

# GPN and sustainability

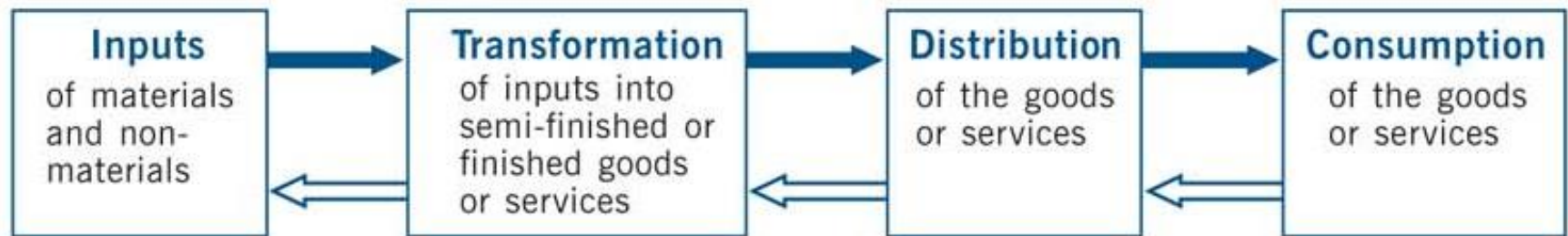
GPN  
GPN and Sustainability

# Global Production Network (GPN)

# Global Production Networks

- **Circuits of interconnected . . .**
  - . . . **functions, operations and transactions**, through which . . .
  - . . . a specific **commodity, good or service** is . . .
  - . . . **produced, distributed and consumed**

(a)

