

$$Ga = 75 \quad \phi = 0.02$$

 $75^\circ$  $50^\circ$  $25^\circ$  $D_{nr}/D$ 

0.0 0.5 1.0 1.5 2.0 2.5

0.14  
0.12  
0.10  
0.08  
0.06  
0.04

