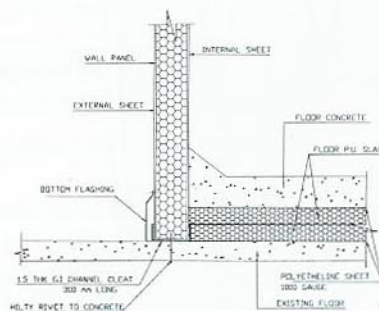
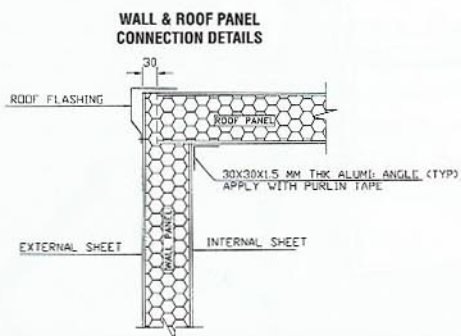
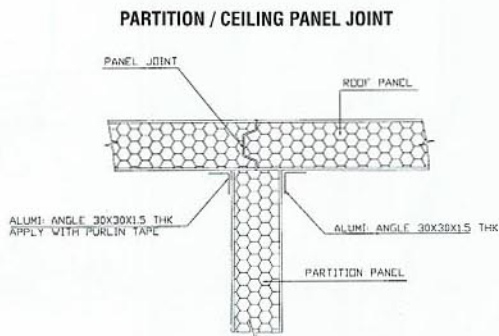
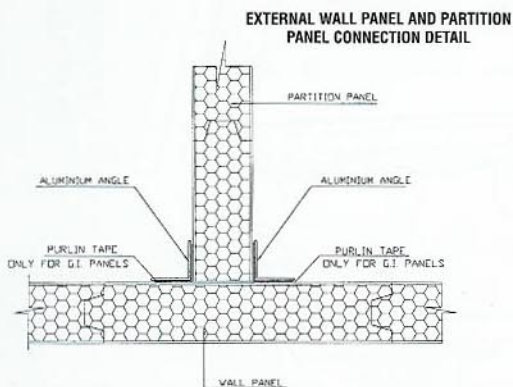
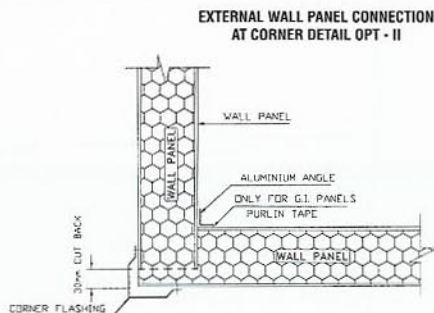
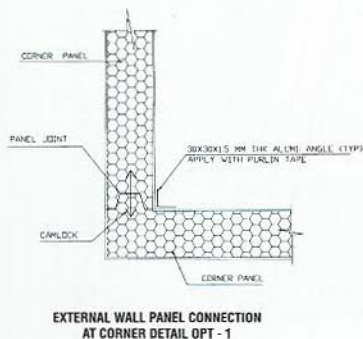
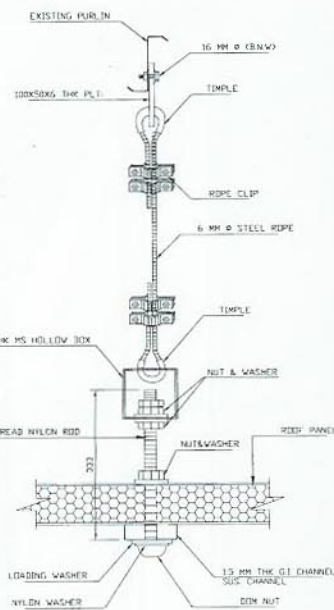
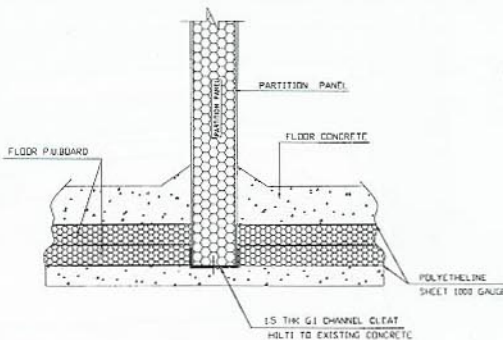
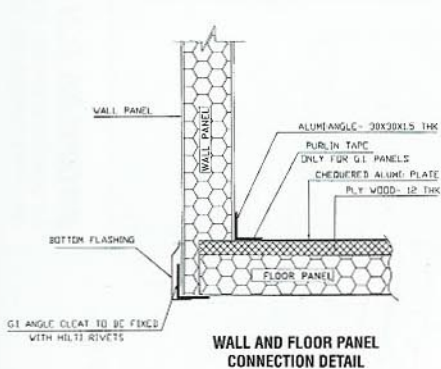


