

**JTB00613NAS3**

# TECHNICAL BULLETIN

07 MAY 2019



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION:**

501-08

**SUBJECT/CONCERN:**

Rocker Panel Moulding/Rear Fender Paint Delamination

**AFFECTED VEHICLE RANGE:**

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
F-TYPE (X152)	2014-2020	K00001-K64104	Castle Bromwich

**MARKETS:**

NORTH AMERICA

**CONDITION SUMMARY:****SITUATION:**

Paint delamination may be evident between the rocker moulding panel and the rear fender.

**CAUSE:**

This may be caused by insufficient clearance between the rocker moulding panel and the rear fender.

**ACTION:**

Should a customer express this concern, follow the procedure(s) below.

**PARTS:****△ NOTE:**

\* - an allowance (\$3.75 USD or local equivalent) has been provided to cover the cost of the adhesive tape (3M™ Acrylic Plus Tape PT1100 [8mm width or similar]) and cable tie. Claim using Sundry Code 'ZZZ001'.

PART NUMBER	DESCRIPTION	QUANTITY
ZZZ001	Adhesive tape [8mm width]; cable tie	\$3.75

**TOOLS:**

Refer to Workshop Manual for any required special tools.

**WARRANTY:****△ NOTE:**

\* - an allowance (\$3.75 USD or local equivalent) has been provided to cover the cost of the adhesive tape (3M™ Acrylic Plus Tape PT1100 [8mm width or similar]) and cable tie. Claim using Sundry Code 'ZZZ001'.

**△ NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.

- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Rocker panel moulding - Modification - Single	76.96.66	0.3	70	T2R10395
Rocker panel moulding - Modification - Pair	76.96.67	0.6	70	T2R10395

 **NOTE:**

Normal Warranty procedures apply.

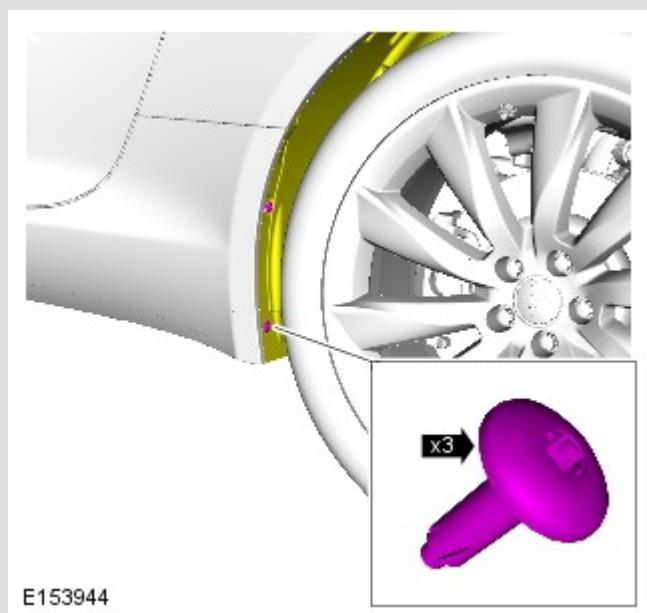
**WORKSHOP PROCEDURE:**

 **NOTE:**

All illustrations: left shown; right similar.

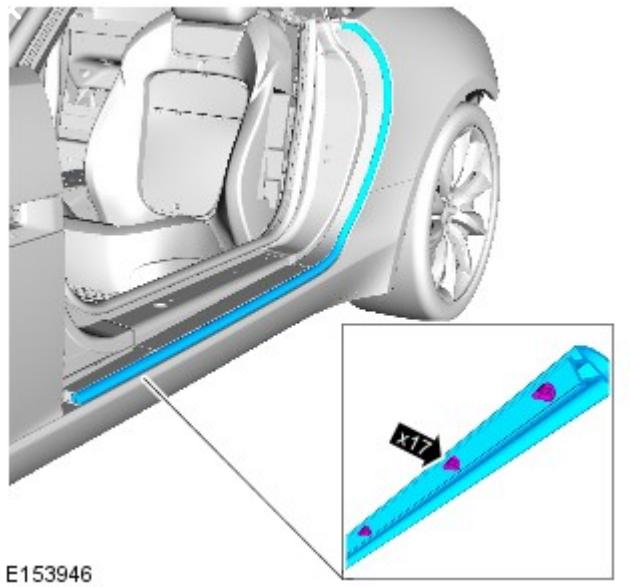
- 1 Open the door on the side of the vehicle that has the concern.

