

reWRITE

EE149/249A Project Report, Fall 2015
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I. INTRODUCTION

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II. SYSTEM

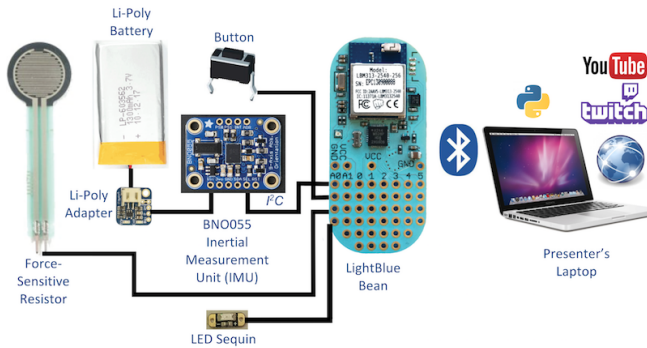


Fig. 1. reWRITE system

INSERT TEXT HERE

A. LightBlue Bean

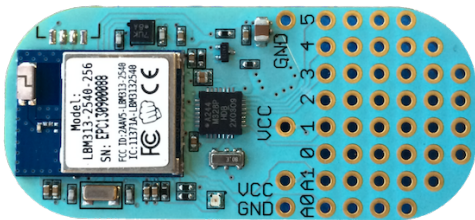


Fig. 2. LightBlue Bean

For the main controller, we initially chose to use the RedBearLab BLE Nano, but ran into issues with the low level BLE protocol. Because the BLE Nano is typically used to communicate with a smartphone or other BLE modules, we had to develop an XCode project on OSX to use it with a

PC. The LightBlue Bean is a more reasonable platform. The Bean has an 8MHz ATmega328p microcontroller, a LightBlue LBM313 Bluetooth Low Energy (BLE) module, an RGB LED, a temperature sensor, and a 3-axis accelerometer. Unfortunately, it does not have a gyroscope, so we still need a separate IMU module.

The Bean runs on a 3V CR2032 coin cell and also has a pin that can be used to provide power. The BLE connects to PCs wirelessly and is easy to program because LightBlue provides libraries for a virtual serial port. Because the Bean and Arduino Nano have similar functionalities and microcontrollers, we were able to port the Arduino code to the Bean without any compatibility issues.

B. BNO055 Absolute Orientation Sensor Breakout Board

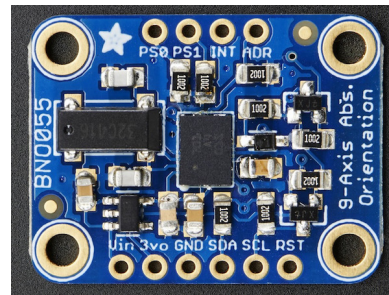


Fig. 3. BNO055 IMU breakout board

The BNO055 is a 9-Degree of Freedom Inertial Measurement Unit (IMU) that provides accelerometer, gyroscope, and magnetometer data. Running onboard the 32-bit M0+ microcontroller is the Bosch Sensortec sensor fusion algorithm that combines sensor data for calibration and filtering. We also used this device to send linear acceleration and Euler angles. The processed data is available at a datarate of 100Hz. The IMU communicates to the Bean through I2C in the Beans analog pins.

When the device is initially powered, it must be calibrated. Each sensor is calibrated separately by the onboard microcontroller and a register in the device stores the

calibration status for each sensor out of 3. The gyroscope is calibrated by keeping the IMU stationary. The magnetometer is calibrated by drawing a figure eight. To calibrate the accelerometer, the IMU must be stationary for a few seconds in various orientations. Overall, the three sensors take about 30 to 60 seconds to calibrate. To help with calibration, we use the Beans RGB LED to signify the calibration status. Even after the IMU is fully calibrated, it is still not perfect, which we will discuss in the position reconstruction section.

C. Li-Ion Battery

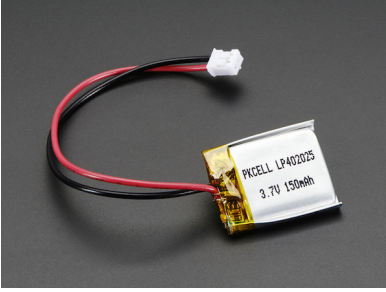


Fig. 4. 3.7V 150mAh Li-Ion battery

To power our devices, we use a 3.7V 150 mAh Li-Ion battery with a breakout board because the small size fits the form factor of the reWRITE. The LightBlue Bean is hooked up to the battery through the IMU board because it needs a source between 3.0 to 3.6V and does not have an on-board regulator.

D. Force Sensor



Fig. 5. Force sensor

To detect when someone is writing with the marker, we attached a force sensor to the back of the marker casing such that the marker pushes against it when writing. The force sensor is, effectively, a variable resistor – about 8 K Ω when not pushed and about 2 K Ω when pushed. We used a resistive divider circuit and the `digitalRead()` function on the LightBlue Bean to determine when the marker was writing. A spring between the force sensor and the marker prevents the marker from constantly pushing against the force sensor.

