

1746 - TOYOTA SILENCER FR PANEL SIDE LH	
VOLTS	120VAC, 1Φ, 60HZ
MAX AMPS	15 AMPS
FULL LOAD AMPS	12.68 AMPS

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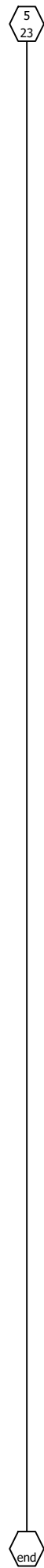
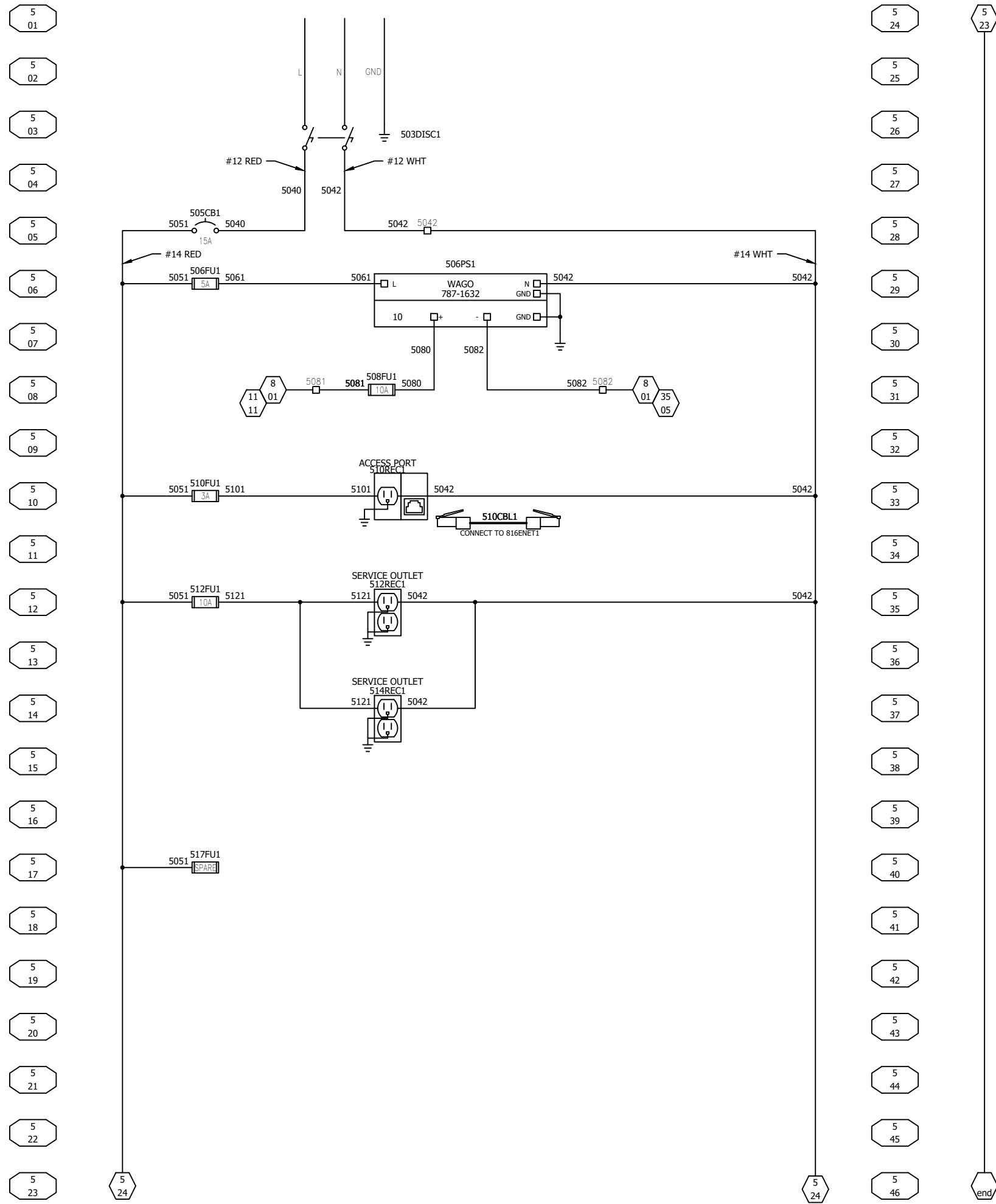
PROJECT: UGN
Toyota Silencer FR Panel Side LH Assembly Fixture

