

Nordson SELECT

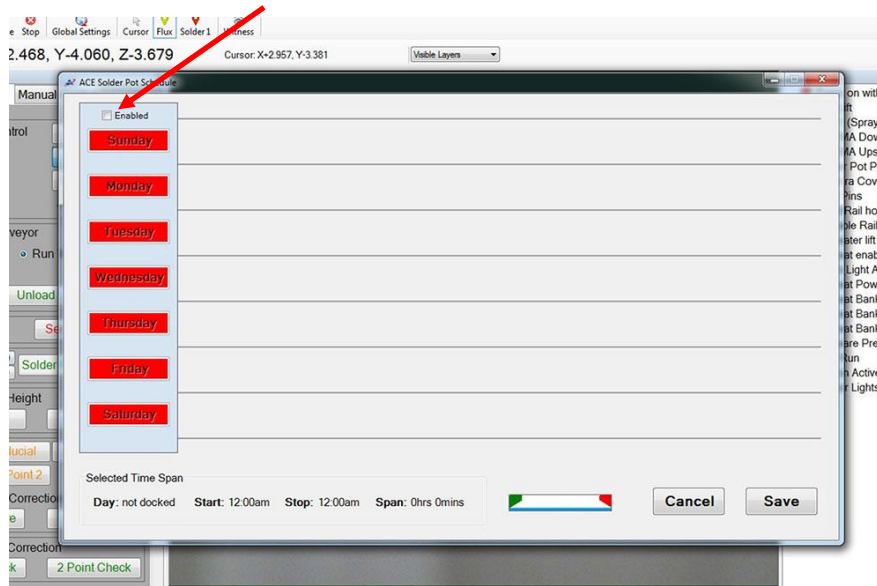
MRT-1101S SWAK (07/18/14) Using Solder Pot Timer

Notes:

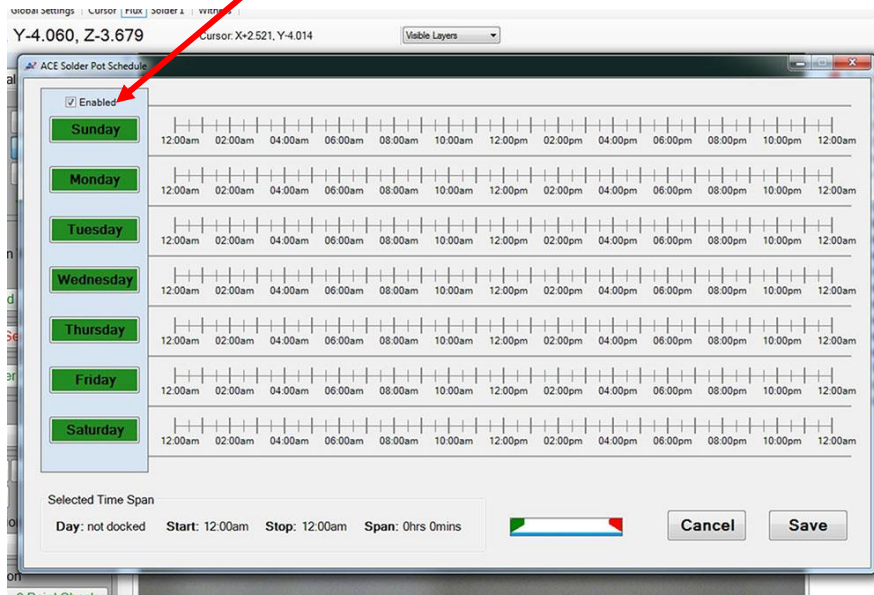
- Make sure PC is booted and the software is running.
NOTE: Software must be running for the timer to work.
- You will need to have Administrator Access.



