

doan2 / PLC_1 [CPU 1511-1 PN] / Program blocks

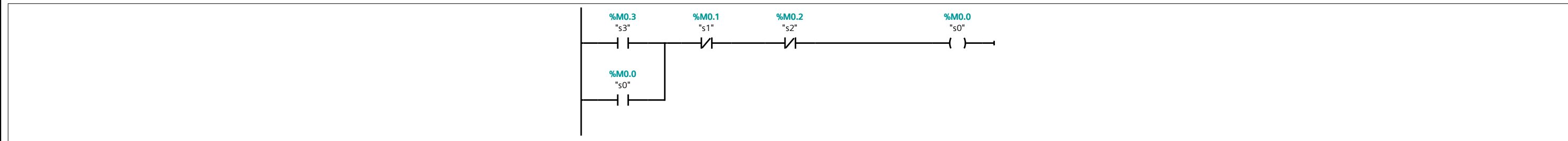
Main [OB1]

Main Properties	
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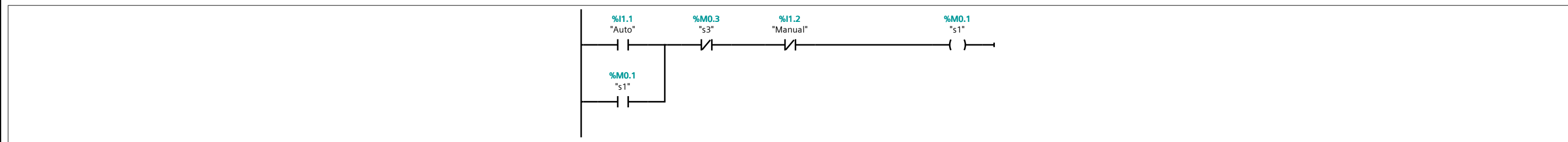
Name	Main	Number	1	Type	OB	Language	LAD	Numbering	Automatic		
Information											
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family		Version	0.1	User-defined ID	