E. Button and LED Sequin

Our last two peripherals were a button and an LED Sequin. The LED Sequin, a tiny module containing a surface-mount LED and resistor, shows whether or not the force sensor is being pushed. The reWRITE also has a small tactile button hooked up to a resistive divider circuit. This lets the user signify that the marker was ready for position calibration (to establish a point of origin). It is also used to clear the plotting canvas in the reconstruction.

III. CASING

We needed a custom marker casing to attach sensors, peripherals, and microcontroller. Because of cost, ease of use, and endless design possibilities, we chose to 3D print a casing. To make the 3D model, we used Autodesk's Fusion 360 3D CAD/CAM software, PLA plastic filament, and the LulzBot TAZ 5 3D printer. With used a snap lock design with three components: a end cap, a body, and a front cap. The body of this design was printed in two parts with support material in between to retain structure. With the finished print, we used hot glue to fix the force sensor with the spring on the end cap, and secured the marker in the casing with the front cap.

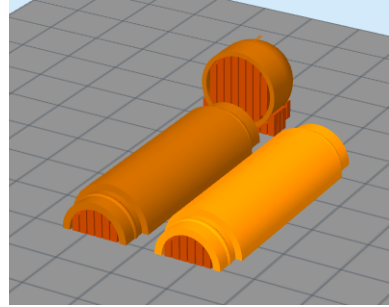


Fig. 6. Casing model

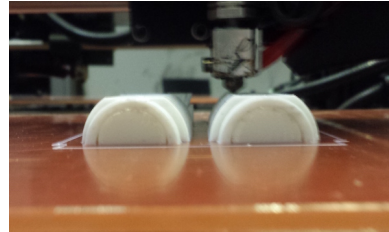


Fig. 7. 3D printing the casing

IV. POSITION RECONSTRUCTION

To digitize writing with IMU data, position reconstruction is developed using various methods of post-processing. The reconstruction and plotting code is written in Python with NumPy and Matplotlib libraries. The code is provided in the appendix.

A. IMU Sensor Data

The Bosch IMU provides accelerometer, gyroscope, and magnetometer data. The on-chip Sensortec sensor fusion subtracts the gravity vector to provide linear acceleration. It also uses proprietary algorithms to fuse all nine degrees of freedom for more reliable data. The sensor fusion with the gyroscope and the magnetometer provide absolute orientation to North as well as gyroscope stability. From this, we are able to use the Euler angles in position reconstruction. Yaw (rotation about the z-axis) and pitch (rotation about the y-axis) have ranges of 360 degrees, whereas roll (rotation about the x-axis) has a range of 180 degrees.

B. Filtering and Thresholding

Once the LightBlue Bean has transmitted the IMU data, we must filter it because the on-chip sensor fusion is not accurate enough for position reconstruction. First, we noted that the IMU calibration was not always perfect. Figure 8a shows the raw data obtained from the IMU on a trial run when it is stationary. As seen by the green line in the plot, the data drifts and gets periodically recalibrated around once every 10 seconds. To solve this issue, we implemented a high pass filter by subtracting the reading from some mean value computed through a low-pass infinite impulse response (IIR) filter with a very low cutoff frequency. The high-pass filter eliminates this offset as seen in Figure 8b.

Next, we implemented an IIR low pass filter, which significantly reduces the noise as shown in Figure 8c. Lastly, we implemented acceleration thresholding: if the measured acceleration is under a certain threshold, we assume it is due to noise and ignore it. Unfortunately, this thresholding makes it difficult to recognize slow movement. Therefore, we require the user to write with fast movements. The effects are seen in Figure 8d.

C. Transformation to Fixed Reference Frame

Since the acceleration data is provided in the IMU reference frame, we need to perform a change of basis to real world coordinates. The first position recorded is chosen to be the new fixed frame of reference. To perform this basis transformation, we used the Directional Cosine Matrix from [reference here]. Q_G is the coordinate system from the fixed reference frame while Q_P is the coordinate system from the IMU reference frame.

D. Velocity Adjustment

We discovered that we needed to adjust velocity. When acceleration is near zero for some period of time, it is highly likely that the marker is stationary. The IMU data is imperfect. This causes the velocity to be nonzero as shown in Figure 10a, which shows velocity reconstruction for a step in the y-axis direction.

To counter this issue, we assumed that if absolute acceleration is within some small bound for a set time, the velocity should be zero. Then we shift the velocity towards

