

INITIAL LATERAL PILE LOAD TEST ON 600mm DIA PILE FOR
THE CONSTRUCTION OF IMPROVEMENT OF SEWAGE
MANAGEMENT SYSTEM IN NASIK CITY TO PREVENT
POLLUTION IN RIVER GODAWARI BASED ON PPP/HAM MODEL
(INITIAL TEST PILE AGARTAKLI 79 STP MLD- TP05)



Submitted to

CLIENT – NMC.
PMC- CS TECH
CONTRACTOR -KWWM PVT.LTD.



Qcc lab solutions private limited, Mumbai.

Tel :9452200078,8369458583

E-mail:-calibration@qcclabsolutions.com

Website:- www.qcclabsolutions.com

INITIAL LATERAL PILE LOAD TEST ON 600mm DIA PILE FOR
THE CONSTRUCTION OF IMPROVEMENT OF SEWAGE
MANAGEMENT SYSTEM IN NASIK CITY TO PREVENT
POLLUTION IN RIVER GODAWARI BASED ON PPP/HAM MODEL
(INITIAL TEST PILE AGARTAKLI 79 STP MLD- TP05)

TABLE OF CONTENT

1.0	GENERAL	Page 02
2.0	SCOPE OF WORK	Page 03
3.0	METHODOLOGY	Page 04
4.0	RESULTS	Page 06
5.0	READINGS AND GRAPH	Page 08

**INITIAL LATERAL PILE LOAD TEST ON 600mm DIA PILE FOR THE
CONSTRUCTION OF IMPROVEMENT OF SEWAGE MANAGEMENT
SYSTEM IN NASIK CITY TO PREVENT POLLUTION IN RIVER
GODAWARI BASED ON PPP/HAM MODEL
(INITIAL TEST PILE AGARTAKLI 97 STP MLD- TP05)**

1.0 GENERAL

- 1.1 Clients decided to carry out static pile testing work on 600mm diameter pile to estimate load carrying capacity in lateral direction and settlement. M/s ZedGeo Systems Private Limited, Mumbai was entrusted with work of static lateral pile load test.
- 1.2 This report covers data for one lateral pile load test. This report covers calculation of safe lateral load capacity for pile based on data collected during fieldwork.
- 1.3 The following codes of practices have been adopted.
 - IS 2911 (Part 4) –2013 “Load Tests on Piles”.

2.0 SCOPE OF WORK

Pile details are tabulated as below.

2.1 **Pile details For Lateral Load Test (Routine)**

The details of the pile are as given below:

Pile No = TP05

Location = AGARTAKLI

Safe Lateral Capacity of Pile = 3.5T

Test Load on Pile = 8.75T

Diameter of Pile = 600mm

Grade of Concrete =M35

Pile Depth = 10.31 m

2.2 **Lateral test load for test pile**

The design lateral load on the Initial pile is 3.5T. The pile is required to be tested to 8.75T, As per Clients requirement.

3.0 METHODOLOGY

3.1 The load testing on piles was conducted as per IS: 2911 (Part 4) – 2013.

3.2 Test Load

The lateral load test was carried out to a test load equal to design load as per Client's Instructions and Specifications. The maximum test load was 8.75T for test pile. Load was taken from the adjacent reaction pile.

3.3 Routine Lateral Load Test on Piles

The load testing on piles was conducted as per IS: 2911 (Part 4) – 2013. In a lateral load test conducted on a single pile, The load test conducted on a pile corresponds to a free head condition and the safe lateral load capacity obtained from the test corresponds to that of a free head pile. Lateral pile load test was conducted on free head condition to a test load equals to the design load.

The test was conducted by applying a series of loads on the test pile. The load was applied by means of a hydraulic jack reacting against the reaction pile. The hydraulic jack was of 50T capacity and had a pressure gauge and remote control pump. For the pile to be tested the surface on the sides was prepared smooth and flat to receive the load from the jack.

Calibration charts showing the correctness of the calibration of the pressure gauges and the jack before use was obtained and verified. Jack was fitted with locking devices.

Reading of displacement was recorded with the help of two dial gauges of 0.01mm sensitivity placed 300mm apart on test pile as well as the reaction pile. The dial gauges were placed diametrically opposite to the jack and were set to 0 mm at start of the test.

The tip of the dial gauges was rested on the central portion of the glass plate. Readings on the dial gauges were observed immediately before and after application of loads, and immediately before and after release of loads.

