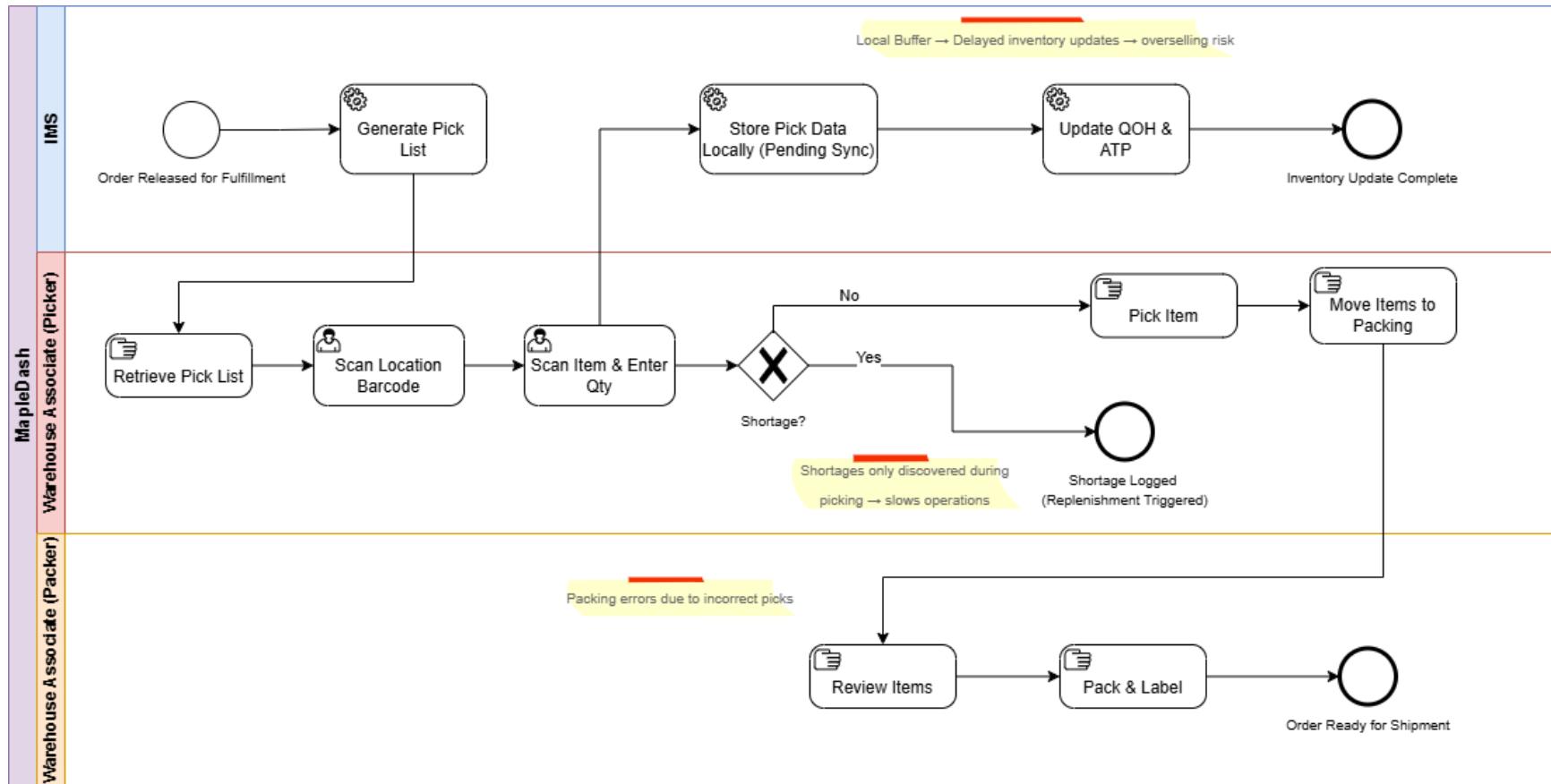


ORDER PICKING & PACKING – AS-IS



AS-IS Picking challenges

- Picking begins without real-time ATP validation
- Shortages detected mid-pick
- Delayed Inventory update

Bottlenecks

- Picking begins without real-time ATP validation
- Shortages detected mid-pick
- Delayed Inventory update
- Manual exception handling
- Packing errors from upstream inaccuracies

