Special motor for solar car Powered by MITSUBA

First of all, we thank you very much you choose our product. We wish you would have many opportunities and the best results in the races.

Please check the enclosed items:

- 1) motor
- 2) controller
- 3) electric wire with terminal
- 4) electric wire with terminal and switches (volume switch 2pcs / switch 3pcs / LED 1pc)
- 5) application CD-ROM for set up parameters
- 6) instruction manual book
- 7) sticker of MITSUBA
- 8) tool for center hub close and release



X If you have any further questions, please contact to us.

The special motor development team of MITSUBA Corporation

MITSUBA Special motor for solar car instruction manual book

motor model: M2096D-Ⅲ controller model: M2096C



Please read this installation manual carefully and understand it fully without fail before you start the installation and use it.



Main Features

- ★ specially designed for purpose of solar car race
- ★ very high efficiency of direct drive motor (wheel in motor)
- ★ very small cogging torque brushless DC motors.(32-pole,36-slot)
- ★ The efficiency more than 95% !! (including motor controller efficiency)
- ★ very high efficiency with wide range
- ★ An adapter compatible with MITSUBA M1596D motor is available (option)
- ★ very light weight motor (less than 11kgs!!)
- ★ very light weight motor controller (less than 3.5kgs!!)
- ★ very low current consumption motor controller
- ★ current control mode or manual PWM mode can be selected
- ★ User can adjust many kinds of parameters by your themselves
- ★ very high efficient generating brake

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for safe

This instruction book is showing many kind of sketch. It is shown for keep safe and no damage and no risk of bodily injury.

Make sure all the sketch and all of this instruction book.



WARNING

This indicate shows that the death or serious injuries can be expected, If this warning is disregarded.



ATTENTION

This indicate shows that the serious injuries and some damages can be expected, If this warning is disregarded.



IMPORTANT NOTE

This is showing important note for use this kit



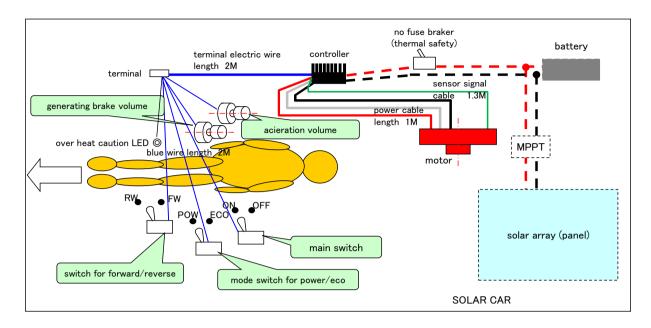
WARNING

- ★ This kit is specially designed for solar car race, and purpose for solar car use only. If this motor is used for other purpose, seriously accident or fire and burnout damage can be expected. Above circumstance, only use for solar car, no use other purpose.
- ★ This kit is specially designed for solar car race, and this is not mass-production product. And this kit is special kit and racing competition purpose. So, we can not guarantee any of all things. That mean you must understand you use under your responsibility by yourself. Also we can not accept any claim even it is under the normal using.
- * Please not drive the car if you are using pacemaker on his heart.
- ★ Please confirm controller switch off and acceleration volume off (full unclockwise) before turn main switch on.
- ★ Please confirm forward / backward switch position before you make acceleration.
- ★ The motor controller is not waterproof. So you must need waterproofing structure In by yourself in case driving in the rainy weather. If you have flood or already flooded, immediately make main switch off, and no make main switch on before all things be dry.
- ★ The car driver must turn the controller and main switch off when he get out car.
- ★ Please turn the main switch and controller switch off before you start the car maintainance or a adjustment.



- ★ Please do not mistake the connection of positive (+) and negative (-), otherwise the control module will be damaged or broker ★ Please use the thermal safety (no fuse breaker) = (NFB)at positive line (+) for the protection from over current discharge.
- ★ Please do not open motor and motor controller, otherwise some damage or trouble can be expected.
- ★ Please do not modify motor and motor controller, otherwise some damage or trouble can be expected.