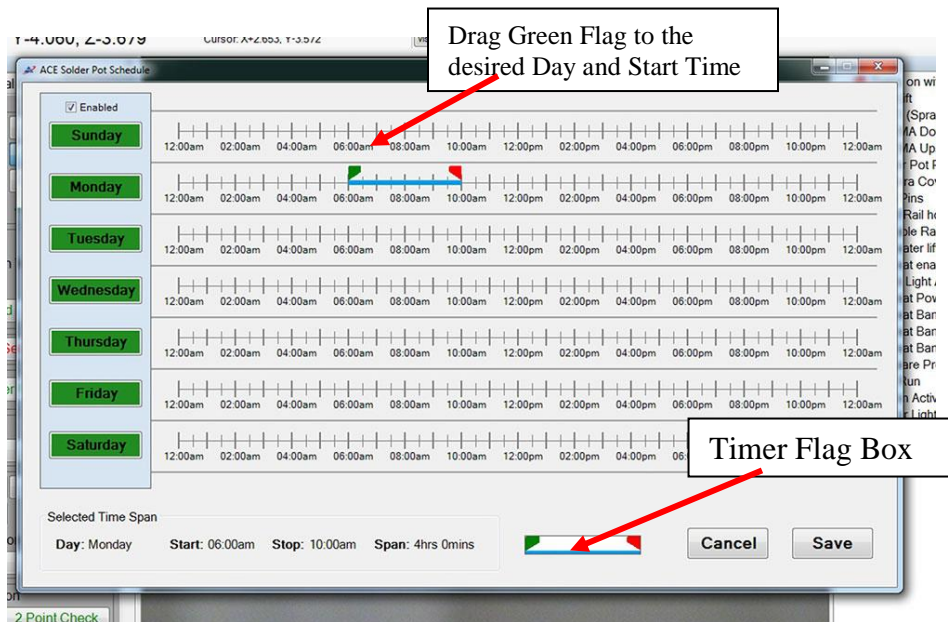
1. Make sure the Enabled box is checked in the top left corner of the schedule window. You will see this schedule window if the timer is not Enabled.



2. Using the mouse click the Enabled box, as seen. The solder pot schedule window will appear.

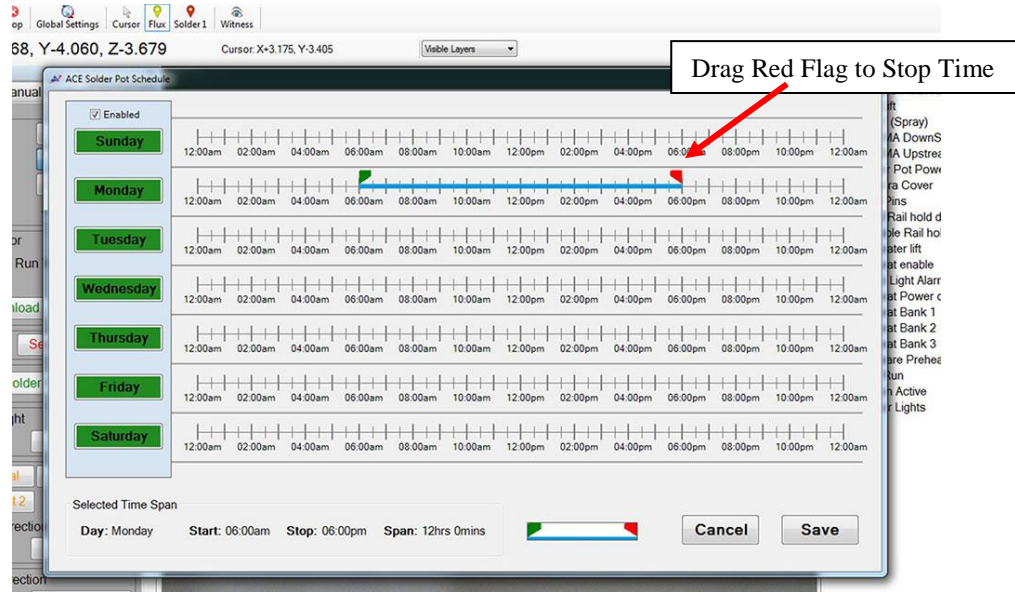


3. To set the proper time for the solder pot. Place the arrow on the Timer Flag Box. Click the left mouse button and drag the Green Flag to the desired Day & Start Time. Then release the mouse button.

