



P•N•I25™
High Power E-File
OPERATING INSTRUCTIONS



Congratulations on your purchase of the ProFiles™ PNI25 High Power Electric File.

The PNI25 was specially designed for sculpting and maintaining artificial nail enhancements. Using the PNI25 can greatly shorten nail service time while reducing work-related stress. It is a valuable tool for the professional nail technician.

The PNI25 features a forward/reverse dual-direction rotation for use by left- or right-handed technicians. It is equipped with a variable speed motor with speeds ranging from 500 RPM to 25,000 RPM. The handpiece is engineered for quiet, smooth operation with a flexible extension cord and an easy twist-lock (no-wrench) bit change.

TECHNICAL SPECIFICATIONS:

- Voltage: 110/220V 50/60Hz
- Power: 35W
- Collet: 2.35mm (3/32")
- Rated Speed: 500 RPM minimum - 25,000 RPM maximum
- One set includes: Power Control Box, Handpiece with flexible extension, Handpiece Cradle, and three (3) bits.

SET-UP YOUR PNI25 POWER CONTROL BOX:

1. Insert the Handpiece flex plug into the output socket on the Power Control Box.
2. Loosen the chuck by rotating the middle part on the handpiece to the left (counter-clockwise).
Insert a bit and re-tighten the chuck by rotating the middle part on the handpiece to the right (clockwise).
3. Plug the Power Control Box into an appropriate power source.
4. Select "FORWARD" or "REVERSE" direction.
5. Set speed level to lowest speed by moving the Speed Control Switch all the way to the left.
6. Set On/Off switch to "On" position to start the machine.
7. Select desired speed level by sliding the Speed Control Switch left-to-right to increase speed, or right-to-left to decrease speed.

SAFE USE OF YOUR PNI25 HIGH POWER ELECTRIC FILE:

1. Always wear proper safety equipment when using the PNI25, including: safety glasses, dust mask, and gloves.
2. Properly set-up the Power Control Box before using your PNI25.
3. Always connect your PNI25 to the correct voltage power source required for your unit.
4. Firmly connect the collet to the Power Control Box before using the PNI25.
5. Always make speed adjustments gradually, not abruptly.
6. Always turn off the Power Control Box before changing the rotational direction.
7. Always ensure the PNI25 is uncovered and dust-free to ensure proper ventilation.
8. Do not touch any rotating part while the PNI25 is in operation.
9. Stop using the PNI25 if you experience any abnormal noise, vibration, or heat.
10. The PNI25 should only be used by individuals having specific training in using electric nail files and who are competent in their use.

For more information regarding your PNI25, please refer to the warranty card included with your product packaging.

For additional assistance please visit www.americanails.com or contact Americanails.com at:

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