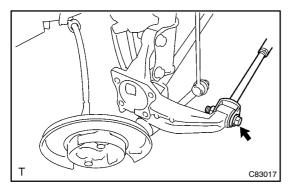
# REAR AXLE CARRIER SUB-ASSY LH REPLACEMENT

3008L 0

### HINT:

- •□ COMPONENTS: See page 30-4
- •□ Replace[the[RH[side[by[the[same[procedures[with[the[LH[side.
- 1. ☐ REMOVE REAR WHEEL
- 2. REMOVE[\$TRUT[ROD[ASSY[REAR (See[page[27-20)
- 3. DISCONNECT[REAR[DISC[BRAKE[CALIPER[ASSY[LH(See]page[30-26)]]]
- 4. ☐ REMOVE REAR DISC
- 5. DISCONNECT SKID CONTROL SENSOR WIRE
- 6. REMOVE[REAR[AXLE[HUB]&[BEARING[ASSY[LH (See[page[30-26)

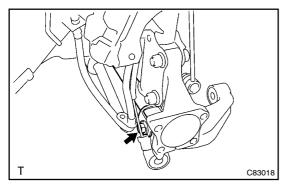


# 7. DISCONNECT REAR SUSPENSION ARM ASSY NO.2 LH

(a) Remove[the[bolt,[hut]and[rear[suspension[arm[assy[No.2 LH[from[the]rear[axle]carrier[sub-assy[LH.

### HINT:

While Tixing The Thut, Turn Tand Tremove The Toolt.

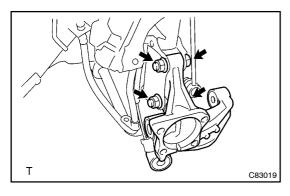


# 8. DISCONNECT REAR SUSPENSION ARM ASSY NO.1 LH

(a) Remove the bolt, nut and rear suspension arm assy No.1 LH from the rear axle carrier sub-assy LH.

### HINT:

While fixing the nut, turn and remove the bolt.



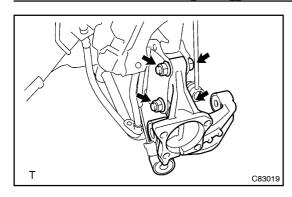
### 9. REMOVE REAR AXLE CARRIER SUB-ASSY LH

(a) Remove the 2 bolts, nuts and rear axle carrier sub-assy LH from the shock absorber assy rear LH.

### **NOTICE:**

When removing bolt, stop the bolt from rotating and loosen the nut.

CAMRY[REPAIR[MANUAL]] (RM915E)



## 10. INSTALL REAR AXLE CARRIER SUB-ASSY LH

(a) Install the rear axle carrier sub-assy LH with the 2 bolts and thuts.

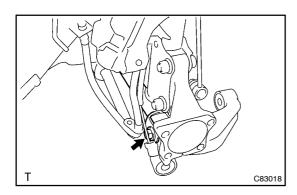
Torque:[255[N·m[2,600[kgf·cm, 188[ft]]bf)

### **NOTICE:**

When installing bolt, stop the bolt from rotating and torque the nut.

### HINT:

Insert[]the[]bolt[]rom[]the[]rear[]side[]of[]the[]yehicle[]and[]nstall[]the nut.

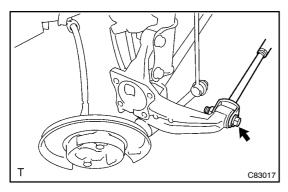


# 11[]] TEMBOBARY[]T[GHTEN[REAR[SUSPENSION]ARM ASSY[NO.1]LH

(a) Installtherear suspension arm No.1 to the rear axle carrier sub-assy LH with the bolt and mut, temporarily tighten the bolt.

### HINT:

Insert[]he[]bolt[]rom[]he[]ront[\$ide[]of[]he[]yehicle[]and[]yhile[]ixing the[]hut,[]urn[]and[]nstall[]he[]yolt.



# 12. TEMPOBARY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH

(a) Install the flear suspension arm No.2 to the flear axle carrier sub-assy LH with the bolt and flut, the morarily tighten the bolt.

### HINT:

Insert[]he[]bolt[]rom[]he[]ear[]side[]pf[]he[]yehicle[]and[]yhile[]ixing the[]hut,[]urn[]and[]nstall[]he[]bolt.

- 13. INSTALL REAR AXLE HUB & BEARING ASSY LH (See page 30-26)
- 14. INSTALL SKID CONTROL SENSOR WIRE
- 15. INSTALL REAR DISC
- 16. INSTALL[REAR[DISC[BRAKE[CALIPER[ASSY[LH(See[page[30-26)]
- 17. TEMPORARY TIGHTEN STRUT ROD ASSY REAR (See page 27-20)
- 18. ☐ STABILIZE SUSPENSION (See page 27-20)
- 19. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 LH (See page 27-10)
- 20. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH (See page 27-15)

# 21. FULLY TIGHTEN STRUT ROD ASSY REAR (See page 27-20)

22. INSTALL REAR WHEEL

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

- 23. INSPECT\_AND\_ADJUST\_REAR\_WHEEL\_ALIGNMENT(See\_page\_27-3)
- 24. CHECK ABS SPEED SENSOR SIGNAL

w/[VSC[[See[page[05-511]]] w/o[VSC[[See[page[05-451]]]]