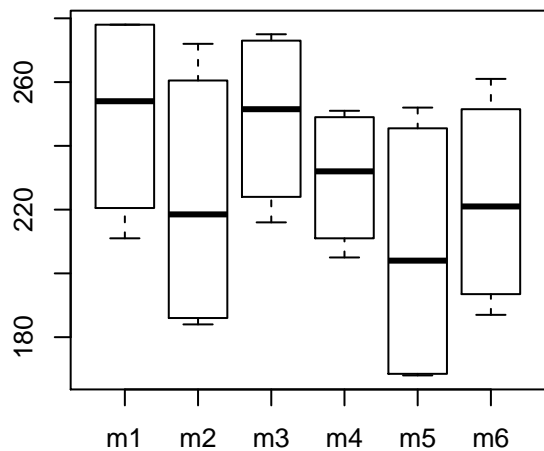
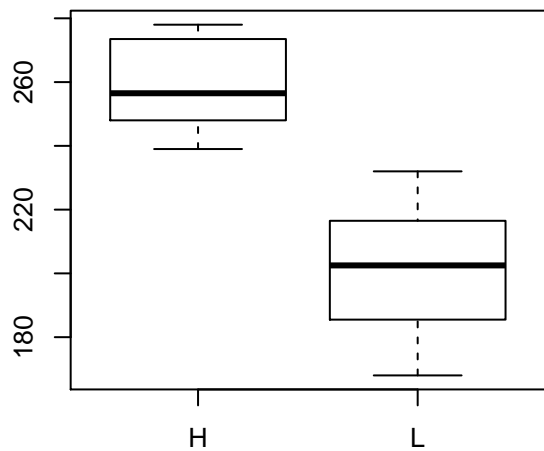


Boxplot of Time By Machine



Boxplot of Time By Speed



Boxplot of Time By Manufacturer

