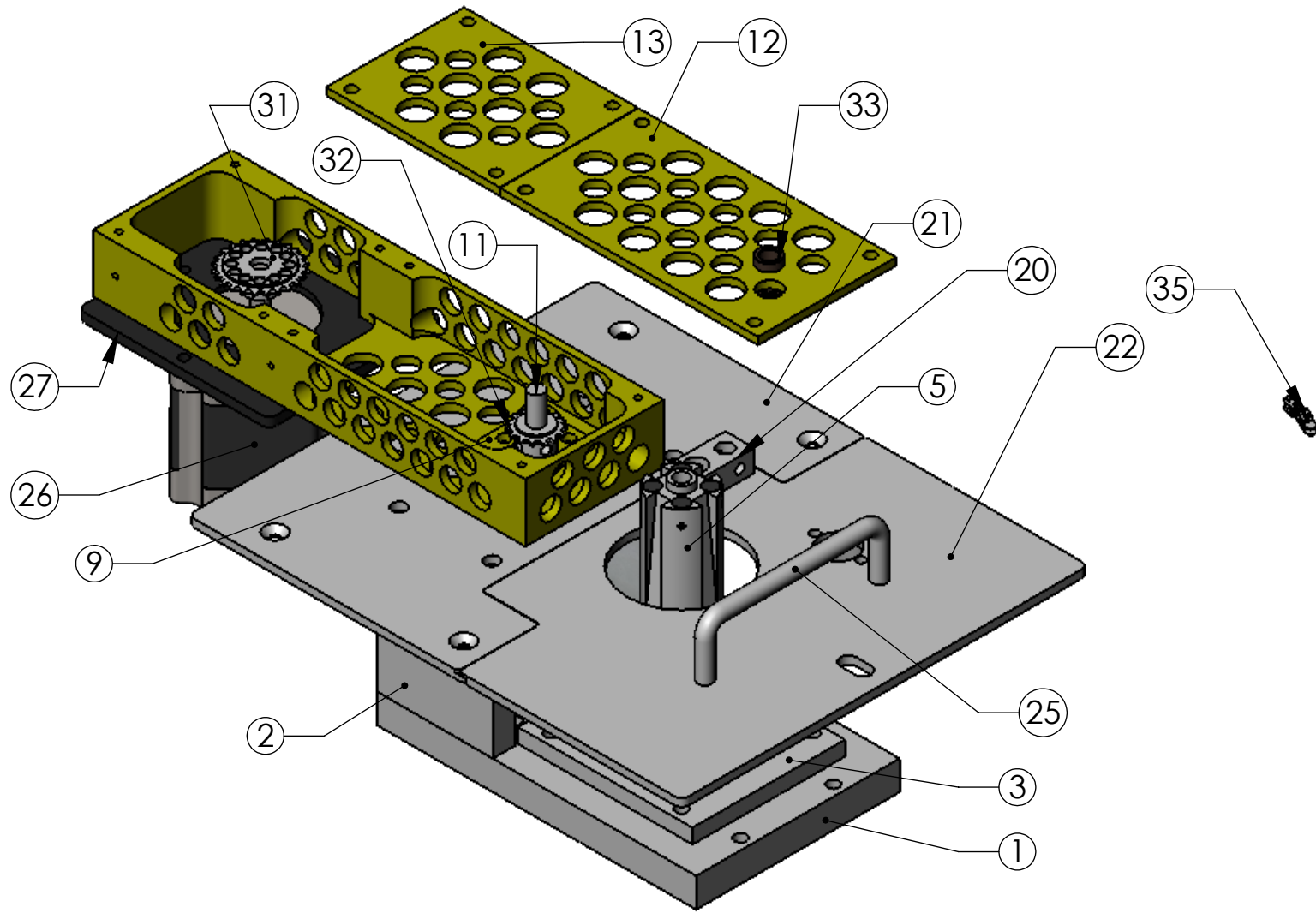
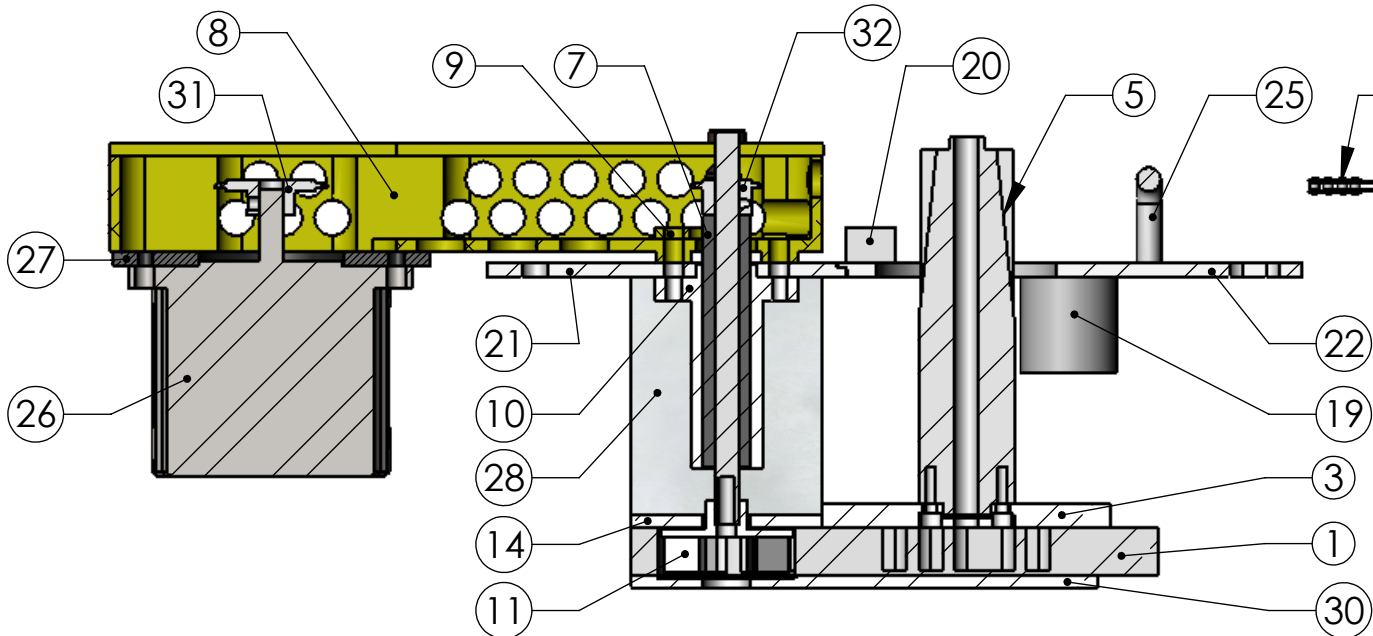


