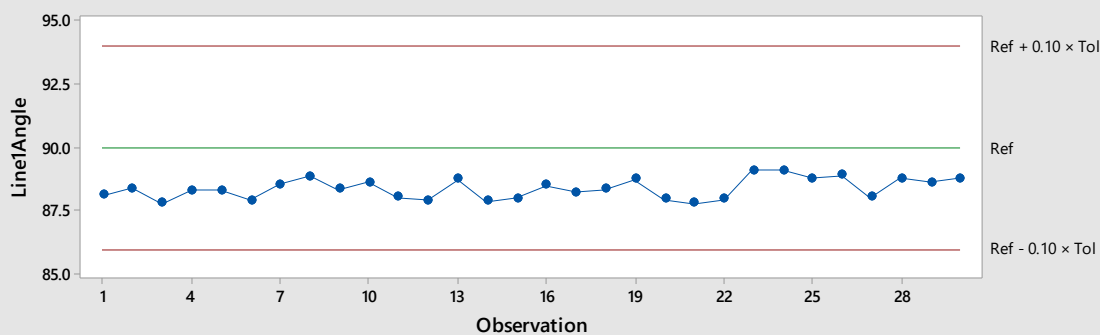


Type 1 Gage Study for Line1Angle

Gage name: Wedge
Date of study: 02/23/2022

Reported by: AIS Technologies Group
Tolerance: 40
Misc:

Run Chart of Line1Angle



Basic Statistics
Reference 90
Mean 88.39
StDev 0.399
6 × StDev (SV) 2.395
Tolerance (Tol) 40

Bias
Bias -1.61
T 22.035
PValue 0.000
(Test Bias = 0)

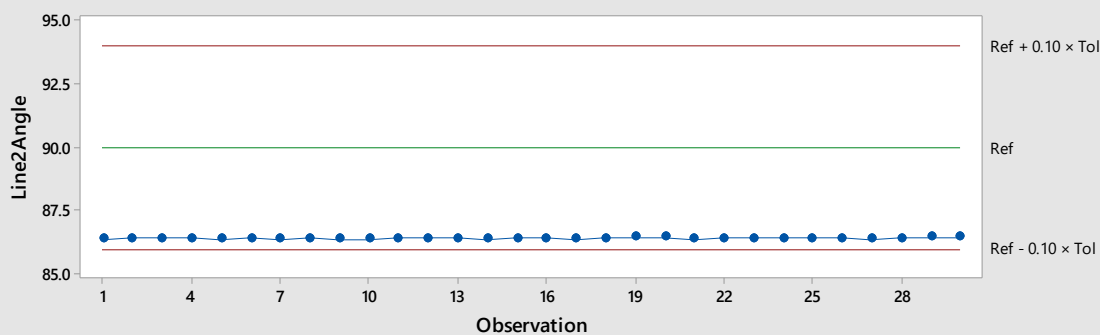
Capability
Cg 3.34
Cgk 2.00
%Var(Repeatability) 5.99%
%Var(Repeatability and Bias) 10.00%

Type 1 Gage Study for Line2Angle

Gage name: Wedge
Date of study: 02/23/2022

Reported by: AIS Technologies Group
Tolerance: 40
Misc:

Run Chart of Line2Angle



Basic Statistics
Reference 90
Mean 86.43
StDev 0.026
6 × StDev (SV) 0.157
Tolerance (Tol) 40

Bias
Bias -3.57
T 748.157
PValue 0.000
(Test Bias = 0)

Capability
Cg 51.01
Cgk 5.48
%Var(Repeatability) 0.39%
%Var(Repeatability and Bias) 3.65%