



บริษัท วิศวกรรมพัฒนา จำกัด

ทะเบียนควบคุมเอกสาร

Job No. : 1761/1

Page

Date : 12/12/17

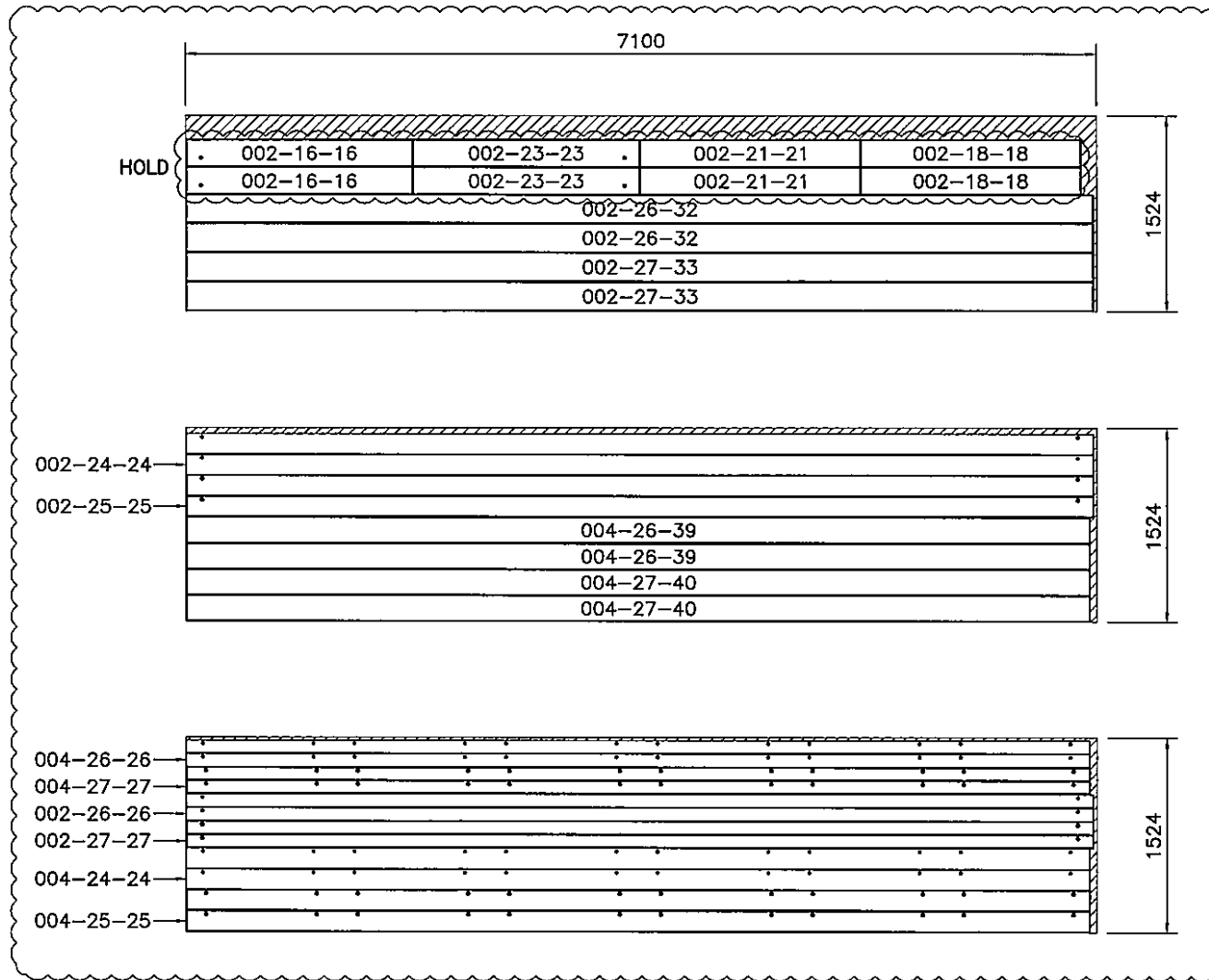
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No.	Type doc.	Description	Doc.No.	Latest Revision No. / Date Revision					
				0	1	2	3	4	5
6 07-Dec	Cutting plan	21057-271-10	Y17-1761/1-271-10-304-PL5-04 /	07-12-17	08-12-17	12-12-17			
8 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-01,	12-12-17					
9 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-02,	12-12-17					
10 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-03,	12-12-17					
11 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-04,	12-12-17					
12 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-05,	12-12-17					
13 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-06,	12-12-17					
14 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-07 /	12-12-17					
15 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-08 /	12-12-17					
16 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL5-01 /	12-12-17					
17 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL5-02 /	12-12-17					
18 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL10-01,	12-12-17					

Cutting plan

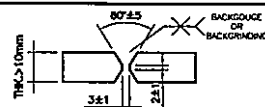
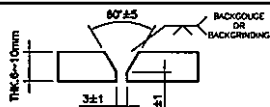
Prepared by : นางนุชา ✓Receipt by : ท.เสกสรรค์

Note :ส่งNo. = 12 รายการ



** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL



Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	5 mm.	1524x7100	3

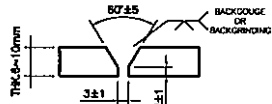
2	12-12-17	CHANGE RAW MAT'L	S.CHANOKPAD		
1	08/12/17	CHANGE	S.CHANOKPAD		
0	30/11/17	FIRST ISSUE	S.CHANOKPAD		
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
CUTTING PLAN FOR PLATE					
SOUTH BANGKOK REPLACEMENT PROJECT					
21057-271-10					
VIPCO DOC. NO.					
Y17-1761/1-271-10-304-PL5-04					
					JOB NO.
					1761/1
					REV
					2

