

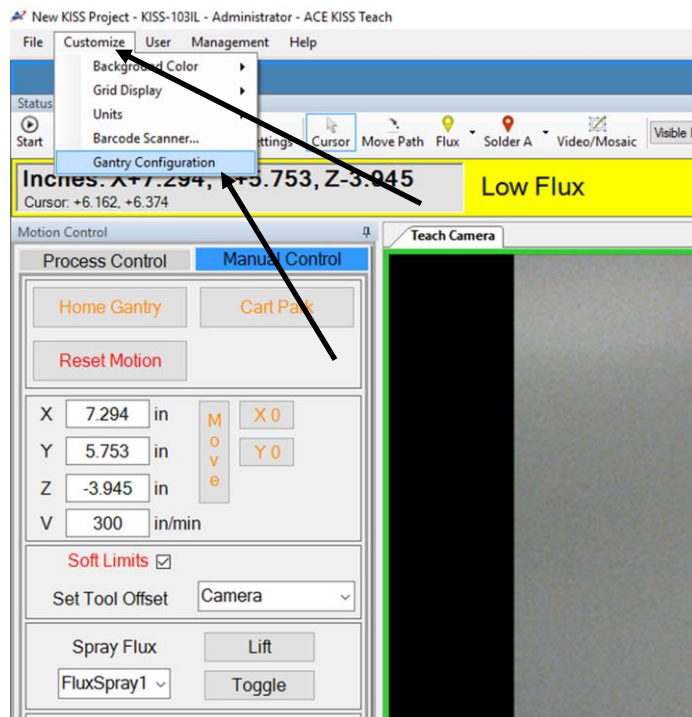


MRT-1111
SWAK-OS 4.0 Using Solder Pot Timer

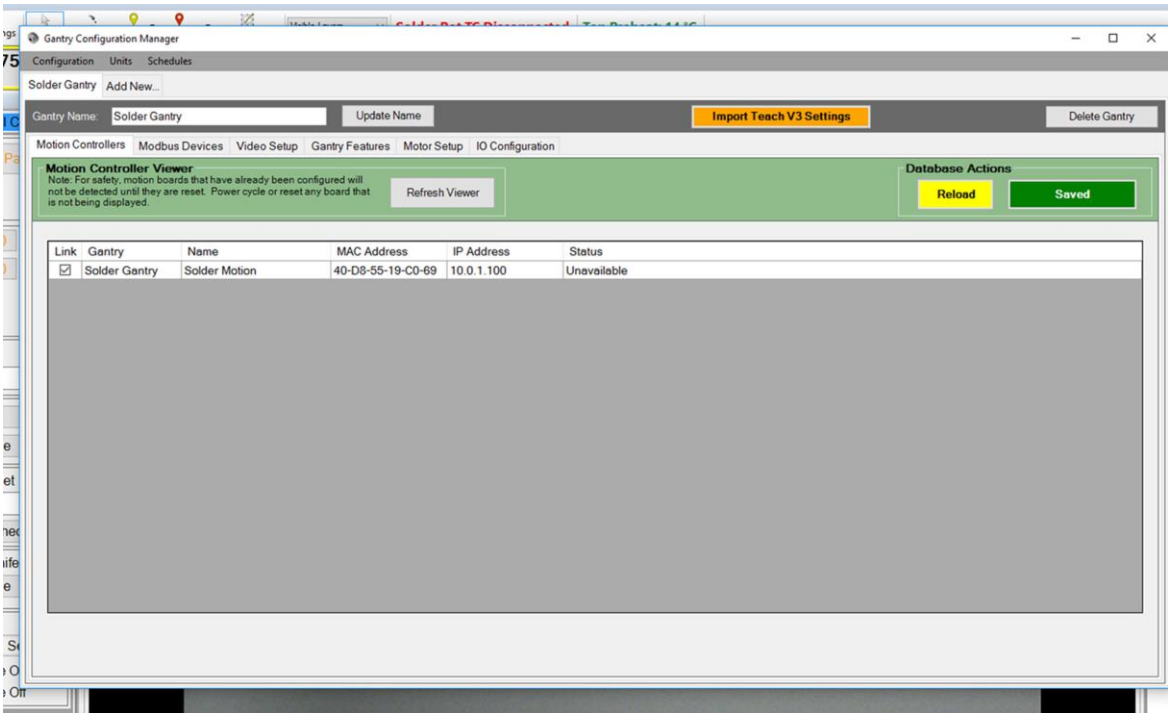
Notes:

- Make sure PC is booted and the ACE Kiss Teach software is running. **NOTE: Software must be running for the timer to work.**
- You will need to have Administrator Access.

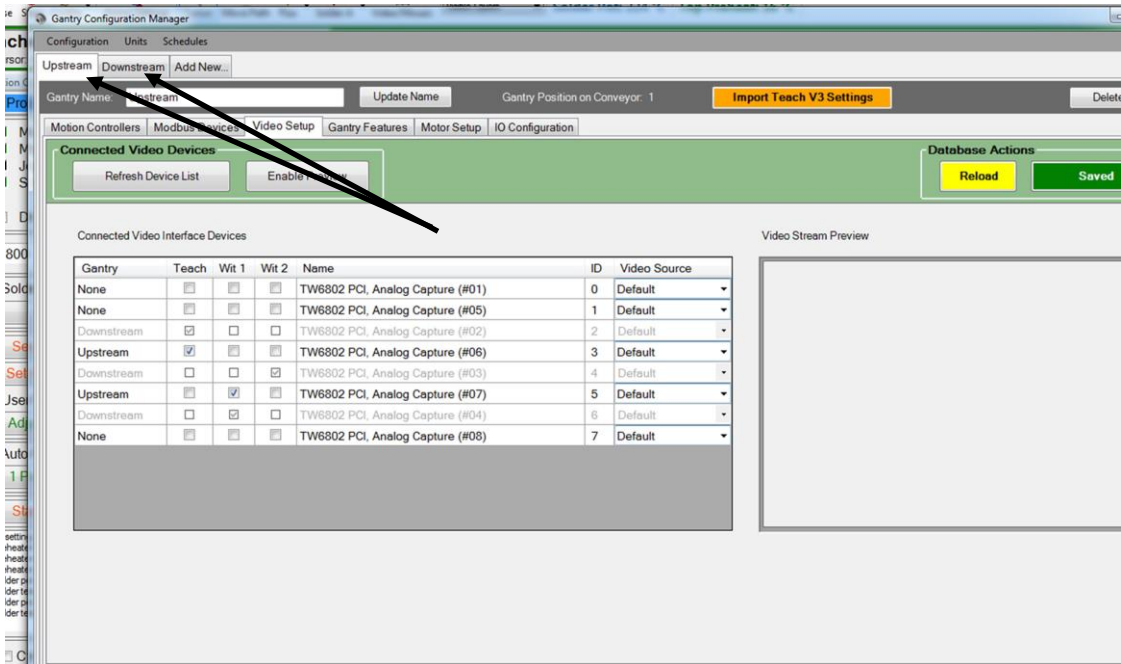
1. Press **Customize** on the upper left run screen and scroll to **Gantry Configuration**.



