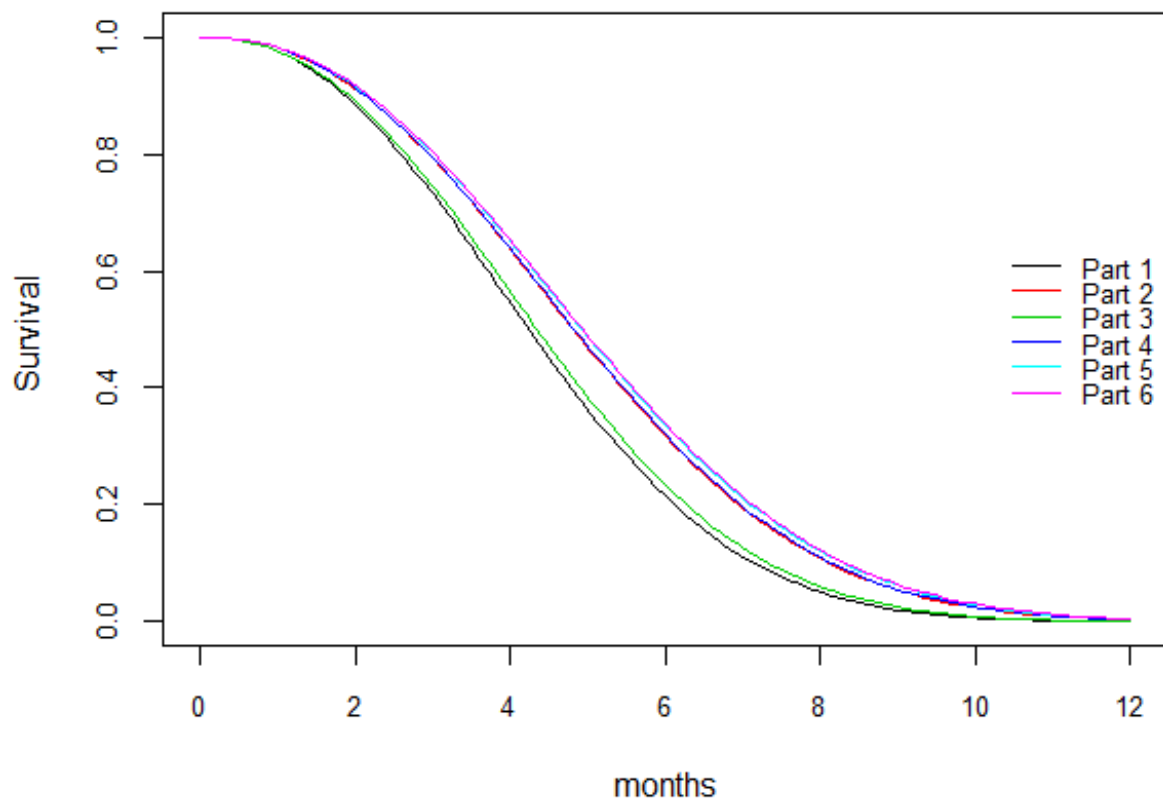
KAPLAN MEIER NON PARAMETRIC ANALYSIS



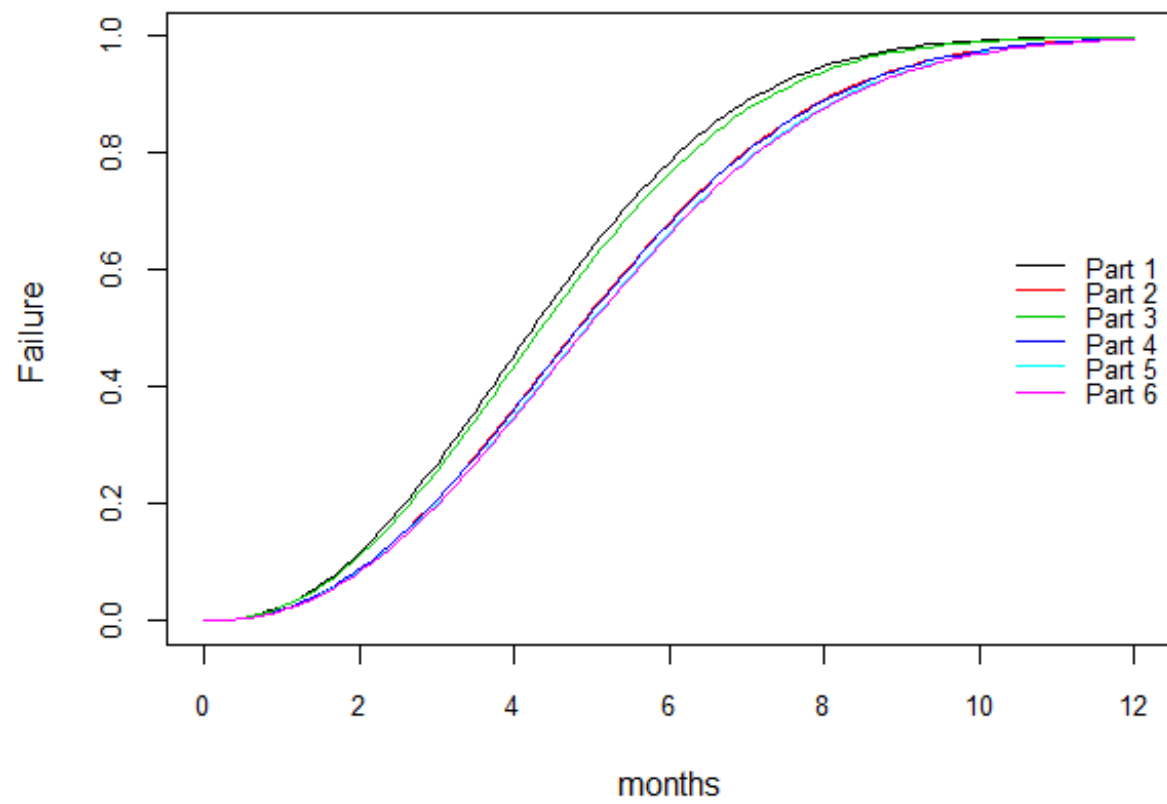
KAPLAN MEIER NON PARAMETRIC ANALYSIS BY GROUP



