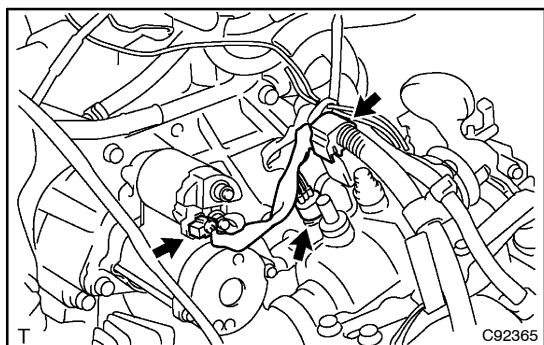


MANUAL TRANSAXLE ASSY REPLACEMENT

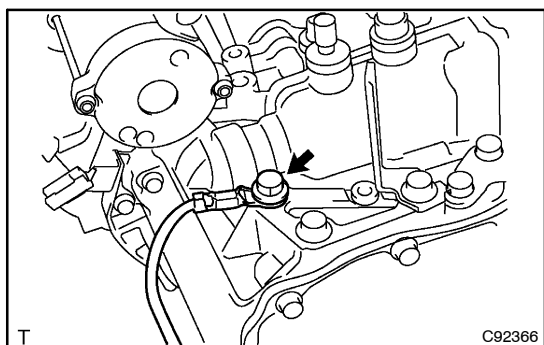
41055-01

1. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE (See page 14-87)
2. REMOVE FRONT DRIVE SHAFT ASSY RH
(See page 30-8)
3. REMOVE FRONT DRIVE SHAFT ASSY LH
(See page 30-8)



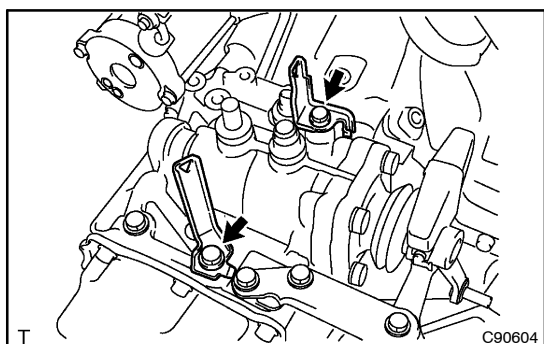
4. DISCONNECT WIRE HARNESS

- (a) Disconnect the wire harness clamp.
- (b) Disconnect the back-up lamp switch connector and starter connector.



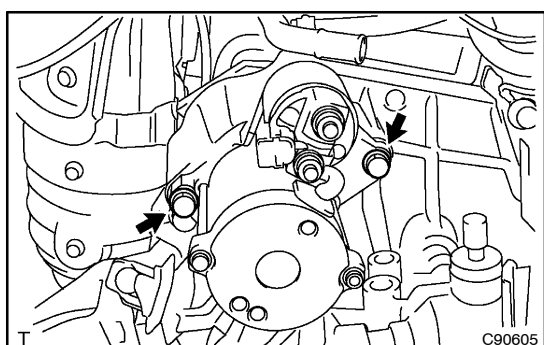
5. REMOVE ENGINE WIRE NO.3

- (a) Remove the bolt and engine wire No.3.



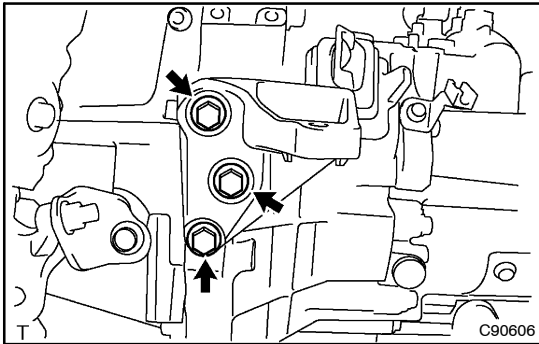
6. REMOVE WIRE HARNESS CLAMP

- (a) Remove the 2 bolts and 2 wire harness clamps.



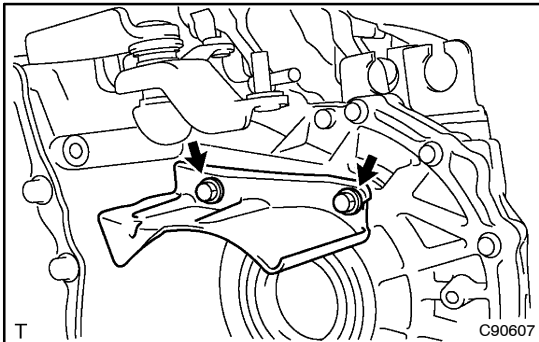
7. REMOVE STARTER ASSY

- (a) Remove the 2 bolts and starter assy.



