SCOTT D. ANDREWS

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**EDUCATION:**

* HS Diploma

**QUALIFICATIONS:**

* **9.5 years of scheduling experience, including 4 years MP&L manager.**
* **7 years supervisor experience**
* **Working knowledge of ERP systems: previously used QAD, Syteline.**
* **Working knowledge of excel, word, powerpoint.**
* **Knowledge of Kan-Ban systems, Kaizen process, process flow mapping, machine loading and capacity planning.**

**EXPERIENCE:**

* ***9/11/2017 to present:***
* ***Production Supervisor - (Windsor Mold Group / Autoplas, Bellevue, Ohio):***

1. Utilize production schedules to monitor production change overs to ensure finished goods are available to meet customer orders.
2. Review manpower requirements and adjust production needs according to absenteeism or machine downtime, to meet production schedules and maintain cleanliness and safety.
3. Report out production issues and OEE from shift to shift, to ensure maintenance issues are resolved and plant productivity goals were met.

* ***7/1/2014 - 11/18/2016:***
* ***Materials Specialist - (International Automotive Components, Huron, Ohio):***

1. Utilize Microsoft Excel to develop spreadsheets and communicate schedules to the production floor. To ensure customer demand is being met.
   1. 42 injection molding presses
   2. 3 assembly lines
   3. 2 paint lines
   4. 2 compounding lines
   5. 1 extrusion line
   6. 2 acoustic lines
   7. Coordinate with maintenance and tooling to allow for mold and machine PM’s and repairs.
2. Utilize QAD (MRP system) to monitor customer EDI and plant inventory levels.
   1. Complete daily reports to convey inventory versus demand and identify any issues that may affect on-time delivery.
   2. Communicate with customers, both internal and external as well as plant operations, for demand fluctuations and to meet department and plant wide budget goals on a monthly, quarterly and annual basis.
   3. Coordinate with purchasing to forecast raw material usage to ensure material flow.
3. Assist with the ECN process for product changes.
   1. Coordinate with engineering for product launches and engineering changes.
   2. Calculate material and packaging needs for bank builds.
4. Complete daily reports to convey inventory versus demand and identify any issues that may affect on-time delivery.

* ***1/14/2013 - 7/1/2014:***
* ***Production Supervisor - (International Automotive Components, Huron, Ohio):***

1. Utilize production schedules to monitor production change overs to ensure finished goods are available to meet customer orders.
2. Review manpower requirements and adjust production needs according to absenteeism or machine downtime, to meet production schedules and maintain cleanliness and safety.
3. Report out production issues and OEE from shift to shift, to ensure maintenance issues are resolved and plant productivity goals were met.

* ***September 2006 – April 2011:***
* ***MP&L Manager / Production Scheduler - (Wilbert Plastic Services, Bellevue, Ohio):***

1. Preform plant capacity studies and machine loading to give press availability and address any possible capacity issues in a proactive manner.
2. Create and maintain a production schedule to ensure customer demand is met based off data provided by customers through EDI and manual releases.
   1. Molding schedule included, mold changes, insert changes and color changes.
      1. Managed 200+ molds for production and service along with 52 injection presses.
   2. Assembly schedule included change overs for multiple part numbers.
      1. 3 agitator assembly lines and multiple assembly machines.
   3. Coordinate with maintenance and tooling to allow for mold and machine PM’s and repairs.
   4. Coordinate with engineering for product launches and engineering changes.
3. Monitor shipping schedule to ensure alignment with customer schedule and demand.
4. Communicate with customers for demand fluctuations and if issues arose.
5. Monitor inventory levels to meet department and plant goals, on a monthly and annual basis.
6. Conduct and coordinate physical inventories to ensure plant goals
7. Order raw materials to ensure availability when needed in production.
8. Manage 5 employees on the shipping receiving docks.
   1. Utilize the forklifts to assist in loading and unloading of cargo on the shipping / receiving docks.

* ***2003 - 2006:***
* ***Production Scheduler - (Whirlpool Corporation, Clyde, Ohio):***

1. Create and maintain a schedule to ensure the correct parts were available for the assembly lines when the assembly schedule required them.
   1. Schedule mold changes, insert changes and color changes to meet assembly requirements. Also, to allow for mold PM’s and repairs.
   2. Schedule basket porcelain production and calculate timing needed for assembly.
2. Work in a team environment with multiple levels of logistics to coordinate scheduling conflicts and make schedule adjustments as necessary.
3. Maintain proper inventory levels for the departments I was scheduling.
   1. Preform daily, weekly, monthly cycle counts and investigate discrepancies and adjust inventory levels accordingly.
   2. Limit production runs to ensure adequate parts were available and timing out availability to the production lines.
   3. Preform quarterly and yearly inventories.