

HEATER AND AIR CONDITIONING

SERVICE DATA

030FJ-02

Refrigerant charge volume	Standard: 550 ± 50 g (19.37 ± 1.76 oz.)
V (cooler compressor to crankshaft pulley) belt No. 1 tension	New belt: 165 ± 27 lbf Used belt: 88 ± 22 lbf
Magnetic clutch clearance (3MZ-FE)	0.35 – 0.60 mm (0.014 – 0.024 in.)
Magnetic clutch clearance (1MZ-FE)	0.35 – 0.60 mm (0.014 – 0.024 in.)
Magnetic clutch clearance (2AZ-FE)	0.35 – 0.60 mm (0.014 – 0.024 in.)