2. The **Gantry Configuration Manager (GCM)** window will appear.

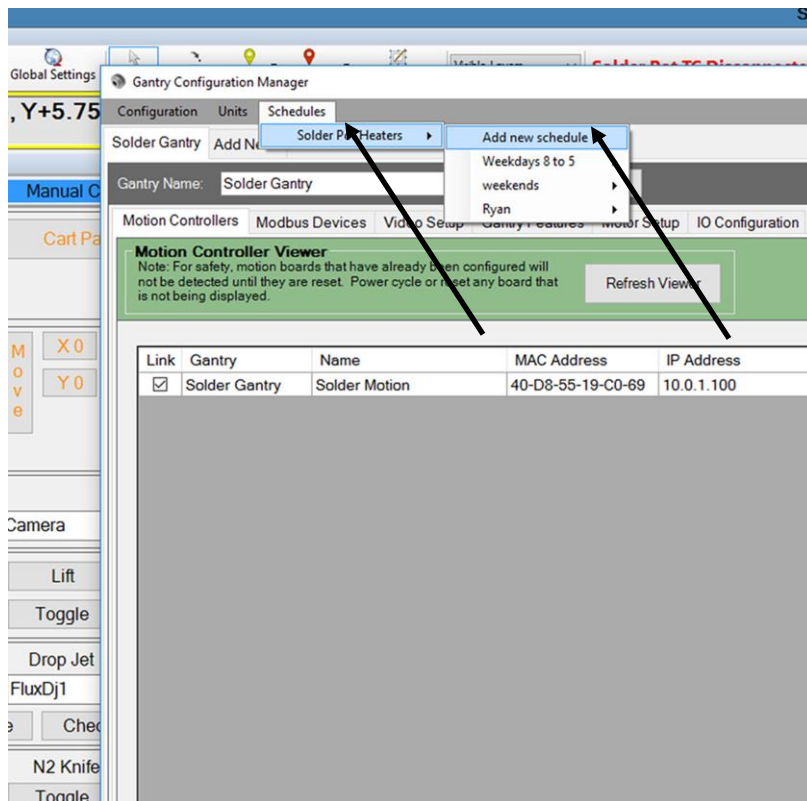


3. Machines with **multiple gantries** or **cells** will have tabs to identify the individual gantries in the **GCM**.

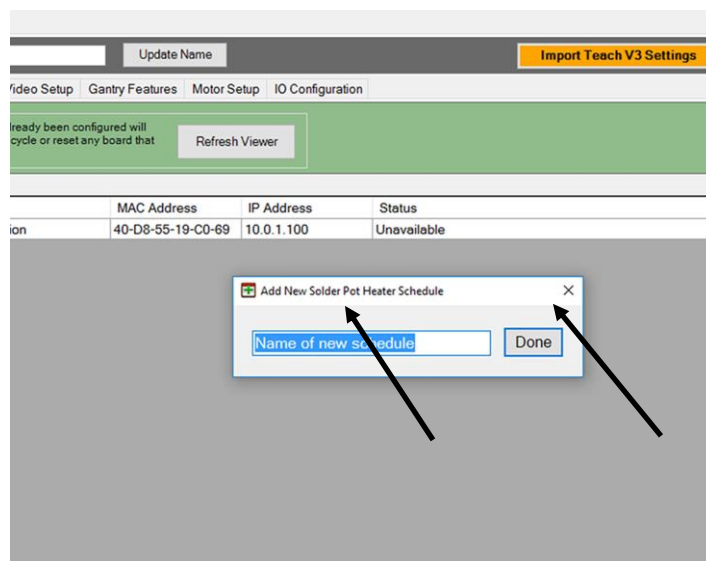


Create a Schedule Name:

4. Upper left in the **GCM** press **Schedules/Solder Pot Heaters/Add New Schedule** as shown.



5. The **Add New Solder Pot Heater Schedule** window will appear. In the field, **Name of new schedule**, type in your schedule name and press **Done**.

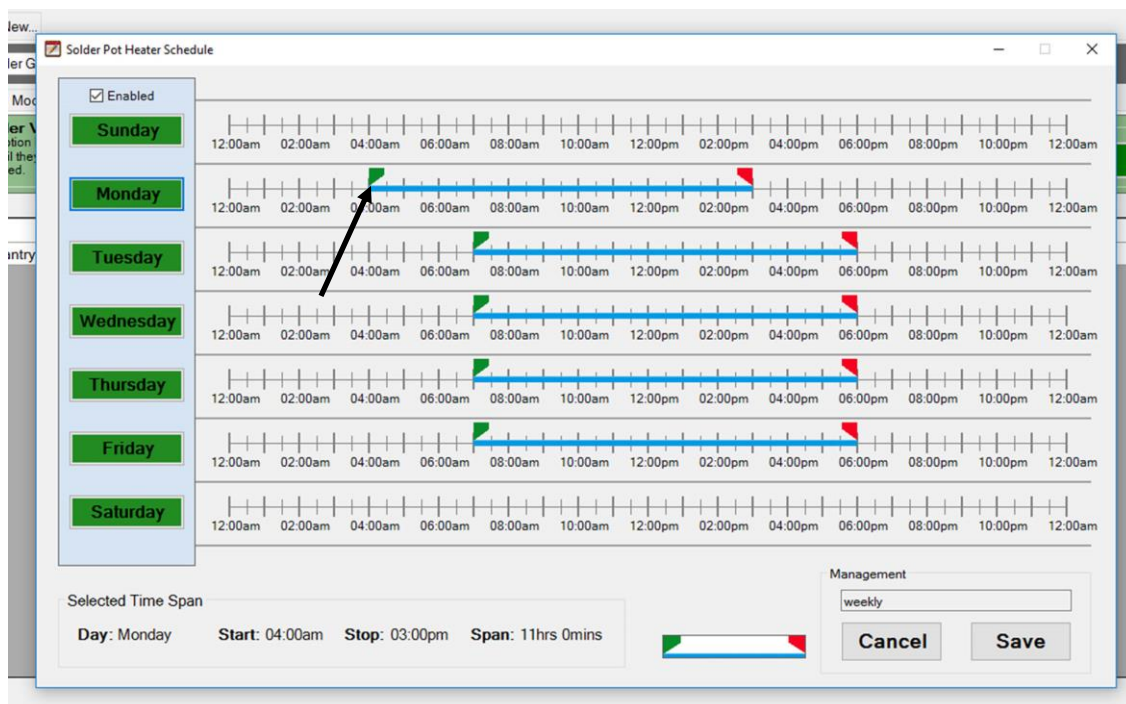


Create a Solder Pot Heater Schedule:

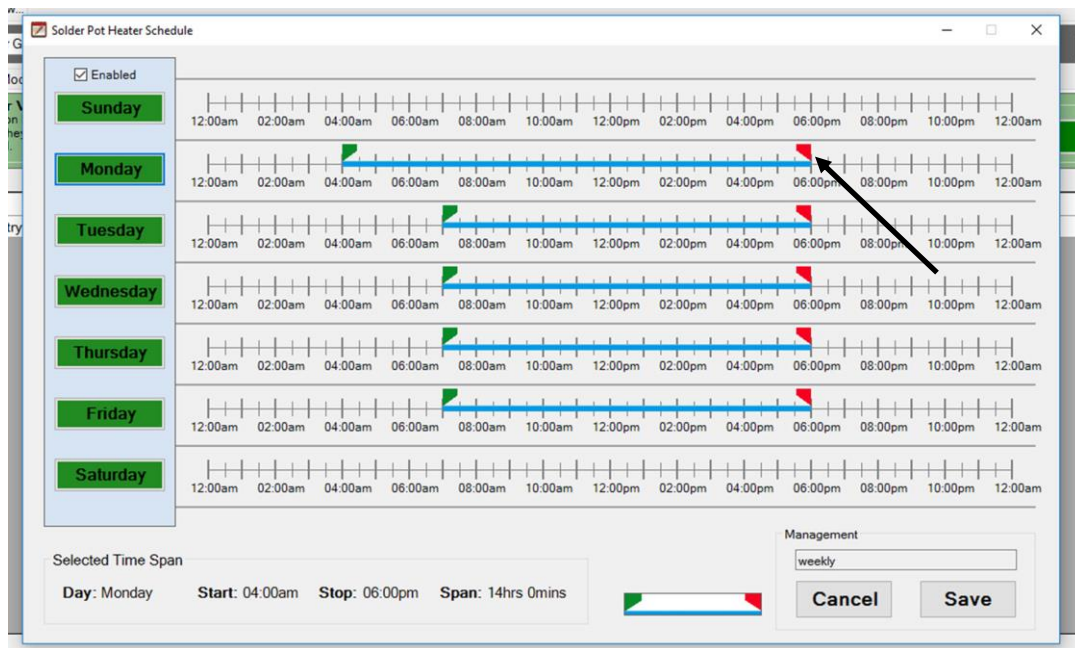
6. The **Solder Pot Heater Schedule** window will appear.



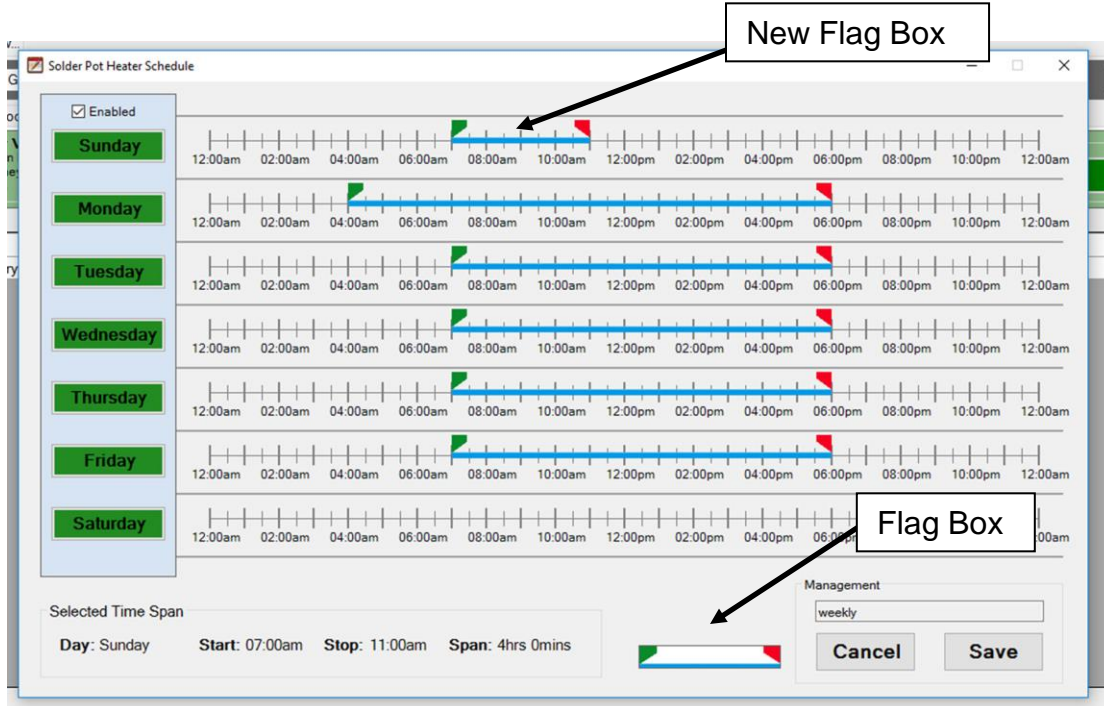
7. To change the start time left click on the **green flag** and drag the flag box to the new start time.



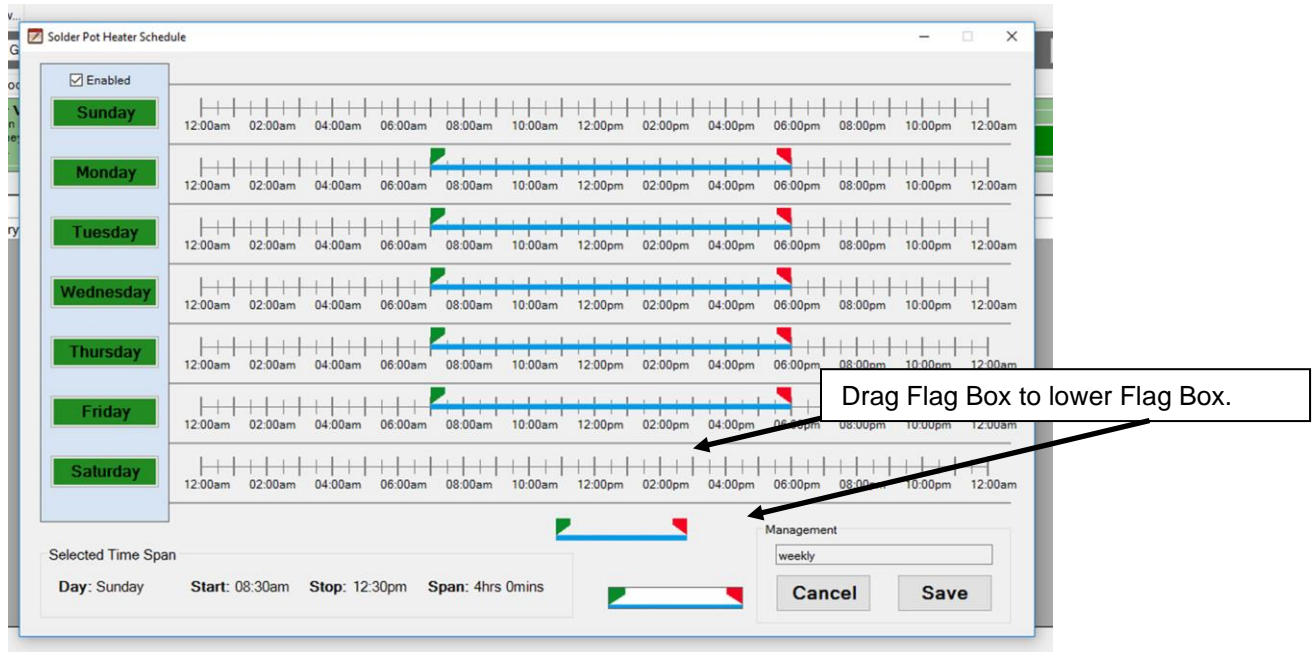
8. To change the stop time left click on the **red flag** and drag it to the desired stop time.



