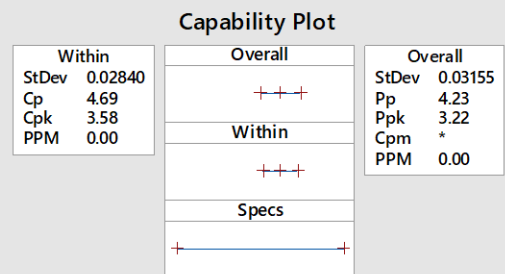
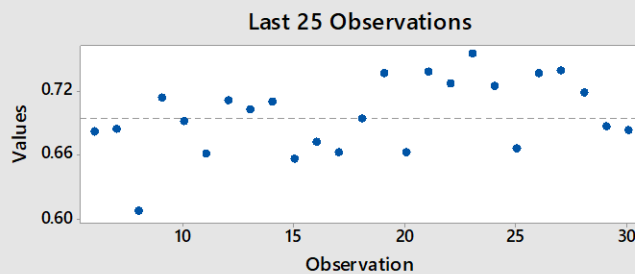
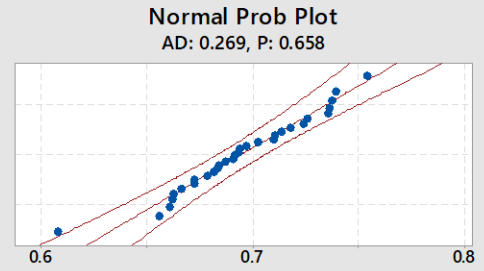
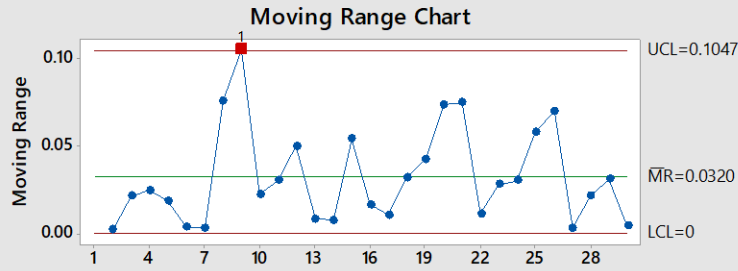
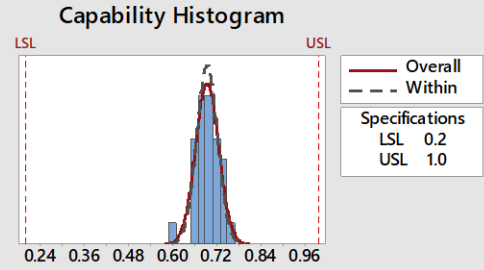
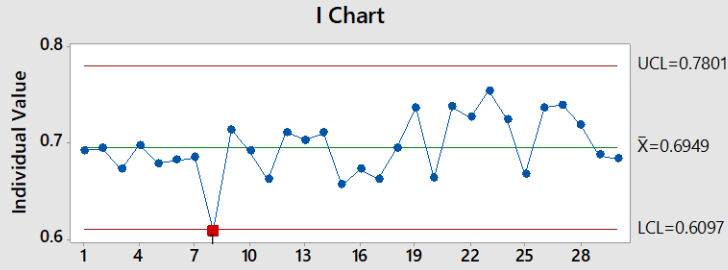
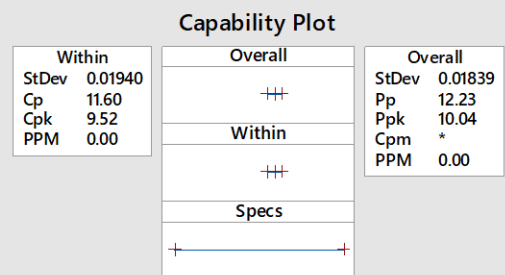
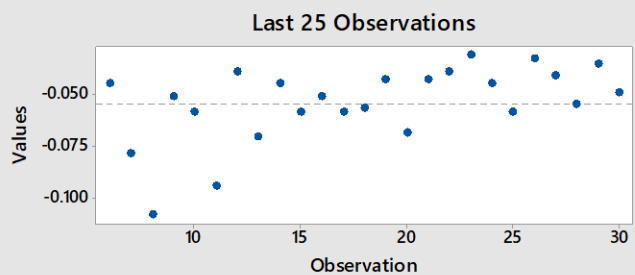
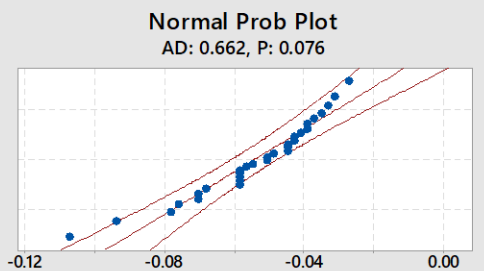
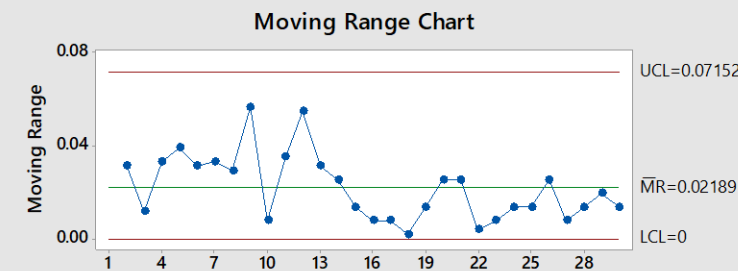
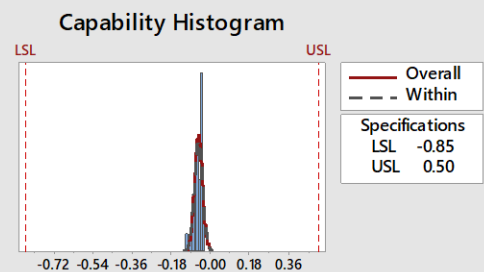
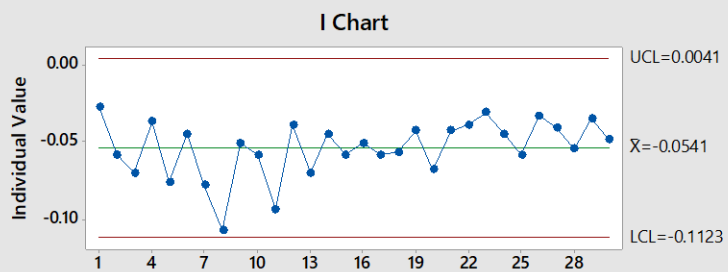


