

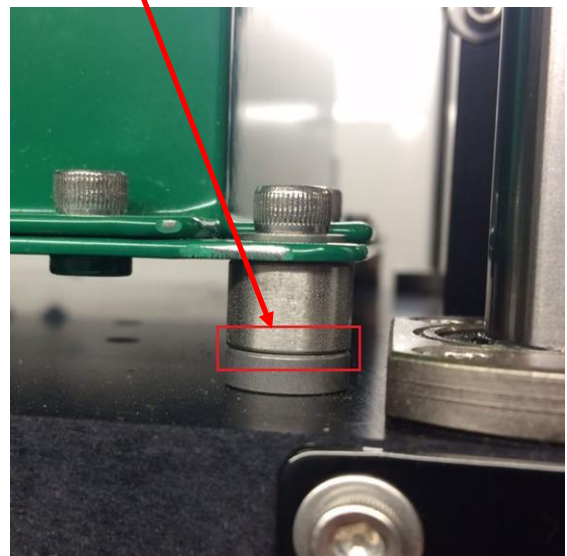
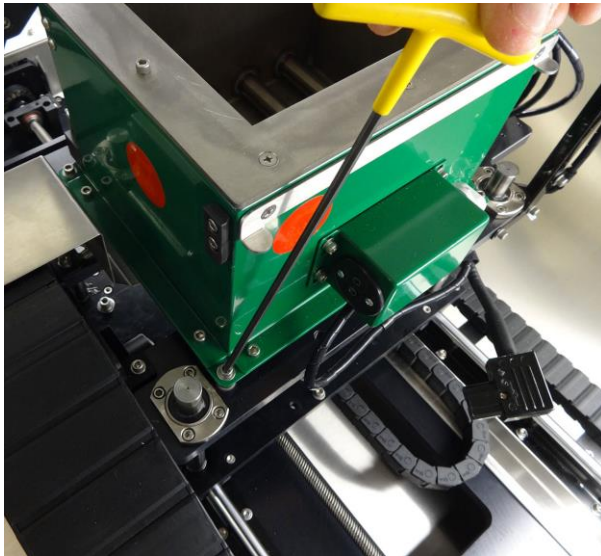
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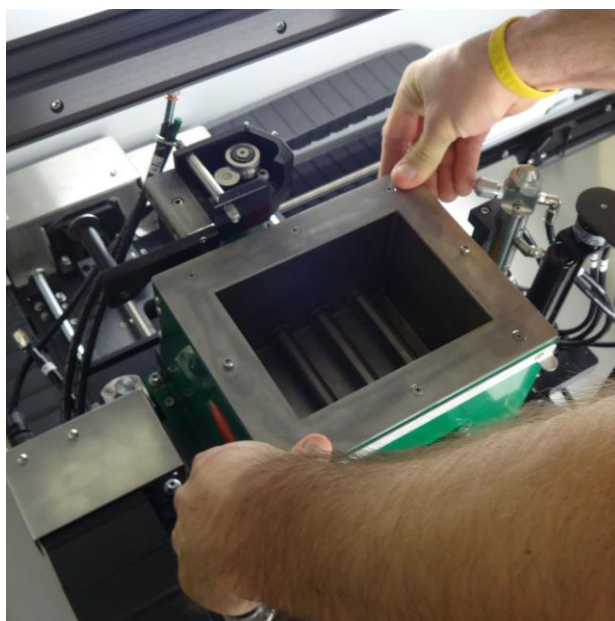
MRT-1087 (08/17/15)
“Leveling the Solder Pot”

NOTE: It is best to level the solder pot while it is empty!

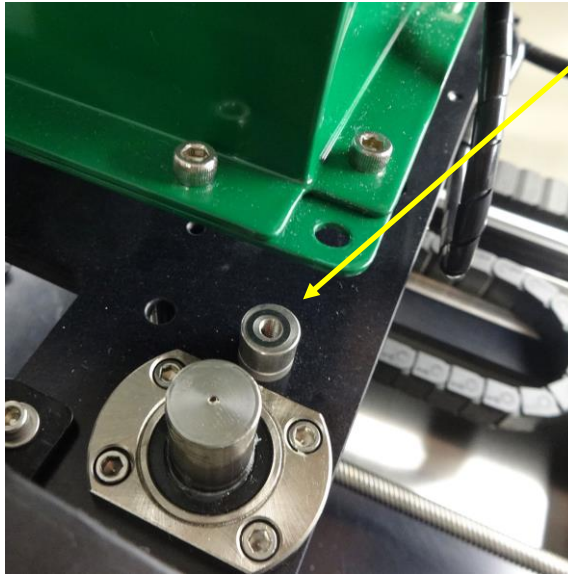
1. Place the solder pot onto the solder pot table, by locating the 4 corner standoff's of the solder pot to the solder table bushings. You may need to loosen the 10/32 standoff screws to allow the initial fit, then tighten all standoff screws (4X).
Ensure there is no gap between the table bushing and solder pot standoff as seen. (4X)



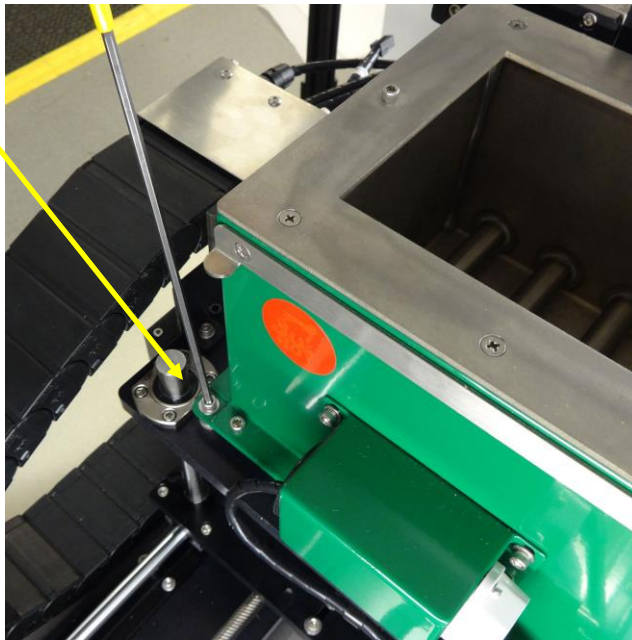
2. Check the corners diagonally to see if the solder pot rocks.



3. If the solder pot rocks, remove the proper standoff screw & washer. Then place the shim or shims on the standoff as shown to level the solder pot.
NOTE: The shims are different size thickness.



4. Tighten the standoff screw and check the solder pot for movement. Repeat all steps if needed until the solder pot is level. Once the pot is level fill it with solder!



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