



MRT-1107S SWAK 11/02/16
Setting Drop Jet Height

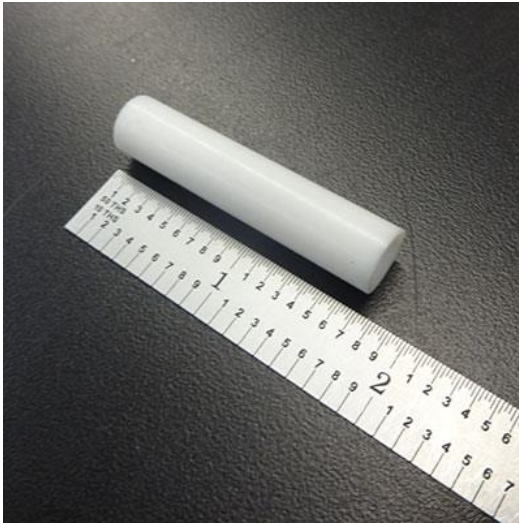
Tool List:

Allen Wrench Set
Drop Jet Height Tool
Drop Jet Glass Plate

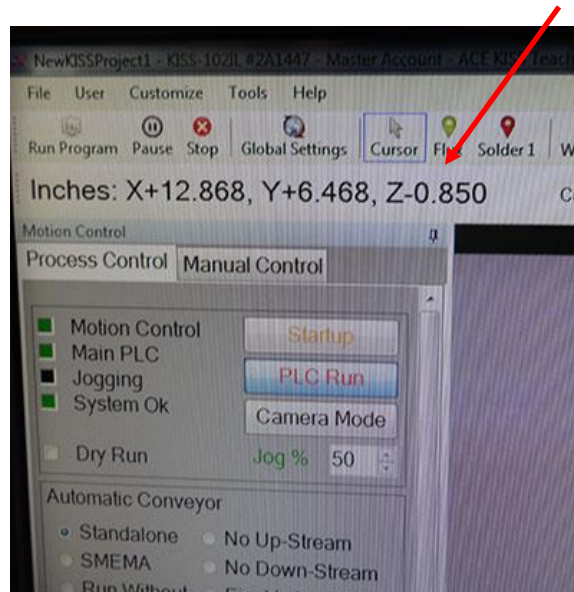
Related Documents:

MRT-1048S - Calibrate Offsets
MRT-1067S - Drop Jet Calibration

1. Drop Jet height tool is 1.75" long.

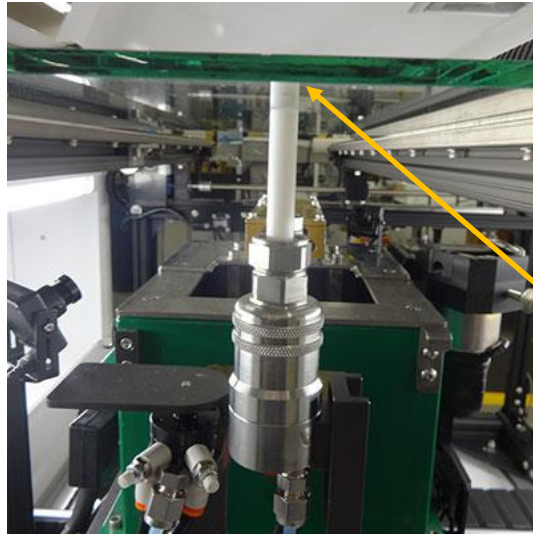
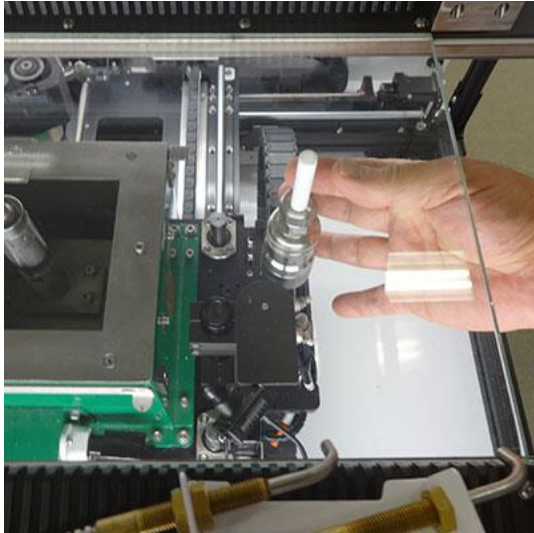


2. Clear the rails and using the keyboard buttons manually move the gantry table to a Z height of **-0.850**.

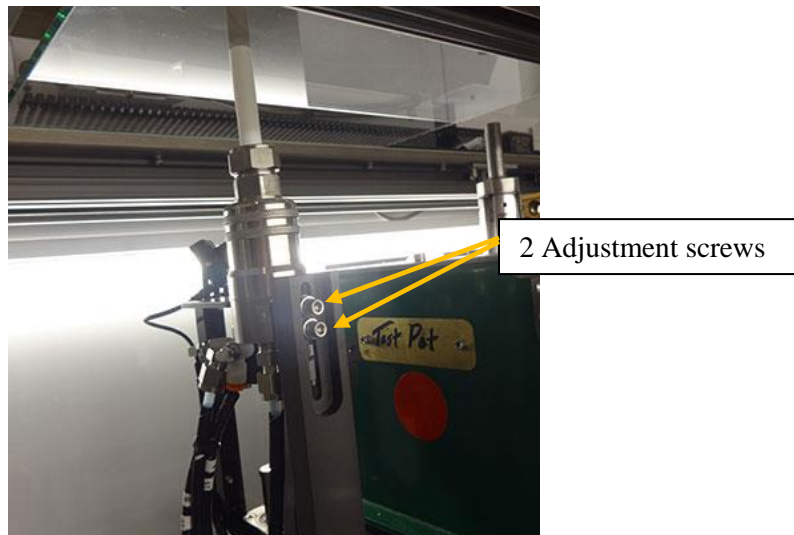


3. Set the rail width and place the glass plate on the rails and verify the drop jet height using the tool.

Place the tool as shown it should just make contact with the bottom of the glass plate.



4. If adjustment is needed loosen the 2 screws using a 9/64th Allen wrench and slide the drop jet into the proper position. Then firmly tighten the 2 screws.



5. Then run the power connector to the plug and attach the liquid line.
6. After setting the height you will need to calibrate the offset - **MRT-1048S**
Then the drop jet spray - **MRT-1067S**

Customer Service
Nordson SELECT, Inc.
22425 East Appleway Ave
Suite 1
Liberty Lake, WA 99019
Office: +1.509.924.4898
Fax: +1.509.533.1299