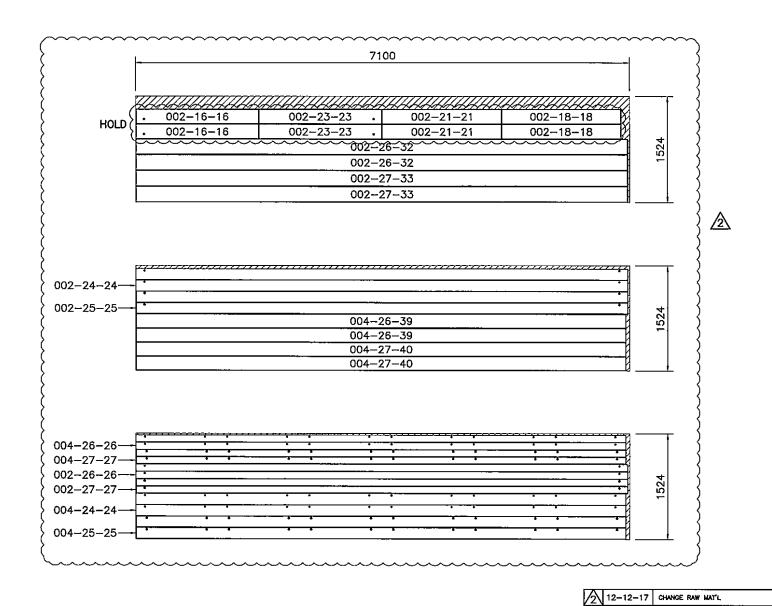
X		บริษัท วิศวส์	าิจพัฒนา จำกัด		·	Job No. :	1761/1	Pa	age
VIPCO	1	ทะเบียนก	วบคุมเอกสาร			Date : 12/	12/17	1_	
No.	Type doc.	Description	Doc.No.		Latest F	Revision N		I	r
6 07-Dec	Cutting plan	21057-271-10	Y17-1761/1-271-10-304-PL5-04 /	07-12-17	08-12-17	12-12-17	3	4	5
		21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-01	12-12-17					
9 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-02,	12-12-17					·
10 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-03,	12-12-17					
11 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-04	12-12-17					
		21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-05	12-12-17					
		21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-06,	12-12-17					
		21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-07 /	12-12-17					
		21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL3-08/	12-12-17				-	
		21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL5-01 1	12-12-17					
		21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL5-02 /	12-12-17					
18 12-Dec	Cutting plan	21057-271-25-002~005	Y17-1761/1-271-25-1-304-PL10-01,	12-12-17					

Cutting plan

Prepared by : <u>นงนุข</u> ✓
Note :ส่งNo. = 12 รายการ



** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no. QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

1000 20 110 4 000	no.; erade ; ricacino. Qu	ANTITIES SHOW FOR(2	.) UNIT,(2	2) ONII REQUIRED	IOIA	۱L
BACKGOUGE DR BACKGRINDING	807±5 BACKGRADAG	Material Grade	Thk.	Raw Mat'l Size	Q't	у
\ 	5 3±1 1 1 1 1 1 1 1 1 1	ASTM A240-304	5	(1524x7100	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	_)
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emans South BKK\Cutt	ing plan\1761-1 Boffles plate\3-2105	7-271-10\ASTM A240-304	PI -5 Rev	2 dwa		

	Λ	08/12/17	CHANGE	S.CHANOKPAD	7~1	7	IIII	
	\mathbb{A}	30/11/17	FIRST ISSUE	S.CHANOKPAD		V	0	
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			CUTTING PLAN FOR PLATE	3		JC	B NO.	
SOUTH BANGKOK REPLACEMENT PROJECT 17								
٨	VIPCO DOC. NO.] Y17-1761/1-271-10-304-PL5-04							
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S.CHANOKPAD

