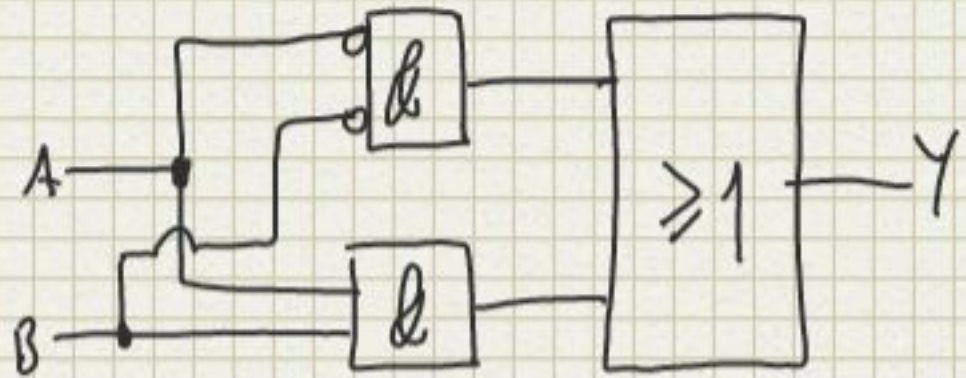


$$Y = Y_1 \vee Y_2 = (\bar{A} \wedge \bar{B}) \vee (A \wedge B)$$

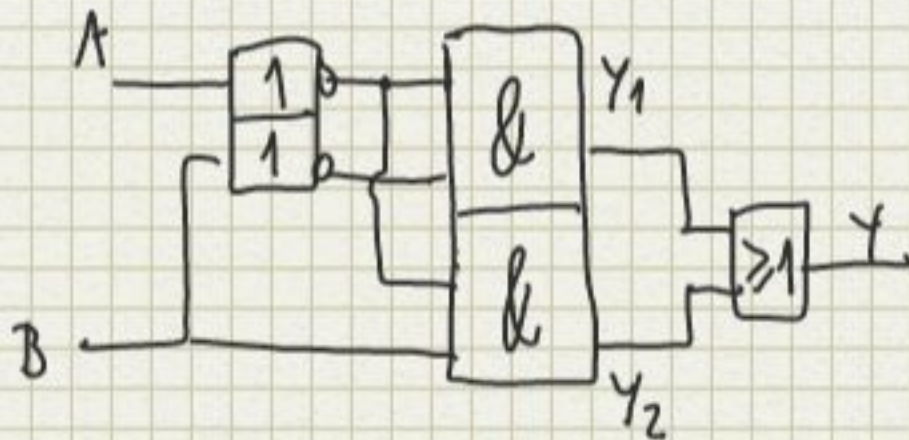
- create func chart for above func
- " logic plan using function blocks

slides!

A	B	Y_1	Y_2	Y
0	0	1	0	1
0	1	0	0	0
1	0	0	0	0
1	1	0	1	1



2)



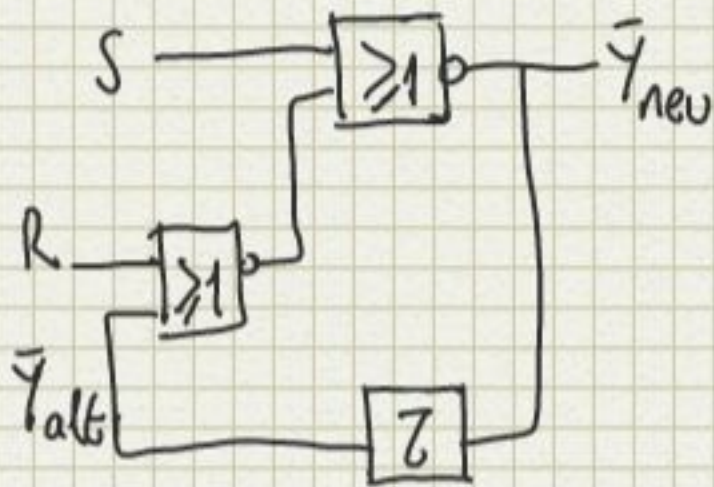
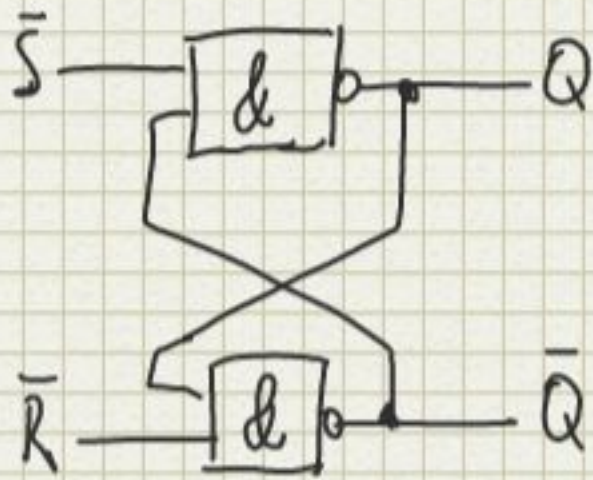
create function chart

" equation

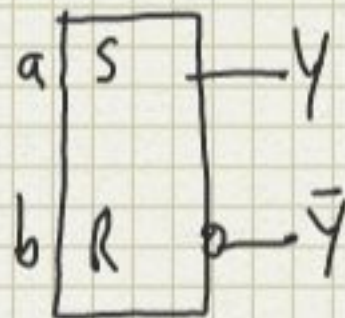
A	B	Y_1	Y_2	Y
0	0	1	0	1
0	1	0	1	1
1	0	0	0	0
1	1	0	0	0

$$Y = Y_1 \vee Y_2 = (\bar{A} \wedge \bar{B}) \vee (\bar{A} \wedge B) = \bar{A}$$

