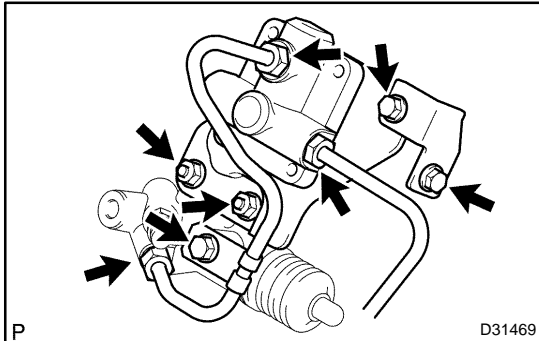


CLUTCH ACCUMULATOR ASSY (From July, 2003) REPLACEMENT

4207K-02



1. DISCONNECT CLUTCH RELEASE CYLINDER TO FLEXIBLE HOSE TUBE

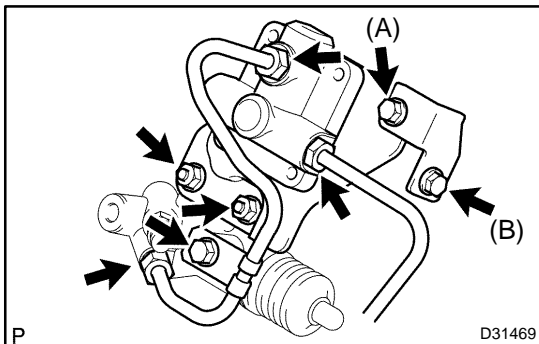
- Remove the bolt and separate the tube clamp bracket.
- Using SST, disconnect the 3 flexible hose tubes.
SST 09023-00101

HINT:

Use a container to catch the fluid.

2. REMOVE CLUTCH ACCUMULATOR ASSY

- Remove the 2 bolts and flexible hose bracket No.2.
- Remove the 2 nuts and clutch accumulator assy.



3. INSTALL CLUTCH ACCUMULATOR ASSY

- Install the clutch accumulator assy with the 2 nuts.
Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)
- Install the flexible hose bracket No.2 with the 2 bolts.
Torque:
Bolt A: 12 N·m (120 kgf·cm, 9 ft·lbf)
Bolt B: 39 N·m (398 kgf·cm, 29 ft·lbf)

4. CONNECT CLUTCH RELEASE CYLINDER TO FLEXIBLE HOSE TUBE

- Using SST, connect the 3 flexible hose tubes to the clutch accumulator assy.
SST 09023-00101
Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)
- Install the tube clamp bracket with the bolt.
Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

5. BLEED CLUTCH PIPE LINE

- Fill the brake reservoir tank with brake fluid and bleed the clutch system.
Torque: 8.3 N·m (85 kgf·cm, 73 ft·lbf)

6. CHECK CLUTCH FLUID LEAKAGE

7. CHECK FLUID LEVEL IN RESERVOIR