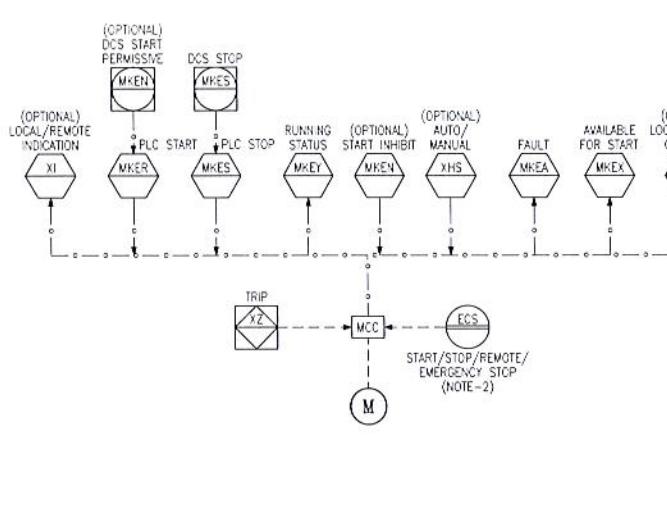
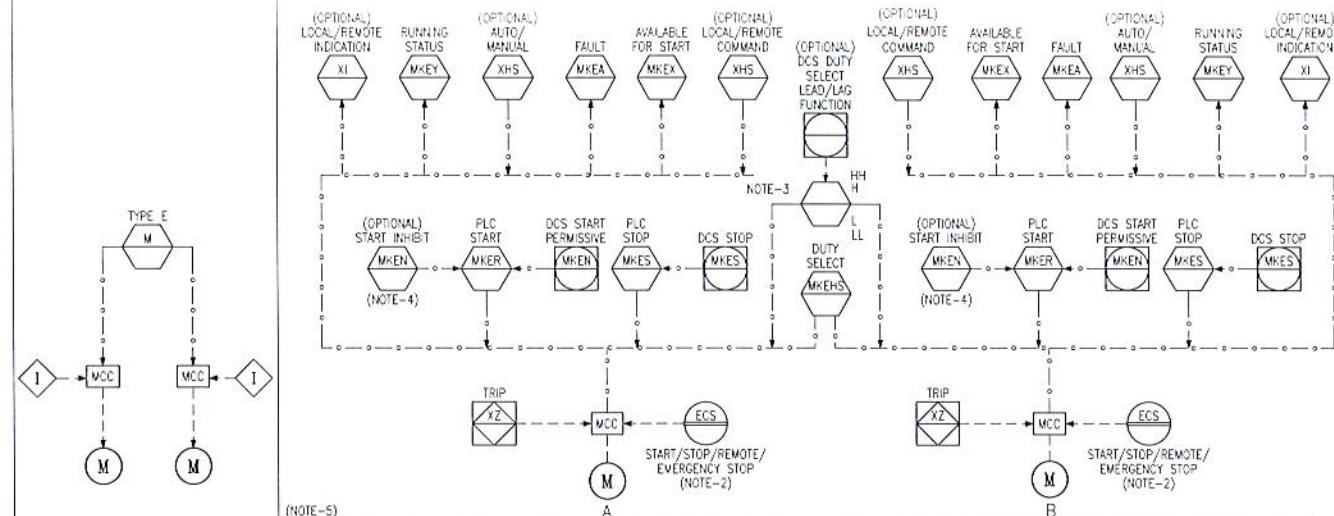
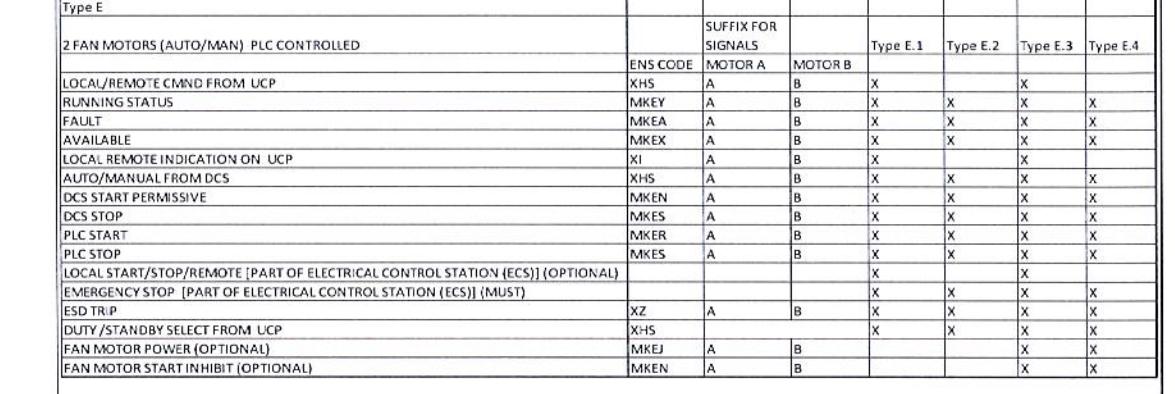
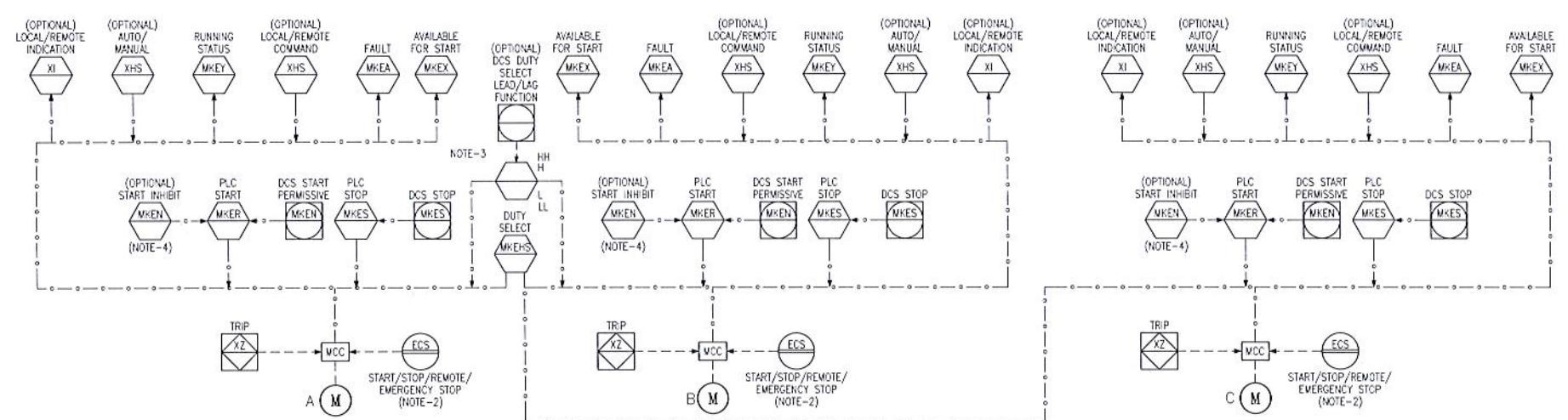


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	ONE FAN MOTOR PLC CONTROLLED (TYPE-D)		TWO FAN MOTOR PLC CONTROLLED (TYPE-E)	<p>1. ALL THE OPERATIONAL SIGNALS AND FEEDBACKS TO THE PLC SHALL BE REPEATED TO THE DCS VIA SERIAL COMMUNICATION.</p> <p>2. ECS SHALL HAVE ONLY EMERGENCY STOP AS DEFAULT. SELECTIVE MOTORS/HEATERS SHALL HAVE OPTIONS OF LOCAL START/STOP/REMOTE SELECTION BASED ON OPERATIONS.</p> <p>3. LEAD/LAG &amp; DUTY SELECT TO BE IMPLEMENTED IN DCS/PLC.</p> <p>4. START INHIBIT SHALL BE IMPLEMENTED IN DCS/PLC.</p> <p>5. THE SUB-TYPE PROVIDED FOR MOTOR CONTROL ARE INDICATIVE ONLY. THE SELECTION OF SIGNALS SHALL BE BASED ON PLANT OPERATIONS AS ELABORATED IN THE CONTROL NARRATIVE.</p> <p>6. THE OPTIONAL SIGNALS SHALL BE SELECTED BASED ON CONTROL PHILOSOPHY, AS ELABORATED IN THE CONTROL NARRATIVE.</p>																																																																																																											
																																																																																																															
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