

REPLACEMENT

HINT:

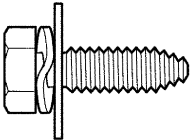
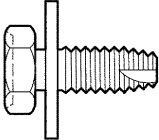
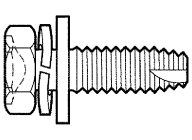
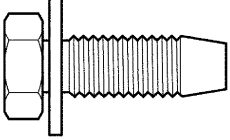
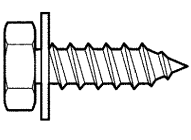
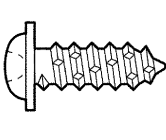
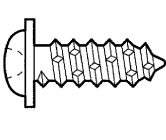
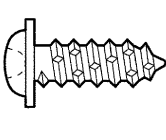
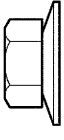
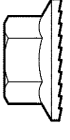
- COMPONENTS: See page 71-3.
- Installation is in the reverse order of removal.

1. TABLE OF BOLT, SCREW AND NUT

HINT:

All bolts, screws and nuts relevant to installing and removing the instrument panel are shown along with their alphabet code in the table below.

mm (in.) (L=Length)

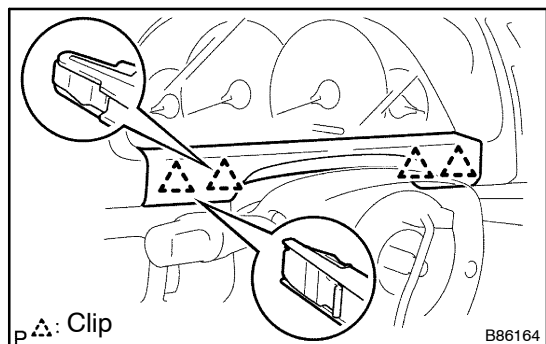
Code	Shape	Code	Shape	Code	Shape
<A>	 φ=6 (0.24) L=20 (0.79) 90119-06144		 φ=6 (0.24) L=16 (0.63) 90119-06480	<C>	 φ=6 (0.24) L=20 (0.79) 90119-06166
<D>	 φ=8 (0.31) L=20 (0.79) 91633-60820	<E>	 φ=6 (0.24) L=20 (0.79) 90159-60200	<F>	 φ=5 (0.20) L=18 (0.71) 93567-55018
<G>	 φ=5 (0.20) L=16 (0.63) 93567-15016	<H>	 φ=5 (0.20) L=20 (0.79) 93567-15020	<I>	 φ=6 (0.24) 90179-06097
<J>	 φ=6 (0.24) 90179-06115				

P

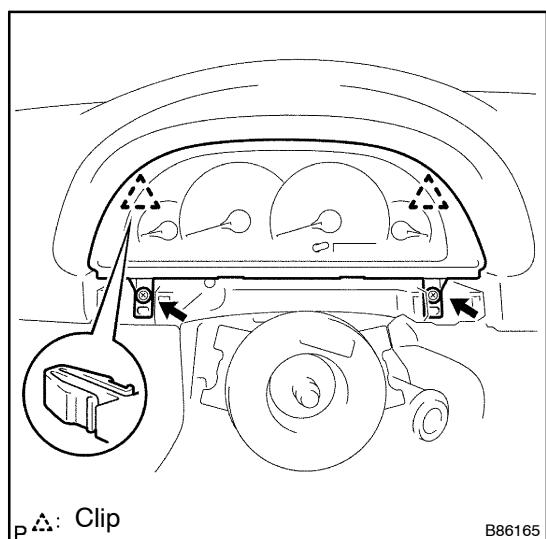
2. DISCONNECT BATTERY NEGATIVE TERMINAL (SEE PAGE 60-1)
3. REMOVE STEERING WHEEL COVER LOWER NO.2
4. REMOVE STEERING WHEEL COVER LOWER NO.3
5. REMOVE HORN BUTTON ASSY (SEE PAGE 60-19)

6. REMOVE STEERING WHEEL ASSY (SEE PUB. NO. RM915E, PAGE 50-6)

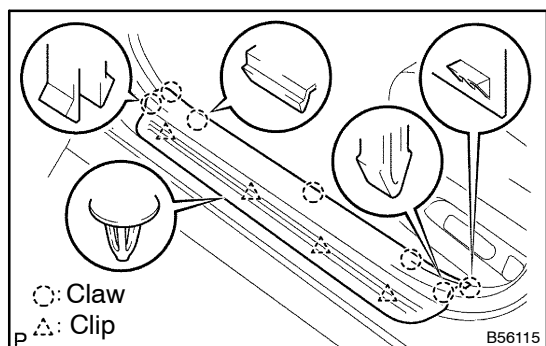
SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)

**7. REMOVE INSTRUMENT CLUSTER FINISH PANEL**

- (a) Disengage the 4 clips and remove the instrument cluster finish panel.