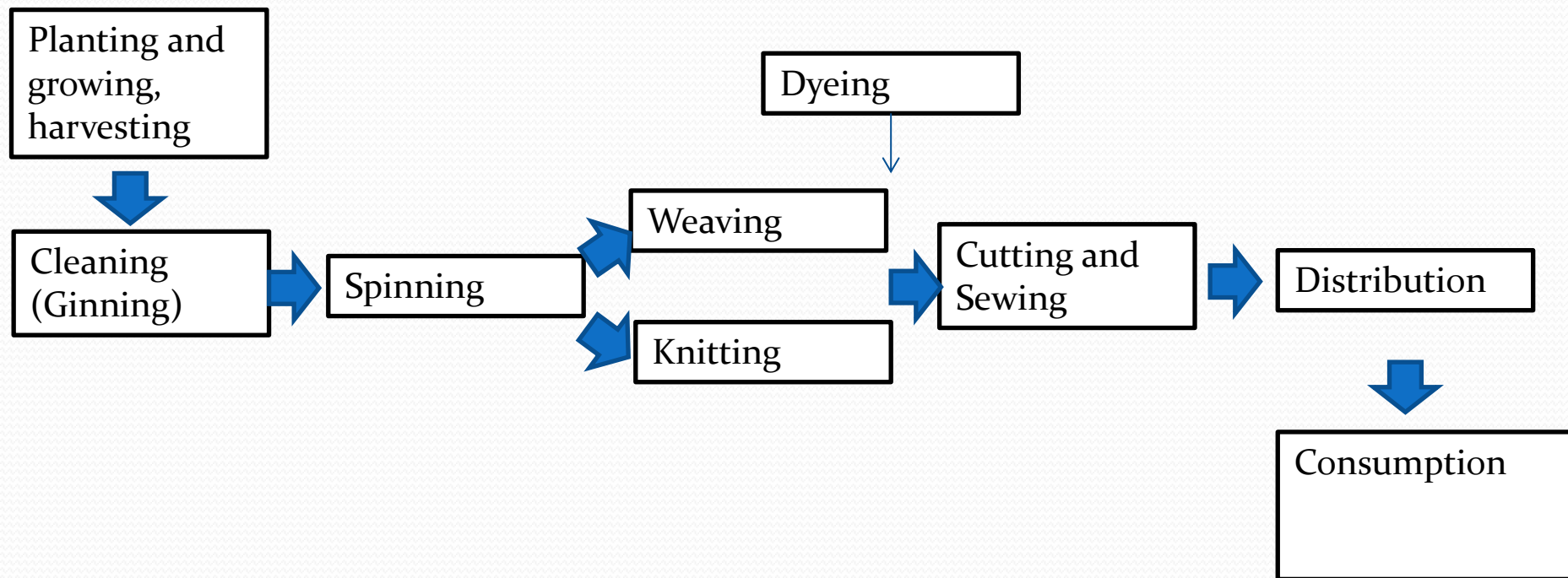


 Flows of materials and products

 Flows of information (including customer orders)

# For Example. . .

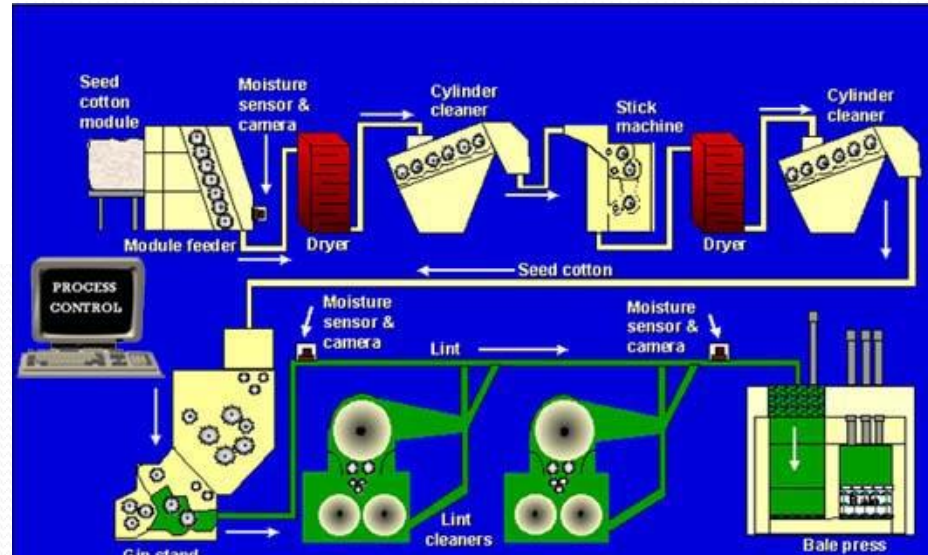
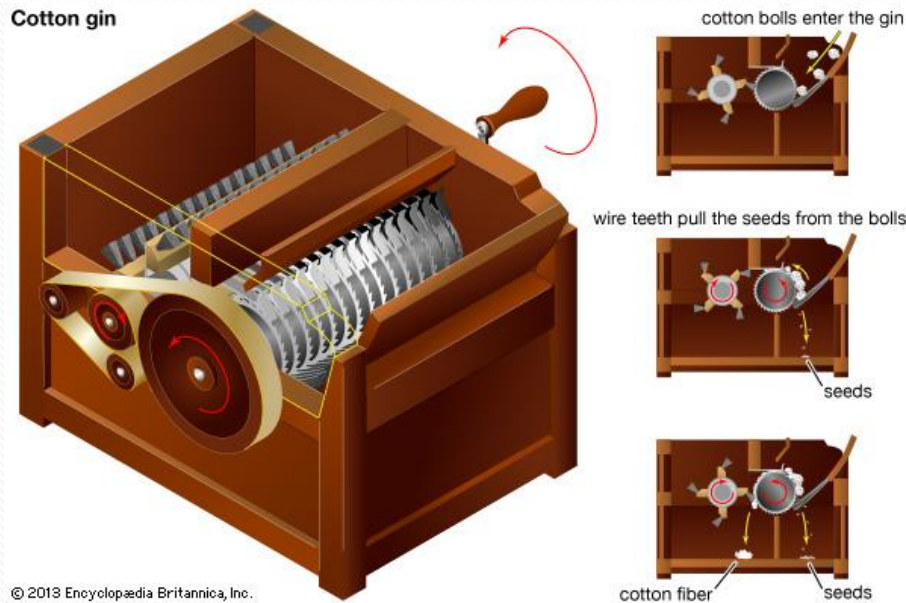
## cotton clothes production circuit



Each stage has its own I-T-D-C !