DRAWING #: 1746_000.DWG

SCALE: N/A

SHEET #: 000
SHEETS: 100
DRAWN BY: JLH
CHECKED BY: BCL
DATE: 1/17/2025

CUSTOMER: ALLIANCE INNOVATIONS



UGN
Toyota Silencer FR Panel Side LH Assembly Fixture

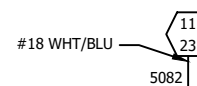
1746 005.DWG	SCALE:
	N/A

SHEET #:	SHEETS:	DRAWN BY:	CHECKED BY:	DATE:
0005	100	JLH	BCL	5/27/2025

CUSTOMER:
ALLIANCE INNOVATIONS



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TEAM RAY
TECHNOLOGIES, LLC

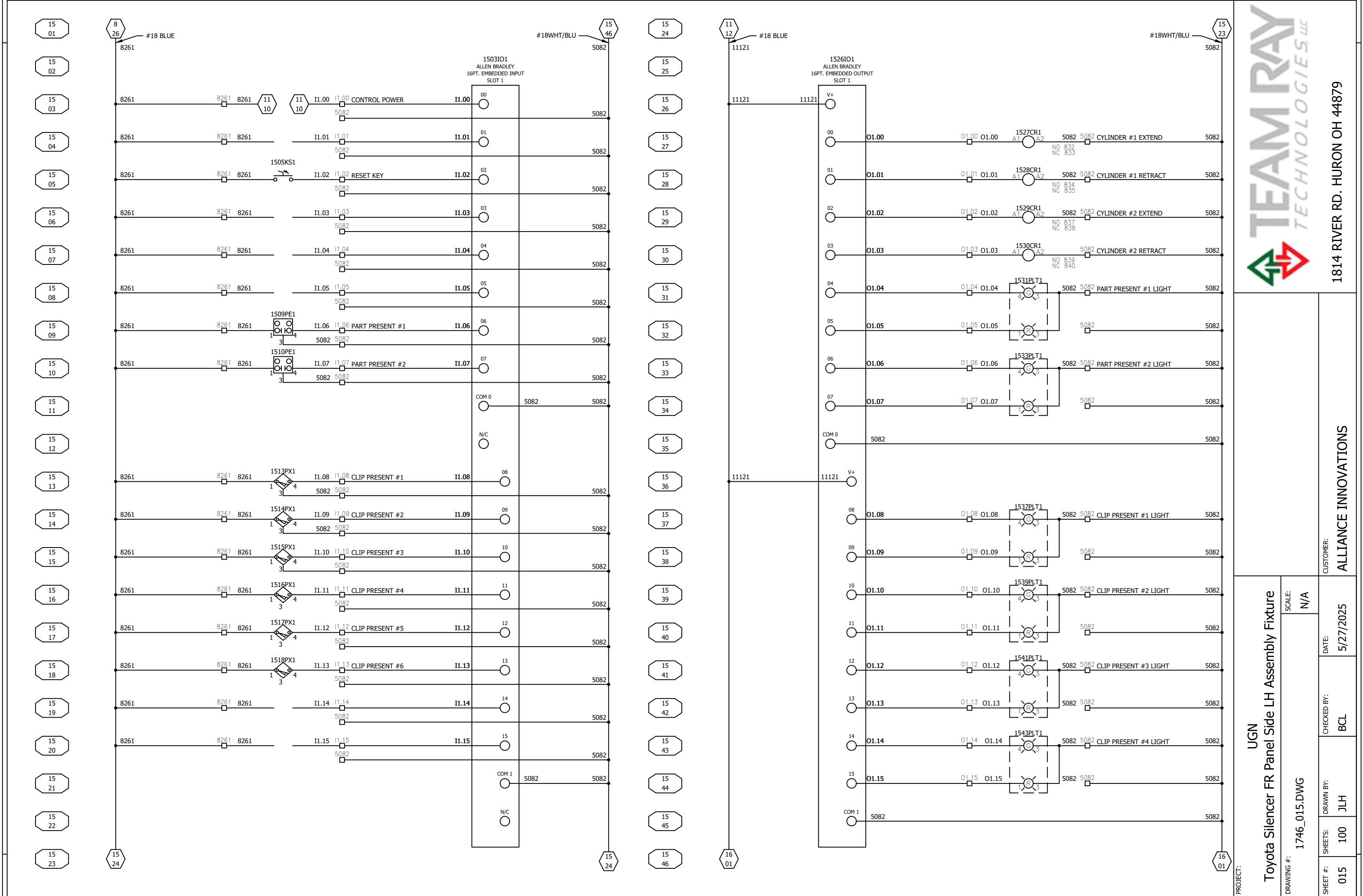
1814 RIVER RD. HURON OH 44879

UGN
Toyota Silencer FR Panel Side LH Assembly Fixture

DRAWING #:	1746_011.DWG	SCALE:	N/A
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EET #:	SHEETS:	DRAWN BY:	CHECKED BY:	DATE:
011	100	JLH	BCL	5/27/2025

CUSTOMER:
ALLIANCE INNOVATIONS



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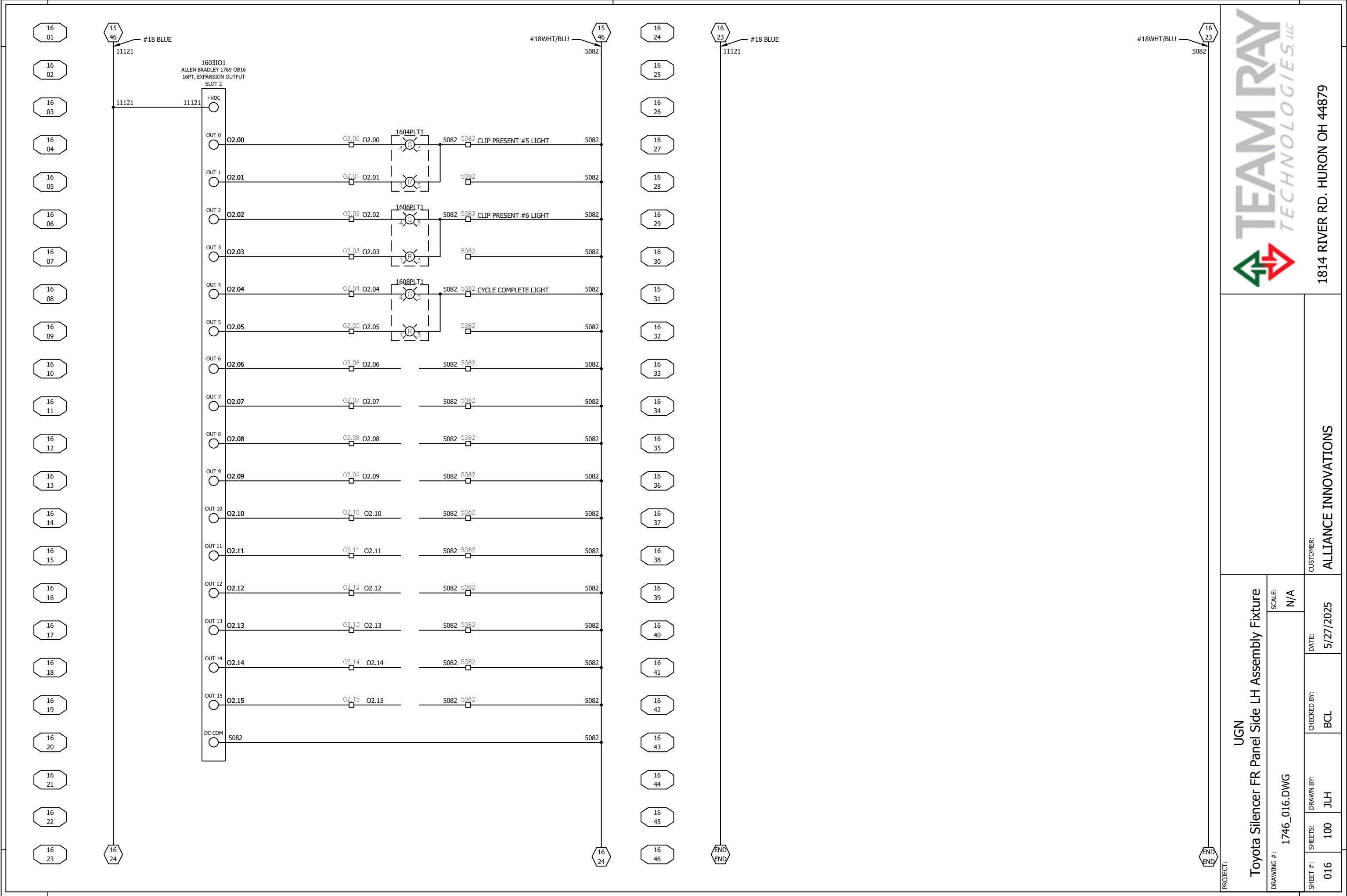
UGN
Toyota Silencer FR Panel Side LH Assembly Fixture