# DATA SHEET

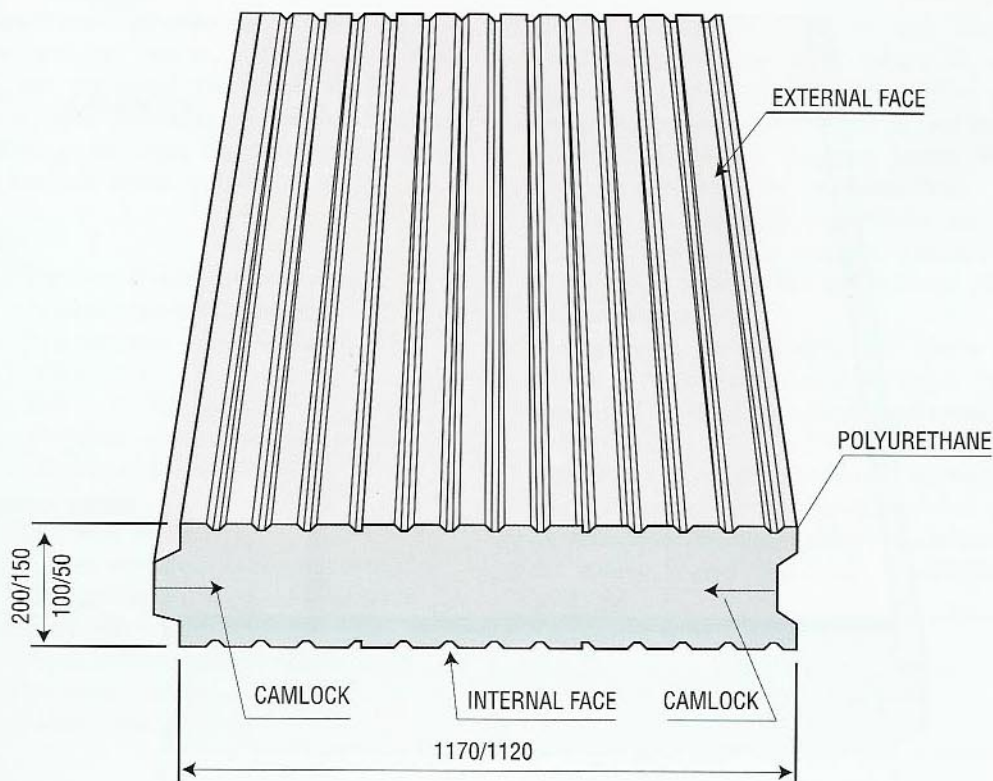
# Cold Room Panel Joint Details



WALL AND FLOOR PANEL CONNECTION

# DATA SHEET

## Insuwall Insulated Panels



### PRODUCT DESCRIPTION

Insuwall is a factory made insulated wall/roof panel having embossed aluminium or steel facings combined with polyurethane foam core. The panel is 50/100/150/200mm thick and has a width of 1170/1180mm with lengths upto 10 meters. The side joint is formed with tongue and groove. External/internal facing of 0.5/0.7mm embossed aluminium or galvanised steel protected against corrosion with a multicoat protective system. Galvanised steel camlocks along the side of the panels every 1000mm in order to enable the panels to be tightened together.

### WIDTH:

300mm to 1180mm with standards of 1170mm

### MAXIMUM LENGTH:

Up to 10.00 meters

### THICKNESS OF PANELS:

50/100/150/200mm

### CORE:

Self bonding polyurethane foam

### FACINGS:

Aluminium conforming to BS4300/6 N31  
TEMPER H16

(Yield strength 165 to 207 N/mm<sup>2</sup>)

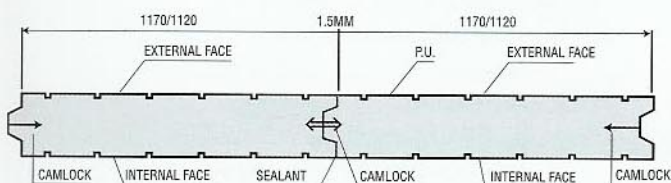
Galvanised steel conforming to ASTM 446  
Grade D with 275 grs/m<sup>2</sup> of zinc coating  
{equivalent BS 2989 ( 1982) Z35 G275}.