# Ginning

Cotton gin



# Spinning





# Weaving



[obtmachine.en.alibaba.com](http://obtmachine.en.alibaba.com)

# Knitting





# Dyeing



# Cutting and Sewing











# Distribution



淘宝网 Taobao.com

宝贝 - nike

在购物车中删除 宝贝加入购物车

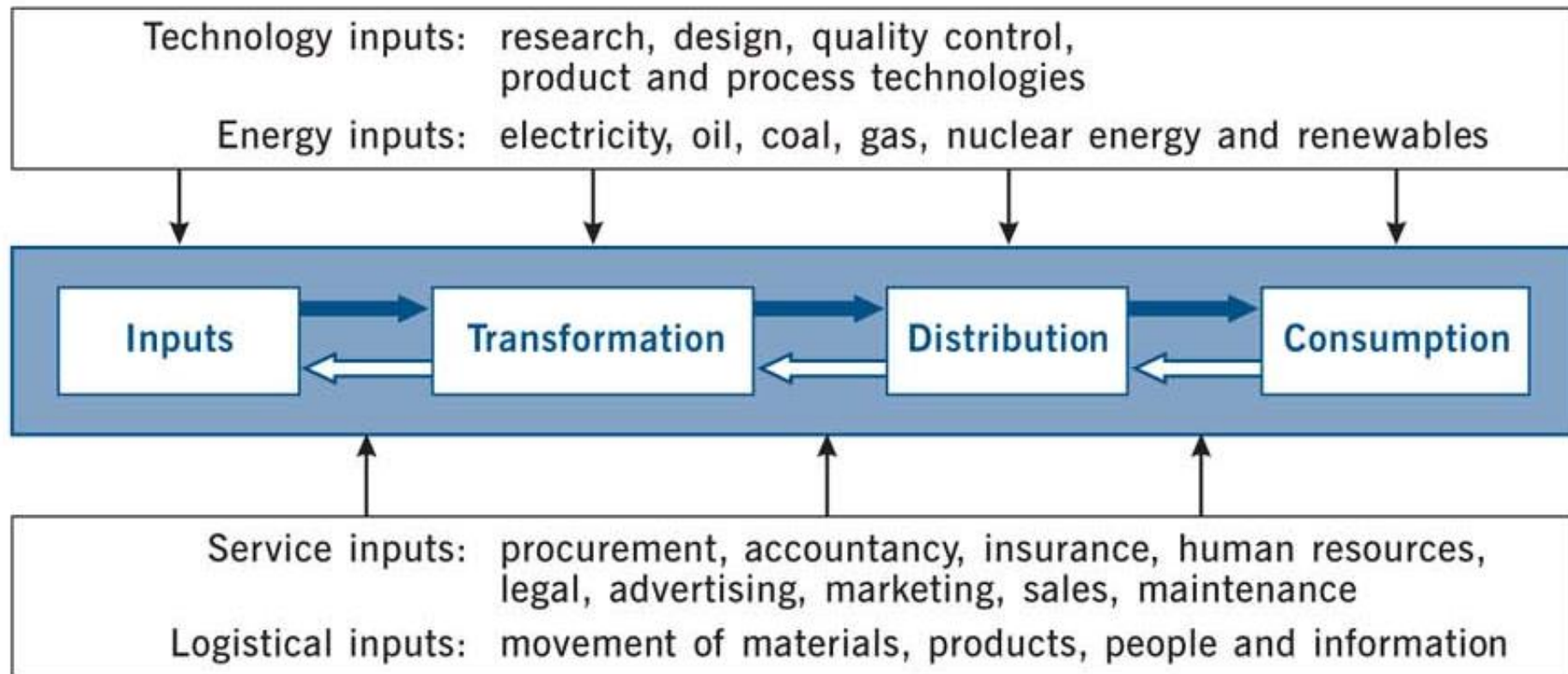
 <p>¥318.00 136人付款 2015新款耐克男鞋夏季nike品牌鞋文化鞋透气休闲运动鞋318333 上海 德昌鞋业</p>	 <p>¥599.00 17人付款 Nike耐克 Zoom Hyperfuse 2014 篮球鞋 684591-001-002-006-474 北京 诺社鞋业</p>	 <p>¥236.00 45人付款 运动鞋正品耐克耐克市男多跑步鞋透气轻便次子夏季新款休闲鞋篮球鞋 上海 德昌鞋业</p>	 <p>¥568.00 101人付款 Nike旗舰店正品耐克 AIR MAX2015 运动鞋 鞋男子气垫跑步鞋688902 上海 正嘉鞋业</p>
 <p>全国包邮 ¥300.00 21人付款</p>	 <p>¥699.00 142人付款</p>	 <p>¥629.00 148人付款</p>	 <p>NIKE ROSE RUN ¥350.00 221人付款</p>