DRAWING #: 1746_015.DWG

SHEET #: 015
SHEETS: 100
DRAWN BY: JLH
CHECKED BY: BCL
DATE: 5/27/2025

CUSTOMER:
ALLIANCE INNOVATIONS

PROJECT:



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4001CBL1	
LUTZE 18 COND. (18 AWG)	
SOURCE	DESTINATION
MAIN	9101JB1 (HMI)
WIRE #	ASSIGNMENT
1	8021
2	8251
3	8261
4	11031
5	11041
6	11061
7	11071
8	11081
9	11091
10	11111
11	11.2
12	SPARE
13	SPARE
14	SPARE
15	SPARE
16	SPARE
17	5082
GRN/YEL	GND



1814 RIVER RD. HURON OH 44879

PROJECT:
UGN
Toyota Silencer FR Panel Side LH Assembly Fixture

DRAWING #:
1746_040.DWG

SCALE:
N/A

SHEET #:
040

SHEETS:
100

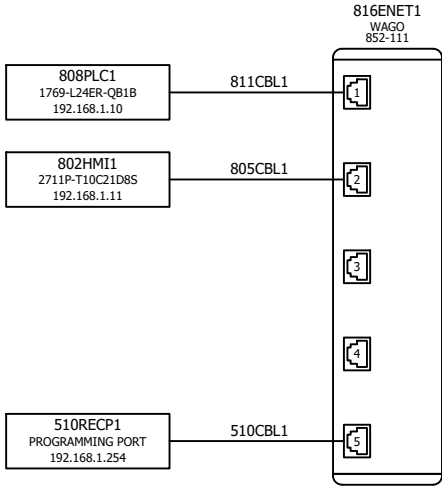
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JLH