System configuration



- Xdo not connect solar panel only it self.
 - must connect solar panel with battery like above sketch.
 - it make protection for solar panel open voltage (short circuit voltage)
- **must use thermal safety (no fuse braker) = (NFB) at positive line (+)
- *Mitsuba recommend electric wire for input power which size is about 14sq (14 square mm)
- Xthe contain switch are just for test purpose only. You can choose at your side if you like
- Xdescription of contain kit
- 1) motor (power cable: 1m, signal cable: 1.3m)
- 2) motor controller
- 3) electric wire with terminal (2m)
- 4) electric wire with terminal and switches (volume switch 2pcs / switch 3pcs / LED 1pc)
- 5) application CD-ROM for set up parameters
- 6) instruction manual book
- 7) sticker of MITSUBA (5pcs)
- 8) tool for center hub close and release
- 9) Conversion Cable
- **above sketch is just for outline dimension how connect electric wires. so you need adjust electric wire length by yourself if require.
- *Mitsuba recommend to use 14sq (14 square mm) electric wire for make longer length.
- Xplease contact us, if you need longer signal cable.

description of electric terminals

controller - terminal

| Controller termina | parts | wire | terminal bar | |
|--------------------|--------------|-----------------|---------------------|--|
| | terminal of | ***** | communication | |
| description | number | color | terminal number | note |
| | and position | COIOI | terrilliai riuribei | |
| | center | white | 01 | |
| main switch | side | black | 20 | |
| | 2 | white | 02 | |
| acceleration | <u> </u> | | 21 | |
| volume | 3 | black | | |
| | | red | 03 22 | |
| generating brake | 2 | white | | |
| volume | 1 | black | 04 | |
| | 3 | red | 23 | |
| power / eco mode | center | white | 05 | |
| switch | | _ | 24 | prohibit to connect |
| | side | black | 06 | |
| forward / reverse | center | white | 25 | |
| switch | side | black | 07 | |
| | | | 26 | prohibit to connect |
| | | | 08 | prohibit to connect |
| | | | 27 | motor rotation pulse out put signal (0-5V) |
| | | | 09 | prohibit to connect |
| | | | 28 | GND |
| | | | 10 | prohibit to connect |
| | | | 29 | prohibit to connect |
| | | | 11 | Map GND |
| | | | 30 | prohibit to connect |
| | | red | 12 | Map_Bit0 |
| digital switch | | White | 31 | Map_Bit1 |
| algical oviicon | | green | 13 | Map_Bit2 |
| | | yellow | 32 | Map_Bit3 |
| LED | K (-) :3 | black / (brown) | 14 | LED GND-OV |
| LLD | 1() .0 | black / (blown) | 33 | prohibit to connect |
| LED | A (+) :1 | white | 15 | LED + |
| LLD | 7((-).1 | WITEG | 34 | prohibit to connect |
| | | | 16 | prohibit to connect |
| | | | 35 | prohibit to connect |
| | | | 17 | prohibit to connect |
| | | | 36 | prohibit to connect |
| | | | 18 | prohibit to connect |
| | | | 37 | prohibit to connect |
| | | | 19 | ' |
| | | | ıΰ | prohibit to connect |

motor sensor signal cable - controller

| sensor | wire | panel connector | |
|------------------|--------|----------------------|-----------------|
| circuit board | color | positions of R05–PB6 | |
| CON01 | yellow | Α | power input (+) |
| CON02 | black | В | GND (0V) |
| CON03 | red | С | A line |
| CON04 | white | D | B line |
| CON05 | green | Е | C line |
| _ | sealed | F | sealed |

motor - controller

| motor | controller |
|-------|------------|
| red | Α |
| white | В |
| black | С |

battery - controller

| battery | controller |
|------------|------------|
| positive + | + |
| negative — | _ |



if make mistake connection which will be make damage or broken this kit.