No.	Dwg.no.	Mk. No.	Description	Q'ty
1	Y17-1761/1-25-002-06	XX-HB-25-002-01-01	712 x 1562	2
2	Y17-1761/1-25-002-11	XX-HB-25-002-01-03	712 x 721	2
3	Y17-1761/1-25-002-06	XX-HB-25-002-09-01A	712 x 1562	2
4	Y17-1761/1-25-002-11	XX-HB-25-002-09-18	712 x 721	2
5	Y17-1761/1-25-005-06	XX-HB-25-005-01-01	712 x 2937	2
6	Y17-1761/1-25-005-10	XX-HB-25-005-09-09	712 x 2937	2
7	Y17-1761/1-25-002-06	XX-HB-25-002-01-02	686 x 712	2
8	Y17-1761/1-25-002-06	XX-HB-25-002-09-02	686 x 712	2
9	Y17-1761/1-25-002-07	XX-HB-25-002-03-07	645 x 1562	8
10	Y17-1761/1-25-002-08	XX-HB-25-002-03-08	645 x 686	8
11	Y17-1761/1-25-002-10	XX-HB-25-002-03-09	645 x 721	8
12	Y17-1761/1-25-002-08	XX-HB-25-002-05-08	645 x 686	2
13	Y17-1761/1-25-002-10	XX-HB-25-002-05-09	645 x 721	2
14	Y17-1761/1-25-002-08	XX-HB-25-002-05-13	645 x 1562	2
15	Y17-1761/1-25-002-08	XX-HB-25-002-07-08	645 x 686	2
16	Y17-1761/1-25-002-10	XX-HB-25-002-07-09	645 x 721	2
17	Y17-1761/1-25-002-09	XX-HB-25-002-07-16	645 x 1562	2
18	Y17-1761/1-25-005-07	XX-HB-25-005-03-03	645 x 2937	8
19	Y17-1761/1-25-005-08	XX-HB-25-005-05-05	645 x 2937	2
20	Y17-1761/1-25-005-09	XX-HB-25-005-07-07	645 x 2937	2
21	Y17-1761/1-25-002-07	XX-HB-25-002-02-04	595 x 1562	40
22	Y17-1761/1-25-002-07	XX-HB-25-002-02-05	595 x 686	40
23	Y17-1761/1-25-002-10	XX-HB-25-002-02-06	595 x 721	40
24	Y17-1761/1-25-002-07	XX-HB-25-002-08-05	595 x 686	2
25	Y17-1761/1-25-002-10	XX-HB-25-002-08-06	595 x 721	2
26	Y17-1761/1-25-002-10	XX-HB-25-002-08-17	595 x 1562	2
27	Y17-1761/1-25-005-06	XX-HB-25-005-02-02	595 x 2937	40
28	Y17-1761/1-25-005-09	XX-HB-25-005-08-08	595 x 2937	2
29	Y17-1761/1-25-002-08	XX-HB-25-002-04-10	545 x 1562	14
30	Y17-1761/1-25-002-09	XX-HB-25-002-04-11	545 x 686	14
31	Y17-1761/1-25-002-10	XX-HB-25-002-04-12	545 x 721	14
32	Y17-1761/1-25-002-09	XX-HB-25-002-06-11	545 x 686	2
33	Y17-1761/1-25-002-10	XX-HB-25-002-06-12	545 x 721	2

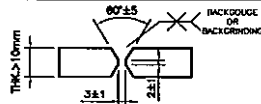
No.	Dwg.no.	Mk. No.	Description	Q'ty
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35	Y17-1761/1-25-005-07	XX-HB-25-005-04-04	545 x 2937	14
36	Y17-1761/1-25-005-08	XX-HB-25-005-06-06	545 x 2937	2
37	Y17-1761/1-25-002-13	XX-HB-25-003-19-35	150 x 175	16
38	Y17-1761/1-25-005-11	XX-HB-25-006-20-27	150 x 175	16
39	Y17-1761/1-25-002-13	XX-HB-25-003-17-32	84 x 432	8
40	Y17-1761/1-25-005-11	XX-HB-25-006-18-24	84 x 532	8
41	Y17-1761/1-25-002-07	XX-HB-25-002-01-19	74 x 511	2
42	Y17-1761/1-25-002-08	XX-HB-25-002-02-20	74 x 394	40
43	Y17-1761/1-25-002-09	XX-HB-25-002-03-21	74 x 444	8
44	Y17-1761/1-25-002-10	XX-HB-25-002-04-22	74 x 344	14
45	Y17-1761/1-25-002-09	XX-HB-25-002-05-21	74 x 444	2
46	Y17-1761/1-25-002-10	XX-HB-25-002-06-22	74 x 344	2
47	Y17-1761/1-25-002-09	XX-HB-25-002-07-21	74 x 444	2
48	Y17-1761/1-25-002-08	XX-HB-25-002-08-20	74 x 394	2
49	Y17-1761/1-25-002-07	XX-HB-25-002-09-19	74 x 511	2
50	Y17-1761/1-25-005-06	XX-HB-25-005-01-10	74 x 511	2
51	Y17-1761/1-25-005-06	XX-HB-25-005-02-11	74 x 394	40
52	Y17-1761/1-25-005-07	XX-HB-25-005-03-12	74 x 444	8
53	Y17-1761/1-25-005-07	XX-HB-25-005-04-13	74 x 344	14
54	Y17-1761/1-25-005-07	XX-HB-25-005-05-12	74 x 444	2
55	Y17-1761/1-25-005-07	XX-HB-25-005-06-13	74 x 344	2
56	Y17-1761/1-25-005-07	XX-HB-25-005-07-12	74 x 444	2
57	Y17-1761/1-25-005-06	XX-HB-25-005-08-11	74 x 394	2
58	Y17-1761/1-25-005-06	XX-HB-25-005-09-10	74 x 511	2
59	Y17-1761/1-25-002-06	XX-HB-25-002-05-14	25 x 418	4
60	Y17-1761/1-25-002-06	XX-HB-25-002-06-14	25 x 418	4
61	Y17-1761/1-25-002-06	XX-HB-25-002-07-14	25 x 418	4
62	Y17-1761/1-25-002-06	XX-HB-25-002-08-14	25 x 418	4
63	Y17-1761/1-25-005-08	XX-HB-25-005-05-14	25 x 518	4
64	Y17-1761/1-25-005-08	XX-HB-25-005-06-14	25 x 518	4
65	Y17-1761/1-25-005-08	XX-HB-25-005-07-14	25 x 518	4
66	Y17-1761/1-25-005-08	XX-HB-25-005-08-14	25 x 518	4

** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

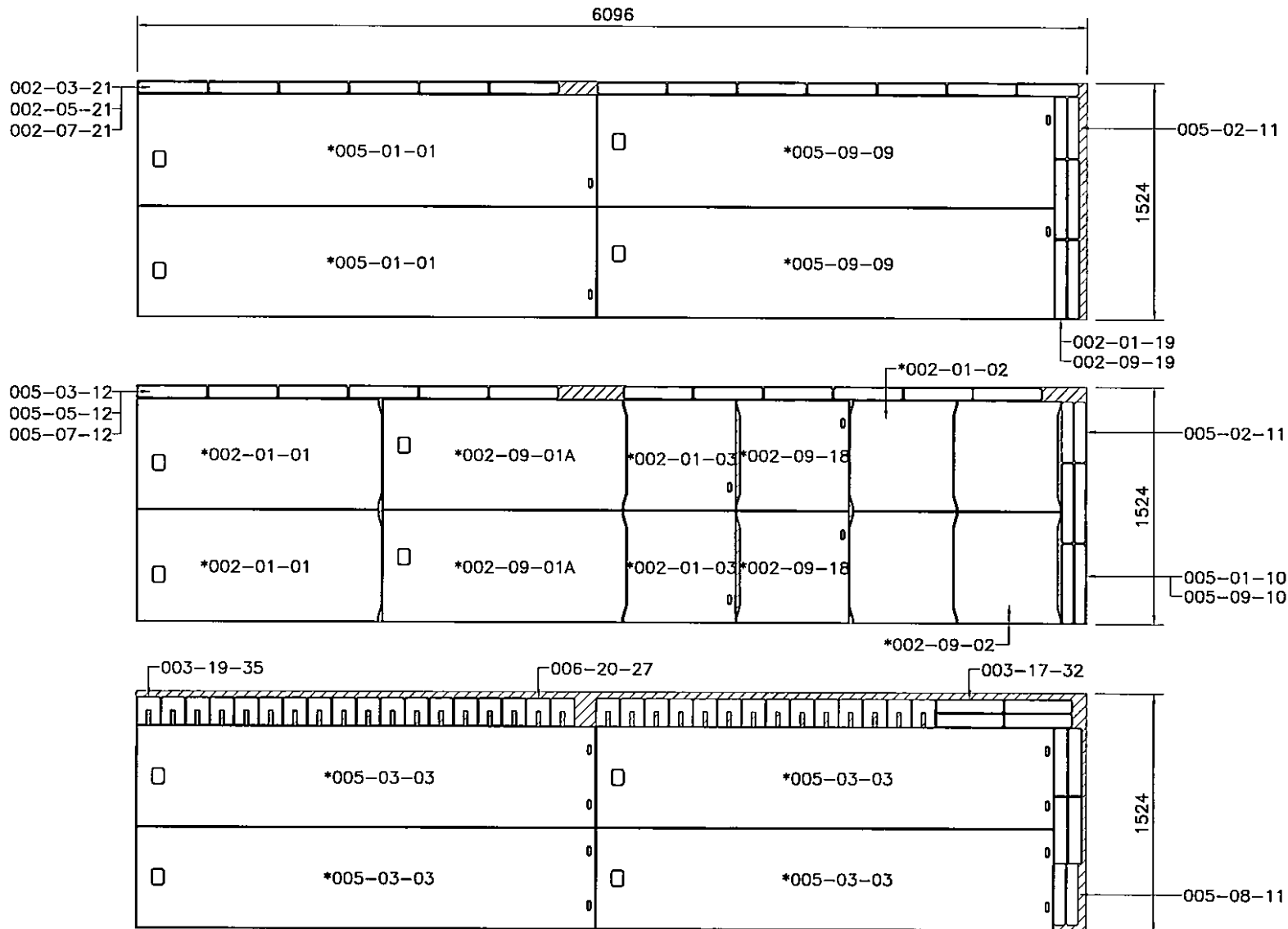


COMPLETE JOINT PENETRATION WELD



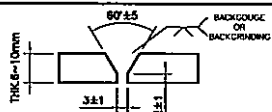
Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	-	-

REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
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CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PROJECT 21057-271-25-002-005					
VIPCO DOC. NO. Y17-1761/1-271-25-1-304-PL3-01					
JOB NO. 1761/1					REV 0

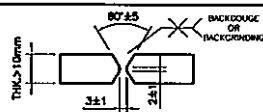


*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับขึ้นงานจริง
QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

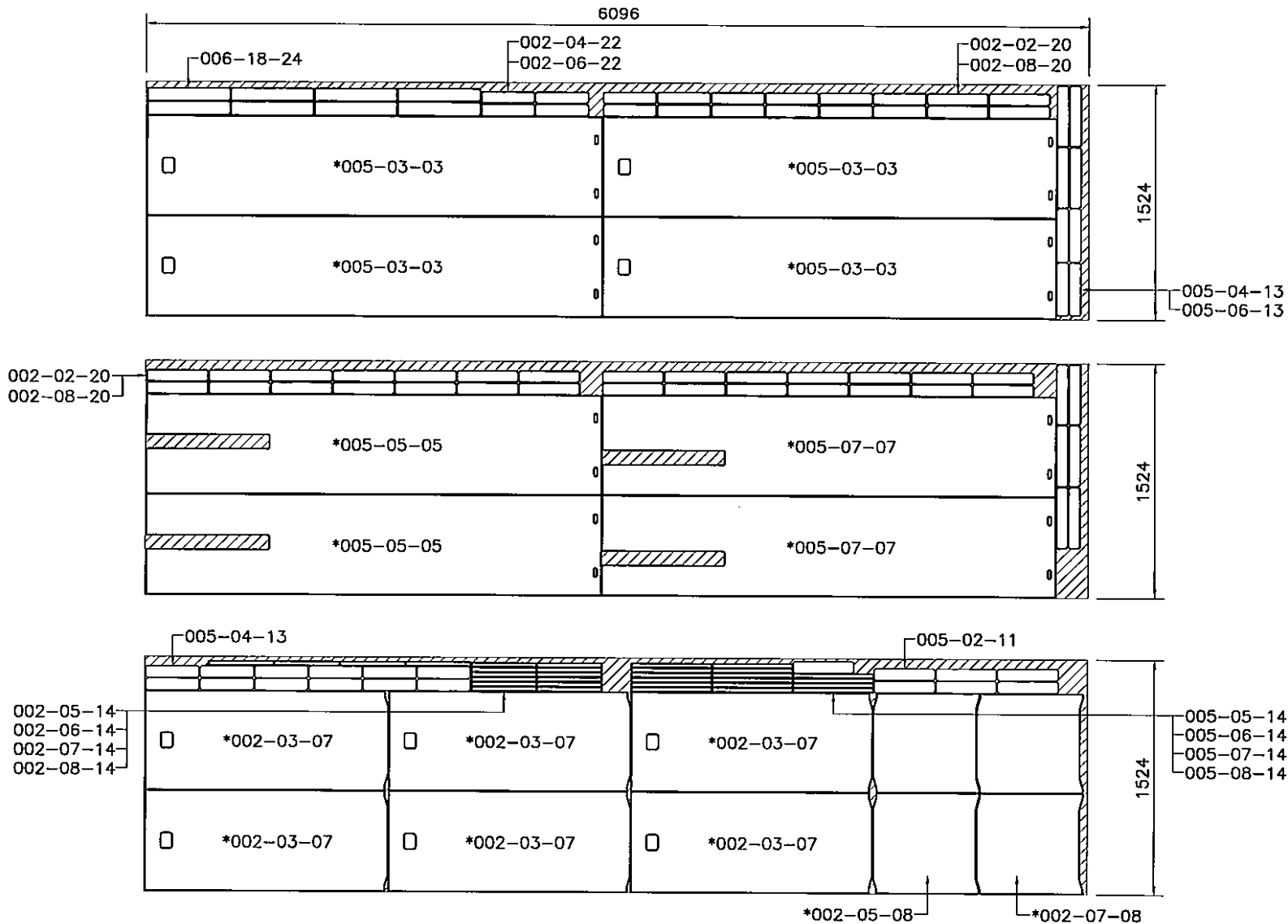


COMPLETE JOINT PENETRATION WELD



Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	1524x6096	3

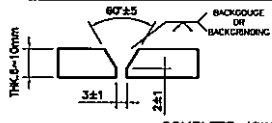
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
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CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PROJECT 21057-271-25-002-005					JOB NO. 1761/1
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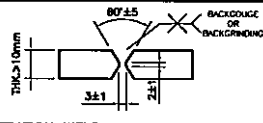
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QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

