

BMA项目进展

F4控制器程序

目前程序能设置（写入）参数，读取当前温度，步序等部分参数，编辑和下载Profile

当前还需要实现：

参数读取143个

$60+26+48+9=143$

参数解析41种

$6+26+6+3=41$ 种

PID 参数	$6*10=60$
Crtl Output	$26*1=26$
DO Output	$6*8=48$
Main Page	$3*3=9$

技术实现

1 NI DSC Modbus Server（放弃）

无需编写读写寄存器VI

变量自动发布到网络上

需要解析寄存器变量意义

无法更改控制器使用的串口和地址

2 Modbus library

需要编写读取每个参数寄存器VI

需要解析寄存器变量意义

可以更改控制器使用的串口和地址

无CRC校验

工作量估计

143个寄存器的读取VI	$143*20=2,860$ min
41个解析VI	$41*30=1,230$ min
4个界面刷新VI	$4*40=160$ min

$2860+1230+160=4250$ min

$4250/60=70.8333$ hour

$71/8=8.875$ day

测试功能

2 day

预计完成时间3周

下一步需要完成的任务：

1 第三方韦恩控制器

无法安装控制软件，控制器型号未知，接口未知

2无法保存到EEPROM，掉电会失去配置的参数，如果能读取控制器状态也可以不需要保存了

3 F4 控制器 其他寄存器的读取和解析

PID 参数	$14*10=140$
Crtl Output	$26*1=26$
DO Output	$6*8=48$
Main Page	$3*3=9$
SYSTEM	$17*1=17$

DI+AI	$6*4+14*3=66$
Compressor	$4*1=4$
OutPUT	$4*1=4$
Main Page	$3*3=9$
Current Step	$32+28=60$

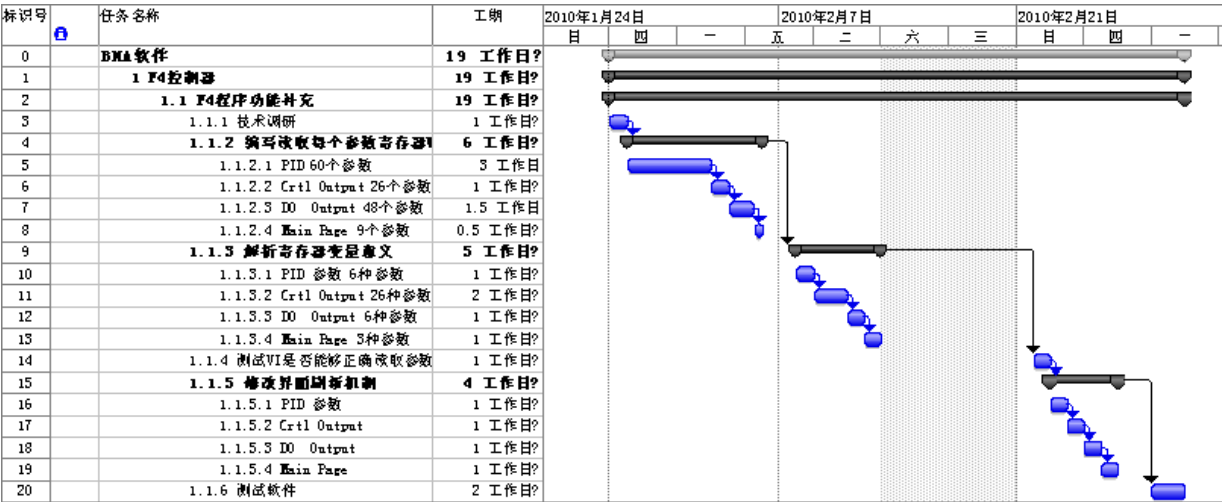
$150+26+48+9+17+66+4+4+9+60=393$

$393-143=250$

4 剖面执行监控

进度安排

2010年1月28日
17:55



优先 1 PIDrSeuftrtgs Set1 Set2 Set3 Set4 Set5 SetS Set7 SetB Set9 Set10
 Phop BandA mmh. w ith devicewn. with devicemmh devicemm. with devicecm. wi th devicew n with devicecm. w eth devicecm.
 w iih devicewn. with devicecmWi device
 Reset A mm, with device in uith **device mm** with dwice mm with dwice mm uith device vn with **device mm** web dwice **mm**
 uith device in uith **device mm** with dwice
RateA mm.. with devicecm. uith devicecm h devicecm. with devicecm. uith devicewn. with **devicecm.** with devicecm.
 utth devicecm. uith device' mmn. h device
IntegraA mm. with devise-in. with devicecm. h devicecm. with devisemm. with devicecmn. oith devicecm. with
 devisemm. with devisew. with deviceimn. oith device
DerivdtiveA mm. with devisew. with devicecm. h devicecm. with devise-tin, uith devicecm. with devicecm. Wi
 devisemm. **uith devicecm.** with devicecm. h device
 Dead 8andA mmh. wth devicecm. **utth devicecm with devicecm.** wth devicecm. **utth** devicecm with devicecm. with
 devicecm. utth devicecm. wth devicecm h device
 HysteesisA Enm. with devicam with **devicecm** with devicecm. with devicecm. uith devicecmi weth **deviceMnm.** with
 dev. cmm. with devicecm with **deviceMnm** h device
 Phop. Band **B** hnm with devicecm. with **deviceim** weth devicecm. with devecemm. with **devicecm.** with **devicecm.** en
 devicecm. with devicecm **with devicecm.** with **device**
 Reset **B** [mm. **with** devicecm. **with devicecm.** en devicecm. web device-nm. with devicecm. with **devicecm.** en devicecm.
 with devicecm. with **deviceim.** en **device**
 Rate **B** [mm. **with** devicecm. **with devicecm.** en devicecm. web devisew. **with** devicecm. Wi device:nm. en devisemm. **with**
 devicecm. **with devicecm.** en device
 IntegrM B mmh. with devise-tin. **with device-nm** nerdevicecm. with devisemm. **with** devicecm. with **devicecm.** en devisemm.
with device-tin. **with devicecm.** **Wi** device
 Derivative **B** mmm. **with** devicecm. **with deviceim.** en devicecm. with devicecm. with devicecm. with devicecm. **en**
 devicecm. with devicecm. **with** device-nm. **en** device
 Dead 8and **B** [nm. **with** devicecm. **with devicecm** with **devicecm.** with **devicecm.** with **device** (vmn with devicecm. en
devicecm. **with** devicecm **with devicecm.** with **device**
 Hystetesâ B [nm. with devicecm. **with devicecm.** en device[mm. web devicecm. **with** devicecm. with **deviceim.** en
devicecm. **with** devicecm. **with device,** n. h device
 Channel I Channel 2

