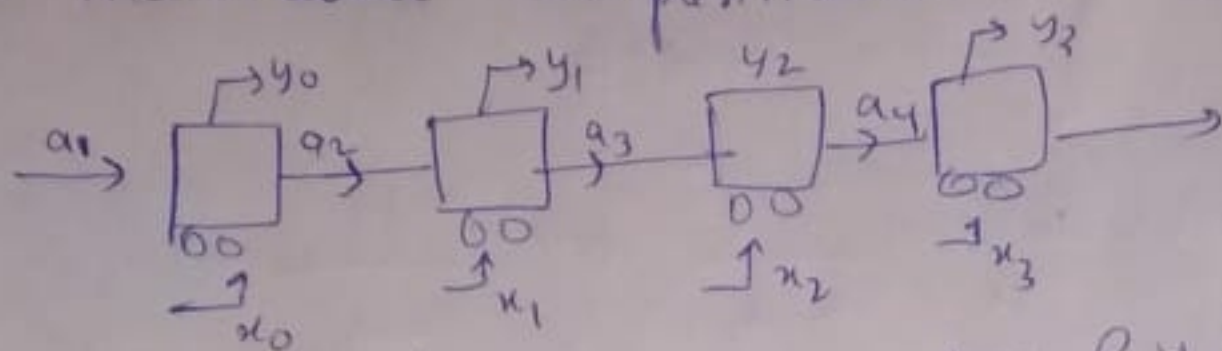


1) Assuming the system to be the whole train & the individual compartments as ~~sub~~ subsystems



At each compartment x people enter & y people exit & x & y are functions of time also

At a particular t for compartment k

$$x(t) - y(t) = N \quad (\text{no of people in compartment})$$

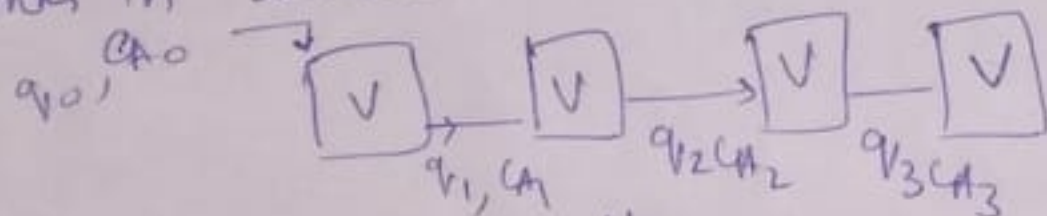
$$+ a_{k-1} - a_{k+1}$$

where a_{k-1}, a_{k+1} denote people crossing from compartments where $k \rightarrow 1, 2, 3 \dots n-1$

Degree of freedom \Rightarrow No of unknown - No of eq

$$4 - 1 = \underline{\underline{3}}$$

b tanks in series



let rxn be $A \rightarrow \text{potts.}$

so for ①

$$q_0 C_{A0} - q_1 C_{A1} - k C_{A1} V = V \frac{dC_{A1}}{dt}$$

general balance for i^{th} reactor

$$q_{i-1} C_{A_{i-1}} - q_i C_{A_i} - k C_{A_i} V = V \frac{dC_{A_i}}{dt}$$

for energy balance

$$(q_{i-1} C_{A_{i-1}}) H_{A_{i-1}} - (q_i C_{A_i}) H_{A_i} = \text{Net enthalpy of compartment } i$$

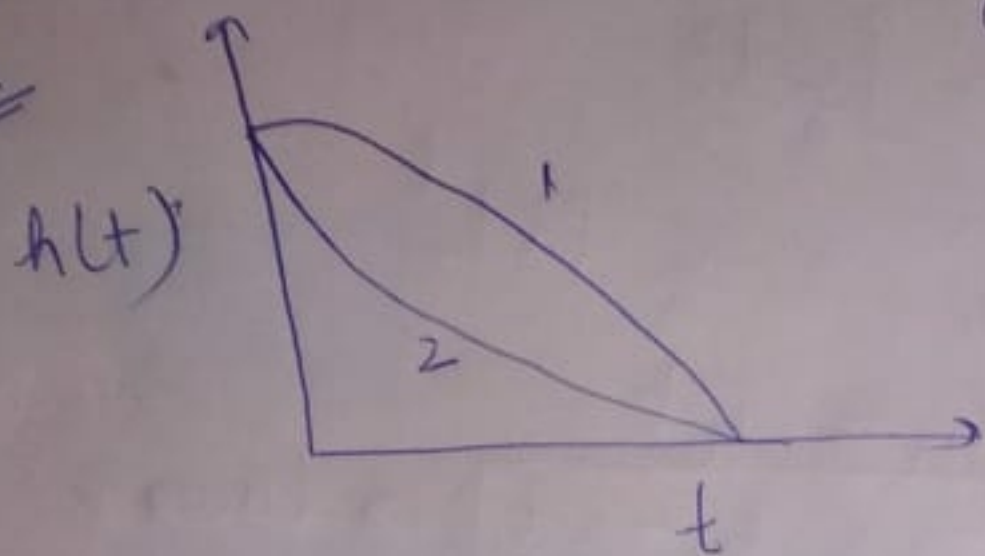
Similarities

- Both train & tank models have separate unit compartments linked in series where material travel from one to the other subsystem
- Material balances can be applied in both cases as mass/energy remains conserved.

Differences

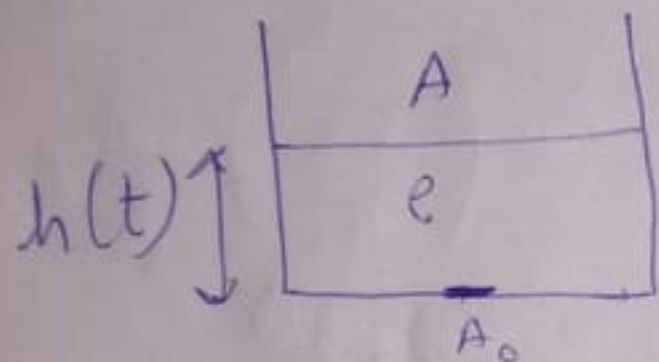
- In train, people can move out & in simultaneously while in tank reactors, it moves in one direction
- In train, people do not affect the movement of others i.e. where to depart or board. In case of reactors the conversion and concentration entering or leaving depends on rate, energy & temperature etc.

