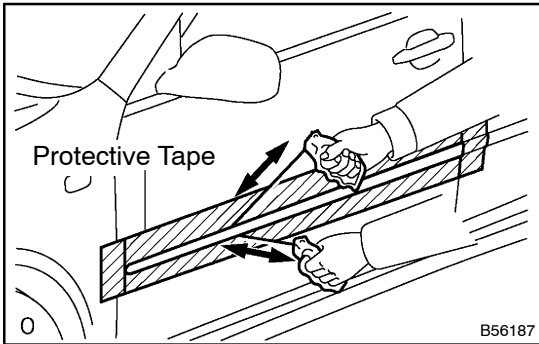


OUT SIDE MOULDING REPLACEMENT

HINT:

- Installation is in the reverse order of the removal. But, the installation is indicated only when it has a point.
- In the RH side, work in the same procedure as in the LH side.



1. REMOVE OUT SIDE MOULDING

- Using a heat light, heat the body moulding to 40 – 60°C (104 – 140°F).

NOTICE:

Do not heat the moulding excessively.

- Tie both piano wire ends to wooden block or similar object.
- Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.

NOTICE:

- **If reusing the moulding, take care not to damage the moulding.**
- **Do not damage the body.**

2. INSTALL OUT SIDE MOULDING

- Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).

NOTICE:

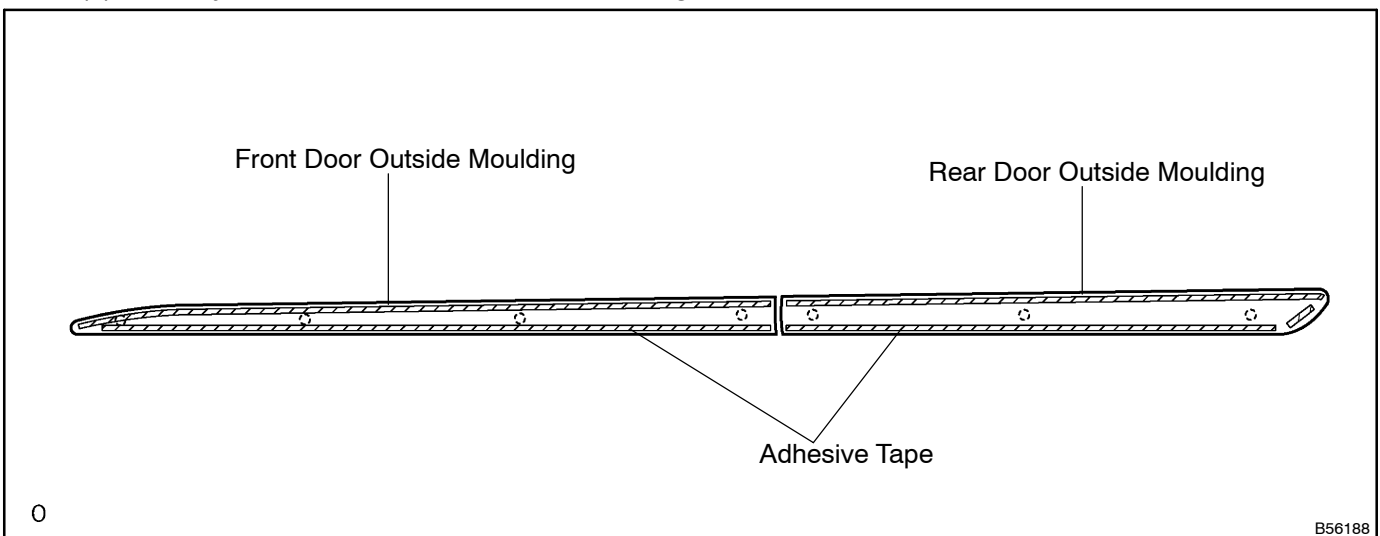
Do not heat the body excessively.

- Remove the protective tape from the body.
- Wipe off the stains with cleaner.
- Clean the moulding (if reusing the moulding).
- Using a heat light, heat the body moulding to 20 – 30°C (68 – 86°F).

NOTICE:

Do not heat the body excessively.

- Remove the adhesive tape from the moulding.
- Wipe off the stains with cleaner.
- Apply new adhesive tape to the moulding as shown in the illustration.



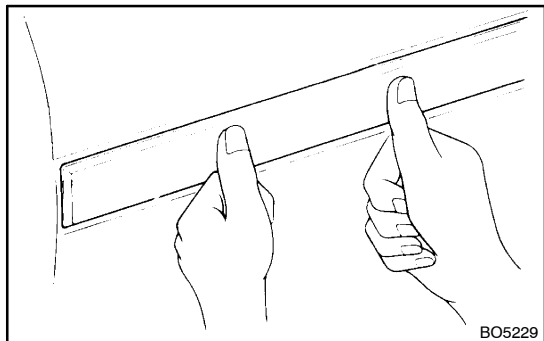
(e) Using a heat light, heat the body and moulding.

HINT:

- Body: 40 – 60°C (104 – 140°F)
- Moulding: 20 – 30°C (68 – 86°F)

NOTICE:

Do not heat the body excessively.



(f) Lift the moulding release sheet from the face moulding.

NOTICE:

- **When the moulding release sheet is removed, take care that no dirt or no dust can get onto the uncoated area.**
- **Do not apply excessive force onto the moulding, but steady pressure with your thumbs.**