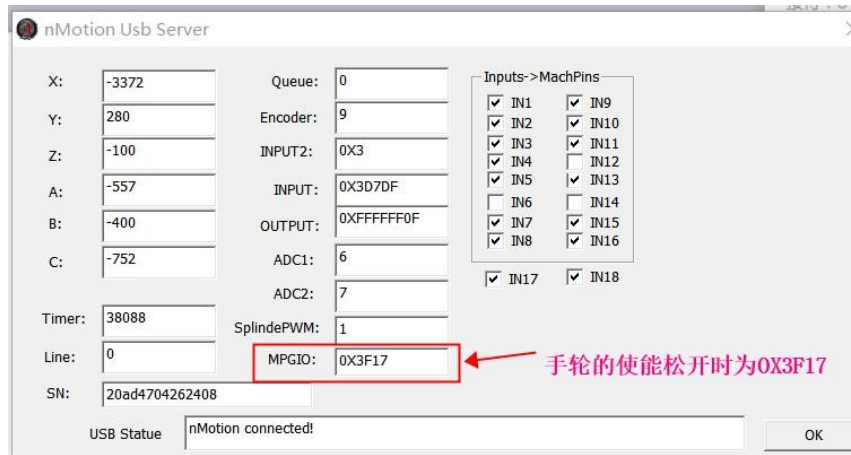
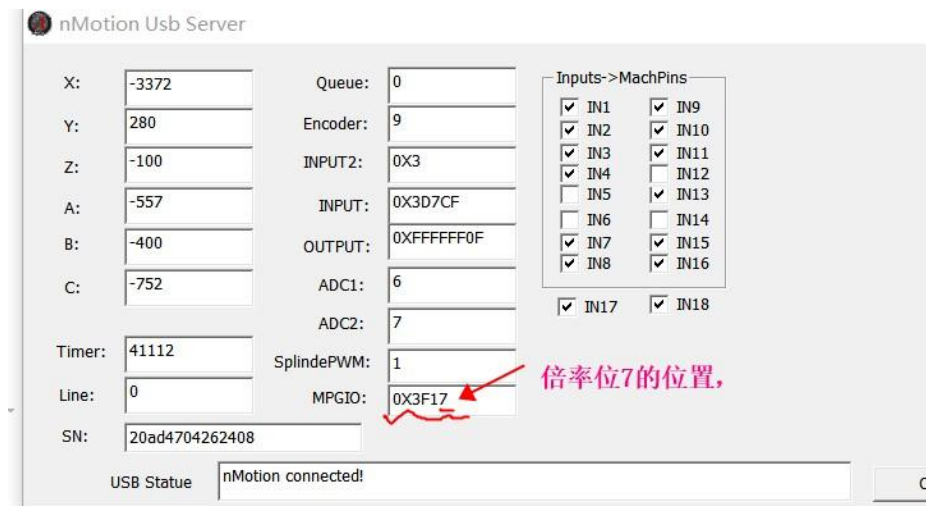


手轮的测试说明



倍率看最后一位数，



手轮按住使能不放，后一位为 6 时是 X1 档，为 5 是 X10 档，为 3 时是 X100 档

nMotion Usb Server

X:	-3372	Queue:	0	Inputs->MachPins <input checked="" type="checkbox"/> IN1 <input checked="" type="checkbox"/> IN9 <input checked="" type="checkbox"/> IN2 <input checked="" type="checkbox"/> IN10 <input checked="" type="checkbox"/> IN3 <input checked="" type="checkbox"/> IN11 <input checked="" type="checkbox"/> IN4 <input type="checkbox"/> IN12 <input checked="" type="checkbox"/> IN5 <input checked="" type="checkbox"/> IN13 <input type="checkbox"/> IN6 <input type="checkbox"/> IN14 <input checked="" type="checkbox"/> IN7 <input checked="" type="checkbox"/> IN15 <input checked="" type="checkbox"/> IN8 <input checked="" type="checkbox"/> IN16 <input checked="" type="checkbox"/> IN17 <input checked="" type="checkbox"/> IN18
Y:	280	Encoder:	9	
Z:	-100	INPUT2:	0X3	
A:	-557	INPUT:	0X3D7DF	
B:	-400	OUTPUT:	0XFFFFFF0F	
C:	-752	ADC1:	6	
Timer:	65352	ADC2:	7	
Line:	0	SplindePWM:	1	
SN:	20ad4704262408			

MPGIO: 0X3E13

USB Statue nMotion connected!