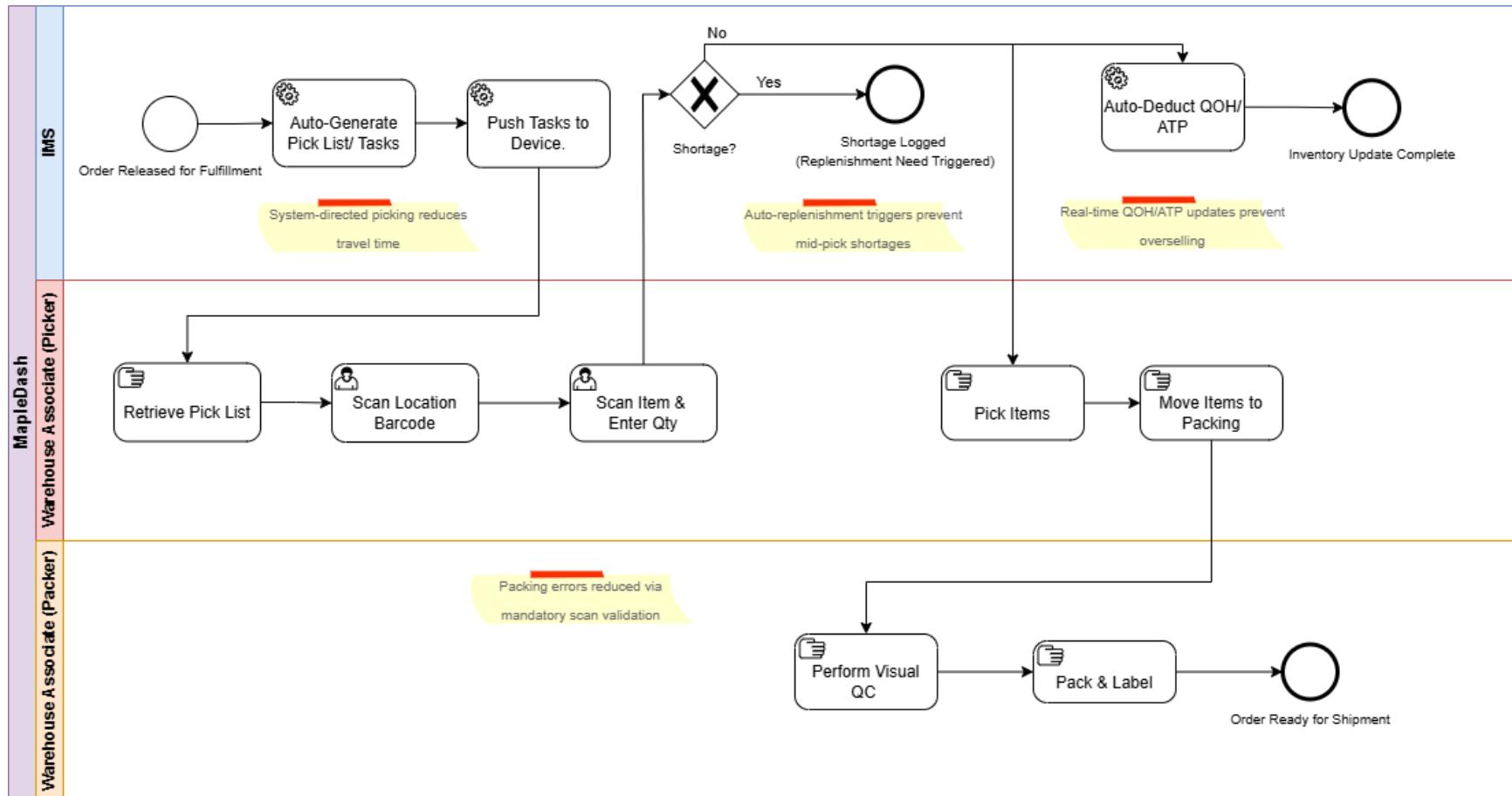
Business Impact

- Order delays
- Replenishment chaos
- Customer dissatisfaction

KPIs affected

- % SKUs Oversold (ATP < 0)
- On-Time Delivery %
- Total Orders fulfilled late or partially
- Total Revenue (indirect via cancellations)

ORDER PICKING & PACKING – TO-BE



What This Process Becomes

Picking becomes system-directed with real-time validation.

Enhancements

- System-directed picking
- Real-time ATP validation
- Single inventory deduction point

Benefits

- Fewer shortages
- Faster fulfillment
- Reliable customer commitments

KPIs improved

- Lower % SKUs Oversold (ATP < 0)
- Improved On-Time Delivery %
- Stabilized Total Orders fulfillment
- Protected Total Revenue