CHECKED BY:
BCL

DATE:
5/27/2025

CUSTOMER:
ALLIANCE INNOVATIONS

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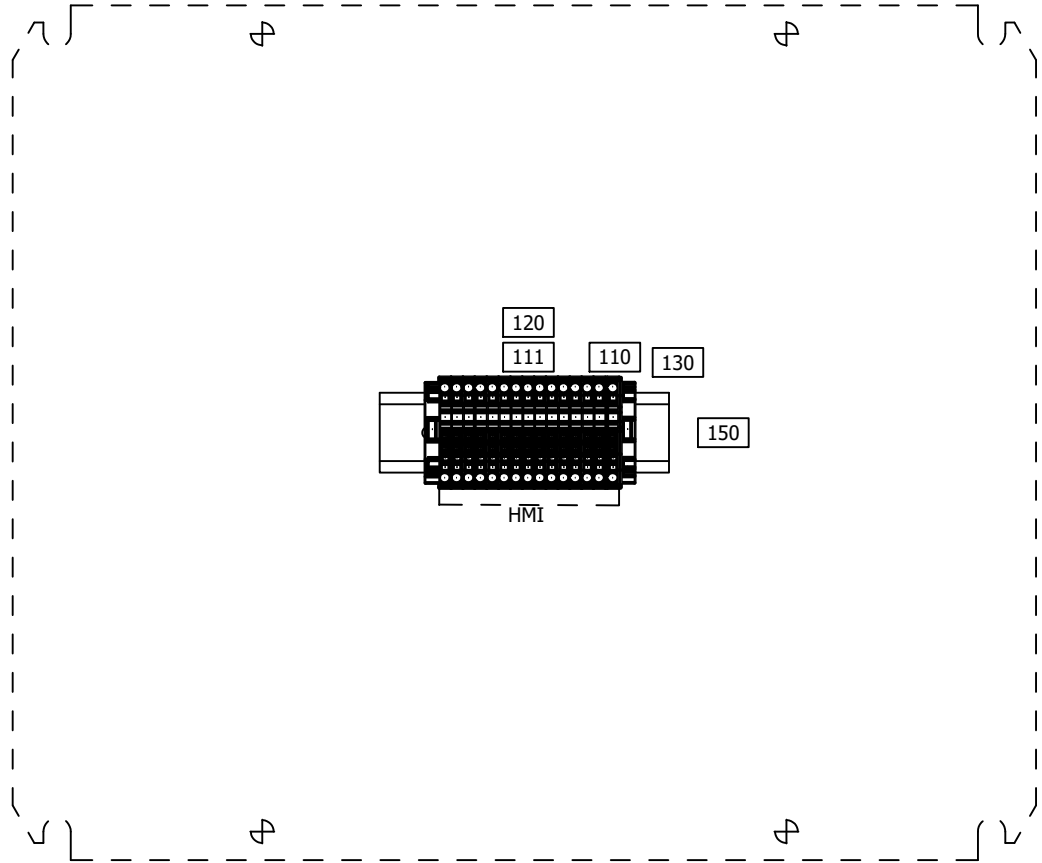