### COLOURS AVAILABLE:

RAL 9002 and other colours may be possible on request.

### THERMAL VALUE

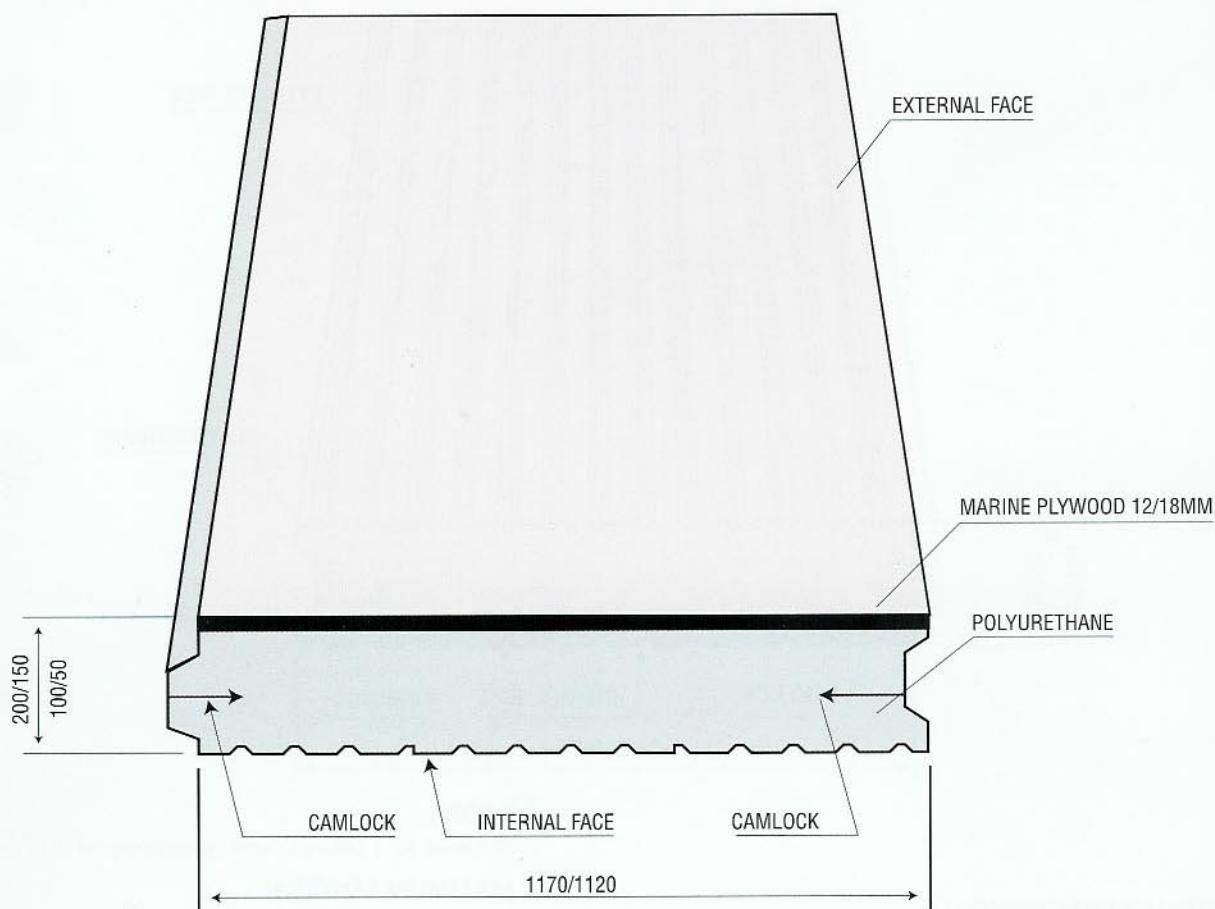
U'VALUE	50MM	0.36 W/M <sup>2</sup> oC
	100MM	0.19W/M <sup>2</sup> oC
	150MM	0.13W/M <sup>2</sup> oC
	200MM	0.10 W/M <sup>2</sup> oC



