TORQUE SPECIFICATION

030FP-03

| Part Tightened | N⋅m | kgf-cm | ft·lbf |
|--|-----|--------|------------|
| Hub nut | 103 | 1,050 | 76 |
| Floor shift lever assembly x Body | 12 | 122 | 9 |
| Floor shift cable transmission control shift clamp x Body | 5.0 | 51 | 44 in.·lbf |
| Floor shift cable transmission control shift retainer x Body | 5.0 | 51 | 44 in.·lbf |
| Gear shift fork No. 1 set bolt | 24 | 245 | 18 |
| Reverse shift arm bracket assy x Manual transaxle case | 17 | 173 | 13 |
| Reverse restrict pin plug | 13 | 133 | 9.6 |
| Oil receiver pipe No. 1 x Manual transmission case | 17 | 175 | 13 |
| Clutch tube bracket set bolt | 17 | 173 | 13 |
| Reverse idler gear shaft bolt | 30 | 306 | 22 |
| Gear shift fork No. 3 shift fork bolt | 24 | 244 | 17 |
| Manual transmission output shaft rear set nut | 123 | 1,250 | 90 |
| Drain plug sub-assy | 49 | 500 | 36 |
| Manual transmission filler plug | 49 | 500 | 36 |
| Back up lamp switch assy x Manual transmission case | 40 | 410 | 30 |
| Manual transmission breather plug x Manual transmission case | 49 | 500 | 36 |
| Lock ball assy No. 1 x Manual transmission case | 29 | 300 | 22 |
| Control shaft cover set bolt | 20 | 200 | 14 |
| Control shift lever x Shift & select lever shaft | 6.4 | 65 | 57 in.·lbf |
| Selecting ballcrank assy x Manual transmission case | 20 | 204 | 15 |
| Release fork support x Manual transaxle case | 47 | 480 | 35 |
| Manual transaxle x Engine Bolt A | 64 | 653 | 47 |
| Bolt B | 46 | 470 | 34 |
| Bolt C | 44 | 449 | 32 |
| Engine mounting insulator LH x Manual transaxle | 64 | 653 | 47 |
| Exhaust pipe support bracket No. 1 set bolt | 19 | 194 | 14 |
| Manual transmission case protector x Manual transaxle | 18 | 184 | 13 |
| Engine mounting bracket FR x Manual transaxle | 64 | 653 | 47 |
| Starter assy x Manual transaxle | 39 | 398 | 29 |
| Wire harness clamp bracket x Manual transaxle | 8.4 | 86 | 74 in.·lbf |
| Engine wire No. 3 x Manual transaxle | 9.6 | 98 | 85 in.·lbf |
| Transmission case x Manual transaxle case | 29 | 296 | 21 |
| Manual transaxle case x Transmission case | 29 | 296 | 21 |
| Bearing retainer RR x Transmission case | 43 | 438 | 32 |
| Manual transaxle case receiver x Manual transaxle case | 7 | 71 | 62 in.·lbf |
| Gear shift head No.1 x Gear shift fork shaft No.2 | 24 | 245 | 18 |
| Gear shift fork No.1 x Gear shift fork shaft No.1 | 24 | 245 | 18 |
| Reverse shift arm bracket x Manual transaxle case | 17 | 173 | 13 |
| Reverse restrict pin plug x Transmission case | 13 | 133 | 9.6 |
| Oil receiver pipe No.1 x Transmission case | 17 | 173 | 13 |
| Oil receiver pipe No.2 x Transmission case | 17 | 173 | 13 |
| Clutch tube bracket x Transmission case | 17 | 173 | 13 |
| Reverse idler gear shaft bolt x Transmission case | 30 | 306 | 22 |
| Transmission clutch hub No.3 gear shift fork shaft x input shaft | 24 | 245 | 18 |
| Manual transmission output rear set nat. x Output shaft | 123 | 1,254 | 91 |
| Drain (MTM) plug sub-assy x Transmission case | 49 | 500 | 36 |
| Manual transmission filler plug x Transmission case | 49 | 500 | 36 |
| Back up lamp switch assy x Transmission case | 40 | 408 | 30 |
| Manual transmission breather plug x Transmission case | 49 | 500 | 36 |
| Lock ball assy No.1 x Transmission case | 29 | 296 | 21 |
| - | 1 | | • |

SERVICE SPECIFICATIONS - MANUAL TRANSMISSION / TRANSAXLE

| Part Tightened | N⋅m | kgf-cm | ft·lbf |
|---|-----|--------|------------|
| Control shift cover x Transmission case | 20 | 204 | 15 |
| Control shift lever x Shift & select lever assy | 6.4 | 65 | 57 in.·lbf |
| Selecting bell crank assy x Transmission case | 20 | 204 | 15 |
| Selecting bellcrank support x Selecting bellcrank No.2 plate washer | 12 | 122 | 9 |
| Release fork support x Manual transaxle case | 47 | 480 | 35 |
| Front differential ring gear x Front differential case | 106 | 1,081 | 78 |