

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1				
Generator installation bolt	Bolt A	17.5	178	12
Generator installation bolt	Bolt C	58	591	43
AIR CONDITIONING RADIATOR ASSY				
Air conditioning tube assy x Cooler evaporator sub-assy No. 1		3.5	35	30 in.·lbf
Air conditioning radiator assy x Body		1.5	15	12 in.·lbf
Blower assy x Body		1.5	15	12 in.·lbf
Junction block x Instrument panel reinforcement		8.4	85	73 in.·lbf
Instrument panel brace sub-assy No. 1 x Instrument panel reinforcement Screw		9.8	100	87 in.·lbf
COOLER COMPRESSOR ASSY (3MZ-FE)				
Magnet clutch hub x Cooler compressor assy		18	184	13
Compressor and magnet clutch x Engine	Bolt A, B, C, F Nut D	25	250	18
Compressor and magnet clutch x Engine	Bolt E	18	184	13
Cooler refrigerant suction hose No.1 x Compressor and magnet clutch		9.8	100	87 in.·lbf
Cooler refrigerant discharge hose No.1 x Compressor and magnet clutch		9.8	100	87 in.·lbf
COOLER COMPRESSOR ASSY (1MZ-FE)				
Magnet clutch hub x Cooler compressor assy		18	184	13
Compressor and magnet clutch x Engine	Bolt A, B, C, F Nut D	25	250	18
Compressor and magnet clutch x Engine	Bolt E	18	184	13
Cooler refrigerant suction hose No.1 x Compressor and magnet clutch		9.8	100	87 in.·lbf
Cooler refrigerant discharge hose No.1 x Compressor and magnet clutch		9.8	100	87 in.·lbf
COOLER COMPRESSOR ASSY (2AZ-FE)				
Magnet clutch hub x Cooler compressor assy		18	184	13
Compressor and magnet clutch x Engine		25	250	18
Cooler refrigerant suction hose No.1 x Compressor and magnet clutch		9.8	100	87 in.·lbf
Cooler refrigerant discharge hose No.1 x Compressor and magnet clutch		9.8	100	87 in.·lbf
COOLER CONDENSER ASSY				
Cap x Cooler condenser assy		12	125	9
Cooler condenser assy x Body		9.8	100	85 in.·lbf
Cooler refrigerant liquid pipe A x Cooler condenser assy		5.4	55	47 in.·lbf
Cooler refrigerant discharge hose No. 1 x Cooler condenser assy		5.4	55	47 in.·lbf