**PANEL JOINT DETAIL**

# DATA SHEET

## Insufloor Insulated Panels



### PRODUCT DESCRIPTION

Insufloor is a factory made insulated floor panel having plywood/steel facings combined with polyurethane foam core. The panel is 50/100/150/200mm thick and has a width of 1170/1180mm with lengths upto 10 meters. The side joint is formed with tongue and groove. External facing of 12/18mm thick marine plywood Internal facing of galvanised steel sheets 0.4mm thick Galvanised steel camlocks along the side of the panels every 1000mm in order to enable the panels to be tightened together.

### WIDTH:

300mm to 1180mm with standards of 1170mm

### MAXIMUM LENGTH:

Up to 10.00 meters

### THICKNESS OF PANELS:

50/100/150/200mm CORE:

Self bonding polyurethane foam

### THERMAL VALUE

UVALUE	50MM	0.36 W/M2oC
	100MM	0.19W/M2oC
	150MM	0.13W/M2oC
	200MM	0.10 W/M2oC



# DATA SHEET

## Cold Room Doors



All sliding doors are delivered as complete units - easy to mount with all fittings, sliding rail, bottom guide rollers etc. Mounted on frame at delivery. Supplied with counter frame arrangement including support for sliding rail (sub frame construction is excluded - for example prefab panels)

### DOOR BLADE.

Sheet	-Pre coated steel or aluminium
Surface	-Polyester coated 25 microns
Insulation	-Polyurethane foam -density = 40KG/M3
Thickness	-100 mm/150 mm.
Construction	-Insulation injected between sheets and reinforced perimeter frame.

### FRAME:

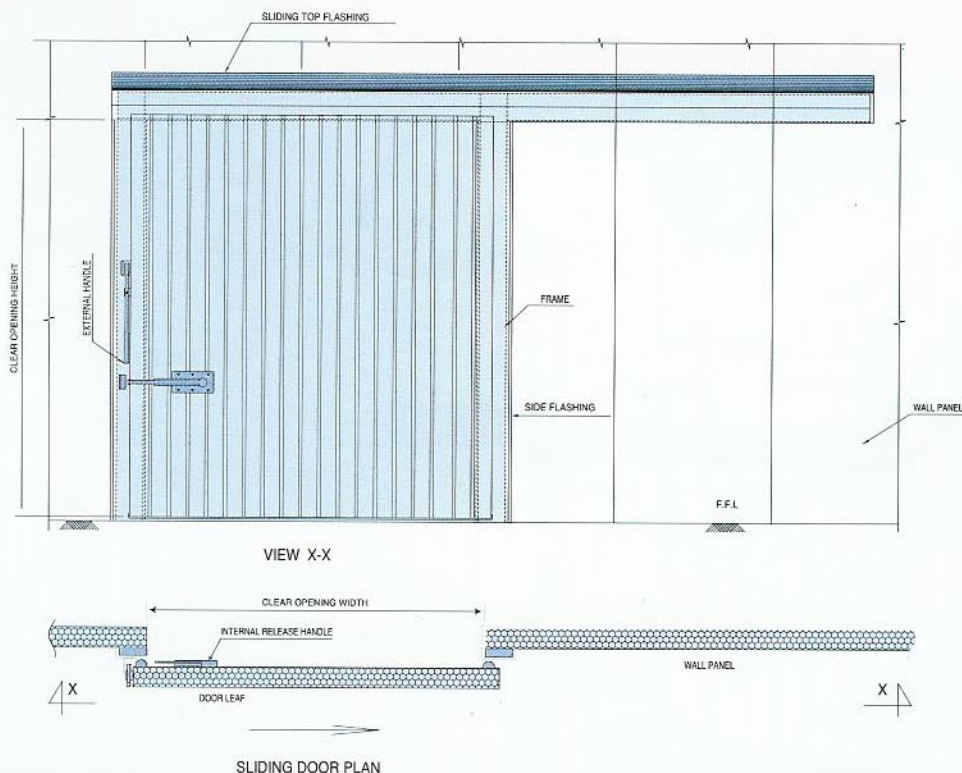
Frame Covers	-G.1 steel frame.
	-Covers made out of same material of door blade are supplied in order to cover the frame.
Supplied with	-Plates with mounting holes for bolts.
	-Mounting holes in the frame.
	-Nylon bolts and nuts.