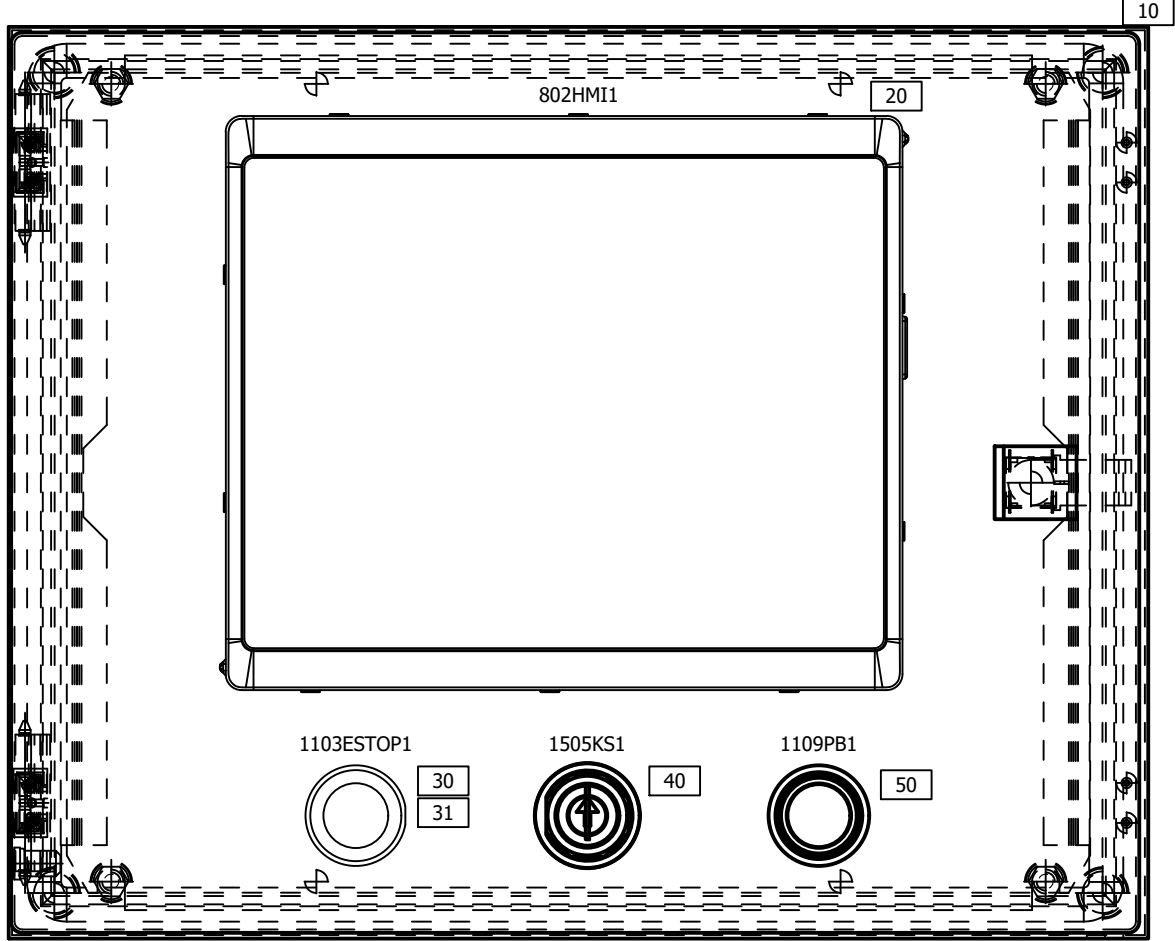
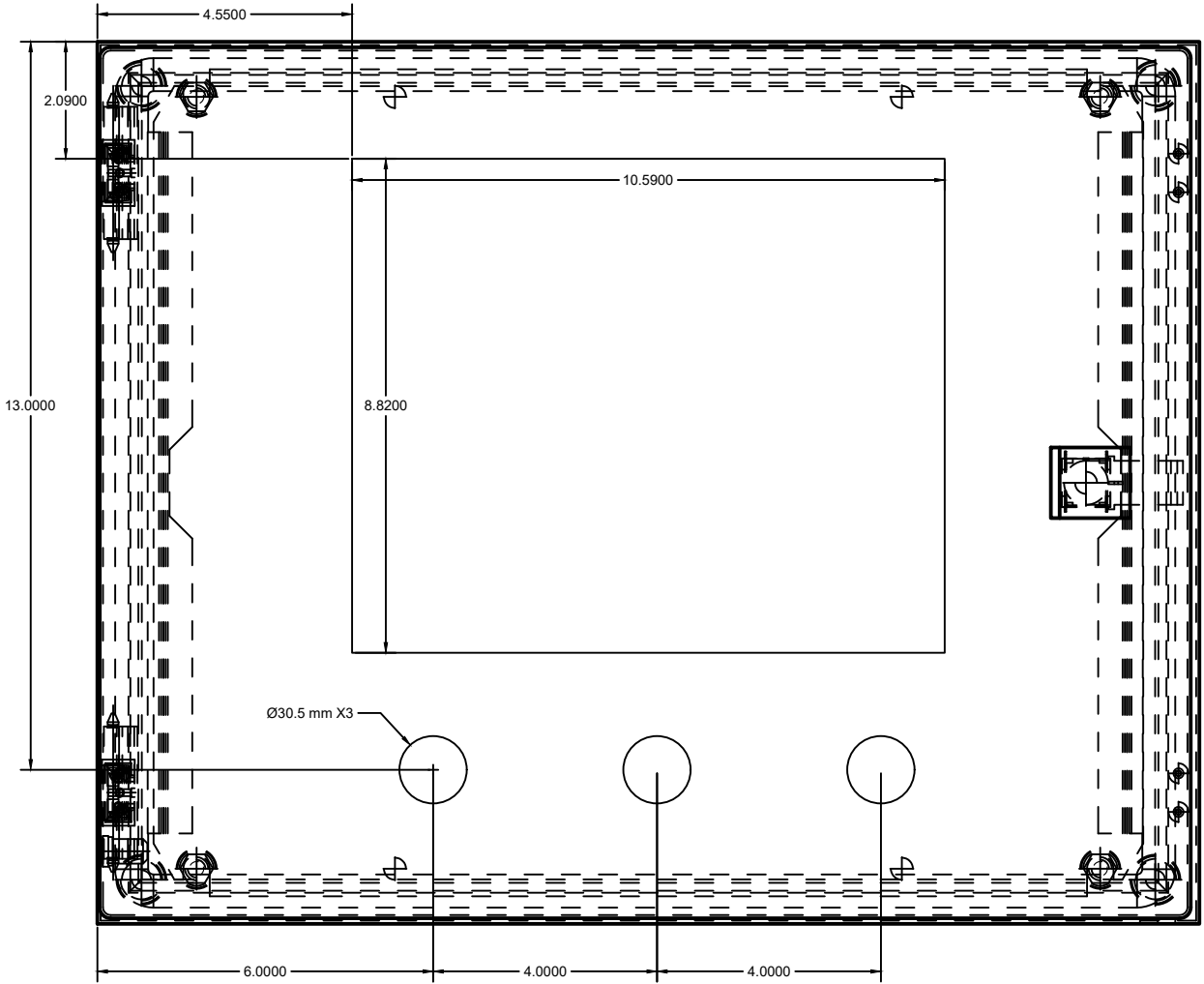
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PROJECT:
UGN
Toyota Silencer FR Panel Side LH Assembly Fixture

