

# ABS & TRACTION ACTUATOR ASSY

320DN-01

## ON-VEHICLE INSPECTION

### 1. CONNECT HAND-HELD TESTER:

- (a) Connect the hand-held tester to the DLC3.
- (b) Start the engine and run it at idle.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

#### HINT:

Please refer to the hand-held tester operator's manual for further details.

### 2. INSPECT ACTUATOR MOTOR OPERATION

- (a) With the motor relay ON, check the actuator motor operation noise.
- (b) Turn the motor relay OFF.
- (c) Depress the brake pedal and hold it for about 15 seconds. Check that the brake pedal cannot be depressed.
- (d) With the motor relay ON, check that the pedal does not pulsate.

#### NOTICE:

**Do not keep motor relay ON for more than 5 seconds continuously. When operating it continuously, set the interval of more than 20 seconds.**

- (e) Turn the motor relay OFF and release the brake pedal.

### 3. INSPECT RIGHT FRONT WHEEL OPERATION

#### NOTICE:

**Never turn ON the solenoid which is not described below.**

- (a) With the brake pedal depressed, perform the following operations.
- (b) Turn the SFRH and SFRR solenoid ON simultaneously, and check that the pedal cannot be depressed.

#### NOTICE:

**Do not keep solenoid ON for more than 10 seconds continuously. When operating it continuously, set the interval of more than 20 seconds.**

- (c) Turn the SFRH and SFRR solenoid OFF simultaneously, and check that the pedal can be depressed.
- (d) Turn the motor relay ON, and check that the pedal returns.

#### NOTICE:

**Do not keep motor relay ON for more than 5 seconds continuously. When operating it continuously, set the interval of more than 20 seconds.**

- (e) Turn the motor relay OFF and release the brake pedal.

### 4. INSPECT OTHER WHEEL OPERATION

- (a) As in the same procedure, check the solenoids of other wheels.

#### HINT:

Left front wheel: SFLH, SFLR

Right rear wheel: SRRH, SRRR

Left rear wheel: SRLH, SRLR