## Imperial College London

# Meeting 3

Date	Tuesday, 26 January 2021		
Attendees	Dr Ali Yetisen (AY), Marie Jones (MJ), Mathusan Kandiah (MK), Zong Lee		
	(ZL), Yuxin Liu (YL), Mustafa Naser (MN), Helen Ogbobi (HO), Wei Ooi		
	(WO), Andreas Richardson (AR), Stephen Tan (SN), Sathurthini		
	Thurairatnam (ST), Mingchuan Zheng (MZ), Antonia Feilden (AF), Abdullah		
	Ahmed (AA)		
Apologies	None		
Chair	Andreas Richardson (AR)		
Secretary	Yuxin Liu (YL)		

### Minutes

Item	Discussion
1-	AA & AF joining the group; AF is looking at nitration performed in flow,
Introduction	happy to be approached by email/Teams/LinkedIn, suggested in
	Mendeley (AR: we are using Zotero)
	AR: reflection on what we have done and how to improve
	AA: MRes under Klaus, focusing nitration reaction as exemplar case
	study
2 - Short	AR: Sending updated brief today
update on brief	MJ: Updated brief sent to AY as well. Continuous nitration process,
negotiation	products are 4-aminobenzoic acid, 4-aminobenzaldehyde and o-
	toluidine, application in agrochemical and pharmaceutical. Flexibility
	and modularity.
	MN: Location is Nanjing chemical park in China, close to toluene
	producer, province has large demand and good tax incentives.
	AY: Clarify modularity?
	MJ: Switching between two production routes.
	AY: Good location?
	MJ: High demand, high feasibility of feedstock and China looking for
	safe plant designs
	AY: Domestic or international? MJ: Domestic
2 Finding our	
3 – Finding our innovation	AR: Klaus mentioned innovation and unique selling point is important. Identified four ways of innovation and USP: microreactor, other types of
factor & unique	process intensification, pure economic factor (cut price), new business
selling point	model
Sching point	ZL: Literature found for microreactor for nitration. Microreactor has
	advantage of small, safe and scalability. How to model?
	AF: Series of flow plates or traditional reactor (flow reactor)? Flow
	plates act like chip, put in series and scale up, but Klaus said not a
	good idea.
	AR: Long-coiled tube. Consider scaling.
	AF: Not sure about Aspen.
	AR: Spinning-disk reactors, hard to find literature.
	AY: Get the basics right first before starting innovative designs.
	Assume certain values (educated guess)
	AA: Focus more on economics side and scalability, difficult for
	continuous nitration in industry.

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MJ: For interim report innovative or simple design (mass balance)?

AY: Simple design first

MN: Chemical parks, safety incentive in China.

MZ: Subsidies to high-tech

HO: Being disruptive as a way of entering market but not applied to our company. Competitive

AR: Be a technology provider, manufacture units and sell to customers. Literature on this. Did not go with this option.

AF: Identify customer, look at price and areas with highest price. Carbon credit system can be selling point. Reaction pathway can be more green.

MJ: Liquid-liquid: nitric acid and sulfuric acid; Solid-liquid: nitic acid and Zeolites

AF: Start process design with a patent, suggested SciFinder, Douglas.

AA: Photochemical dehydrogenation strategy for aniline synthesis (2020)

MZ: Estimate kinematics? Order of reaction?

AF: Need kinetic model. Line fitting, minimize R squared.

AY: Parameters can be assumed or from literature

# 4 – Discussion: improving on collaboration

AR: Current issues: meetings run over, Mustafa dealing with time zone issues & missed meetings. Informal structure for management.

MJ: Task planner keeps track of everybody's work, need to keep track of everybody's work, avoid too technical discussion in the large group meeting

MK: Jumping between roles

YL: Actively take roles/assignments, speak up on jobs that each member feels comfortable with

MN: Team has been helpful on dealing with time difference, by texting him what have been done (AR comment: MN so far productive with economics)

HO: Sub-teams are good idea, communication between sub-teams can be improved

SN: Schedule meetings more efficiently, length of meeting should be constraint, people should be able to go to lectures without pressure

AR: Scheduled half-hour catch up meetings every day, accommodate MN's time better

AF: Don't spend too much time on minutes. Can record meetings to save time. Can prepare slides for meetings. Speak between teams to learn from each other

ST: Need extra effort in research (AR: write summary for literature) MZ: Catch-up and Planner has been helpful, meetings between subteams

#### 5 - Finishing

AY: Address issues as soon as possible. Constantly check progress with each other

Next meeting: 12:00 Tuesday 2 February 2021.

#### Actions

Description	Assignee	Due
Create availability grid & distribute to team	SN	26 Jan
Invite AF, AA to team Zotero library	AR	27 Jan
Read synthesis literature suggested by AF & AA	MJ, MZ	27 Jan
Patent review of process + BFD + PFD	MJ, YL	29 Jan
Synthesis route selection and kinetics derivation	MJ, MZ	29 Jan
Literature review of separation	MK, SN	29 Jan

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Reactor type selection and basic modelling	AR, LZ, WO	3 Feb	
Safety section of interim report	HO (ST)	5 Feb	
Business section of interim report	MN, ST	5 Feb	
Begin interim report			
- Create document template	AR	27 Jan	
- Add in structure of items required	MJ	28 Jan	
Draft list of "Team Norms" from collaboration discussion to	AR	26 Jan	
work through at daily checkin			
Create structure for daily check-in meetings (PPT template?)	MJ	26 Jan	

Approval

Dr Ali Yetisen Facilitator Andreas Richardson

Chair

Guyin Aud Yuxin Liu Secretary 2021-01-26\_minutes

Final Audit Report 2021-01-27

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