[signals for speed]

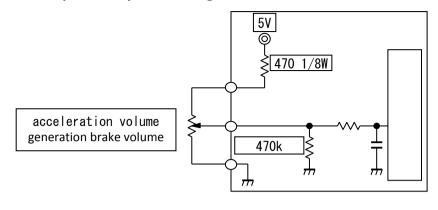
1 pulse out put signal

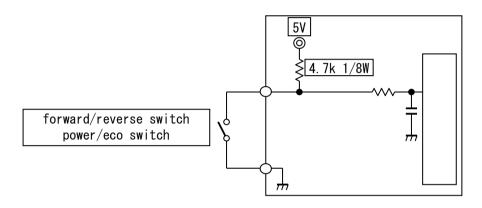
- you will have 0/5V (off/on) at terminal 27 28(GND(0V))
- 16pulse/1rotation

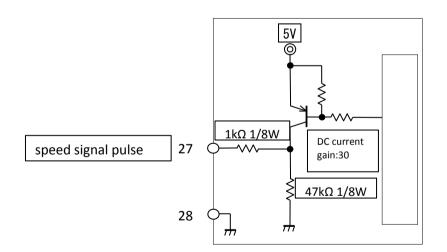
[acceleration volume]

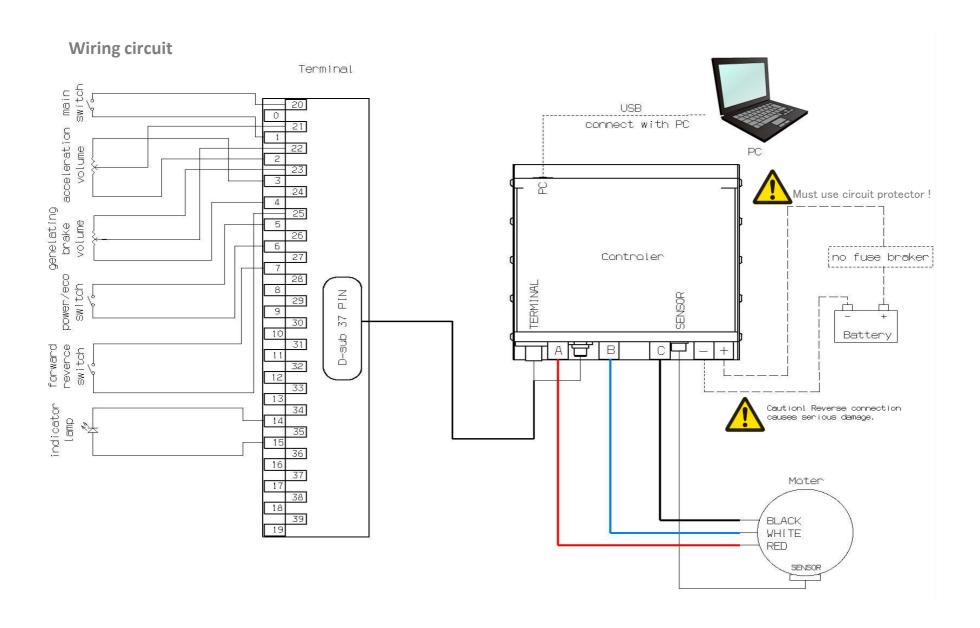
Mitsuba recommend volume switch $5k\Omega \sim 10k\Omega$ and at full acceleration you will have $4.7V \sim 4.8V$ at 02 - 21GND(0V)which are correct voltage.

input / output composition figure









Handling notes for this kit



This is direct drive motor (wheel in motor). So, motor housing makes rotation, (NOT shaft makes rotation)
In case, you need bench test,

attention you must fix and tight motor shaft like attached photo.



1. posture for storage

In case you take out the motor from car and strage it, Please keep the face with electric wire up side and the face with wheel locking face down side. Otherwise wire harness would be damaged by the motor weight.





<bad>

Please do not bring the motor with holding the wire harness.

attention Since sensor cable is sensitive and not durable.compared with power cable, please handle it carefully.

2. power cable length (red / white / black)

Original length of power cable is 1M.

You can cut and adjust power cable length according fix to you car.

**we recommend to use the shorter wire length and a big diamater wire cable.

3. locking screw for wheel (rim) lock nut

wheel (rim) lock nut have screw hole for insert screw which protect the turning.(loosening) After fix and tight wheel lock nut, you put in screw.

💥 M4 screw is not included this kit, please arrange at your side.



4. how to tighten wheel (rim) lock nut please refer to below photo.