The loading was applied in increments close to 20 % of the estimated safe load.

Each stage of loading was maintained until the rate of displacement of the pile top is not more than 0.1 mm per 30 minutes. During the loading stages, the load on the pile was maintained for

a minimum of 30 minutes. The final load was maintained for 60 mins. and the corresponding displacement was observed. The pile test data was suitably presented by curves drawn between variables namely load and displacement and safe load shown on the graphs including field observations. The dial gauge readings shall be taken for the following time intervals in minutes of 1,10,20,30.

Loading and Unloading Sequence for the Lateral pile Load Test

One jack of 50MT. capacity having ram area of 71.20cm²

Effective Ram area is = 71.20cm² , Design load =3.5 MT.. , Test load =8.75 MT.

Load Increment shall be 20% of design load (3.5),So 0.70 MT.

As the least count of the pressure gauge is 05 kg/cm², exact .70 MT. of increment cannot be attained. Hence the values close to the incremental load is considered.

Table 1 – Load Sequence.

Sr. No.	Pressure Gauge (kg/cm ²)	Load (MT)	TIME (mins)
1.	0	0	0
2.	20	1.42	1,10,20,30mins
3.	40	2.84	1,10,20,30mins
4.	60	4.27	1,10,20,30mins
5.	80	5.60	1,10,20,30mins
6.	100	7.12	1,10,20,30 mins
7.	125	8.90	1,10,20,30,60 mins

Unloading shall be done in same manner and reading shall be taken for 1,5,10minutes .

4.0 RESULTS

4.1 Acceptance Criteria for Lateral Pile Load Test

The Safe Lateral Capacity of Piles is considered to be the least of the following as per IS: 2911, (Part 4) 2013

- Final load at which total displacement corresponds to 5mm.

From pile load test graph and field readings, it is seen that the average deflection of 5mm for test pile was not observed till last increment of 3.5T which is our safe load requirement.

And as per our field records the following observations were recorded.

- 1) The Maximum displacement of test pile observed at 8.90T = 2.84mm
- 2) Total Rebound = 1.08mm
- 3) Net Deflection = 1.76mm

So as per the test data and the graph we can say that the pile has shown more lateral load carrying capacity than design load of **3.5T** and the deflection was in permissible limits till test load .

Therefore **3.5T** can be adopted as the safe lateral load for the working piles..

18th Nov. 2025.

For Qcc lab solution pvt ltd.



(Authorised Signatory)



READINGS AND GRAPH



**Qcc lab solutions private limited, Mumbai.
Tel :9452200078,8369458583
E-mail:-calibration@qcclabsolutions.com
Website:- www.qcclabsolutions.com**

**Qcc lab solutions private limited, Mumbai.**

Page:- 1

RECORD OF PILE LOAD TEST NO:-TP05

L.C OF DIAL GAUGE:- 0.01mm

Ram Area :- 71.2cm²

PROJECT:- IMPROVEMENT OF SEWAGE MANAGEMENT

Type of Test:- Lateral Load Test

Date of Casting :- 23/09/2025

SYSTEM IN NASHIK TO PREVENT IN RIVER GODAVARI BASED
ON PPP/HAM MODEL.

