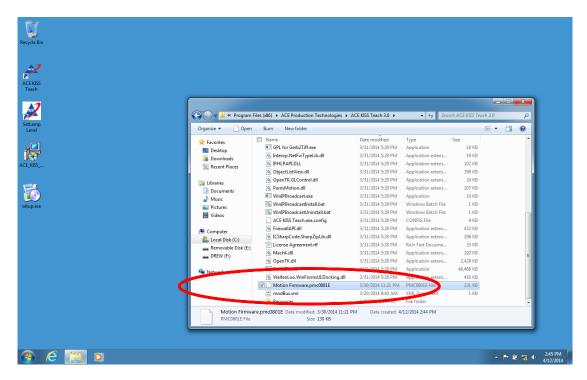
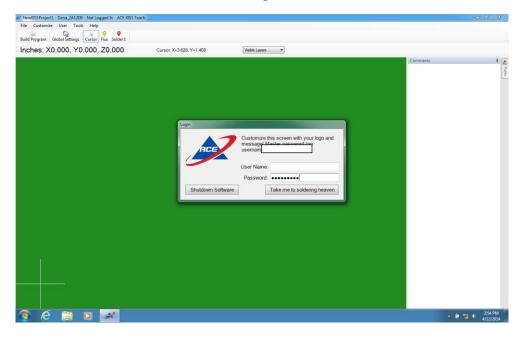


MRT-1079.1S SWAK-OS 3.0 09-23-15 Installing Firmware Updates

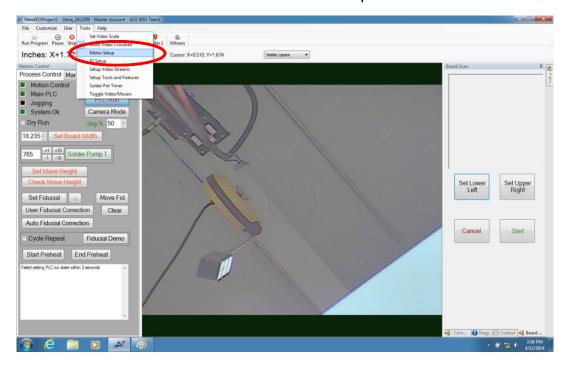
1. Copy the firmware file named "Motion Firmware.pmc0801E" to the "C:\Program Files(x86) \ACE Production Technologies\ACE KISS Teach 3.0" folder.



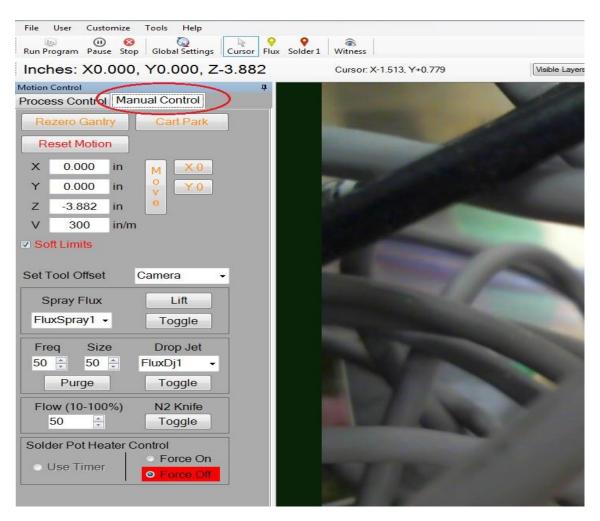
2. Start the "ACE KISS Teach" software and login as the "Administrator"



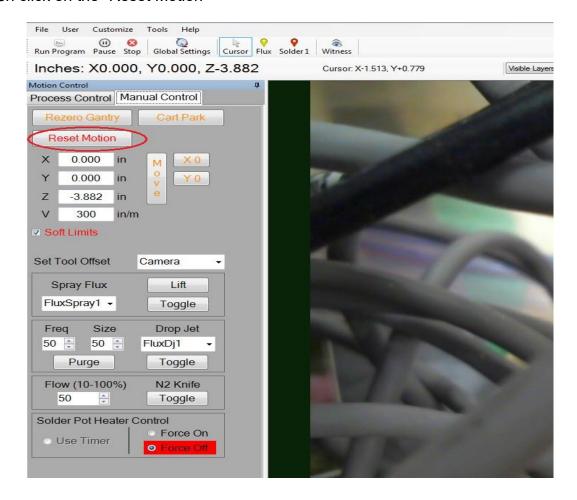
3. Select "Tools" in the menu and then select "Motor Setup"



