

NUGA PRODUCT A/S GUIDE

SMALL PRODUCT

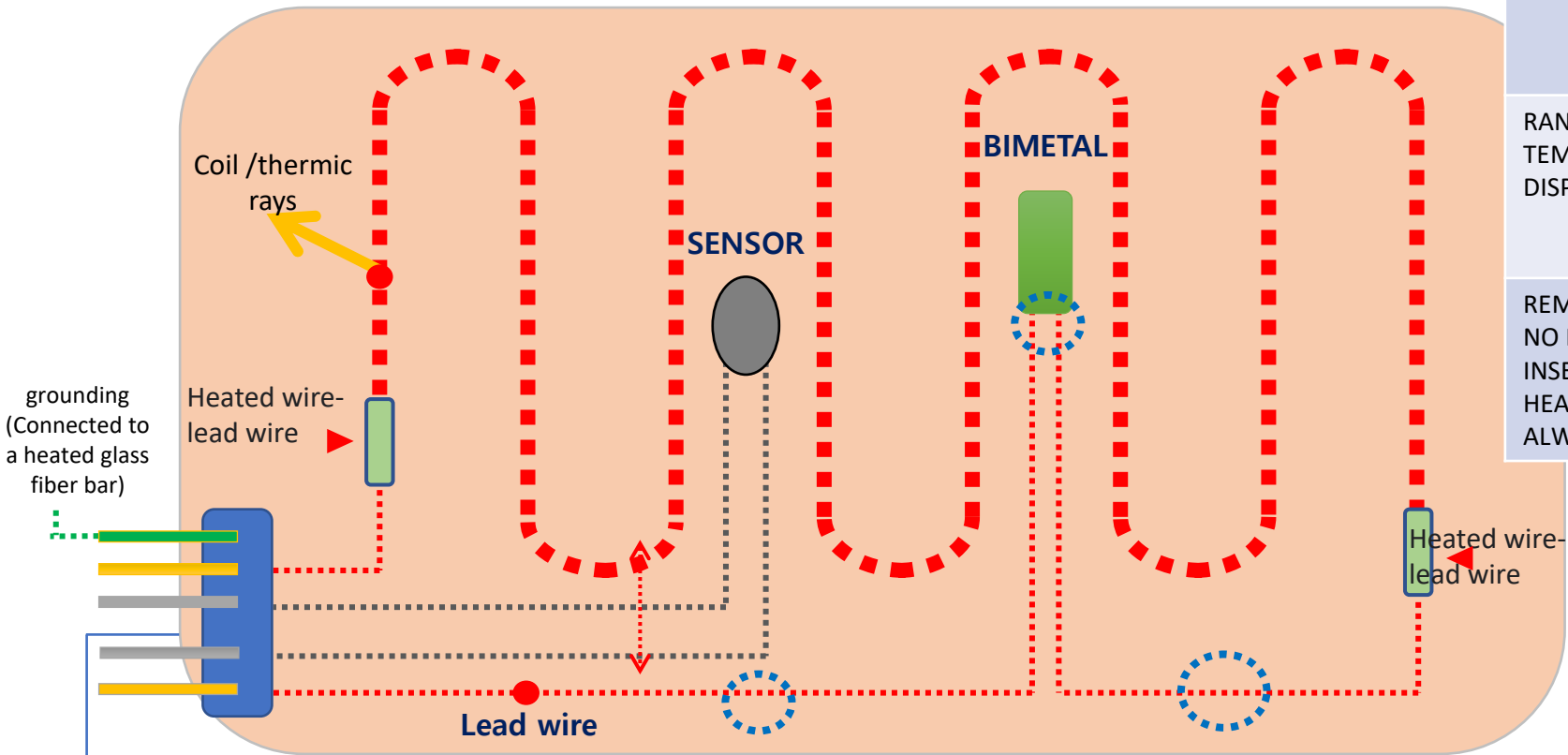
NM-80 / (TP80)





HEATING WIRE ASSY / COIL ASSY

WIRE CONNECTION: SERIES TYPE



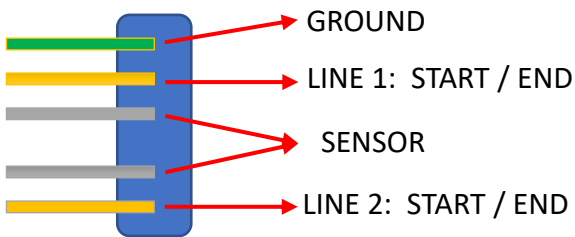
Temperature sensor resistance: around 10K Ω
Heat wire resistance: around 372 Ω

Wide spacing

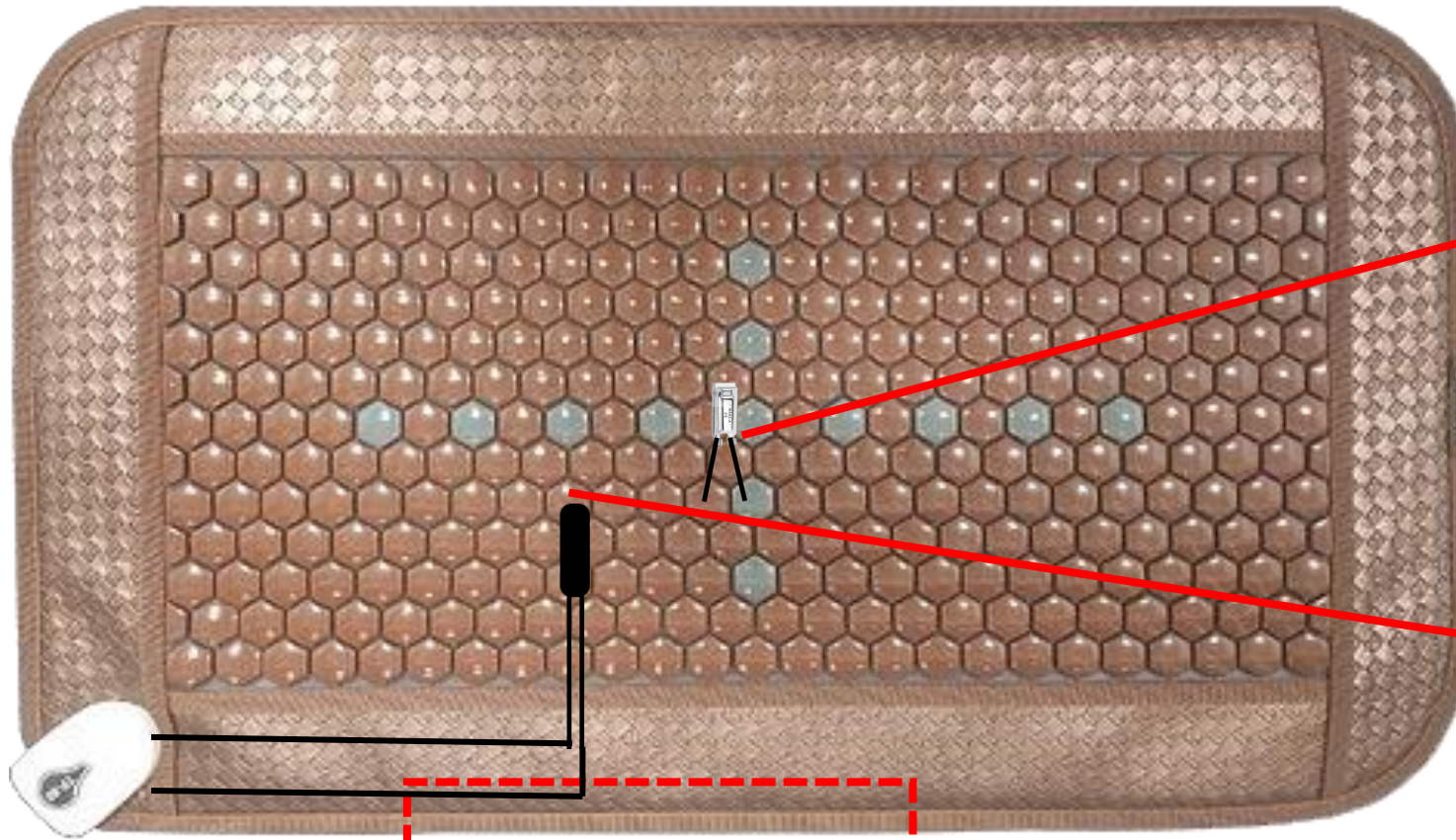
USUALLY DISCONNECTION OCCUR



| PROBLEM | PARTS | SOLUTION |
|---|---|---|
| NO HEAT | WIRE DISCONNECTION/ BIMETAL WIRE/SENSOR/ REMOTE PCB/HEATING WIRE ASSY | REPLACE/REPAIR |
| RANDOM TEMPERATURE DISPLAY | BROKEN SENSOR / DISCONNECT SENSOR WIRE | REPLACE SENSOR/ REPLACE POTENTIOMETER/VOLUME METER |
| REMOTE SUDDENLY NO POWER AFTER INSERTING TO HEATING MAT / FUSE ALWAYS EXPLODE | TERMINAL PIN | REPLACE TERMINAL PIN REPLACE FUSE |