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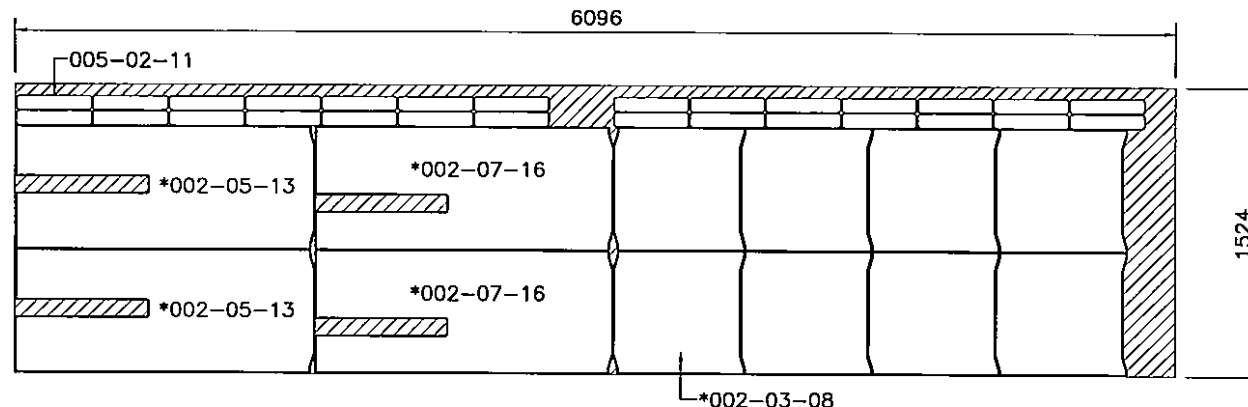


COMPLETE JOINT PENETRATION WELD

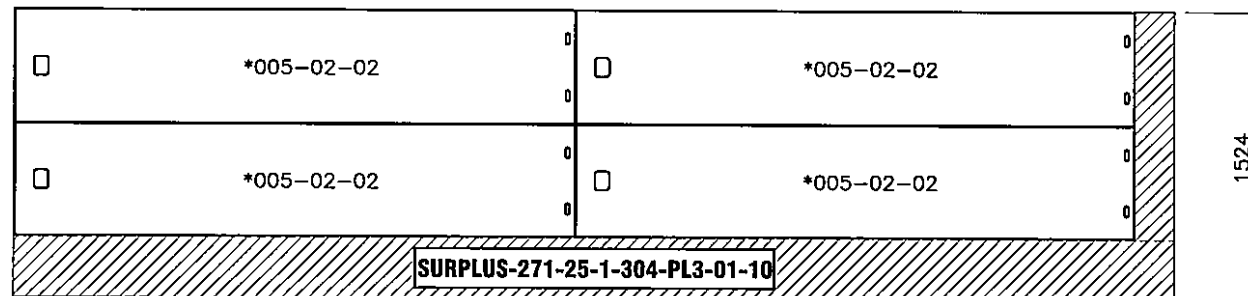


Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	1524x6096	3

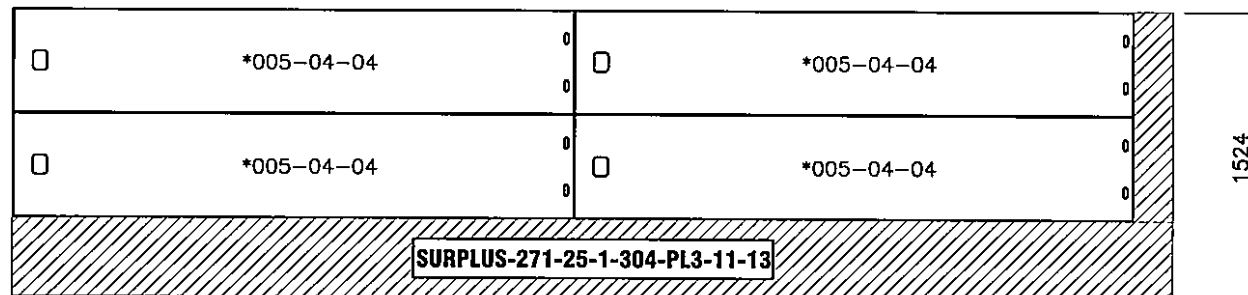
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED	JOB NO.
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CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PROJECT 21057-271-25-002-005						
VIPCO DOC. NO. Y17-1761/1-271-25-1-304-PL3-03						
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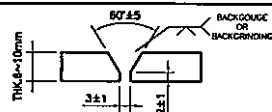


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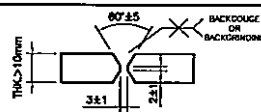


*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับขึ้นงานจริง
QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

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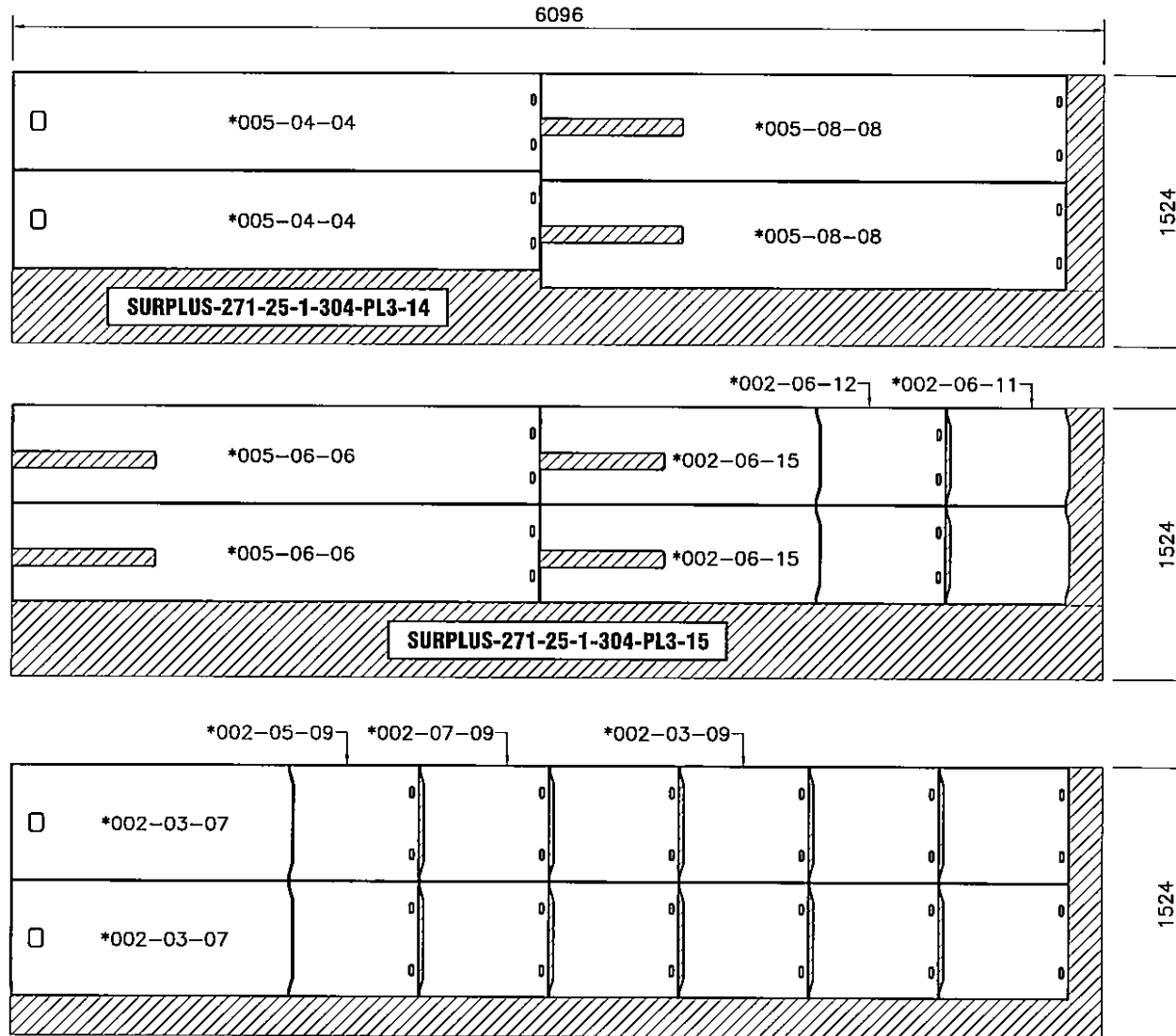


