

SELECT

MRT-1062 (11/28/12)
“Solder Pot Maintenance”

“Always wear safety glasses while performing maintenance on Nordson SELECT solder pumps”

Tool List:
High Temp Gloves
Safety Glasses
Spatula
Dross Pan
Brush



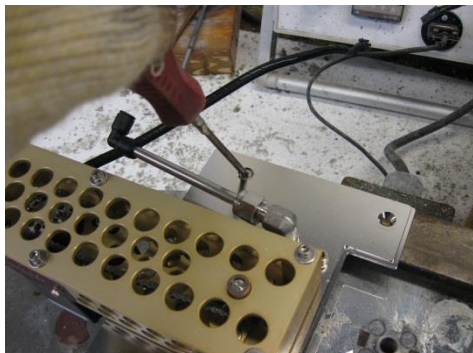
Solder Pot Cleaning:

1. Wearing protective gear remove nozzle, chimney and nitrogen cover from solder pot. Clean dross from solder pot using provided spatula and the dross pan as seen below.



Solder Pot Deep Cleaning: follow step 1 and 2. **Wear the protective gear.**

2. Turn motion switch to the OFF position. Unplug motor wire and nitrogen tube from the pump. Unscrew the 4 cover screws from the pump. Then pull pump and drain solder from pump and lightly brush clean as seen.



3. Then clean the solder pot by scraping the sides and deep into the heater tubes. Clean the dross out of the solder pot using provided spatula and the dross pan. Once the pot is clean of all dross and debris. Secure the pump, nitrogen cover and hook ups properly.



4. Once the pot is clean of all dross and debris; secure the pump, nitrogen cover, chimney, nozzle and cap. Then attach nitrogen hose and plug in motor properly.



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