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12 \\ 13 \\\ 14 \\\	Y17-1761/1-25-002-08 Y17-1761/1-25-002-10 Y17-1761/1-25-002-08	XX-HB-25-002-05-08 XX-HB-25-002-05-09	645 x 686	2
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14	Y17-1761/1-25-002-08		645 x 721	2
	·	XX-HB-25-002-05-13		4
45 3	Y17-1761/1-25-002-08	WY 110-70-005-00-10	645 x 1562	2
15 \		XX-HB-25-002-07-08	645 x 686	2
16	Y17-1761/1-25-002-10	XX-HB-25-002-07-09	645 x 721	2
17 Y	Y17-1761/1-25-002-09	XX-HB-25-002-07-16	645 x 1562	2
18 \	Y17-1761/1-25-005-07	XX-HB-25-005-03-03	645 x 2937	8
19 \	Y17-1761/1-25-005-08	XX-HB-25-005-05-05	645 x 2937	2
20 Y	Y17-1761/1-25-005-09	XX-HB-25-005-07-07	645 x 2937	2
21	Y17-1761/1-25-002-07	XX-HB-25-002-02-04	595 x 1562	40
22 \	Y17-1761/1-25-002-07	XX-HB-25-002-02-05	595 x 686	40
23	Y17-1761/1-25-002-10	XX-HB-25-002-02-06	595 x 721	40
24 \	Y17-1761/1-25-002-07	XX-HB-25-002-08-05	595 x 686	2
25 Y	Y17-1761/1-25-002-10	XX-HB-25-002-08-06	595 x 721	2
26 \	Y17-1761/1-25-002-10	XX-HB-25-002-08-17	595 x 1562	2
27 Y	Y17-1761/1-25-005-06	XX-HB-25-005-02-02	595 x 2937	40
28 Y	Y17-1761/1-25-005-09	XX-HB-25-005-08-08	595 x 2937	2
29 \	Y17-1761/1-25-002-08	XX-HB-25-002-04-10	545 x 1562	14
30 Y	Y17-1761/1-25-002-09	XX-HB-25-002-04-11	545 x 686	14
31 \	Y17-1761/1-25-002-10	XX-HB-25-002-04-12	545 x 721	14
32 Y	Y17-1761/1-25-002-09	XX-HB-25-002-06-11	545 x 686	2
33 Y	Y17-1761/1-25-002-10	XX-HB-25-002-06-12	545 x 721	2

No.	Dwg.no.	Mk, No.	Description	O'ty
34	Y17-1761/1-25-002-09	XX-HB-25-002-06-15	545 x 1562	2
35	Y17-1761/1-25-005-07	XX-HB-25-005-04-04	545 x 2937	14
36	Y17-1761/1-25-005-08	XX-HB-25-005-06-06	545 x 2937	2
37	Y17-1761/1-25-002-13	XX-HB-25-003-19-35	150 x 175	16
38	Y17-1761/1-25-005-11	XX-HB-25-006-20-27	150 x 175	16
39	Y17-1761/1-25-002-13	XX-HB-25-003-17-32	84 x 432	8
40	Y17-1761/1-25-005-11	XX-HB-25-006-18-24	84 x 532	8
41	Y17-1761/1-25-002-07	XX-HB-25-002-01-19	74 x 511	2
42	Y17-1761/1-25-002-08	XX-HB-25-002-02-20	74 x 394	40
43	Y17-1761/1-25-002-09	XX-HB-25-002-03-21	74 x 444	8
44	Y17-1761/1-25-002-10	XX-HB-25-002-04-22	74 x 344	14
45	Y17-1761/1-25-002-09	XX-HB-25-002-05-21	74 x 444	2
46	Y17-1761/1-25-002-10	XX-HB-25-002-06-22	74 x 344	2
47	Y17-1761/1-25-002-09	XX-HB-25-002-07-21	74 x 444	2
48	Y17-1761/1-25-002-08	XX-HB-25-002-08-20	74 x 394	2
49	Y17-1761/1-25-002-07	XX-HB-25-002-09-19	74 x 511	2
50	Y17-1761/1-25-005-06	XX-HB-25-005-01-10	74 x 511	2
51	Y17-1761/1-25-005-06	XX-HB-25-005-02-11	74 x 394	40
52	Y17-1761/1-25-005-07	XX-HB-25-005-03-12	74 x 444	8
53	Y17-1761/1-25-005-07	XX-HB-25-005-04-13	74 x 344	14
54	Y17-1761/1-25-005-07	XX-HB-25-005-05-12	74 x 444	2
55	Y17-1761/1-25-005-07	XX-HB-25-005-06-13	74 x 344	2
56	Y17-1761/1-25-005-07	XX-HB-25-005-07-12	74 x 444	2
57	Y17-1761/1-25-005-06	XX-HB-25-005-08-11	74 x 394	2
58	Y17-1761/1-25-005-06	XX-HB-25-005-09-10	74 x 511	2
59	Y17-1761/1-25-002-06	XX-HB-25-002-05-14	25 x 418	4
60	Y17-1761/1-25-002-06	XX-HB-25-002-06-14	25 x 418	4
61	Y17-1761/1-25-002-06	XX-HB-25-002-07-14	25 x 418	4
62	Y17-1761/1-25-002-06	XX-HB-25-002-08-14	25 x 418	4
63	Y17-1761/1-25-005-08	XX-HB-25-005-05-14	25 x 518	4
64	Y17-1761/1-25-005-08	XX-HB-25-005-06-14	25 x 518	4
65	Y17-1761/1-25-005-08	XX-HB-25-005-07-14	25 x 518	4
66	Y17-1761/1-25-005-08	XX-HB-25-005-08-14	25 x 518	4

QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

Thk.

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Raw Mat'l Size

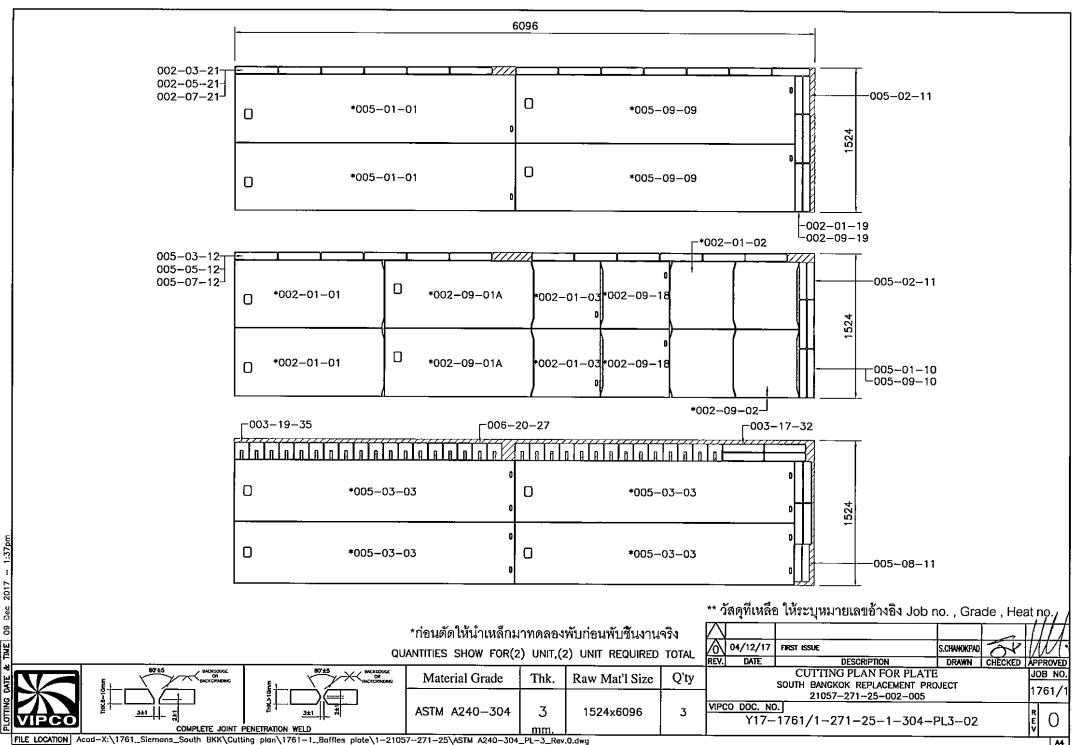
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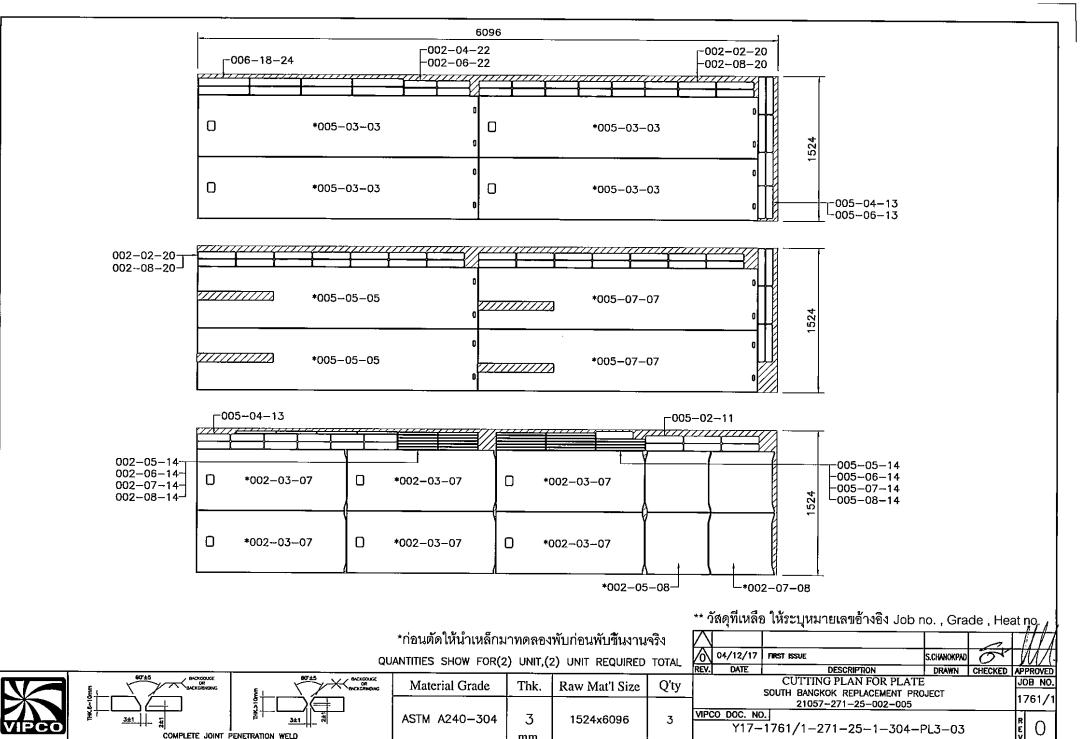
** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