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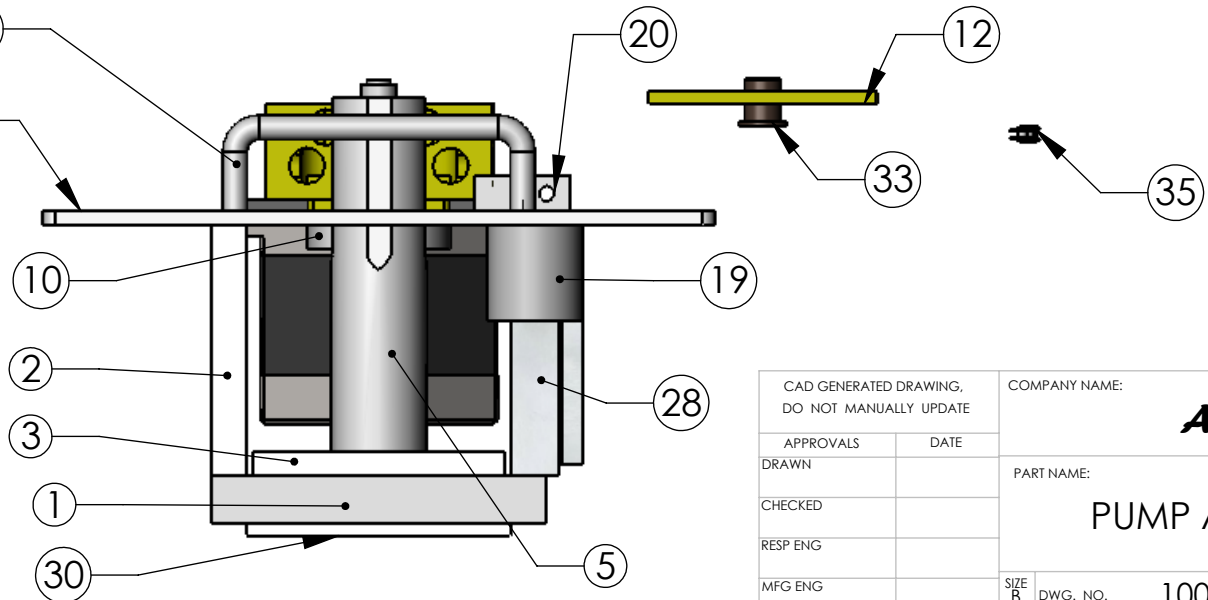


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10000101 *	Pump Base	1
2	10000102 *	Pump Base Upright	1
3	10000159 *	Riser Base	1
5	10000105 *	Riser	1
7	10000109	Graphite Sleeve	1
8	10000110	Drive Box	1
9	10000103	Graphite Shaft Key	1
10	10000113 *	Shaft Housing	1
11	KISA **	Impeller Shaft Assembly	1
12	10000115	Drive Cover Right	1
13	10000116	Drive Cover Left	1
14	10000160 *	Impeller Cap	1
19	10000150 *	Solder Fill Tube	1
20	10000121	Solder Hieght Probe Block	1
21	10000162	N2 Cover Left	1
22	10000163	N2 Cover Right	1
25	M0081	Pull Handle	1
26	E0090	Stepper Motor	1
27	10000152	Motor Plate	1
28	10000164 *	Heat Exchanger	1
30	10000168 *	Bottom Impeller Cap	1
31	M0020	Motor Sprocket	1
32	M0019	Impeller Sprocket	1
33	M0006	High Temp Bronze Bushing	1
35	M0021	Pump Chain - 11.8"	1

* - This part must have a T at the end for lead free.
** - This part must have a -T for lead free and a -SS for lead.



SECTION VIEW



CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		COMPANY NAME: A.C.E	
APPROVALS	DATE	PART NAME: PUMP ASSEMBLY	
DRAWN		SIZE B	
CHECKED		DWG. NO. 10000100	
RESP ENG		REV. -	
MFG ENG		SCALE	
QUAL ENG		CAD FILE:	
		SHEET 1 OF 1	