# A production circuit depends on ...

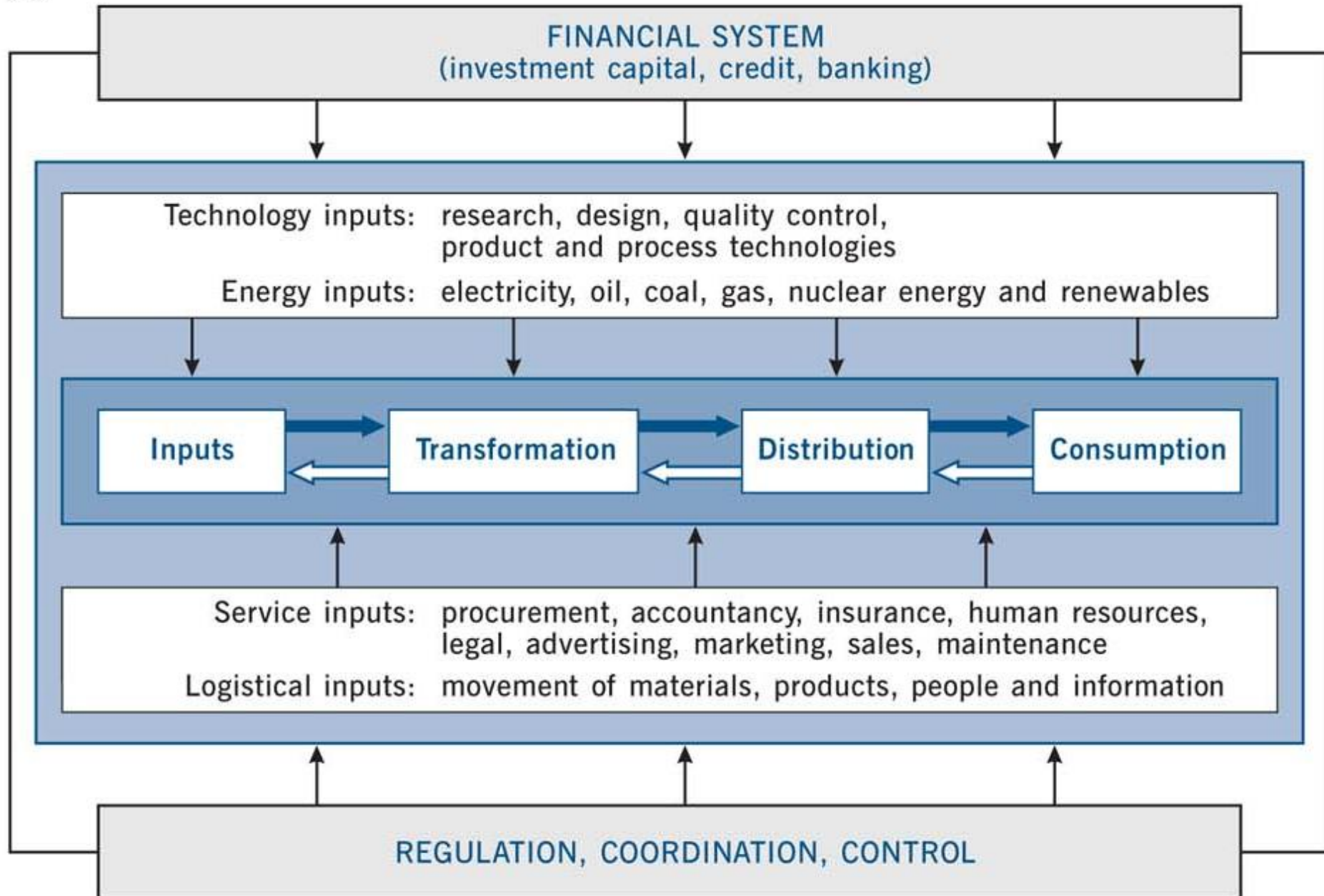
- ... technological, energy, service and logistical inputs