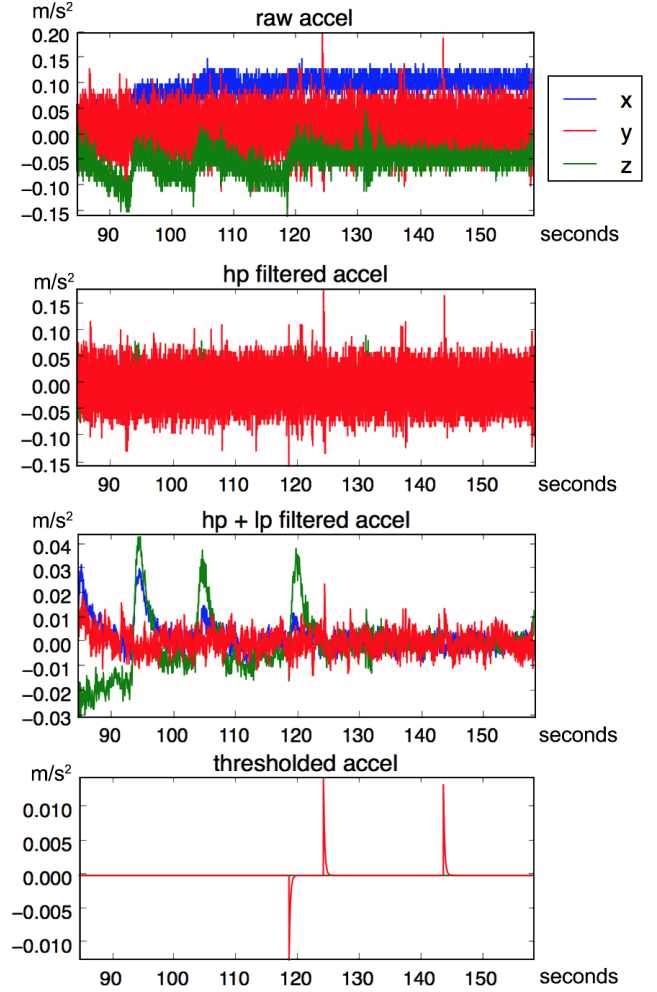


Fig. 8. (a) Raw data from IMU; (b) Processed with high pass filter; (c) Processed with low pass filter; (d) Thresholded

zero by comparing its current value to its value the first and last time the acceleration left the acceleration bounds near zero. Assuming i is the index when the acceleration leaves the bounds and j is the index when the acceleration enters the bounds, the velocity warping formula we used is shown below:

$$v_{\text{adjusted}}[n] = v_{\text{unadjusted}}[n] - \left(\frac{n-i}{j-i} \right)^2 v_{\text{unadjusted}}[j]$$

This algorithm is executed on the three axes of movements independent of each other. The resulting velocity is shown in Figure 10b.

E. Tip Position Reconstruction

Because the IMU was mounted on the end cap of the casing, we used the Euler angles and the marker length to compute the position of the tip. The yaw reading from the IMU did not matter because we draw on a 2D-plane and the marker is assumed to be along the z-axis of the IMU. We calculated that, if the reconstructed position of the IMU is (x, y) , the tip position is $(x - \sin(\text{pitch}), y - \sin(\text{roll}))$.

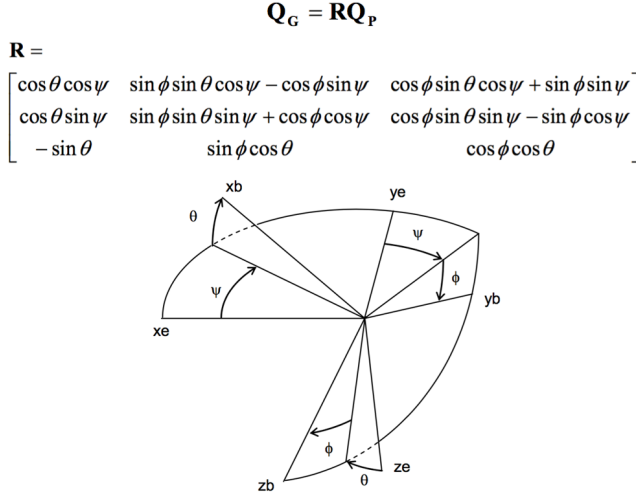


Fig. 9. Angles corresponding to the DCM [Premerlani and Bizard]

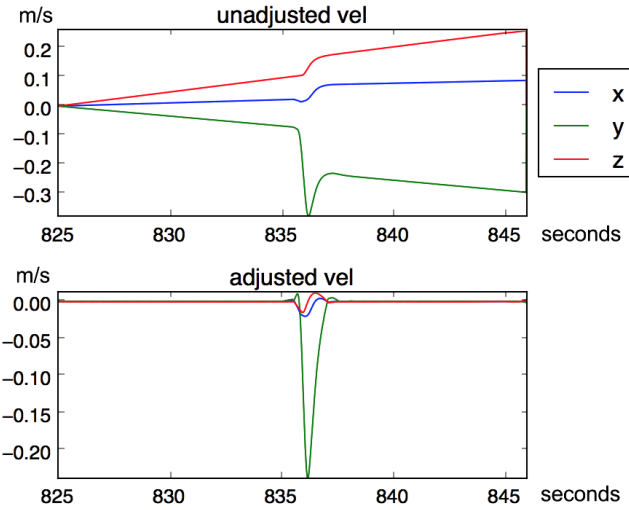


Fig. 10. (a) Velocity integrated from acceleration data; (b) After velocity adjustment

F. Plotting

The position is plotted after reconstruction. We perform the post-processing every 20 data points to reduce latency since NumPy uses vector computations. If the force sensor is turned off during one of the last 20 data points, the plot is updated to include the last stroke. Although we reconstruct position for all transmitted data, we only plot when the force sensor is pressed. We also clear the position plot if button is pressed.

