

REAR SPOILER SUB-ASSY REPLACEMENT

760BK-05

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without torque specification is a standard bolt (see page 03-2).
- When replacing the moulding, heat the body and spoiler using a heat light.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Spoiler	20 to 30°C (68 to 86°F)

NOTICE:

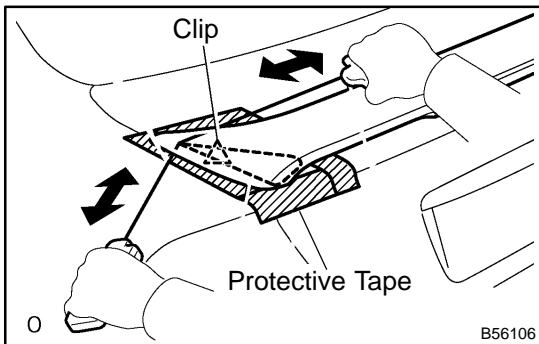
Do not heat the body and spoiler excessively.

1. REMOVE LUGGAGE COMPARTMENT DOOR COVER

- (a) Remove the 15 clips and door cover.

2. REMOVE REAR SPOILER SUB-ASSY

- (a) Remove the 2 nuts.
 (b) Put protective tape onto the body.
 (c) Using a heat light, heat the spoiler.



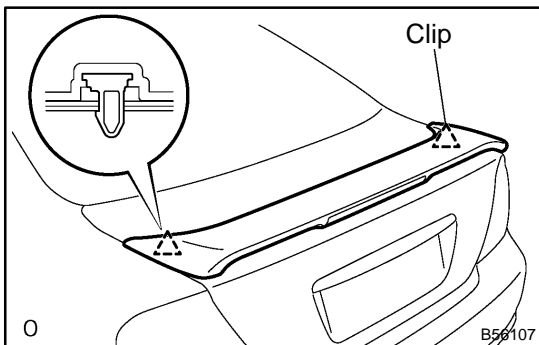
- (d) Tie both piano wire ends to wooden blocks or similar objects.

- (1) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.
 (2) If reusing the rear spoiler, take care not to damage the rear spoiler.

NOTICE:

Do not damage the body.

- (e) Disconnect the connector.



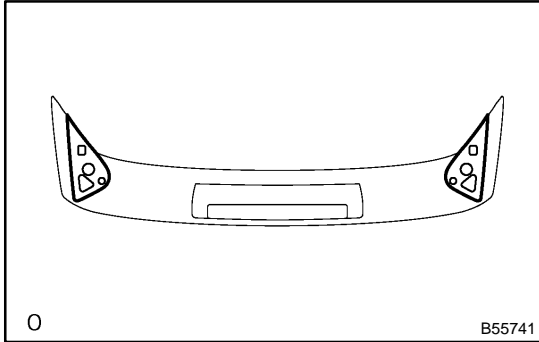
- (f) Remove the 2 clips and rear spoiler.

3. REMOVE CENTER STOP LAMP ASSY (See page 65-22)

4. INSTALL REAR SPOILER SUB-ASSY

- (a) Using a heat light.
 (b) Remove the protective tape from the body.
 (c) Wipe off the stains with cleaner.

- (d) Clean the rear spoiler (if reusing the spoiler).
- (1) Using a heat light, heat the spoiler.
 - (2) Remove the adhesive tape from the rear spoiler.
 - (3) Wipe off the stains with cleaner.



- (4) Install new adhesive tape to the rear spoiler as shown in the illustration.
- (e) Using a heat light, heat the body and spoiler.
- (f) Install the rear spoiler with 2 nuts.