	QU	ANTITIES SHOW FOR(2))
BOT±5 BACKGOUGE OR BACKGRAYCING	80°±5 INCKGOUGE OR OR ACKGRINING	Material Grade	
3±1 77	3 <u>a1</u> = 1	ASTM A240-304	
COMPLETE JOINT F	PENETRATION WELD	i l	

COMPLETE JOINT PENETRATION WELD mm.

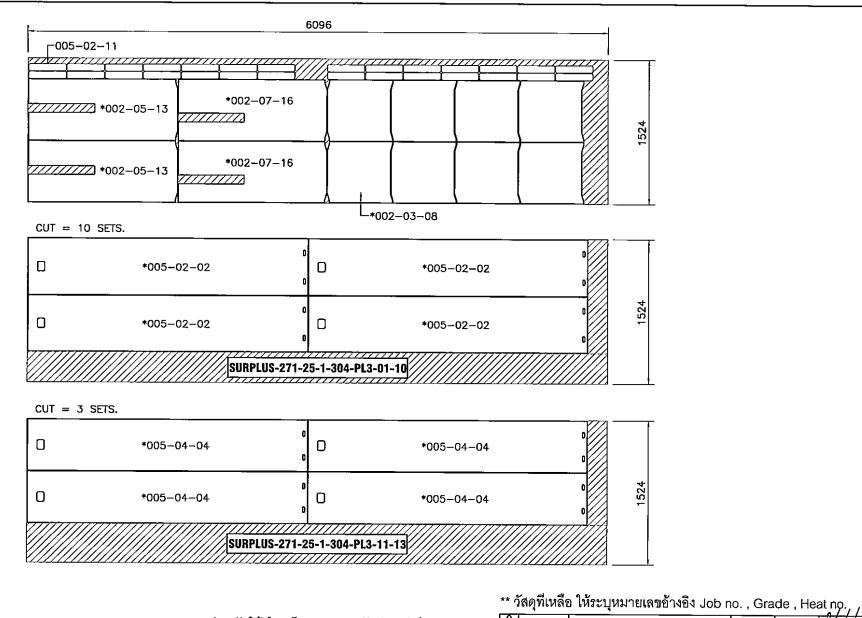
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	\mathbb{A}	04/12/17	FIRST ISSUE	S.CHANOKPAD	10	17	\mathcal{I}	7
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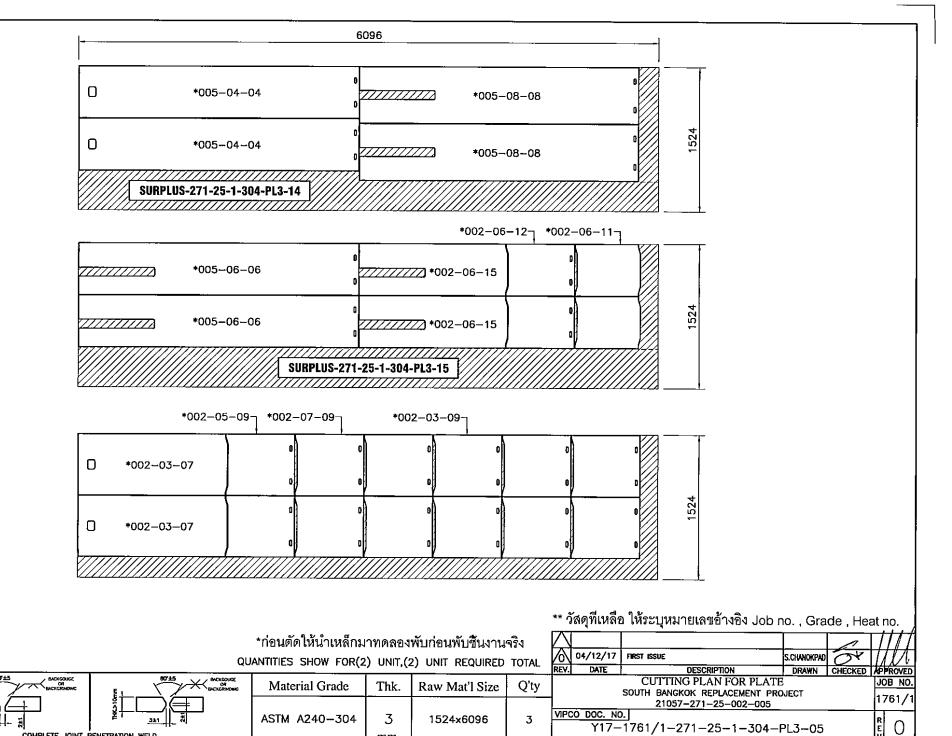
BOTAS AND COUNTY BACKGRACING