Sliding rail arrangement in salt water resistant anodized aluminium with rollers of nylon which secures a highly smooth running sliding door. Sliding rail arrangement is constructed so that the door drops 10mm down and in towards frame when closing. Thus you achieve a hermetic close door.

Gaskets are made of neophrene rubber and are mounted in salt water resistant, closed alum-profiles, which secure that gaskets are not torn off. All gaskets are easy to replace.

Sliding doors are delivered with inside and outside handle in solid . stainless steel with a through-going shaft -due to the leverage principle the door is very easy to open.

Freezer doors are supplied with heating cables in the frame threshold which secures against gelation and ice formation. Heating cables are connected in a box for direct mains standard 1 x220V/50HZ -25 WATT/M



# DATA SHEET

# Cold Room Doors



All hinged doors are delivered as complete units-easy to mount with all fittings mounted on frame at delivery. Supplied with counter frame arrangement a solution is obtained for installation in easyconstruction - for example prefab panels.

## DOOR BLADE:

Sheet	-Pre coated steel or aluminium
Surface	-Polyester coated 25 microns
Insulation	-Polyurethane foam -density= 40KG/M3
Thickness	-100 mm /150 mm
Construction	-Insulation injected between sheets and reinforced perimeter frame

## FRAME:

-2mm THK G.I Steel frame with reinforcement plates for hinges and handle

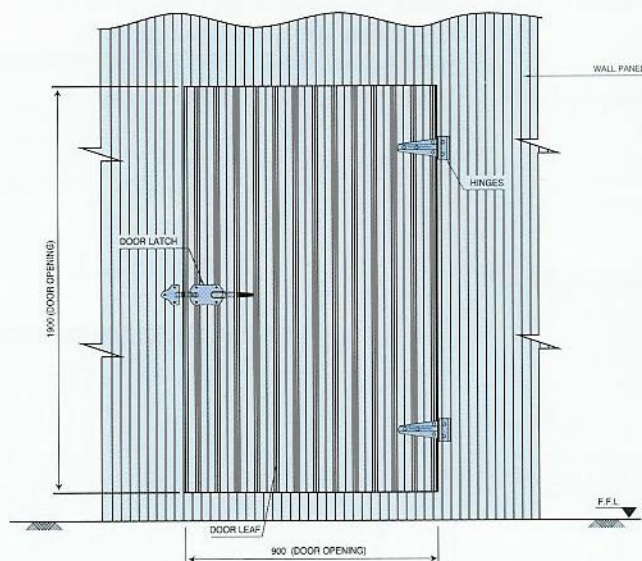
Frame Covers -Covers made out of same material of door blade are supplied in order to cover the frame.

Supplied with -Plates with mounting holes for bolts.  
-Mounting holes in the frame.

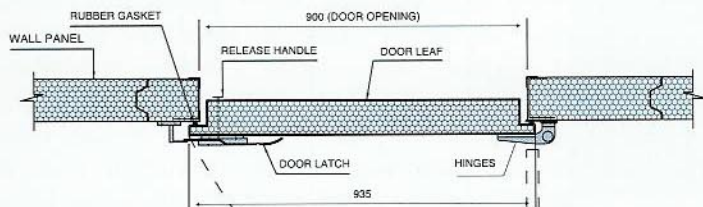
Hinges and handles are specially designed for the food industry so that both vet. requirements are fulfilled and at the same time the doors are constructed for the heaviest duties. Hinges are delivered as standard in chromed plated finish.

Gaskets are made of neophrene rubber and are mounted on door leaf well secured in order not to torn off. All gaskets are easy to replace. Doors are supplied with plastic curtains and inside safety release handle in order to prevent people been trapped inside.

Freezer doors are supplied with heating cables in the frame threshold which secures against gelation and ice formation. Heating cables connected in a box for direct mains standard 1x220V/50HZ - 25 WATT/M.