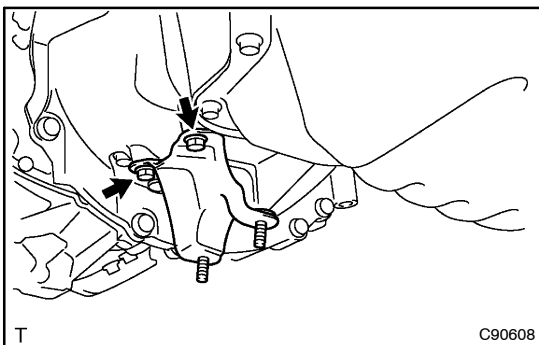
8. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING BRACKET

- (a) Remove the 3 bolts and engine mounting bracket.



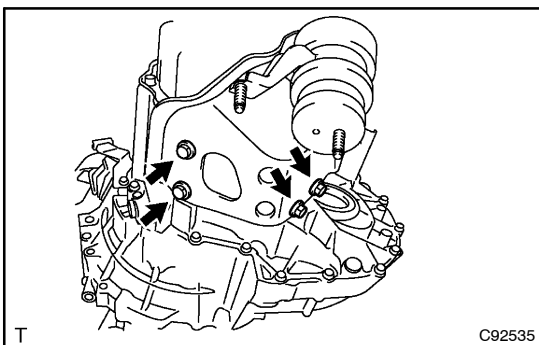
9. REMOVE MANUAL TRANSMISSION CASE PROTECTOR

- (a) Remove the 2 bolts and manual transmission case protector.



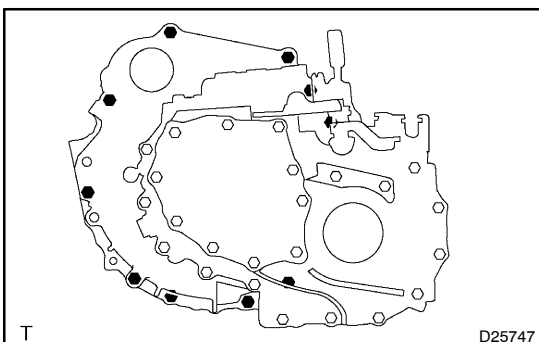
10. REMOVE EXHAUST PIPE SUPPORT BRACKET NO.1

- (a) Remove the 2 bolts and exhaust pipe support bracket No.1.



11. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR

- (a) Remove the 4 bolts and engine mounting insulator.

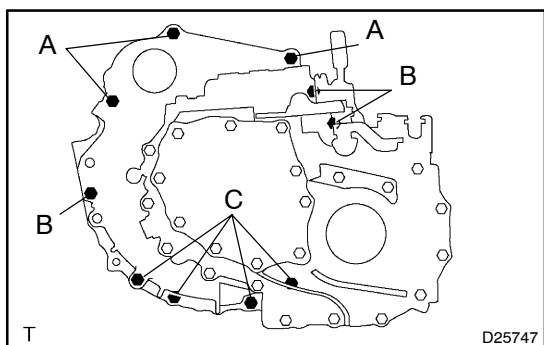


12. REMOVE MANUAL TRANSAXLE ASSY

- (a) Remove the 10 bolts.
(b) Separate and remove the transaxle from the engine.

13. INSTALL MANUAL TRANSAXLE ASSY

- (a) Align the input shaft with the clutch disc and install the transaxle to the engine.



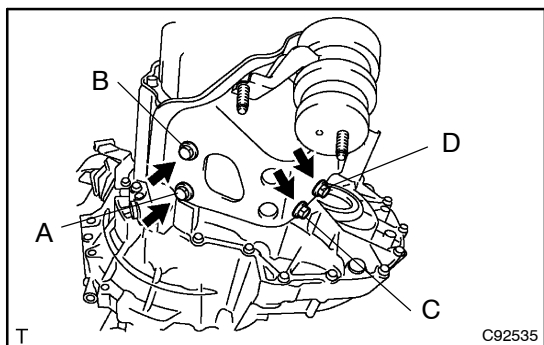
- (b) Install the 10 bolts.

Torque:

Bolt A: 64 N·m (650 kgf·cm, 47 ft·lbf)

Bolt B: 46 N·m (470 kgf·cm, 34 ft·lbf)

Bolt C: 44 N·m (449 kgf·cm, 32 ft·lbf)



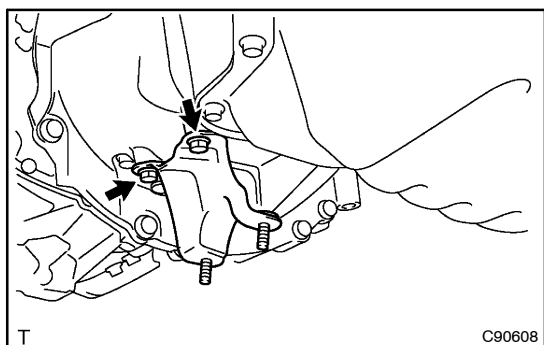
14. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR

- (a) Install the engine mounting insulator with the 4 bolts.

Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

HINT:

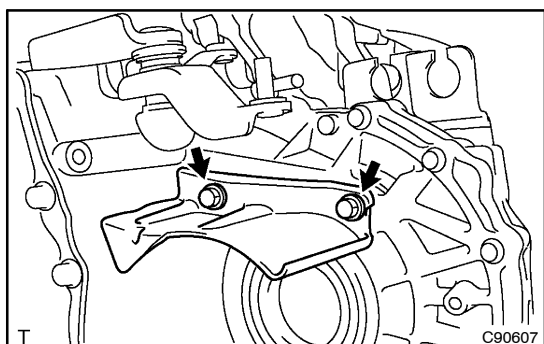
Tighten them in the order, A, B, C and D.



15. INSTALL EXHAUST PIPE SUPPORT BRACKET NO.1

- (a) Install the exhaust pipe support bracket No.1 with the 2 bolts.

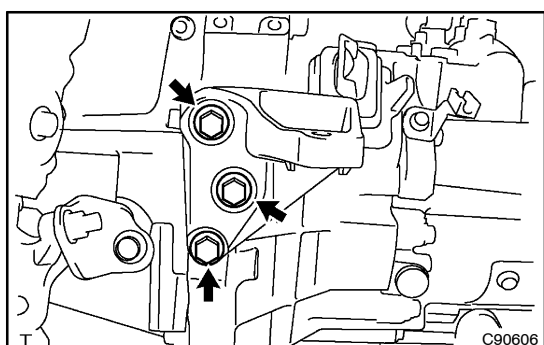
Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)



16. INSTALL MANUAL TRANSMISSION CASE PROTECTOR

- (a) Install the manual transmission case protector with the 2 bolts.

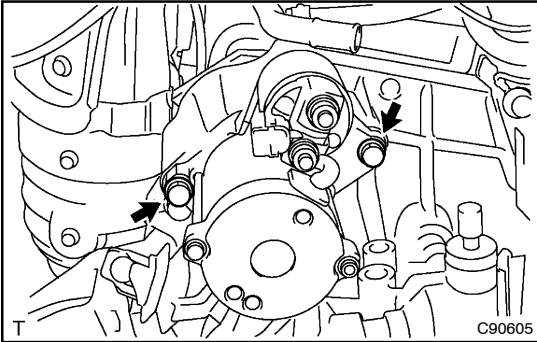
Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)



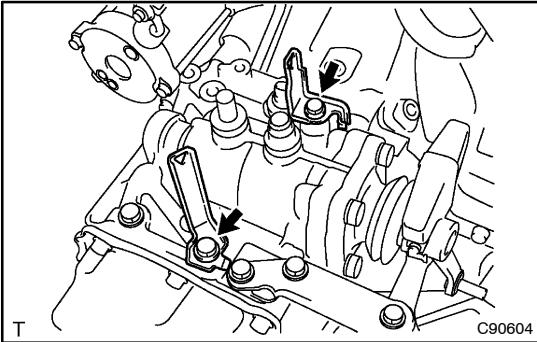
17. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING BRACKET

- (a) Install the engine mounting bracket with the 3 bolts.

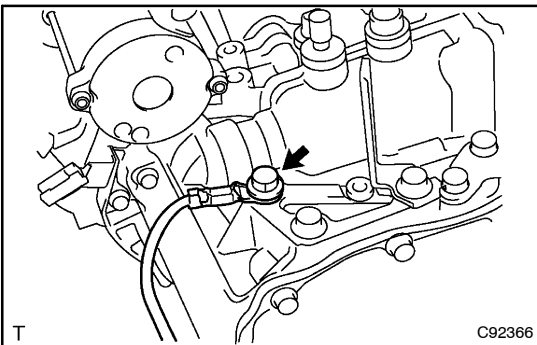
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

**18. INSTALL STARTER ASSY**

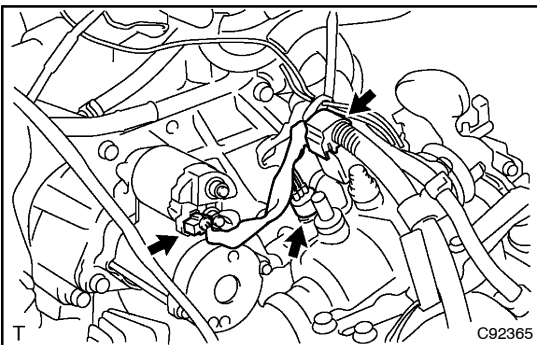
- (a) Install the starter assy with the 2 bolts.
Torque: 37 N·m (377 kgf·cm, 27 ft·lbf)

**19. INSTALL WIRE HARNESS CLAMP**

- (a) Install the wire harness clamps with the 2 bolts.
Torque: 3.0 N·m (82 kgf·cm, 71 in·lbf)

**20. INSTALL ENGINE WIRE NO. 3**

- (a) Install the engine wire No. 3 with the bolt.
Torque: 25.5 N·m (260 kgf·cm, 19 ft·lbf)

**21. CONNECT WIRE HARNESS**

- (a) Connect the wire harness clamp.
 (b) Connect the back-up lamp switch connector and starter connector.

22. INSTALL FRONT DRIVE SHAFT ASSY LH

(See page 30-8)

23. INSTALL FRONT DRIVE SHAFT ASSY RH

(See page 30-8)

24. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE (See page 14-87)