ACKCOMPLETE JOINT PENETRATION WELD

 Material Grade
 Thk.
 Raw Mat'l Size
 Q'ty

 ASTM A240-304
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 1524x6096
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6096 *002-02-05-|CUT| = 3 SETS.*002-02-04 0 *002-02-04 *002-02-04 0 *002-02-04 *002-02-04 0 *002-02-04 SURPLUS-271-25-1-304-PL3-16-18 *002-02-05-CUT = 3 SETS. \Box *002-02-04 0 *002--02--04 *002-02-04 \Box *002-02-04 0 *002-02-04 *002-02-04 SURPLUS-271-25-1-304-PL3-19-21 *002-08-05-*002-02-05-0 *002-02-04 *002-02-04 *002-02-04 *002-02-04 //////// *002-08-17 SURPLUS-271-25-1-304-PL3-22

** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no,

*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับชื้นงานจริง QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

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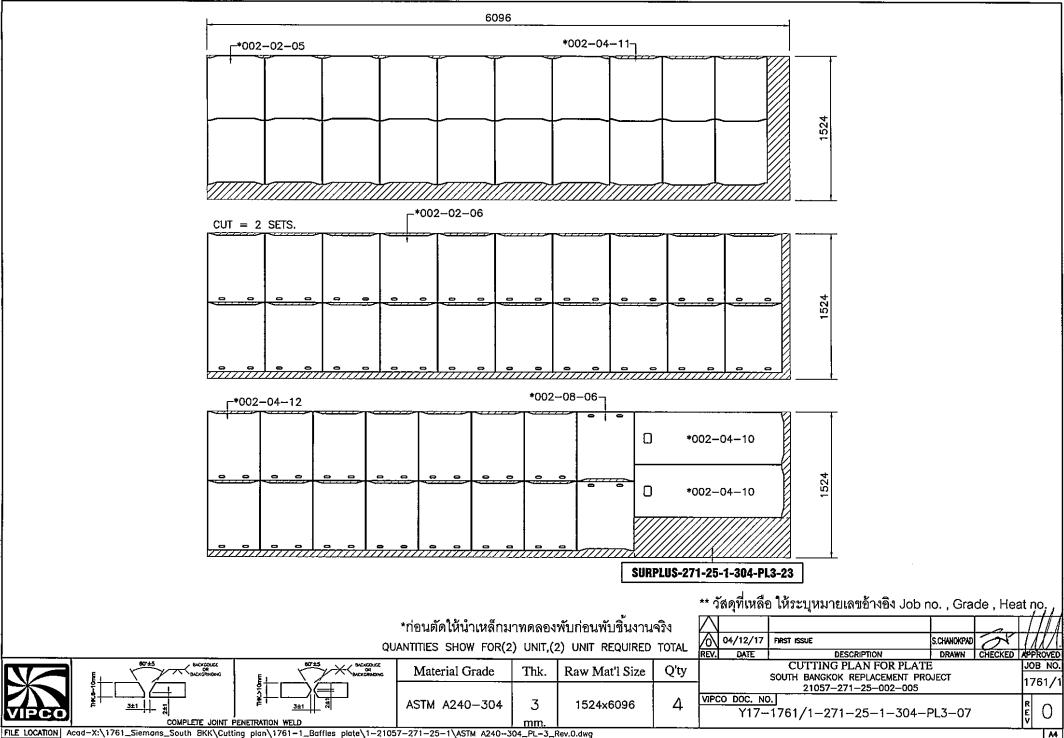
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ACCOMPLETE JOINT PENETRATION WELD

