■ FEATURES OF 1AZ-FE AND 2AZ-FE ENGINES

The 1AZ-FE and 2AZ-FE engines have been able to achieve the following performance through of the adoption of the item listed below.

- (1) High performance and fuel economy
- (2) Low noise and vibration
- (3) Lightweight and compact design
- (4) Good serviceability
- (5) Clean emission

| Item | (1) | (2) | (3) | (4) | (5) | Camry | Previa and RAV4 |
|--|-----|-----|-----|-----|-----|---------|-----------------|
| The VVT-i system is used. | 0 | | | | 0 | 0 | ← |
| The ETCS-i is used. | 0 | | | | | 0 | _ |
| A cylinder block made of aluminum alloy along with a magnesium head cover has been adopted. | | | 0 | | | 0 | ← |
| The taper squish shape has been adopted for the piston head. | 0 | | | | 0 | 0 | ← |
| The DIS (Direct Ignition System) makes ignition timing adjustment unnecessary. | 0 | | | 0 | 0 | 0 | ← |
| A serpentine belt drive system has been adopted, and the brackets and the engine have been integrated. | | | 0 | 0 | | 0 | ← |
| Timing chain has been used. | | | 0 | 0 | | \circ | ← |
| The fuel returnless system has been adopted. | | | 0 | 0 | 0 | \circ | ← |
| Quick connectors are used to connect the fuel hose with the fuel pipes. | | | | 0 | | 0 | ← |
| 12-hole type fuel injectors with high atomizing performance have been adopted. | 0 | | | | 0 | 0 | ← |
| Iridium-tipped spark plugs have been adopted. | 0 | | | 0 | | 0 | ← |
| Intake manifold made of plastic has been adopted. | | | 0 | | | 0 | ← |
| A 2-way exhaust control system has been adopted. | 0 | 0 | | | | 0 | ← |
| The use of an air fuel ratio sensor allows precise control. | | | | | 0 | 0 | ← |
| A resin gear balance shaft has been adopted. | | 0 | 0 | | | 0 | ← |
| The PS (Planetary reduction-Segment conductor motor) starter has been adopted. | | | 0 | | | 0 | |

Other parts construction are the same as in the current Previa and RAV4.