2



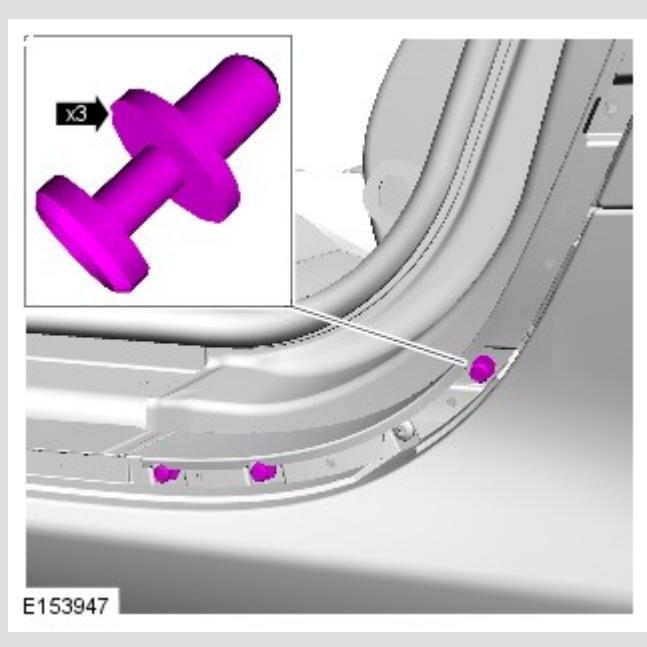
Remove the 3 rear wheel arch liner fastener(s).

3



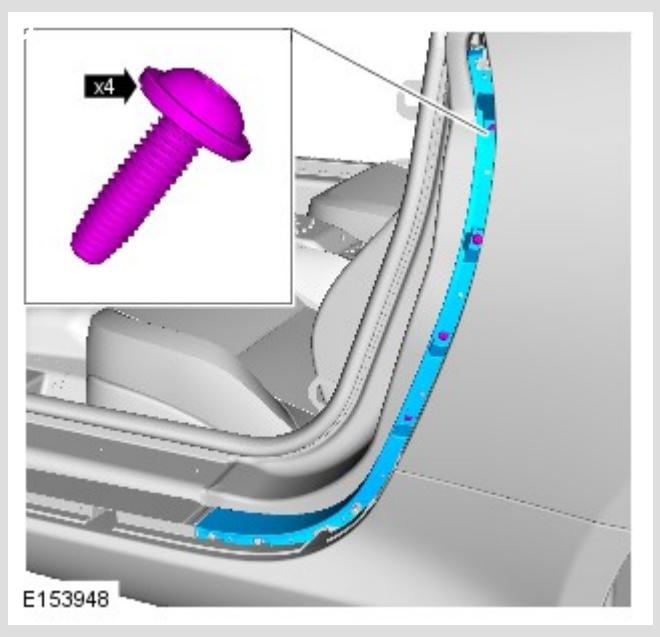
Remove the door seal.

4



Remove the 3 fastener(s).