 Material Grade
 Thk.
 Raw Mat'l Size
 Q'ty

 ASTM A240-304
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 1524x6096
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** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat ng./

*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับชิ้นงานจริง QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTA

Thk.

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Raw Mat'l Size

1524x6096

Material Grade

ASTM A240-304

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_		Y17-		913-08

PLOTING DATE & TIME

COMPLETE JOINT PENETRATION WELD mm1,

FILE LOCATION | Acad—X:\1761_Siemans_South BKK\Cutting plan\1761-1_Boffles plate\1-21057-271-25-1\ASTM A240-304_PL-3_Rev.0.dwg

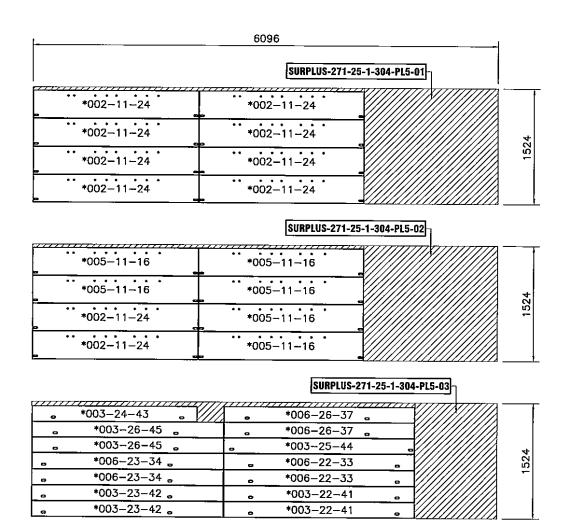
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JOB NO.