8. REMOVE STEERING COLUMN COVER (SEE PUB. NO. RM915E, PAGE 50-6)**9. REMOVE HEADLAMP DIMMER SWITCH ASSY (SEE PUB. NO. RM915E, PAGE 65-19)****10. REMOVE WINDSHIELD WIPER SWITCH ASSY (SEE PUB. NO. RM915E, PAGE 66-12)****11. REMOVE COMBINATION METER ASSY**

- (a) Remove the 2 screws <H> and disengage the 2 clips.
 (b) Pull out the combination meter assy, then disconnect the connectors.

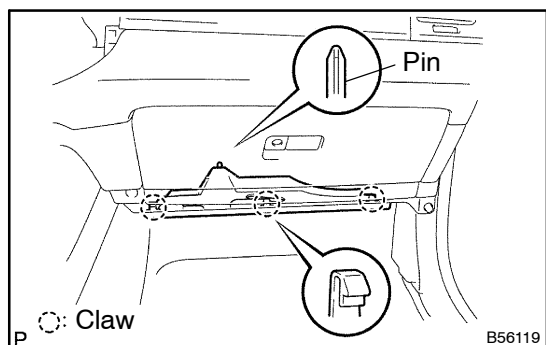
**12. REMOVE FRONT DOOR SCUFF PLATE LH**

- (a) Disengage the 7 claws and 4 clips then remove the front door scuff plate LH.

13. REMOVE FRONT DOOR SCUFF PLATE RH

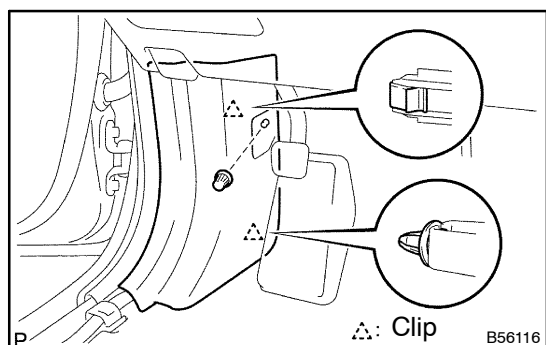
HINT:

Use the same procedures for the RH side and LH side.



14. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.1

- (a) Disengage the 3 claws and pin.
- (b) Remove the instrument panel under cover sub-assy No.1.



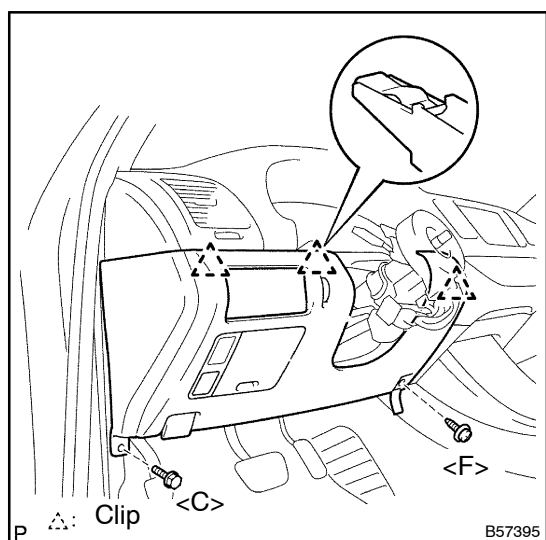
15. REMOVE COWL SIDE TRIM SUB-ASSY LH

- (a) Remove the clip.
- (b) Disengage the 2 clips and remove the cowl side trim sub-assy LH.

16. REMOVE COWL SIDE TRIM SUB-ASSY RH

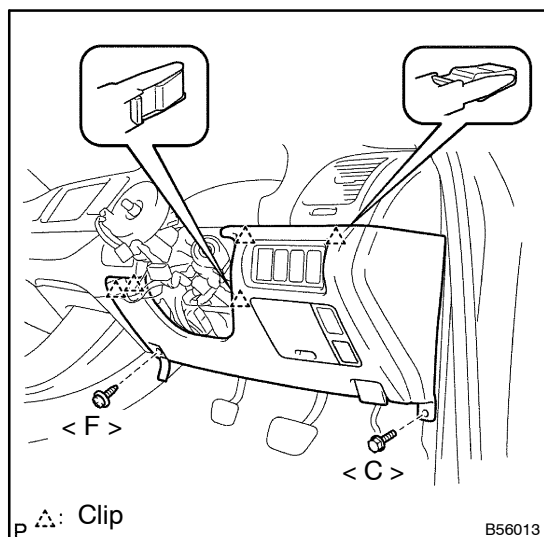
HINT:

Use the same procedures for the RH side and LH side.

