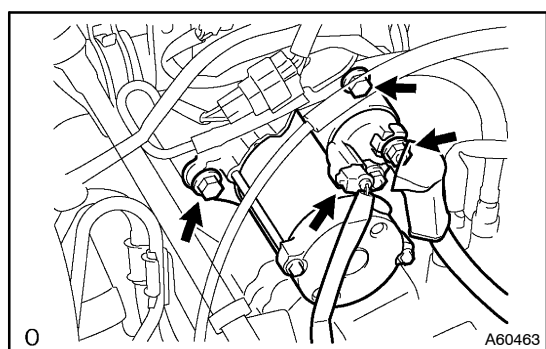


STARTER ASSY (1MZ-FE)

REPLACEMENT

1900U-02

1. REMOVE BATTERY
2. REMOVE AIR CLEANER INLET ASSY
3. REMOVE AIR CLEANER ASSEMBLY WITH HOSE
4. REMOVE AIR CLEANER BRACKET
5. REMOVE AIR CLEANER INLET NO.1



6. REMOVE STARTER ASSY

- (a) Disconnect the starter connector.
- (b) Remove the nut, and disconnect the lead wire from terminal 30.
- (c) Remove the 2 bolts and starter.

7. INSTALL STARTER ASSY

Torque:

Bolt 42 N·m (429 kgf·cm, 31 ft·lbf)

Nut 9.8 N·m (100 kgf·cm, 7 ft·lbf)

8. INSTALL AIR CLEANER ASSEMBLY WITH HOSE