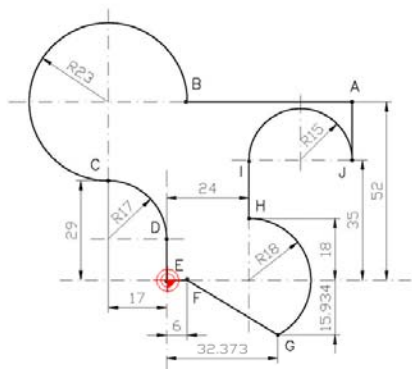


PROGRAMA A2.1



Punto	N	G	X	Y	Z	R
A		0	54	52	10	
		1			2	
					0	
B			6	52		
C		3	-17	29		-23
D		2	0	12		17
E		1	0	0		
F			6	0		
G			32.373	-15.934		
H		3	24	18		18
I		1	24	35		
J		2	54	35		15
A		1	54	52		
		0			10	

PROGRAMA

```
N0 T1 D1
N10 M6
N20 G0 G90 G43 Z10 F100 S1000 M3
N30 X54 Y52
N40 Z2
N50 G1 Z0
N60 X6 Y52
N70 G3 X-17 Y29 R-23
N80 G2 X0 Y12 R17
N90 G1 X0 Y0
N100 X6 Y0
N110 X32.373 Y-15.934
N120 G3 X24 Y18 R18
N130 G1 X24 Y35
N140 G2 X54 Y35 R15
N150 G1 X54 Y52
N160 G0 Z10
N170 M30
```

Interpolación circular