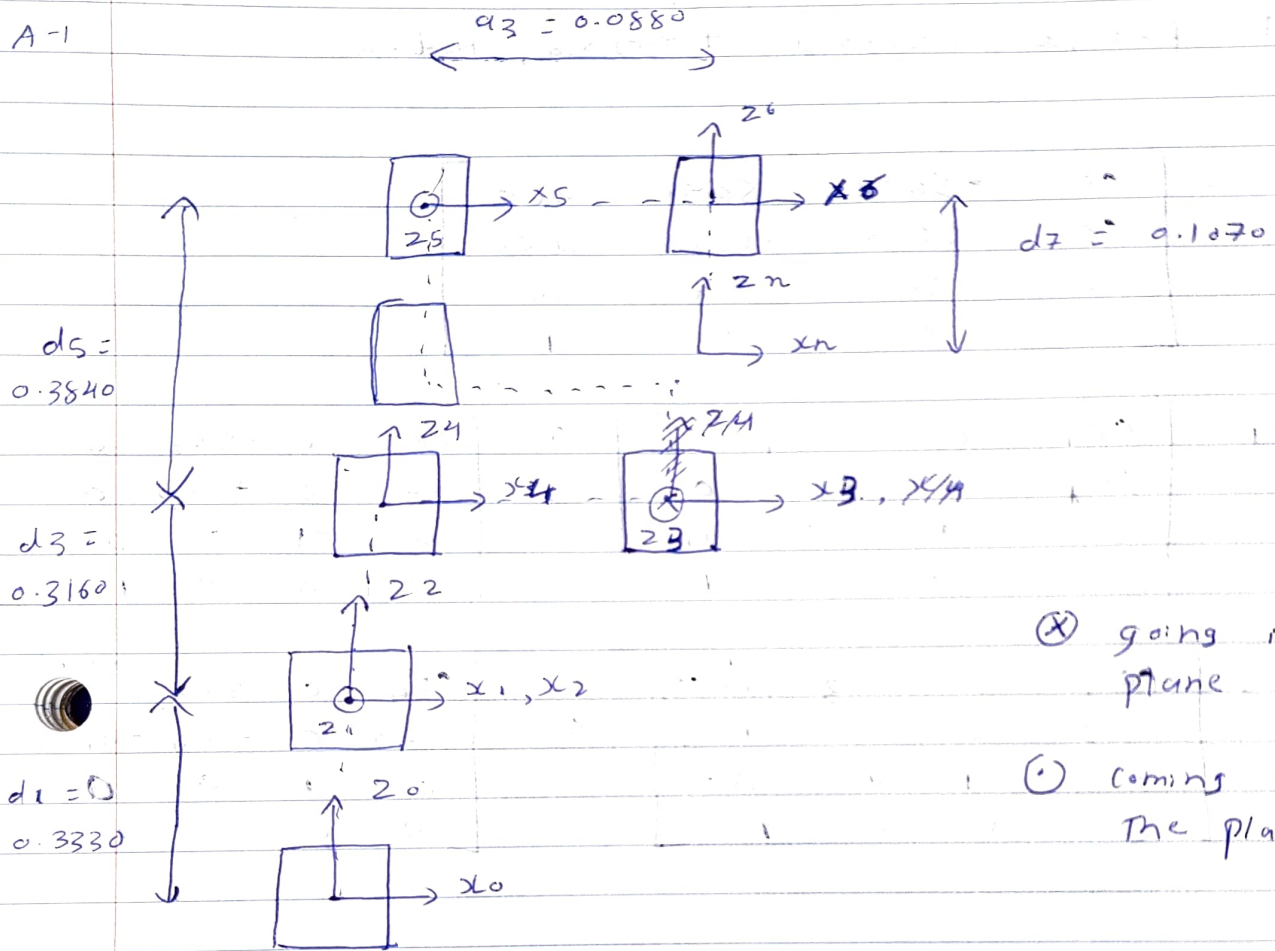


A-1



- ⊗ going in the plane
- ⊙ coming out of the plane.

