

**SAFETY DATA SHEET**

PRODUCT NAME C.R.P.

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier name MUD LOGIC PTY LTD
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Web site <http://mudlogic.com.au>
Synonym(s) C R P • CRP
Use(s) ADDITIVE • DRILLING FLUID ADDITIVE
SDS date 18 September 2015

2. HAZARDS IDENTIFICATION

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Risk Phrases

None allocated

Safety Phrases

None allocated

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN Number	None Allocated	Transport Hazard Class	None Allocated
Packing Group	None Allocated	Hazchem Code	None Allocated

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	CAS Number	EC Number	Content
ANIONIC POLYACRYLAMIDE	-	-	>60%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Rinse mouth out with water and give plenty of water to drink.

Advice to doctor Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flammability Non flammable. May evolve toxic gases if strongly heated.

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Fire and explosion	Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.
Extinguishing	Use an extinguishing agent suitable for the surrounding fire.
Hazchem code	None allocated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.
Environmental precautions	Prevent product from entering drains and waterways.
Methods of cleaning up	Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.
References	See Sections 8 and 13 for exposure controls and disposal.

7. STORAGE AND HANDLING

Storage	Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.
Handling	Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acrylamide	SWA (AUS)	--	0.03	--	--

Biological limits	No biological limit allocated.
Engineering controls	Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.
PPE	
Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	At high dust levels, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	OFF-WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7.3 (1% solution)

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Vapour density	NOT AVAILABLE
Specific gravity	NOT AVAILABLE
Solubility (water)	NOT AVAILABLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	350°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

Chemical stability	Stable under recommended conditions of storage.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to avoid	Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).
Hazardous Decomposition Products	May evolve toxic gases if heated to decomposition.
Hazardous Reactions	Polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	Low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Use safe work practices to avoid eye contact, prolonged skin contact and dust generation - inhalation.
Eye	Low to moderate irritant. Contact may result in mild irritation, lacrimation and redness.
Inhalation	Low irritant. Over exposure may result in irritation of the nose and throat, with coughing.
Skin	Low irritant. Prolonged or repeated exposure to dust may result in mechanical irritation and dermatitis.
Ingestion	Low toxicity. Ingestion may result in gastrointestinal irritation, nausea and vomiting.
Toxicity data	No LD50 data available for this product.

12. ECOLOGICAL INFORMATION

Toxicity	No information provided.
Persistence and degradability	No information provided.
Bioaccumulative potential	No information provided.
Mobility in soil	No information provided.
Other adverse effects	No information provided.

13. DISPOSAL CONSIDERATIONS

Waste disposal	Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
UN Number	None Allocated	None Allocated	None Allocated
Proper Shipping Name	None Allocated	None Allocated	None Allocated
Transport Hazard Class	None Allocated	None Allocated	None Allocated
Packing Group	None Allocated	None Allocated	None Allocated

Environmental hazards No information provided

Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Inventory Listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

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Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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