PID Settings	Set 1	Set 2	Set 3	Set 4	Set 5	Set 6	Set 7	Set 8	Set 9	Set 10
Prop. Band A	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Reset A	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Rate A	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Integral A	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Derivative A	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Dead Band A	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Hysteresis A	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Prop. Band B	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Reset B	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Rate B	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Integral B	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Derivative B	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Dead Band B	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
Hysteresis B	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device	nm. with device
	Channel 1					Channel 2				

屏幕剪辑的捕获时间: 2010-1-27, 13:16

读写

PID 优先1	
Prop. Band A	
Reset A	
Rate A	6*10=60
Prop. Band B	
Reset B	
Rate B	

屏幕剪辑的捕获时间: 2010-1-27, 13:26

14*10=140

优先2 CLi1 Oudput ____
Ftnthon 1A jNo Conww . *h d
CycleTinelAlNo Cann Cndt
Process 1A Not a p. ecess ou
H Pw Lmm 1A mm. C device
L Pm Lmh 1A mm. C device
BuistVd1A Noncomm'.with-d?
FunchoniB INoConmo.hdi
Cycle Time 1B No Coma. d
Process 1B Not apocns ou
H Pm Lmt 1B mm C device
LPmLind1B mmCdevice
GuustValB Noncomm:with-dh
Furicbon2A Noncomm'mh-dh
Cycle Time 2A No Cant. web d
Process 2A Not anpwcress ou
H Pw Lmt 2A mm C device
L P LEmIáJ 2A 'mn e device
BusstVd2A No Comm'.wehydd
Furiction2B No ccomm'.with-dd
Cycle Time 2B No coamne.Uthldd
Process 2B Not a pncress ou
H Pw mmt 2B 'mm. C device
L Pw LEnd 2B mm e device
Buistvd2B INoCcnmn. wehd
Act RD Set 1 Invalid
Act RD Set 2 1lInvalid

Ctrl Output	
Function 1A	No Comm. with d
Cycle Time 1A	No Comm. with d
Process 1A	Not a process ou
H Pwr Limit 1A	omm. with device
L Pwr Limit 1A	omm. with device
Burst Val 1A	No Comm. with d
Function 1B	No Comm. with d
Cycle Time 1B	No Comm. with d
Process 1B	Not a process ou
H Pwr Limit 1B	omm. with device
L Pwr Limit 1B	omm. with device
Burst Val 1B	No Comm. with d
Function 2A	No Comm. with d
Cycle Time 2A	No Comm. with d
Process 2A	Not a process ou
H Pwr Limit 2A	omm. with device
L Pwr Limit 2A	omm. with device
Burst Val 2A	No Comm. with d
Function 2B	No Comm. with d
Cycle Time 2B	No Comm. with d
Process 2B	Not a process ou
H Pwr Limit 2B	omm. with device
L Pwr Limit 2B	omm. with device
Burst Val 2B	No Comm. with d
Act PID Set 1	Invalid
Act PID Set 2	Invalid

屏幕剪辑的捕获时间: 2010-1-27, 13:15

读写
优先2

26*1

优先3 Dig Outputs Name
 Dig0tiU1 Norcomm:..eh?
 DigOilU2 NorComm:.,Ci?
 Dig0usU3 No Comm „th
 Dig Oil U4 No Comm. wlti
 DigOuaUS NoComm. smti
 DigOulUS NorComme. with?
 DigOtlfl17 INoComm. ueti
 Dig0ulUS NorComm. uAbh

 Function Comp. Out Boost % Piw Boost Tm DIy Slam
 Noncomm. uwith N/A N/A N/A Nonconmn'.with?
 Noncomm'.with N/A N/A N/A N0nco4Tmn'.uith?
 No comm. with N/A N/A N/A No comm with
 NoCommr.wlth N/A N/A N/A Norcommr.wtiht
 Nocomm.wlthhnm.wehdevice N/A N/A NoConmn'.wlthm
 No comm. with N/A mm. with device No comm. with
 No comm. with N/A -mm. with device No comm. with
 Noncomm.'with N/A N/A N/A Noncoamm.uwith.

