

TORQUE SPECIFICATION

Part Tightened	N-m	kgf-cm	ft-lbf
Bleeder plug	8.3	85	73 in.-lbf
Brake booster clevis lock nut	26	265	19
Brake pedal sub-assy set bolt Normal type brake pedal:	37	375	27
Stop lamp lock nut	26	265	19
Brake pedal support assy x Reinforcement	20	204	15
Brake pedal support assy x Body	13	130	9
Brake pedal support assy x Body Accelerator & brake pedal:	19.1	194	14
Brake pedal support assy x Accelerator pedal assy Accelerator & brake pedal:	12	122	8.8
Master cylinder piston stopper bolt w/o VSC:	10	100	7
Brake master cylinder x Brake booster	13	130	9
Brake line union nut	15	155	11
Vacuum hose bracket set bolt	5.4	55	48 in.-lbf
Wheel nut	103	1,050	76
Front brake cylinder mounting x Steering knuckle	107	1,090	79
Front brake cylinder x Front brake cylinder mounting	34	350	25
Front brake cylinder x Flexible hose	29	300	22
Rear disc brake cylinder mounting set bolt TMC made:	61.8	630	46
TMMK made:	47	475	34
Rear disc brake cylinder slide pin x Rear disc brake cylinder mounting TMC made (Upper side):	34.3	350	25
TMC made (Lower side):	39.2	400	29
TMMK made:	43	440	32
Rear disc brake cylinder x Flexible hose	29.4	300	22
Rear drum brake wheel cylinder x Backing plate	10	100	7
Brake actuator assy x Actuator bracket (w/o VSC) DENSO made:	5.4	55	48 in.-lbf
BOSCH made:	8.0	82	71 in.-lbf
Brake actuator bracket x Body	19	194	14
Brake actuator assy x Actuator bracket (w/ VSC)	5.4	55	48 in.-lbf
Brake actuator bracket x Body	19	194	14
Proportioning valve assy x Body	5.4	55	48 in.-lbf
Proportioning valve assy x Brake line	15.2	155	11
Front speed sensor x Steering knuckle	8.0	82	71 in.-lbf
Front speed sensor wire harness clamp x shock absorber Bolt A:	5.0	51	44 in.-lbf
Bolt B:	18.8	192	14
Rear axle hub set bolt	80	816	59
Yawrate sensor x Body	12.5	127	9