REAR SPOILER SUB-ASSY REPLACEMENT

ZEUCN US

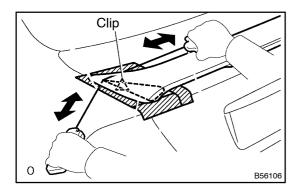
HINT:

Installation[is[in[the[reverse]order[of[the[removal.]But[the[installation[is[indicated[only]when[it]has[a]point.

- 1. REMOVE LUGGAGE COMPARTMENT DOOR COVER
- (a) Remove the 15 clips and uggage compartment door cover.
- 2. REMOVE[REAR[\$POILER[\$UB-ASSY
- (a) Remove the the the Remove the the the latest the l
- (b) Put protective ape onto he body.
- (c) Using [a] heat [b] heat

NOTICE:

Do not heat the spoiler excessively.



- (d) Tie both piano wire ends to a wooden blocks or similar object.
 - (1) Scrape[the[adhesive[tape[off[by[pulling[the[piano wire[as[\$hown[in[the[illustration.
 - (2) If fleusing the flear spoiler, take tare not to damage the flear spoiler.

NOTICE:

Do not damage the body.

- (e) ☐ Disconnect The Connector.
- Clip Clip D B56/107
- (f) Remove the 2 clips and rear spoiler.

- 3. REMOVE CENTER STOP LAMP ASSY (See page 65-15)
- (a) Remove the 2 bolts and part of the center stop lamp.
- 4. INSTALL REAR SPOILER SUB-ASSY
- (a) Using a heat light, heat the body mounting surface to 40 60°C (104 140°F).

NOTICE:

Do not heat the body excessively.

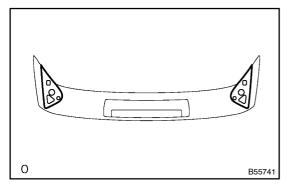
- (b) Remove the protective tape from the body.
- (c) Wipe off the stains with cleaner.

- (d) Clean the rear spoiler (if reusing the spoiler).
 - (1) Using a heat light, heat the rear spoiler to $40 60^{\circ}$ C ($104 140^{\circ}$ F).

NOTICE:

Do not heat the spoiler excessively.

- (2) Remove the adhesive tape from the rear spoiler.
- (3) Wipe off the stains with cleaner.



- (4) Install new adhesive tape to the rear spoiler as shown in the illustration.
- (e) Using a heat light, heat the body and moulding.

HINT:

- Body: 40 60°C (104 140°F)
- Moulding: 20 30°C (68 86°F)
- (f) Install the rear spoiler with 2 nuts.