Design Load on Pile:- 3.5 T

Pile Depth :- 10.31 Meter

LOCATION :- AGARTAKLI.75 STP MLD PMC- CS TECH

Test Load :- 8.75T

Mixed Design :- M25

CONTRACTOR:- KWMM PVT LTD CLIENT:- NMC

Pile Diameter: - 600 mm

RLPLT

DATE	TIME	PRESSURE	LOAD IN MT	Dial Gauge				DEFLECTION OF TEST PILE IN MM	DEFLECTION OF REACTION PILE IN MM				
				GAUGE READING kg/cm ²	Reading 1	Reading 2	Reading 3						
LOADING													
TEST PILE				REACTION PILE				Avg. Test Pile					
07-11-2025	12.30	0	0	0	0	0	0	0	0				
	12.31	20.00	1.42	0.00	0.00	0.31	0.29	0.00	0.30				
	12.40			0.00	0.01	0.31	0.29	0.01	0.30				
	12.50			0.00	0.01	0.31	0.29	0.01	0.30				
	13.00			0.00	0.01	0.31	0.29	0.01	0.30				
	13.01	40.00	3.09	0.03	0.07	0.40	0.43	0.05	0.42				
	13.10			0.05	0.10	0.40	0.43	0.08	0.42				
	13.20			0.05	0.10	0.40	0.43	0.08	0.42				
	13.30			0.05	0.10	0.40	0.43	0.08	0.42				
	13.31	60.00	4.63	0.51	0.56	0.72	0.79	0.54	0.76				
	13.40			0.54	0.59	0.74	0.81	0.57	0.78				
	13.50			0.55	0.60	0.75	0.83	0.58	0.79				
	14.00			0.55	0.60	0.75	0.83	0.58	0.79				
	14.01	80.00	6.18	0.90	0.92	1.40	1.27	0.91	1.34				
	14.10			0.93	0.92	1.45	1.35	0.93	1.40				
	14.20			1.10	1.11	1.45	1.35	1.11	1.40				
	14.30			1.10	1.11	1.45	1.35	1.11	1.40				
	14.31	100.00	7.73	1.35	1.31	2.61	2.69	1.33	2.65				
	14.40			1.39	1.34	2.61	2.69	1.37	2.65				
	14.50			1.40	1.36	2.61	2.69	1.38	2.65				
	15.00			1.40	1.36	2.61	2.69	1.38	2.65				
	15.01	125.00	8.90	2.35	2.27	3.10	3.14	2.31	3.12				
	15.10			2.37	2.32	3.23	3.27	2.35	3.25				
	15.20			2.40	2.38	3.23	3.27	2.39	3.25				
	15.30			2.43	2.44	3.24	3.27	2.44	3.26				
	16.00	125.00	8.90	2.86	2.81	3.24	3.27	2.84	3.26				



Qcc lab solutions private limited, Mumbai.

RECORD OF PILE LOAD TEST NO:-TP05

PROJECT:- IMPROVEMENT OF SEWAGE MANAGEMENT
SYSTEM IN NASHIK TO PREVENT IN RIVER GODAVARI BASED
ON PPP/HAM MODEL.

LOCATION :- AGARTAKLI.75 STP MLD PMC- CS TECH
CONTRACTOR:- KWWM PVT LTD

Page:- 1

Ram Area :- 71.2cm²

Date of Casting :- 23/09/2025

Pile Depth :- 10.31 Meter

L.C OF DIAL GAUGE:- 0.01mm

Type of Test:- Lateral Load Test

Design Load on Pile:- 3.5 T

Test Load :- 8.75T

Mixed Design :- M25

Pile Diameter: - 600 mm

RLPLT

DATE	TIME	PRESSURE	LOAD IN MT	Dial Gauge				DEFLECTION OF TEST PILE IN MM	DEFLECTION OF REACTION PILE IN MM					
				GAUGE READING kg/cm ²	Reading 1	Reading 2	Reading 3							
UNLOADING														
TEST PILE REACTION PILE														
07-11-2025	16.01	100.00	7.73	2.86	2.81	3.24	3.27	2.84	3.26					
	16.05			2.86	2.81	3.24	3.27	2.84	3.26					
	16.10			2.86	2.81	3.24	3.27	2.84	3.26					
	16.11	80.00	6.18	2.41	2.39	2.48	2.51	2.40	2.50					
	16.15			2.41	2.39	2.48	2.51	2.40	2.50					
	16.20			2.41	2.39	2.48	2.51	2.40	2.50					
	16.21	60.00	4.63	2.41	2.39	2.48	2.51	2.40	2.50					
	16.25			2.41	2.39	2.48	2.51	2.40	2.50					
	16.30			2.41	2.39	2.48	2.51	2.40	2.50					
	16.31	40.00	3.09	2.41	2.39	2.04	2.10	2.40	2.07					
	16.35			2.41	2.39	2.04	2.10	2.40	2.07					
	16.40			2.41	2.39	2.04	2.10	2.40	2.07					
	16.41	20.00	1.42	2.11	2.13	1.75	1.89	2.12	1.82					
	16.45			2.07	2.11	1.70	1.85	2.09	1.78					
	16.50			2.07	2.11	1.70	1.85	2.09	1.78					



Qcc lab solutions private limited, Mumbai.

RECORD OF PILE LOAD TEST NO:-TP05

PROJECT:- IMPROVEMENT OF SEWAGE MANAGEMENT SYSTEM IN NASHIK TO PREVENT IN RIVER GODAVARI BASED ON PPP/HAM MODEL.