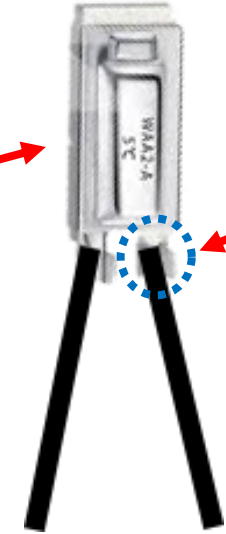


OPENING THE BODY



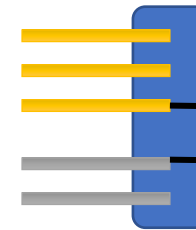
OPENING PART

BIMETAL



CHECK IF
DISCONNECTED

SENSOR



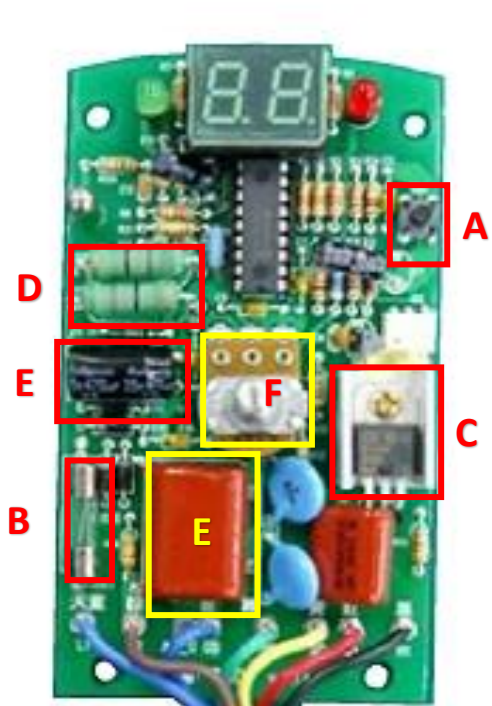
BLOATED

Sensor
resistance
Value is
around 9Ω

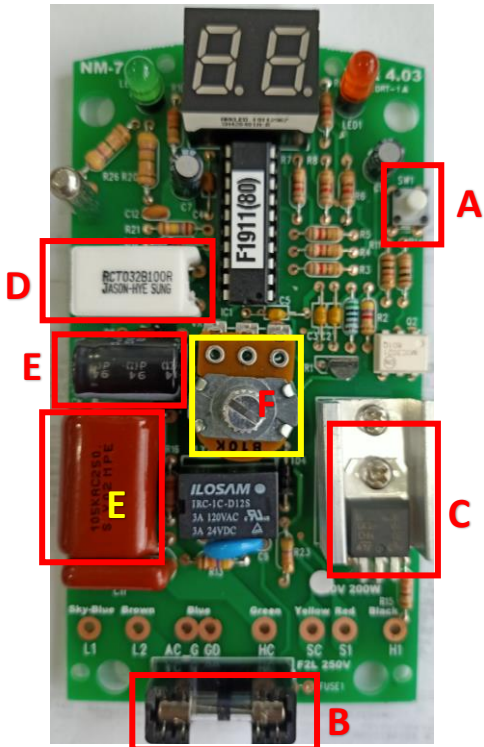
NM-80



REMOTE CONTROL



OLD MODEL



NEW MODEL

DISPLAY ERROR



- TEMPERATURE SENSOR (DISCONNECT / BROKEN)



- TEMPERATURE SENSOR / REMOTE CONTROL PCB

REMOTE PCB PARTS

A – SWITCH

B – FUSE

C – TRANSISTOR

D – RESISTOR

E – CAPACITOR

F – POTENTIOMETER/VOLUME

| PROBLEM | PARTS | SOLUTION |
|----------------|---|---|
| NO HEAT | REMOTE PCB/MAT | REPLACE PCB / SENSOR/ BIMETAL |
| NO POWER | REMOTE CABLE/FUSE/ SWITCH / CAPACITOR /RESISTOR | REPLACE REMOTE CABLE/FUSE/ SWITCH / CAPACITOR /RESISTOR / PROJECTOR CABLE |
| OVERHEAT | TRANSISTOR | REPLACE TRANSISTOR |
| DISPLAY RANDOM | POTENTIOMETER/VOL UME | REPLACE POTENTIOMETER / VOLUME / CHECK CONTACT TO PCB |

NM-90

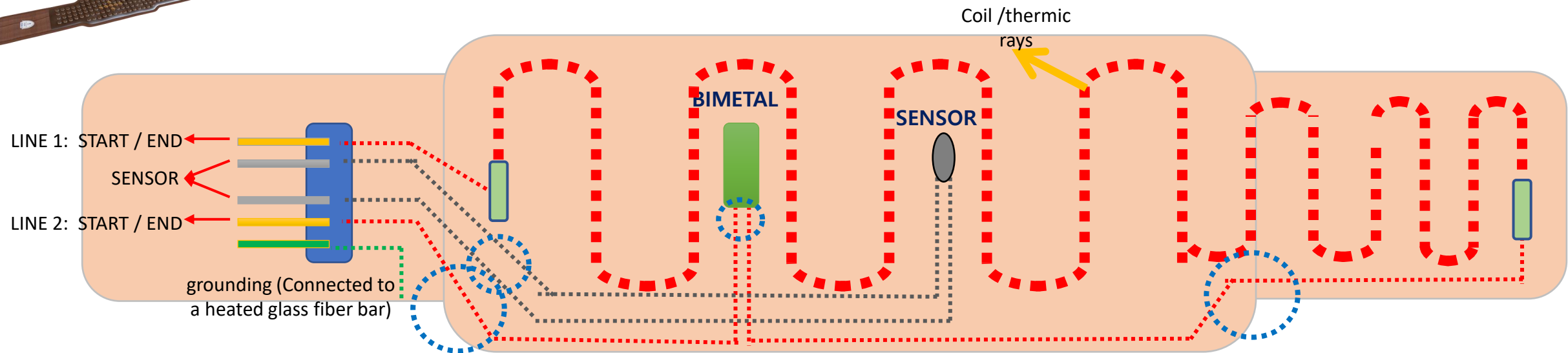


NM-90

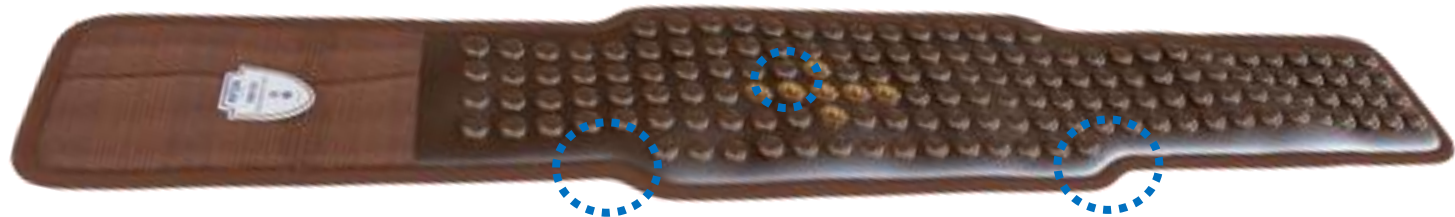


HEATING WIRE ASSY / COIL ASSY

WIRE CONNECTION: SERIES TYPE

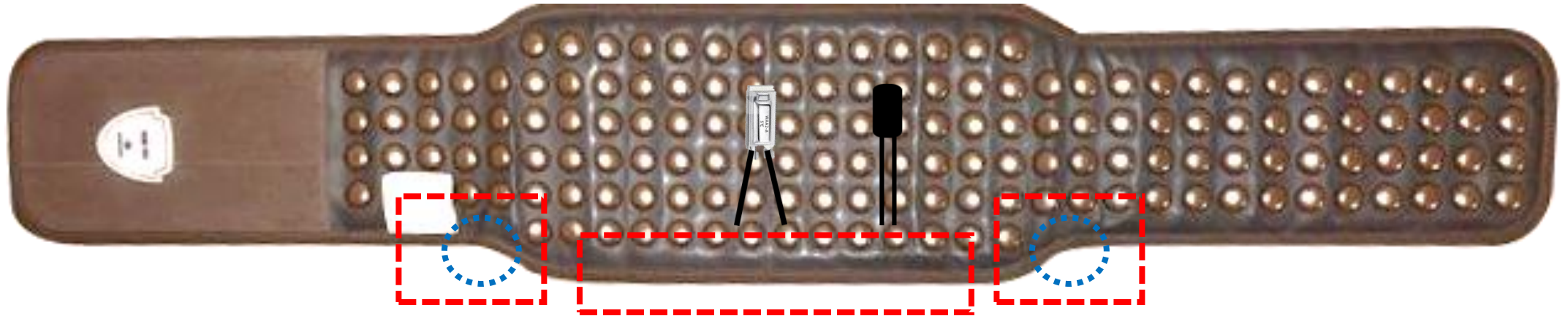


USUALLY DISCONNECTION OCCUR

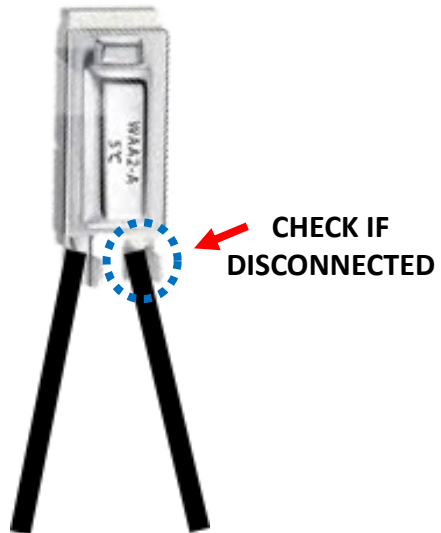


| PROBLEM | PARTS | SOLUTION |
|---|---|---|
| NO HEAT | WIRE DISCONNECTION/ BIMETAL WIRE/SENSOR/ REMOTE PCB/HEATING WIRE ASSY | REPAIR WIRE DISCONNECTION. REPLACE BIMETAL WIRE/SENSOR/ REMOTE PCB/HEATING WIRE ASSY |
| RANDOM TEMPERATURE DISPLAY | BROKEN SENSOR / DISCONNECT SENSOR WIRE | REPLACE / RECONNECTION |
| REMOTE SUDDENLY NO POWER AFTER INSERTING TO HEATING MAT / FUSE ALWAYS EXPLODE | TERMINAL PIN | REPLACE TERMINAL PIN REPLACE FUSE |