(b)



... as well as financial systems and regulation, coordination and control systems

(c)





**Why bother with the  
chain, or network, or...?**

# Different stages have different production characteristics

Production characteristics	Fibres (synthetic)	Textiles	Garments
<i>Capital intensity</i>	High	←————→	Low
<i>Labour intensity</i>	Low	←————→	High
<i>Material costs</i>	High	←————→	Medium
<i>Average size of production unit</i>	Large	←————→	Small
<i>Technology</i>	Sophisticated	←————→	Simple

**Figure 9.6** Variations in production characteristics between major components of the textiles–clothing production circuit

**Textile Wastewater Sources and Major Pollutants**

Type of production	Source of Pollutant	Main Pollutants
Cotton mill	Withering, sizing	Cotton dust, fiber, pulp
Wool mill	Dyeing, shrinking, scouring	Lanolin, dyes, additives, fiber, wax, pectin, ammonia, sulfur compounds, suspended solids, chromium
Blended cotton and synthetic fabric dyeing and printing	De-sizing, scouring, bleaching, mercerizing, dyeing, printing, finishing	Pastes, dyes, additives, fiber, wax, pectin, ammonia, sulfur compounds, suspended solids, chromium
Ramie textile dyeing and printing	Degumming, dyeing, finishing	Lignin, pectin, ramie gum, dyes, additives, sulfide, fluoride, suspended solids, volatile phenol
Silk production	Silk spinning, refining (degumming), dyeing, finishing	Sericin, dyes, additives
Knitted fabric mill	Alkali reduction, scouring, dyeing, post-treatment	Fiber impurities, dyes, additives
Viscose fiber mill	Spinning, post-treatment	Alkali from black liquids and other organic matters, zinc, sulfides
Polyester fiber mill	Liquids, Post-treatment (oil wastewater)	Oils
Nylon mill	Washing, post-treatment	Caprolactam, oils, suspended solids, ammonia, nitrogen
Acrylic mill	Liquids, spinning, post-treatment	Sodium thiocyanate, acrylonitrile
Polyvinyl alcohol mill	Liquids, spinning, post-treatment	Cresol, sulfuric acid, oils, suspended solids, formaldehyde, chloride, zinc

<sup>19</sup> Bulletin on the first national pollution source survey, jointly released by the Ministry of Environmental Protection, Bureau of Statistics and Ministry of Agriculture, February 6<sup>th</sup>, 2010.

<sup>20</sup> Ibid.

<sup>21</sup> Countermeasures and Problems Facing the 21<sup>st</sup> Century Textile Industry, China Science & Technology Forum, No.5, 2005.