5

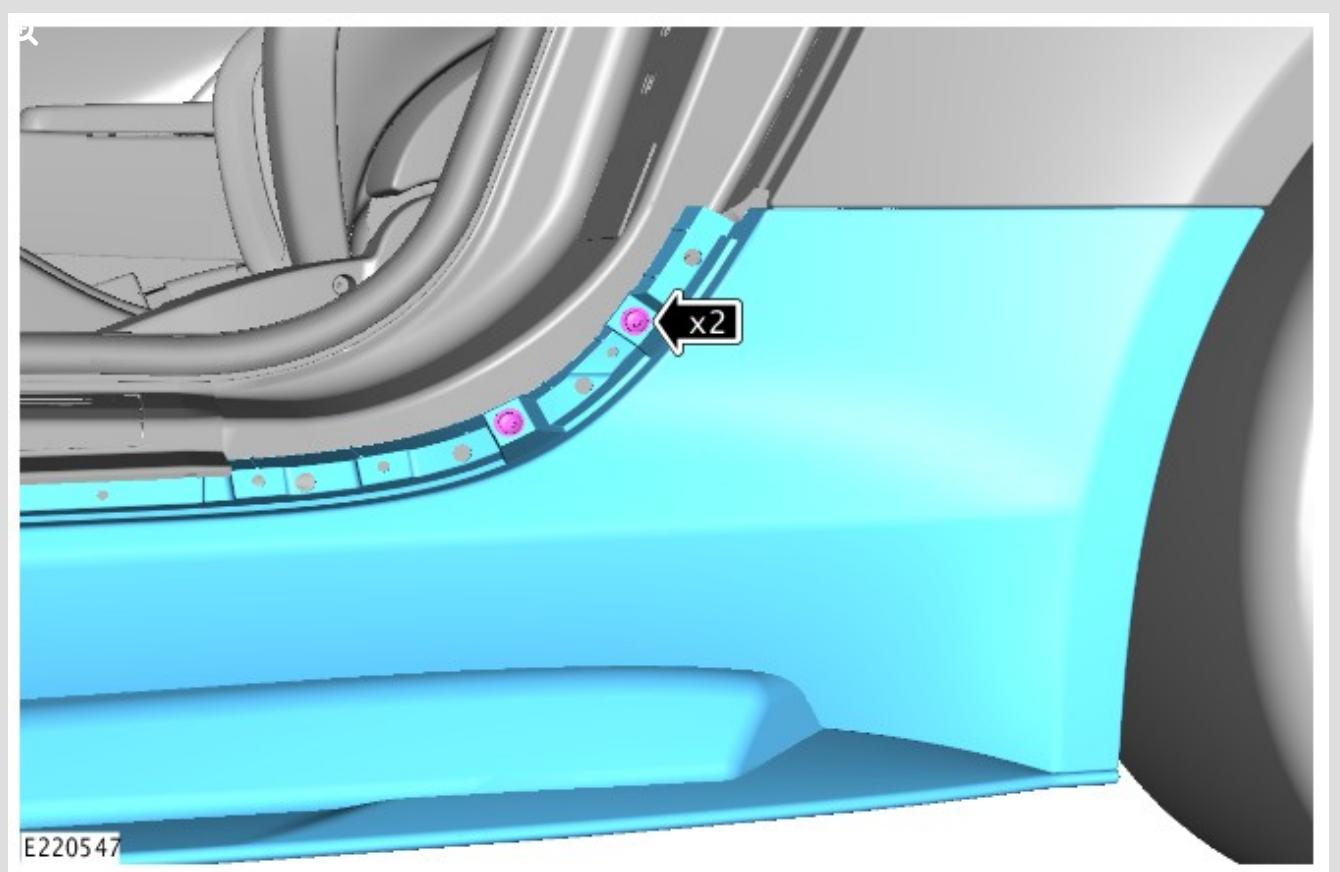


Remove the trim.

- 1 Remove the 4 fastener(s).

