

PRICE AGREEMENT

This **AGREEMENT** is made between **Nitroma** and **DEdwardsCorp plc**. on **12/03/2021**. It confirms the mutually agreed upon prices of raw materials, catalysts, products, utilities and labour.

Location: The plant is located in Nanjing, Jiangsu in China.

Lifetime: The plant will operate for at least 20 years.

Operation: In Year 1, the plant will operate for 275/365 days. This may increase in future years.

Capacity: In Year 1, the plant will operate for 35 days to produce *o*-toluidine (OTOL) and *p*-aminobenzoic acid (PABA) and 240 days to produce *o*-toluidine (OTOL) and *p*-aminobenzaldehyde (PABH). 25 days are dedicated for maintenance, start up and shutdown. In total, 652 tonnes/year OTOL, 538 tonnes/year of PABH and 100 tonnes/year of PABA will be manufactured. The capacity may increase in future years.

		RAW MATERIAL		
Item	Quality	Unit Price (\$/kg)	Notes	References
Toluene	95%	0.57	LTM average	[1]
Nitric acid	70%	0.27	Interpolated	[2] [3]
Methanol	99%	0.28	LTM average	[4]
Hydrogen	100%	4.75	-	[5]
Formic acid	85%	0.36	Q1 2020	[6]
	·	CATALYST		
Item	Unit	Unit Price	Notes	References
H-mordenite	\$/kg	15.00	Supplier average	[7] [8]
Cobalt (II) phthalocyanine	\$/kg	12.00	-	[9]
Carbon palladium 5%	\$/g	6.50	Supplier average	[10] [11] [12]
Carbon platinum 5%	\$/g	20.30	Supplier average	[13] [14] [15]
	·	PRODUCTS		
Item	Quality	Unit Price (\$/kg)	Notes	References
OTOL	~99%	10.67	Supplier average	[16] [17] [18]
PABH	~99%	35.74	Comparable market	[19]
PABA	100%	25.80	Supplier average	[20] [21] [22] [23] [24] [25]
		UTILITIES		
Item	Unit	Unit Price	Notes	References
Cooling water (16°C)	\$/tonne	0.26	Industrial use	[26]
Refrigerant R1234ze	\$/kg	84.62	-	[27]
Antifreeze (ethylene glycol)	\$/kg	0.65	LTM average	[28]
Low-pressure steam (1.5 MPa)	\$/tonne	31.36	-	[29]
MPa)				
High-pressure steam (4.3 MPa)	\$/tonne	33.68	-	[29]

LABOUR				
Job role	Base wage per employee (\$/yr)	Notes	References	
Process operator	14,100	Source average	[31] [32] [33]	
Process engineer	26,600	Source average	[33] [34] [35]	
Quality engineer	27,200	Source average	[33] [34] [35]	
Plant manager	45,500	Source average	[33] [34] [35]	
Admin staff	16,600	Source average	[33] [34] [35]	
Foreman	28,200	Parallel role	[33] [36]	
Area supervisor	31,300	Parallel role	[33] [37]	

Notes:

- All prices and wages are subject to change over the lifetime of the plant, based on inflation, macro- and micro-economic patterns.
- The operation and capacity data of the plant are subject to change based upon new synthesis information.
- Nitroma reserves the right to make changes to the prices and wages listed in this agreement based upon new market information.
- Any changes made to this agreement will be reflected in a new document for mutual agreement.

*DW EdwardS*DW Edwards (Mar 15, 2021 09:41 GMT)

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