V. QUANTITATIVE ANALYSIS AND SCHEDULING

Scheduling was another challenge we encountered. The Bean provides the Arduino serial library through a virtual serial port, but it has a limited data rate of approximately 67 Hz (1 sample every 15 ms). The worst case execution time (WCET) for each block of code is shown in Figure 11. Through this quantitative analysis, we discovered that

sending data over `Serial.println()` was infeasible. To make scheduling feasible, we switched from using `Serial.println()` to `Serial.write()` for sending BLE messages with a 64 byte maximum payload. Thus, we send five 12 byte custom data packets per payload. Once the IMU is calibrated, only data is sent. Until then, only calibration data is sent to the PC. As shown in Figure 12, this takes about 24 ms for each payload; however, every sixth packet is dropped. This is an acceptable error because the sampling rate is fast enough for our purposes. The inspiration for this is from FIFO buffering which sends data when capacity is reached.

Additionally, the Beans RGB LED is controlled by the BLE module instead of the microcontroller, so it takes about 30 ms to set the LED color which is equivalent to two dropped data packets per LED setting. To solve this issue, we switched to the LED sequin, which only uses a `digitalWrite()`.

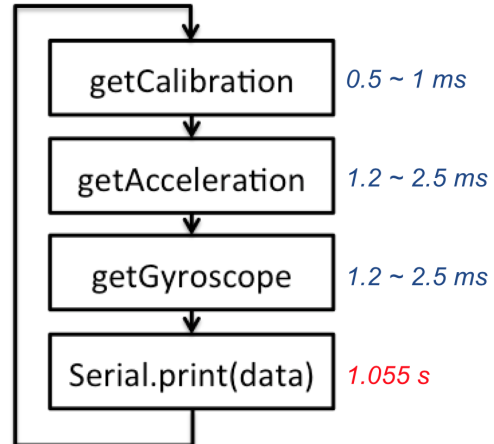


Fig. 11. CFG1

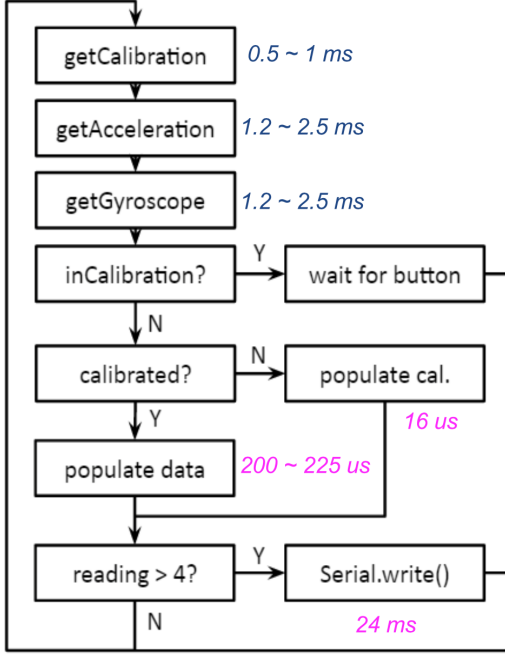


Fig. 12. cf2

A. Custom Data Packets

Each of our custom data packets contains 5 readings of 12 bits. The purpose of each bit can be seen in Figure 13. The valid bit is used to signify that the IMU is fully calibrated. Three bits are assigned to buttons and the force sensor depending on their on or off status. Each axis of acceleration has 12 bits encoded which adds up to 36 bits and allows for an acceleration range of -20.48 to 20.47 m/s^2 . Sixteen bits are assigned to each axis of the Gyroscope to allow for a range of -180 to 180 degrees with 2 decimal places. The last eight bits are to help with detecting packet loss.

Valid	Buttons	Acceleration			Gyroscope			Timer
		x	y	z	x	y	z	
1	3	12	12	12	16	16	16	8

Fig. 13. Custom Data Packet

VI. MODE OF OPERATION

reWRITE is modeled by the hierarchical state machine in Figure 14. When reWRITE is turned on, it enters the Calibration state. In this state, the IMU calibrates the accelerometer, gyroscope, and magnetometer, and prints each level of calibration. When all three sensors are calibrated, reWRITE preemptively transitions and enters the Button state. Here, it waits for the user to press the button before starting position reconstruction. Once the button is pressed, reWRITE enters the Data state. The nested state machine in Data is also a hierarchical state machine. In Data, the system constantly receives new data and plots the reconstructed position. It

performs calculations and plots by utilizing synchronous composition of state machines in the Active state. One of the synchronous state machines executes the velocity calibration when the guard evaluates to true. Simultaneously, the other state machine plots the position when the marker presses the force sensor.