- Torque: **4 Nm**

6



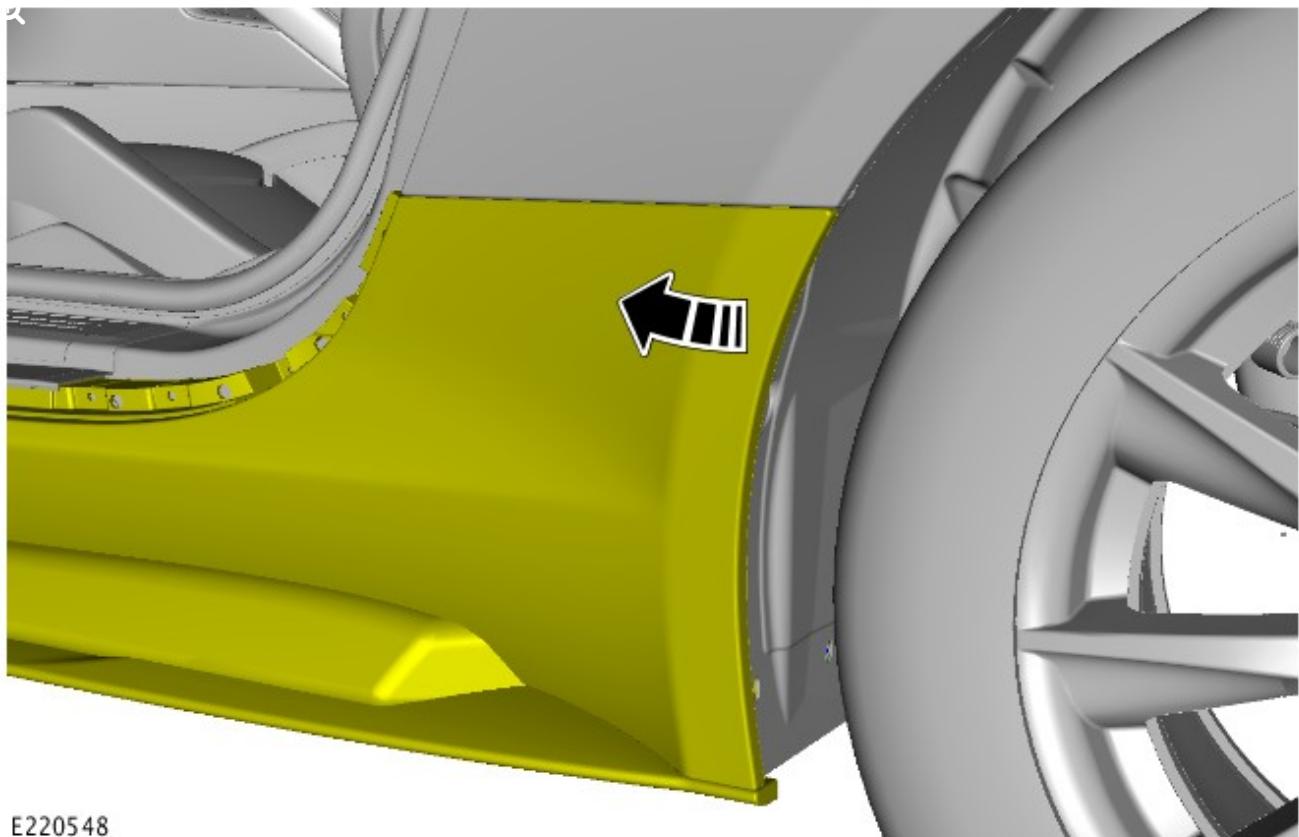
Remove the 2 fastener(s).

- Torque: **4 Nm**

7

**!** **CAUTION:**

Do not use excessive force to reposition the rocker panel moulding; the rocker panel moulding is still attached underneath the vehicle.

