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| **Edward K. Merhabskie**  **(714) 356-1115**  [**Gknf15@yahoo.com**](mailto:Gknf15@yahoo.com)  **Cypress, CA 90630** |

# Summary

**An Accomplished Operations/Management professional with 20+ Years leading Aerospace Manufacturing operations with a focus on Lean and Process improvements.**

# Experience

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| 2015 – PresentManufacturing Manger/Production Mgr, **The Gill Aerospace Co**  * **Responsible for the oversight of 3 buildings in our Manufacturing Operations.** * **Implemented Process Improvements throughout various departments to reduce scrap and control costs.** * **Wrote the production schedule and set up goals with production supervisors and team leads to hit key objectives.** * **Set up Scheduling, Created a 3rd shift, and implemented improvements so that we could operate 24/7 while being efficient.** * **Improved the yield with on time delivery.** * **Increased profitability by reducing outside processes and reducing scrap.** * **Helped Set objectives with Sales, Marketing and manufacturing to increase production, decrease down time and control cost all around the plant.** |
| 2008 – 2015Manufacturing Manager, **SSP Aerospace**  * **I was responsible for managing the Pratt & Whitney Manifold for JSF (f125) engine assembly operation.** * **I supported and implemented our AS9100 Quality system to reduce cost, scrap and yield a better quality of product.** * **Improved on time delivery rate which yielded in high customer satisfaction.** * **Implemented 5s/Lean throughout the facility to improve processes and control costs.** * **Implemented a one piece flow which resulted in an increase in production.** * **Responsible for Managing the Entire Machine shop, Repair Station, Assembly operation, Fabrication Department and Prototype group while supporting R&D into manufacturing.** * **Set up SOP’s and implemented them throughout the facility to run more efficiently.**   **2005-2008**  MANUFACTURING MANAGER**,** GKN AEROSPACE   * **I was responsible for managing the entire F15 Canopy Framing line, the F18EF, Night attack, IML Saabgrippen and the Harrier Production line.** * **I also took on responsibility for managing the repair station and all Machining Plant Operations.** * **I designed and manufactured cases for Aerospace and Military Transports.** * **Implemented and Led 5S/KAIZEN which yielded in an increase with on time delivery, reducing scrap, Implemented new automation process which resulted in cutting costs significantly and making our product more competitive.** * **Responsible for Customer Interaction with Large accounts including the Air Force, Navy, NATO, Boeing, and Pratt & Whitney.** * **Responsible for managing all commercial windows for GKN North America and Europe Operations.**   **1993-2005**  Sr. MANUFACTURING MANAGER/ENGINEERING**-** Boeing Company |
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# Education

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| BS in Engineering Technology/Industiral & Manufacturing, CSULB-1993 |
| AA In Electronics Technology- Cerritos CollegeAA In industrial technology- cerritos college |

# Skills

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| * **AS9100** * **5s/Lean Manufacturing** * **Process Development** * **Lock out Tag out** * **Cost Reduction: OT/Scrap** * **Capital Project Execution** * **Operational Efficiencies** * **Sustainability Strategies** * **Green Belt Certified** | * **Precision Machining** * **Safety and Team Leadership** * **SPC** * **Value Stream Mapping** * **Kaizen Events** * **Manufacturing Operations** * **Multisite Operations** * **Quality Methodologies** * **AS/ISO Internal Auditor** |