VIEW - DD

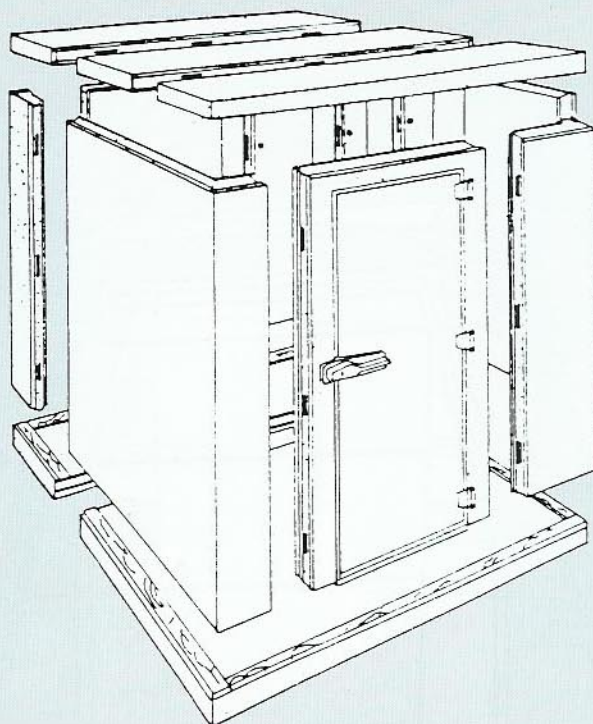


STD. HINGE DOOR (900X1900)

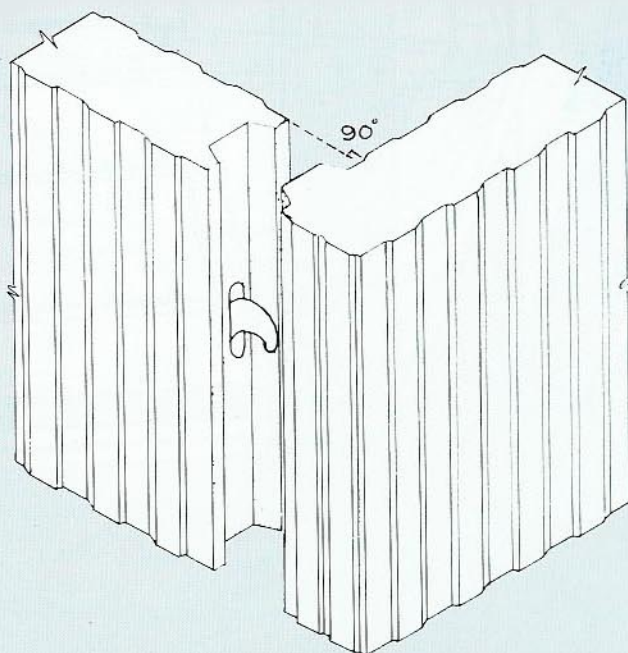
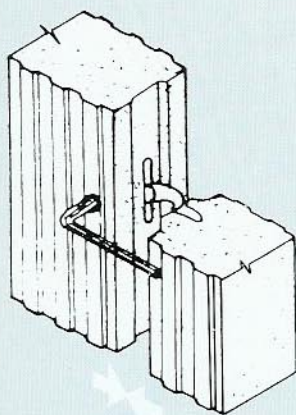


