# Solder Pot Exchange and Service Cart

# Increased Accessibility and Rapid Solder Alloy Changeover

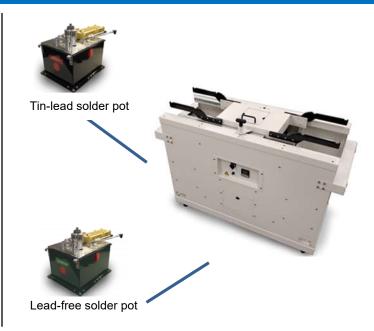
#### **Features and Benefits**

- Portable cart to facilitate servicing and rapid changeover between solder alloys as well as provide access to internal machine functions
- Minimizes machine downtime by exchanging solder pots while pots remaining hot but not molten to minimize solder spills
- Solder pots of different solder alloys can be exchanged in less than 10 minutes
- Has capacity to carry two tin-lead, lead-free or HMP solder pots simultaneously reducing the time to exchange solder pots
- Compatible with all Nordson SELECT Novo™, Cerno™ and Integra™ selective soldering machines equipped for service cart

**Overview.** The Solder Pot Exchange and Service Cart can be used for servicing solder pots or for rapid exchange of solder pots with different solder alloys. Solder pots are exchanged while hot, but the solder is not molten to avoid solder spills and minimize machine downtime. The actual exchange time is approximately ten minutes when changing between various solder alloys.



Solder pot exchange cart with two solder pots in place



Integrated Solution. The Solder Pot Exchange and Service Cart fully integrates with closed-loop process controls embedded in Nordson SELECT's SWAK-OS 4.0 software providing seamless operation for your selective soldering process. Nordson SELECT's closed-loop process controls enable successful results for a full range of soldering applications and ensures stable and repeatable results for high-yield production.

Experience. With over a decade of selective soldering experience and more than a thousand systems currently in production, Nordson SELECT is committed to providing innovative solutions for all selective soldering needs. Our global support network, including state-of-the-art application development labs, provides customers with world-class know-how and application expertise.



# Solder Pot Exchange and Service Cart

#### **Dimensions**

Width: 406 mm (16 in.) Length: 1118 mm (44 in.) Height: 762 mm (30 in.)

# **Facilities Requirements**

Standard: 120VAC, 60 Hz, single phase, 8 A Optional: 220VAC, 60 Hz, single phase, 5 A

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