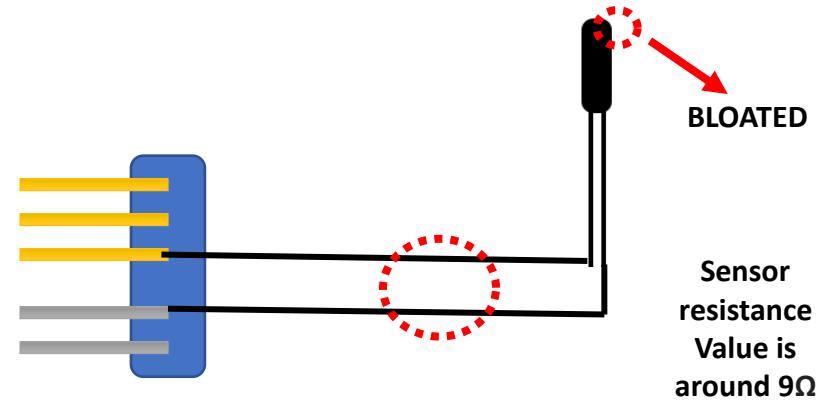
OPENING THE BODY



BIMETAL



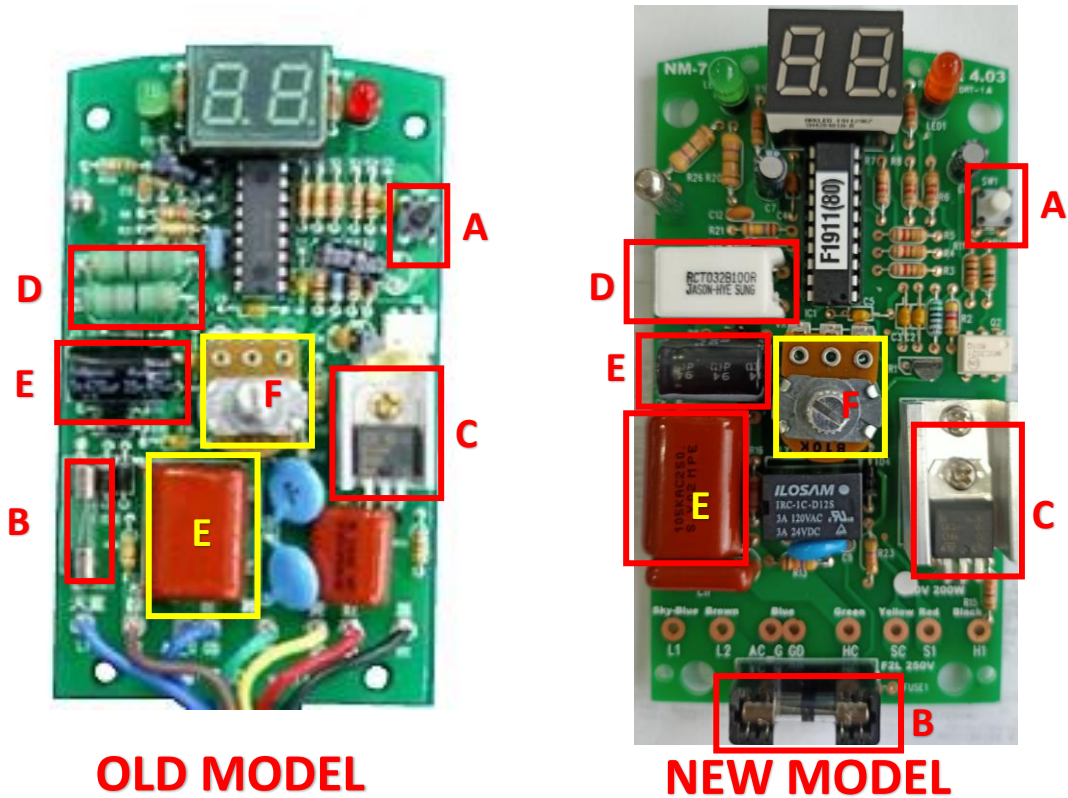
SENSOR



NM-90



REMOTE CONTROL



REMOTE PCB PARTS

- A – SWITCH
- B – FUSE
- C – TRANSISTOR
- D – RESISTOR
- E – CAPACITOR
- F – POTENTIOMETER/VOLUME

| PROBLEM | PARTS | SOLUTION |
|----------------|---|---|
| NO HEAT | REMOTE PCB | REPLACE PCB / REMOTE ASSEMBLY |
| NO POWER | REMOTE CABLE/FUSE/ SWITCH / CAPACITOR /RESISTOR / PROJECTOR CABLE | REPLACE REMOTE CABLE/FUSE/ SWITCH / CAPACITOR /RESISTOR / PROJECTOR CABLE |
| OVERHEAT | TRANSISTOR | REPLACE TRANSISTOR |
| DISPLAY RANDOM | POTENTIOMETER/VOLUME | REPLACE POTENTIOMETER / VOLUME / CHECK CONTACT TO PCB |

DISPLAY ERROR



- TEMPERATURE SENSOR (DISCONNECT / BROKEN)



- TEMPERATURE SENSOR / REMOTE CONTROL PCB

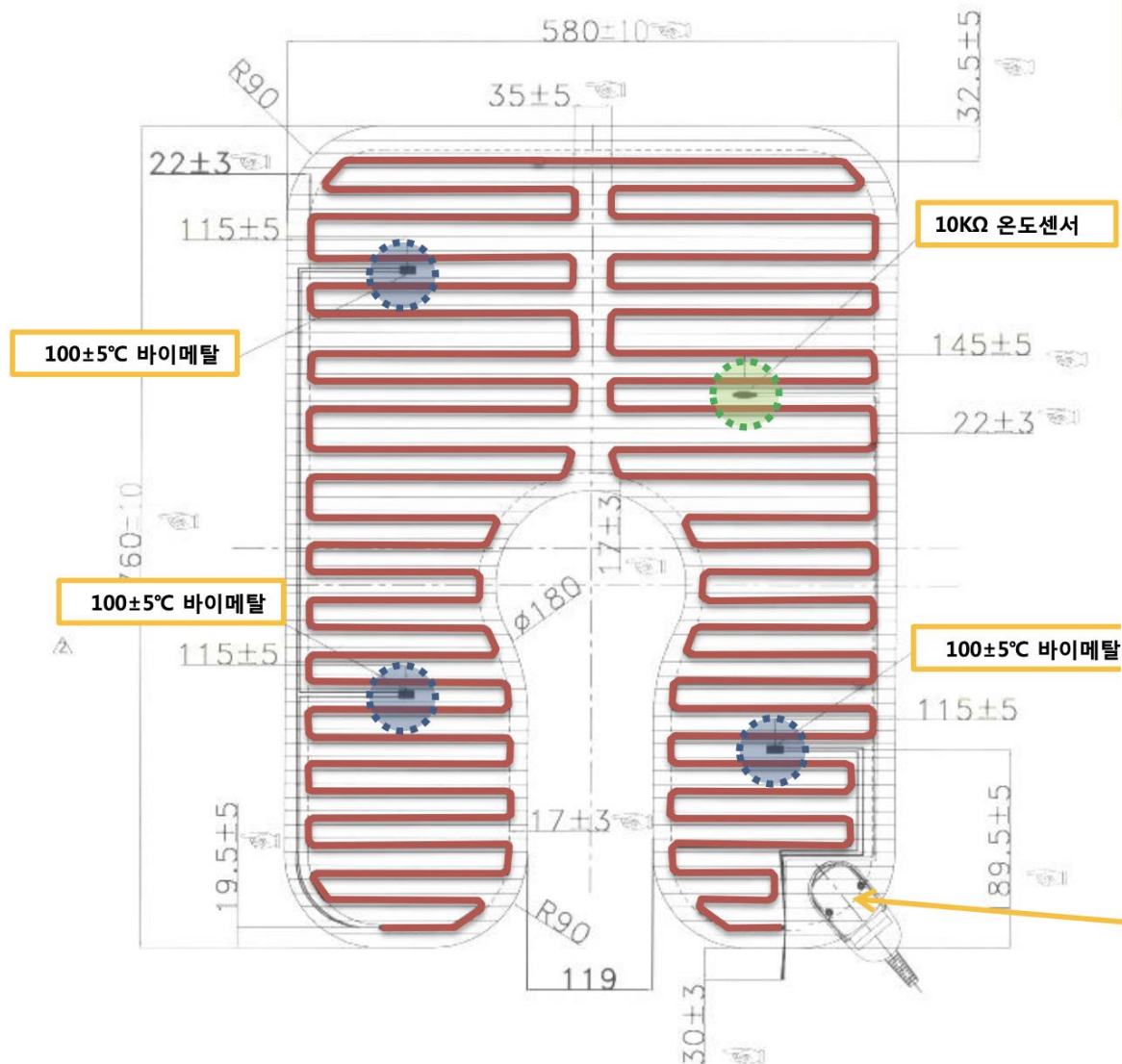
MHP-100



MHP-100



MHP100 열선, 온도센서, 바이메탈 배치도



1. Heating Wire : AC 220V
150W \pm 15%.
297 Ω \pm 10%.
2. Protector : 100 $^{\circ}$ C \pm 5%
3. Temperature Sensor : 10k Ω

| PROBLEM | PARTS | SOLUTION |
|--|--|--|
| NO HEAT | BIMETAL WIRE | RECONNECTION |
| NO HEAT / RANDOM TEMPERATURE DISPLAY | BROKEN SENSOR / DISCONNECT SENSOR WIRE | REPLACE / RECONNECTION |
| NO HEAT | COIL WIRE | RECONNECT / REPLACE WHOLE COIL ASSEMBLY |
| REMOTE SUDDEN NO POWER AFTER INSERTING TO HEATING MAT / FUSE ALWAYS EXPLODE | TERMINAL PIN | REPLACE TERMINAL PIN REPLACE FUSE |



