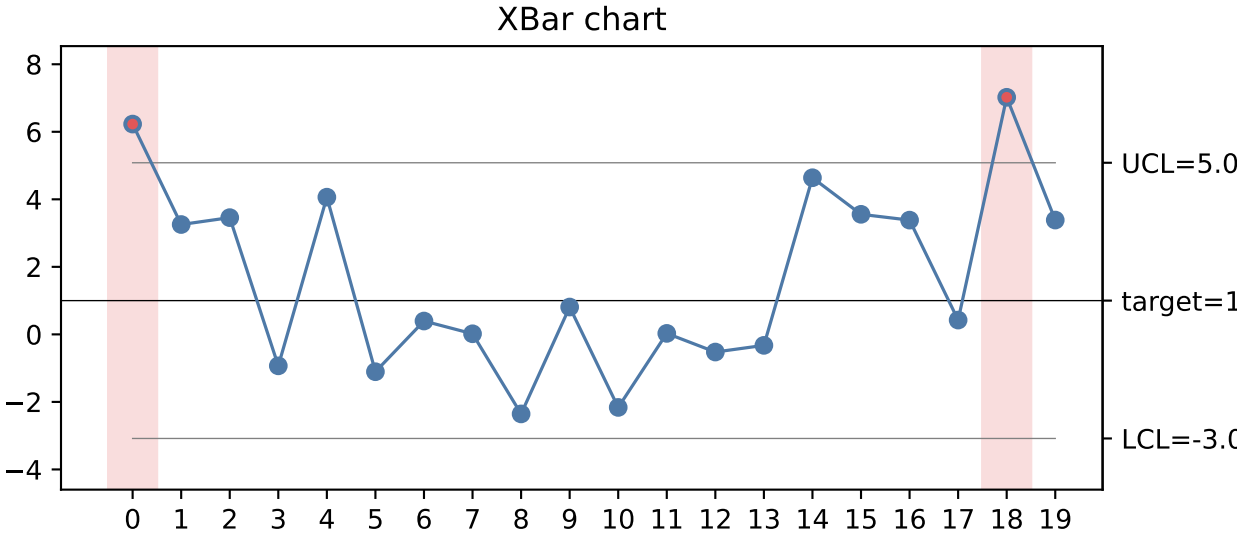
XBar chart
8
6
4
2
0
−2
−4
0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19
UCL=5.0
target=1
LCL=-3.0