Dig Outputs	Name	Function	Comp. Out	Boost % Pwr	Boost Tm Dly	Status
Dig Out #1	No Comm. with	No Comm. with	N/A	N/A	N/A	No Comm. with
Dig Out #2	No Comm. with	No Comm. with	N/A	N/A	N/A	No Comm. with
Dig Out #3	No Comm. with	No Comm. with	N/A	N/A	N/A	No Comm. with
Dig Out #4	No Comm. with	No Comm. with	N/A	N/A	N/A	No Comm. with
Dig Out #5	No Comm. with	No Comm. with	mm. with device	N/A	N/A	No Comm. with
Dig Out #6	No Comm. with	No Comm. with	N/A	mm. with device	No Comm. with	No Comm. with
Dig Out #7	No Comm. with	No Comm. with	N/A	mm. with device	No Comm. with	No Comm. with
Dig Out #8	No Comm. with	No Comm. with	N/A	N/A	N/A	No Comm. with

屏幕剪辑的捕获时间: 2010-1-27, 13:15

读写
 优先3

8*6

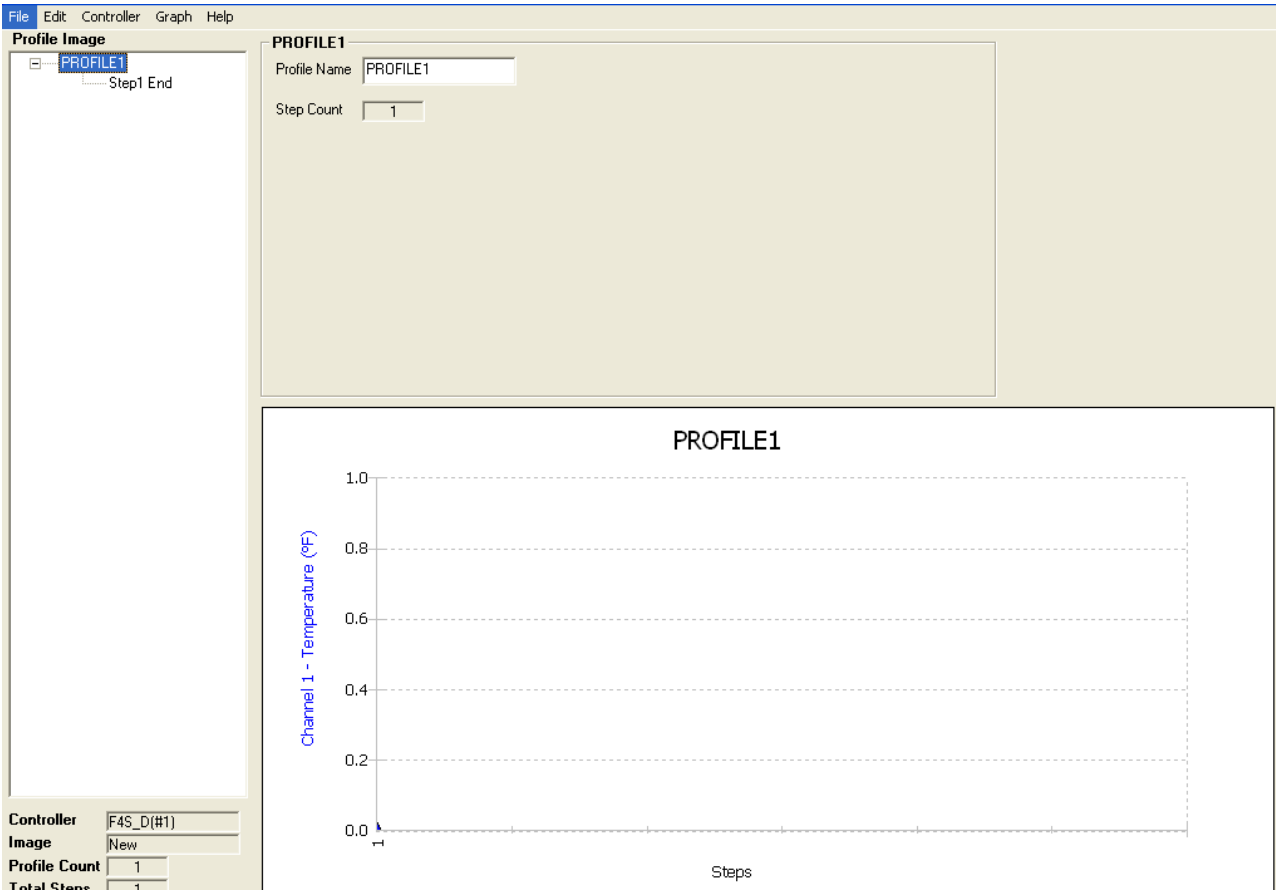
优先4 读写 **Main Page** Input 1 Input 2 Input 3
 Input value
 Input Error Stat. No comm. uith d No comm. with d No comm. with d
 Set Point jmm. with device mm. wath device N/A

Main Page	Input 1	Input 2	Input 3
Input Value			
Input Error Stat.	No Comm. with d	No Comm. with d	No Comm. with d
Set Point	omm. with device	omm. with device	N/A