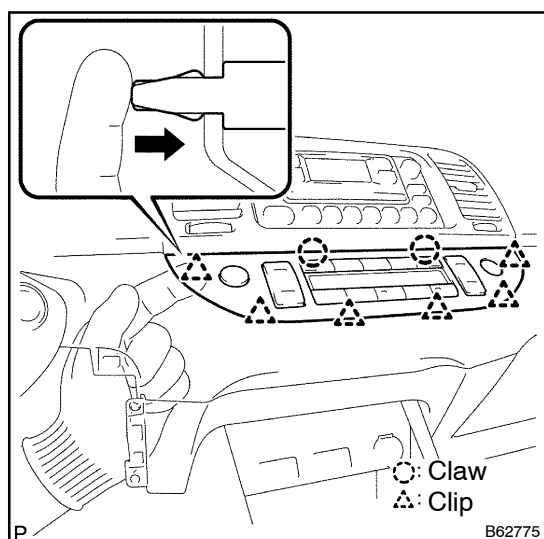


17. REMOVE INSTRUMENT PANEL SUB-ASSY UPPER

- (a) LHD steering position type:
Disconnect the hood lock control cable.
- (b) LHD steering position type:
Remove the bolt <C> and screw <F>.
- (c) LHD steering position type:
Disengage the 3 clips.
- (d) LHD steering position type:
Disconnect the connectors and remove the instrument panel sub-assy upper.



- (e) RHD steering position type:
Disconnect the hood lock control cable.
- (f) RHD steering position type:
Remove the bolt <C> and screw <F>.
- (g) RHD steering position type:
Disengage the 5 clips.
- (h) RHD steering position type:
Disconnect the connectors and remove the instrument panel sub-assy upper.

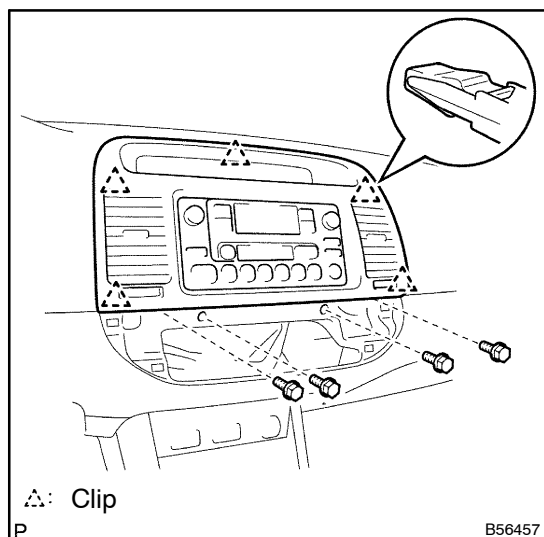


18. REMOVE AIR CONDITIONER CONTROL ASSEMBLY

- (a) Put in a hand from the position indicated in the illustration and push out the clip with fingers.
- (b) Remove the remaining clips, disengage the claws, and then take off the air conditioner control assembly.

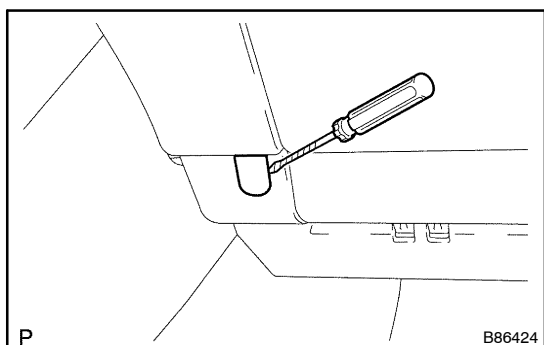
NOTICE:

- Perform this procedure wearing the protection gloves.
- Do not use any tools to avoid damage to the instrument panel safety pad sub-assembly.



19. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY CENTER

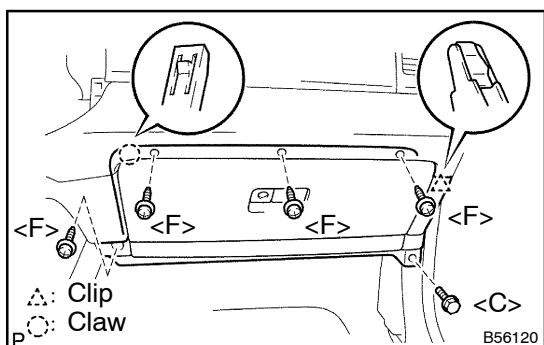
- (a) Remove the 4 bolts.
- (b) Using a moulding remover, disengage 5 clips and 4 claws, remove the instrument cluster finish panel sub-assy center with radio receiver assy, then disconnect the connectors.