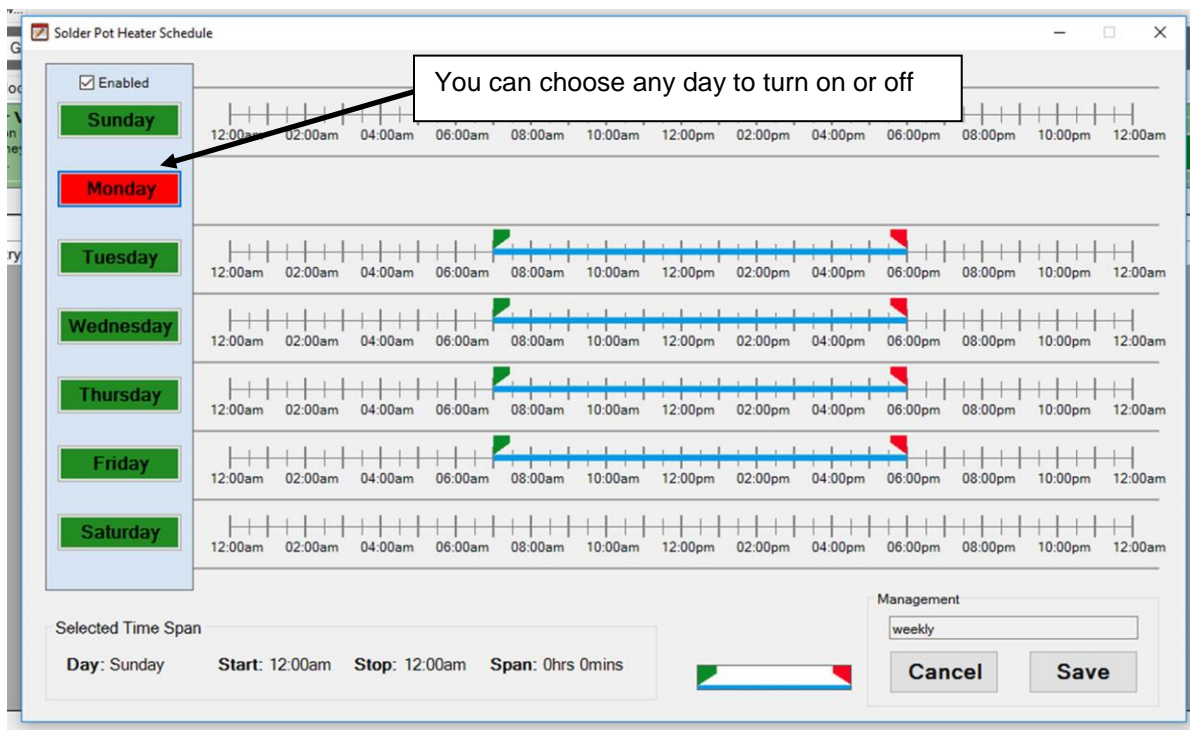
9. To **add** a new **flag box** left click and hold on the flag box at the bottom and drag it to the desired day.
Then follow steps 7 and 8 to set the preferred time.



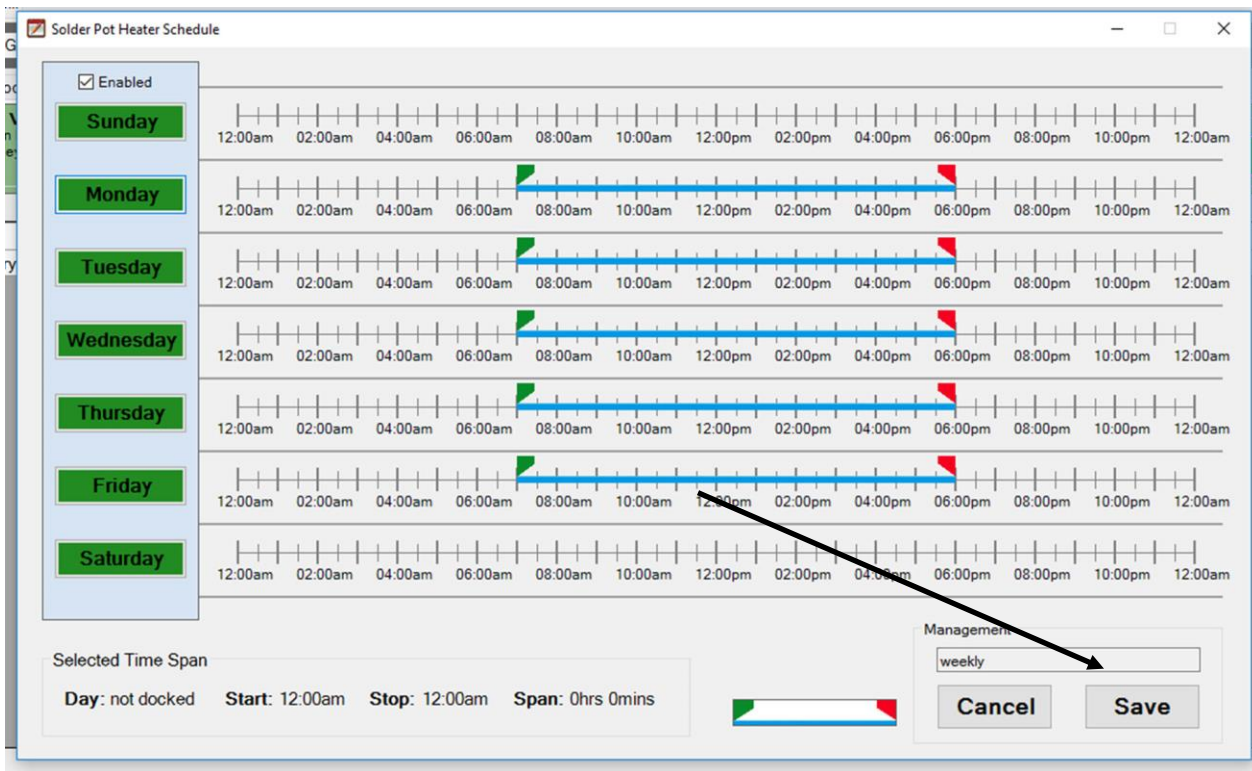
10. To **remove** a **flag box** from the schedule, left click and hold and drag to the lower flag box.



