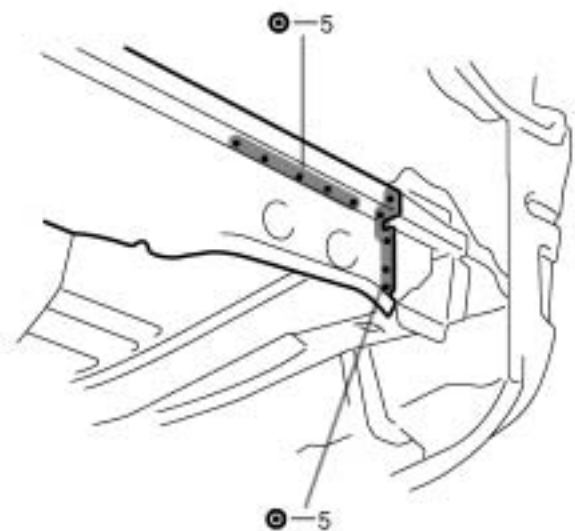
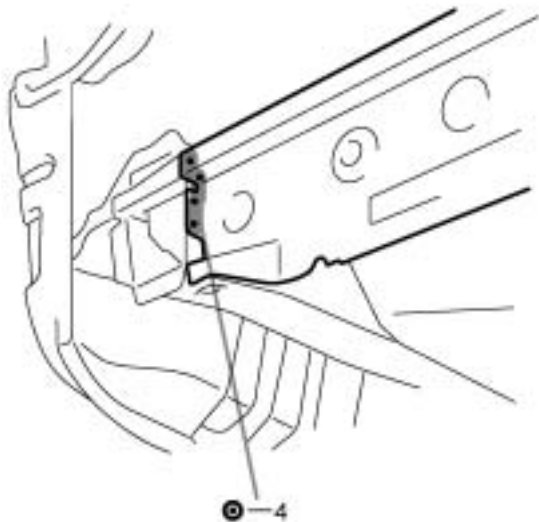
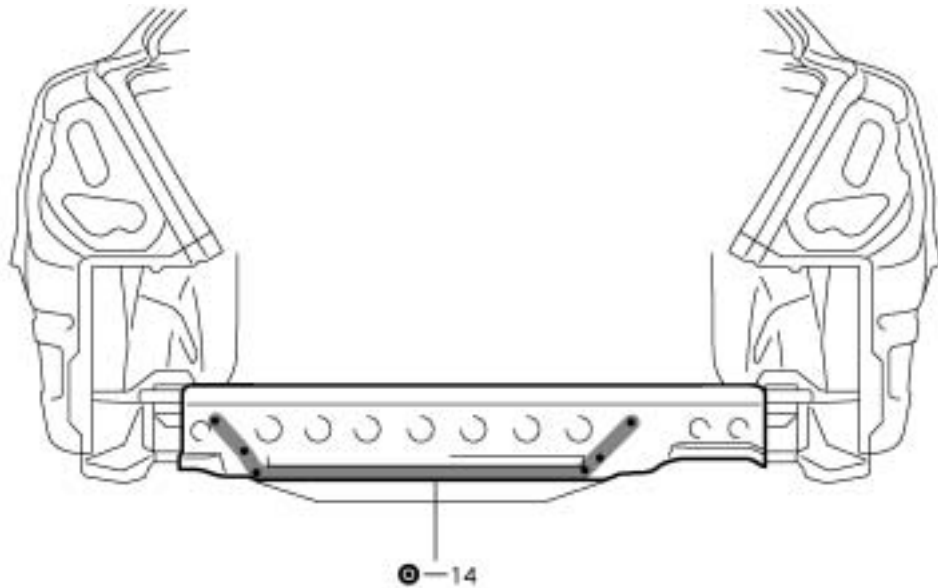
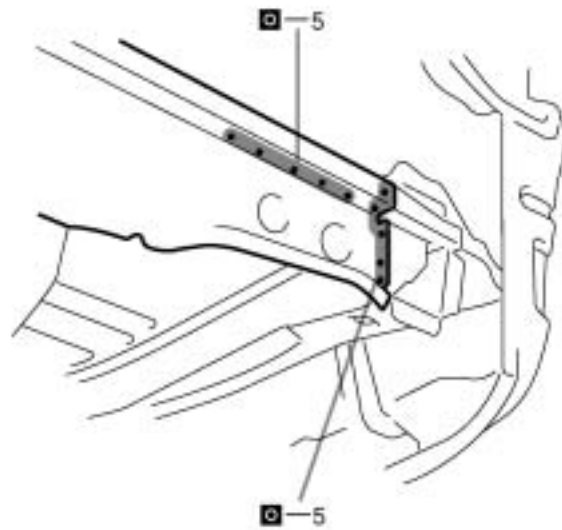
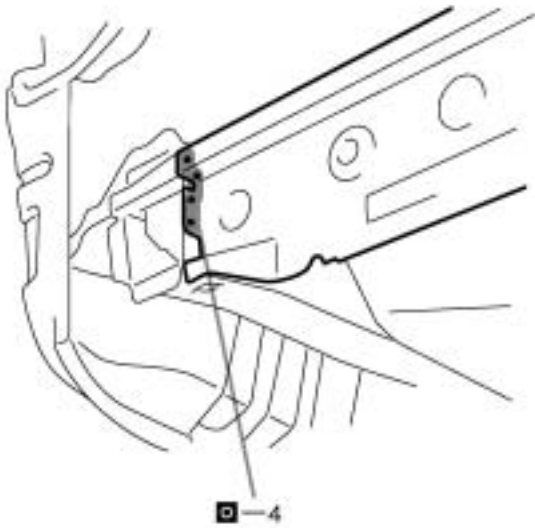
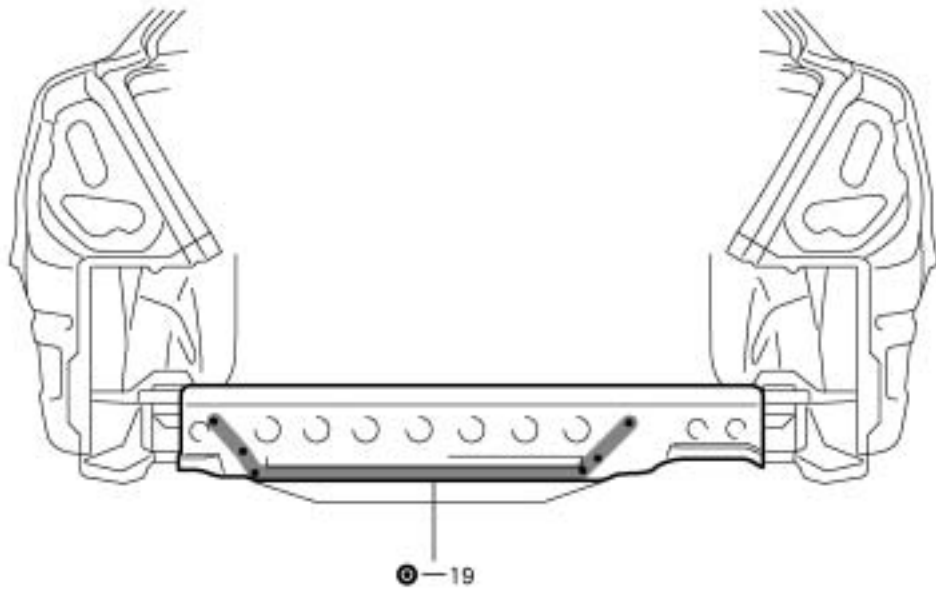


REAR FLOOR NO.3 CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL ([See page BP-73](#))
2. REMOVE REAR FLOOR NO.3 CROSSMEMBER



3. INSTALL REAR FLOOR NO.3 CROSSMEMBER



4. **INSTALL BODY LOWER BACK PANEL** ([See page BP-73](#))
5. **APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT** ([See page PC-1](#))
6. **APPLYING UNDER COATING** ([See page PC-6](#))
7. **APPLYING ANTI-RUST AGENT**
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.