

## PLC - Mo hình chiet rot / PLC\_1 [CPU 1212C AC/DC/Rly] / Program blocks

### Main [OB1]

#### Main Properties

##### General

<b>Name</b>	Main	<b>Number</b>	1	<b>Type</b>	OB
<b>Language</b>	LAD	<b>Numbering</b>	Automatic		

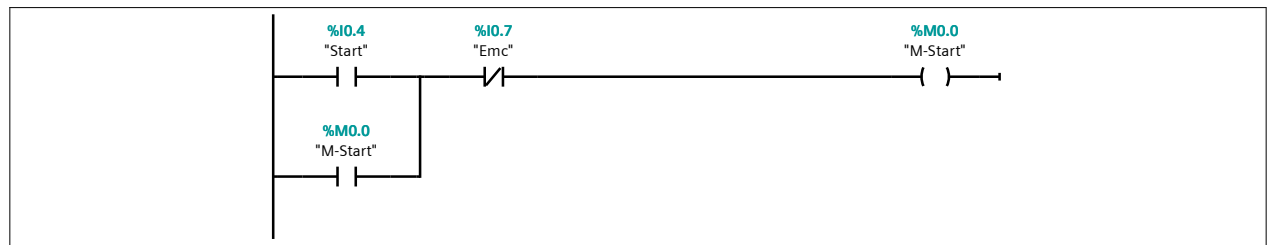
##### Information

<b>Title</b>	"Main Program Sweep (Cycle)"	<b>Author</b>		<b>Comment</b>	
<b>Family</b>		<b>Version</b>	0.1	<b>User-defined ID</b>	

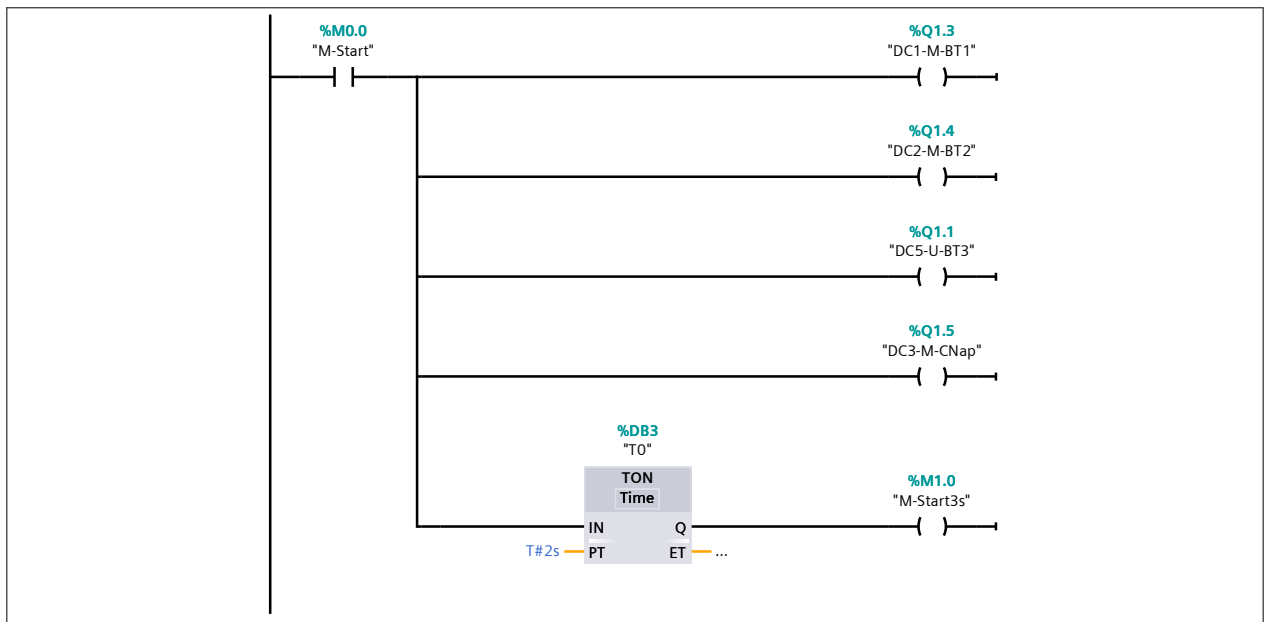
#### Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