屏幕剪辑的捕获时间: 2010-1-27, 13:24

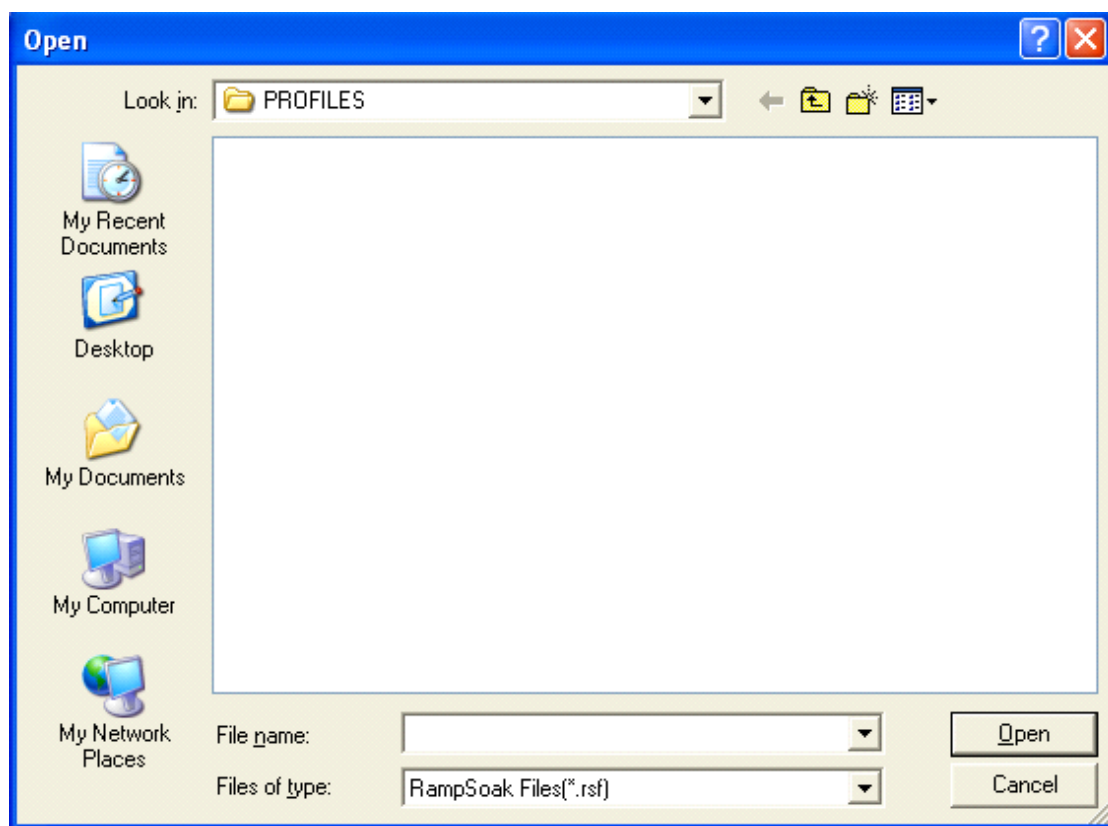
优先4 读写

3*3



屏幕剪辑的捕获时间: 2010-1-27, 13:18

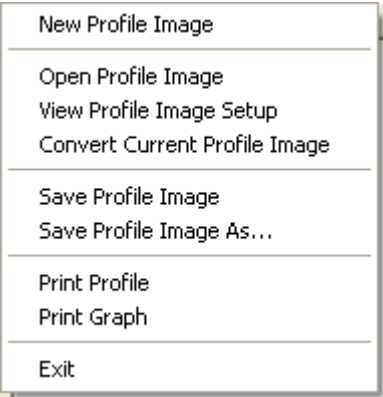
读取/保存



屏幕剪辑的捕获时间: 2010-1-27, 13:18

读取/保存

读/写/下载



屏幕剪辑的捕获时间: 2010-1-27, 13:19

读/写/下载

System
Guar Soak 1 mm. uith device
Suar Soak 2)mm. uith device
PID units JNo Comm. w tihmd
jor 1mm. with device
showI or INo Comm. wtihea
Autotune SP 1 mm. utth device
Autotune sP 2 mm. with device
Input 1 rail [mm. with device
Input 2 Fail mm. with device
Open Logp tJNo_Comm. with d
Open Loop 2 IN0 Comm. with d
PowerOut TimeNo Comm. utth d
PowerOut Act. No Comm. utth d
Idle Set Point 1 No Comm. utth d
Idle Set Point No Comm. with d
soak Source 1 1No comm. with d
Soak Source 2INo commn. oith d

System	
Guar Soak 1	omm. with device
Guar Soak 2	omm. with device
PID Units	No Comm. with d
瘧 or 瘧	omm. with device
Show 瘧 or 瘧	No Comm. with d
Autotune SP 1	omm. with device
Autotune SP 2	omm. with device
Input 1 Fail	omm. with device
Input 2 Fail	omm. with device
Open Loop 1	No Comm. with d
Open Loop 2	No Comm. with d
PowerOut Time	No Comm. with d
PowerOut Act.	No Comm. with d
Idle Set Point 1	No Comm. with d
Idle Set Point 2	No Comm. with d
Soak Source 1	No Comm. with d
Soak Source 2	No Comm. with d

屏幕剪辑的捕获时间: 2010-1-27, 13:14

17*1
读写

Dig Inputs Input 1 Input 2 Input 3 Input 4
 Name No Comm. with di No Comm. with di No Comm. with di No Comm. with di
 Function No Comm. with di No Comm. with di No Comm. with di No Comm. with di
 Condition No Comm. with di No Comm. with di No Comm. with di No Comm. with di
 Status No Comm. with di No Comm. with di No Comm. with di No Comm. with di
 Start Profile DI Func not s DI Func not s DI Func not s DI Func not s
 Start Step DI Func not s DI Func not s DI Func not s DI Func not s
 Analog Input Input 1 Input 2 Input 3
 Sensor No Comm. with di No Comm. with di No Comm. with di
 Type No Comm. with di No Comm. with di No Comm. with di
 Units No Comm. with di No Comm. with di No Comm. with di
 Decimal No Comm. with di No Comm. with di No Comm. with di
 Scale Low not a process input not a process input not a process input
 Scale High not a process input not a process input not a process input
 Filter Time omm. with device omm. with device omm. with device
 Cal Offset omm. with device omm. with device omm. with device
 Error Latch No Comm. with di No Comm. with di No Comm. with di
 SP Low No Comm. with di No Comm. with di No Comm. with di
 SP High No Comm. with di No Comm. with di No Comm. with di
 Scale Inversion Invalid Invalid Invalid
 Altitude N/A No Comm. with di N/A
 Cascade Type N/A N/A No Comm. with di

