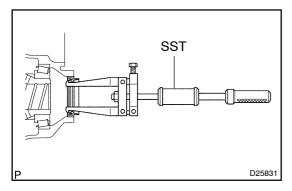
## FRONT DIFFERENTIAL OIL SEAL (U140E)

## **REPLACEMENT**

- 1. REMOVE FRONT WHEEL
- 2. REMOVE ENGINE UNDER COVER RH
- 3. REMOVE ENGINE UNDER COVER LH
- 4. DRAIN AUTOMATIC TRANSAXLE FLUID
- (a) Remove the drain plug and gasket, and drain ATF.
- (b) Install a new gasket and drain plug.

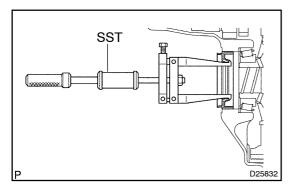
Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

- 5. REMOVE FRONT DRIVE SHAFT ASSY RH (See page 30-8)
- 6. REMOVE FRONT DRIVE SHAFT ASSY LH (See page 30-8)

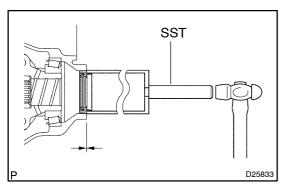


## 7. REMOVE TRANSAXLE HOUSING OIL SEAL

(a) Using SST, pull out the oil seal. SST 09308-00010



- 8. REMOVE DIFFERENTIAL SIDE BEARING RETAINER OIL SEAL
- (a) Using SST, pull out the oil seal. SST 09308-00010



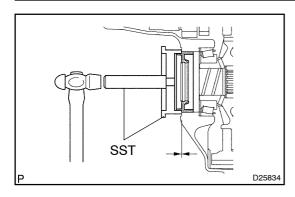
- 9. INSTALL TRANSAXLE HOUSING OIL SEAL
- (a) Using SST and a hammer, drive in a new oil seal. SST 09316-60011 (09316-00011)

Oil seal drive in depth:

0  $\pm$  0.5 mm (0  $\pm$  0.020 in.)

(b) Coat the lip of the oil seal with MP grease.

CAMRY REPAIR MANUAL (RM915E)



## 10. INSTALL DIFFERENTIAL SIDE BEARING RETAINER OIL SEAL

- (a) Using  $ST_and_a\$  mammer,  $drive[n]_a\$  mew  $drive[n]_a\$  ew  $drive[n]_a$  mew  $drive[n]_a$  mew drive[n
- (b) Coat he ip of he oil seal with MP grease.
- 11 INSTALL FRONT DRIVE SHAFT ASSYLH (See page 30-8)
- 12. INSTALL FRONT DRIVE SHAFT ASSY RH (See page 30-8)
- 13. INSTALLENGINE UNDER COVER RH
- 14. INSTALLENGINE UNDER COVER LH
- 15. INSTALL FRONT WHEEL
  Torque: 103 N·m (1,050 kgf·cm, 76 tlbf)
  16. ADD AUTOMATIC TRANSAXLE FLUID
- 17. INSPECT\_AUTOMATIC\_TRANSAXLE\_FLUID(See\_page\_40-1)
- 18. CHECK[ABS[\$PEED[\$ENSOR[\$IGNAL(See[page[05-451]or[05-511])]]