②
a



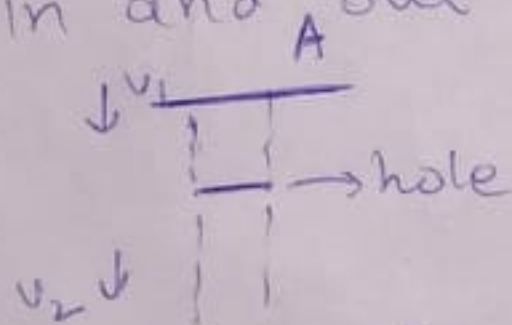
Choice 2 seems correct as the slope decreases in ② & slope = dh/dt = velocity must decrease as pressure difference will decrease as height falls.

b



Assuming density to be constant we apply mass balance on water coming out at the junction

Our control volume would be the hole area along with small section in and out of the hole



Since mass is conserved, mass in = mass out = 0
 mass in $\Rightarrow (A \times v_1) \rho$
 mass out $\Rightarrow (A_0 \times v_2) \rho$
~~mass in~~ $A v_1 \rho = A_0 v_2 \rho$
 (amount of liquid out of hole = amount of liquid from bulk to hole)

$$\boxed{A v_1 = A_0 v_2}$$

Principle of continuity

① $q_v = c$

$$\frac{dh}{dt} = \frac{c}{A} \Rightarrow \int dh = \int \frac{c}{A} dt$$

$$|h|_{h_1}^{h_2} = \frac{c}{A} |t|_0^t$$

$$-h_2 + h_1 = \frac{ct}{A}$$

$$\boxed{h_2 = h_1 - \frac{ct}{A}} \rightarrow \text{linear}$$

2) $q_v = h(t)$

$$\frac{dh}{dt} = -\frac{h(t)}{A}$$

$$\int \frac{dh}{h} = -\int \frac{dt}{A} \Rightarrow \ln|h|_{h_1}^{h_2} = -\left|\frac{t}{A}\right|_0^t$$

$$\ln\left(\frac{h_2}{h_1}\right) = -t/A$$

$$\boxed{h_2 = h_1 e^{-t/A}}$$

~~h_2 = h_1 e^{-t/A}~~

c)

$$q_v = kh^n$$

$$\frac{dh}{dt} = -kh^n$$

$$\Rightarrow \int_{h_0}^{h(t)} h^{-n} dh = -\int_0^t \frac{k}{A} dt$$

$$\left[\frac{h^{-n+1}}{-n+1} - \frac{h_0^{-n+1}}{-n+1} \right] = -kt/A$$

$$\boxed{h(t) = \left[(1-n) \left[\frac{h_0^{1-n}}{1-n} - \frac{kt}{A} \right] \right]^{1/(1-n)}}$$

Not applicable for $n=1$ as for that we don't get the logarithmic term & integration will give another result. The correct result for it is given in ②. For $n=1$, graph is ~~logarithmic~~ exponential in power of e , not obtained in curve in expression ③.

take log

$$\log(h(t)) = \frac{1}{1-n} \left[\log \left((1-n) \left[\frac{h_0^{1-n}}{1-n} - \frac{kt}{A} \right] \right) \right]$$

for $n > 1$. $1-n < 0$

$$\log(h(t)) = -\frac{1}{n-1} \log \left[(n-1) \left[\frac{h_0^{n-1}}{(n-1)h_0^{n-1}} + \frac{kt}{A} \right] \right]$$

As we see as $t \uparrow$, log term increases and
~~log(h(t)) is negative~~
 RHS increases, so $h(t)$ decreases as RHS is negative

for $n < 1$

$$\log(h(t)) = \frac{1}{1-n} \log \left[(1-n) \left[\frac{h_0^{1-n}}{1-n} - \frac{kt}{A} \right] \right]$$

As $t \uparrow$, log term decreases and since RHS is positive $\log(h(t))$ decreases, so $h(t)$ decreases.

for $n > 1$

$$\frac{1}{h} \frac{dh}{dt} = -\frac{1}{(n-1)} \frac{1}{(n-1) \left[\frac{1}{(n-1)h_0^{n-1}} + \frac{kt}{A} \right]} \cdot \frac{(n-1)k}{A}$$

All the term on RHS are positive so $\frac{dh}{dt} < 0$

as $t \uparrow$, $\frac{kt}{A} \uparrow$ & denominator \uparrow , so overall fraction decreases

Therefore as $t \uparrow$, slope is decreasing



for $n < 1$

$$\frac{1}{h} \frac{dh}{dt} = \frac{1}{(1-n)} \frac{1}{\left[\frac{h^{1-n}}{(1-n)} - \frac{kt}{A} \right]}$$

all term on RHS are positive, so $\frac{dh}{dt} < 0$

As $t \uparrow$, $\frac{kt}{A}$ increases and denominator decreases
 so overall fraction increases, so $\frac{dh}{dt}$ increases.



So for $n \geq 1$ the curve fits better.

d for run 1 eq \Rightarrow ~~$y = -8.113 - 0.117x + 0.0003x^2 + 6.22 \times 10^{-7}x^3$~~

$$y = -8.113 - 0.117x + 0.0003x^2 + 6.22 \times 10^{-7}x^3$$

run 2 eq $y = 8.071 - 0.159x + 0.0011x^2 - 0.0000003x^3$

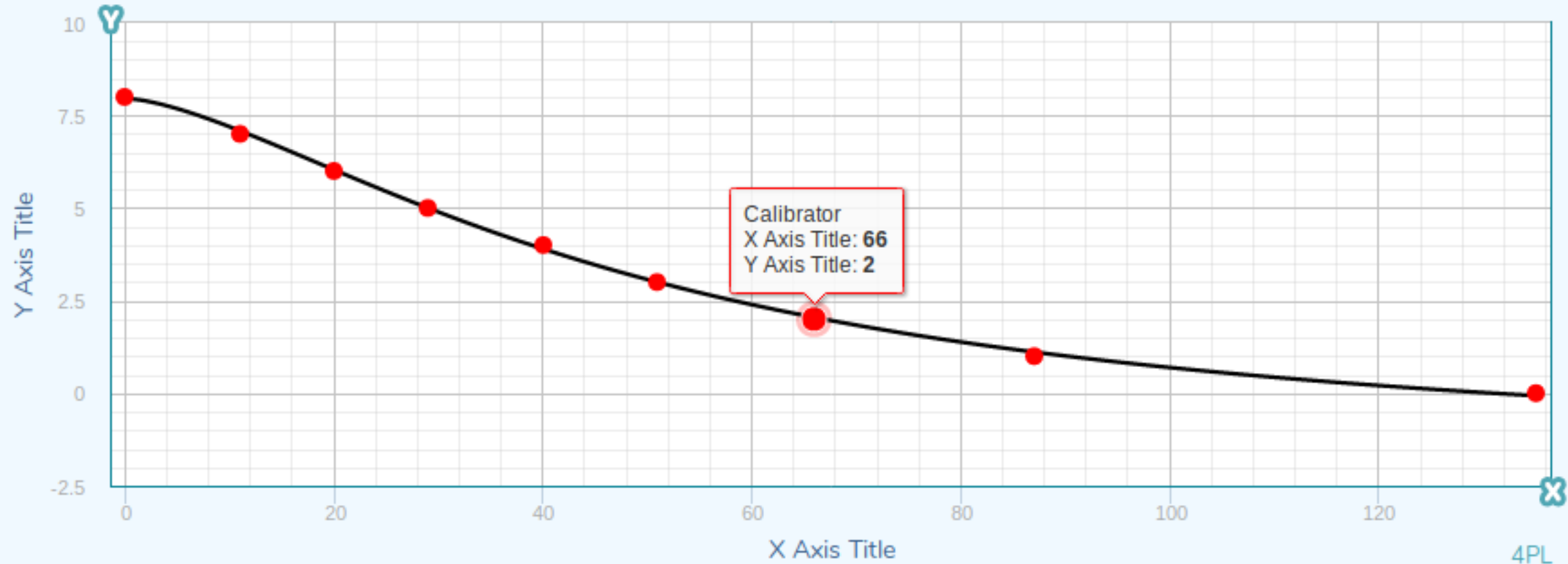
run 3 eq $y = 8.08 - 0.1328x + 0.0006x^2 - 4.814 \times 10^{-7}x^3$