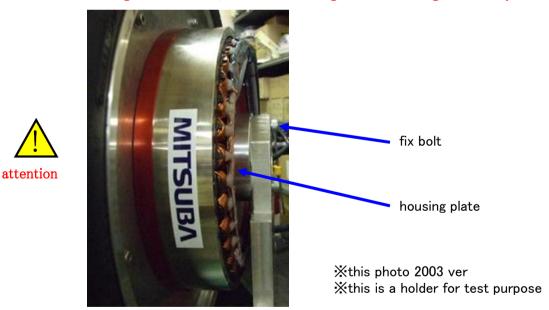
*We recommend to apply the the lubrication on motor housing screw partion.

5. motor housing fixing bolt length



Please pay attention to the screw M8 length when the motor is installed to the car. The screw length must be less than 12mm.

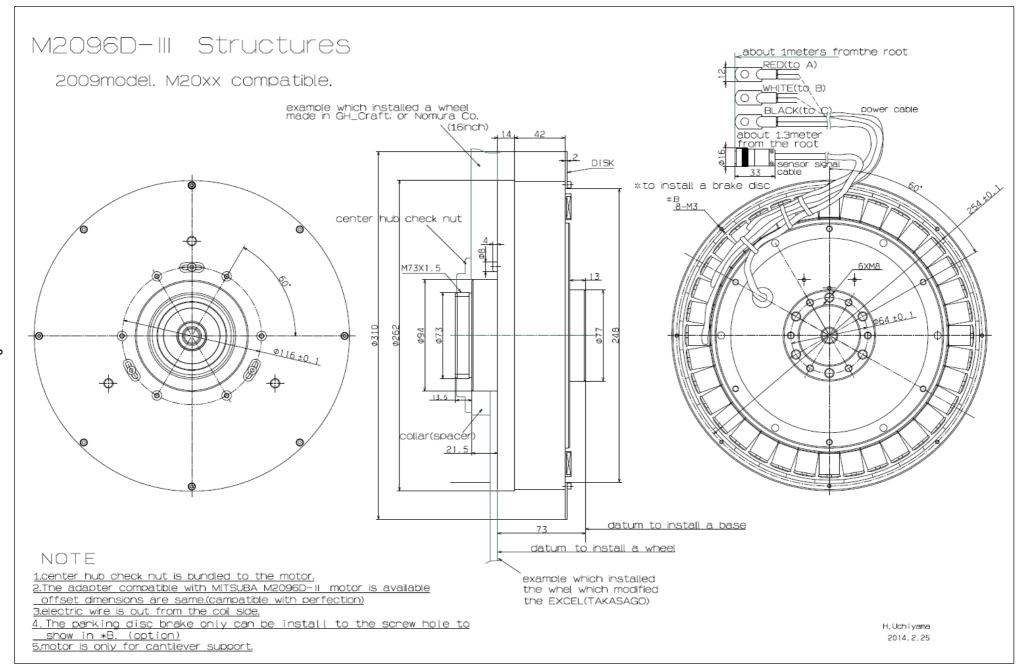
attention If too long screw is used, the motor housing would be damaged seriously.



6. others note



- •Please do not loosen the screws and dis-assemble the motor.
- •normally the inside bearings are maintenance free. If you would like overhaul, please contact to Mitsuba

