

$$Ga = 10 \quad \phi = 0.02$$

 $75^\circ$  $50^\circ$  $25^\circ$  $D_{nr}/D$ 

0.0 0.5 1.0 1.5 2.0 2.5

0.040  
0.035  
0.030  
0.025  
0.020  
0.015  
0.010

