# **ENGINEERING MANAGEMENT**Supply Chain Management

## <u>INTRODUCTION</u>

A **supply chain** is the sequence of organizations - their facilities, functions, and activities that are involved in producing and delivering a product or service.

- ☐ The sequence begins with basic suppliers of raw materials and extends all the way to their final customers.
- ☐ Facilities include warehouses, factories, processing centres, distribution centres, retail outlets, and offices.
- □ Functions and activities include forecasting, purchasing, inventory management, information management, quality assurance, scheduling, production, distribution, delivery, and customer service.

## <u>INTRODUCTION</u>

**Supply Chain Management** is the strategic coordination of business functions within a business organization and throughout its supply chain for the purpose of integrating supply and demand management.

- □ Supply chain managers are people at various levels of the organization who are responsible for managing supply and demand both within and across business organizations.
- ☐ They are involved with planning and coordinating activities that include sourcing and procurement of materials and services, transformation activities, and logistics.
- ☐ The main actions are plan, source, make, and deliver.

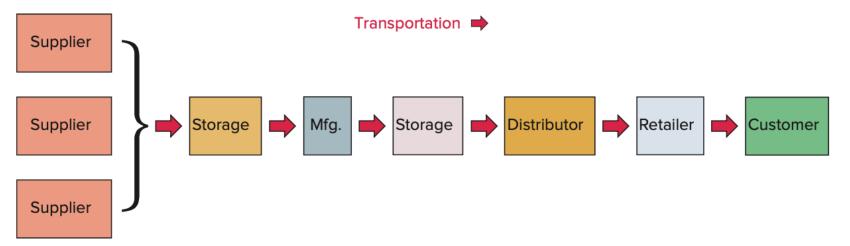
Logistics is the part of a supply chain involved with the forward and reverse flow of goods, services, cash, and information.

- Logistics management includes management of inbound and outbound transportation, material handling, warehousing, inventory, order fulfilment and distribution, third-party logistics, and reverse logistics (the return of goods from customers).
- □ Supply chains are sometimes referred to as value chains, a term that reflects the concept that value is added as goods and services progress through the chain.

- Supply chains are the lifeblood of any business organization.
- ☐ They connect suppliers, producers, and final customers in a network that is essential to the creation and delivery of goods and services.
- ☐ Managing the supply chain is the process of planning, implementing, and controlling supply chain operations.
- ☐ The basic components are strategy, procurement, supply management, demand management, and logistics.
- ☐ The goal of supply chain management is to match supply to demand as effectively and efficiently as possible.

- ☐ An important aspect of supply chain management is **flow** management.
- ☐ The three types of flow that need to be managed are **product and** service flow, information flow, and financial flow.

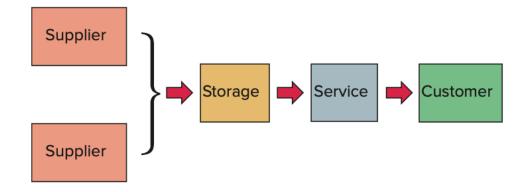
- Financial flow involves credit terms, payments, and consignment and title ownership arrangements.



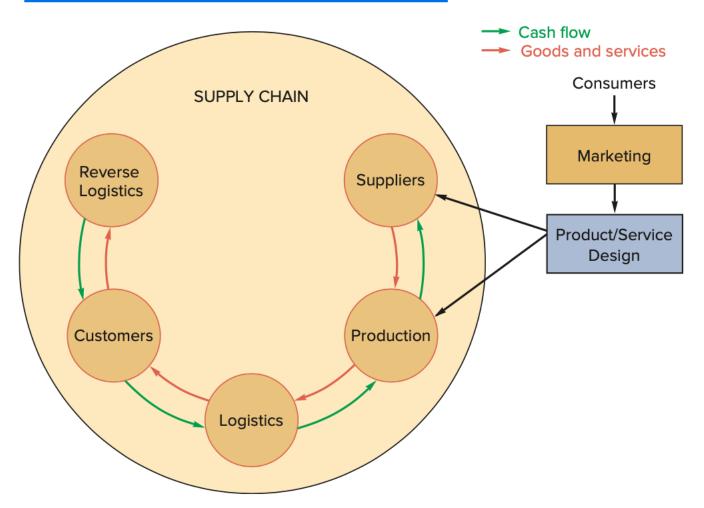
#### **FIGURE 15.1**

Typical supply chains

a. A typical manufacturing supply chain.



b. A typical service supply chain.



- c. Goods and services
  flow clockwise in this
  diagram, and cash
  flows counterclockwise.
  Information flows in both
  directions.
- d. A supply chain (network)
  is analogous to a tree
  with branches that have
  side branches.