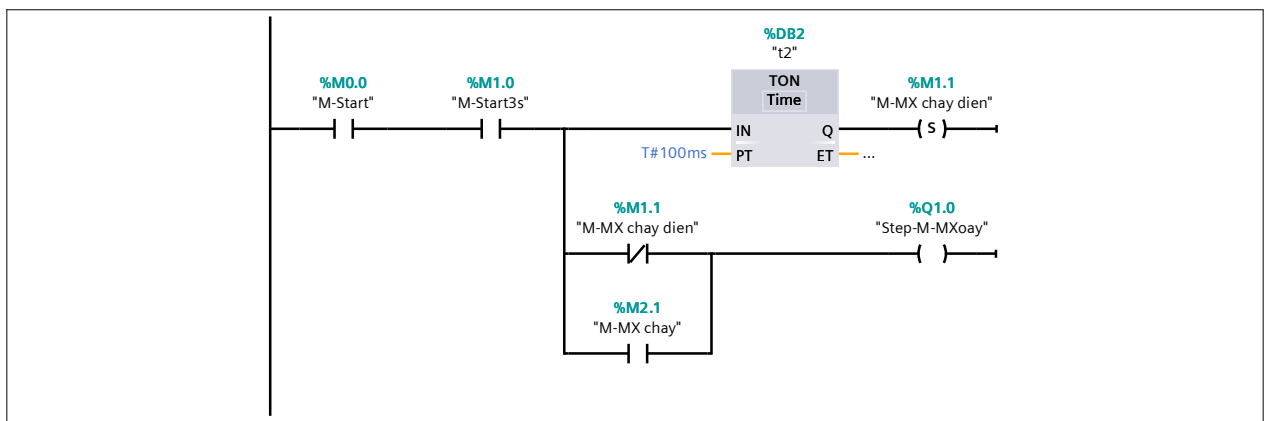
#### Network 1: start vs stop



#### Network 2: trạng thái ban đầu

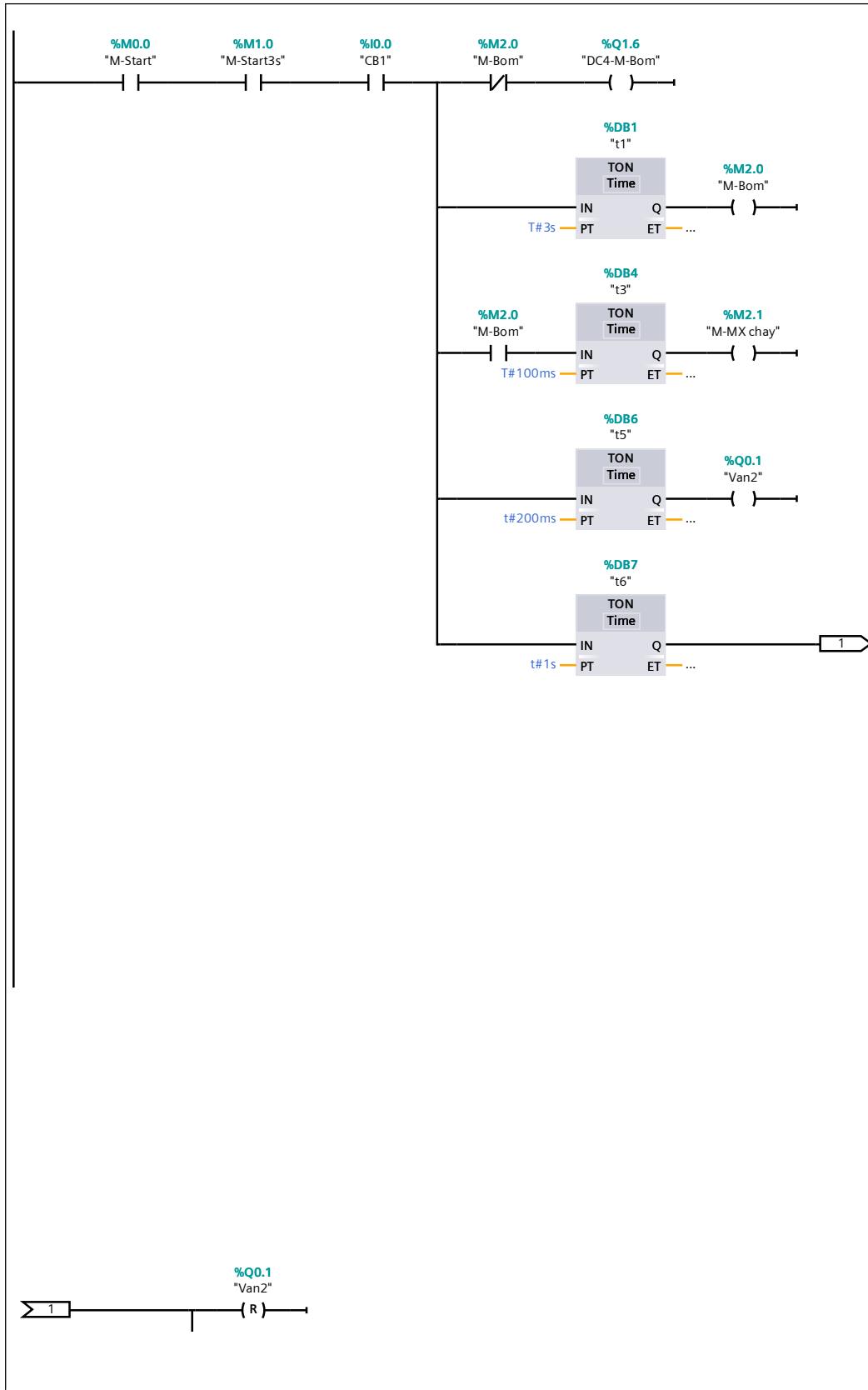