**20. REMOVE GLOVE COMPARTMENT DOOR PAD**

- (a) Using a screwdriver, remove the glove compartment door pad.

HINT:

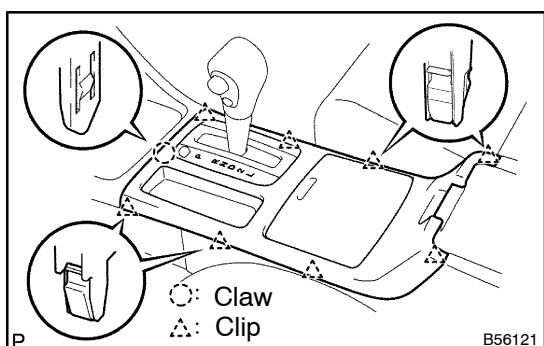
Tape the screwdriver tip before use.

**21. REMOVE INSTRUMENT PANEL SUB-ASSY LOWER**

- (a) Remove the bolt <C> and 4 screws <F>.
(b) Disengage the claw and clip and remove the instrument panel sub-assy lower.

22. REMOVE SHIFT LEVER KNOB SUB-ASSY (MANUAL TRANSAXLE)

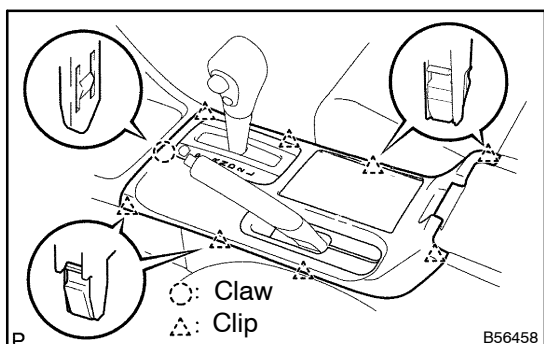
- (a) Turn the shift lever knob sub-assy counterclockwise and remove the shift lever knob sub-assy.

**23. REMOVE CONSOLE PANEL UPPER REAR**

- (a) Foot parking brake:
Using a moulding remover, disengage the claw and 8 clips and remove the console panel upper rear.

HINT:

Set the shift lever in the N position.

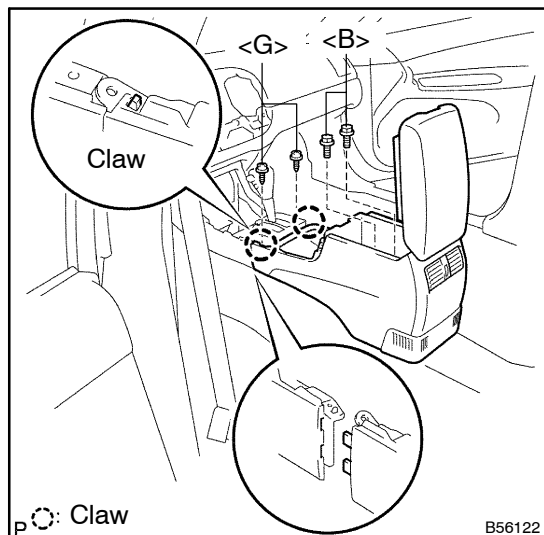


- (b) Hand parking brake:
Using a moulding remover, disengage the claw and 8 clips then remove the console panel upper rear.

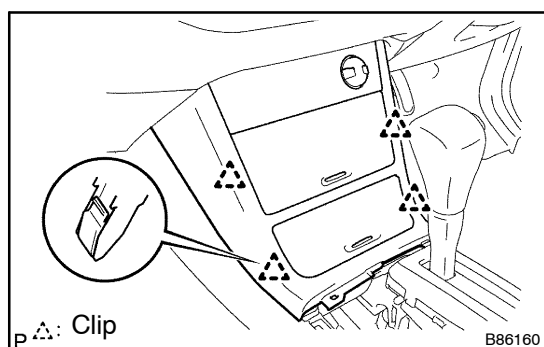
HINT:

Set the shift lever in the N position (Automatic transaxle).

