MPG test method
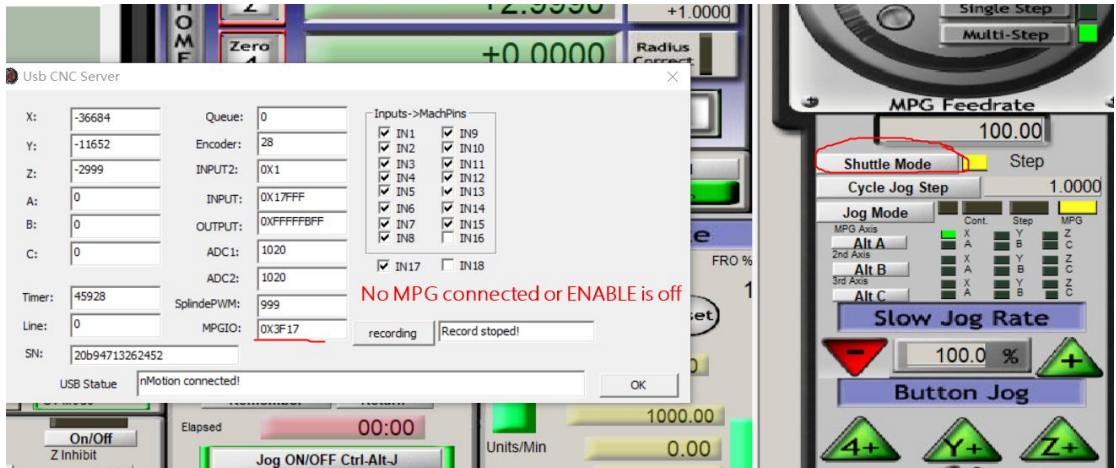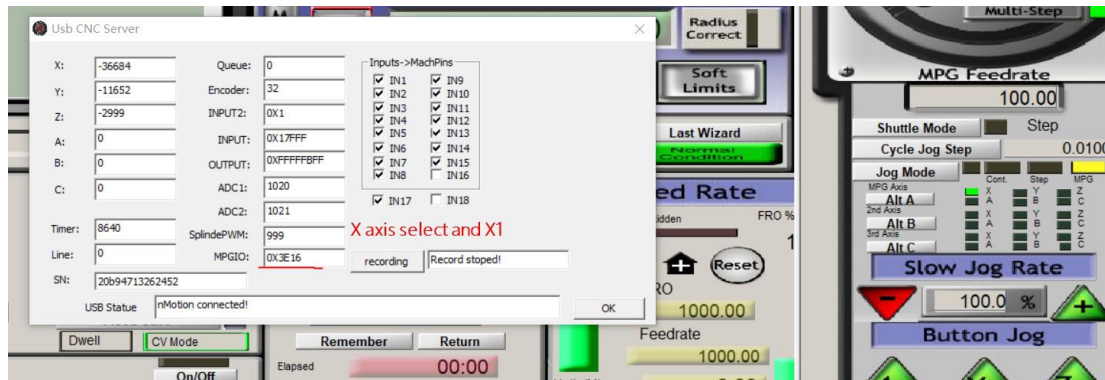

MPG have Enable key on left side,you need to hold on the Enable key to use MPG .

MPGIO is the MPG connect statue,

MPGIO:0x3F17															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	1	1	1	1	1	0	0	0	1	0	1	1	1

X axis select X1:

MPGIO X axis X1 :0x3E16															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	1	1	1	1	0	0	0	0	1	0	1	1	0

X axis select X10:

MPGIO		X axis		X10 :0x3E15											
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	1	1	1	1	0	0	0	0	1	0	1	0	1

X axis select X100:

MPGIO		X axis		X100 :0x3E13											
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	1	1	1	1	0	0	0	0	1	0	0	1	1

Y axis select and X100

MPGIO		Y axis		X100 :	0X3D13										
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	1	1	1	0	1	0	0	0	1	0	0	1	1

Z axis select and X100

MPGIO		Z axis		X100 :	0X3B13										
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	1	1	0	1	1	0	0	0	1	0	0	1	1

A axis select and X100

MPGIO Z axis X100 : 0X3B13															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	1	0	1	1	1	0	0	0	1	0	0	1	1

B axis select and X100

MPGIO Z axis X100 : 0X3B13															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		1	0	1	1	1	1	0	0	0	1	0	0	1	1

C axis select and X100

MPGIO Z axis X100 : 0X3B13															
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		C axis	B axis	A axis	Z axis	Y axis	X axis				BK		X100	X10	X1
		0	1	1	1	1	1	0	0	0	1	0	0	1	1