**LOCATION :- AGARTAKLI.75 STP MLD PMC- CS TECH
CONTRACTOR:- KWWM PVT LTD**

L.C OF DIAL GAUGE:- 0.01mm

Type of Test:- Lateral Load Test

Design Load on Pile:- 3.5 T

Test Load :- 8.75T

Mixed Design :- M25

Pile Diameter: - 600 mm

Page:- 3

Ram Area :- 71.2cm²

Date of Casting :- 23/09/2025

Pile Depth :- 10.31 Meter

RLPLT

Qcc lab solutions private limited, Mumbai.

RECORD OF PILE LOAD TEST NO:- TP01

PROJECT:- MPROVEMENT OF SEWAGE MANAGEMENT

LOCATION :- AGARTAKLI

PMC:- CS TECH

CONTRACTOR:- KWWM PVT LTD

CLIENT:- NMC.



LOADING

LOAD	AVERAGE DEFLECTION
------	--------------------

(T)	(mm)
-----	------

0	0.00
---	------

1.42	0.01
------	------

3.09	0.08
------	------

4.63	0.58
------	------

6.18	1.11
------	------

7.73	1.38
------	------

8.9	2.84
-----	------

UNLOADING

LOAD	AVERAGE DEFLECTION
------	--------------------

(T)	(mm)
-----	------

8.9	2.84
-----	------

7.73	2.84
------	------

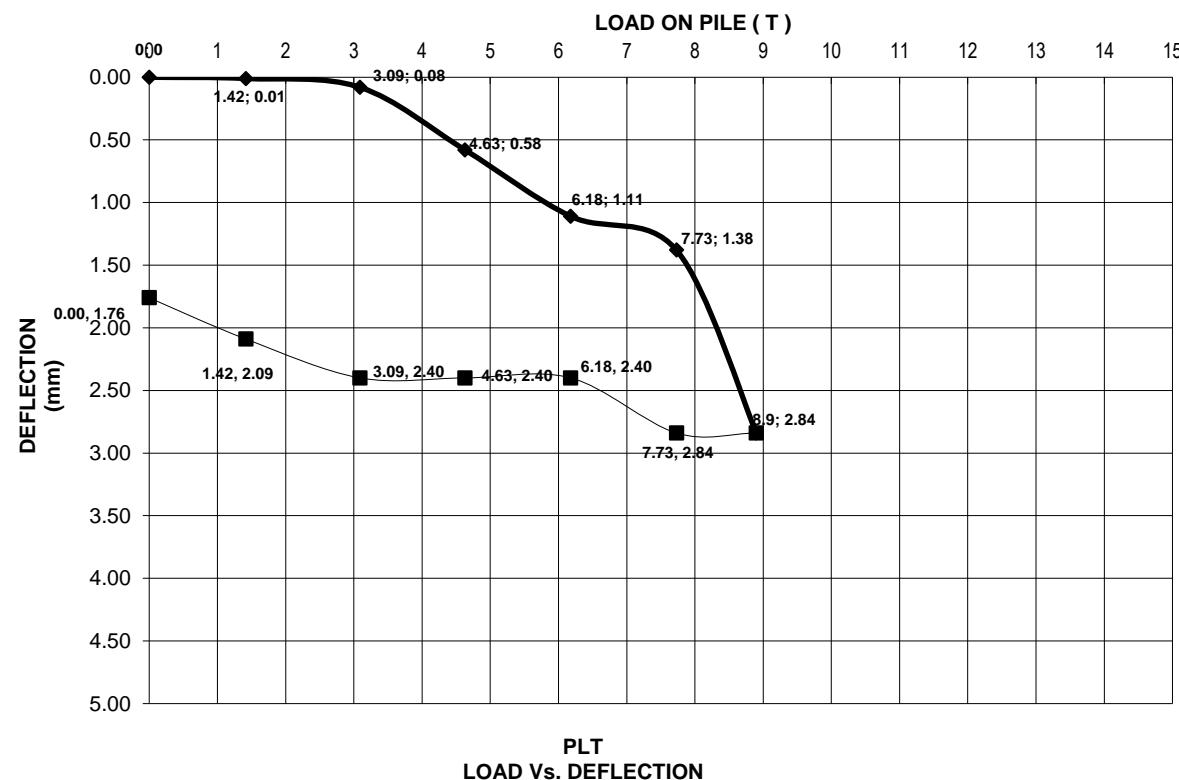
6.18	2.40
------	------

4.63	2.40
------	------

3.09	2.40
------	------

1.42	2.09
------	------

0	1.76
---	------



Maximum Deflection : 2.84mm

Total Rebound : 1.08mm

Final Deflection : 1.76mm

Qcc lab solution pvt ltd..