### Network 3: mam xoay chai



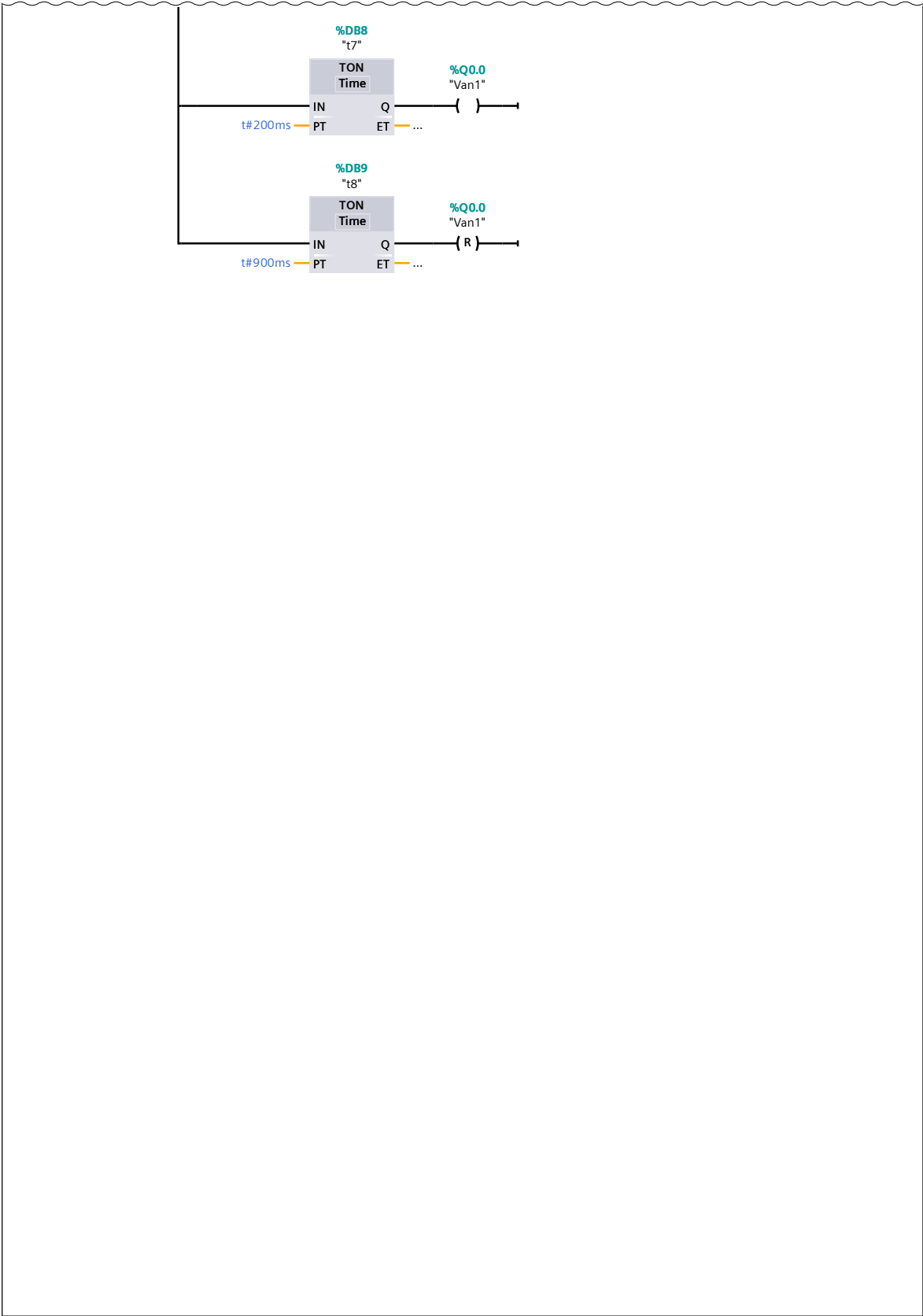
### Network 4: chiet rot va dong nap

Network 4: chiet rot va dong nap (1.1 / 2.1)