24. REMOVE CONSOLE BOX CARPET

**25. REMOVE RR CONSOLE BOX**

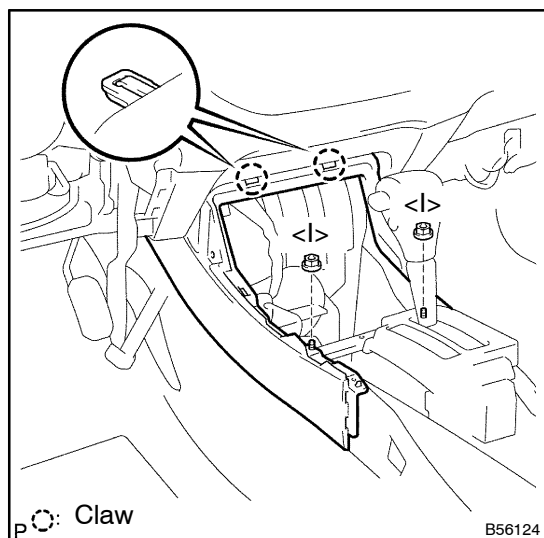
- (a) Remove the 2 bolts and 2 screws <G>.
- (b) Disengage the 2 claws and remove the RR console box.

**26. REMOVE CONSOLE PANEL SUB-ASSY**

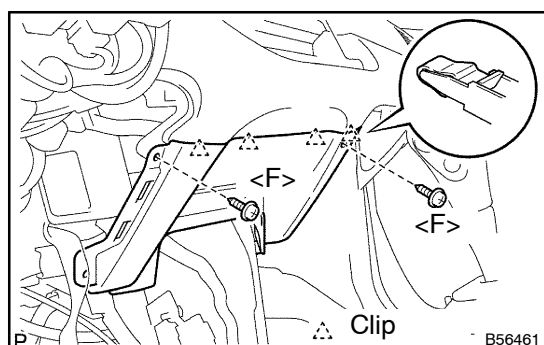
- (a) Using a moulding remover, disengage the 4 clips.
- (b) Disconnect the connectors and remove the console panel sub-assy.

HINT:

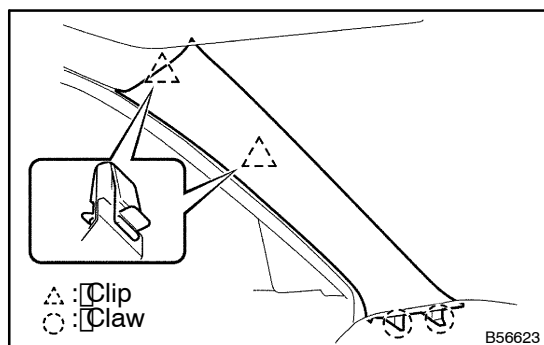
Set the shift lever in the N position (Automatic transaxle).

**27. REMOVE CONSOLE BOX FRONT**

- (a) Remove the 2 nuts <I>.
- (b) Disengage the 2 claws and remove the console box front.

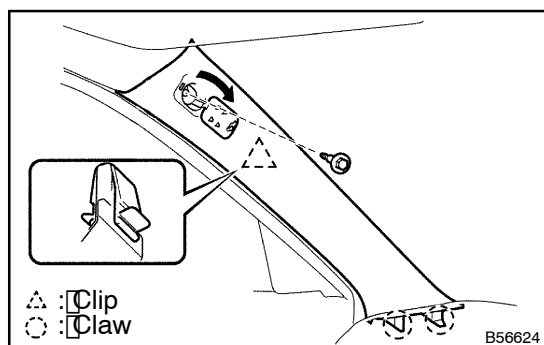
**28. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER**

- (a) Remove the 2 screws <F>.
- (b) Disengage the 4 clips and remove the instrument panel finish panel lower center.



29. REMOVE FRONT PILLAR GARNISH LH (W/O CURTAIN SHIELD AIR BAG)

- (a) Using a moulding remover, disengage the 2 clips and 2 claws then remove the front pillar garnish LH.



30. REMOVE FRONT PILLAR GARNISH LH (W/ CURTAIN SHIELD AIR BAG)

- (a) Using a screwdriver, open the cover and remove the bolt.
HINT:
Tape the screwdriver tip before use.
- (b) Using a moulding remover, disengage the clip and 2 claws then remove the front pillar garnish LH.

31. REMOVE FRONT PILLAR GARNISH RH (W/O CURTAIN SHIELD AIR BAG)

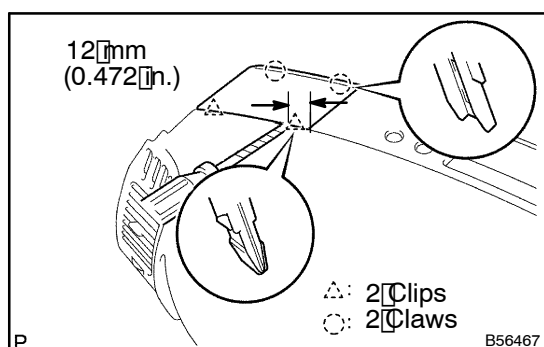
HINT:

Use the same procedures for the RH side and LH side.

