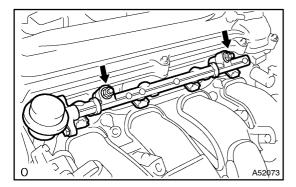
REPLACEMENT

110A3-01

- 1. WORK FOR PREVENTING GASOLINE FROM SPILLING OUT See page 11-25)
- 2. REMOVE AIR CLEANER CAP WITH AIR CLEANER HOSE
- 3. REMOVE ENGINE COVER SUB-ASSY NO.1

4. SEPARATE[FUEL[TUBE[\$UB-ASSY (See[page[11-25)



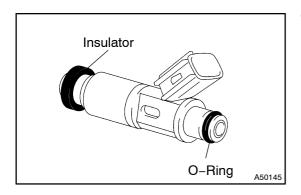
5. REMOVE FUEL DELIVERY PIPE W/INJECTOR NOTICE:

Be careful not to drop the injectors when removing the delivery pipe.

- (a) Remove the ventilation hose No. 2.
- (b) Disconnect 4 injector connecters from the injector.
- (c) Remove 2 clamp and wire harness from the delivery pipe.
- (d) Remove 2 bolts and delivery pipe together with 4 injector.
- (e) Remove 2 spacers from the cylinder head.

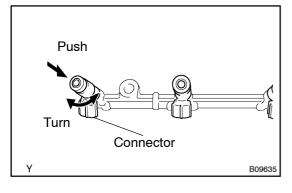
6. REMOVE FUEL INJECTOR ASSY

(a) Pull out 4 injector from the delivery pipe.



7. INSTALL FUEL INJECTOR ASSY

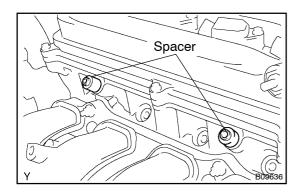
- (a) Install the new insulator to each injector.
- (b) Apply a light coat of spindle oil or gasoline to new O-ring and install them to each injector.



- (c) Apply a light coat of spindle oil or gasoline on the place where a delivery pipe touches on O-ring.
- (d) While turning the injector clockwise and counterclockwise, push it to the delivery pipes. install 4 injectors.

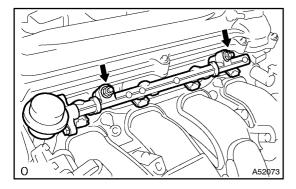
NOTICE:

- Be careful not to twist the O-ring.
- After installing injectors, check that they turns smoothy. If an injector dose not, reinstall it with a new Oring.
- (e) Position the injector connector downward.



8. INSTALL[FUEL[DELIVERY[PIPE]W/INJECTOR

- (a) Place 2 spacers in position on the cylinder head.
- (b) Place the delivery pipe together with 4 injectors in position on the cylinder head.



- (c) Temporarily install holding the delivery pipe to the cylinder.
- $(d) \verb|| Check[\verb||| hat[\verb||| he[\verb||| injectors[\verb||| otate[\verb||| smoothly.$

HINT:

 $If \cite{thmost} injectors \cite{thmost} do \cite{thmost} into the \cite{thmost} injectors \cite{thmost} do \cite{thmost} injectors \cite{thmost} in$

- (e) Position the injector connector outward.
- (f) Tighten 2 bolts holding the delivery pipe to the cylinder head

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

9. INSPECT[FUEL[LEAK[See[page[]1-29]]