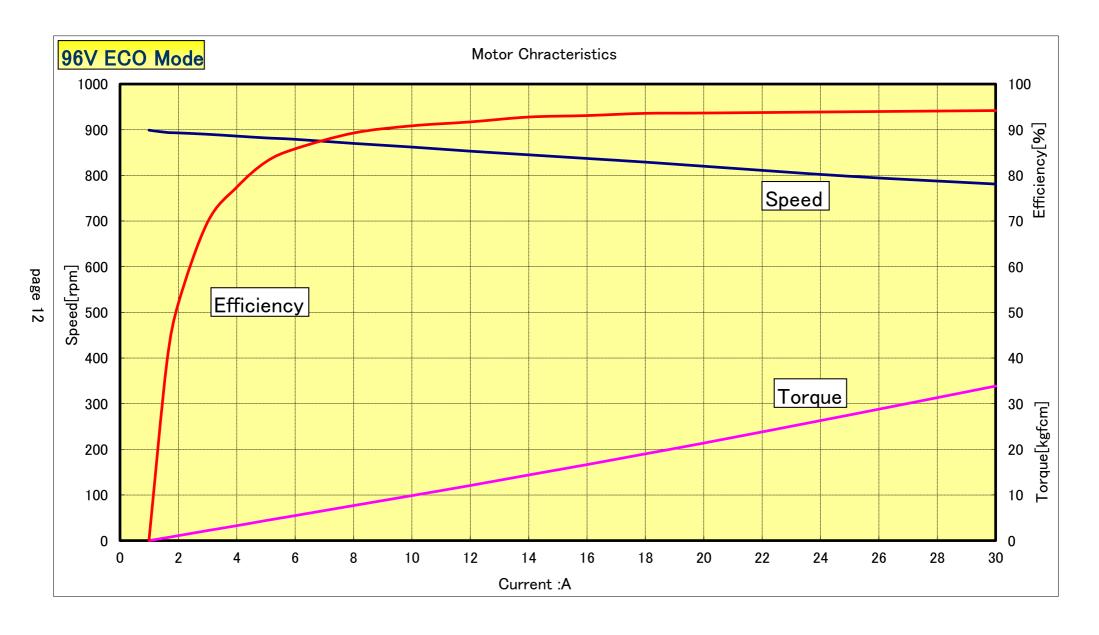


M2096C 0 outline dimensional drawing 60

M2096 specification

| mizoso specification | |
|-----------------------------|--|
| motor | |
| model number | M2096D-Ⅲ |
| dimension | φ 262mm × L73mm |
| weight | 11kg |
| type | DC brushless motor in wheel type (direct drive type) |
| nominal power | 2.0kW |
| maximum power | about 5000W (see note) |
| efficiency | more than 95% (including motor controller efficiency) |
| nominal load rotation speed | 810rpm |
| rotating direction | forward:left turn (when see the wheel) / right turn optionally |
| controller | |
| model number | M2096C |
| dimension | W203mm × D213mm × H93.5mm |
| weight | 3.5kg |
| cooling operation | natural air cooling |
| nominal voltage | 96V |
| input voltage | 45∼160V |
| operation | 120 degrees Square-wave control |
| control mode | |
| current control | checking input current and automatic adjust PWM DUTY |
| manual PWM control | direct control PWM Duty |
| reverse switch | available (with speed limit) |
| generation brake system | power adjust and voltage limiter (program by use) |

note: maximum power which depend on voltage and battery



Faults and Fail-safe

■Overcurrent Protection ■

When the controller detects the overcurrent, it stops output to the motor.

■ Overvoltage Protection (Drive) ■

For the battery and controller protection, it does not drive the motor during overvoltage.

■ Overvoltage Protection (Regeneration) ■

For the battery and controller protection, the controller will limit the amount of regeneration by the battery voltage.



When the regeneration limit is applied, braking force is also reduced.

■Sensor Failure■

When the Hall sensor or circuit inside the controller fails, the controller stops output.

■Overheating Protection with LED warning ■

When the temperature of a controller becomes too high, the controller will reduce the output with LED warning.

Fault List

| LED flashes | Fault | Set conditions | Controller action | Recovery conditions |
|----------------|----------------------|---|--|-----------------------------|
| 1 | Over current | Motor or battery current is too high | Drive stop | Reboot the controller |
| 2 | - | - | ı | _ |
| 3 | Hall sensor fault | Hall sensor is open / short circuit fault | Drive stop | Reboot the controller |
| 4 | Motor locked | No pulse from the hall sensor during driving | Drive stop | Reboot the controller |
| 5 | Sensor fault1 | Current sensor, thermistor or voltage senso is open / shrot circuit | Drive stop | Reboot the controller |
| 6 | Sensor fault2 | Accelerator voltage is out of range | Drive stop | Reboot the controller |
| 7 | _ | - | ı | _ |
| 8 | High battery voltage | Battery voltage is too high | Drive stop | Voltage falls below 160V |
| 9 | Controller over heat | ① 85°C or over ② 95°C or over ③ 105°C or over | Power reduce to 1/2 Power down to 1/4 Drive stop | Reduction of temperature |

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