6*4+14*3

Dig Inputs	Input 1	Input 2	Input 3	Input 4
Name	No Comm. with di	No Comm. with di	No Comm. with di	No Comm. with di
Function	No Comm. with di	No Comm. with di	No Comm. with di	No Comm. with di
Condition	No Comm. with di	No Comm. with di	No Comm. with di	No Comm. with di
Status	No Comm. with di	No Comm. with di	No Comm. with di	No Comm. with di
Start Profile	DI Func not s	DI Func not s	DI Func not s	DI Func not s
Start Step	DI Func not s	DI Func not s	DI Func not s	DI Func not s

Analog Input	Input 1	Input 2	Input 3
Sensor	No Comm. with di	No Comm. with di	No Comm. with di
Type	No Comm. with di	No Comm. with di	No Comm. with di
Units	No Comm. with di	No Comm. with di	No Comm. with di
Decimal	No Comm. with di	No Comm. with di	No Comm. with di
Scale Low	not a process input	not a process input	not a process input
Scale High	not a process input	not a process input	not a process input
Filter Time	omm. with device	omm. with device	omm. with device
Cal Offset	omm. with device	omm. with device	omm. with device
Error Latch	No Comm. with di	No Comm. with di	No Comm. with di
SP Low	No Comm. with di	No Comm. with di	No Comm. with di
SP High	No Comm. with di	No Comm. with di	No Comm. with di
Scale Inversion	Invalid	Invalid	Invalid
Altitude	N/A	No Comm. with di	N/A
Cascade Type	N/A	N/A	No Comm. with di

屏幕剪辑的捕获时间: 2010-1-27, 13:14

读写

Compressor comm. t. devi
On Power . At dence
oU%Power frnm.wattdewiice
OnDe(ay No Comm . ehd
OFIDSyP No conmm. . ehd

4*1

Compressor	Comm. with devi
On % Power	omm. with device
Off % Power	omm. with device
On Delay	No Comm. with d
Off Delay	No Comm. with d

屏幕剪辑的捕获时间: 2010-1-27, 13:15

读写

OutPUT
2 _____
1A mm. wib device.
18 mmehdevlce?
24 mm. wit **device**
2R bmm. h device

4*1

Output %	
1A	omm. with device
1B	omm. with device
2A	omm. with device
2B	omm. with device

屏幕剪辑的捕获时间: 2010-1-27, 13:15

读取

Current Step

watEverd1 Noncomm.withrd.?
waitEvent2No comm withSm
waitEvent3 Norcomm.iwhd.h
wait Event 4 No comm. iwuh-Sm
wait asWog 1 No comm. witrSS
wait Anaog 2 No comm. wWtrOS
wait Anaio 3 No Comm. iwuhrSm
DigpldOripulNo Comm. iwuhrS0
DigptdOuEpLd 2No Comm. iwthSd
Digitd **0u4. i 3**[No Comm. CS
Digitd Otipui 4 No Comm. CmSm
DigitdOu*put5No comm. CrSm
Digld Oiipt\$ 6.No comm. e S
Digld Otipti 7No Comm. e S
Digptd OuIp.4 8No Comm. iwtrS4

Step Type: No Comm wil Opesation Mode (Statan} **No Comi**

Curent Step

Op. Mode Stat.

Ptolde File

step Number

Step Type

Rar wait

His Remaining

Mm Remaining

Sec Remaining

S P Chii

S P 0i2

Gil MD Set

CIi2PID Set

Last Jump **Cnt**

Last Jump File

lurnp **step**

ErdSPCh1

ErdS PCh2

No Loan wtihrdh
No comm with d
No commn with d
No Lenim. with d
No Corm. with d
No Comn. wtih' dh
No Cenm with d
No Comm with d
No commm. with d
No comin. with d
No Comn. with d
No Corn, with d
No Corn. with d
No Corn with d
No Lomim with d
No Lomnn with d
No comm with d

Step Infonnation

Input???? rrr IrbputF 1PC

____ fllu I I tar A dS

Input???c?? 2:I? ?E? 119W F IPaD **IWirmt**

_____ V'hael ltd k' tIcr!

Input?????? -I??? Input I I

_____ VIuul _____

I Time Remaining in Step No ol piolile No Come. with di **1**

mm. with a : mm.wlthli mmn.withli_

Prolile Control

N Stca N

CommC.._hrr Noconin wdh.mg' Coinm with

Fëomm. with iz& c, Corn with

32+28

Current Step		Step Information										Current Step			
Wait Event 1	No Comm. with d	Input 1:	Set Point	with device	Input Value		PID Set	No Comm.	Output%	A and B	ch device	ch device	Op. Mode Stat.	No Comm. with d	
Wait Event 2	No Comm. with d	Input 2:	Set Point	with device	Input Value		PID Set	No Comm.	Output%	A and B	ch device	ch device	Profile File	No Comm. with d	
Wait Event 3	No Comm. with d	Input 3:			Input Value									Step Number	No Comm. with d
Wait Event 4	No Comm. with d	Time Remaining in Step No of profile No Comm. with de												Step Type	No Comm. with d
Wait Analog 1	No Comm. with d	mm. with : mm. with : mm. with												Ramp Wait	No Comm. with d
Wait Analog 2	No Comm. with d	Step Type: No Comm. wil Operation Mode (Status): No Comr												Hrs Remaining	No Comm. with d
Wait Analog 3	No Comm. with d	Profile Control												Min Remaining	No Comm. with d
Digital Output 1	No Comm. with d	Profile Name		Step Number										Sec Remaining	No Comm. with d
Digital Output 2	No Comm. with d	No Comm. with de		No Comm. with de										S P Ch1	No Comm. with d
Digital Output 3	No Comm. with d	p Comm. with devi		p Comm. with devi										S P Ch2	No Comm. with d
Digital Output 4	No Comm. with d													Ch1 PID Set	No Comm. with d
Digital Output 5	No Comm. with d													Ch2 PID Set	No Comm. with d
Digital Output 6	No Comm. with d													Last Jump Cnt	No Comm. with d
Digital Output 7	No Comm. with d													Last Jump File	No Comm. with d
Digital Output 8	No Comm. with d													Jump Step	No Comm. with d
														End S P Ch1	No Comm. with d
														End S P Ch2	No Comm. with d