KWWM/CS TECH/NMC/QCC.

KWWM/CS TECH/NMC/QCC

FIELD READINGS



Qcc lab solutions private limited, Mumbai.



Zed Core N Bore

RECORD OF PILE LOAD TEST NO:-

PROJECT:- KUWAMP

LOCATION:- AURATKUL

CONTRACTOR:- VEL

CLIENTS NAME:- NMC

L.C OF DIAL GAUGE:-

Type of Test:-

Design load on pile:-

Test Load:-

Mixed Design :-

Pile Diameter :-

Ram Area :-

Date of Casting :-

Pile Depth :-

Page: 2

DATE	TIME	PRESSURE	LOAD IN MT	DIAL GAUGES								REMARK
				GAUGE READING		Test Pile		Reaction Pile		Avg Test Pile	Avg Reaction Pile	
(Hrs)	kg/cm ²	Reading	Reading	Reading	Reading	4	Avg Test Pile	Avg Reaction Pile				
16.01	100	7.73	2.86	2.81	3.24	3.27	2.83	3.255	R	W.H.	✓	
16.05			2.86	2.81	3.24	3.27	2.83	3.255	R	W.H.	✓	
16.10			2.86	2.81	3.24	3.27	2.83	3.255	R	W.H.	✓	
16.11	80	6.18	2.41	2.39	2.48	2.51	2.4	2.49	R	W.H.	✓	
16.15			2.41	2.39	2.48	2.51	2.4	2.49	R	W.H.	✓	
16.20			2.41	2.39	2.48	2.51	2.4	2.49	R	W.H.	✓	
16.21	60	4.63	2.41	2.89	2.48	2.51	2.4	2.49	R	W.H.	✓	
16.25			2.41	2.39	2.48	2.51	2.4	2.49	R	W.H.	✓	
16.30			2.41	2.39	2.48	2.51	2.4	2.49	R	W.H.	✓	
16.31	40	3.09	2.41	2.39	2.04	2.10	2.04	2.07	R	W.H.	✓	
16.35			2.41	2.39	2.04	2.10	2.04	2.07	R	W.H.	✓	
16.40			2.41	2.39	2.04	2.10	2.04	2.07	R	W.H.	✓	
16.41	20	1.42	2.11	1.75	1.89	2.12	1.82	R	W.H.	✓	✓	
16.45			2.07	2.11	1.70	1.85	2.09	1.77	R	W.H.	✓	
16.50			2.07	2.11	1.70	1.85	2.09	1.77	R	W.H.	✓	
16.51	00	0.0	1.74	1.90	1.15	1.31	1.77	1.23	R	W.H.	✓	
16.55			1.71	1.80	1.12	1.26	1.755	1.19	R	W.H.	✓	
17.00			1.71	1.90	1.12	1.26	1.755	1.19	R	W.H.	✓	

CALIBRATION CERTIFICATES



Qcc lab solutions private limited, Mumbai.




QCC LAB

SOLUTIONS PVT. LTD.

Equipment Sales & Calibration Services

Format No: QCC/DG/01

Rev. No.- 00

CALIBRATION CERTIFICATE

Calibration Certificate No.	: QCC-2303-16030
Calibration Report Date	: 01/12/2025
Customer Name	: M/s. ZEDZEO SYSTEMS PRIVET LIMITED
Site Address	: Navi Mumbai
Date of Calibration	: 01/04/2025
Calibration Due Date (as per customer requirement)	: 01/04/2026
DETAILS OF UNIT UNDER CALIBRATION	
Equipement Description	: Analog Dial Gauge
Id of UUC	: ZSPL/DG/02
Make.	: BAKER
Model No.	: FJA452
Range (mm)	: 0-25 mm
Resolution (mm)	: 0.01