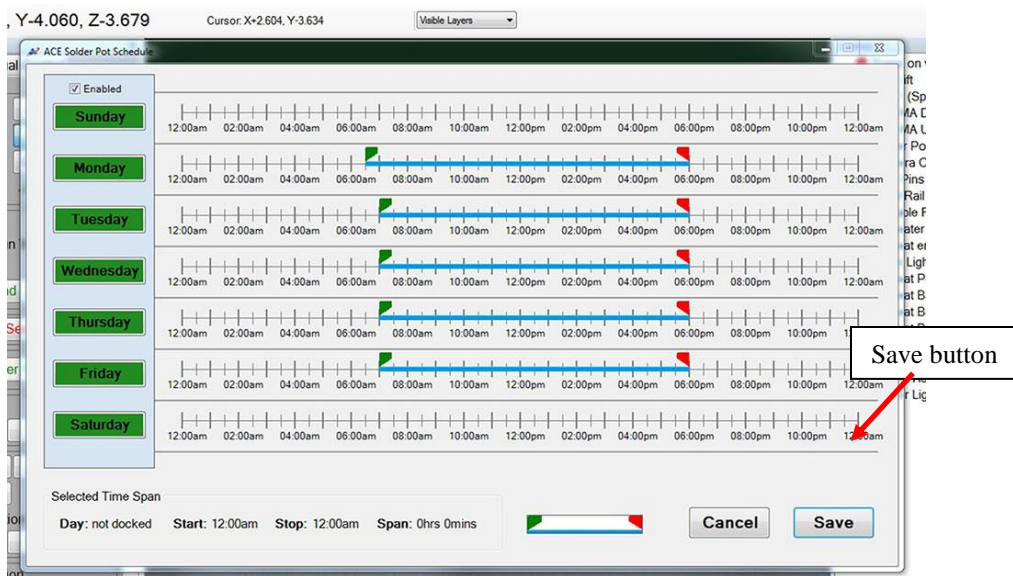


NOTE: To add additional timers to the calendar click & drag from the “timer flag box” to the desired location. Each day could have multiple timer flags.

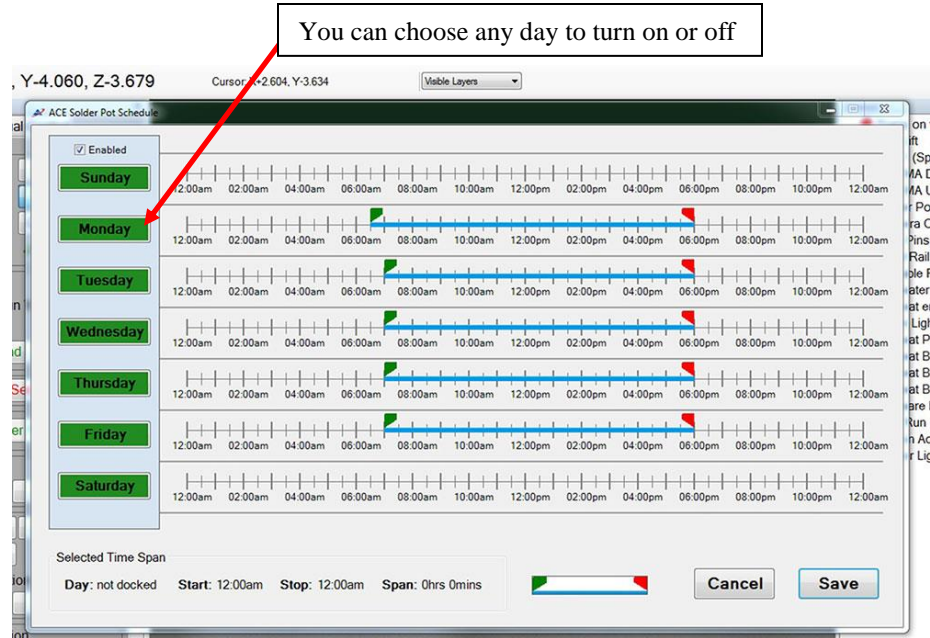
4. Next drag the red flag to the desired stop time for that day. As seen below. Repeat as needed for each day the solder pot timer is scheduled.



5. When the desired schedule is completed Press the SAVE button. And Close window.



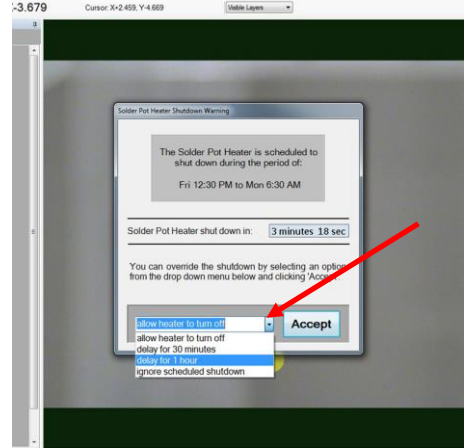

- All active timer days will show green. You can remove a selected day by clicking on the desired day and it will turn Red.



7.

<p>Press the Manual Control Tab upper left on screen.</p>	<p>By turning on the Use Timer button the solder pot will turn on and off automatically based on the saved calendar</p>	<p>The Shutdown warning menu will pop up when the solder pot is within 5 minutes of shutting off.</p>

8.

	
<p>Select the proper instruction from the options in the drop down menu.</p>	<p>Then Press Accept to enter the proper instruction. If no selection is made the solder pot will turn off, according to the schedule.</p>

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