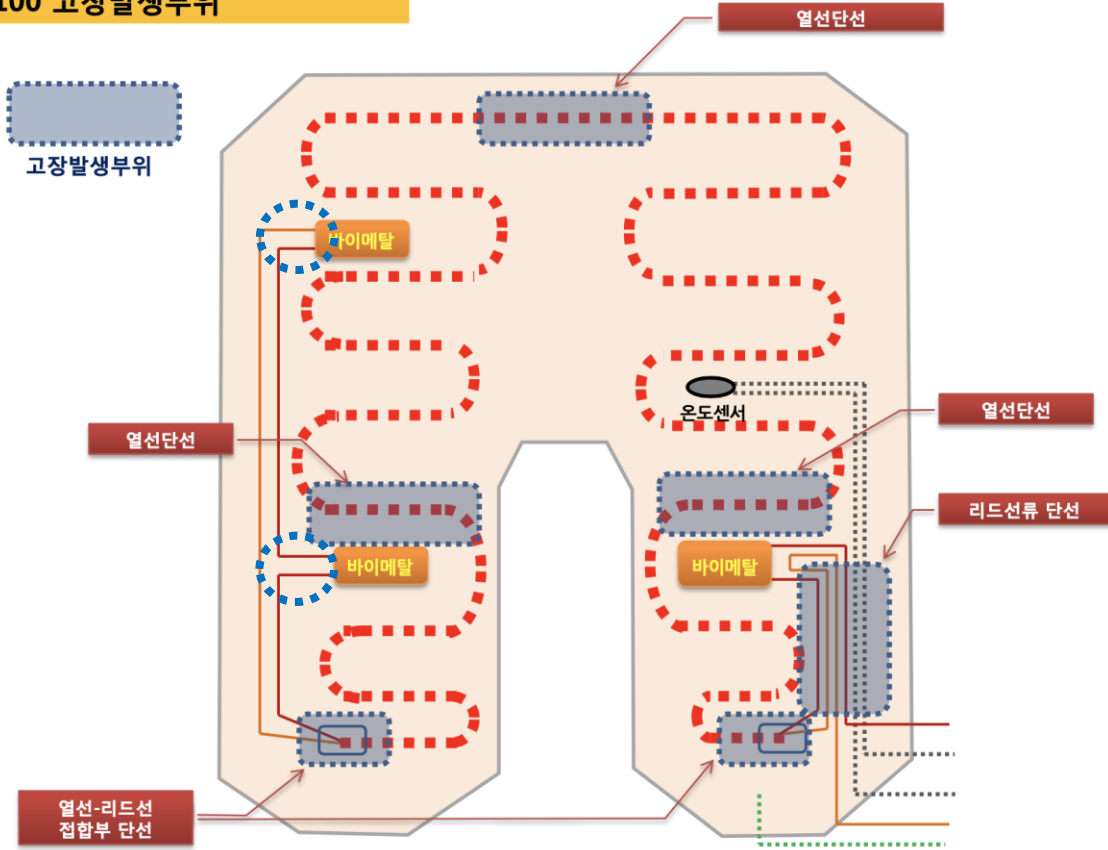
MHP-100



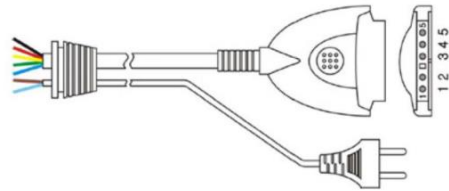
MOST DISCONNECT PART

SYMBOL  

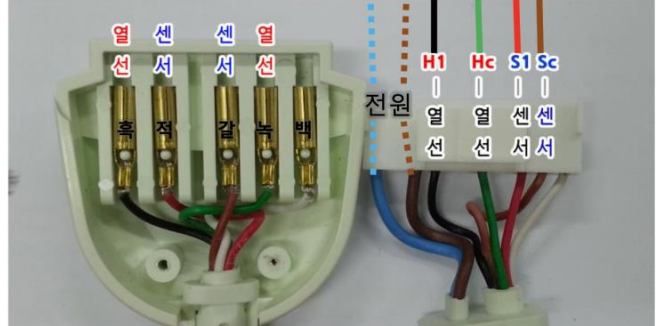
MHP100 고장발생부위



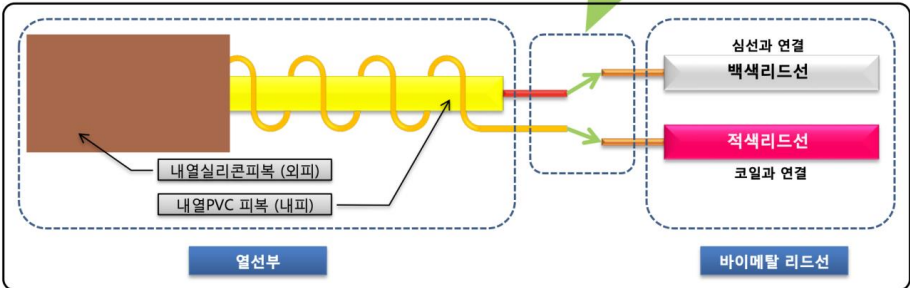
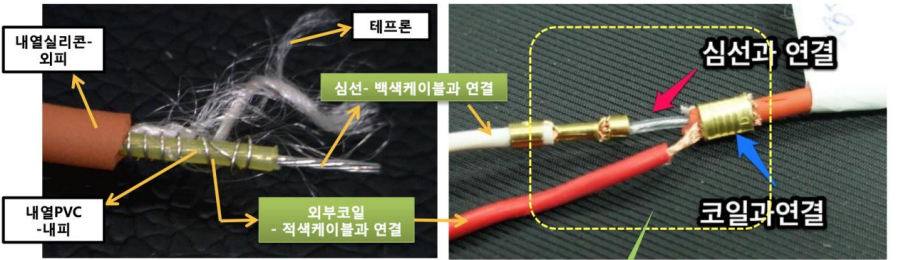
MHP100 조절기 단자 배치도



| | |
|---|------|
| 1 | 열선 |
| 2 | 온도센서 |
| 3 | 온도센서 |
| 4 | 열선 |
| 5 | 접지 |

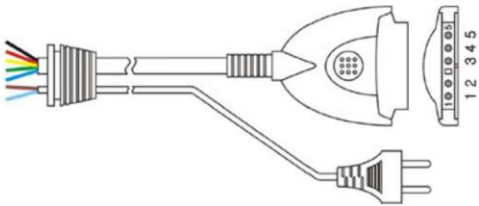


MHP100 열선& 바이메탈 리드선 결선 상세도

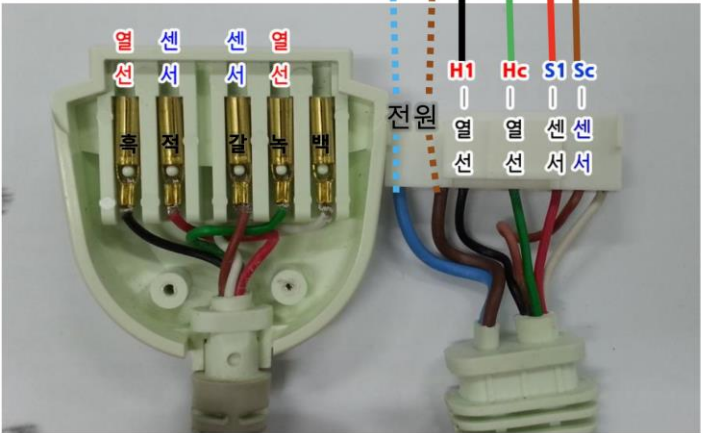


MHP-100

MHP100 조절기 단자 배치도



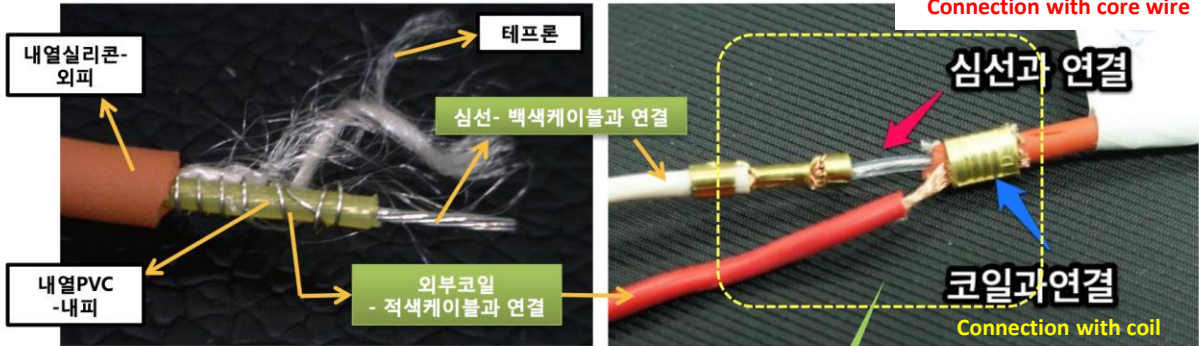
| | |
|---|------|
| 1 | 열선 |
| 2 | 온도센서 |
| 3 | 온도센서 |
| 4 | 열선 |
| 5 | 접지 |