COMPLETE JOINT PENETRATION WELD



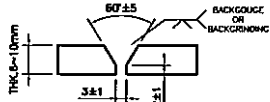
Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	1524x6096	14

REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	04/12/17	FIRST ISSUE	S.CHANOKPAD		
CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PROJECT 21057-271-25-002-005					
VIPCO DOC. NO. Y17-1761/1-271-25-1-304-PL3-04					
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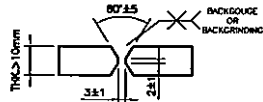


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QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

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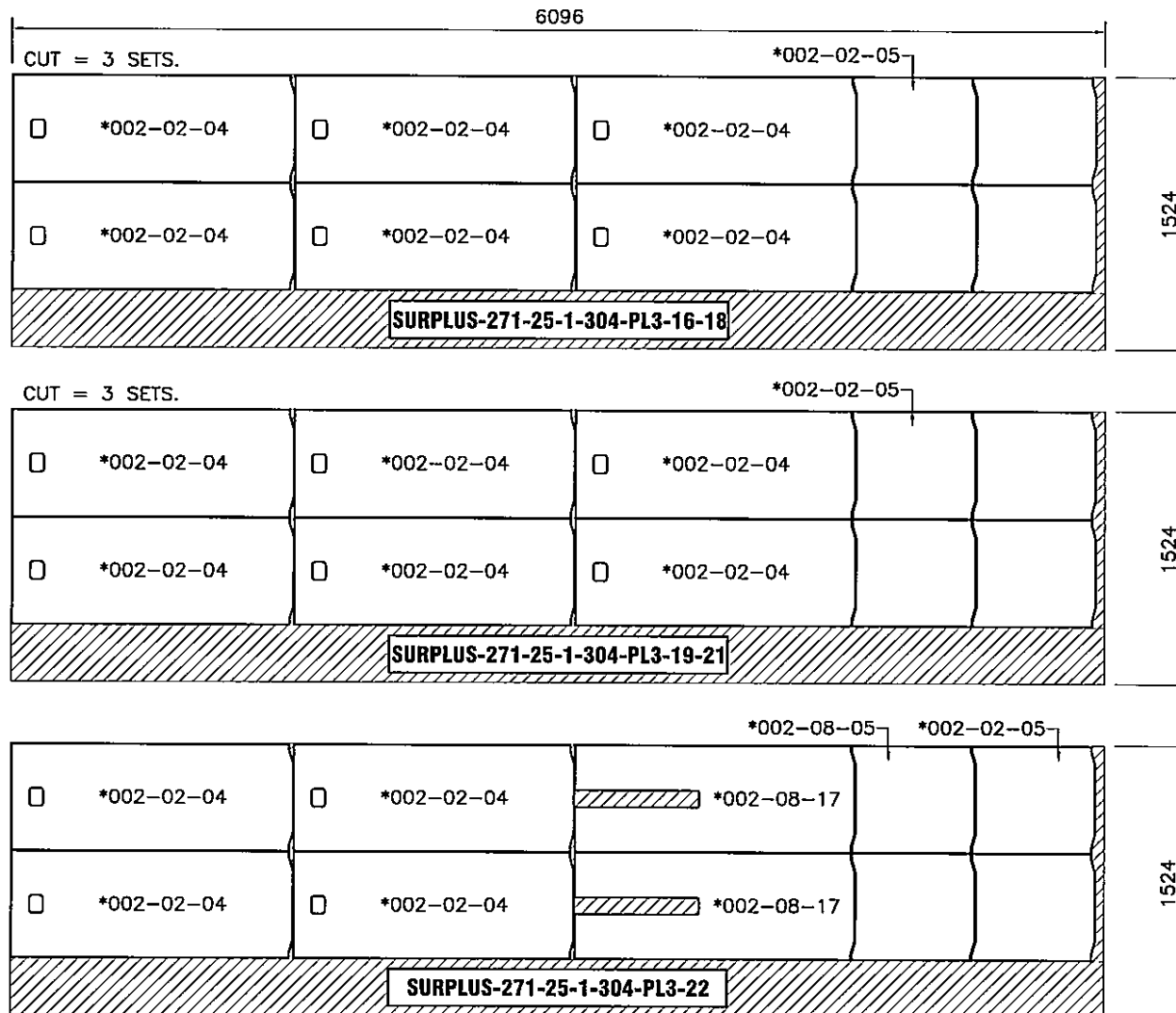


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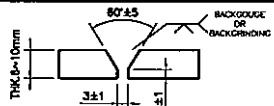
Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	1524x6096	3

REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	04/12/17	FIRST ISSUE	S.CHANOKPAD		
CUTTING PLAN FOR PLATE					
SOUTH BANGKOK REPLACEMENT PROJECT					
21057-271-25-002-005					
VIPCO DOC. NO.					
Y17-1761/1-271-25-1-304-PL3-05					
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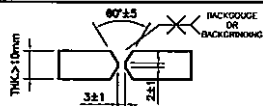


*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับขึ้นงานจริง
 QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