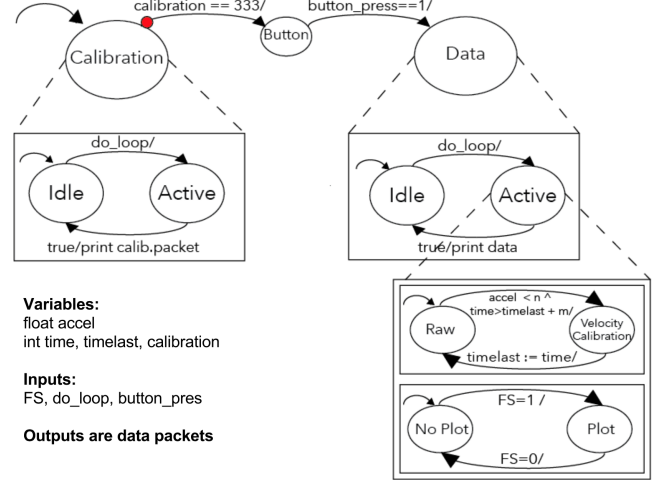


Fig. 14. Finite State Machine

VII. BILL OF MATERIALS

Component	Price
LightBlue Bean	\$30
BNO055 Absolute Orientation Sensor	\$35
Li-Ion 3.7V 150mAh Battery and Charger	\$13
Force Sensor	\$7
Button and LED	\$2
3D Printing	\$2
Total	\$89

VIII. ACKNOWLEDGEMENTS

We would like to acknowledge the following individuals for their support and contribution in this project.

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- Prof. Sanjit Seshia, *UC Berkeley*
- Matthew Weber, *UC Berkeley*
- Eric Kim, *UC Berkeley*
- Casey Rogers, *UC Berkeley 3D Modeling Club*

REFERENCES

- [1] Premerlani, W., Bizard, P.: Direction cosine matrix IMU: theory. <http://gentlenav.googlecode.com/files/DCMDraft2.pdf>

IX. APPENDIX 1: LIGHTBLUE BEAN CODE

```

#include <Wire.h>
#include <Adafruit_Sensor.h>
#include <Adafruit_BNO055.h>
#include <utility/imuMaths.h>

#define LED (0)
#define FORCE_SENSOR (1)
#define BUTTON (3)

Adafruit_BNO055 bno = Adafruit_BNO055();

uint8_t sys, gyroCal, accelCal, magCal = 0;
long time = 0;
boolean button = 0;
boolean sync = 0;
int do_loop = 0;
boolean debug = 0;
byte count = 0;
byte cur_count = 0;
char buff[60] = {0};
int reading_no = 0;
int ax = 0;
int ay = 0;
int az = 0;
int ex = 0;
int ey = 0;
int ez = 0;
boolean force = 0;

imu::Vector<3> accel;
imu::Vector<3> euler;

// Timer ISR to trigger reading
ISR(TIMER1_COMPA_vect){
    do_loop = 1;
    count++;
}

void setup(void){
    // Set to red for calibration
    Bean.setLed(255,0,0);

    sync = 0;
    do_loop = 0;
    reading_no = 0;
    count = 0;

    pinMode(LED, OUTPUT);
    pinMode(BUTTON, INPUT);
    pinMode(FORCE_SENSOR, INPUT);

    cli();           // disable global interrupts
    TCCR1A = 0;      // set entire TCCR1A register to 0
    TCCR1B = 0;      // same for TCCR1B

    // set compare match register to desired timer count:
    OCR1A = 117;     // 15ms period

    // turn on CTC mode:
    TCCR1B |= (1 << WGM12);

    // Set CS10 and CS12 bits for 1024 prescaler:
    TCCR1B |= (1 << CS10);

```

```

TCCR1B |= (1 << CS12);

// enable timer compare interrupt:
TIMSK1 |= (1 << OCIE1A);
sei();           // enable global interrupts

// Start serial communication
Serial.begin(57600);
Serial.println("Orientation_Sensor_Raw_Data_Test"); Serial.println("");

/* Initialise the sensor */
if(!bno.begin())
{
    /* There was a problem detecting the BNO055 ... check your connections */
    Serial.print("Ooops, _bno_BNO055_detected_..._Check_your_wiring_or_I2C_ADDR!");
    while(1);
}

delay(1000);

bno.setExtCrystalUse(true);
}

void loop(void){
    if (do_loop){
        // Get data from IMU, force sensor and button
        cur_count = count;
        bno.getCalibration(&sys, &gyroCal, &accelCal, &magCal);
        accel = bno.getVector(Adafruit_BNO055::VECTOR_LINEARACCEL);
        euler = bno.getVector(Adafruit_BNO055::VECTOR_EULER);
        force = digitalRead(FORCE_SENSOR);
        button = digitalRead(BUTTON) | (force << 1);

        // If just got synced
        if (sync == 0 && gyroCal == 3 && accelCal == 3 && magCal == 3){
            buff[0] = char(1 << 7);
            buff[1] = char(sys << 6 | accelCal << 4 | gyroCal << 2 | magCal);
            buff[11] = char(cur_count);

            Serial.write((const unsigned char*)buff, 12);
            Serial.flush();
            Bean.setLed(246, 255, 0);
            reading_no = 0;

            // Wait for confirmation from PC
            while (Serial.read() != '1');

            // Wait for button press
            Bean.setLed(0,0,255);
            while (digitalRead(BUTTON) != 1);
            while (digitalRead(BUTTON) != 0);
            Bean.setLed(0,255,0);

            sync = 1;
        }
        else {
            // If not synced yet
            if (sync == 0){
                // Set calibration packet in buffer
                buff[12*reading_no] = char(1 << 7);
                buff[12*reading_no+1] = char(sys << 6 | accelCal << 4 | gyroCal << 2 | magCal);
                buff[12*reading_no+11] = char(cur_count);

                // Turn on LED based on calibration state
                if (gyroCal == 3 && magCal == 3){