屏幕剪辑的捕获时间：2010-1-27, 13:16

读取

概念界面设计

2010年1月29日
11:44

同时监控**10**台机箱的界面
需要显示控制器名字 温度 湿度
只需要界面
方案概念说明用

PIDSettings

2010年2月1日

10:30

Main > Operations > Edit PID > PID Set Channel 1 > PID Set x (1 to 5)

PID Set x (1 to 5)					
Main > Operations > Edit PID > PID Set Channel 1 > PID Set x (1 to 5)					
Proportional Band x (A or B) Define the proportional band for PID control.	0° to 30000° (0 to 30000)	25°F (25) 14°C (14)	1A 500 510 520 530 540 r/w	1B 550 560 570 580 590 [5]	Set [1] [2] [3] [4] [5]
Integral x (A or B) Set the integral time in minutes.	0.00 to 300.00 minutes (0 to 30000)	0 minutes (0)	1A 501 511 521 531 541 r/w	1B 551 561 571 581 591 [5]	Set [1] [2] [3] [4] [5]
Reset x (A or B) Set the reset time in repeats per minute.	0.00 per minute to 99.99 per minute (0 to 9999)	0 per minute (0)	1A 502 512 522 532 542 r/w	1B 552 562 572 582 592 [5]	Set [1] [2] [3] [4] [5]
Derivative x (A or B) Set the derivative time.	0.00 to 9.99 minutes (0 to 999)	0.00 minutes (0)	1A 503 513 523 533 543 r/w	1B 553 563 573 583 593 [5]	Set [1] [2] [3] [4] [5]

Operations Page Parameter Table

Parameter	Description	Range (Modbus Value)	Default	Modbus Register read/write [I/O, Set, Ch]	Conditions for Parameters to Appear
Rate x (A or B) Set the rate time.		0.00 to 9.99 minutes (0 to 999)	0.00 minutes (0)	1A 504 514 524 534 544 r/w	1B 554 564 574 584 594 [5]
Dead Band x (A or B) Define the effective shift in the heating and cooling set points to prevent conflict.		0 to 30000 (0 to 30000)	0 (0)	1A 505 515 525 535 545 r/w	1B 555 565 575 585 595 [5]
Hysteresis x (A or B) Define the process variable change from the set point required to re-energize the output (in on-off mode).		1 to 30000 (1 to 30000)	3 (3)	1A 507 517 527 537 547 r/w	1B 557 567 577 587 597 [5]

PID Set x (6 to 10)					
Main > Operations > Edit PID > PID Set Channel 2 > PID Set x (6 to 10)					
Proportional Band x (A or B) Set the proportional band.	0° to 30000° (1 to 30000)	25°F (25) 14°C (14)	2A 2B Set 2500 2550 [6] 2510 2560 [7] 2520 2570 [8] 2530 2580 [9] 2540 2590 [10] r/w	Active: Always (Channel 1).	
Integral x (A or B) Set the integral time in minutes.	0.00 to 99.99 minutes (0 to 9999)	0 minutes (0)	2A 2B Set 2501 2551 [6] 2511 2561 [7] 2521 2571 [8] 2531 2581 [9] 2541 2591 [10] r/w	Active if PID Units (Setup Page) is set to SI and Proportional Band is not set to 0.	
Reset x (A or B) Set the reset time in repeats per minute.	0.00 per minute to 99.99 per minute (0 to 9999)	0 per minute (0)	2A 2B Set 2502 2552 [6] 2512 2562 [7] 2522 2572 [8] 2532 2582 [9] 2542 2592 [10] r/w	Active if PID Units (Setup Page) is set to U.S. and Proportional Band is not set to 0.	
Derivative x (A or B) Set the derivative time.	0.00 to 9.99 minutes (0 to 999)	0.00 minutes (0)	2A 2B Set 2503 2553 [6] 2513 2563 [7] 2523 2573 [8] 2533 2583 [9] 2543 2593 [10] r/w	Active if PID Units (Setup Page) is set to SI and Proportional Band is not set to 0.	
Rate x (A or B) Set the rate time.	0.00 to 9.99 minutes (0 to 999)	0.00 minutes (0)	2A 2B Set 2504 2554 [6] 2514 2564 [7] 2524 2574 [8] 2534 2584 [9] 2544 2594 [10] r/w	Active if PID Units (Setup Page) is set to U.S. and Proportional Band is not set to 0.	

Operations Page Parameter Table

Parameter	Description	Range (Modbus Value)	Default	Modbus Register read/write [I/O, Set, Ch]	Conditions for Parameters to Appear
Dead Band x (A or B)	Define the effective shift in the heating and cooling set points to prevent conflict.	0 to 30000 (1 to 30000)	0 (0)	2A 2B Set 2505 2555 [6] 2515 2565 [7] 2525 2575 [8] 2535 2585 [9] 2545 2595 [10] r/w	Active if Proportional Band is not set to 0 and one output is set to heat and the other to cool (Setup Page).
Hysteresis x (A or B)	Define the process variable change from the set point required to re-energize the output (in on-off mode).	1 to 30000 (1 to 30000)	3 (3)	2A 2B Set 2507 2557 [6] 2517 2567 [7] 2527 2577 [8] 2537 2587 [9] 2547 2597 [10] r/w	Active if Proportional Band is set to 0 and one channel is set to heat and the other to cool (Setup Page).

