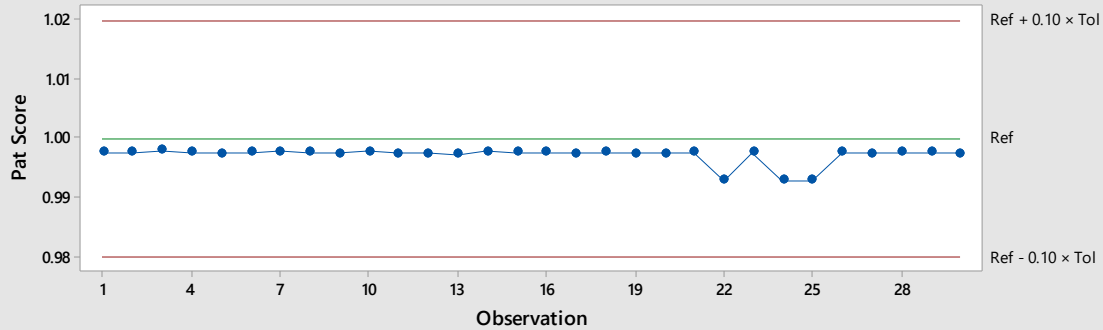


Type 1 Gage Study for Pat Score

Gage name: Washer
Date of study: 06/23/2022

Reported by: AIS Technologies Group
Tolerance: 0.2
Misc:

Run Chart of Pat Score



Basic Statistics

Reference 1
Mean 0.997
StDev 0.0014
6 × StDev (SV) 0.0085
Tolerance (Tol) 0.2

Bias

Bias -0.003
T 10.7868
PValue 0.000
(Test Bias = 0)

Capability

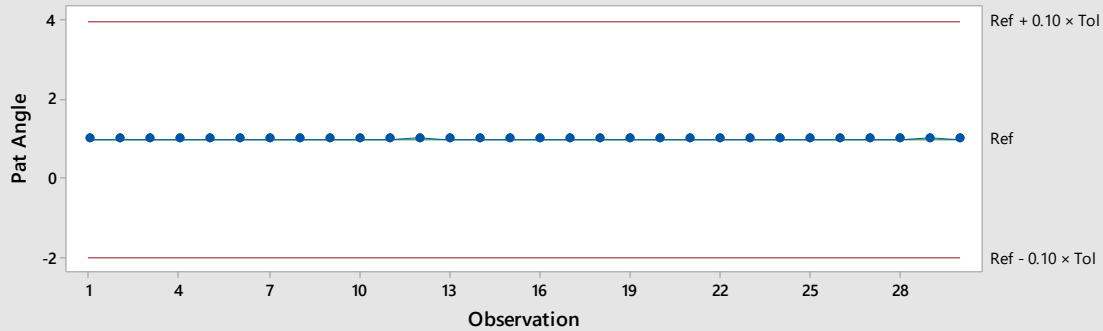
Cg 4.70
Cgk 4.04
%Var(Repeatability) 4.26%
%Var(Repeatability and Bias) 4.95%

Type 1 Gage Study for Pat Angle

Gage name: Washer
Date of study: 06/23/2022

Reported by: AIS Technologies Group
Tolerance: 30
Misc:

Run Chart of Pat Angle



Basic Statistics

Reference 1
Mean 1.01
StDev 0.006
6 × StDev (SV) 0.037
Tolerance (Tol) 30

Bias

Bias 0.01
T 12.763
PValue 0.000
(Test Bias = 0)

Capability

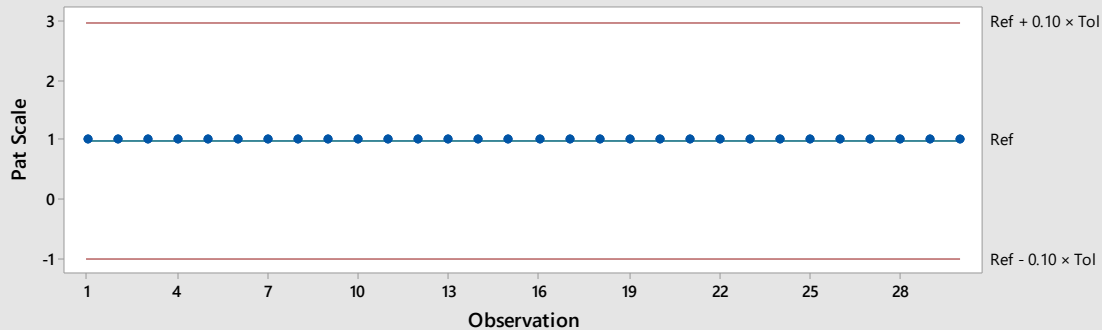
Cg 163.55
Cgk 162.78
%Var(Repeatability) 0.12%
%Var(Repeatability and Bias) 0.12%

Type 1 Gage Study for Pat Scale

Gage name: Washer
Date of study: 06/23/2022

Reported by: AIS Technologies Group
Tolerance: 20
Misc:

Run Chart of Pat Scale



Basic Statistics
Reference 1
Mean 1.00
StDev 0.000
6 x StDev (SV) 0.001
Tolerance (Tol) 20

Bias
Bias 0.00
T 29.072
PValue 0.000
(Test Bias = 0)

Capability
Cg 6014.10
Cgk 6012.33
%Var(Repeatability) 0.00%
%Var(Repeatability and Bias) 0.00%