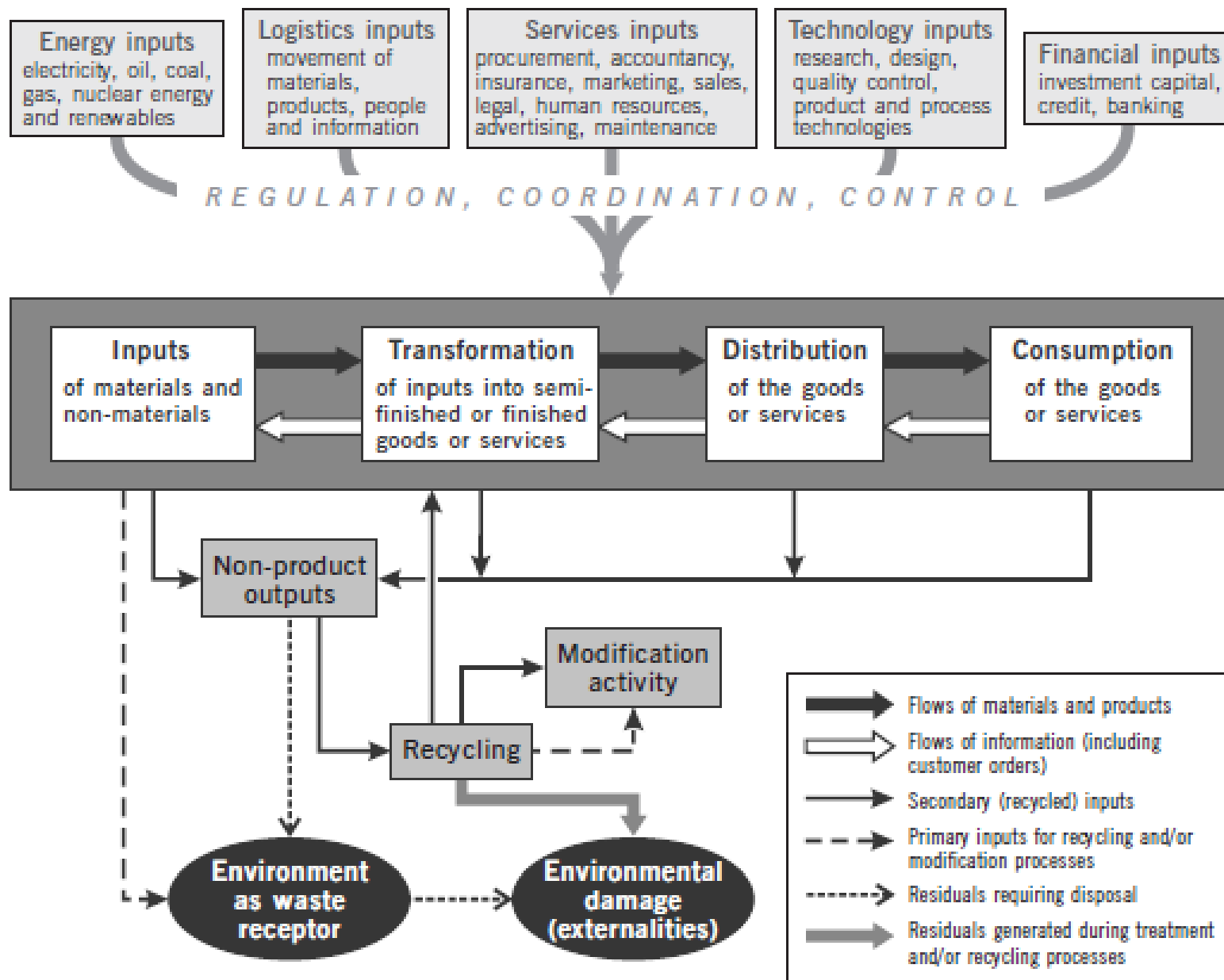
Different processes  
Pose **different environmental challenges**

Environmental Action Network  
(2012)

*Cleaning up the Fashion Industry.*

Green Choice Apparel Supply Chain Investigation – Draft Report.