```

```

        if (accelCal == 0) Bean.setLed(0,0,0);
        if (accelCal == 1) Bean.setLed(73,243,243);
        if (accelCal == 2) Bean.setLed(242,189,73);
    }
}
else {
    // Format data for packeting
    ax = int(accel.x()*100) & 0xff;
    ay = int(accel.y()*100) & 0xff;
    az = int(accel.z()*100) & 0xff;

    ex = int(euler.x()*100);
    ey = int(euler.y()*100);
    ez = int(euler.z()*100);

    // Set data packet in buffer
    buff[12*reading_no] = char(1 << 7 | button << 4 | ax >> 8);
    buff[12*reading_no+1] = char(ax & 0xff);
    buff[12*reading_no+2] = char(ay >> 4);
    buff[12*reading_no+3] = char((ay & 0xf) << 4 | (az >> 8) & 0xf);
    buff[12*reading_no+4] = char(az & 0xff);
    buff[12*reading_no+5] = char(ex >> 8);
    buff[12*reading_no+6] = char(ex & 0xff);
    buff[12*reading_no+7] = char(ey >> 8);
    buff[12*reading_no+8] = char(ey & 0xff);
    buff[12*reading_no+9] = char(ez >> 8);
    buff[12*reading_no+10] = char(ez & 0xff);
    buff[12*reading_no+11] = char(cur_count);

    // User feedback for force sensor on LED Sequin
    if(force) digitalWrite(LED, HIGH);
    else digitalWrite(LED, LOW);
}

reading_no++;
// If buffer filled with 5 readings, send to PC
if (reading_no > 4) {
    Serial.write((const unsigned char*)buff, 60);
    reading_no = 0;
}
}
// Reset ISR signal
do_loop = 0;
}
}

```

X. APPENDIX 2: PYTHON CODE

```

import numpy as np
import matplotlib.pyplot as plt
import math
import sys
import serial
import glob
import time
import re
import os

# Data arrays
ax = np.array([])
ay = np.array([])
az = np.array([])
vx = np.array([])
vy = np.array([])

```



```

vz = np.array([])
x = np.array([])
y = np.array([])
z = np.array([])
t = np.array([])
tipx = np.array([])
tipy = np.array([])
forceSensor = np.array([])

# Constant parameters
len_pen = 0.1
accel_thres = 0.15
accel_time_lim = 0.1
scale_factor = [10/9.5, 10/7.5]

# Number of readings per processing loop
CHUNKS = 20

def serial_ports():
    """Lists serial ports
    Raises:
        EnvironmentError:
            On unsupported or unknown platforms
    Returns:
        A list of available serial ports
    """
    if sys.platform.startswith('win'):
        ports = ['COM' + str(i + 1) for i in range(256)]
    elif sys.platform.startswith('linux') or sys.platform.startswith('cygwin'):
        # this is to exclude your current terminal "/dev/tty"
        ports = glob.glob('/dev/tty[A-Za-z]*')
    elif sys.platform.startswith('darwin'):
        ports = glob.glob('/dev/tty.*')
    else:
        raise EnvironmentError('Unsupported platform')
    result = []
    for port in ports:
        try:
            s = serial.Serial(port)
            s.close()
            result.append(port)
        except (OSError, serial.SerialException):
            pass
    return result

def run():
    global ax, ay, az, vx, vy, vz, x, y, z, t, v_anchor, tipx, tipy, forceSensor
    print("reWRITE_Position_Reconstruction")

    # Connect to serial port
    ports = serial_ports()
    if ports:
        print("Available serial ports:")
        for (i,p) in enumerate(ports):
            print("%d) %s"%(i+1,p))
    else:
        print("No ports available. Check serial connection and try again.")
        print("Exiting ...")
        return
    portNo = input("Select the port to use: ")
    ser = serial.Serial(ports[int(portNo)-1])
    ser.baudrate=57600
    ser.timeout=10