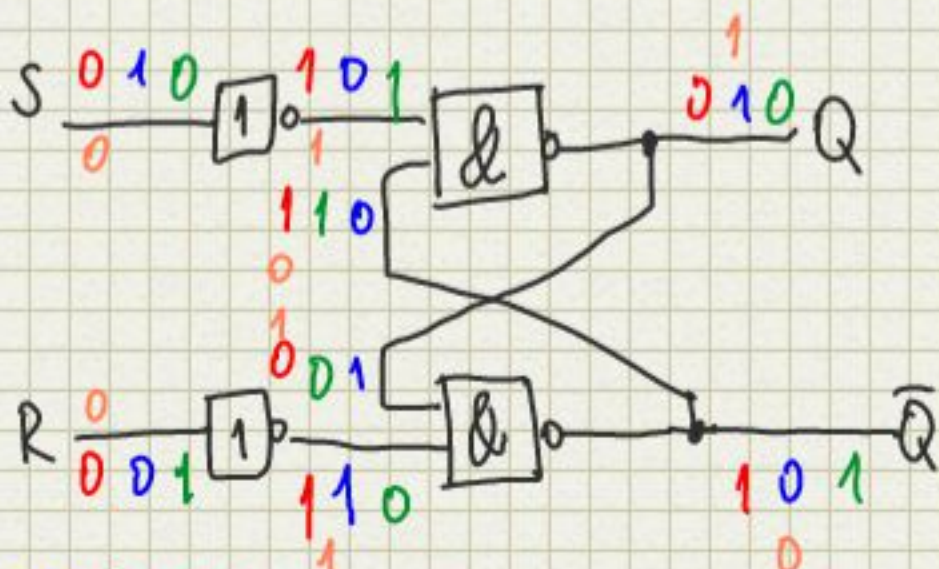
Draw the logic plan for a RS-Flip-Flop using basic elements such as AND, OR, NOT



a	b	Y
0	0	Y no change
1	0	1 set
0	1	0 reset
1	1	? forbidden



bistable gates - RS flip flop



NAND gate

A	B	Q
0	0	1
1	0	1
0	1	1
1	1	0

SET RESET no change situation 1 ncs 2

RS Flip Flop

S	R	<u>S</u>	<u>R</u>	Q
0	0	1	1	no change
1	0	0	1	1
0	1	1	0	0
1	1	0	0	-

Qold 1 Qnew1 Qold 2 Qnew2

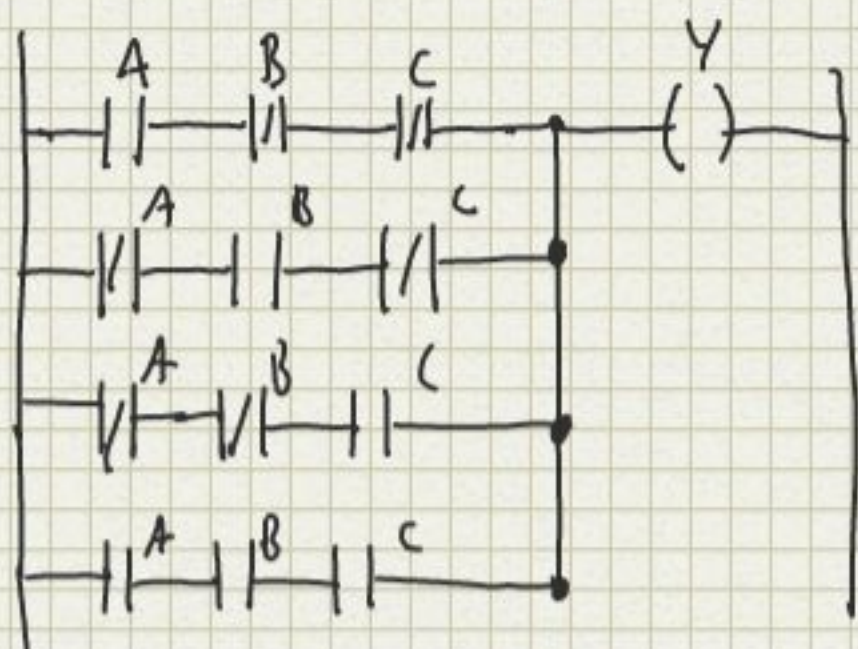
?

A 3 story building has a stairway with light Y and a total of 3 switches A, B, C. Create a PLC program that changes the state of light by switching any of the switches A, B or C.

- draw the function chart
- " block diagram
- create a PLC diagram

	C	B	A	Y ₁	Y ₂	Y ₃	Y ₄	Y
①	0	0	0	0	0	0	0	0
②	0	0	1	1	0	0	0	1
②	0	1	0		1			1
③	0	1	1					0
②	1	0	0			1		1
③	1	0	1					0
③	1	1	0					0
	1	1	1				1	1

$$Y = Y_1 \vee Y_2 \vee Y_3 \vee Y_4 = (A \wedge \bar{B} \wedge \bar{C}) \vee (\bar{A} \wedge B \wedge \bar{C}) \vee (\bar{A} \wedge \bar{B} \wedge C) \vee (A \wedge B \wedge C)$$



real time \rightarrow defined response time maybe 3ms, maybe 1 week