DETAIL OF MASTER EQUIPMENT USED FOR CALIBRATION

Master Equipment Description	Range	Calibration Certificate No.	Make	Calibration Date	Calibration Date
Dial calibration Tester	0-25 mm	M-210209-25-1	Reddy Instruments	05/09/2024	05/09/2025
Calibration Method	: IS 2092 -1983, QCC/SOP/15				
Calibration Done on Location	: AT LAB				
Room Temp. (°C) & Humadity (%RH)	: 20.1 & 56				
Unit of Measurement : mm					
Sr.No.	Set point on DUC	Reading on master (Avg.)	Deviation/Error	Expanded Uncertainty in ±	
1	0.0	0.0000	0.0000		
2	2.5	2.5003	0.0003		
3	5.0	5.0009	0.0009		
4	7.5	7.5085	0.0085		
5	10.0	10.0013	0.0013		
6	12.5	12.5019	0.0019		
7	15.0	15.0064	0.0064		
8	17.5	17.5068	0.0068		
9	20.0	20.0084	0.0084		
10	22.5	22.5093	0.0093		
11	25.0	25.0092	0.0092		

Remarks:

1. DUC stands for device under calibration.
2. The certificate shall refers only to the particuler item submitted for calibration .
3. The certificate shall not be reproduced except in full unless written permission for the publication of an approved abstract has been obtained from the technical manager of QCC lab solution Pvt. Ltd. Navi Mumbai.
4. As found ;As left
5. The calibration results reported in the certificate are valid at the time of and under the stated conditions of measurement.
6. Calibration point don as per customer request

(Calibrated By)





(Authorised Signatory)




QCC LAB SOLUTIONS PVT. LTD.

Equipment Sales & Calibration Services

Format No: QCC/DG/01

Rev. No.- 00

CALIBRATION CERTIFICATE

Calibration Certificate No.	: QCC-2303-16031
Calibration Report Date	: 01/04/2025
Customer Name	: M/s. ZEDZEO SYSTEMS PRIVET LIMITED
Site Address	: Navi Mumbai
Date of Calibration	: 01/04/2025
Calibration Due Date (as per customer requirment)	: 01/04/2026
DETAILS OF UNIT UNDER CALIBRATION	
Equipement Description	: Analog Dial Gauge
Id of UUC	: ZSPL/DG/01
Make.	: BAKER
Model No.	: FIB564
Range (mm)	: 0-25 mm
Resolution (mm)	: 0.01

DETAIL OF MASTER EQUIPMENT USED FOR CALIBRATION

Master Equipement Description	Range	Calibration Certificate No.	Make	Calibration Date	Calibration Date
Dial calibration Tester	0-25 mm	M-210209-25-1	Reddy Instruments	05/09/2024	05/09/2025
Calibration Method	: IS 2092 -1983, QCC/SOP/15				
Calibration Done on Location	: AT LAB				
Room Temp. (°C) & Humadity (%RH)	: 20.4 & 53				
Unit of Measurement : mm					
Sr.No.	Set point on DUC	Reading on master (Avg.)	Deviation/Error	Expanded Uncertainty in ±	
1	0.0	0.0000	0.0000		
2	2.5	2.4984	-0.0016		
3	5.0	4.9992	-0.0008		
4	7.5	7.4968	-0.0032		
5	10.0	9.9983	-0.0017		
6	12.5	12.4846	-0.0154		
7	15.0	14.9854	-0.0146		
8	17.5	17.4837	-0.0163		
9	20.0	19.9914	-0.0086		
10	22.5	22.4911	-0.0089		
11	25.0	24.9930	-0.0070	0.007	

Remarks:

1. DUC stands for device under calibration.
2. The certificate shall refers only to the particuler item submitted for calibration .
3. The certificate shall not be reproduced exceptt in full unless written permission for the publication of an approved abstract has been obtained from the the technical manager of QCC lab solution Pvt. Ltd. Navi Mumbaiii.
4. As found ;As left
5. The calibration results reported in the certificate are valid at the time of and under the stated conditions of measurement.
6. Calibration point don as per customer request

(Calibrated By)



(Authorised Signatory)




QCC LAB
SOLUTIONS PVT. LTD.
Equipment Sales & Calibration Services

Format No: QCC/DG/01

Rev. No.- 00

CALIBRATION CERTIFICATE

Calibration Certificate No.	: QCC-2303-16032
Calibration Report Date	: 01/04/2025
Customer Name	: M/s. ZEDZEO SYSTEMS PRIVET LIMITED
Site Address	: Navi Mumbai
Date of Calibration	: 01/4/2025
Calibration Due Date (as per customer requirement)	: 01/04/2026
DETAILS OF UNIT UNDER CALIBRATION	
Equipement Description	: Analog Dial Gauge
Id of UUC	: ZSPL/DG/02
Make.	: BAKER
Model No.	: 215357
Range (mm)	: 0-25 mm
Resolution (mm)	: 0.01