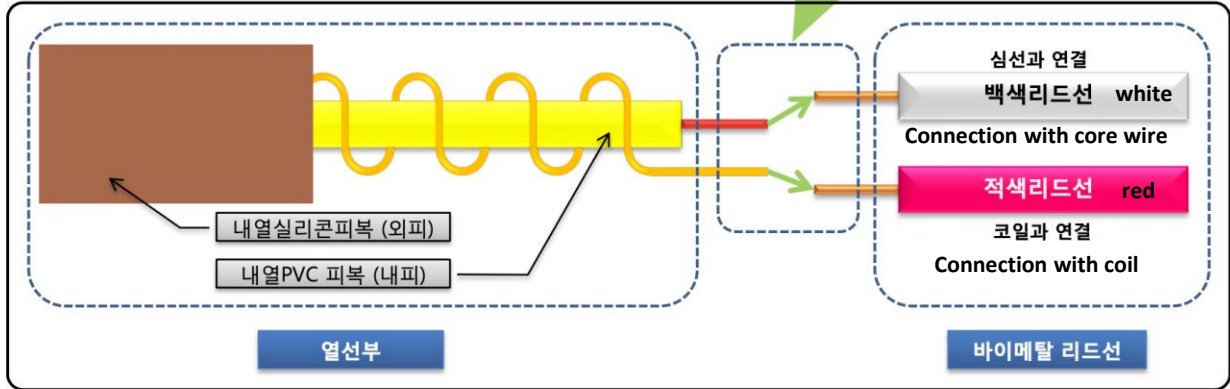
MHP100 열선& 바이메탈 리드선 결선 상세도

Silicon coat

Teflon



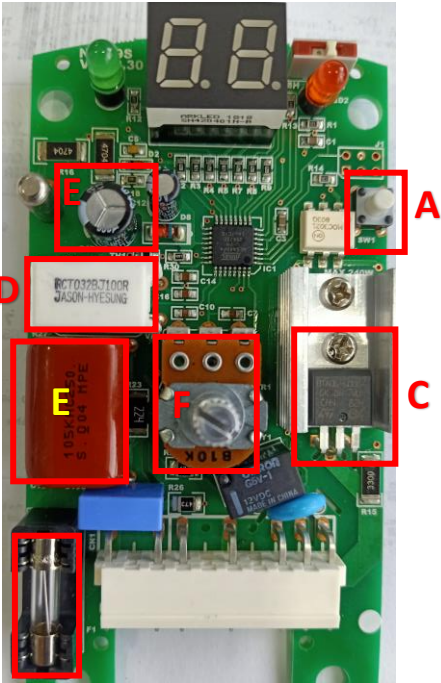
pvc



MHP-100



REMOTE CONTROL



| REMOTE PCB PARTS |
|--------------------------|
| A – SWITCH |
| B – FUSE |
| C – TRANSISTOR |
| D – RESISTOR |
| E – CAPACITOR |
| F – POTENTIOMETER/VOLUME |

| PROBLEM | PARTS | SOLUTION |
|----------------|---|---|
| NO HEAT | REMOTE PCB | REPLACE PCB / REMOTE ASSEMBLY |
| NO POWER | REMOTE CABLE/FUSE/ SWITCH / CAPACITOR /RESISTOR / | REPLACE REMOTE CABLE /FUSE/ SWITCH / CAPACITOR /RESISTOR / |
| OVERHEAT | TRANSISTOR | REPLACE TRANSISTOR |
| DISPLAY RANDOM | POTENTIOMETER/VOLUME | REPLACE POTENTIOMETER / VOLUME / CHECK CONTACT TO PCB |

DISPLAY ERROR

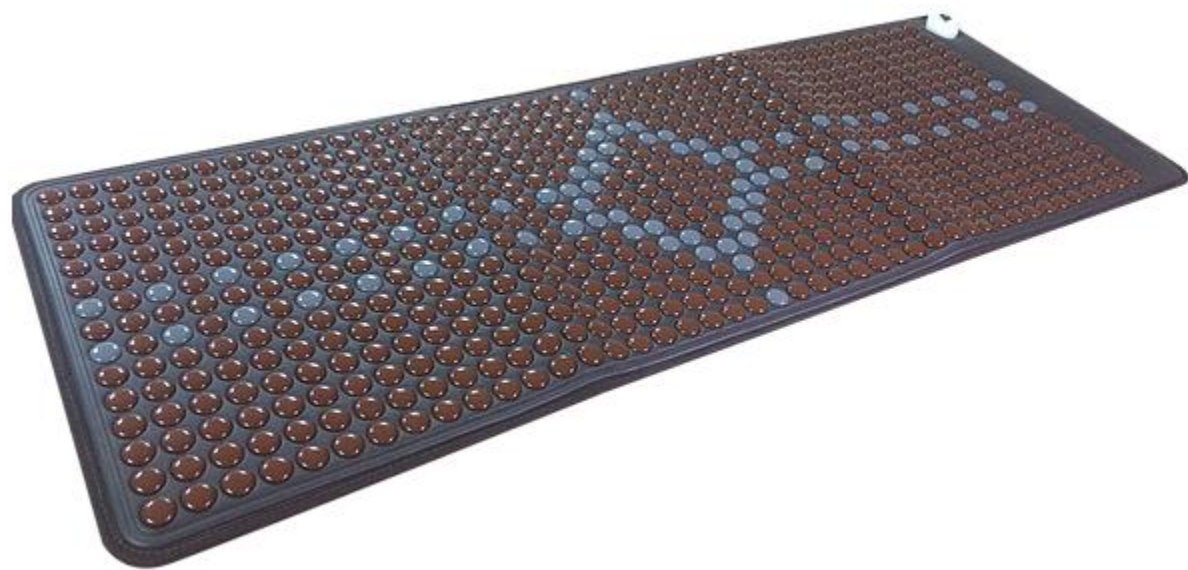


- TEMPERATURE SENSOR (DISCONNECT / BROKEN)



- TEMPERATURE SENSOR / REMOTE CONTROL PCB

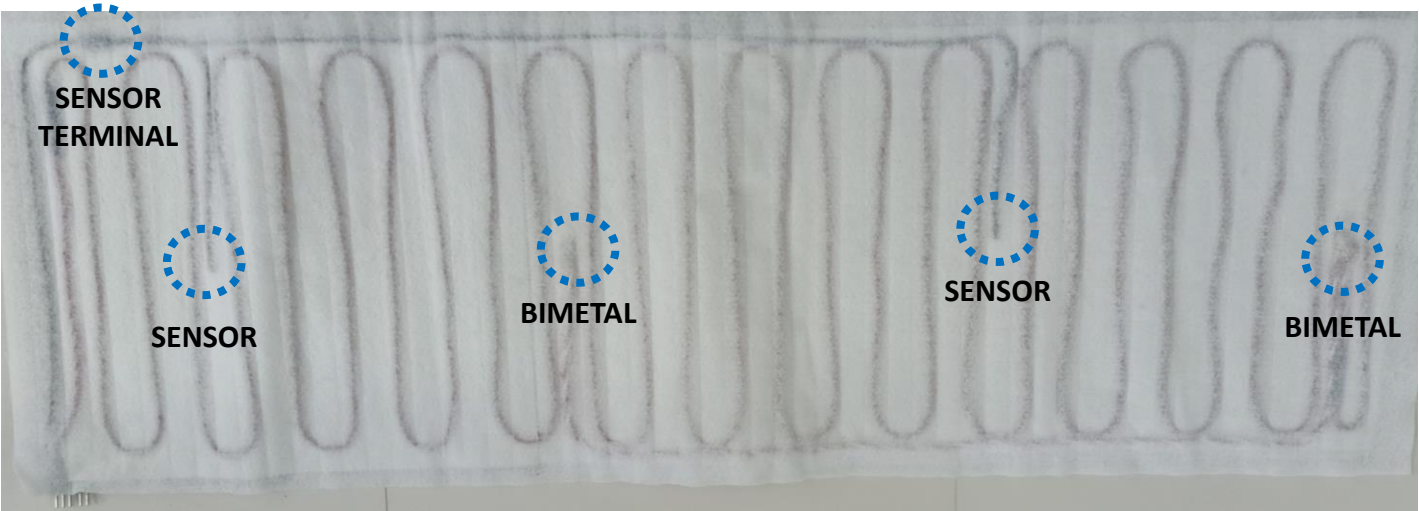
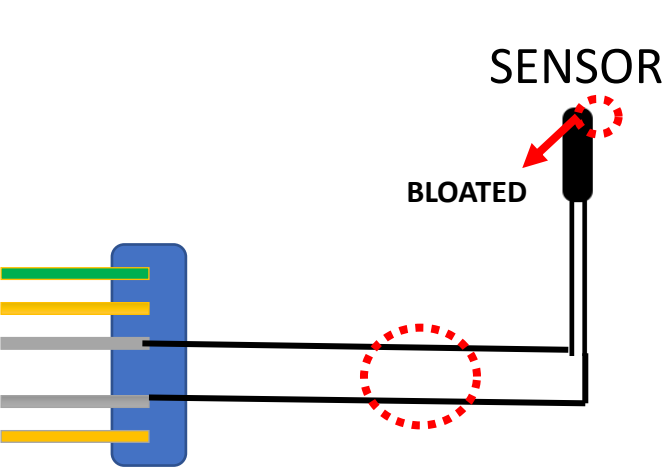
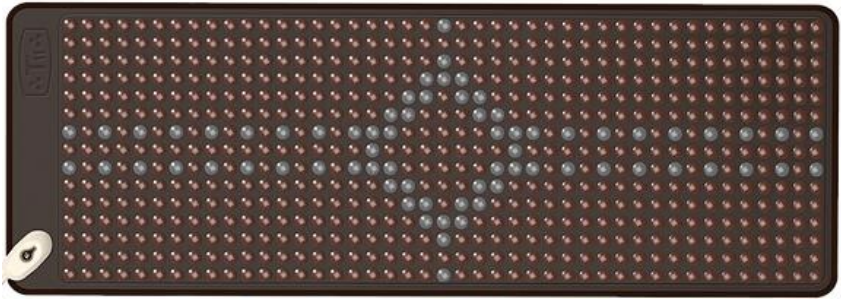
T11