# METHOD OF ERECTING COLD ROOM

1



2



DETAILS OF INTERLOCKING SYSTEM  
WITH TONGUE AND GROOVE PANELS

DETAILS OF CORNER INTERLOCKING SYSTEM

**PROFILES R.H FACTORY LLC.**

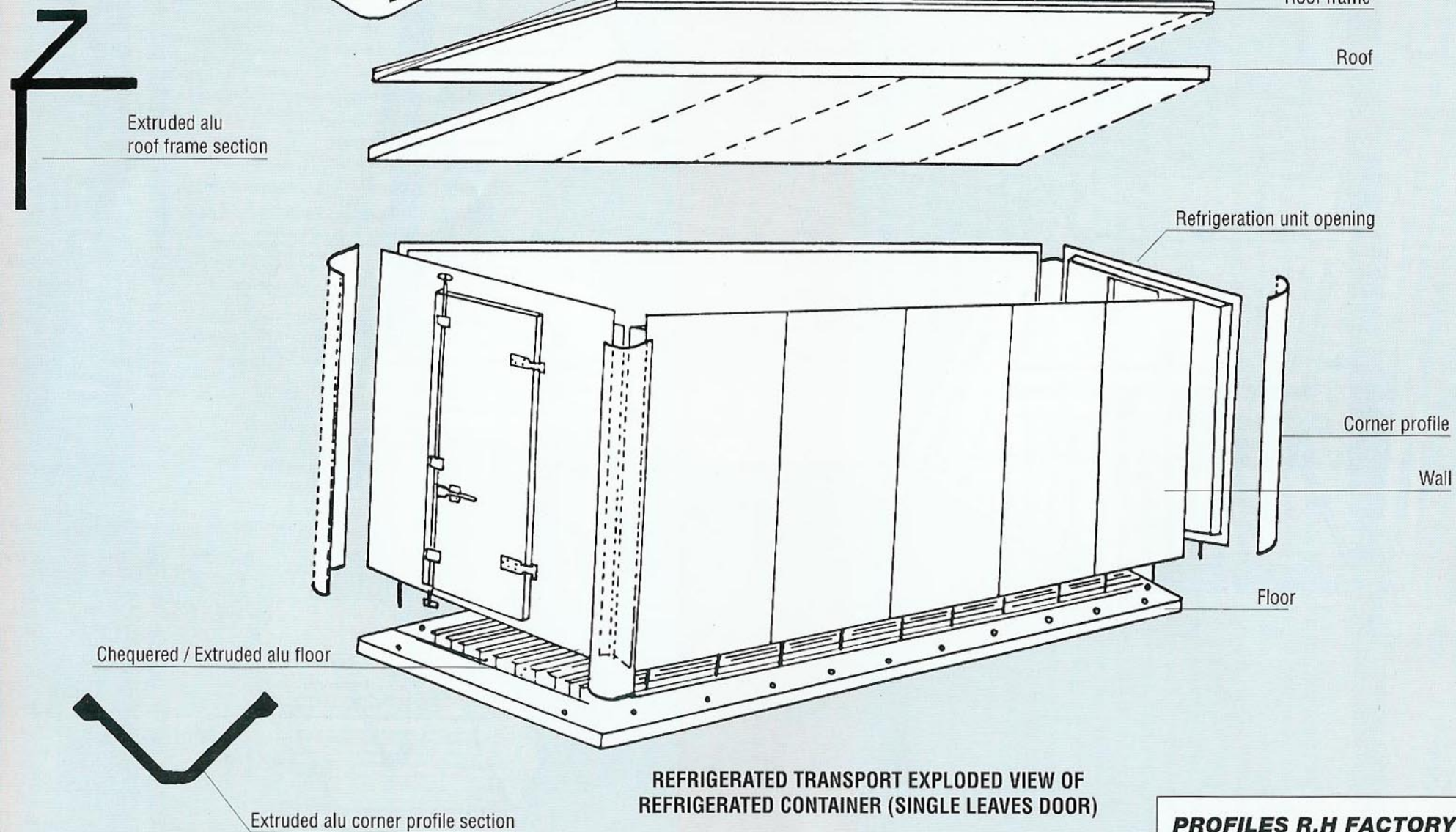
P.O. BOX 656, SHARJAH - UNITED ARAB EMIRATES

TEL : (9716) 5342222, FAX : (9716) 5342000

E-mail : [pro@profilesrhf.com](mailto:pro@profilesrhf.com)

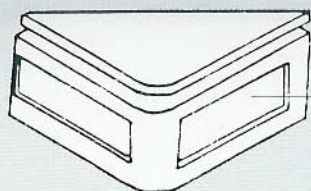
Website : <http://www.profilesrhf.com>



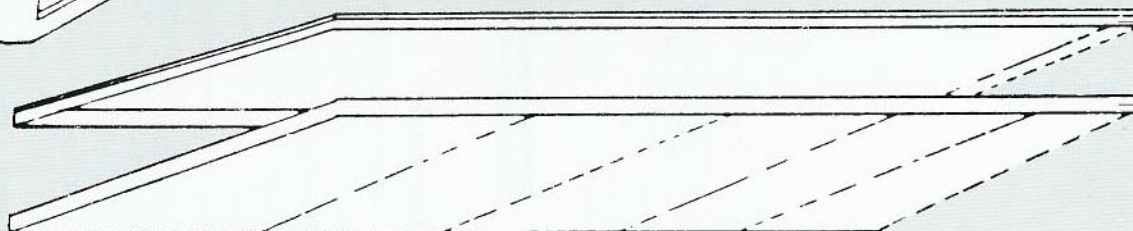

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 E-mail : [pro@profilesrhf.com](mailto:pro@profilesrhf.com)  
 Website : <http://www.profilesrhf.com>