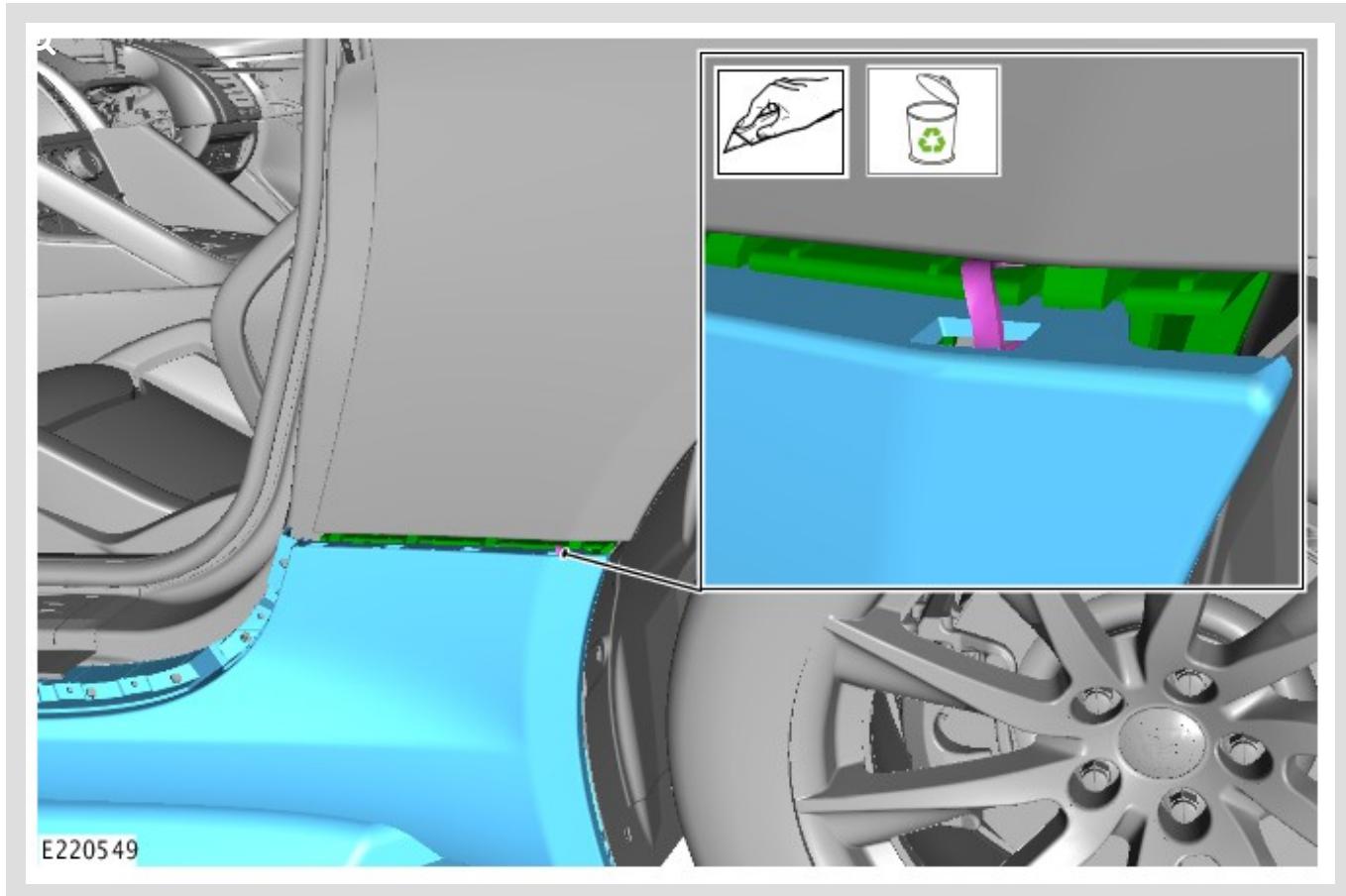


Position the rocker panel moulding to the side.

8

**△ NOTE:**

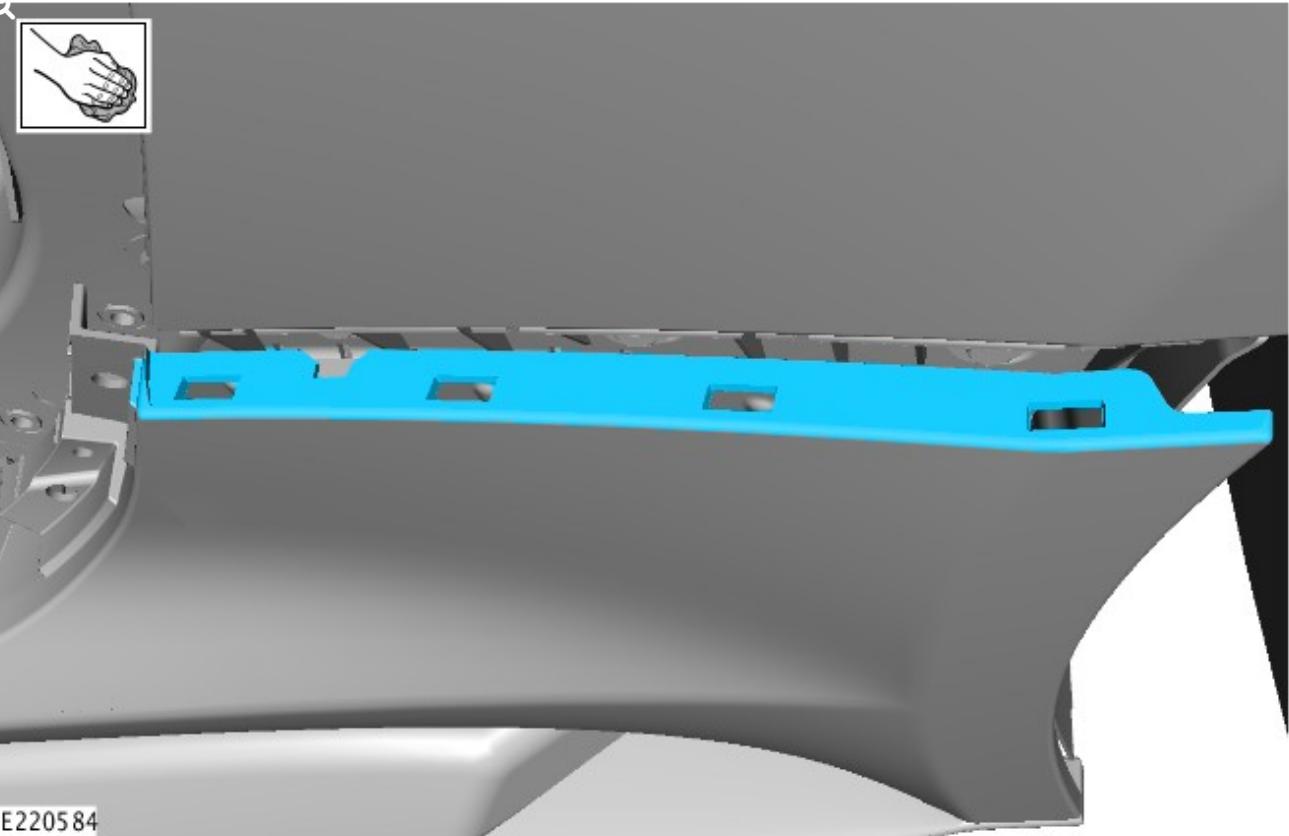
A new cable tie must be used during installation.



