

STARTING & CHARGING

SERVICE DATA

030F8-02

Starter assy		
Circle runout	Standard	0.02 mm (0.0008 in.)
	Maximum	0.05 mm (0.0020 in.)
Commutator length		
	Standard	3.3 mm (0.130 in.)
	Minimum	4.0 mm (0.158 in.)
Brush holder length		
	Standard	9.0 mm (0.354 in.)
	Minimum	4.0 mm (0.158 in.)
Snap ring length		
	Maximum	5.0 mm (0.197 in.)
Generator assy		
Rotor coil resistance	at 20°C (68°F)	2.7 – 3.1 Ω
Slip ring diameter		
	Standard	14.2 – 14.4 mm (0.559 – 0.567 in.)
	Minimum	12.8 mm (0.504 in.)
Brush exposed length		
	Standard	9.5 – 11.5 mm (0.374 – 0.453 in.)
	Minimum	1.5 mm (0.059 in.)