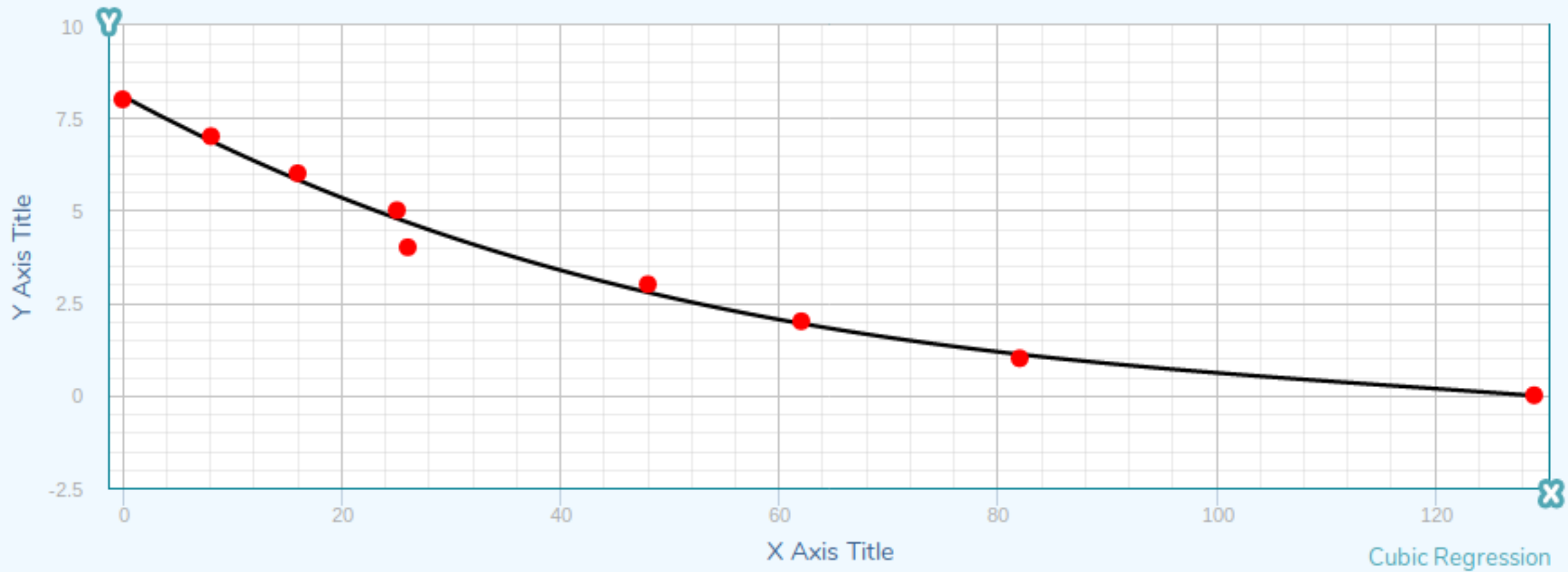
fitting an exponential curve

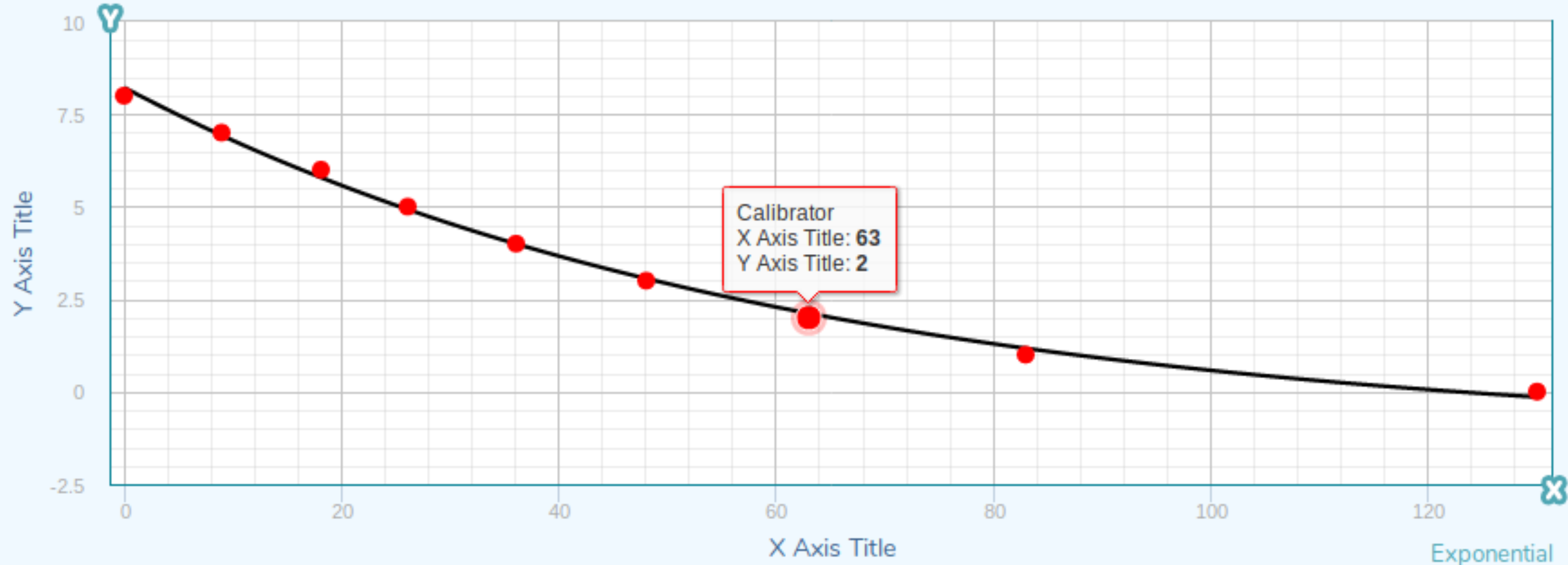
$$y = -1.288 + 9.489 e^{-0.0162x}$$

so comparing $\frac{1}{A} = 0.0162$

$$A = 61.7 \text{ m}^2$$







- 2 Reasons for variance in experimental data
- human error while calculating the heights at different time interval.
 - instrumental errors (stop watch, measuring cylinder etc)
 - expansion or contraction of water may lead to faulty readings

1 for the system, parameters are $C, A, A_0, \mu, h, g, \nu$

Assuming no density variation; ρ is constant.
(ρ will get cancelled so no need)