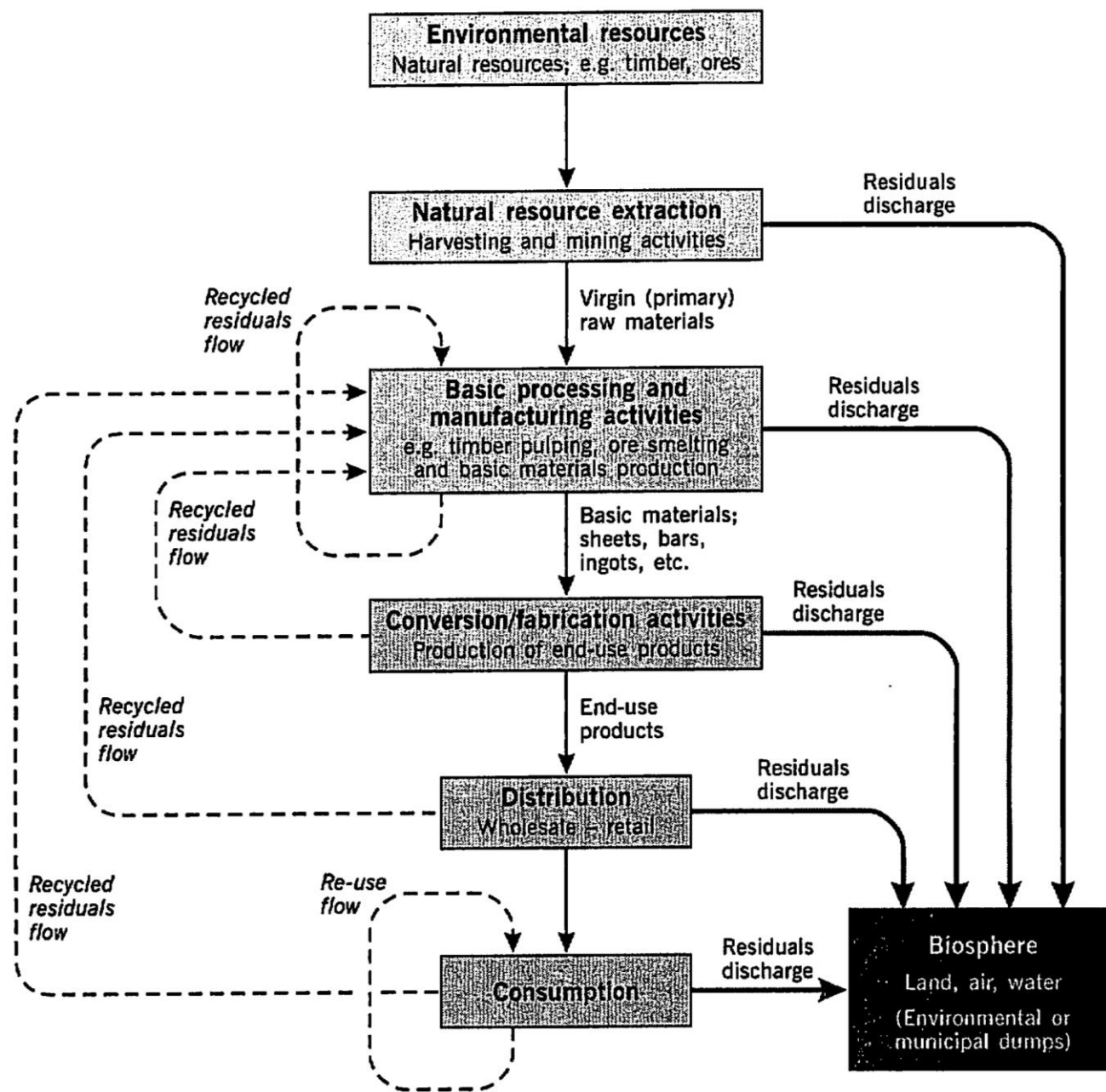
+ dust, pesticides, herbicides, wastewater, fabric wastes, working conditions, health. . .