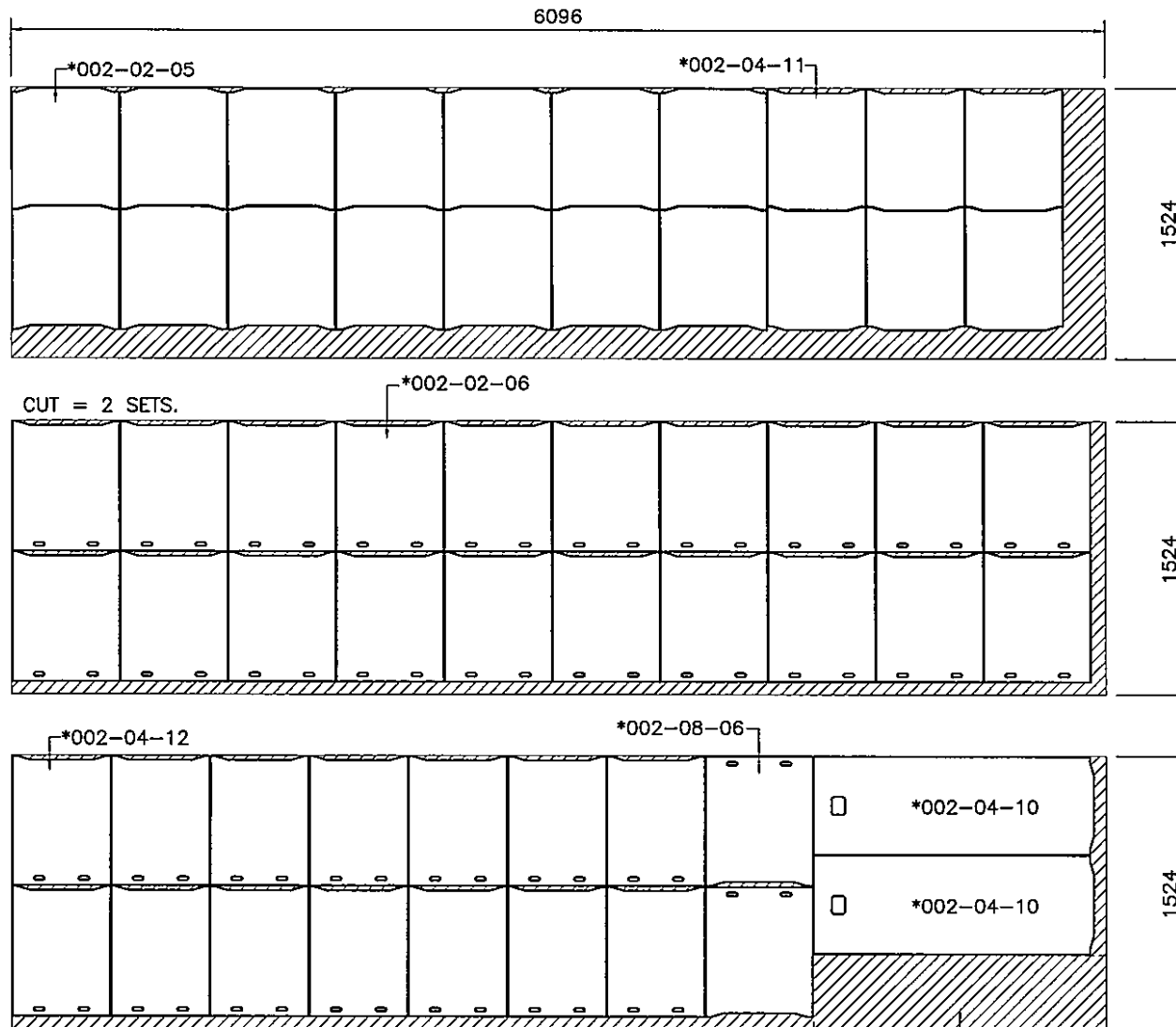


COMPLETE JOINT PENETRATION WELD



Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	1524x6096	7

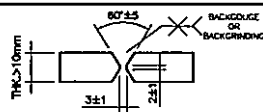
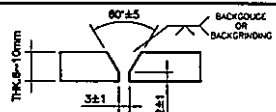
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
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CUTTING PLAN FOR PLATE					
SOUTH BANGKOK REPLACEMENT PROJECT					
21057-271-25-002-005					
VIPCO DOC. NO.					
Y17-1761/1-271-25-1-304-PL3-06					
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SURPLUS-271-25-1-304-PL3-23

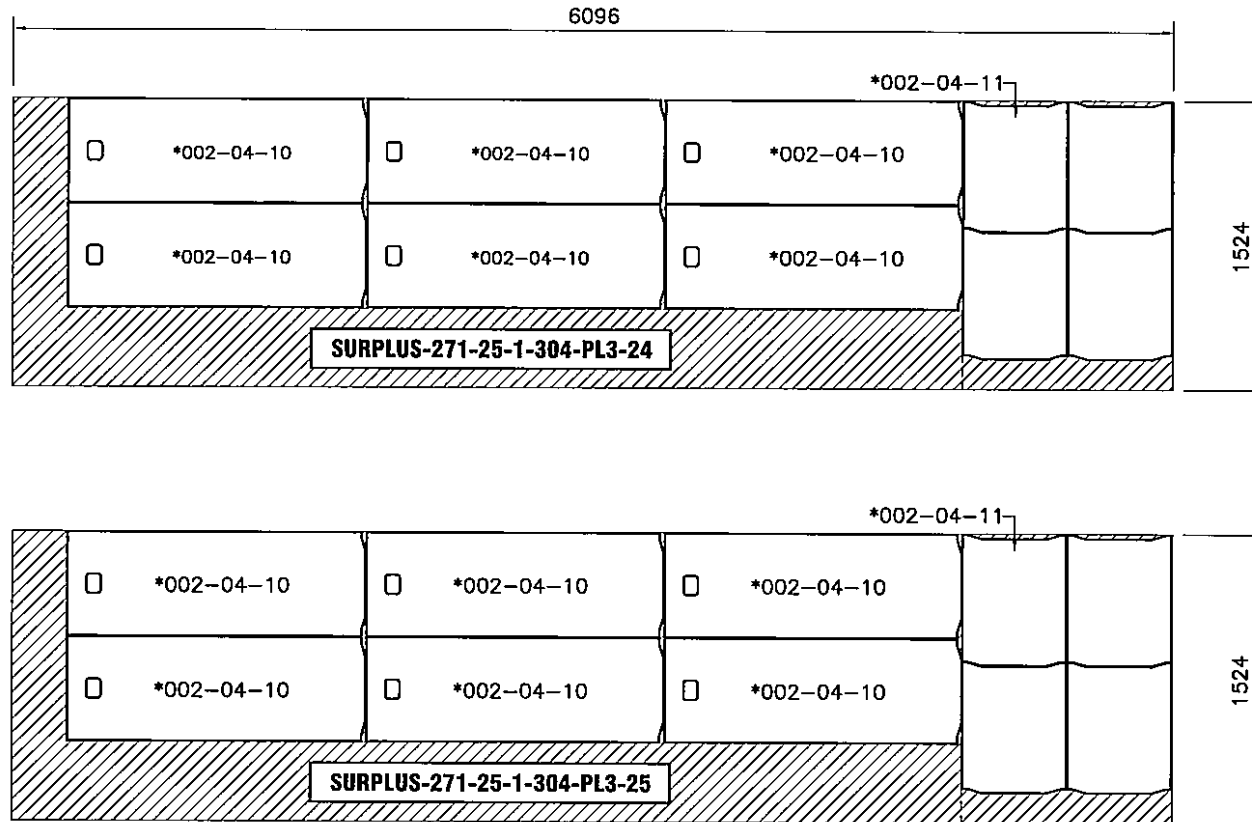
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QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.