```

```

# Reset variables
cur_idx = 0
mean_x = 0
mean_y = 0
mean_z = 0
last_ax = 0
last_ay = 0
last_az = 0
base_ex = 0
base_ey = 0
base_ez = 0
base_time = 0

# Calibration constants
last_zero = [1,1,1]
first_nonzero = [0,0,0]
last_forceOn = -1
lpf_alpha = 0.9
hpf_alpha = 0.99
cal_pow = 2
failcount = 0

ser.flush()

# Calibration stage
calibrated = 0
if (sys.argv[2] == 'c'):
    calibrated = 1

while(calibrated != 1):
    try:
        line = (ser.read(12))
        c = line[1]
        # Print calibration status
        print(str((c & 0xc0) >> 6) + str((c & 0x30) >> 4) + str((c & 0x0c) >> 2) + str(c & 0
            x03))
        if ((c & 0x3f) == 0x3f): calibrated = 1
    except:
        pass

print("Recording_in_3...")
time.sleep(1)
print("2...")
time.sleep(1)
print("1...")
time.sleep(1)
print("Start")
ser.write('1'.encode())
ser.flushInput()
print(ser.inWaiting())

# Start plot
plt.ion()
fig = plt.figure()
figA = fig.add_subplot(111)
figA.set_xlabel('x')
figA.set_ylabel('y')

# Throw away first 20 data points
for i in range(20):
    line = ser.read(12)

# Main loop
while(True):
    print(cur_idx)
    ex = np.zeros(CHUNKS)
    ey = np.zeros(CHUNKS)

```

```

ez = np.zeros(CHUNKS)
tax = np.zeros(CHUNKS)
tay = np.zeros(CHUNKS)
taz = np.zeros(CHUNKS)
count = 0

# Populate 20 data points
while count < CHUNKS:
    if (failcount > 20):
        print("Failed more than 20 times")
        exit()
    try:
        line = ser.read(12)

        # Populate force sensor and button data
        force = (line[0] >> 5) & 0x1;
        button = (line[0] >> 4) & 0x1;

        # Populate acceleration data
        ax = (line[0] & 0xf) << 8 | line[1]
        if (ax & 0x800): ax = -1*int((ax ^ 0xffff) + 1)
        ax = ax/100

        ay = line[2] << 4 | (line[3] >> 8)
        if (ay & 0x800): ay = -1*int((ay ^ 0xffff) + 1)
        ay = ay/100

        az = (line[3] & 0xf) << 8 | line[4]
        if (az & 0x800): az = -1*int((az ^ 0xffff) + 1)
        az = az/100

        # Populate Euler angle data
        ex = line[5] << 8 | line[6]
        ex = int(ex)/100

        ey = line[7] << 8 | line[8]
        if (ey & 0x8000): ey = -1*int((ey ^ 0xffff) + 1)
        ey = int(ey)/100

        ex = line[9] << 8 | line[10]
        if (ex & 0x8000): ex = -1*int((ex ^ 0xffff) + 1)
        ex = int(ex)/100

        # Populate timestamp data
        timestemp = int(line[11])
        if t != [] and timestemp+base_time - t[-1] < 0:
            base_time = base_time + 256
        timestemp = timestemp + base_time

        # Acceleration high-pass, low-pass and thresholding
        temp = float(ax)
        if (cur_idx == 0 and count == 0):
            mean_x = temp
            mean_x = mean_x * hpf_alpha + temp * (1-hpf_alpha)
            temp = temp - mean_x
            last_ax = last_ax*lpf_alpha + temp*(1-lpf_alpha)
            tax[count] = last_ax if abs(last_ax) > accel_thres/3 else 0

        temp = float(ay)
        if (cur_idx == 0 and count == 0):
            mean_y = temp
            mean_y = mean_y * hpf_alpha + temp * (1-hpf_alpha)
            temp = temp - mean_y
            last_ay = last_ay*lpf_alpha + temp*(1-lpf_alpha)
            tay[count] = last_ay if abs(last_ay) > accel_thres/3 else 0

        temp = float(az)