For no viscosity

$$q_v = L^3 T^{-1}$$

$$h = L$$

$$A_0 = L^2$$

$$g = LT^{-2}$$

$$\text{no of dimensionless group} = 4 - 2 = 2$$

2 groups (dimensionless) formed are

$$\rightarrow \frac{A_0}{h^2}, \frac{q_v^2}{g A_0^2 h}$$

So we can write them as function of other

$$f\left(\frac{A_0}{h^2}\right) = \frac{q_v^2}{g A_0^2 h}$$

y hole is small $A_0/h^2 \rightarrow 0$, thus value of function will lead to $f(0)$ which will be a constant value for.

$$\text{So } \frac{q_v^2}{g A_0^2 h} = C \quad \text{for } A_0/h^2 \rightarrow 0$$

$$v^2 = cg A_0^2 h$$

$$v = c A_0 \sqrt{gh}$$

$$\Rightarrow v \propto \sqrt{gh} \Rightarrow v \propto h^n$$

$$\text{here } n = 1.41 > 1$$

Hence verified
what we found
before
where $n > 1$ for
right results

for consideration with viscosity

variable = ρ, μ, g, h, A_0, v

dimensionless groups = $6 - 3 = 3$

$$\mu = M L^{-1} T^{-1}$$

$$\rho = M L^{-3}$$

dimensionless no can be $\Rightarrow \frac{\rho v}{\mu h} \left| \frac{\rho}{\mu} \times \frac{v}{\sqrt{A_0}} \right.$

$$f\left(\frac{A_0}{h^2}, \frac{\rho}{\mu} \frac{v}{\sqrt{A_0}}\right) = \frac{v^2}{g A_0^2 h}$$

here $y \frac{A_0}{h^2}$ is not $\rightarrow 0$ as $h \downarrow$ & become very less

so

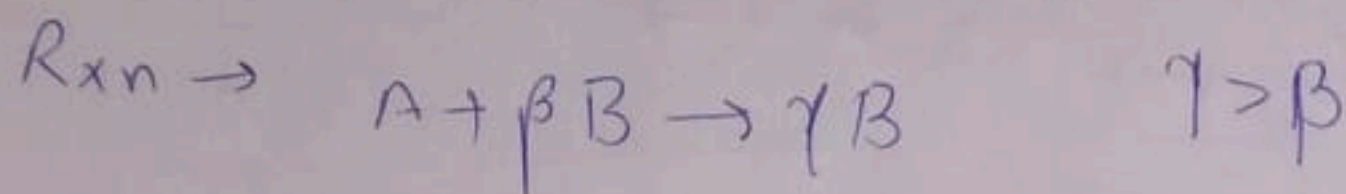
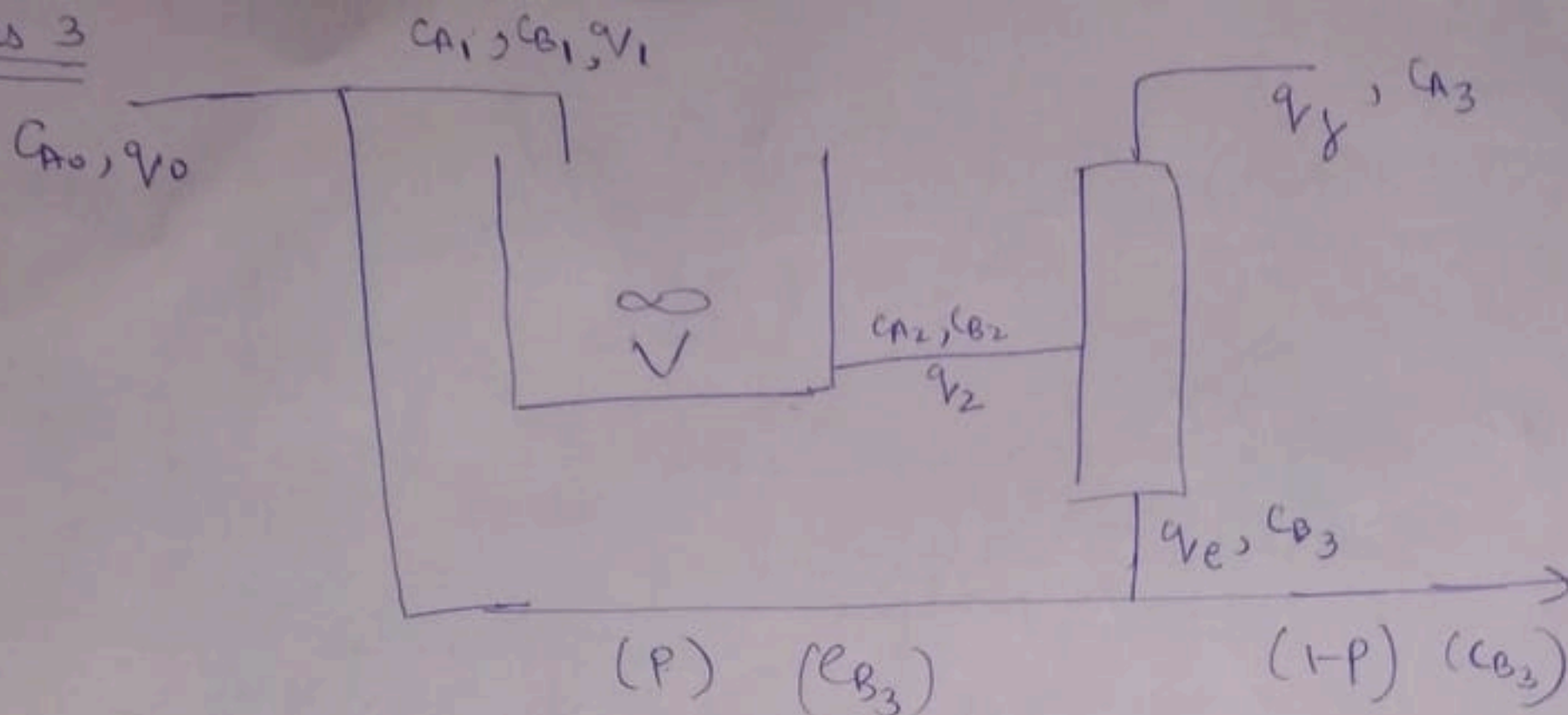


Here $p > p_{atm}$ so at
hole the height will
be a function of x, t

i.e., $h(x, t)$

so applying Bernoulli
we need 2 parameters of x, t

Ans 3



$$r = k C_A C_B$$

Given parameters $\rightarrow C_{A1}, V, q_{v1}, q_{v2}, P$

Balance

$$C_{A1} q_{v1} - q_{v2} C_{A2} - k C_{A2} C_{B2} V = 0 \quad (1)$$

$$C_{B1} q_{v1} - q_{v2} C_{B2} - k C_{A2} C_{B2} (\beta - \gamma) = 0 \quad (2)$$

$$q_{v2} C_{B2} = q_{ve} C_{B3} \quad q_{v2} C_{A2} = q_{vf} C_{A3} \quad (3)$$

$$q_{v2} = q_{ve} + q_{vf} \quad (4)$$

Also

$$q_{v1} C_{B1} = P \cdot q_{v2} C_{B2} \quad (5)$$

Put (5) in (2)

$$P q_{v2} C_{B2} - q_{v2} C_{B2} - k C_{A2} C_{B2} V (\beta - \gamma) = 0$$

$$P q_{v2} - q_{v2} - k C_{A2} V (\beta - \gamma) = 0$$

$$C_{A2} = \frac{q_{v2} (P - 1)}{V k (\beta - \gamma)}$$

$$\text{from (1)} \quad C_{A1} q_{v1} - q_{v2} \left[\frac{q_{v2} (P-1)}{VK(\beta-\gamma)} \right] - KV \left[\frac{q_{v2} (P-1)}{VK(\beta-\gamma)} \right] C_{B2} = 0$$

