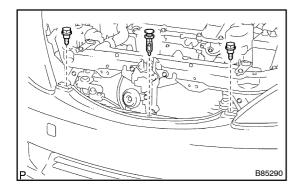
### **REPLACEMENT**

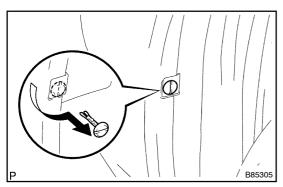
### HINT:

- •□ Installation[]s[]n[]the[]reverse[\pdf]rder[\pdf]removal.
- •□ COMPONENTS: SEE PAGE 76-1.



### 1. REMOVE FRONT BUMPER ASSY

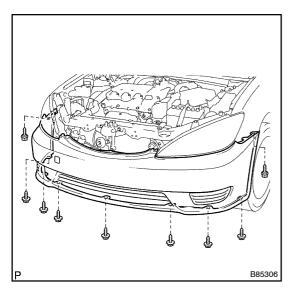
(a) Remove the clip and the 2 bolts.



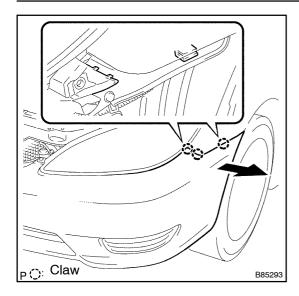
(b) Turn the pin hold clip 90° as shown in the illustration and remove it. (LH side)

#### HINT:

Remove the RH side by following the same procedure as for the LH side.

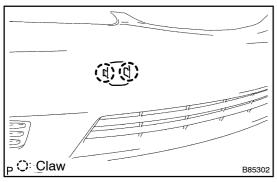


(c) Remove the 9 screws.



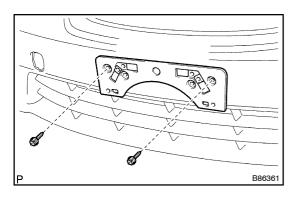
#### HINT:

(e) Disconnect[the[t]og[lamp[connector[w/[t]og[lamp)]and[te-move[t]he[t]ront[bumper[assy.



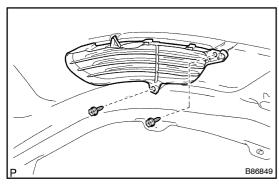
### 2. REMOVE[FRONT[BUMPER[COVER]LOWER

(a) Disengage[the]2[claws[and[jemove[the[front[bumper[cover]]]]] er[lower.



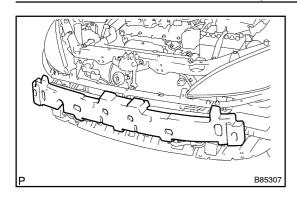
### 3. REMOVE FRONT BUMPER EXTENSION MOUNTING BRACKET

(a) Remove the 2 screws and the bumper extension mounting bracket.



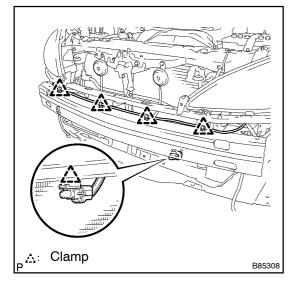
- 4. REMOVE FRONT BUMPER HOLE COVER LH (W/O FOG LAMP)
- (a) Remove[the[2]screws[and[the[front[bumper[hole]cover LH.

- 5. REMOVE FRONT BUMPER HOLE COVER RH (W/O FOG LAMP)
- 6. REMOVE[FOG[LAMP[ASSY[LH[W/[FOG[LAMP)][SEE[PAGE[65-11]]
- 7. REMOVE[FOG[LAMP[ASSY[RH[W/[FOG[LAMP)][SEE[PAGE[65-11)]



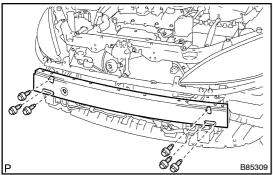
### 8. REMOVE FRONT BUMPER ENERGY ABSORBER

(a) Remove the front bumper energy absorber.

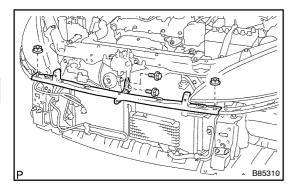


# 9. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSY

(a) Disengage the 5 clamps.

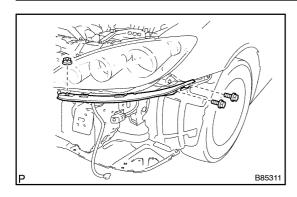


(b) Remove the 6 bolts and the front bumper reinforcement sub-assy.



# 10. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSY UPPER

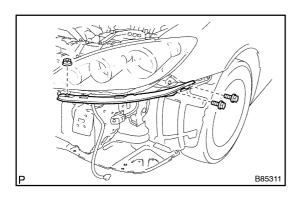
- (a) Remove the 2 bolts and the 2 nuts.
- (b) Remove the front bumper reinforcement sub-assy upper.



# 11[] REMONE FRONT BUMBER REINFORCEMENT EXTENSION LH

- (a) Remove the 2 bolts and the but.
- (b) Remove the front bumper reinforcement extension LH.

### 12. REMOVE FRONT BUMBER REINFORCEMENT EXTENSION RH



# 13. INSTALL FRONT BUMBER REINFORCEMENT EXTENSION LH

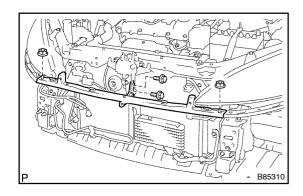
(a) Install the front bumper einforcement extension LH with the 2 bolts and but.

Torque:[8.5[N·m[[87[kgf·cm,[75[]n.[]bf)

### 14. INSTALL FRONT BUMBER REINFORCEMENT EXTENSION RH

 $(a) \verb|| Install@he@front@bumper@einforcement@extension@RH@vith@he@2@bolts@and@hut.$ 

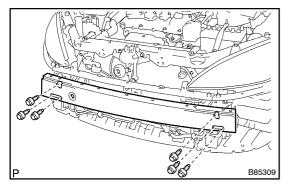
Torque: **8.5**[N·m[87[kgf·cm,[75]]n.]]bf)



# 15. INSTALL FRONT BUMPER REINFORCEMENT SUB-ASSYUPPER

(a) Install the front bumper reinforcement sub-assy upper with he he had and the house with the head of the house had been decided as a sub-assy upper with the head of the house had a sub-assy upper with the head of the he

Torque:[8.5[N·m[[87[kgf·cm,[75[]n.[]bf)



# 16. INSTALL FRONT BUMPER REINFORCEMENT SUB-ASSY

(a) Install the front bumper einforcement sub-assy with the 6 bolts

Torque: 34 N·m (347 kgf·cm, 25 ft·lbf)

17. FOG LAMP AIMING ADJUSTMENT (W/ FOG LAMP) (SEE[PAGE[65-12])