3E1为X轴选中

nMotion Usb Server

X:	-3372	Queue:	0	Inputs->MachPins <input checked="" type="checkbox"/> IN1 <input checked="" type="checkbox"/> IN9 <input checked="" type="checkbox"/> IN2 <input checked="" type="checkbox"/> IN10 <input checked="" type="checkbox"/> IN3 <input checked="" type="checkbox"/> IN11 <input checked="" type="checkbox"/> IN4 <input type="checkbox"/> IN12 <input type="checkbox"/> IN5 <input checked="" type="checkbox"/> IN13 <input type="checkbox"/> IN6 <input type="checkbox"/> IN14 <input checked="" type="checkbox"/> IN7 <input checked="" type="checkbox"/> IN15 <input checked="" type="checkbox"/> IN8 <input checked="" type="checkbox"/> IN16 <input checked="" type="checkbox"/> IN17 <input checked="" type="checkbox"/> IN18
Y:	280	Encoder:	9	
Z:	-100	INPUT2:	0X3	
A:	-557	INPUT:	0X3D7CF	
B:	-400	OUTPUT:	0XFFFFFF0F	
C:	-752	ADC1:	6	
Timer:	2864	ADC2:	7	
Line:	0	SplindePWM:	1	
SN:	20ad4704262408			

MPGIO: 0X3D13

3D1为Y轴选中

INPUT:	0X3D7DF	<input checked="" type="checkbox"/> IN5 <input checked="" type="checkbox"/> IN13 <input type="checkbox"/> IN6 <input type="checkbox"/> IN14 <input checked="" type="checkbox"/> IN7 <input checked="" type="checkbox"/> IN15 <input checked="" type="checkbox"/> IN8 <input checked="" type="checkbox"/> IN16 <input checked="" type="checkbox"/> IN17 <input checked="" type="checkbox"/> IN18
OUTPUT:	0XFFFFFF0F	
ADC1:	6	
ADC2:	7	
SplindePWM:	1	
MPGIO:	0X3B13	
04262408		
nMotion connected!		

OK

Z轴选中

Encoder:	9	<input checked="" type="checkbox"/> IN2	<input checked="" type="checkbox"/> IN10
INPUT2:	0X3	<input checked="" type="checkbox"/> IN3	<input checked="" type="checkbox"/> IN11
INPUT:	0X3D7DF	<input checked="" type="checkbox"/> IN4	<input type="checkbox"/> IN12
OUTPUT:	0XFFFFFF0F	<input checked="" type="checkbox"/> IN5	<input checked="" type="checkbox"/> IN13
ADC1:	7	<input type="checkbox"/> IN6	<input type="checkbox"/> IN14
ADC2:	7	<input checked="" type="checkbox"/> IN7	<input checked="" type="checkbox"/> IN15
SplindePWM:	1	<input checked="" type="checkbox"/> IN8	<input checked="" type="checkbox"/> IN16
MPGIO:	<u>0X3713</u>	<input checked="" type="checkbox"/> IN17	<input checked="" type="checkbox"/> IN18

4262408

nMotion connected!

A轴选中

INPUT2:	0X3	<input checked="" type="checkbox"/> IN4	<input type="checkbox"/> IN12
INPUT:	0X3D7DF	<input checked="" type="checkbox"/> IN5	<input checked="" type="checkbox"/> IN13
OUTPUT:	0XFFFFFF0F	<input type="checkbox"/> IN6	<input type="checkbox"/> IN14
ADC1:	6	<input checked="" type="checkbox"/> IN7	<input checked="" type="checkbox"/> IN15
ADC2:	7	<input checked="" type="checkbox"/> IN8	<input checked="" type="checkbox"/> IN16
SplindePWM:	1	<input checked="" type="checkbox"/> IN17	<input checked="" type="checkbox"/> IN18
MPGIO:	<u>0X2F13</u>		

0ad4704262408

2F1 为B轴选中

INPUT2:	0X3	<input checked="" type="checkbox"/> IN3	<input checked="" type="checkbox"/> IN11
INPUT:	0X3D7DF	<input checked="" type="checkbox"/> IN4	<input type="checkbox"/> IN12
OUTPUT:	0XFFFFFF0F	<input checked="" type="checkbox"/> IN5	<input checked="" type="checkbox"/> IN13
ADC1:	6	<input type="checkbox"/> IN6	<input type="checkbox"/> IN14
ADC2:	7	<input checked="" type="checkbox"/> IN7	<input checked="" type="checkbox"/> IN15
SplindePWM:	1	<input checked="" type="checkbox"/> IN8	<input checked="" type="checkbox"/> IN16
MPGIO:	<u>0X1F13</u>	<input checked="" type="checkbox"/> IN17	<input checked="" type="checkbox"/> IN18

20ad4704262408

USB Statue nMotion connected!

1F1 为C轴