JAMES KNOTTS

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OBJECTIVE: Interested in a position in Production/Warehouse Management in the Food, Plastics and Manufacturing Industry.

EXPERIENCE: 4/2010 - Present Dart Container Corparation

Production Supervisor

Specializing in thermoforming of plastic cups and lids.

Responsible for safety, productivity, vacations, etc. of 1 lead, 8 operators and 20 to 30 packers at one time.

Responsible for quality of product, maintenance of machinery etc.

3/2008 - 4/2010 Plastipak Packaging Inc. Garland, TX

Blow Mold/Injection Supervisor

Blow Mold/Injection Supervisor in charge of the blow molding and injection technicians. Supervisor responsibilities include safety, GMP's, machine reliabilities and machine downtime. In charge of the shift blow mold and injection technicians safety, attendance, vacations and procedures per company policy.

5/2000 - 2/2008 Sweetheart/Solo Cup Co. Dallas, Texas

Industry: Consumer Packaged Goods Manufacturing

Production Supervisor

Specializing in thermoforming of plastic cups and foam plates.

Responsible for safety, productivity, vacations, etc. of 1 lead, 8 operators and 20 to 30 packers at one time.

Responsible for quality of product, maintenance of machinery etc.

6/1999 - 5/2000 AEP IND. Waxahachie, Texas

Industry: Manufacturing - Other

Production Supervisor

11 months production supervisor. I was in charge of 3 operators and 1 lead and several packers. I was working with new upcoming bag machines and winders. Responsibilities included overall safety, productivity, line efficiency, motivating people, etc.

4/1993 - 6/1999 SOLVAY ENGINEERED POLYMERS Grand Prairie, Mansfield Texas

Industry: Manufacturing - Other

Production Supervisor

5 years production supervisor and 1 year logistics supervisor. Upon I leaving the company, I was in charge of 4 rotating shifts, consisting of approx. 32 employees, which consisted of 24 prod, 4 maint, and 4 QC.

Working with banburies and extruders. I was involved in compounding a combination of rubber and plastics called TPO products used in molding of automobile fascias and side molding.

Responsibilities included overall safety, productivity, line efficiency, motivating people.

6/1979 - 4/1993 Poly America Inc. Grand Prairie, Texas

Industry: Manufacturing - Other

Production Supervisor/Lead/Operator

6 years as production supervisor and 8 years as lead, operator and packer/forklift operator.

During this time, 1 year as reprocessing supervisor, working with compounding of scrap plastics for use in the extrusion department.

Specializing in blown film and trash bags.

During my time at Poly America I held several positions including production scheduling, finished product scheduling and ordering of packaging materials.

EDUCATION: 7/1980 Ennis High School US-Ennis

High School or equivalent

Graduated High School.

I have attented numerous siminiars over the years of being a supervisor. Some are as safety investigating, motivating people, how to get completed time lines, etc.

9/1977 - 5/1980 Ennis High School US-Phoenix

High School or equivalent