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Cut and discard the cable tie.

9

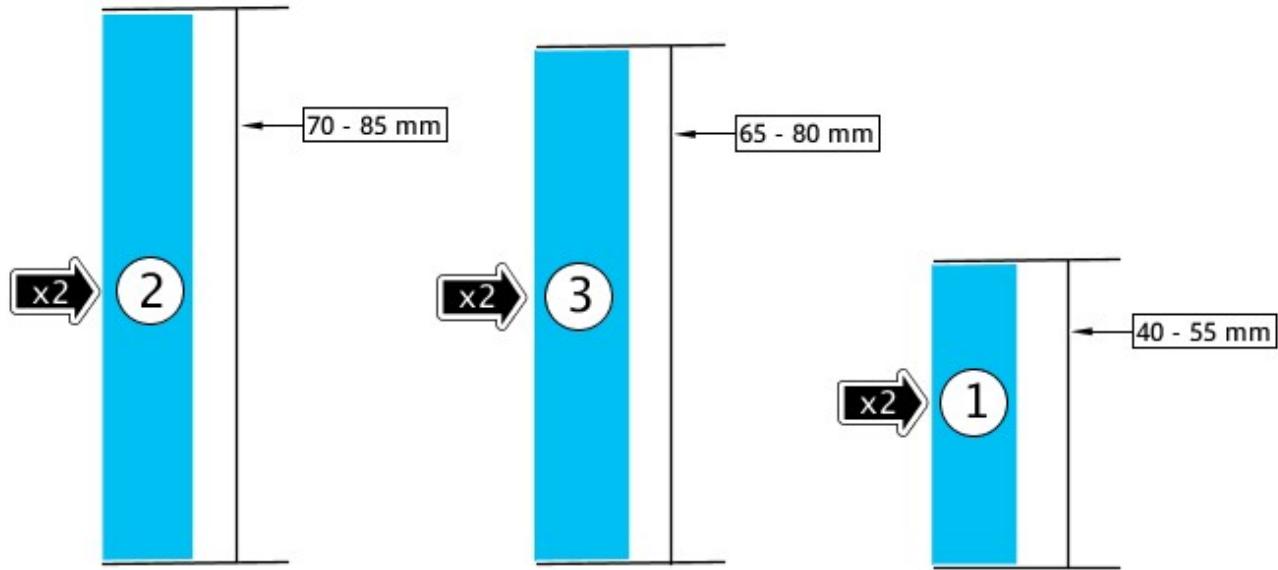


Clean the area shown.

10

 **NOTE:**

The numbers shown correspond to the installation position in Step 11.



