

Sam Roberson  
134 9th st SE Auburn, WA  
(208)-971-2921  
E-mail [greensteelies76@gmail.com](mailto:greensteelies76@gmail.com)

Objective: Employment with a competitive company in a fast-paced environment with room to grow.

August 2011-Current  
AMI Aerospace Auburn, WA  
Machine Operator/Material Handler/Forklift Operator

Duties include:

Locate material on stock locator system, pull material from location(up to 30ft high), verify product against work order to ensure correct material is being used, process material on 12'x18' metal cutting saw, make labels for parts, load cut pieces onto pallet. Inspect other operators product to ensure accuracy, scan inventory and update.

2007-July 2011

Cement Masons Union Local 528

Duties include operation of various different power tools for extended periods of time, placing concrete and finishing to the highest quality, patching and repairing existing concrete and general labor duties.

Work Experience

2006-2007 Bralco Metals Kent, WA

Programmable Saw Operator/ General warehouse

Pull Sheet products from stock and package for local and export delivery.

Operate 6ft. Metal saw, 14ft. Schelling saw

Work experience

1997-2002, 2004-2006 TMX Aerospace Auburn, WA

Computer Programmed Saw Operator/Shift Lead/Production Supervisor

Precision tolerance cutting

Angle cutting

Operate 8ft., 12ft., and 20ft. Metal saw

Load/ unload trucks using forklift

Operate all lift and reach trucks including: pallet jacks, forklifts, cherry pickers

Supervise 15-20 people for an 8-12 hour shift

Responsible for entire building including maintaining and repairing equipment and machinery as needed.

Inventory control

Training new employees

QA certified  
Continuous Improvement, 6S Audits, Lean  
Set daily work load for each department  
Conduct Safety and Production meetings

Achievements include: Promotion to shift lead, creating a method for cutting material (now used companywide), which reduced down time considerably. Also, I was responsible for introducing a new way of cutting angles, doubling the number of pieces per plate of material and cutting scrap to virtually nothing. Finally, I was given a promotion to Production Supervisor.