DRAWING #:
1746_089.DWG

SHEET #:	SHEETS:	DRAWN BY:	CHECKED BY:	DATE:	SCALE:
089	100	JLH	BCL	5/27/2025	N/A

CUSTOMER:
ALLIANCE INNOVATIONS



1746 HMI PANEL BOM			
ITEM #	QUANTITY	PART NUMBER	DESCRIPTION
10	1	WM162006NC	RITTAL 16X20X06 ENCLOSURE, HMI
20	1	2711P-T10C21D8S	ALLEN BRADLEY PANELVIEW PLUS 7, STANDARD, 10"
30	1	800T-FXQ24RA1	ALLEN BRADLEY ILLUMINATED E-STOP SWITCH
31	1	800T-XD6	ALLEN BRADLEY MINI NORMALLY CLOSED CONTACT BLOCK
40	1	800T-H48D1	ALLEN BRADLEY, RESET KEY SWITCH
50	1	800T-QA24GD1	ALLEN BRADLEY, GUARDED PBLT, GREEN, CONTROL POWER ON
		800T-H48D1	ALLEN BRADLEY, RESET KEY SWITCH
110	1	2002-1207	WAGO, GROUNDING TERMINAL BLOCK
111	2	2002-1291	WAGO, 2 CONDUCTOR TERMINAL BLOCK END CAP
120	14	2002-1201	WAGO, 2 CONDUCTOR BASIC TERMINAL BLOCK
130	2	249-116	WAGO, SCREWLESS END ANCHOR
150	5"	199-DR1	ALLEN BRADLEY, 35 MM DINRAIL

PROJECT:

UGN
Toyota Silencer FR Panel Side LH Assembly Fixture

DRAWING #:

1613_091.DWG

SCALE:

N/A

SHEET #:

91

SHEETS:

100

CHECKED BY:

BCL

DATE:

5/27/2025

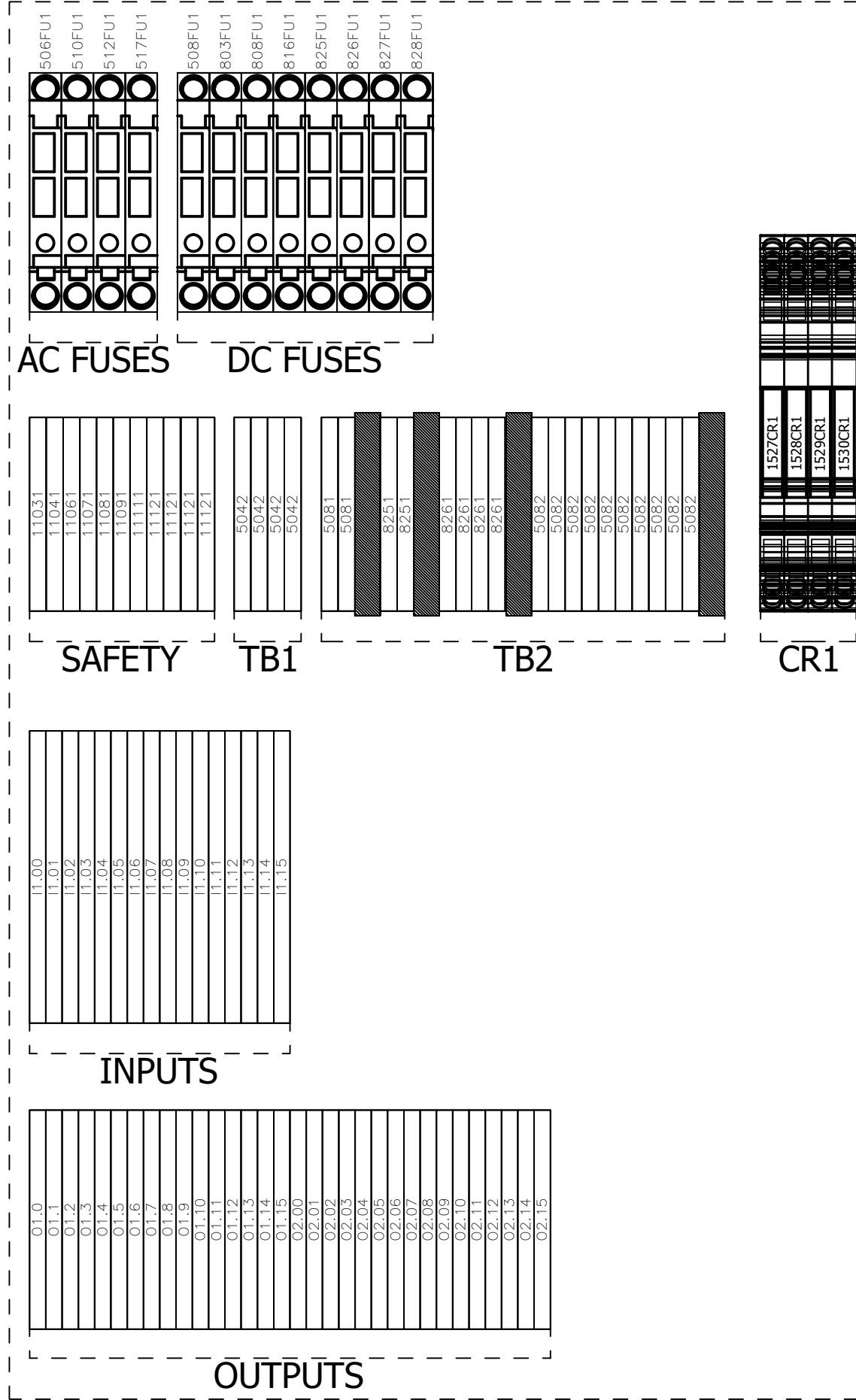
CUSTOMER:

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MAIN



HMI

