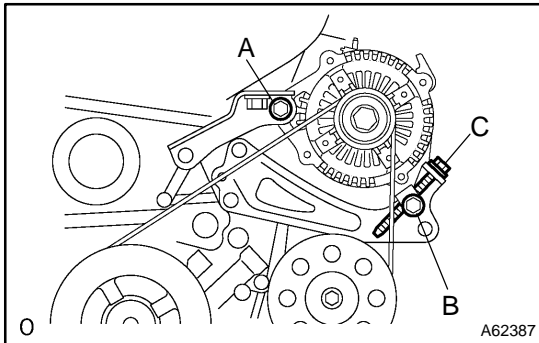


# DRIVE BELT (1MZ-FE/3MZ-FE)

## REPLACEMENT

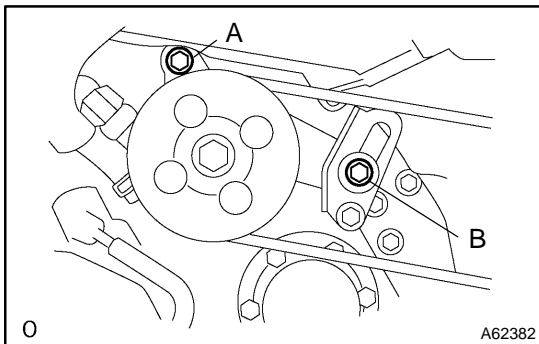
1405G-08

1. REMOVE FRONT WHEEL RH
2. REMOVE FRONT FENDER APRON SEAL RH



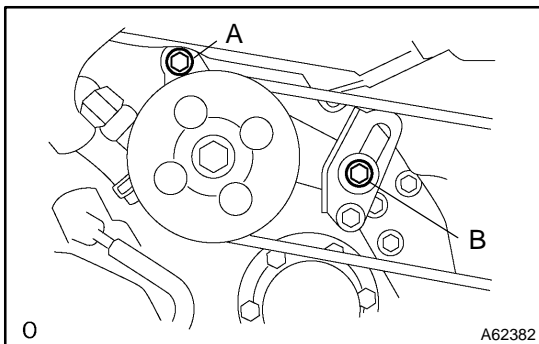
### 3. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Loosen bolts A and B.
- (b) Loosen adjusting bolt C and remove the belt.



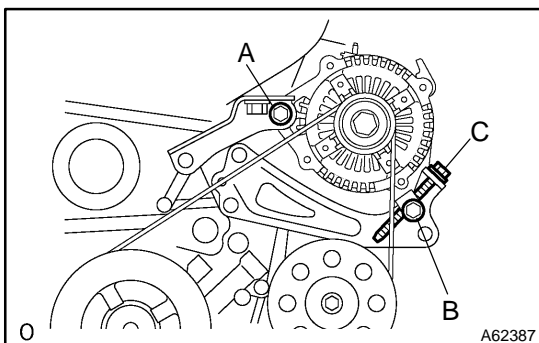
### 4. REMOVE VANE PUMP V BELT

- (a) Loosen bolts A and B, and remove the belt.



### 5. INSTALL VANE PUMP V BELT

- (a) Install the belt on each pulley.
- (b) Using a bar, adjust the belt tension and tighten bolt B.  
**Torque: 43 N·m (439 kgf·cm, 32 ft·lbf)**
- (c) Tighten bolt A.  
**Torque: 43 N·m (439 kgf·cm, 32 ft·lbf)**



### 6. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Install the belt on each pulley.
- (b) Tighten adjusting bolt C, and adjust the belt tension.
- (c) First tighten bolt A, then B.

#### Torque:

**58 N·m (591 kgf·cm, 43 ft·lbf) for bolt A**

**18 N·m (184 kgf·cm, 13 ft·lbf) for bolt B**

7. INSPECT DRIVE BELT TENSION (See page [14-140](#))
8. INSTALL FRONT WHEEL RH