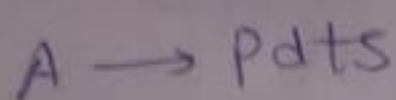
$$\frac{C_{A1} q_{v1}}{q_{v2} \left[\frac{q_{v2} (P-1)}{VK(\beta-\gamma)} \right]} = 1 + KV C_{B2}$$

$$\frac{C_{A1} q_{v1} - \frac{q_{v2}^2 (P-1)}{VK(\beta-\gamma)}}{\frac{q_{v2}^2 (P-1) \times KV}{VK(\beta-\gamma)}} = C_{B2} \Rightarrow C_{B2} = \frac{C_{A1} q_{v1} VK(\beta-\gamma) - q_{v2}^2 (P+1)}{KV q_{v2}^2 (P+1)}$$

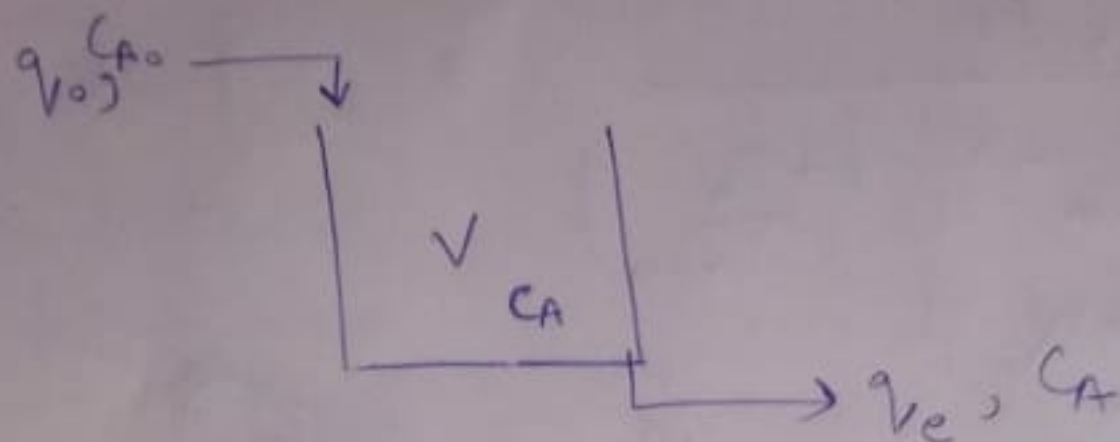
$$C_{B2} (\text{exiting CSTR}) = \frac{C_{A1} q_{v1} VK(\beta-\gamma) - q_{v2}^2 (P+1)}{KV q_{v2}^2 (P+1)}$$

$$C_{B3} = \frac{q_{v2} C_{B2}}{q_e} = \frac{C_{A1} q_{v1} VK(\beta-\gamma) - q_{v2}^2 (P+1)}{KV q_{v2}^2 (P+1) \cdot q_e} \quad \left(\text{assuming } q_e \text{ is given} \right)$$

Ans 4



$$\text{rate} = kC_A$$



Applying Material Balance \Rightarrow in - out + rate of disappearance = rate of accumulation

$$q_{v0} C_{A0} - q_v C_A - k C_A V = \frac{d(V C_A)}{dt} \quad (\text{for unsteady state})$$

Assuming V to be constant

$$q_{v0} C_{A0} - q_v C_A - k C_A V = -V \frac{dC_A}{dt}$$

Let the conversion be x

$$C_A = C_{A0} (1-x)$$

$$q_{v0} C_{A0} - q_v C_{A0} (1-x) - k C_{A0} (1-x) V = -V \frac{d(C_{A0} (1-x))}{dt}$$

$$q_{v0} - q_v (1-x) - k (1-x) V = V \frac{dx}{dt}$$

Assuming $q_{v0} = q_v$

$$q_{v0} - q_{v0} + q_{v0} x - k V (1-x) = V \frac{dx}{dt}$$

$$x - \frac{k V}{q_{v0}} (1-x) = \frac{V}{q_{v0}} \frac{dx}{dt}$$

$$\text{let } \frac{V}{q_{v0}} = \tau_h \quad \frac{1}{k} = \tau_{rxn}$$

$$-x + \frac{\tau_h}{\tau_{rxn}} (1-x) = \tau_h \frac{dx}{dt}$$

$$\frac{z_h}{z_{rxn}} - X \left(1 + \frac{z_h}{z_{rxn}} \right) = z_h \frac{dX}{dt}$$

$$\int_0^X \frac{z_h dX}{\left(\frac{z_h}{z_{rxn}} - X \right) \left(1 + \frac{z_h}{z_{rxn}} \right)} = \int_0^t dt$$

let $(1 + \frac{z_{rxn}}{z_h})X = p$

$$\left(1 + \frac{z_{rxn}}{z_h} \right) dX = dp \Rightarrow$$

$$\int_0^X \frac{dX}{1 - X \left(1 + \frac{z_{rxn}}{z_h} \right)} = \frac{z_{rxn}}{z_h \left(1 + \frac{z_{rxn}}{z_h} \right)} \int \frac{dp}{1 - p}$$

\Rightarrow On solving

$$-\frac{z_{rxn}}{z_h \left(1 + \frac{z_{rxn}}{z_h} \right)} \ln \left[1 - X \left(1 + \frac{z_{rxn}}{z_h} \right) \right] = t$$

$$X(t) = \frac{1 - \exp \left[-t \left(\frac{1}{z_{rxn}} + \frac{1}{z_h} \right) \right]}{z_{rxn} \left(\frac{1}{z_{rxn}} + \frac{1}{z_h} \right)}$$

steady state at $t \rightarrow \infty$

$$X(t)_{ss} = \frac{1 - \exp \left[-t \left(\frac{1}{z_{rxn}} + \frac{1}{z_h} \right) \right]}{z_{rxn} \left(\frac{1}{z_{rxn}} + \frac{1}{z_h} \right)} = \frac{1}{z_{rxn} \left(\frac{1}{z_{rxn}} + \frac{1}{z_h} \right)}$$