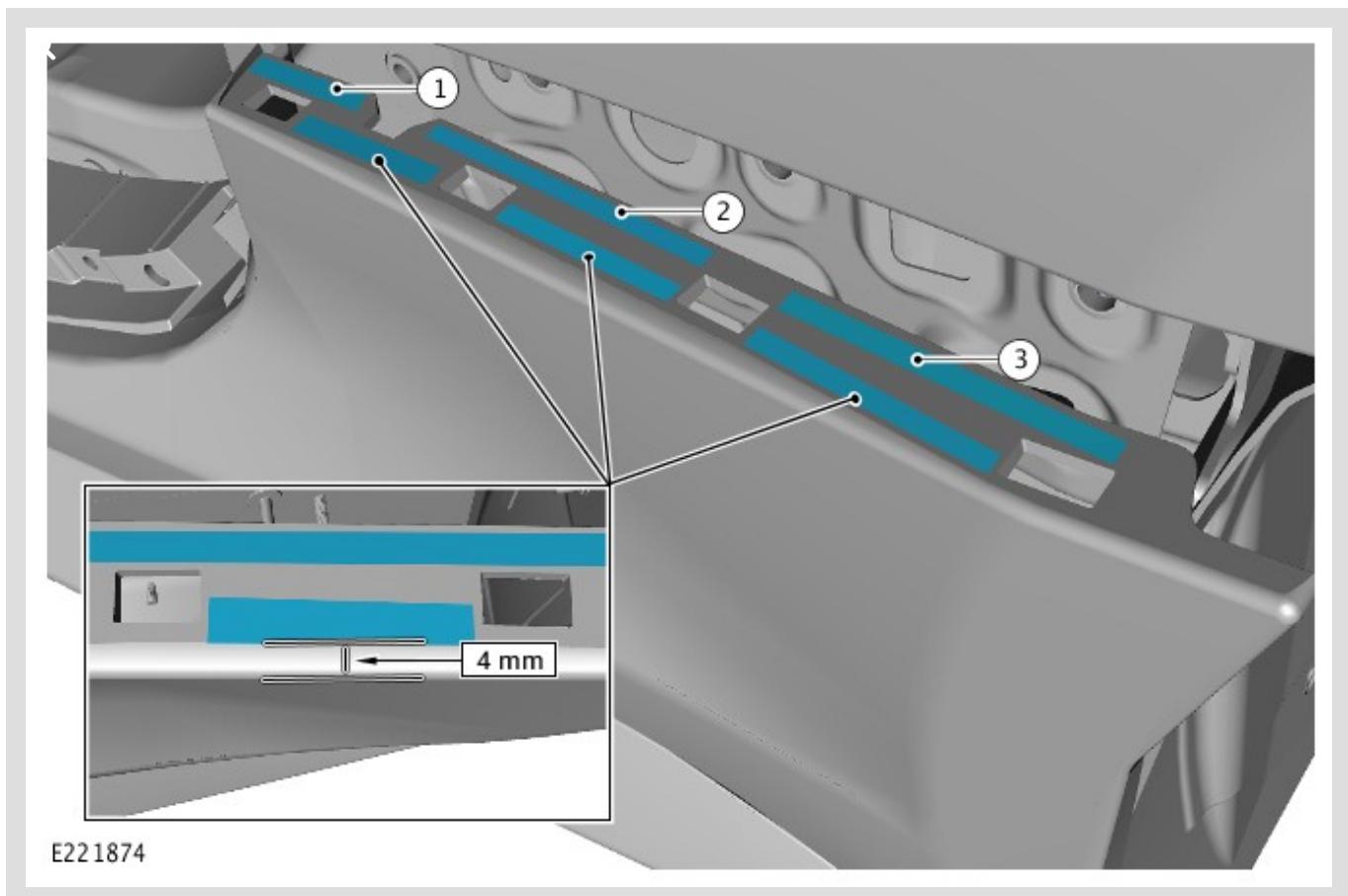
E220585

Cut the adhesive tape to the sizes and quantities shown.

11

 **NOTE:**

The position of the adhesive tape will vary depending on the contact point but the measurement shown must always be correct.



Install the adhesive tape to the areas of contact.

12

#### NOTES:

- Make sure that no adhesive tape can be seen after installation.
- The gap between the rocker panel moulding and the rear fender will be between 0.8-1.2 mm. This will reduce to 0.5 mm after 48 hours.

Reverse Steps 1-8.

13

**Only if required:** repeat steps 1-12 to the other side of the vehicle.