## 03050\_01

## **TORQUE SPECIFICATION**

| Part Tightened  |            | N·m  | kgf⋅cm | ft·lbf     |
|---|------------|------|--------|------------|
| Transaxle housing x Transaxle case                      | Bolt A, B  | 29.4 | 300    | 21.7       |
|   | Bolt C     | 22.1 | 225    | 16.3       |
| Differential gear lube apply tube x Transaxle housing   |            | 9.8  | 100    | 7          |
| Front planetary gear assy x Nut                         |            | 268  | 2,728  | 197        |
| Transaxle case No. 1 plug x transaxle rear cover        |            | 7.4  | 75     | 65 in.·lbf |
| Transaxle rear cover plate x transaxle rear cover       |            | 7.5  | 76     | 66 in.·lbf |
| Transaxle rear cover x Transaxle case                   | Bolt A     | 18.6 | 190    | 14         |
| C   | Other bolt | 24.5 | 250    | 18         |
| Pawl shaft clamp x Transaxle case                       |            | 9.8  | 100    | 7          |
| Oil pump x Transaxle case                               |            | 22   | 226    | 16         |
| Transaxle housing x Transaxle case                      | Bolt A     | 22   | 226    | 16         |
|   | Bolt B, C  | 29   | 300    | 22         |
| Transaxle case No. 1 plug x Transaxle housing           |            | 7.4  | 75     | 65 in.·lbf |
| Parking lock pawl bracket x Transaxle case              |            | 20   | 205    | 15         |
| Detent spring x Transaxle case                          | Bolt A     | 20   | 205    | 15         |
|   | Bolt B     | 12   | 120    | 9          |
| Solenoid wire retaining bolt                            |            | 5.4  | 55     | 48 in.·lbf |
| ATF temperature sensor clamp x Valve body               |            | 6.6  | 67     | 58 in·lbf  |
| Oil strainer x Valve body                               |            | 11   | 110    | 8          |
| Oil pan x Transaxle case                                |            | 7.8  | 80     | 69 in.·lbf |
| Speed sensor  |            | 11.3 | 115    | 8          |
| Transmission revolution sensor                          |            | 11.3 | 115    | 8          |
| Oil cooler tube union (Elbow) x Transaxle case          |            | 27   | 276    | 20         |
| Oil cooler tube union x Transaxle case                  |            | 27   | 280    | 20         |
| Transaxle case No. 1 plug x Transaxle case              |            | 7.4  | 75     | 65 in.·lbf |
| Park/neutral start switch                               | Bolt:      | 5.4  | 55     | 48 in.·lbf |
|   | Nut:       | 6.9  | 70     | 61 in.·lbf |
| Control shaft lever                                     |            | 13   | 133    | 10         |
| Speedometer driven hole cover sub–assy x Transaxle case |            | 7.0  | 70     | 61 in.·lbf |
| Stator shaft assy x Oil pump assy                       |            | 9.8  | 100    | 7          |
| Lock nut  |            | 280  | 2,855  | 207        |
| Valve body x Transaxle case                             |            | 11   | 110    | 8          |
| Differential ring gear x Differential case              |            | 95   | 969    | 70         |