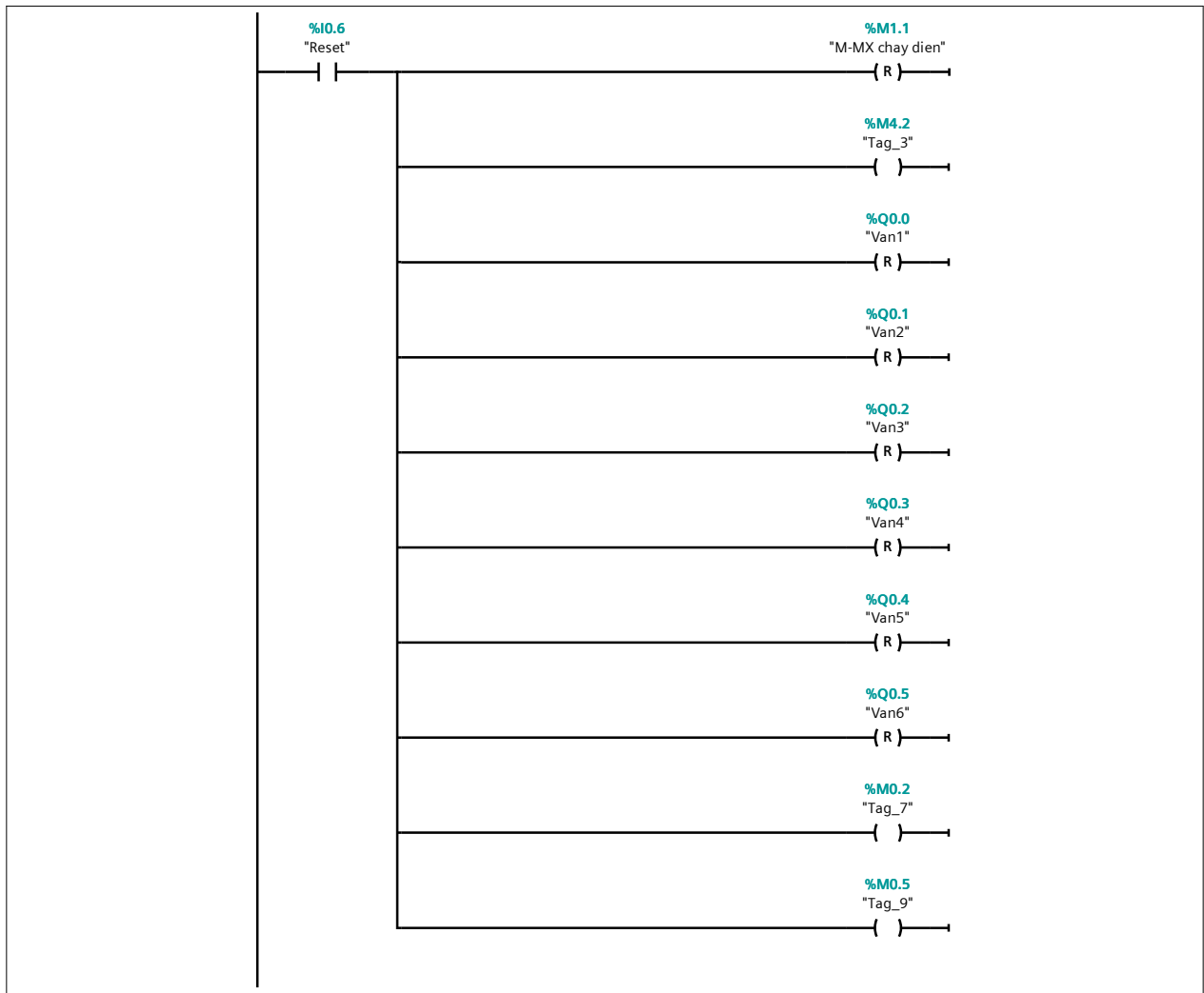


Network 4: chiet rot va dong nap (2.1 / 2.1)