1761/

S.CHAHOKPAD CHECKED APPROVED



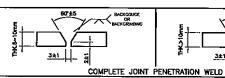


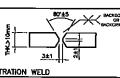
No.		Mk. No.	Description	O'ty
1	Y17-1761/1-25-002-11	XX-HB-25-002-10-23	364 x 1967	2
2_	Y17-1761/1-25-002-12	XX-HB-25-002-11-24	364 x 2160	10
3	Y17-1761/1-25-002-12	XX-HB-25-002-12-25	364 x 1967	2
4	Y17-1761/1-25-005-10	XX-HB-25-005-10-15	364 x 1967	2
5	Y17-1761/1-25-005-11	XX-HB-25-005-11-16	364 x 2160	10
6	Y17-1761/1-25-005-10	XX-HB-25-005-12-17	364 x 1967	2
7	Y17-1761/1-25-002-13	XX-HB-25-003-21-40	203 x 2500	2
8	Y17-1761/1-25-002-13	XX-HB-25-003-22-41	203 x 2500	2
9	Y17-1761/1-25-002-13	XX-HB-25-003-23-42	203 x 2500	2
10	Y17-1761/1-25-002-13	XX-HB-25-003-24-43	203 x 2150	2
11	Y17-1761/1-25-002-13	XX-HB-25-003-25-44	203 x 2500	2
12	Y17-1761/1-25-002-13	XX-HB-25-003-26-45	203 x 2500	2
13	Y17-1761/1-25-005-12	XX-HB-25-006-21-32	203 x 2500	2
14	Y17-1761/1-25-005-12	XX-HB-25-006-22-33	203 x 2500	2
15	Y17-1761/1-25-005-12	XX-HB-25-006-23-34	203 x 2500	2
16	Y17-1761/1-25-005-12	XX-HB-25-006-24-35	203 x 2150	2
17	Y17-1761/1-25-005-12	XX-HB-25-006-25-36	203 x 2500	2
18	Y17-1761/1-25-005-12	XX-HB-25-006-26-37	203 x 2500	2
19	Y17-1761/1-25-002-12	XX-HB-25-002-10-28	110 x 150	4
20	Y17-1761/1-25-002-12	XX-HB-25-002-11-28	110 x 150	20
21	Y17-1761/1-25-002-12	XX-HB-25-002-12-28	110 x 150	4
22	Y17-1761/1-25-005-09	XX-HB-25-005-10-18	110 x 150	4
23	Y17-1761/1-25-005-09	XX-HB-25-005-11-18	110 x 150	20
24	Y17-1761/1-25-005-09	XX-HB-25-005-12-18	110 x 150	4
25	Y17-1761/1-25-002-13	XX-HB-25-003-18-33	40 x 50	16
26	Y17-1761/1-25-002-13	XX-HB-25-003-18-34	40 x 110	16
27	Y17-1761/1-25-005-11	XX-HB-25-006-19-25	40 x 50	16
28	Y17-1761/1-25-005-11	XX-HB-25-006-19-26	40 x 110	16
29	Y17-1761/1-25-002-13	XX-HB-25-003-20-29	30 x 50	4
30	Y17-1761/1-25-005-09	XX-HB-25-005-13-19	30 x 50	4

*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับชั้นงานจริง QUANTITIES SHOW FOR(2) UNIT,(2) UNIT REQUIRED TOTAL

	** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.//							
	Д				\square'	III		
	0 04/12/17	FIRST ISSUE	S.CHANOKPAD	64	1	\mathcal{M} \cdot		
_	REV. DATE	DESCRIPTION	DRAWN	CHECKED	W	PROVED		
		CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PRO	-		\vdash	DB NO. 761/1		
	21057-271-25-002-005							
	VIPCO DOC. NO.							
	Y17-1761/1-271-25-1-304-PL5-01							





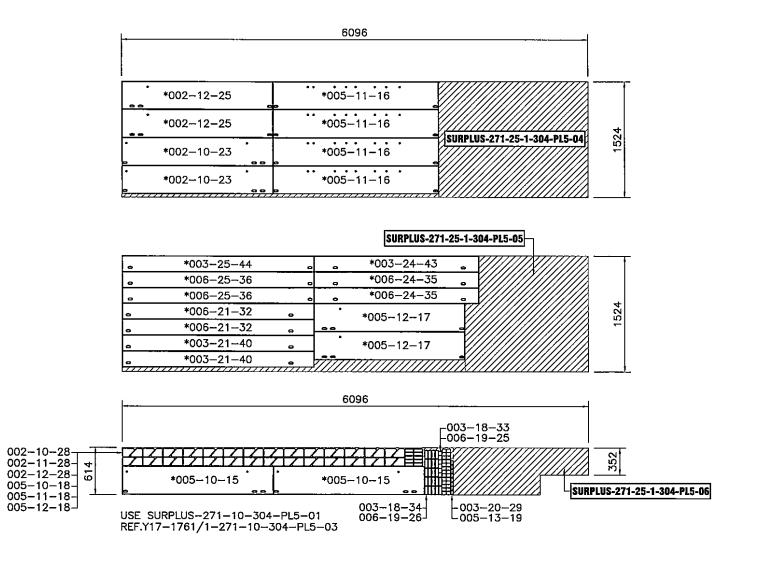


 Material Grade
 Thk.
 Raw Mat'l Size
 Q'ty

 ASTM A240-304
 5
 1524x6096
 3

FILE LOCATION | Acad-X:\1761_Siemons_South BKK\Cutting plan\1761-1_Baffles plate\1-21057-271-25-1\ASTM A240-304_PL-5_Rev.0.dwg

