

Sarath Hem

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Objective: Looking for a career growth in CNC programming and machine shop where I can utilize my skills.

Education: Center For Manufacturing Technology

- Certificate, Mastercam X8 2D & 3D

Experience: Custom machine

Woburn, MA

March 2016 to present

CNC Programmer/ Machinist

- Program, set up and operate CNC mills
- Use Mastercam X8 software to generate programs
- Understanding of feeds and speeds Able to use and edit G-Codes
- Work with various metals, including harden steel, copper, aluminum and plastic
- Machines includes ,Mori Seiki, Matsuura, Hyundai and Fadal

Rapid Machining

Nashua, NH

January 2015 to march 2016

CNC Programmer/ Machinist

- Program, set up and operate CNC mills
- Use Mastercam X7 to generate programs
- Understanding of feeds and speeds
- Able to use and edit G-Codes
- Work with programmers as a team
- Prototype work and creating fixturing
- Work with various metals, including harden steel, exotics, and plastics
- Machines includes, Haas with Renishaw Probe

Integra Radionics

Burlington, MA

April 2011 to December 2014

CNC Machinist

- Set up and operate CNC mills
- Find tooling and create fixturing
- Follow and interpret blueprint
- Work with tight tolerance
- Keep up with in process inspection sheet

Reference:

Available upon request