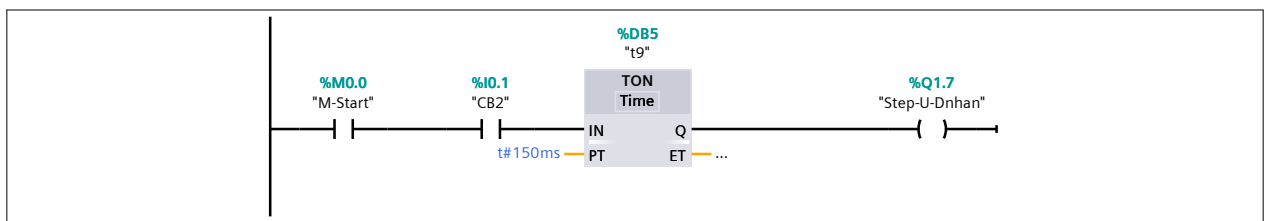
1.1 ( Page1 - 3)



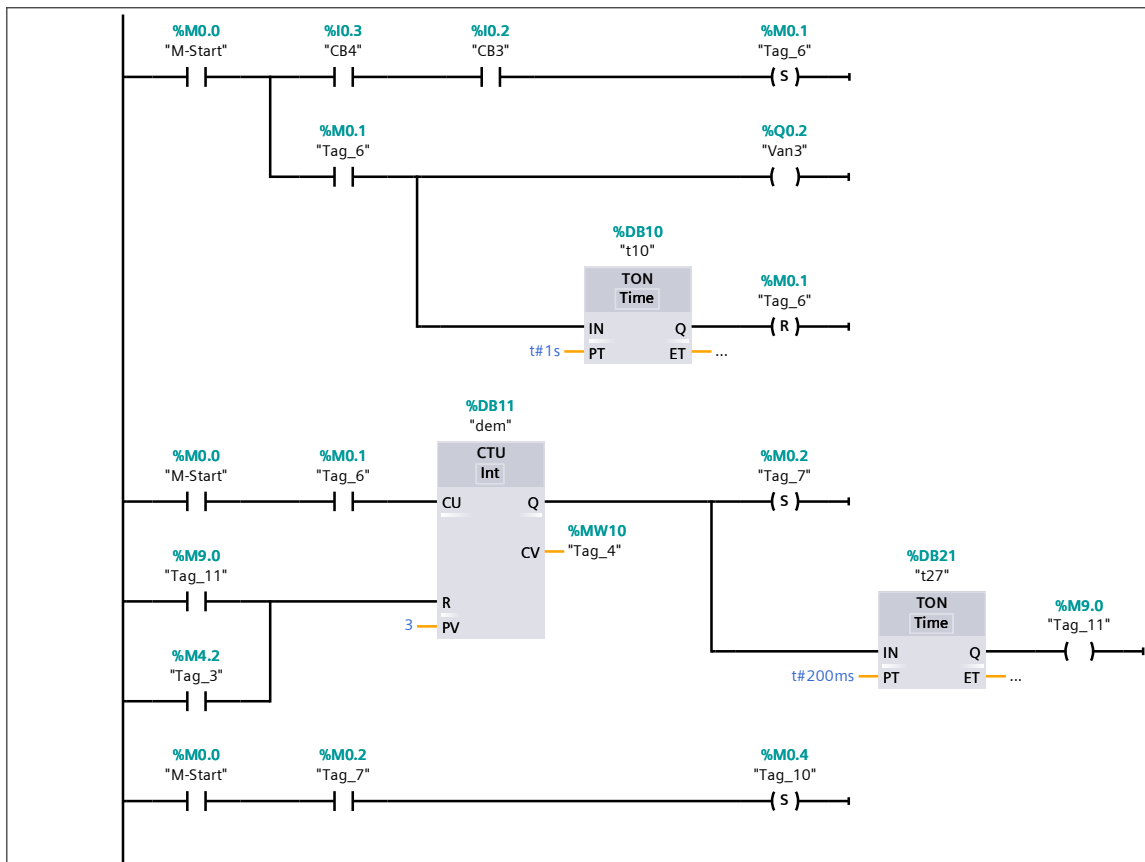
### Network 5:



### Network 6: cum dan nhan

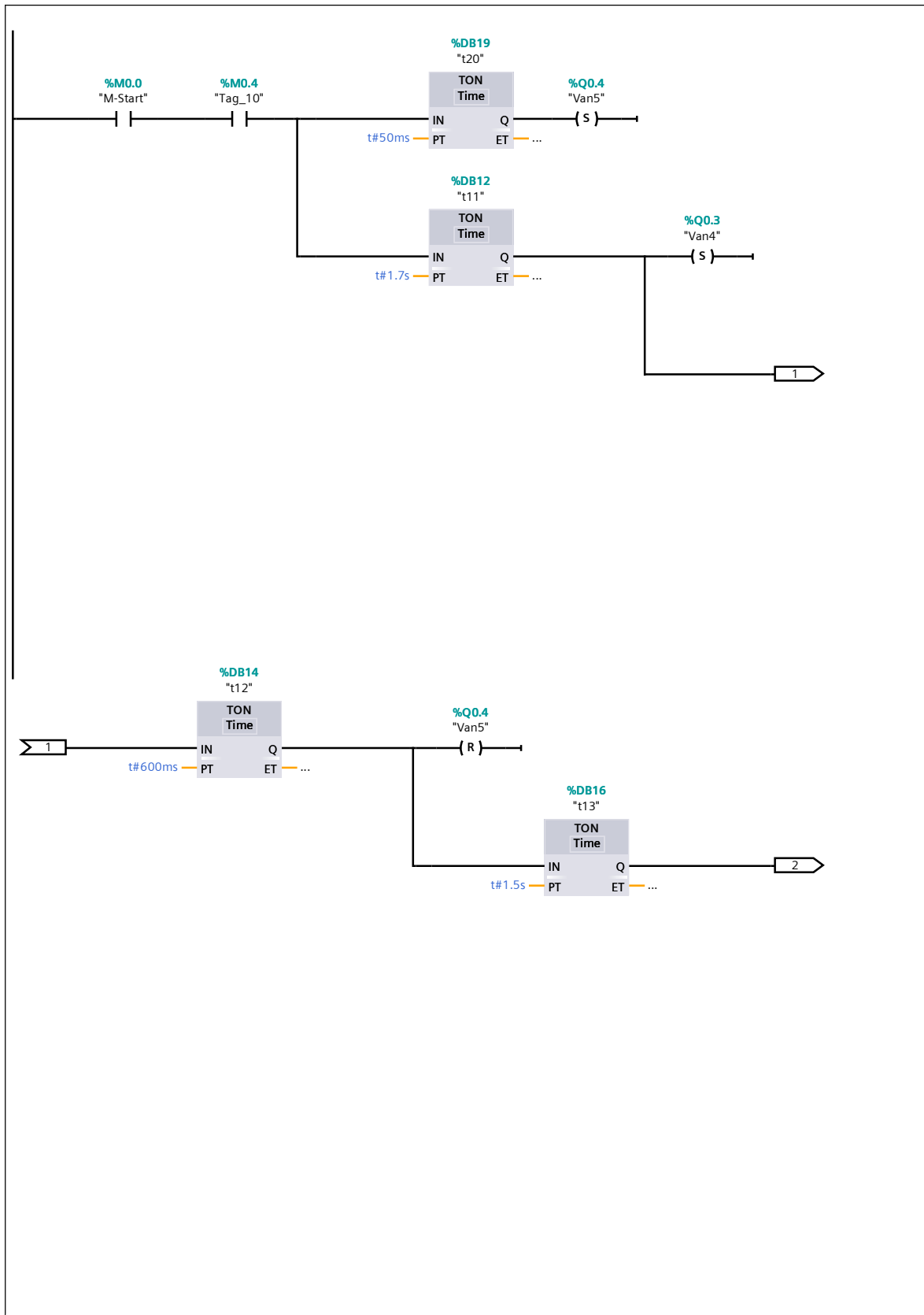


### Network 7:



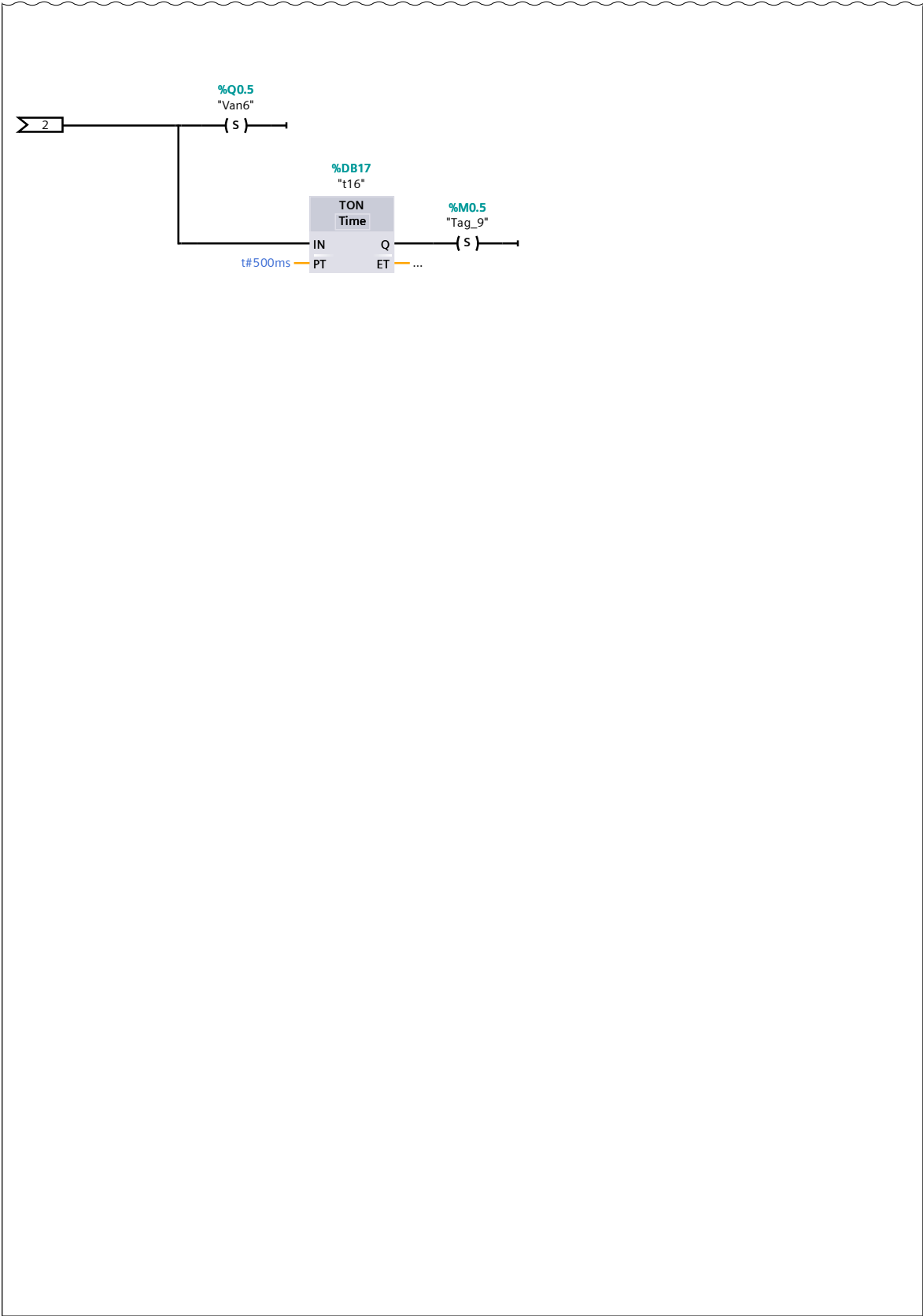
Network 8: 6 chai

Network 8: 6 chai (1.1 / 2.1)