32. REMOVE FRONT PILLAR GARNISH RH (W/ CURTAIN SHIELD AIR BAG)

HINT:

Use the same procedures for the RH side and LH side.



33. REMOVE INSTRUMENT PANEL SPEAKER PANEL SUB-ASSY NO.2

- (a) Using a screwdriver, disengage the 2 clips and 2 claws.
HINT:
Tape the screwdriver tip before use.
- (b) Remove the instrument panel speaker panel sub-assy No.2.

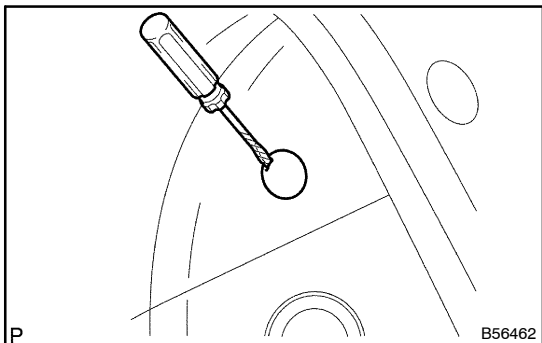
34. REMOVE INSTRUMENT PANEL SPEAKER PANEL SUB-ASSY

HINT:

Use the same procedures for the instrument panel speaker panel sub-assy and instrument panel speaker panel sub-assy No.2.

35. REMOVE FRONT NO.2 SPEAKER ASSY (SEE PUB. NO. RM915E, PAGE 67-6)

36. DISCONNECT PASSENGER AIRBAG CONNECTOR (SEE PAGE 60-31)

**37. REMOVE INSTRUMENT PANEL SAFETY PAD CAP**

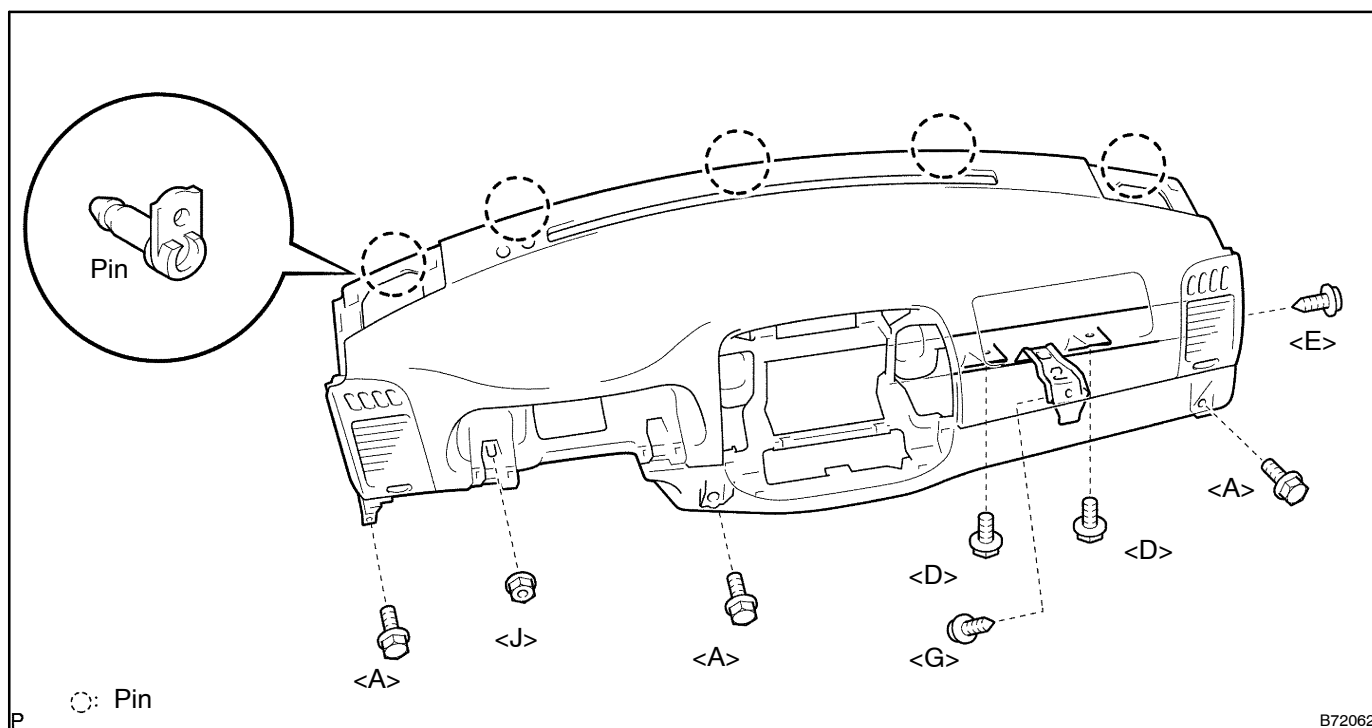
- (a) Using a screwdriver, remove the instrument panel safety pad cap.