Rxn time scale $\Rightarrow z_{rxn} = 1/k$

hydraulic time scale $= z_h = V/q$

time scale for steady state = $Z = \frac{1}{\frac{1}{Z_{rxn}} + \frac{1}{Z_h}}$

Significance

Z_{rxn} denote fastness of rxn occurrence

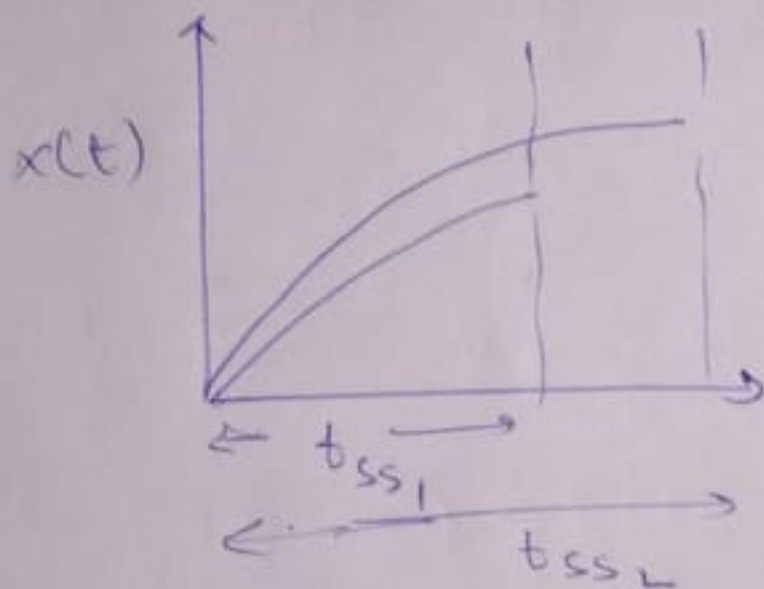
Z_h denotes the time of stay or physical time taken within reactor by reactant.

if $Z_h \uparrow$, $Z \uparrow$

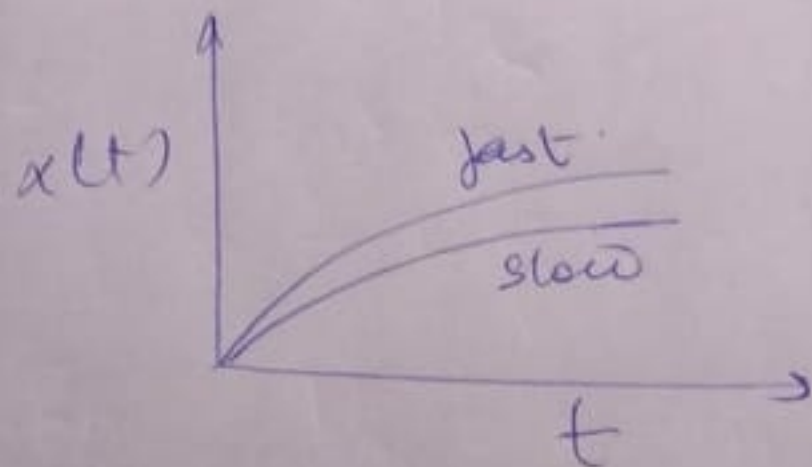
$Z_{rxn} \uparrow$, $Z \uparrow$

so steady state achieved will be late

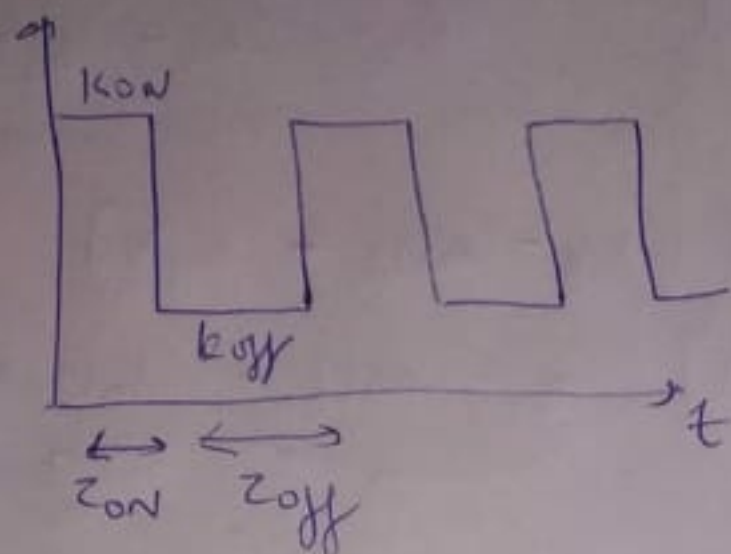
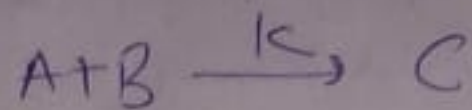
if Z_h increases, stay time increases, steady state occurs late but conversion is more



if $Z_{rxn} \uparrow$, reaction gets slowed



5)



In presence of light $r = k_{on} C_A C_B$

In absence of light $r = k_{off} C_A C_B$

finding X_1 first

$$\frac{dC_A}{dt} = k_{on} C_{A0} (1-X) (C_{B0} - C_{A0} X)$$

$$C_{B0} \frac{dX_A}{dt} = k_{on} C_{A0} (1-X) (C_{B0} - C_{A0} X)$$

$$\frac{dX_A}{dt} = k_{on} (1-X) C_{A0} (M - X)$$

where
 $M = C_{B0}/C_{A0}$

$$\int_0^X \frac{dX}{(1-X)(M-X)} = \frac{k_{on} C_{A0}}{z_{on}} \int_0^t dt$$

$$\left(\frac{1}{M-1} \right) \left[\frac{1}{1-X} - \frac{1}{M-X} \right] \Rightarrow \left(\frac{1}{M-1} \right) \left[\int \frac{1}{1-X} - \int \frac{1}{M-X} \right]$$

$$\Rightarrow \frac{1}{M-1} \left[-\ln(1-X) + \ln(M-X) \right]$$

$$\frac{1}{M-1} \left[\ln \left(\frac{M-X}{1-X} \right) \right]_0^X = k_{on} C_{A0} t$$

$$\ln \left(\frac{M-X}{1-X} \right)_{X_1}^{X_2} = (M-1) k_{on} C_{A0} t \quad \text{putting } X_1 = 0$$

$$z_{on} = \frac{1}{k_{on} C_{A0} (M-1)} \ln \left[\frac{M - X_{A1}}{M (1 - X_{A1})} \right]$$

Now $C_{A0} \text{ left} = C_{A0}(1 - X_{A1})$ $C_{B02} = C_{B0} - C_{A0}X_{A1}$

New conversion $= X_{A2}$

$$r = k_{off} C_{A02} (1-X) (C_{B02} - C_{A0}X_{A1} - C_{A0}X)$$

$$= \underbrace{k_{off} C_{A0}(1-X_{A1})}_{N} (1-X) \underbrace{(C_{B0} - C_{A0}X_{A1})}_{P} \underbrace{(1 - X_{A1} - X)}_{Q}$$

~~$r = k_{off} C_{A0} (1-X_{A1}) (1-X) \left(\frac{C_{B0} - C_{A0}X_{A1} - X}{C_{A0}(1-X_{A1})} \right)$~~

