**Sandeep Anandrao Ranmale**

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***Career Summary***

A dynamic professional with over 20 **years** of rich experience in Production in Machine shop, Production Planning & Control, Process Enhancements and Man Management. ***Presently working with* KIRLOSKAR BROTHERS LIMITED, Kirloskarvadi as MANAGER*.*** Deft in managing production functions involving resource planning, In-process Inspection, Team Building, TPM activities, Development and Co-Ordination with Internal Departments. Expertise in designing world class systems and implement processes that will enable organization to consistently meet and enhance customer satisfaction. Proficient in implementation of various innovative techniques for improving the plant operations along with Energy conservation for cost savings. Diploma in Mechanical Engineering (DME). Astute leader with ability to motivate subordinates in optimizing their performance levels and possesses excellent analytical, organizational & interpersonal skills.

***Core Competencies***

## ***Machine shop Production***

Planning day-to-day strategies, production schedules Machine shop, along with resource allocation and machine loading for optimum output.

Minimizing performance bottlenecks for high productivity with maximization of men, material & machine; preparing process sheets & estimate sheets for the same.

Preparing production budgets, SOPs & work instructions for production operations for the unit.

Appraising the prevalent production systems/ processes, identifying loopholes if any and Undertaking result-oriented measures for alleviating them and documenting the same.

## ***Quality Compliance/ Process Enhancement***

Taking stringent quality measures like ISO 9001-2015, including preparation of necessary documents to ensure compliance with above standards & customer requirements.

Developing and implementing upstream inspection system for monitoring Customer CTQ’s (Critical To Quality) in manufacturing process to ensure reliability of the product at customer.

Implementing TPM throughout machine shop for enhancing the operational efficiency and energy saving entailing identification of opportunities, analysis of data, conduction of tests, cost benefit analysis, implementation and post audits.

## ***Man Management***

Directing, leading and motivating workforce; imparting continuous on job training for accomplishing greater operational effectiveness/ efficiency.

Working on succession planning of the workforce, shift management activities, appraising the member’s performance & providing feedback.

Resolving interpersonal issues & working towards a harmonious work environment.

***Organizational Experience***

**Since NOV’07 with KIRLOSKAR BROTHERS LIMITED, KIRLOSKARVADI as MANAGER**

## ***Key Tasks Handled Across the Tenures***

* Implementing TPM.
* Responsible for shop floor planning, Inventory Management, Tool Management and Cycle Time Reduction.
* Accountable for handling the machinesalong with business planning and decision making activities.
* Involved in Man, Machine, Tooling Management and Inventory Control.
* Preparing the monthly production plans and implementation Lean Manufacturing Concepts.
* Identifying & conveying tolling, measuring instruments, jigs, fixtures, materials for the next load in well advanced.

**JAN’05 – OCT’07 with Endurance Systems (India) Private Ltd., Pune as Production Engineer (Machine Shop)**

## ***Key Tasks Handled Across the Tenures***

* Production planning as per schedule.
* Manpower planning.
* Responsible for Production, Quality & Setup change.
* Programming & Setting for Development Parts.
* Establishing systems like 5S, Kaizen, Pokayoke.
* Increase production by process improvement.
* Active Member of TPM Team.
* Cost saving by reducing cycle time & modifying tooling.
* Imparting Training to Operators.

#### Feb 2003 to Nov 2004 Worked as Asst Production in Tata Motors Ltd (Passenger Car Unit) Pune,

## ***Key Tasks Handled Across the Tenures***

* Daily Manpower Planning.
* Supervising & Inspecting the Manufacturing Process.
* Monitoring the flow of raw materials, in process & finished product.
* Achieving Production Targets.

**Dec’2001 to Jan’2003 Worked as Trainee Engineer, in Jagdamba Lamps Ltd., Pune, The Company Manufacturing Transmission Parts.**

## ***Key Tasks Handled Across the Tenures***

* CNC Machine Operating.
* CNC Program Setting.
* Job Inspection.

##### **Personal Details**

Date of Birth : 17th December 1980

Sex : Male

Marital Status : Married

Languages Known : English, Hindi, Marathi.

Hobbies and Interests : Listening to Music, playing chess & reading.

Place: Kirloskarvadi,Sangli (Sandeep Ranmale)