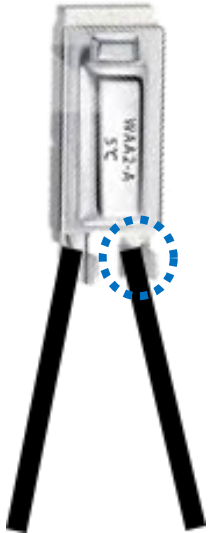
T11

OLD ALUMINUM COIL

| PROBLEM | PARTS | SOLUTION |
|----------------|---|--|
| NO HEAT | REMOTE PCB / ALUMINUM COIL / SENSOR / BIMETAL | REPLACE REMOTE PCB / ALUMINUM COIL / SENSOR / BIMETAL |
| NO POWER | CHECK REMOTE CABLE FUSE/ SWITCH / CAPACITOR /RESISTOR | REPLACE REMOTE CABLE / FUSE/ SWITCH / CAPACITOR /RESISTOR |
| OVERHEAT | TRANSISTOR | REPLACE TRANSISTOR |
| DISPLAY RANDOM | POTENTIOMETER/VOLUME | REPLACE POTENTIOMETER / VOLUME / CHECK CONTACT TO PCB |



BIMETAL

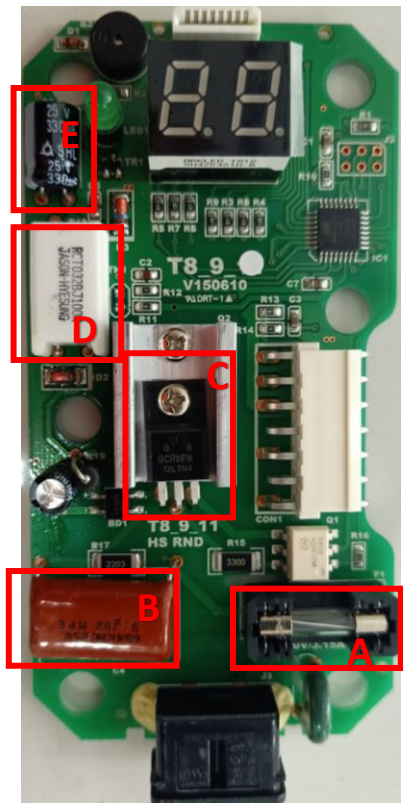


T9



T9

MAIN PCB



| REMOTE PCB PARTS |
|------------------------|
| A – FUSE |
| B – CAPACITOR (ORANGE) |
| C – TRANSISTOR |
| D – RESISTOR |
| E – CAPACITOR (BLACK) |

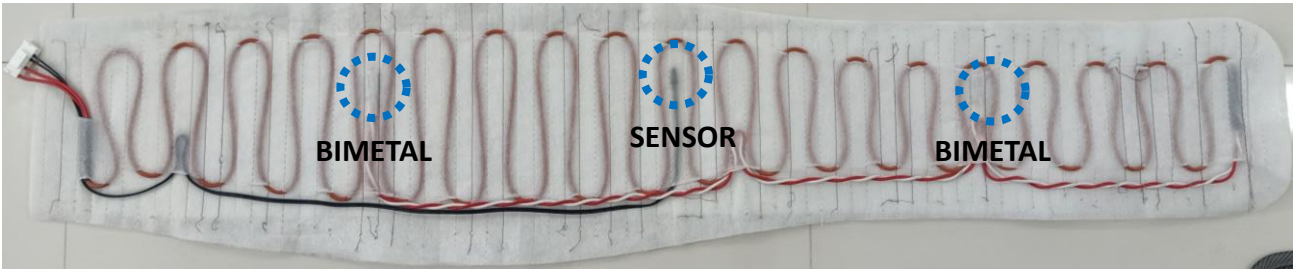
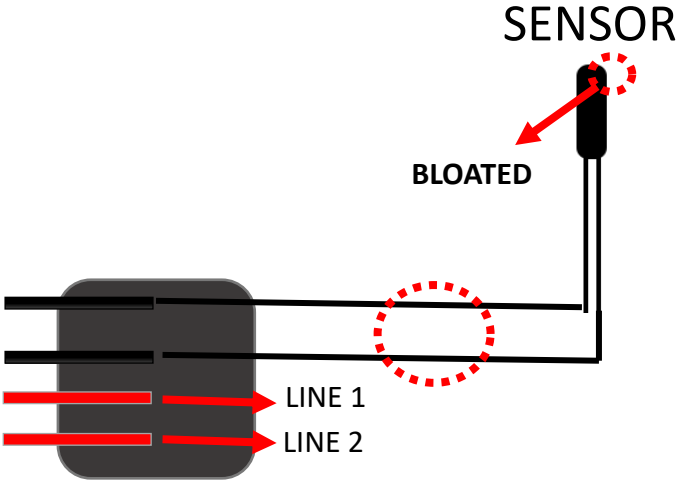
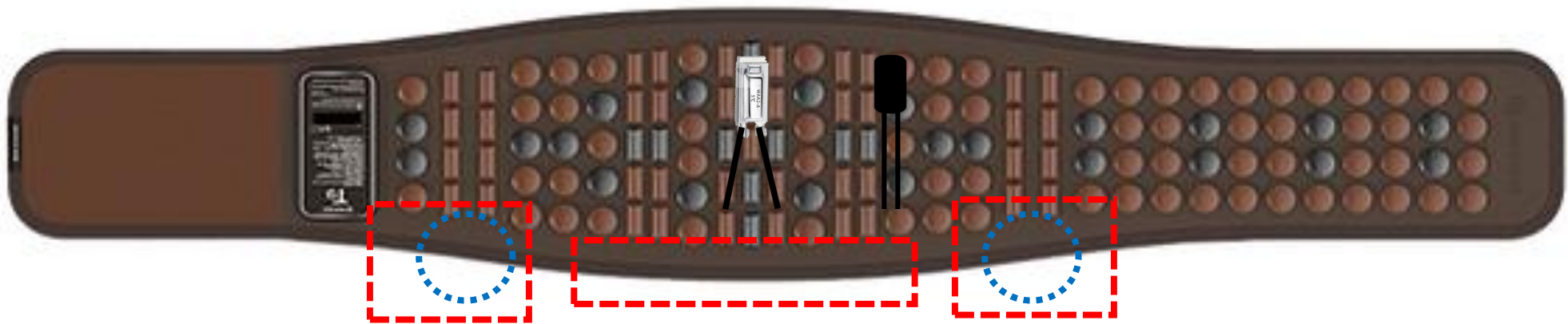
| PROBLEM | PARTS | SOLUTION |
|----------|---|--|
| NO HEAT | REMOTE PCB / ALUMINUM COIL/SENSOR/BIMETAL | REPLACE PCB / REMOTE PCB / ALUMINUM COIL/SENSOR/BIMETAL |
| NO POWER | POWER CORD / FUSE/ SWITCH / CAPACITOR /RESISTOR / PROJECTOR CABLE /MEMBRANE PCB | REPLACE POWER CORD /FUSE/ SWITCH / CAPACITOR /RESISTOR / PROJECTOR CABLE /MEMBRANE PCB |
| OVERHEAT | TRANSISTOR | REPLACE TRANSISTOR |

