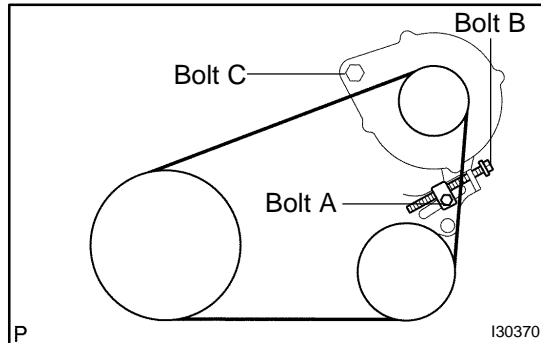


# V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

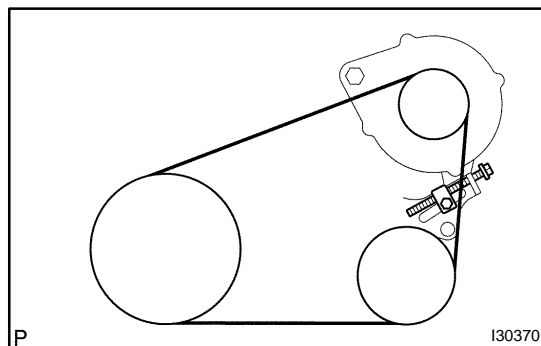
## REPLACEMENT

550BU-03



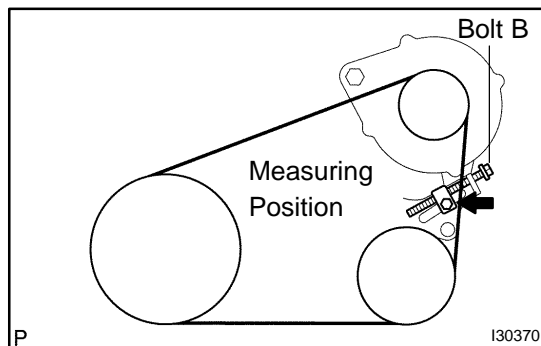
### 1. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- Loosen the bolt C.
- Loosen the bolt A.
- Loosen the bolt B and remove the cooler V belt No. 1.



### 2. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- Temporarily install the cooler V belt No. 1 as illustrated.



### 3. ADJUST V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- Apply drive belt tension by turning the bolt B.

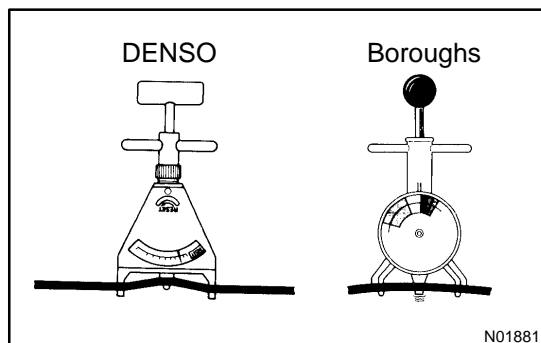
**Drive belt tension:**

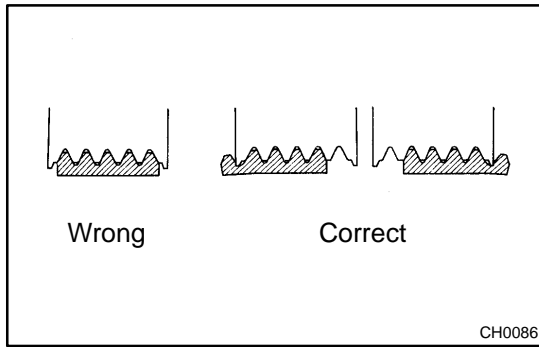
**New Belt: 165 ± 27 lbf**

**Used belt: 88 ± 22 lbf**

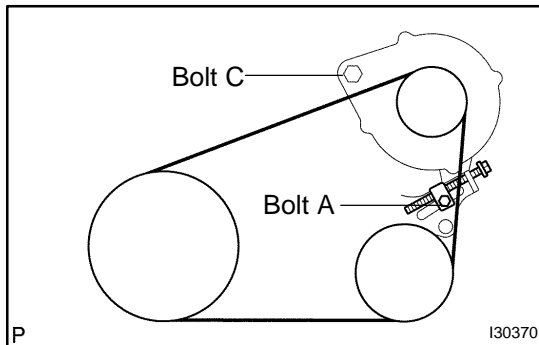
**HINT:**

- "New belt" refers to a belt which has been used less than 5 minutes on a running engine.
- "Used belt" refers to a belt which has been used on a running engine for 5 minutes or more.
- After installing the drive belt, check that it fits properly in the ribbed grooves.





- Check that the drive belt fits properly in the ribbed grooves.



**4. FULLY TIGHTEN V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1**

- Tighten the bolt A.  
**Torque: 17.5 N·m (178 kgf·cm, 12 ft·lbf)**
- Tighten the bolt C.  
**Torque: 58 N·m (591 kgf·cm, 43 ft·lbf)**