HINT:

Tape the screwdriver tip before use.

38. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSY W/FRONT PASSENGER AIRBAG ASSY

- (a) Remove the 2 screws <E> <G>, nut <J> and 5 bolts <A> <D>.
 (b) Disconnect the connectors.
 (c) Remove the instrument panel safety pad sub-assy with front passenger airbag assy.

**39. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.2**

- (a) Disengage the 3 clips and 3 claws.
 (b) Remove the instrument panel register assy No.2.

40. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.1

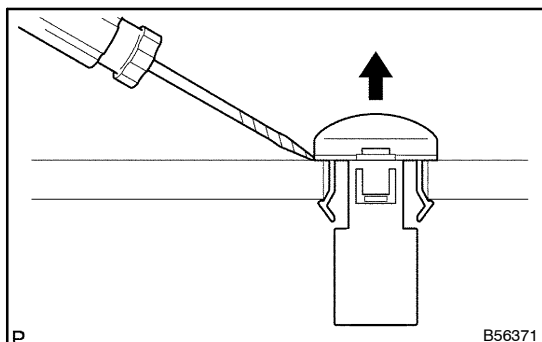
- (a) Disengage the 3 clips and 3 claws.
 (b) Remove the instrument panel register assy No.1.

41. REMOVE SWITCH HOLE BASE NO.1 (RHD STEERING POSITION TYPE)

- (a) Disengage the 4 clips.
 (b) Disconnect the connectors and remove the switch hole base No.1.

42. REMOVE GLOVE BOX LAMP ASSY

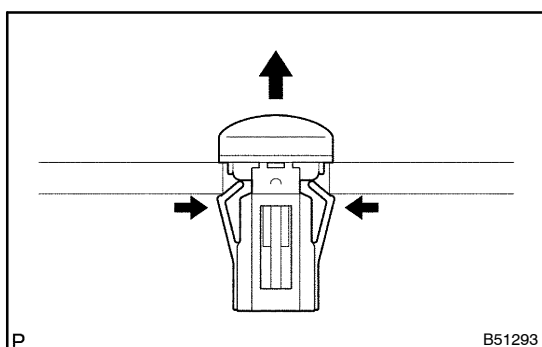
- (a) Disengage the 4 claws and remove the glove box lamp assy.

**43. REMOVE AUTOMATIC LIGHT CONTROL SENSOR**

- (a) Using a screwdriver, remove the automatic light control sensor.

HINT:

Tape the screwdriver tip before use.

**44. REMOVE COOLER (SOLAR SENSOR) THERMISTOR**

- (a) Remove the cooler (solar sensor) thermistor.

NOTICE:

Do not pry the cooler (solar sensor) thermistor off from the upper side.

45. REMOVE SIDE DEFROSTER NOZZLE DUCT NO.2

- (a) Remove the screw <G> and side defroster nozzle duct No.2.

46. REMOVE SIDE DEFROSTER NOZZLE DUCT NO.1

- (a) Remove the screw <G> and side defroster nozzle duct No.1.

47. REMOVE DEFROSTER NOZZLE ASSY

- (a) Remove the 5 screws <G> and defroster nozzle assy.

48. REMOVE HEATER TO REGISTER DUCT NO.1

- (a) Remove the 2 screws <G> and heater to register duct No.1.

49. REMOVE HEATER TO REGISTER DUCT NO.3

- (a) Remove the 2 screws <G> and heater to register duct No.3.

50. REMOVE HEATER TO REGISTER DUCT NO.2

- (a) Remove the screw <G> and heater to register duct No.2.

51. REMOVE DEFROSTER NOZZLE GARNISH NO.1

- (a) Disengage the 5 clips and remove the defroster nozzle garnish No.1.