~~$r = k_{off} (1-X) (M-X)$~~

$$\frac{dX}{dt} = \underbrace{k_{off} (C_{A0}(1-X_{A1}))}_{N} (1-X) \underbrace{\left(\frac{C_{B0} - C_{A0}X_{A1}}{C_{A0}(1-X_{A1})} - X \right)}_M$$

~~$\frac{dX}{dt} = N(1-X)(M-X)$~~

$\int_{X_1}^{X_2} \frac{dX}{(1-X)(M-X)} = \int N dt \Rightarrow \ln \left(\frac{M-X_2}{M(1-X_2)} \right) = N t_{off}$

$$t_{off} = \frac{1}{k_{off} C_{A0} (1-X_{A1}) (M-1)} \ln \left[\frac{M-X_{A2}}{M-X_{A1}} \times \frac{1-X_{A1}}{1-X_{A2}} \right]$$

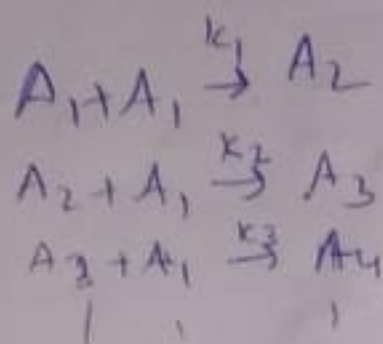
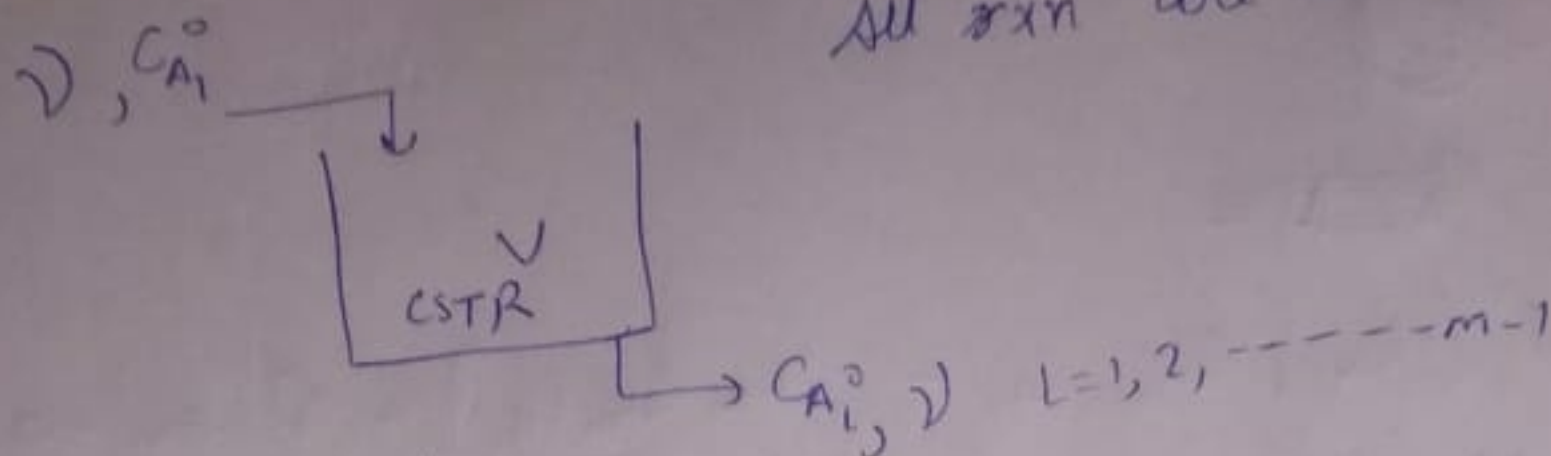
$$t_{on2} = \frac{1}{k_{on} C_{A0} (1-X_{A1}) (1-X_{A2}) (M-1)} \ln \left[\frac{M-X_{A3}}{M-X_{A2}} \times \frac{1-X_{A2}}{1-X_{A3}} \right]$$

$$t_{off2} = \frac{1}{k_{off} C_{A0} (1-X_{A1}) (1-X_{A2}) (1-X_{A3}) (M-1)} \ln \left[\frac{M-X_{A4}}{M-X_{A3}} \times \frac{1-X_{A3}}{1-X_{A4}} \right]$$

$\Sigma_{total} = \Sigma_{on1} + \Sigma_{off1} + \Sigma_{on2} + \Sigma_{off2}$

⑥

All rxn are elementary



Balance $A_1 \rightarrow$ $V C_{A1}^0 - V C_{A1} (-k_1 C_{A1}^2 - k_2 C_{A1} C_{A2} - k_3 C_{A1} C_{A3} - \dots) V = 0$

$A_2 \rightarrow V (k_1 C_{A1}^2 - k_2 C_{A1} C_{A2}) = 0$

General

$$V [k_{m-1} C_{A_{m-1}} C_{A_1} - k_m C_{A_m} C_{A_1}] = 0$$

(Not for A_1)

for $A_1 \rightarrow V C_{A1}^0 - V C_{A1} - V (k_1 C_{A1}^2 + k_2 C_{A1} C_{A2} + \dots) = 0$

for $A_{last} \rightarrow -V C_{A_m} + V k_{m-1} C_{A_1} C_{A_{m-1}} = 0$

for all $A_m \rightarrow V [k_{m-1} C_{A_{m-1}} C_{A_1} - k_m C_{A_m} C_{A_1}] - V C_{A_m} = 0$

Overall Mass balance

Mass in = $(V C_{A1}^0) \times M_1$ (M_1 is molar mass of A_1)

Mass out = $V [C_{A1} M_1 + C_{A2} M_2 + C_{A3} M_3 + \dots]$

$C_{A1}^0 M_1 = C_{A1} M_1 + C_{A2} M_2 + \dots + C_{A_m} M_m$

where $M_1^0 = i \times M$

$$\Rightarrow C_{A_1}^0 M_1 = C_{A_1} M_1 + 2 C_{A_2} M_1 + 3 C_{A_3} M_1 \dots$$

$$C_{A_1}^0 = C_{A_1} + 2 C_{A_2} + 3 C_{A_3} \dots$$

$$C_{A_1}^0 = \sum_{l=1}^{l=m} l C_{A_l}$$

C From eq (2) $\frac{V K_{m-1} C_{A_{m-1}} C_{A_1}}{V K_m (C_{A_1} + 2)} \Rightarrow \frac{V K}{m-1} \frac{C_{A_{m-1}}}{C_{A_1}^0} \frac{C_{A_1}}{C_{A_1}^0}$

$$\Rightarrow \left(\frac{V K}{m-1} \frac{\hat{C}_{A_{m-1}} \hat{C}_{A_1}}{\hat{C}_{A_1}^0} \right) \left(\frac{V K}{m} \frac{\hat{C}_{A_1}}{\hat{C}_{A_1}^0} + 2 \right)$$