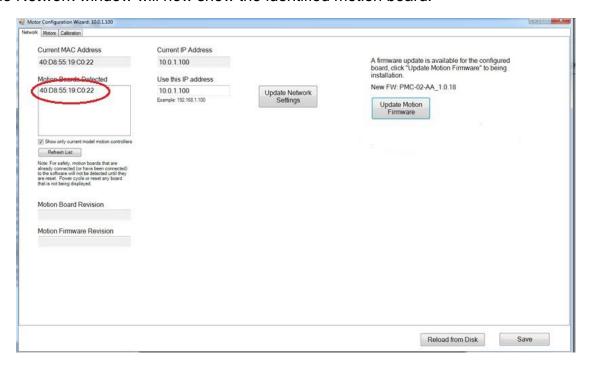
4. The Network configuration screen will appear. Before you click anything here, slide this window to the side and click on the "Manual control tab".



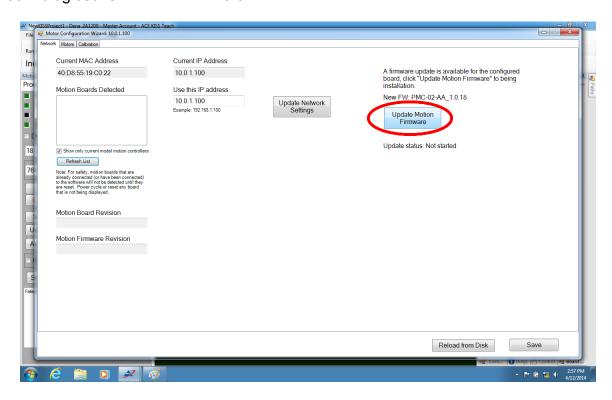
5. Then click on the "Reset Motion"



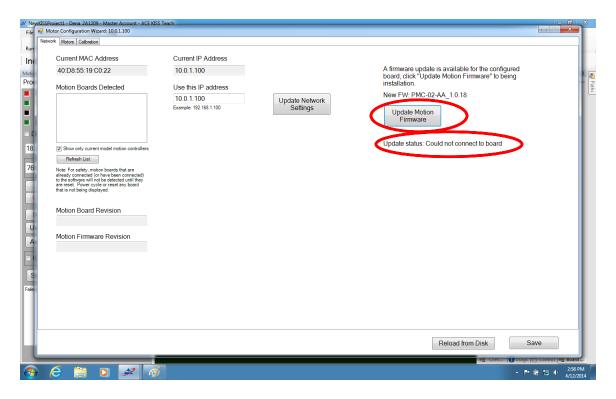
6. The Network window will now show the identified motion board.



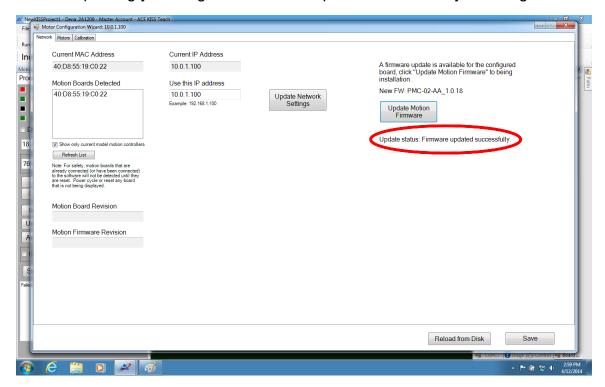
7. Select "Update Motion Firmware" button. If you do not see this button that means the firmware file was not copied or was copied to the wrong location. Verify the firmware file named "Motion Firmware.pmc0801E" was copied to the "C:\Program Files (x86)\ACE Production Technologies\ACE KISS Teach 3.0" folder.



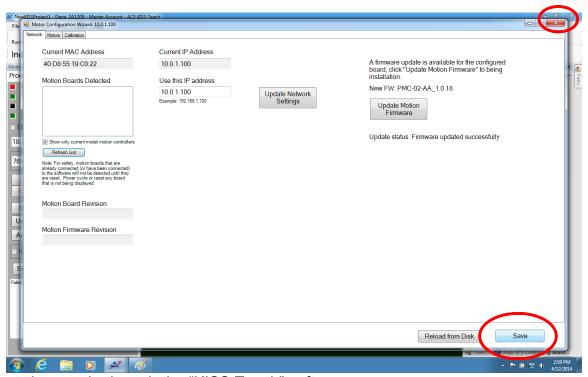
8. If the firmware update says failed and could not connect to board then click the "Update Motion Firmware" button one more time.



9. Once done updating you will get a "Firmware updated successfully" message.



10. Click "Save", then close the "Motor configuration" window.



11. Then close and relaunch the "KISS Teach" software.

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