11. All **active** timer days will show **green**. You can **inactivate** a selected day by clicking on the desired day and it will turn **red**.

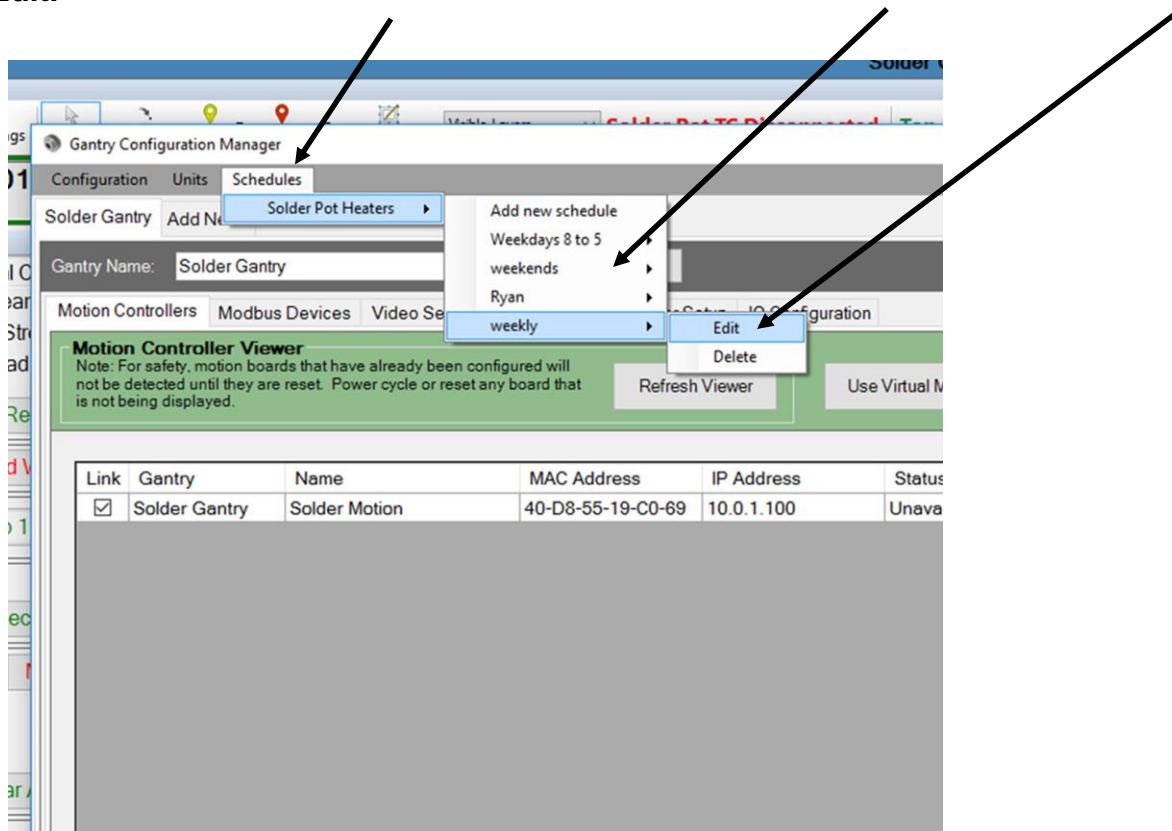


12. Always press **Save** when completed with a task. Or cancel it by pressing cancel.

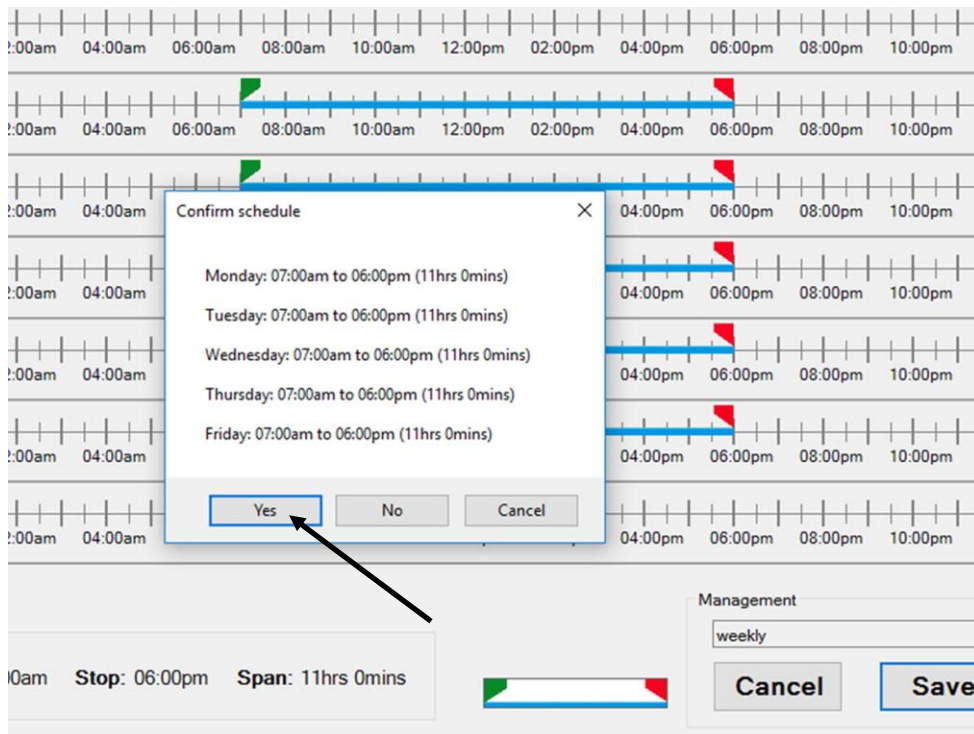


Edit Solder Pot Heater Schedule:

13. In the **GCM** window select Schedules/Solder Pot Heaters/Next select a schedule and then go to **Edit**.

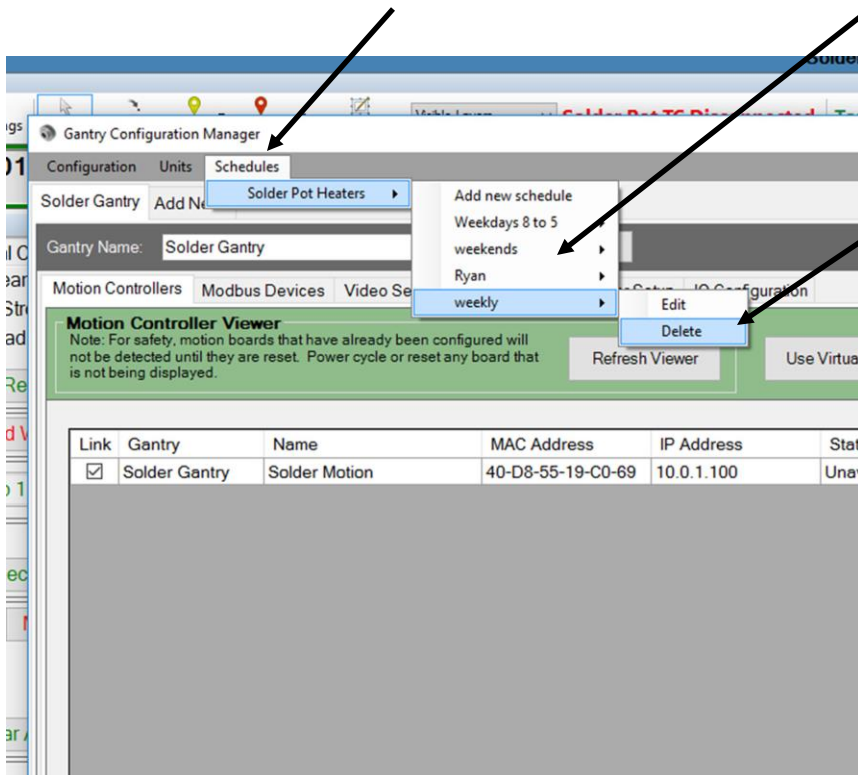


14. Edit the chosen schedule and follow steps 7-12. Once you press **SAVE** the **confirm schedule** window will appear. Once the schedule is confirmed press the **Yes** button and the window will close.

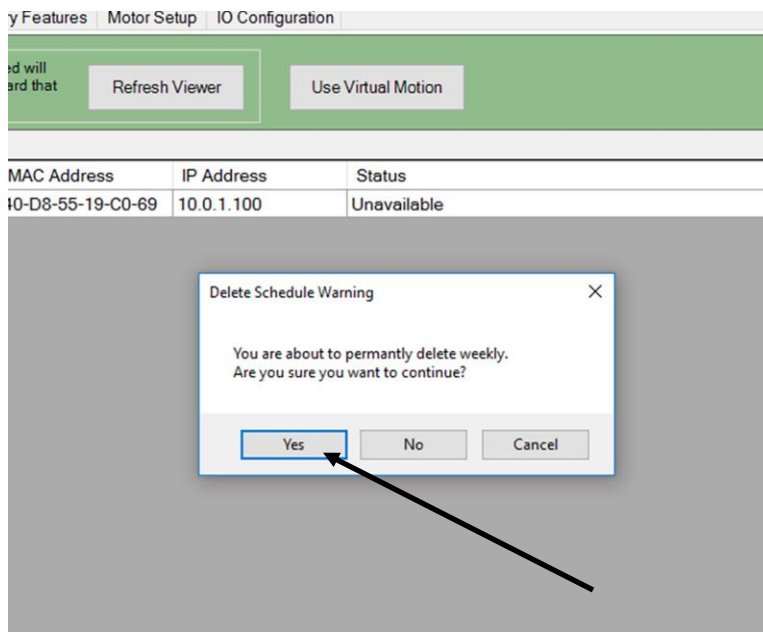


Delete Solder Pot Heater Schedule:

15. In the **GCM** window select Schedules/Solder Pot Heaters/Next select a schedule and then go to **Delete**.

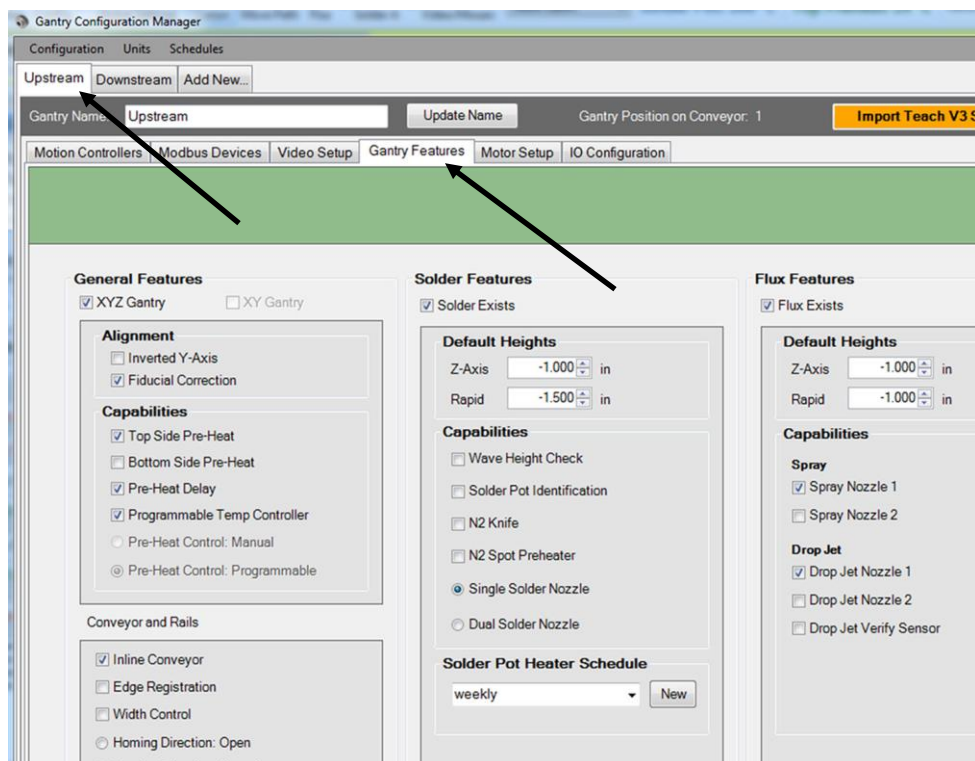


16. The **Delete Schedule Warning** window will appear. Press the **Yes** button to delete the schedule. Press **No** or **Cancel** to stop the schedule from being deleted.