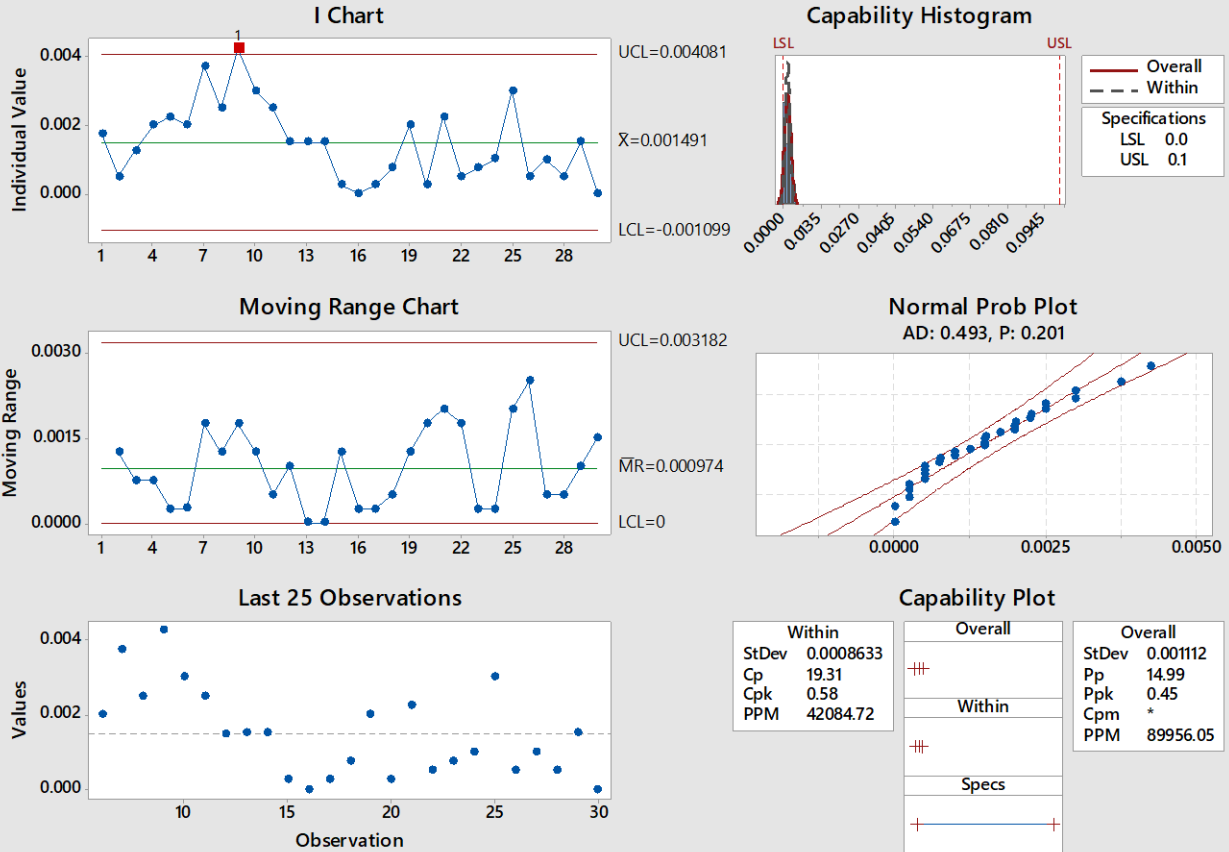
Process Capability Sixpack Report for Contrast