MEMBRANE PCB

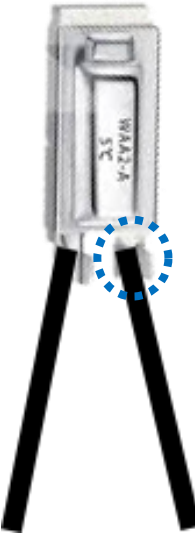


T9

OPENING THE BODY



BIMETAL

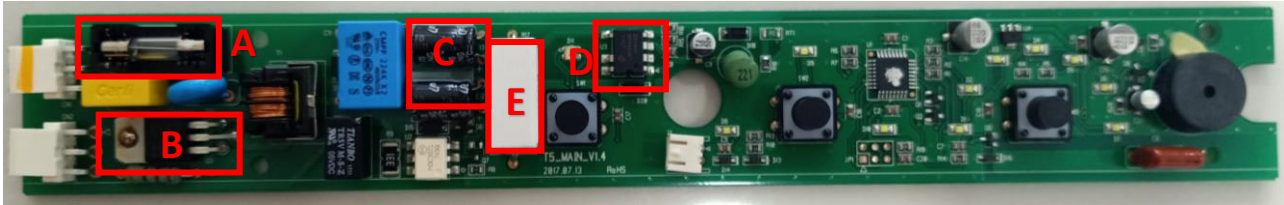


T5



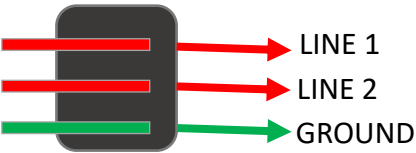
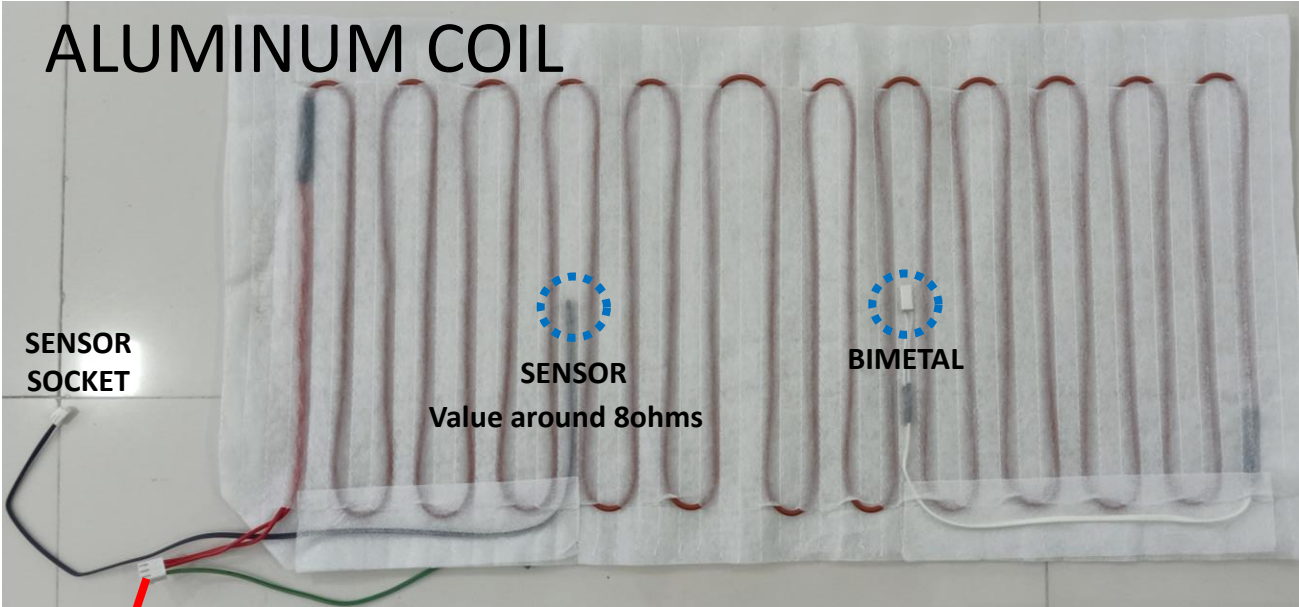
T5

MAIN PCB



| MAIN PCB PARTS |
|-----------------------|
| A – FUSE |
| B – TRANSISTOR |
| C – CAPACITOR (BLACK) |
| D – IC |
| E- RESISTOR CERAMIC |

ALUMINUM COIL



| PROBLEM | PARTS | SOLUTION |
|----------|---|---|
| NO HEAT | REMOTE PCB / ALUMINUM COIL/SENSOR/BIMETAL | REPLACE PCB / REMOTE PCB / ALUMINUM COIL/SENSOR/BIMETAL |
| NO POWER | CHECK POWER CORD/FUSE/ SWITCH / CAPACITOR /RESISTOR CERAMIC /IC | REPLACE POWER CORD/FUSE/ SWITCH / CAPACITOR /RESISTOR CERAMIC /IC |
| OVERHEAT | TRANSISTOR | REPLACE TRANSISTOR |

NM-200



NM-200

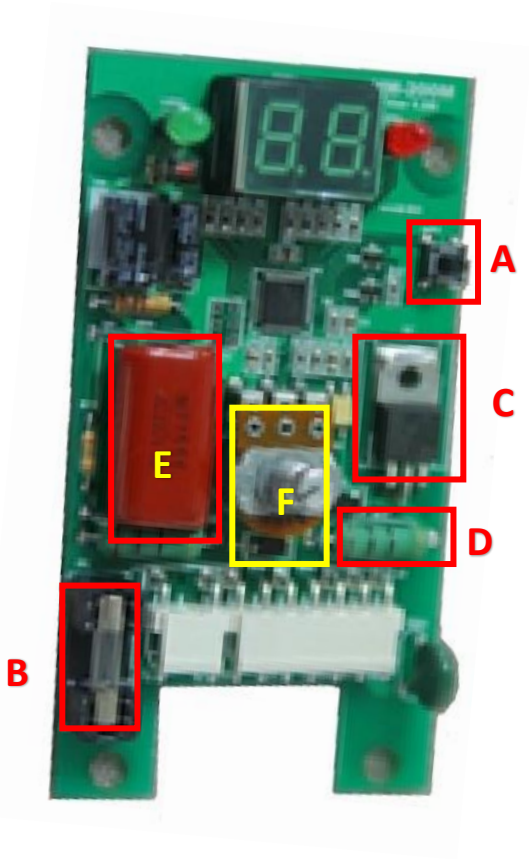
ERROR CODE

| Display | Descriptions | Display location |
|---------|-------------------------------------|--|
| -- | Disconnection of temperature sensor | The temperature sensor is not detected |
| E1 | Short circuit of temperature sensor | The temperature sensor is under the short circuit |
| E2 | Disconnection of heating unit | The heating unit is disconnected or under the disconnection by the bimetal operation |
| E3 | Overheating of heating unit | The temperature in the heating unit is increased more the 86°C. |

NM-200

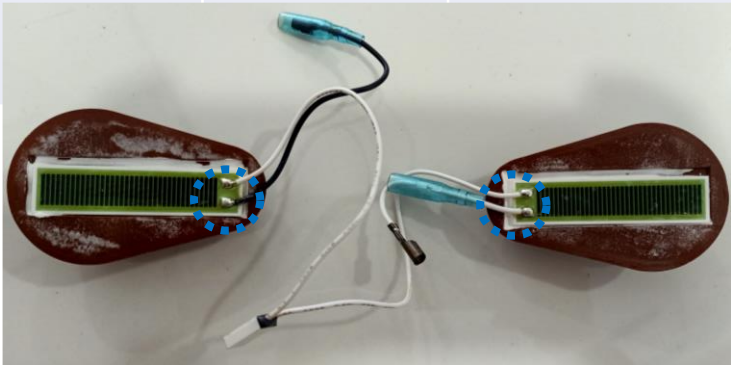


REMOTE
PCB

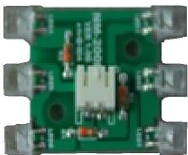


| REMOTE PCB PARTS | |
|--------------------------|--|
| A – SWITCH | |
| B – FUSE | |
| C – TRANSISTOR | |
| D – RESISTOR | |
| E – CAPACITOR | |
| F – POTENTIOMETER/VOLUME | |

| PROBLEM | PARTS | SOLUTION |
|----------------|--|--|
| NO HEAT | TOURMANIUM HEATER / PROJECTOR CABLE / REMOTE PCB | REPLACE / DISCONNECT BROKEN WIRE OF PROJECTOR CABLE |
| NO POWER | REMOTE PCB | REPLACE FUSE/ SWITCH / CAPACITOR /RESISTOR / PROJECTOR CABLE |
| OVERHEAT | REMOTE PCB | REPLACE TRANSISTOR |
| DISPLAY RANDOM | POTENTIOMETER /VOLUME | REPLACE / CHECK CONTACT TO PCB |



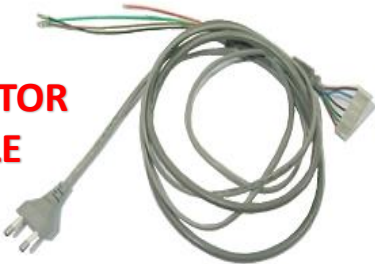
LAMP PCB



TOURMANIUM
HEATER



PROJECTOR
CABLE



MB2



MB2



MAIN PCB



BATTERY



ADAPTER/CHARGER

| PROBLEM | PARTS | SOLUTION |
|--------------|---|----------|
| NO POWER | SWITCH / BATTERY / MAIN PCB / CHARGER | REPLACE |
| NO FREQUENCY | MAIN PCB / PE CABLE | REPLACE |

LF RUBBER SILICON (S)



LF RUBBER SILICON (B)