DH Table

	a	α	d	Q
1	0	90	0.333	Q_1
2	0	-90	0	Q_2
3	0.08	-90	0.3160	Q_3
4	-0.08	+90	0	Q_4
5	+0.00	90	0.3840	Q_5
6	0.08	-90	0	Q_6
7	0	0	-0.107	Q_7

$$A = \text{Rot}_z, \alpha, \text{Trans}_z, d, + \text{Trans}_x, a, \text{Rot}_x, \alpha$$

$$= \begin{bmatrix} c\alpha & -s\alpha c x & s\alpha s x & a c \alpha \\ s\alpha & c\alpha c x & -c\alpha s x & a s \alpha \\ 0 & s x & c x & d \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_1 = \begin{bmatrix} c\alpha_1 & 0 & s\alpha_1 & 0 \\ s\alpha_1 & 0 & -c\alpha_1 & 0 \\ 0 & 1 & 0 & d_1 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_2 = \begin{bmatrix} c\alpha_2 & 0 & -s\alpha_2 & 0 \\ s\alpha_2 & 0 & c\alpha_2 & 0 \\ 0 & -1 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_3 = \begin{bmatrix} c\alpha_3 & 0 & -s\alpha_3 & a_1 c\alpha_3 \\ s\alpha_3 & 0 & c\alpha_3 & a_1 s\alpha_3 \\ 0 & -1 & 0 & d_3 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_4 = \begin{bmatrix} c\alpha_4 & 0 & s\alpha_4 & -a_1 c\alpha_4 \\ s\alpha_4 & 0 & -c\alpha_4 & -a_1 s\alpha_4 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

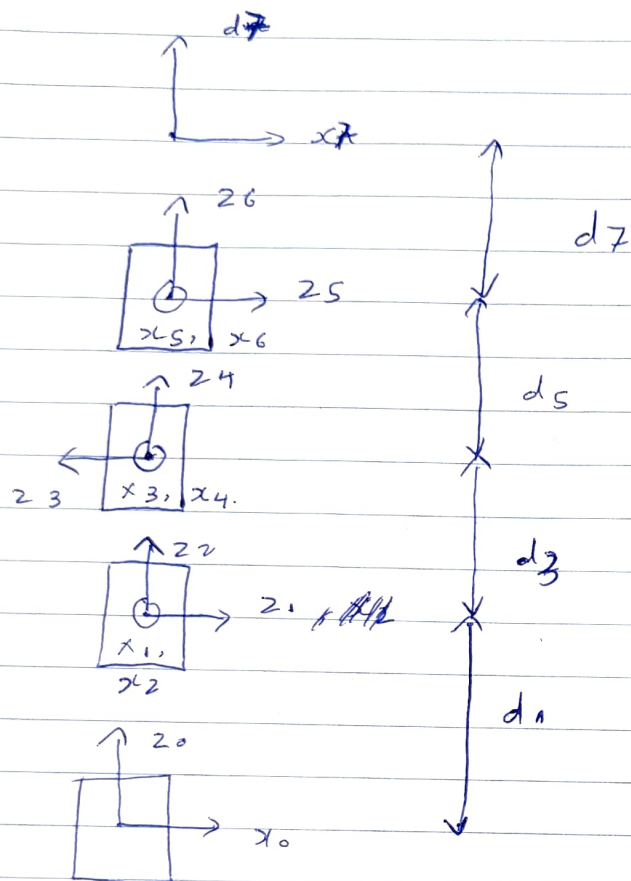
$$A_5 = \begin{bmatrix} c\alpha_5 & 0 & s\alpha_5 & 0 \\ s\alpha_5 & 0 & -c\alpha_5 & 0 \\ 0 & 1 & 0 & d_5 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_6 = \begin{bmatrix} c\alpha_6 & 0 & -s\alpha_6 & a_1 c\alpha_6 \\ s\alpha_6 & 0 & c\alpha_6 & a_1 s\alpha_6 \\ 0 & -1 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_7 = \begin{bmatrix} c\alpha_7 & -s\alpha_7 & 0 & 0 \\ s\alpha_7 & c\alpha_7 & 0 & 0 \\ 0 & 0 & 1 & -d_7 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$T_0^0 = A_1 \cdot A_2 \cdot A_3 \cdot A_4 \cdot A_5 \cdot A_6 \cdot A_7$$

A-2



D-M Table.

α	α	d	α
0	-90	d_1	α_1
0	+90	0	α_2
0	+90	d_3	α_3
0	-90	0	α_4
0	-90	d_5	α_5
0	+90	0	α_6
0	0	d_7	α_7