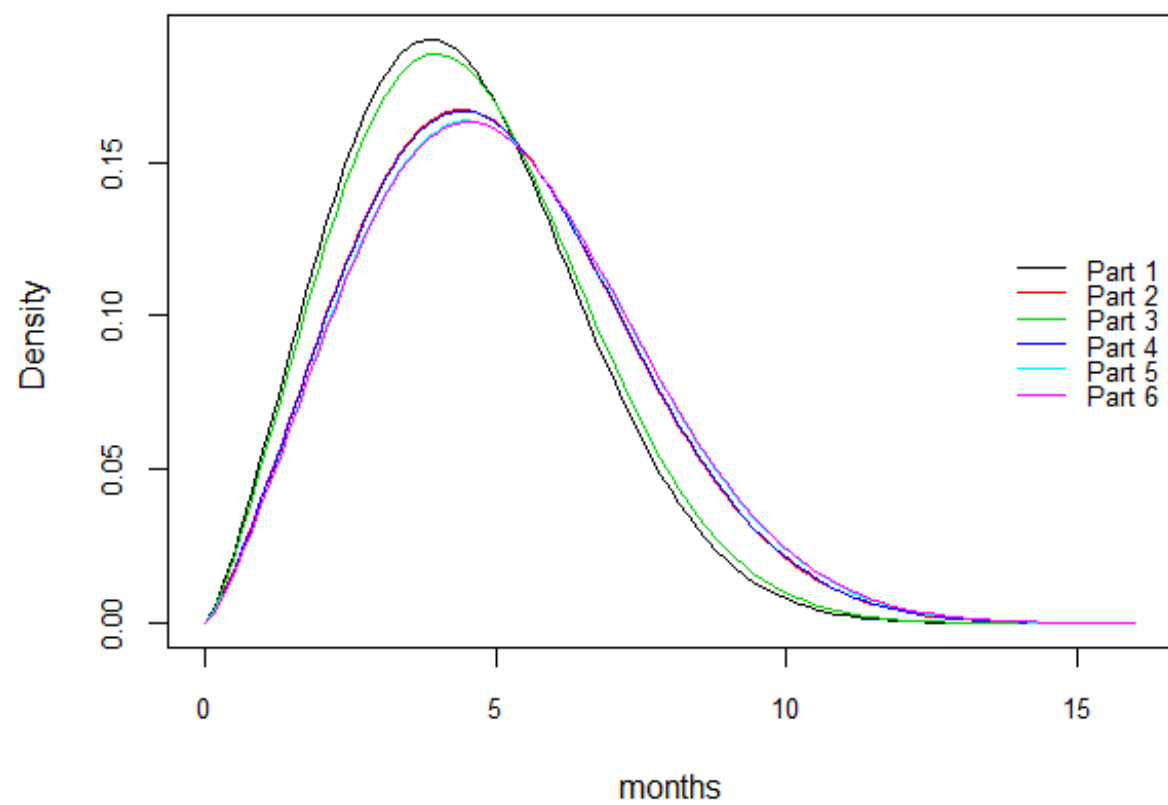
NELSON-AALEN NON PARAMETRIC ANALYSIS



WEIBULL SURVIVAL ANALYSIS



WEIBULL FAILURE ANALYSIS



WEIBULL DENSITY