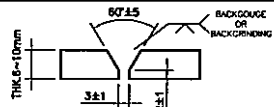
Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	1524x6096	4

REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	04/12/17	FIRST ISSUE	S.CHANOKPAD		
CUTTING PLAN FOR PLATE					
SOUTH BANGKOK REPLACEMENT PROJECT					
21057-271-25-002-005					
VIPCO DOC. NO.					
Y17-1761/1-271-25-1-304-PL3-07					
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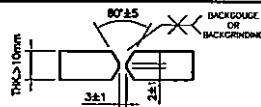


*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับขึ้นงานจริง
 QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

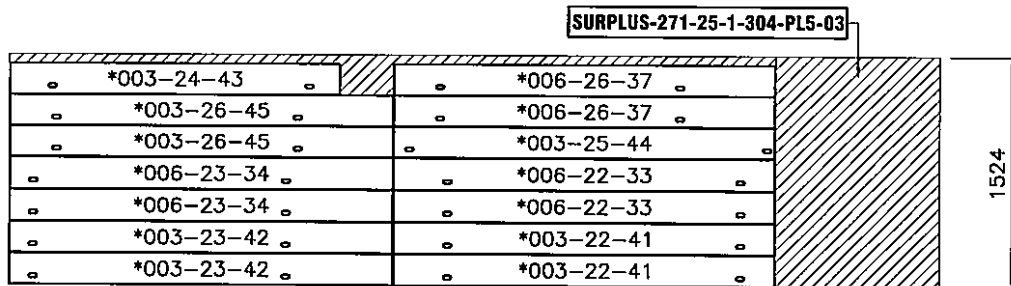
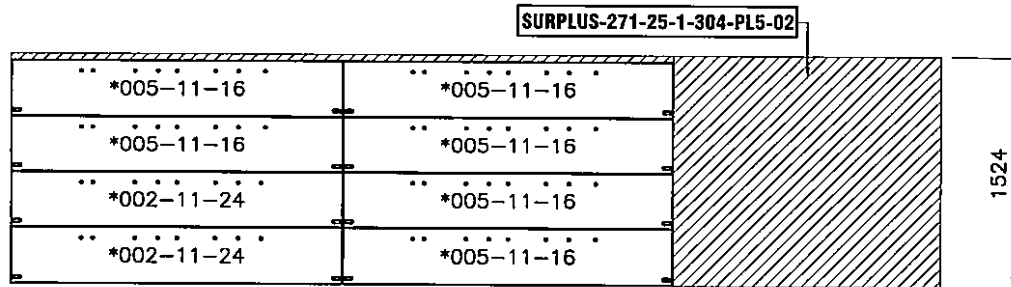
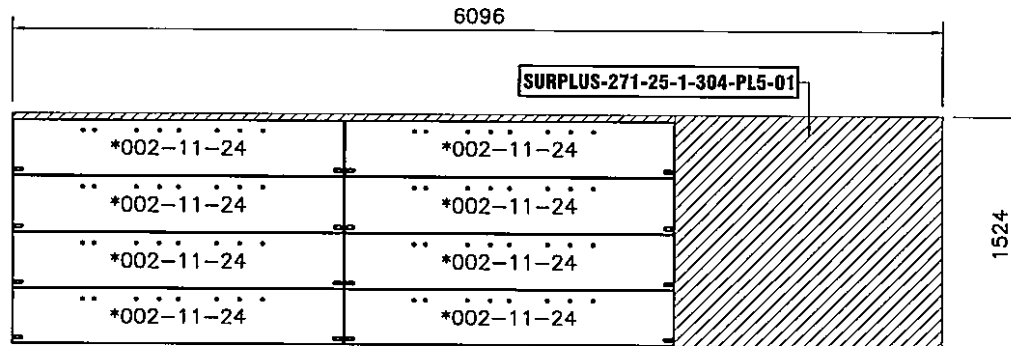


COMPLETE JOINT PENETRATION WELD



Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	3 mm.	1524x6096	2

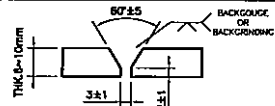
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
△	04/12/17	FIRST ISSUE	S.CHANOKPAD		
CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PROJECT 21057-271-25-002-005					
VIPCO DOC. NO. Y17-1761/1-271-25-1-304-PL3-08					
					JOB NO. 1761/1
					REV 0



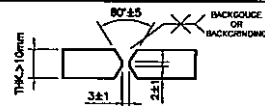
No.	Dwg.no.	Mk. No.	Description	Q'ty
1	Y17-1761/1-25-002-11	XX-HB-25-002-10-23	364 x 1967	2
2	Y17-1761/1-25-002-12	XX-HB-25-002-11-24	364 x 2160	10
3	Y17-1761/1-25-002-12	XX-HB-25-002-12-25	364 x 1967	2
4	Y17-1761/1-25-005-10	XX-HB-25-005-10-15	364 x 1967	2
5	Y17-1761/1-25-005-11	XX-HB-25-005-11-16	364 x 2160	10
6	Y17-1761/1-25-005-10	XX-HB-25-005-12-17	364 x 1967	2
7	Y17-1761/1-25-002-13	XX-HB-25-003-21-40	203 x 2500	2
8	Y17-1761/1-25-002-13	XX-HB-25-003-22-41	203 x 2500	2
9	Y17-1761/1-25-002-13	XX-HB-25-003-23-42	203 x 2500	2
10	Y17-1761/1-25-002-13	XX-HB-25-003-24-43	203 x 2150	2
11	Y17-1761/1-25-002-13	XX-HB-25-003-25-44	203 x 2500	2
12	Y17-1761/1-25-002-13	XX-HB-25-003-26-45	203 x 2500	2
13	Y17-1761/1-25-005-12	XX-HB-25-006-21-32	203 x 2500	2
14	Y17-1761/1-25-005-12	XX-HB-25-006-22-33	203 x 2500	2
15	Y17-1761/1-25-005-12	XX-HB-25-006-23-34	203 x 2500	2
16	Y17-1761/1-25-005-12	XX-HB-25-006-24-35	203 x 2150	2
17	Y17-1761/1-25-005-12	XX-HB-25-006-25-36	203 x 2500	2
18	Y17-1761/1-25-005-12	XX-HB-25-006-26-37	203 x 2500	2
19	Y17-1761/1-25-002-12	XX-HB-25-002-10-28	110 x 150	4
20	Y17-1761/1-25-002-12	XX-HB-25-002-11-28	110 x 150	20
21	Y17-1761/1-25-002-12	XX-HB-25-002-12-28	110 x 150	4
22	Y17-1761/1-25-005-09	XX-HB-25-005-10-18	110 x 150	4
23	Y17-1761/1-25-005-09	XX-HB-25-005-11-18	110 x 150	20
24	Y17-1761/1-25-005-09	XX-HB-25-005-12-18	110 x 150	4
25	Y17-1761/1-25-002-13	XX-HB-25-003-18-33	40 x 50	16
26	Y17-1761/1-25-002-13	XX-HB-25-003-18-34	40 x 110	16
27	Y17-1761/1-25-005-11	XX-HB-25-006-19-25	40 x 50	16
28	Y17-1761/1-25-005-11	XX-HB-25-006-19-26	40 x 110	16
29	Y17-1761/1-25-002-13	XX-HB-25-003-20-29	30 x 50	4
30	Y17-1761/1-25-005-09	XX-HB-25-005-13-19	30 x 50	4