Proportional Band x (A or B)

2010年2月1日
10:46

Proportional Band x (A or B)
Define the proportional
band for PID
control.

1A 1B Set

500 550 [1]

510 560 [2]

520 570 [3]

530 580 [4]

540 590 [5]

r/w

0° to 30000°
(0 to 30000)

2A 2B Set

2500 2550 [6]

2510 2560 [7]

2520 2570 [8]

2530 2580 [9]

2540 2590 [10]

r/w

Reset x (A or B)

2010年2月1日
10:49

Reset x (A or B)
Set the reset time in
repeats per minute.

1A 1B Set	0.00 per minute to
502 552 [1]	99.99 per minute
512 562 [2]	(0 to 9999)
522 572 [3]	
532 582 [4]	
542 592 [5]	
r/w	

2A 2B Set
2502 2552 [6]
2512 2562 [7]
2522 2572 [8]
2532 2582 [9]
2542 2592 [10]
r/w

Rate x (A or B)

2010年2月1日
10:52

Rate x (A or B)
Set the rate time.

1A 1B Set	0.00 to 9.99 minutes
504 554 [1]	(0 to 999)
514 564 [2]	
524 574 [3]	
534 584 [4]	
544 594 [5]	
r/w	

2A 2B Set
2504 2554 [6]
2514 2564 [7]
2524 2574 [8]
2534 2584 [9]
2544 2594 [10]
r/w

Control Output

2010年2月1日
17:37

Control Output x (1A,1B, 2A and 2B)				
Main > Setup > Control Output x (1A,1B, 2A and 2B)				
Function Select type of function for output.	Off (0) Heat (1) Cool (2)	Heat (1A and 2A) (1) Off (1B, 2B) (0)	700 [1A] 717 [1B] 734 [2A] 751 [2B] r/w	Active if Analog Inputs 1 and 2 are enabled.
Choose Cycle Time Enter the value of the variable burst cycle time.	Variable Burst (0) Fixed Time (1)		509 [1A] 559 [1B] 2509 [2A] 2559 [2B] r/w	Active always.

Setup Page Parameter Table				Modbus Register read/write [I/O, Set, Ch]	Conditions for Parameters to Appear
Parameter	Description	Range (Modbus Value)	Default		
Enter Cycle Time	Select the duration of cycle.	.1 to 60 (1 to 600)	Fixed Time 1.0 sec. (10)	Output 506 [1A] 556 [1B] 2506 [2A] 2556 [2B] r/w	Active if the selected output is not Process and Burst is set to No.
Process	Set process output type.	4 to 20mA (0) 0 to 20mA (1) 0 to 5V (2) 1 to 5V (3) 1 to 10V (4)	4 to 20mA (0)	Output 701 [1A] 718 [1B] 735 [2A] 752 [2B] r/w	Active if the selected output is set to a process output.
High Power Limit	Set high limit control (PID mode only) output power level.	Low Limit +1 to 100% (Low Limit +1 to 100)	100% (100)	Output 714 [1A] 731 [1B] 748 [2A] 765 [2B] r/w	Active: Always.
Low Power Limit	Set low limit control (PID mode only) output power level.	0% to High Limit -1 (0 to High Limit -1)	0% (0)	Output 715 [1A] 732 [1B] 749 [2A] 766 [2B] r/w	Active: Always.

Function

2010年2月1日

17:48

Function

Select type of function
for output.

700 [1A]

717 [1B]

734 [2A]

751 [2B]

r/w

Off (0)

Heat (1)

Cool (2)

Choose Cycle Time

2010年2月1日
17:50

Choose Cycle Time
Enter the value of
the variable burst
cycle time.

Variable Burst (0)
Fixed Time (1)

509 [1A]
559 [1B]
2509 [2A]
2559 [2B]
r/w

Enter Cycle Time

2010年2月1日
17:51

Enter Cycle Time
Select the duration
of cycle.

.1 to 60
(1 to 600)

506 [1A]
556 [1B]
2506 [2A]
2556 [2B]
r/w

Process

2010年2月2日
13:38

Process

Set process output
type.

- 4 to 20mA (0)
- 0 to 20mA (1)
- 0 to 5V (2)
- 1 to 5V (3)
- 1 to 10V (4)

701 [1A]
718 [1B]
735 [2A]
752 [2B]
r/w

High Power Limit

2010年2月2日
13:41

High Power Limit
Set high limit control
(PID mode only)
output power level.

Low Limit +1 to 100%
(Low Limit +1 to 100)

714 [1A]
731 [1B]
748 [2A]
765 [2B]
r/w

Low Power Limit

2010年2月2日
13:43

Low Power Limit
Set low limit control
(PID mode only)
output power level.

