SEAT

TORQUE SPECIFICATION

032G9-01

Part Tightened	N⋅m	kgf⋅cm	ft·lbf
FRONT SEAT ASSEMBLY			
Airbag sensor x Seat adjuster assembly	8	82	71 in.·lbf
Seat Inner belt assembly x Seat adjuster assembly	42	428	31
Seatback cover bracket x Seat adjuster assembly (w/ Side airbag)	5.5	56	48 in.·lbf
Seat assembly x Body	37	375	27
REAR SEAT ASSEMBLY			
Seatback hinge sub–assy x Seatback frame	18	183	13
Seatback hinge sub–assy x Body	18	183	13
Seatback hinge sub–assy center x Seatback frame	18	183	13
Seatback hinge sub–assy center x Body	18	183	13
Seatback lock assy x Seatback frame	20	204	15