## Need for Supply Chain Management

- The need to improve operational efficiency
- Increasing levels of outsourcing
- Optimizing transportation costs
- Improved Competitiveness
- Increasing globalization
- Increasing importance of e-commerce
- The need to manage **inventories**

## Benefits of Supply Chain Management

- Lower inventories
- A Higher productivity
- Greater agility
- Shorter lead times
- Higher profits
- Greater customer loyalty
- Integrates separate organizations into a consistent operating system

## **LOGISTICS MANAGEMENT**

Logistics refers to the movement of materials, services, cash, and information in a supply chain.

- Materials include all of the physical items used in a production process.
- In addition to raw materials and work in process, there are support items such as fuels, equipment, parts, tools, lubricants, office supplies, and more.
- Logistics includes movement within a facility, overseeing incoming and outgoing shipments of goods and materials, and information flow throughout the supply chain.

## **LOGISTICS MANAGEMENT**

#### **Movement within a Facility**

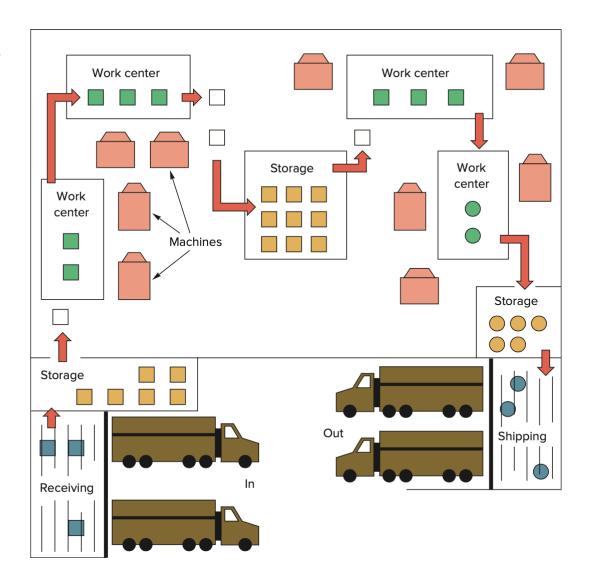
Movement of goods within a manufacturing facility is part of production control.

**FIGURE 15.15** 

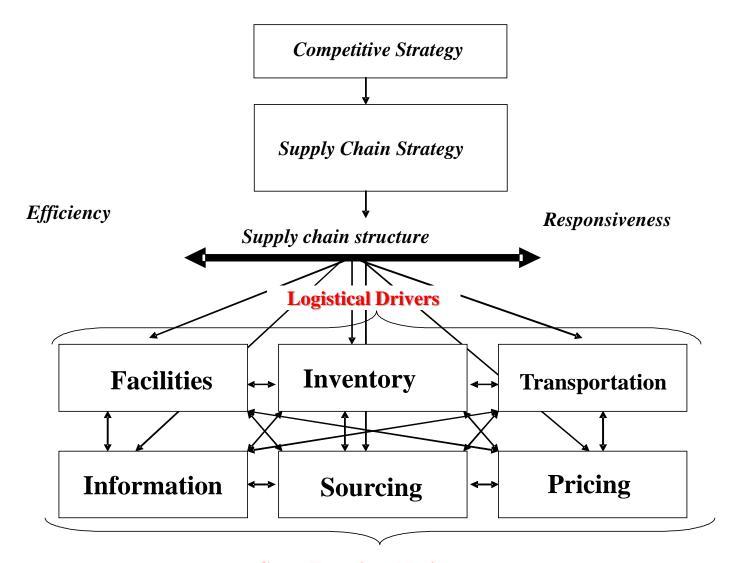
Movement within a facility

The models shows the many steps where materials move within a manufacturing facility:

- 1. From incoming vehicles to receiving
- 2. From receiving to storage
- 3. From storage to the point of use (e.g., a work center)
- 4. From one work center to the next or to temporary storage
- 5. From the last operation to final storage
- 6. From storage to packaging/shipping
- 7. From shipping to outgoing vehicles



#### A FRAMEWORK FOR STRUCTURING DRIVERS



**Cross Functional Drivers** 

### DRIVERS OF SUPPLY CHAIN PERFORMANCE

#### **X** Facilities

- places where inventory is stored, assembled, or fabricated
- production sites and storage sites

#### **X** Inventory

- raw materials, WIP (work in progress), finished goods within a supply chain
- inventory policies

#### **Transportation**

- moving inventory from point to point in a supply chain
- combinations of transportation modes and routes

#### DRIVERS OF SUPPLY CHAIN PERFORMANCE

#### **Information**

- data and analysis regarding inventory, transportation, facilities throughout the supply chain
- potentially the biggest driver of supply chain performance

#### Sourcing

functions a firm performs and functions that are outsourced

#### **×** Pricing

Price associated with goods and services provided by a firm to the supply chain

## END OF THE CHAPTER...