WASER



PE CABLE

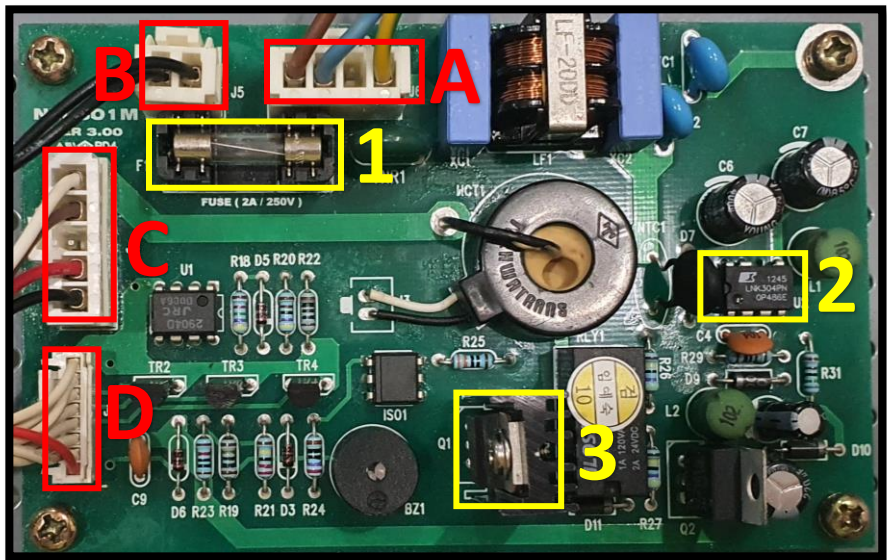
NM300



NM300



MAIN PCB



WIRE CONNECTION

A – POWER CORD

B – MAIN SWITCH

C – 9 BALL CABLE SOCKET

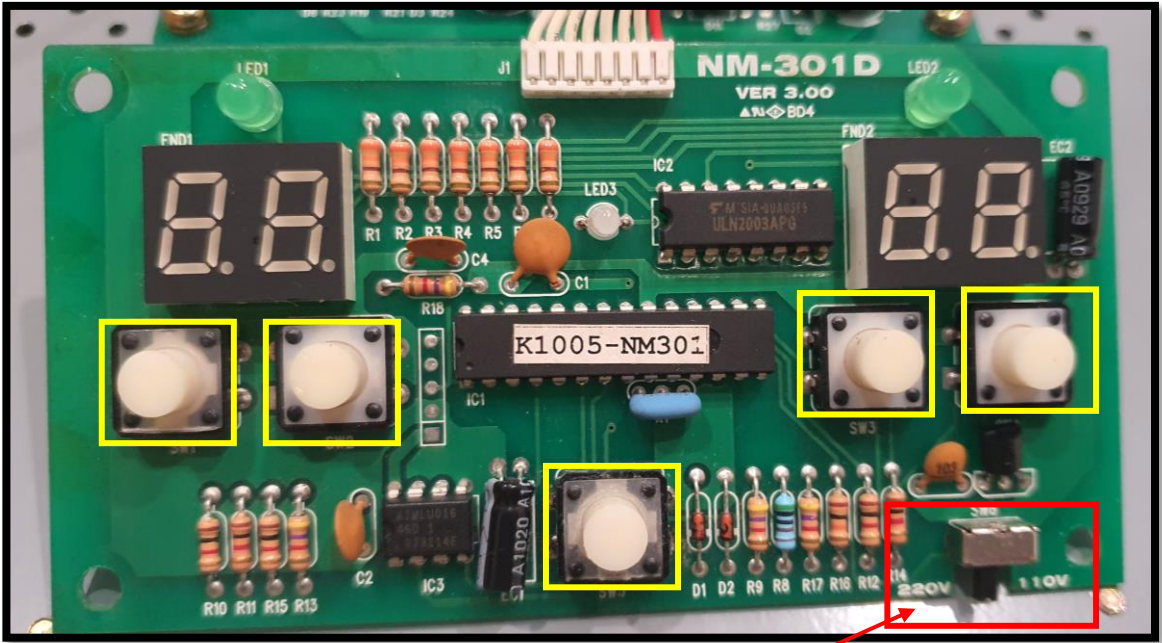
D – KEY PCB

| PROBLEM | PARTS | NO. |
|--|------------|-----------|
| NO POWER | FUSE | REPLACE 1 |
| FUSE ALWAYS EXPLODE / ALL BULB EXPLODE EVEN NEW / NO POWER | ic | REPLACE 2 |
| 9 BALL TEMPERATURE OVERHEAT | TRANSISTOR | REPLACE 3 |

NM300



KEY PCB



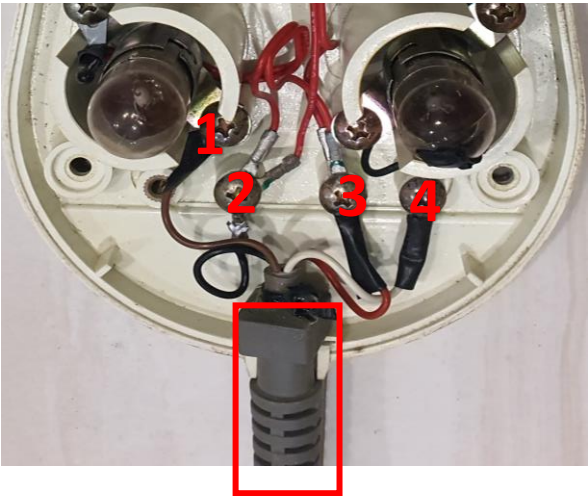
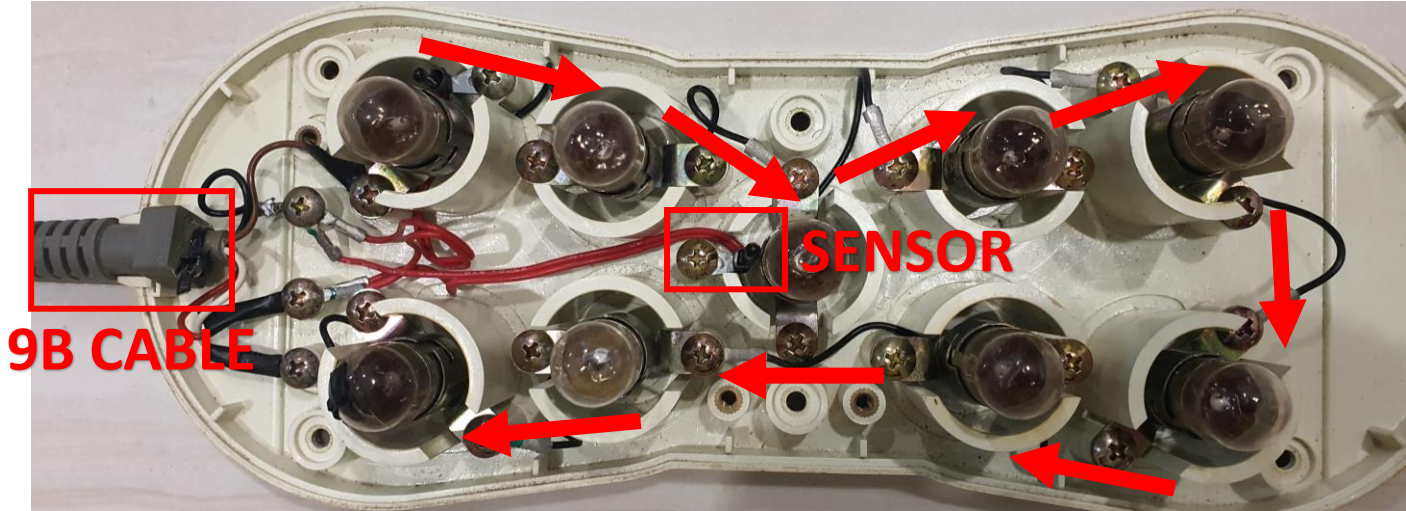
NOTE : ALWAYS CHECK THE VOLTS SWITCH BEFORE ASSEMBLY (MUST SET TO 220V)

| PROBLEM | PARTS | SOLUTION |
|-------------|-------------|----------------------------------|
| NO RESPONSE | TACK SWITCH | REPLACE BROKEN TACK SWITCH |



9 BALL PROJECTOR

WIRE CONNECTION: SERIES TYPE ➡

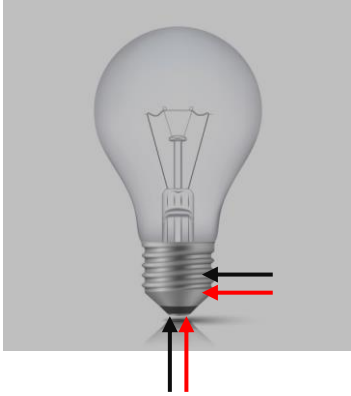


9B CABLE CONNECTION TO PROJECTOR

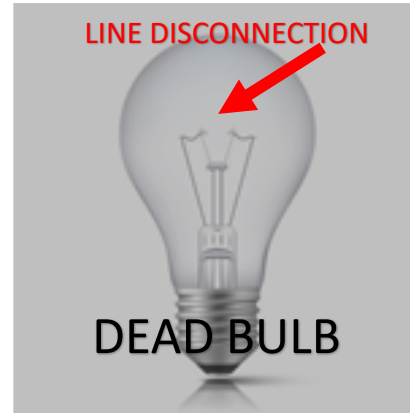
| 9B CABLE CONNECTION TO PROJECTOR | |
|----------------------------------|--|
| 1 – BROWN & BULB | |
| 2 – BLACK & SENSOR | |
| 3 – RED & SENSOR | |
| 4 – WHITE & BULB | |

| PROBLEM | PARTS | SOLUTION |
|---------------------------------|--------------|------------------------|
| 03 / 0E | BULB | REPLACE BULB |
| ON/OFF LIGHTS WHEN MOVING CABLE | 9 BALL CABLE | REPAIR / REPLACE CABLE |
| 2E | SENSOR | REPLACE SENSOR |

Test if Bulb is working or not



Good – tester response
Bad – tester no response



Lamp lifespan in color



New



Good



Bad

THANK YOU!