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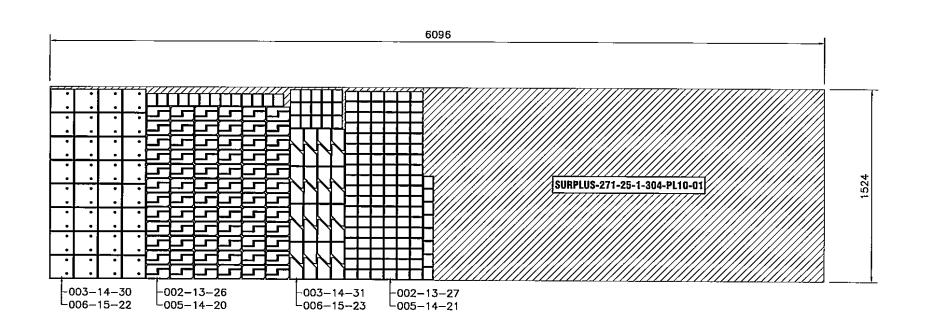
*ก่อนตัดให้นำเหล็กมาทดลองพับก่อนพับชิ้นงานจริง QUANTITIES SHOW FOR(2) LINIT (2) LINIT REQUIRED TOTAL

L	\mathbb{A}	04/12/17	FIRST ISSUE	S.CHANOKPAD	9	${\it V}$	WĮ.		
_	REV.	DATE	DESCRIPTION	DRAWN	CHECKED	API	PROVED		
u	CUTTING PLAN FOR PLATE								
y	SOUTH BANGKOK REPLACEMENT PROJECT								
	21057-271-25-002-005								
	VIPCO DOC. NO.								
	Y17-1761/1-271-25-1-304-PL5-02								
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** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat po./

l-EL			w c	ARTITIES SHOW TORKE	<i>y</i> 0(411),(2	Z) ONIT REGUNED	IOIAL	REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
ATE &		BOT±5 BACKCONEC OR BACKCONEC	BACKGRINDING	Material Grade	Thk.	Raw Mat'l Size	Q'ty			CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PRO	_		JOB NO. 1761/1
LOTTING D	VIPCO	341 7	3±1 (3±1)	ASTM A240-304	5	1524x6096 USE SURPLUS	2	VIPCO	DOC. NO	21057-271-25-002-005 0.] 1761/1-271-25-1-304-F	PL5-02		E O
<u></u> L	FILE LOCATION Acad - X:\1761_Siernans_South BKK\Cutting plan\1761-1_Baffles plate\1-21057-271-25-1\ASTM A240-304_PL-5_Rev.O.dwg										A4		

No.	Dwgno.	Mk. No.	Description	O'ty
1_	Y17-1761/1-25-002-13	XX-HB-25-003-14-30	180 x 180	16
2	Y17-1761/1-25-005-11	XX-HB-25-006-15-22	180 x 180	16
3	Y17-1761/1-25-002-13	XX-HB-25-003-14-31	100 x 170	16
4	Y17-1761/1-25-005-11	XX-HB-25-006-15-23	100 x 170	16
5	Y17-1761/1-25-002-12	XX-HB-25-002-13-27	75 x 95	72
6	Y17-1761/1-25-005-08	XX-HB-25-005-14-21	75 x 95	72
7	Y17-1761/1-25-002-12	XX-HB-25-002-13-26	70 x 180	72
8	Y17-1761/1-25-005-08	XX-HB-25-005-14-20	70 x 180	72



** วัสดุที่เหลือ ให้ระบุหมายเลขอ้างอิง Job no. , Grade , Heat no.

QU	ANTITIES SHOW FOR(2	囫	04/12/17	FIRST ISSUE			
		y	- TEQUITED		REV.	DATE	
BACKGRINGHG BACKGRINGHG	Material Grade	Thk,	Raw Mat'l Size	Q'ty	C1 SOUTH		
	ASTM A240-304	10	1524x6096	1	VIPO	00 DOC. NO Y17-1	210 2.] 1761/1—:

COMPLETE JOINT PENETRATION WELD FILE LOCATION Acad—X:\1761_Siemans_South BKK\Cutting plan\1761-1_Baffles plate\1-21057-271-25\ASTM A240-304_PL-10_Rev.0.dwg

JOB NO.

1761/

CUTTING PLAN FOR PLATE SOUTH BANGKOK REPLACEMENT PROJECT 21057-271-25-002-005 VIPCO DOC. NO.

DESCRIPTION

Y17-1761/1-271-25-1-304-PL10-01

S.CHANOKPAD

DRAWN CHECKED APPROVED