**Figure 15.1** Production circuits and the environment

Source: based in part on Turner et al., 1994: Box 1.2





**Figure 15.2 Materials flows in the process of production**

Source: based on Turner et al., 1994: Box 1.3

This approach also enables identifying best way to achieve sustainability

→ Life Cycle Analysis (LCA)

→ C2C strategy

In the production process materials are dispersed and chemically transformed: they enter in a state of low entropy and leave in a state of high entropy

(Dicken 2011, 456)

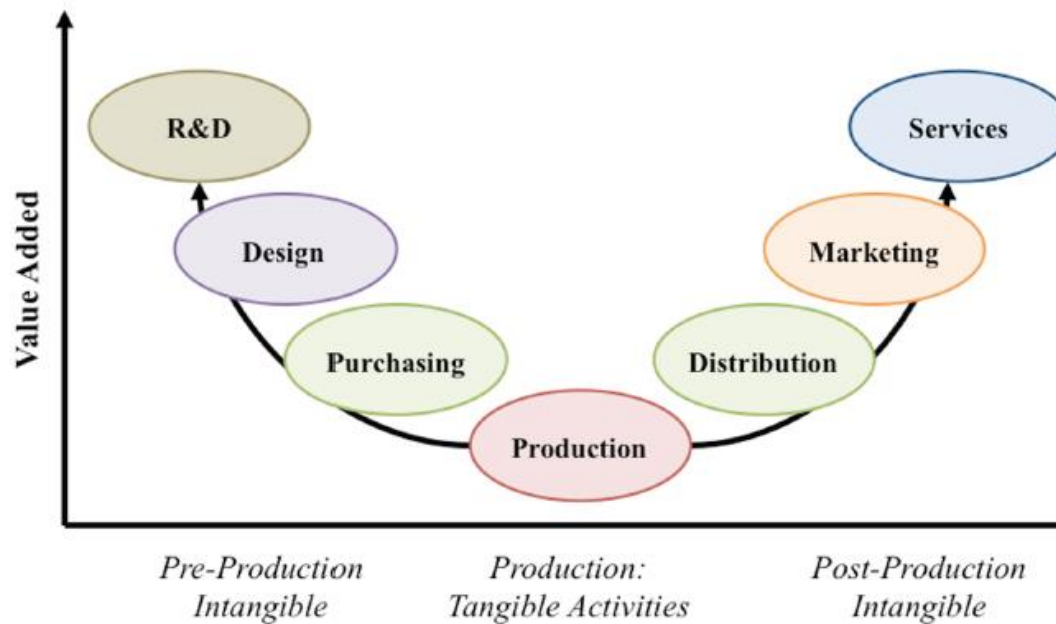




# The Smile Curve of Added Value

Value added = total revenue – cost of bought-in materials, services and components

**Figure 2. Curve of Value-Added Stages in the Apparel Global Value Chain**



Apparel Smile Curve (Fernandez-Stark et al. 2011)

Unequal impacts of wealth-creation depending on which part of the chain exist in your area.

# Distribution of gains jeans sold for 50 € (Ruffier 2008)

Company	function	Cost in €	Cumulated cost	comments
Chinese textile factory	Raw material	1	1	
Chinese sewing factory	Manufacturing costs	2	3	
Chinese factory boss	Margin boss	0.2	3.2	
French Brand	design	0.1	3.3	
	Boat	0.2	3.5	
	Customs	0.5	4	Less than 15%
Chinese State Plant	quotas	0 to 0.5		Quotas could be paid directly to state plant or bought on black market
French Brand	distribution	20	24	
French Brand	Market studies	5	29	
French Brand	Advertising	15	44	price is a function of the volume of advertising.
French Brand	Marges	6	50	Estimated