DETAIL OF MASTER EQUIPMENT USED FOR CALIBRATION

Master Equipment Description	Range	Calibration Certificate No.	Make	Calibration Date	Calibration Date
Dial calibration Tester	0-25 mm	M-210209-25-1	Reddy Instruments	05/09/2024	05/09/2025
Calibration Method	: IS 2092 -1983, QCC/SOP/15				
Calibration Done on Location	: AT LAB				
Room Temp. (°C) & Humadity (%RH)	: 20.1 & 56				
		Unit of Measurement : mm			
Sr.No.	Set point on DUC	Reading on master (Avg.)	Deviation/Error	Expanded Uncertainty in ±	
1	0.0	0.0000	0.0000		
2	2.5	2.5003	0.0003		
3	5.0	5.0009	0.0009		
4	7.5	7.5085	0.0085		
5	10.0	10.0013	0.0013		
6	12.5	12.5019	0.0019		
7	15.0	15.0064	0.0064		
8	17.5	17.5068	0.0068		
9	20.0	20.0084	0.0084		
10	22.5	22.5093	0.0093		
11	25.0	25.0092	0.0092	0.007	

Remarks:

1. DUC stands for device under calibration.
2. The certificate shall refers only to the particuler item submitted for calibration .
3. The certificate shall not be reproduced except in full unless written permission for the publication of an approved abstract has been obtained from the technical manager of QCC lab solution Pvt. Ltd. Navi Mumbai.
4. As found ;As left
5. The calibration results reported in the certificate are valid at the time of and under the stated conditions of measurement.
6. Calibration point don as per customer request

(Calibrated By)



(Authorised Signatory)




QCC LAB

SOLUTIONS PVT. LTD.

Equipment Sales & Calibration Services

Format No: QCC/DG/01

Rev. No.- 00

CALIBRATION CERTIFICATE

Calibration Certificate No.	: QCC-2303-16034
Calibration Report Date	: 01/04/2025
Customer Name	: M/s. ZEDZEO SYSTEMS PRIVET LIMITED
Site Address	: Navi Mumbai
Date of Calibration	: 01/04/2025
Calibration Due Date (as per customer requirment)	: 01/04/2026
DETAILS OF UNIT UNDER CALIBRATION	
Equipement Description	: Analog Dial Gauge
Id of UUC	: ZSPL/DG/04
Make.	: BAKER
Model No.	: 214954
Range (mm)	: 0-25 mm
Resolution (mm)	: 0.01

DETAIL OF MASTER EQUIPMENT USED FOR CALIBRATION

Master Equipement Description	Range	Calibration Certificate No.	Make	Calibration Date	Calibration Date
Dial calibration Tester	0-25 mm	M-210209-25-1	Reddy Instruments	05/09/2024	05/09/2025
Calibration Method	: IS 2092 -1983, QCC/SOP/15				
Calibration Done on Location	: AT LAB				
Room Temp. (°C) & Humadity (%RH)	: 20.3 & 56				
Unit of Measurement : mm					
Sr.No.	Set point on DUC	Reading on master (Avg.)	Deviation/Error	Expanded Uncertainty in ±	
1	0.0	0.0000	0.0000	0.007	
2	2.5	2.4991	-0.0011		
3	5.0	4.9995	-0.0005		
4	7.5	7.4976	-0.0024		
5	10.0	9.9997	-0.0003		
6	12.5	12.4967	-0.0033		
7	15.0	14.9941	-0.0059		
8	17.5	17.4936	-0.0064		
9	20.0	19.9985	-0.0015		
10	22.5	22.4969	-0.0031		
11	25.0	24.9990	-0.0010		

Remarks:

1. DUC stands for device under calibration.
2. The certificate shall refers only to the perticular item submitted for calibration .
3. The certificate shall not be reproduced except in full unless written permission for the publication of an approved abstract has been obtained from the technical manager of QCC lab solution Pvt. Ltd. Navi Mumbai.
4. As found ;As left
5. The calibration results reported in the certificate are valid at the time of and under the stated conditions of measurement.
6. Calibration point don as per customer request

(Calibrated By)



(Authorised Signatory)