52. REMOVE INSTRUMENT PANEL PIN NO.1

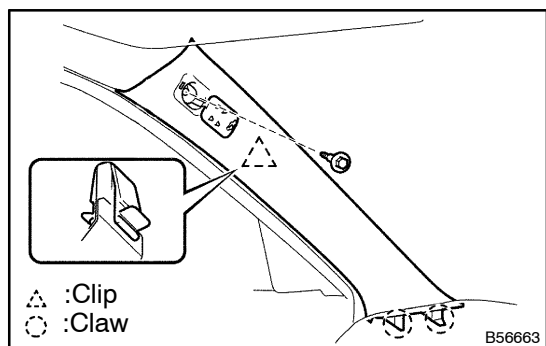
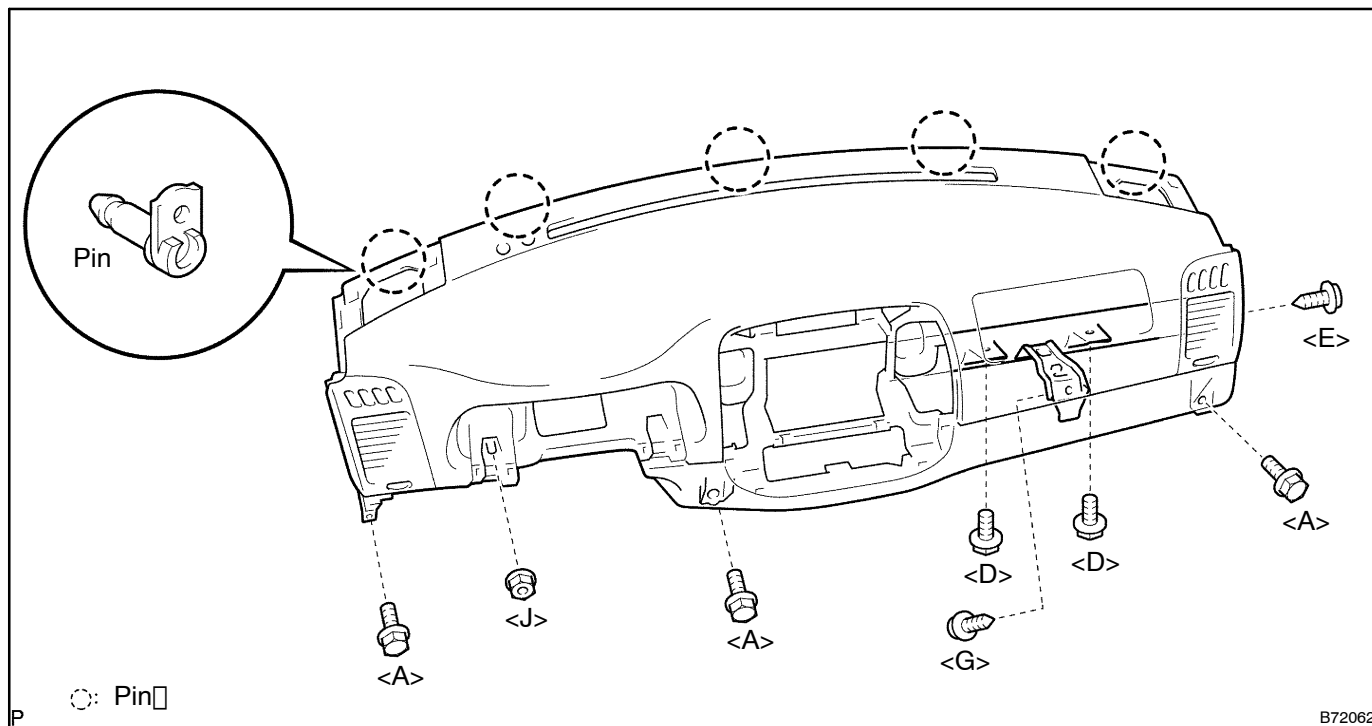
- (a) Remove the 2 screws <G> and 2 instrument panel pin No.1.

53. REMOVE FRONT PASSENGER AIRBAG ASSY (SEE PAGE 60-31)**54. INSTALL FRONT PASSENGER AIRBAG ASSY (SEE PAGE 60-31)**

55. INSTALL INSTRUMENT PANEL SAFETY PAD SUB-ASSY W/ FRONT PASSENGER AIRBAG ASSY

(a) Install the 2 bolts <D>.

Torque: 20 N·m (204 kgf·cm, 15 ft·lb)



56. INSTALL FRONT PILLAR GARNISH LH (W/ CURTAIN SHIELD AIR BAG)

(a) Engage the 2 claws and clip.

(b) Install the front pillar garnish LH with the bolt.

Torque:

7.5 to 20 N·m (77 to 204 kgf·cm, 67 in·lb to 14 ft·lb)

57. INSTALL FRONT PILLAR GARNISH RH (W/ CURTAIN SHIELD AIR BAG)

HINT:

Use the same procedures for the RH side and LH side.

58. CENTER SPIRAL CABLE (SEE PAGE 60-28)

59. INSTALL STEERING WHEEL ASSY (SEE PUB. NO. RM915E, PAGE 50-6)

60. INSTALL HORN BUTTON ASSY (SEE PAGE 60-19)

61. INSPECT HORN BUTTON ASSY (SEE PAGE 60-13)

62. INSPECT SRS WARNING LIGHT (SEE PAGE 05-10)