*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับขึ้นงานจริง

QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL



COMPLETE JOINT PENETRATION WELD



Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	5	1524x6096	3

** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

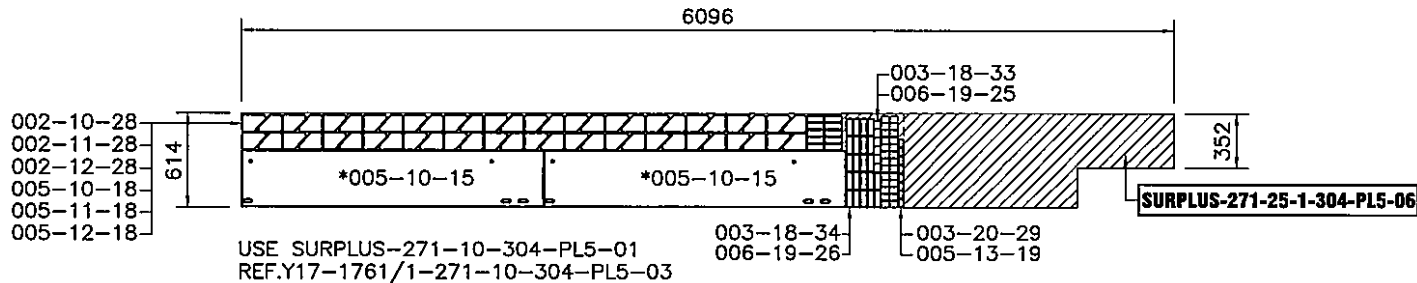
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	04/12/17	FIRST ISSUE	S.CHANOKPAD		

CUTTING PLAN FOR PLATE
SOUTH BANGKOK REPLACEMENT PROJECT
21057-271-25-002-005

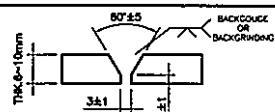
VIPCO DOC. NO. Y17-1761/1-271-25-1-304-PL5-01

JOB NO. 1761/1

REV 0



△						
○	04/12/17	FIRST ISSUE	S.CHANOKPAD			
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED	
CUTTING PLAN FOR PLATE					JOB NO.	
SOUTH BANGKOK REPLACEMENT PROJECT						
21057-271-25-002-005						1761/1
VIPCO DOC. NO.					REV	0
Y17-1761/1-271-25-1-304-PL5-02						



60 \pm 5

THICKNESS > 10mm

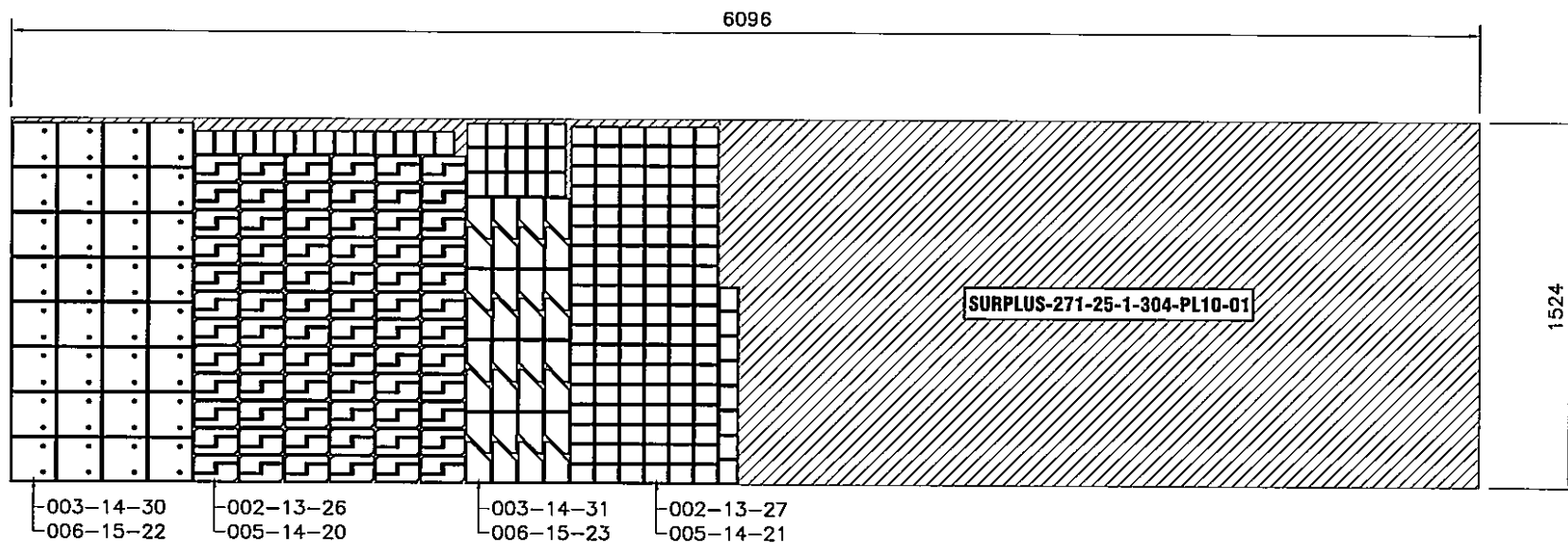
3 \pm 1

2 \pm 1

BACKGROUSE OR BACKGRINDING

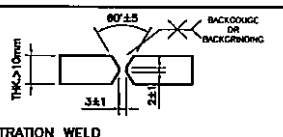
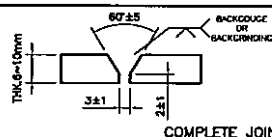
Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	5 mm.	1524x6096 USE SURPLUS	2

No.	Dwg.no.	Mk. No.	Description	Q'ty
1	Y17-1761/1-25-002-13	XX-HB-25-003-14-30	180 x 180	16
2	Y17-1761/1-25-005-11	XX-HB-25-006-15-22	180 x 180	16
3	Y17-1761/1-25-002-13	XX-HB-25-003-14-31	100 x 170	16
4	Y17-1761/1-25-005-11	XX-HB-25-006-15-23	100 x 170	16
5	Y17-1761/1-25-002-12	XX-HB-25-002-13-27	75 x 95	72
6	Y17-1761/1-25-005-08	XX-HB-25-005-14-21	75 x 95	72
7	Y17-1761/1-25-002-12	XX-HB-25-002-13-26	70 x 180	72
8	Y17-1761/1-25-005-08	XX-HB-25-005-14-20	70 x 180	72



** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL



Material Grade	Thk.	Raw Mat'l Size	Q'ty
ASTM A240-304	10 mm.	1524x6096	1

REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	04/12/17	FIRST ISSUE	S.CHANOKPAD		
CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PROJECT 21057-271-25-002-005					JOB NO. 1761/1
VIPCO DOC. NO. Y17-1761/1-271-25-1-304-PL10-01					REV 0