0% to High Limit -1
(0 to High Limit -1)

715 [1A]
732 [1B]
749 [2A]
766 [2B]
r/w

Digital Output

2010年2月2日
13:52

Digital Output x (1 to 8)					
Main > Setup > Digital Output x (1 to 8)					
Name	<selected by user> (ASCII Values)	DIGIT OUTX	3100-3109 3110-3119 3120-3129 3130-3139 3140-3149 3150-3159 3160-3169 3170-3179 r/w		Active: Always.
Function	Off (0) Event Output (1) Complementary Output (Digital 5) (2) *Control Output 1A *Control Output 1B *Control Output 2A *Control Output 2B **Boost Heat (Digital 6) (3) **Boost Cool (Digital 7) (4) **Compressor (Digital 8) (5)	Off (0)	2001 [1] 2011 [2] 2021 [3] 2031 [4] 2041 [5] 2051 [6] 2061 [7] 2071 [8] r/w		Active: Always. <i>*Active if the selected output is not Process.</i> <i>**Operates based on Channel 1 power requirements.</i>
Boost Percent Power	0% to 100% for Heat -100% to 0% for Cool	Heat 100% (100) Cool -100% (-100)	Output 2052 [6] 2062 [7] r/w		Active if Digital 6 or 7 Function is set to Boost Heat or Boost Cool.
Boost Time Delay	0 to 9999 seconds (0 to 9999)	30 seconds (30)	Output 2054 [6] 2064 [7] r/w		Active if Digital 6 or 7 Function is set to Boost Heat or Boost Cool.

Setup Page Parameter Table

Parameter	Description	Range (Modbus Value)	Default	Modbus Register read/write [I/O, Set, Ch]	Conditions for Parameters to Appear
Compressor On % Power	The compressor will be on below this chosen power level.	-100% to 100% (-100 to 100)	0% (0)	2072 r/w	Active if Digital 8 Function is Compressor.
Compressor Off % Power	The compressor will be off above this chosen power level.	Compressor on % power to 100%	Compressor on % power	2073 r/w	Active if Digital 8 Function is Compressor.
Compressor Off Delay	Set time to delay compressor turn-off.	0 to 9999 seconds (0 to 9999)	10 seconds (10)	2075 r/w	Active if Digital 8 Function is Compressor.
Compressor On Delay	Set time to delay compressor turn-on.	1 to 9999 seconds (1 to 9999)	30 seconds (30)	2074 r/w	Active if Digital 8 Function is Compressor.

Name

2010年2月2日
13:54

Name

Name the digital
output for easy reference.

(ASCII Values)

3100-3109 Active: Always.
3110-3119
3120-3129
3130-3139
3140-3149
3150-3159
3160-3169
3170-3179
r/w

Function

2010年2月2日
13:56

Function

Choose a function
for each digital output.

2001 [1]
2011 [2]
2021 [3]
2031 [4]
2041 [5]
2051 [6]
2061 [7]
2071 [8]
r/w

Off (0)
Event Output (1)
Complementary Output
(Digital 5) (2)
*Control Output 1A
*Control Output 1B
*Control Output 2A
*Control Output 2B
**Boost Heat (Digital 6)
(3)
**Boost Cool (Digital 7)
(4)
**Compressor (Digital
8) (5)

Boost Percent Power

2010年2月2日
13:57

Boost Percent Power
Enable boost above
chosen power level.

0% to 100% for Heat
-100% to 0% for Cool
Heat 100%
(100)
Cool -100% (-
100)

2052 [6]
2062 [7]
r/w

Active if Digital 6 or 7 Function
is set to Boost Heat or Boost
Cool.

Boost Time Delay

2010年2月2日
13:59

Boost Time Delay
Set time to delay
boost.

0 to 9999 seconds
(0 to 9999)

2054 [6]
2064 [7]
r/w

Compressor On % Power

2010年2月2日

14:00

The compressor will
be on below this
chosen power level.

-100% to 100% (-100 to 100)

2072 r/w

Active if Digital 8 Function is
Compressor.

Compressor Off % Power

2010年2月2日
14:01

Compressor Off % Power
The compressor will
be off above this
chosen power level.

Compressor on %
power to 100%

2073 r/w

Active if Digital 8 Function is
Compressor

Compressor Off Delay

2010年2月2日

14:03

Compressor Off Delay

Set time to delay

compressor turn-off.

0 to 9999 seconds

(0 to 9999)

2075 r/w

Compressor On Delay

2010年2月2日
14:04

Compressor On Delay Set time to delay compressor turn-on.	1 to 9999 seconds (1 to 9999)
2074 r/w	Active if Digital 8 Function is Compressor.

Main Page

2010年2月2日
16:01

300 Set Point 1, value
319 Set Point 2, value

如何解析？

pdf描述不清晰

100 Input 1 Value, Status
101 Input 1 Error, Status
102 Alarm 1, Status
103 % Power Output 1A, Status
104 Input 2 Value, Status
105 Input 2 Error, Status
106 Alarm 2 , Status
107 % Power Output 1B, Status
108 Input 3 Value, Status
109 Input 3 Error, Status
111 % Power Output 2A, Status
115 % Power Output 2B, Status

Input Value

2010年2月2日
14:41

The measured value after scaling and filtering are applied.

Parameter Type

Main Page

Range

Determined by the Sensor and Type chosen for the analog input.

Protection

This parameter is read-only.

Available

Always

Note

The fields in which this parameter is displayed are color coded to indicate the alarm status of the corresponding input.

This parameter cannot be included in a recipe type.

This parameter may be plotted on the trend plot graph (see: Set Up a Graph).

Modbus Address: 40101

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modbus地址和LabVIEW库相差一

Input Error Status

2010年2月2日
15:07

ndicates an error reading an analog input.

Parameter Type

Main Page

Range

No error
A/D underflow
Sensor under range
Sensor over range
A/D overflow
A/D timeout
Openloop

Protection

This parameter is read-only.

Available

Always

Note

This parameter cannot be included in a recipe type.
Modbus Address: 40102

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Set Point

2010年2月2日
15:08

Use this parameter to set the desired process value for a channel when a profile is not running.

Parameter Type

Set Points

Range

Set Point Low Limit to Set Point High Limit

Default

75°F or 24°C

Available

Always

Note

This parameter may be plotted on the trend plot graph and logged in a data log.
Modbus Address: 40301

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