```

```

    if (cur_idx == 0 and count == 0):
        mean_z = temp
    mean_z = mean_z * hpf_alpha + temp * (1-hpf_alpha)
    temp = temp - mean_z
    last_az = last_az*lpf_alpha + temp*(1-lpf_alpha)
    taz[count] = last_az if abs(last_az) > accel_thres/3 else 0

    # Convert Euler angles to deltas in radians
    if (cur_idx == 0 and count == 0):
        ex[count] = 0
        ey[count] = 0
        ez[count] = 0
        base_ez = ezt
        base_ey = eyt
        base_ex = ext
    else:
        ez[count] = -(ezt - base_ez)/360*2*math.pi
        ey[count] = (eyt - base_ey)/360*2*math.pi
        ex[count] = (ext - base_ex)/360*2*math.pi

    # Save timestamp and force sensor data
    t = np.append(t, timetemp)
    forceSensor = np.append(forceSensor, force)

    # If button is pressed, clear figure
    if(button):
        figA.cla()

    count = count + 1

except:
    failcount = failcount + 1
    pass

# Convert IMU frame of reference to real coordinates
sex = np.sin(ex)
sey = np.sin(ey)
sez = np.sin(ez)
cex = np.cos(ex)
cey = np.cos(ey)
cez = np.cos(ez)

ax = np.append(ax, cey*cez*tax + (sex*sey*cez - cex*sez)*tay + (cex*sey*cez + sex*sez)*taz)
ay = np.append(ay, cey*sez*tax + (sex*sey*sez + cex*cez)*tay + (cex*sey*sez - sex*cez)*taz)
az = np.append(az, -sey*tax + sex*cey*tay + cex*cey*taz)

# Process absolute acceleration data
for i in range(cur_idx, cur_idx+CHUNKS):
    if (i == 0):
        vx = np.array([0])
        vy = np.array([0])
        vz = np.array([0])
        x = np.array([0])
        y = np.array([0])
        z = np.array([0])
        v_anchor = np.array([1])
        continue

    timestep = (t[i] - t[i-1])*15/1000

    # Update velocity
    vx = np.append(vx, vx[i-1]+ax[i-1]*timestep)
    vy = np.append(vy, vy[i-1]+ay[i-1]*timestep)
    vz = np.append(vz, vz[i-1]+az[i-1]*timestep)

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# Update position
x = np.append(x, x[i-1]+vx[i-1]*timestep)
y = np.append(y, y[i-1]+vy[i-1]*timestep)
z = np.append(z, z[i-1]+vz[i-1]*timestep)

# Calibrate x velocity if more than accel_time_lim with no x accel
if (abs(ax[i]) <= accel_thres):
    if first_nonzero[0] != -1 and last_zero[0] == -1:
        last_zero[0] = i
    else:
        last_zero[0] = -1
        if first_nonzero[0] == -1:
            first_nonzero[0] = i

if (last_zero[0] != -1 and (t[i] - t[last_zero[0]]) > accel_time_lim*1000/15):
    for j in range(first_nonzero[0], last_zero[0]+1):
        timestep = (t[j] - t[j-1])*15/1000
        vx[j] = vx[j] - ((j-first_nonzero[0])/(last_zero[0]-first_nonzero[0]))**cal_pow*vx
            [last_zero[0]]
        x[j] = x[j-1] + vx[j-1]*timestep
    for j in range(last_zero[0], i+1):
        vx[j] = 0
        x[j] = x[j-1]
    first_nonzero[0] = i-1
    last_zero[0] = -1

# Calibrate y velocity if more than accel_time_lim with no y accel
if (abs(ay[i]) <= accel_thres):
    if first_nonzero[1] != -1 and last_zero[1] == -1:
        last_zero[1] = i
    else:
        last_zero[1] = -1
        if first_nonzero[1] == -1:
            first_nonzero[1] = i

if (last_zero[1] != -1 and (t[i] - t[last_zero[1]]) > accel_time_lim*1000/15):
    for j in range(first_nonzero[1], last_zero[1]+1):
        timestep = (t[j] - t[j-1])*15/1000
        vy[j] = vy[j] - ((j-first_nonzero[1])/(last_zero[1]-first_nonzero[1]))**cal_pow*vy
            [last_zero[1]]
        y[j] = y[j-1] + vy[j-1]*timestep
    for j in range(last_zero[1], i+1):
        vy[j] = 0
        y[j] = y[j-1]
    first_nonzero[1] = i-1
    last_zero[1] = -1

# Calibrate z velocity if more than accel_time_lim with no z accel
if (abs(az[i]) <= accel_thres):
    if first_nonzero[2] != -1 and last_zero[2] == -1:
        last_zero[2] = i
    else:
        last_zero[2] = -1
        if first_nonzero[2] == -1:
            first_nonzero[2] = i

if (last_zero[2] != -1 and (t[i] - t[last_zero[2]]) > accel_time_lim*1000/15):
    for j in range(first_nonzero[2], last_zero[2]+1):
        timestep = (t[j] - t[j-1])*15/1000
        vz[j] = vz[j] - ((j-first_nonzero[2])/(last_zero[2]-first_nonzero[2]))**cal_pow*vz
            [last_zero[2]]
        z[j] = z[j-1] + vz[j-1]*timestep
    for j in range(last_zero[2], i+1):
        vz[j] = 0
        z[j] = z[j-1]

```

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    first_nonzero[2] = i-1
    last_zero[2] = -1

# Compute tip position from IMU position
    tipx = np.append(tipx , x[cur_idx:]*scale_factor[0] - len_pen*sey)
    tipy = np.append(tipy , y[cur_idx:]*scale_factor[1] - len_pen*sex)

# Plot if we go from force sensor on to off
    if (last_forceOn != -1):
        first_zero_f = None
        for idx in range(cur_idx , cur_idx+CHUNKS):
            if forceSensor[idx] == 0:
                first_zero_f = idx
                break
        if (first_zero_f):
            figA.plot(tipx[last_forceOn:first_zero_f-5], tipy[last_forceOn:first_zero_f-5], '
                blue')
            plt.axis('equal')
            last_forceOn = -1
            fig.canvas.draw()
    if (last_forceOn == -1):
        first_zero_f = None
        for idx in range(cur_idx , cur_idx+CHUNKS):
            if forceSensor[idx] == 1:
                first_zero_f = idx
                break
        if (first_zero_f):
            last_forceOn = first_zero_f

    cur_idx = cur_idx + CHUNKS

# Time limit of 10000 samples
    if (cur_idx >= 10000):
        break

# Keep plot on
    plt.show()

run()

```