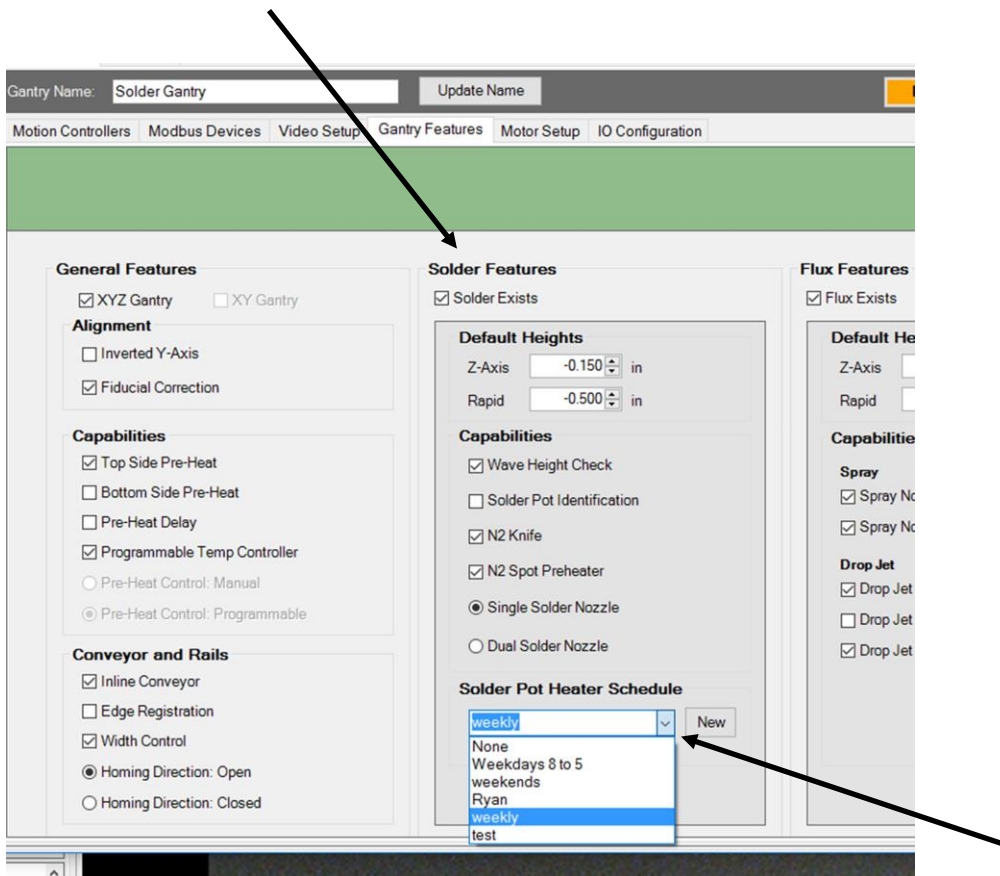


Assigning a Solder Pot Heater Schedule:

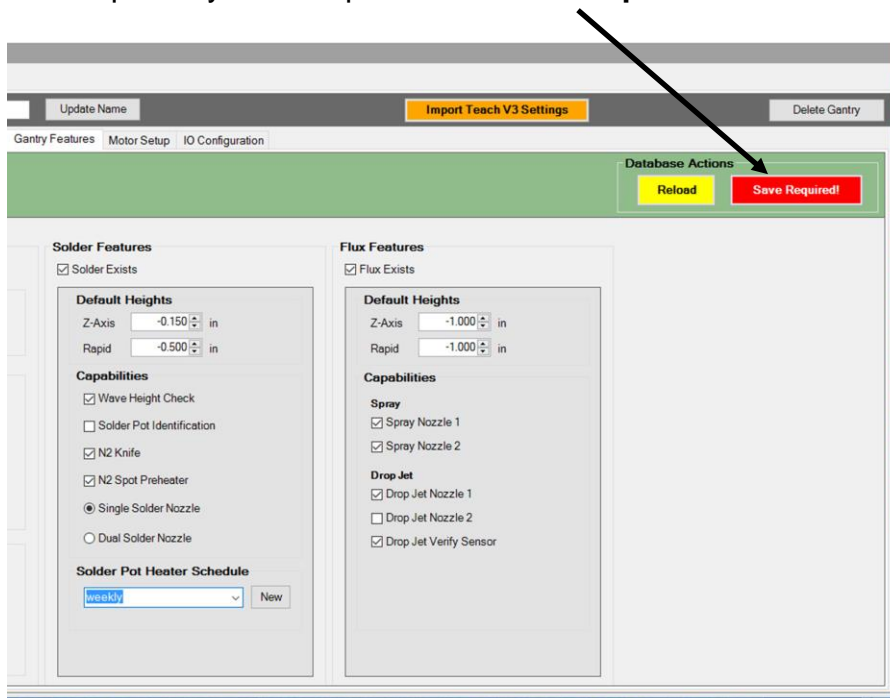
17. For machines with multiple gantries select the proper **Gantry** tab at top left as seen. Next press the **Gantry Features** tab and the gantry features window will appear.



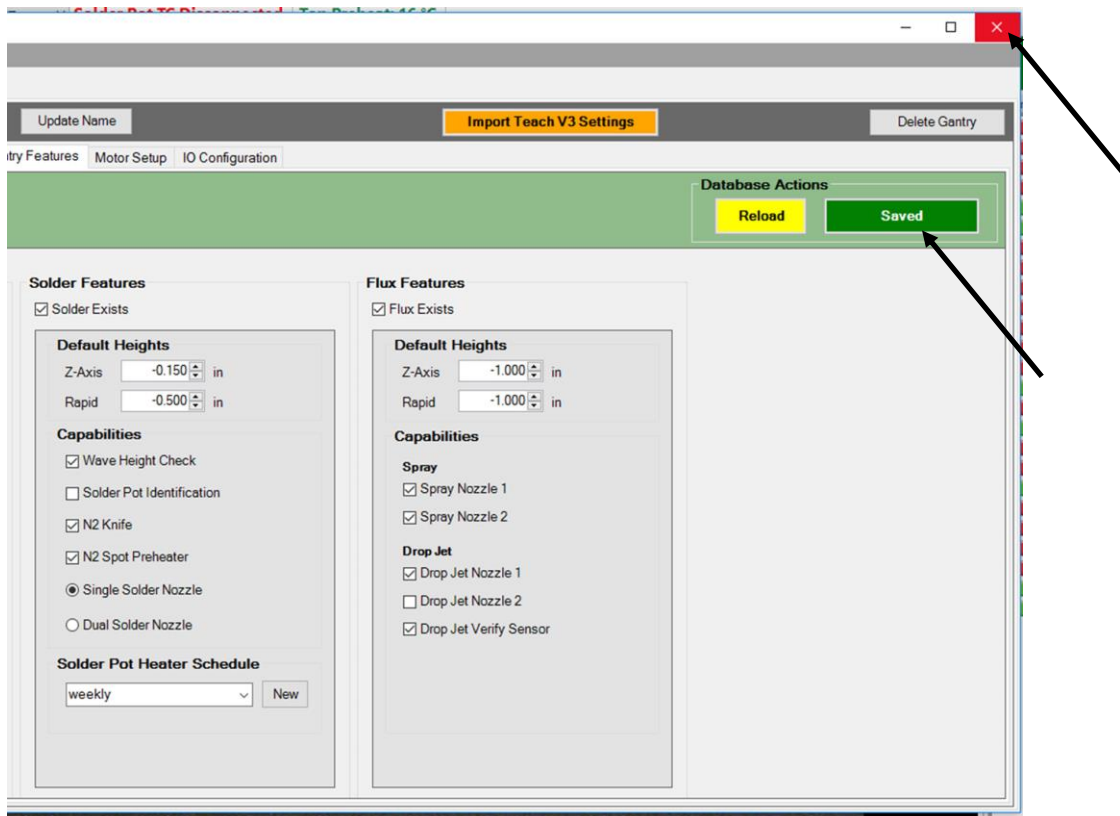
18. In the **Solder Features** section use the drop down at the **Solder Pot Heater Schedule** to scroll and assign a schedule as seen