$$\eta = \frac{V K}{2}$$

$$\frac{\left(\frac{V K}{2} \right) \left(\frac{\hat{C}_{A_{m-1}} \hat{C}_{A_1}}{m-1} \right)}{\left(\frac{V K}{2} \right) \frac{\hat{C}_{A_1}}{m \hat{C}_{A_1}^0} + \frac{1}{\hat{C}_{A_1}^0}} = \frac{\eta \left[\frac{\hat{C}_{A_{m-1}} \hat{C}_{A_1}}{m-1} \right]}{\frac{1}{\hat{C}_{A_1}^0} \left[1 + \eta \frac{\hat{C}_{A_1} \hat{C}_{A_1}^0}{m} \right]}$$

$$\hat{C}_{A_m} = \frac{\left[\frac{\hat{C}_{A_{m-1}} \hat{C}_{A_1}}{m-1} \right]}{\frac{1}{\hat{C}_{A_1}^0} \left[\frac{1}{\eta} + \frac{\hat{C}_{A_1} \hat{C}_{A_1}^0}{m} \right]}$$

d for $\eta \ll 1$, $\frac{1}{\eta} \gg \frac{\hat{C}_{A_1} \hat{C}_{A_1}^0}{m}$

$\eta \gg 1$, $\frac{1}{\eta} \ll \frac{\hat{C}_{A_1} \hat{C}_{A_1}^0}{m}$

$$\hat{C}_{A_l} = \left(\frac{\hat{C}_{A_{m-1}} \hat{C}_{A_1}}{m-1} \right) \eta \frac{\hat{C}_{A_1}^0}{\hat{C}_{A_1}}$$

$$\hat{C}_{A_l} = \left(\frac{\hat{C}_{A_{m-1}} \hat{C}_{A_1}}{m-1} \right) \frac{\hat{C}_{A_1}}{m}$$

$$= \frac{\left(\hat{C}_{A_{m-1}} \right) m}{(m-1)}$$

This is of the form of \hat{C}_A

$$\frac{a}{(m-1) \left(\frac{1}{\eta} + \frac{b}{m} \right)}$$

$$\frac{m-1}{\frac{a}{C_A} - \left(1 - \frac{1}{m} \right) b}$$

$= \eta$ (knowing η we can find m we need to know V, D, K)

if $m \uparrow$, numerator \uparrow & denominator \downarrow so $\eta \uparrow$

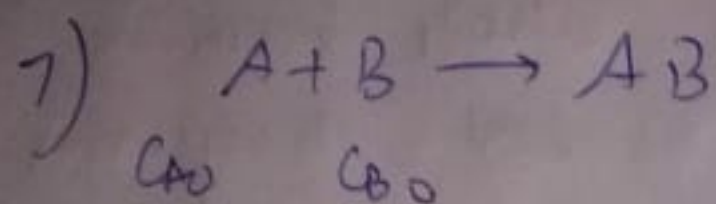
So $\boxed{\eta \propto m}$

So greater value of η ($\eta \gg 1$) is giving more m .

Significance.

$$\eta = \frac{KV}{D} \Rightarrow \left(\frac{V/D}{1/K} \right) \rightarrow \text{this is the ratio of } \overset{\text{hydraulic}}{\text{reaction}} \text{ time scale to reaction time scale}$$

thus if $\eta > 1$, hydraulic time scale $>$ reaction time scale
& vice versa



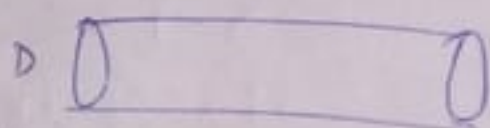
$$-r = k C_A C_B$$

Reaction time scale = $\frac{1}{k C_{Ai}}$ or $\frac{1}{k C_{Bi}}$

depending on which is limiting reagent

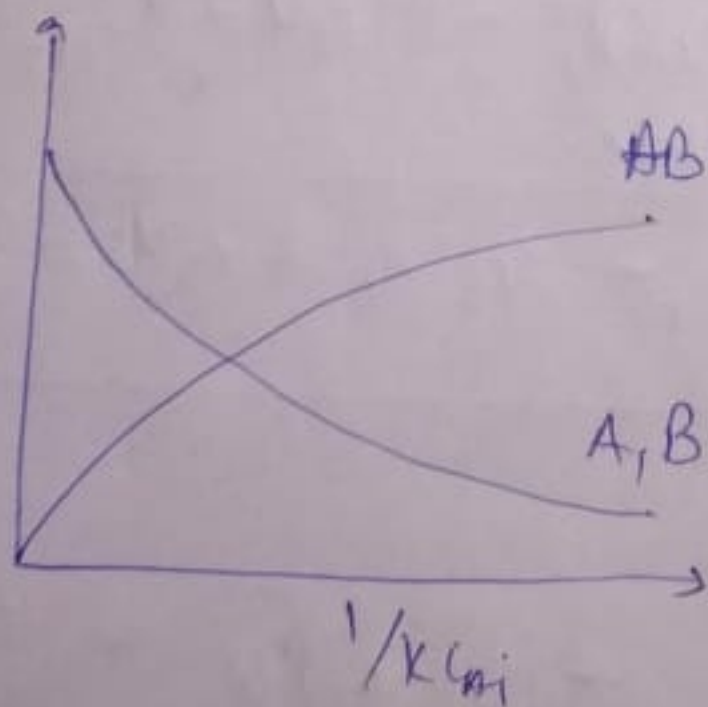
Length scale = diameter or free mean path
 (this is the min distance the particle travel to collide & interact)

Since particles are spherical L

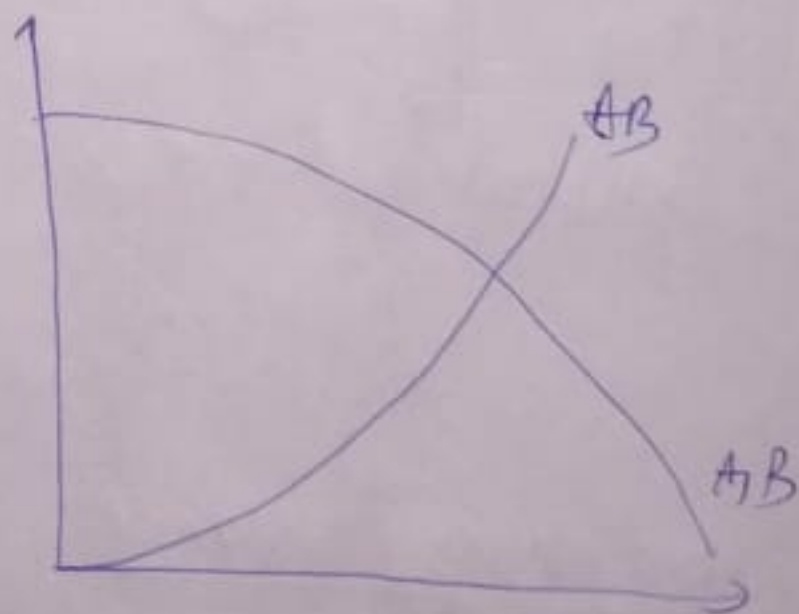


the diameter of vessel must be equal to L or greater than free mean path or length scale defined above as the lower range for $D \leq L$

Dimensionless time = $t / \frac{1}{k C_{Ai}}$



fast



slow.