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

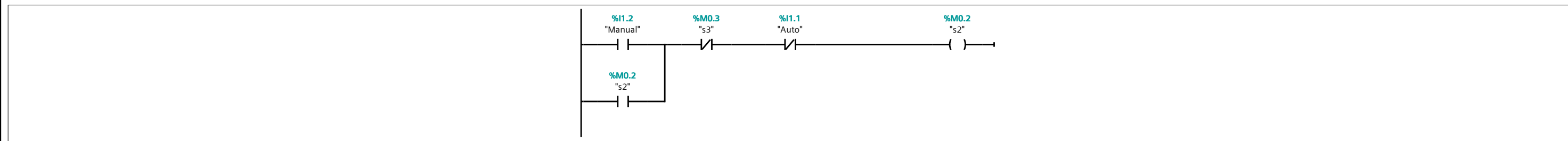
Network 1: Trạng thái ban đầu

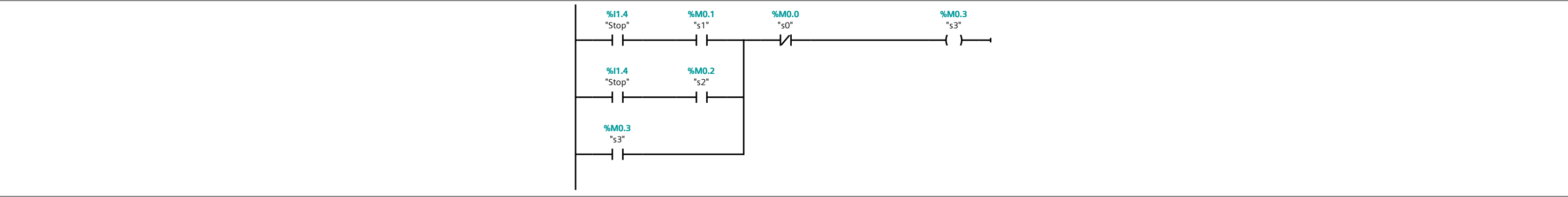
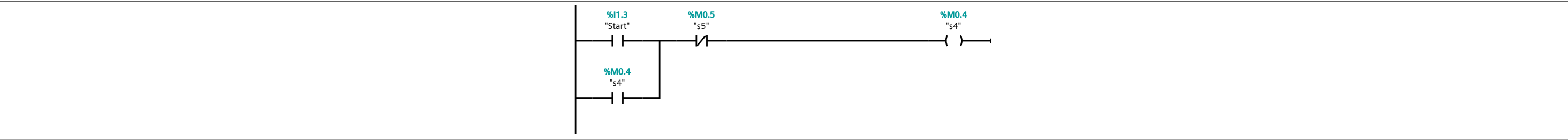
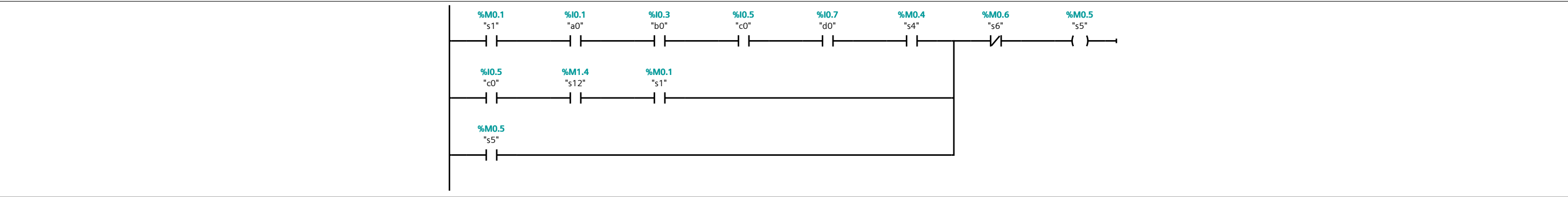
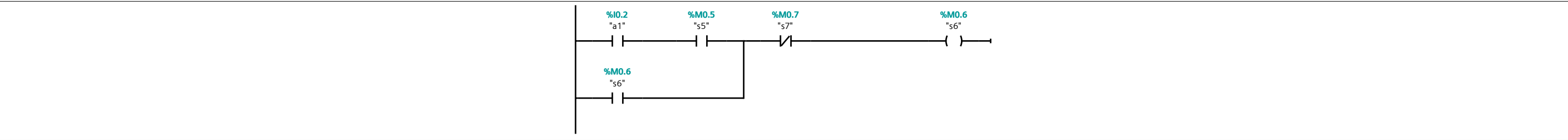


Network 2: Chọn chế độ Auto



Network 3: Chọn chế độ Manual



Totally Integrated Automation Portal		
Network 4: Stop-Dừng hệ thống		
		
Network 5: Start-Bắt đầu chạy hệ thống		
		
Network 6: Xi lanh A đi ra		
		
Network 7: Xi lanh B đi ra		
		
Network 8: Xi lanh C đi ra		

Totally Integrated Automation Portal		
Network 13: Xi lanh C đi về		
Network 14: Xi lanh A đi ra		
Network 15: Xi lanh A đi về		
Network 16: Xi lanh B đi ra		
Network 17: Xi lanh B đi về		

Totally Integrated Automation Portal		
	<div><div></div><div><div><div>%M1.1 "s9"</div><div>%M0.2 "s2"</div></div><div><div>%I2.0 "B-Return"</div></div></div><div><div>%Q0.3 "y4"</div></div></div>	
Network 18: Xi lanh C đi ra		
	<div><div></div><div><div><div>%M0.7 "s7"</div><div>%M0.2 "s2"</div></div><div><div>%I2.1 "C-Go"</div></div></div><div><div>%Q0.4 "y5"</div></div></div>	
Network 19: Xi lanh C đi về		
	<div><div></div><div><div><div>%M1.4 "s12"</div><div>%M0.2 "s2"</div></div><div><div>%I2.2 "C-Return"</div></div></div><div><div>%Q0.5 "y6"</div></div></div>	
Network 20: Xi lanh D đi ra		
	<div><div></div><div><div><div>%M1.2 "s10"</div><div>%M0.2 "s2"</div></div><div><div>%I2.3 "D-GO"</div></div></div><div><div>%Q0.6 "y7"</div></div></div>	
Network 21: Xi lanh D đi về		
	<div><div></div><div><div><div>%M1.3 "s11"</div><div>%M0.2 "s2"</div></div><div><div>%I2.4 "D-Return"</div></div></div><div><div>%Q0.7 "y8"</div></div></div>	