19. When completed you must press the **Save Required** button as seen.

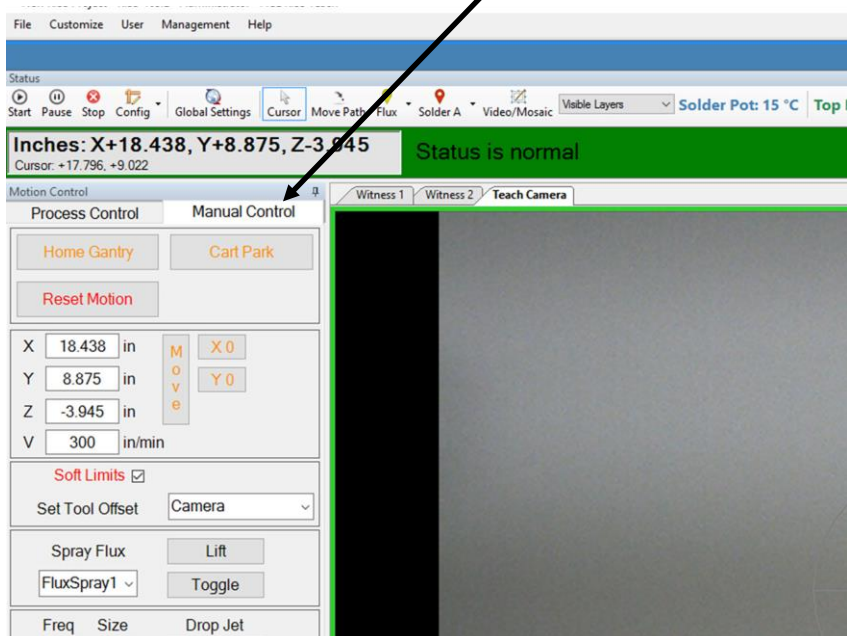


20. The button will turn **green** and read **saved**. Then close the window by pressing the **red X** as shown.

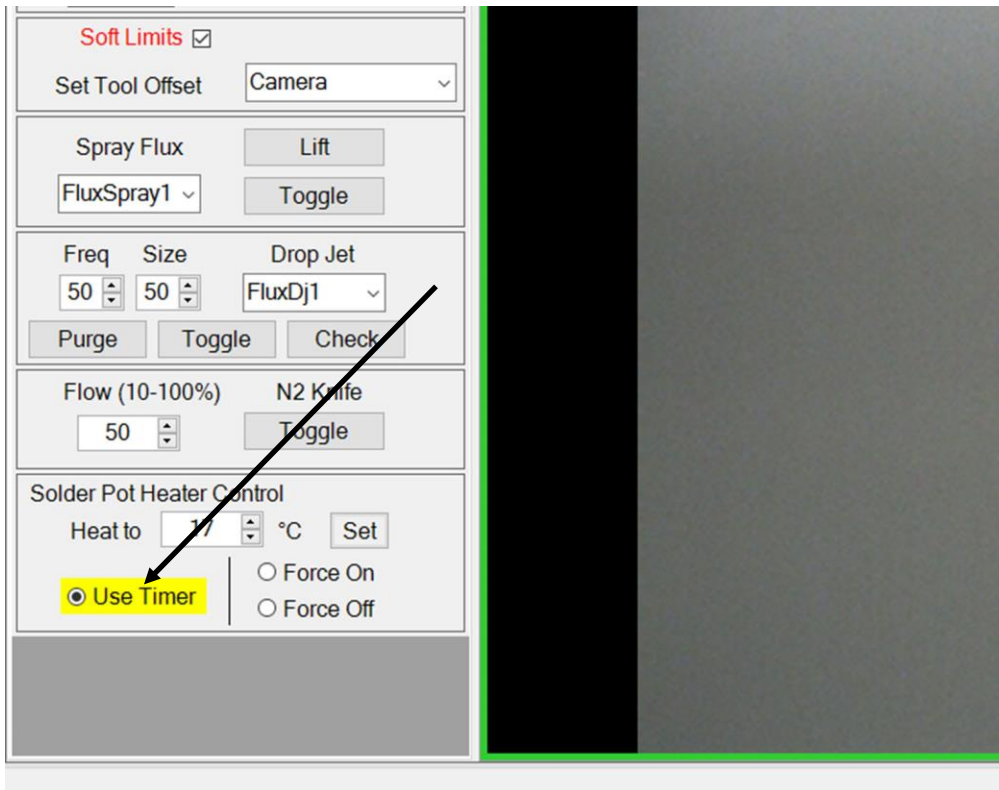


Activate the Solder Pot Timer:

21. On the machine **Run Screen** press the **Manual Control** tab as shown.

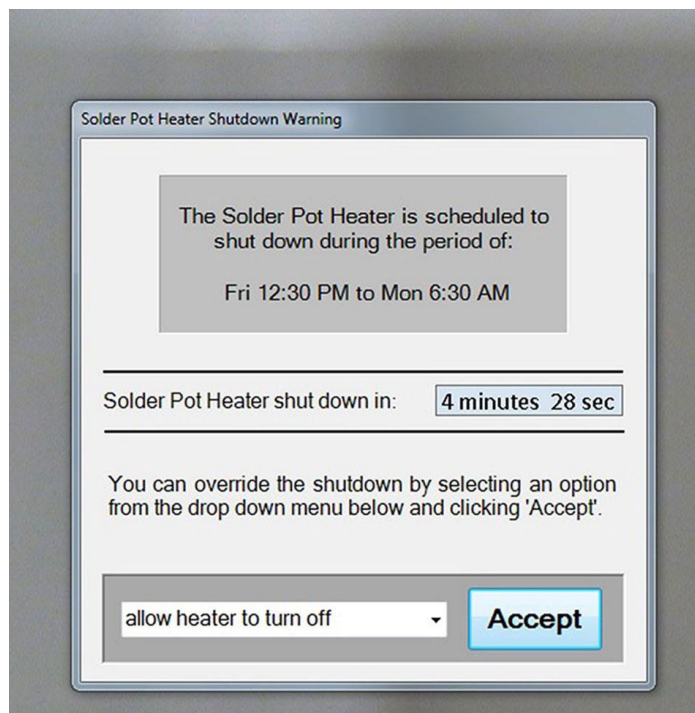



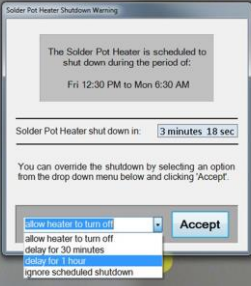

22. Next press the **Use Timer** button in the **Solder Pot Heater Control** section as seen. The solder pot will turn on and off automatically based on the saved calendar.



Shutdown:

23. The **Shutdown Warning** window will pop up when the solder pot is within 5 minutes of shutting off.



		
<p>The Shutdown warning menu will pop up when the solder pot is within 5 minutes of shutting off.</p>	<p>Select the Proper instruction from the options in the drop down menu.</p>	<p>Then press Accept to enter the proper instruction. If no selection is made the solder pot will turn off according to the schedule.</p>

Customer Service
 Nordson SELECT, Inc.
 22425 East Appleway Ave
 Suite 1
 Liberty Lake, WA 99019
 Office: +1.509.924.4898
 Fax: +1.509.533.1299