Process Capability Sixpack Report for Print Growth



Process Capability Sixpack Report for Axial Non-Uniformity



Although the Cpk value for Axial Non-Uniformity falls below the required limit of 2.0, this attribute has consistent readings in the range of 0.0 – 0.004 which is well within the range of 0.0 – 0.1 for Grades A to C

Minitab - Untitled

File Edit Data Calc Stat Graph Editor Tools Window Help Assistant

Process Capability Sixpack Report for Print Growth

Process Capability Sixpack Report

Process Capability Sixpack Report for Axial

Test Results for I Chart of Axial Non-U

TEST 1. One point more than 3.00 standard deviation
Test Failed at points: 9

OP10 2D Read.csv ***

	C1-T	C2-T	C3	C4
	Timestamp	Pass-Fail	Contrast	Print G
1	2022-06-28_12-48-31.697	Pass	0.691615	-0.02
2	2022-06-28_12-48-31.808	Pass	0.693415	-0.05
3	2022-06-28_12-48-31.915	Pass	0.672228	-0.07
4	2022-06-28_12-48-32.008	Pass	0.696876	-0.03
5	2022-06-28_12-48-32.118	Pass	0.678237	-0.076172
6	2022-06-28_12-48-32.211	Pass	0.681300	-0.044922
7	2022-06-28_12-48-32.302	Pass	0.684049	-0.078125
8	2022-06-28_12-48-32.410	Pass	0.608033	-0.107422
9	2022-06-28_12-48-32.520	Pass	0.713316	-0.050781

Error

Sixpack 'Unused Error Correction' 1;
Ispec 0.37;
Uspec 1;
Pooled;
AMR;
CCMRbar;
CCSbar;
CCAMR;
UnBiased;
OBiased;
Breakout 25;
Toler 6;
CStat;
Test 1.

* ERROR * There is insufficient variation. No calculations can be done.

Re-edit Last Dialog Cancel

OP10 2D Read

Minitab - Untitled

Welcome to Minitab, press F1 for help.

26°C Sunny 3:18 PM 6/28/2022

Results for Unused Error Correction was the same for all images in this study (1.0 = Grade A) and therefore no capability could be run on the dataset.