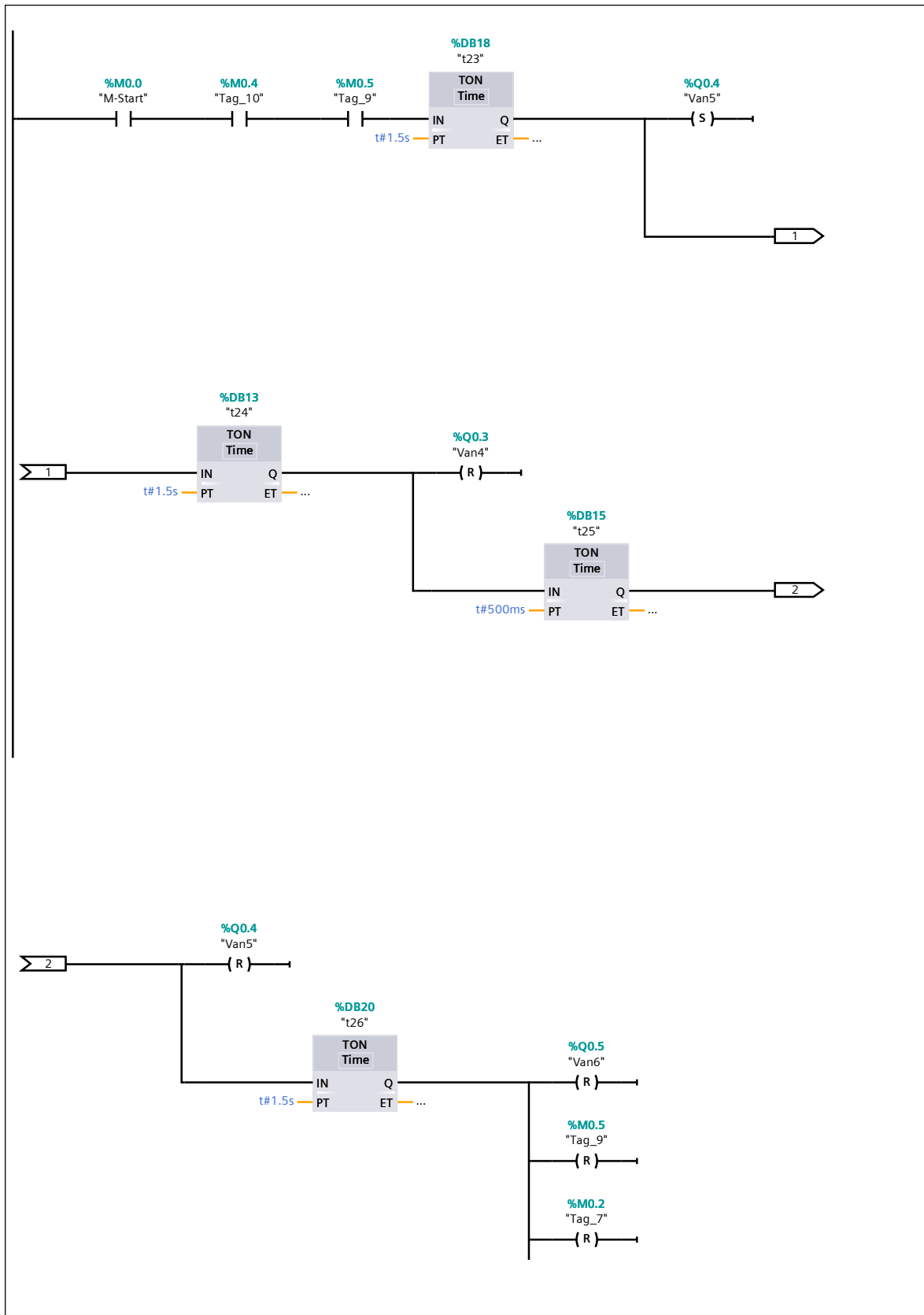
Network 8: 6 chai (2.1 / 2.1)

1.1 ( Page1 - 7)





Network 9: (1.1 / 2.1)



Network 9: (2.1 / 2.1)

1.1 ( Page1 - 10)

%M0.4  
"Tag\_10"  
{ R }