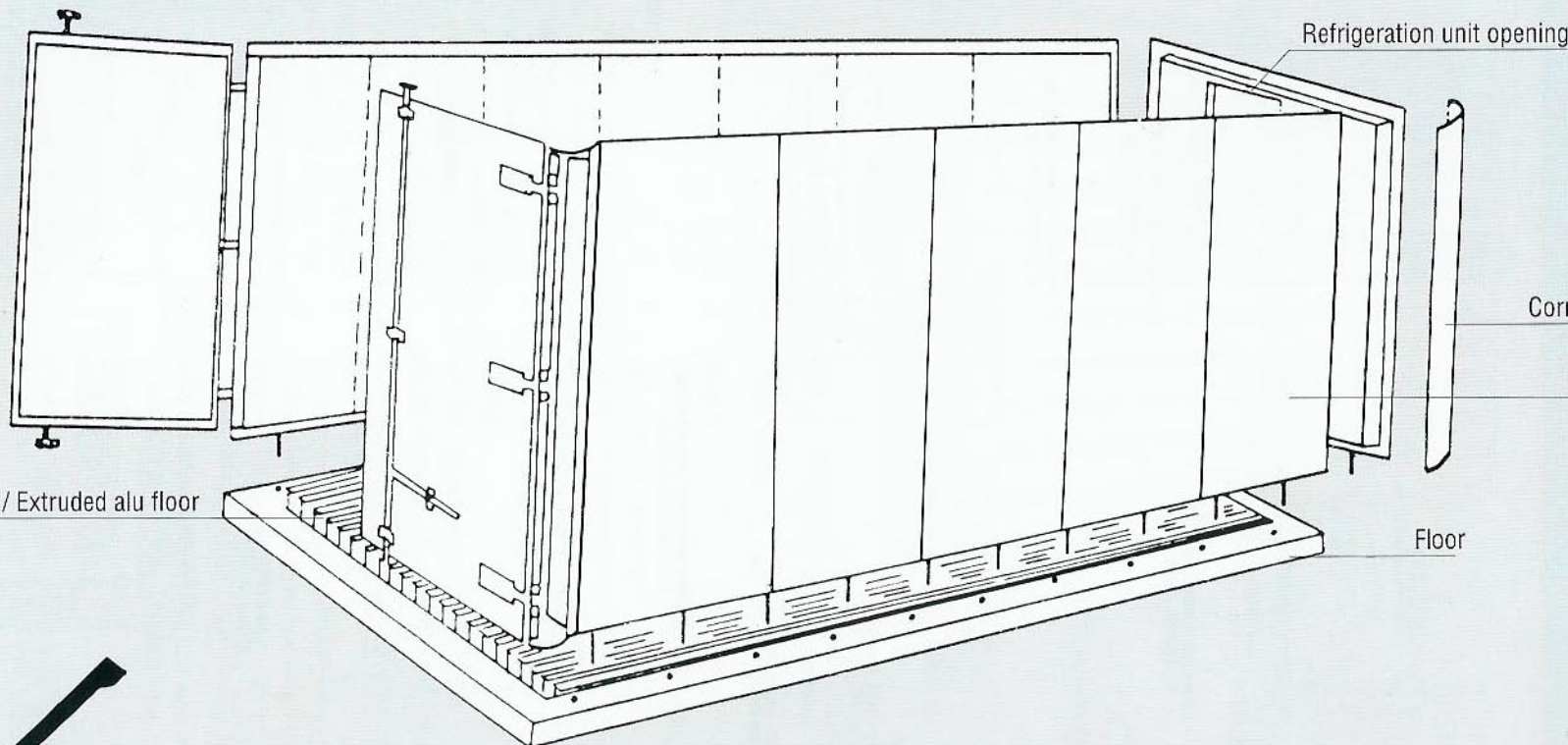


Cast alu corner cap

Extruded alu  
roof frame section

Roof frame

Roof



Refrigeration unit opening

Corner profile

Wall

Chequered / Extruded alu floor

Floor



Extruded alu corner profile section

### REFRIGERATED TRANSPORT EXPLODED VIEW OF REFRIGERATED CONTAINER (DOUBLE LEAVES DOOR)

### **PROFILES R.H FACTORY LLC.**

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 E-mail : [pro@profilesrhf.com](mailto:pro@profilesrhf.com)  
 Website : <http://www.profilesrhf.com>