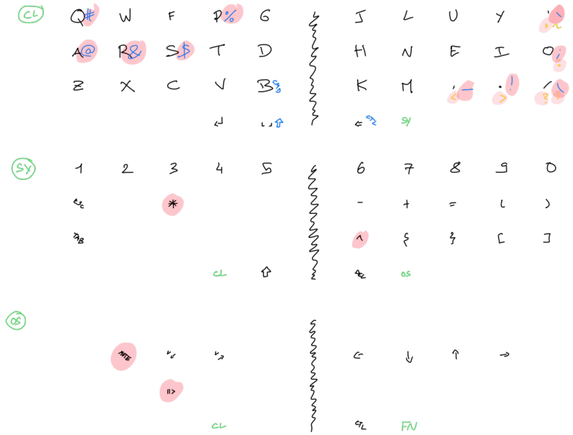
CTL + arrow
CMD + Tab
CMD + A W F R S T + –
B X C V Q

SINGLE PRESS Everything else is multi press/hold

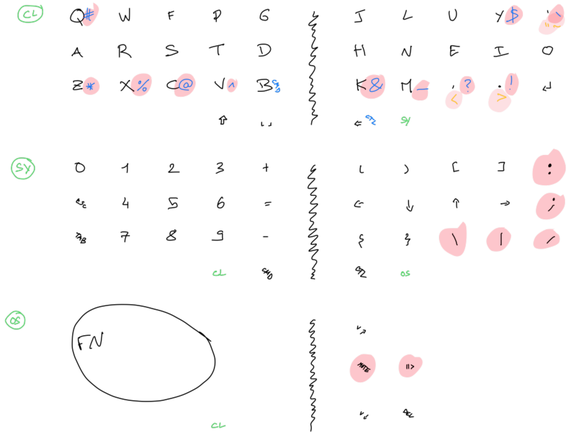
Default
Hold SHIFTED
LAYERS

ORIGINAL



* missing

Maybe update with a fake Shift* key that was better alternative for common shifted keys

E.g. : shift + , = ! Will = <
shift + , = ? Will , = >

Add held on second layer?