

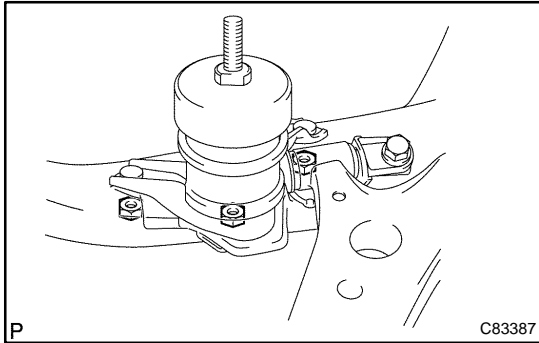
FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH REPLACEMENT

2601H-11

HINT:

COMPONENTS: See page 26-3.

1. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE (1MZ-FE ENGINE TYPE) (See page 14-164)
2. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE (2AZ-FE ENGINE TYPE) (See page 14-29)
3. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE (3MZ-FE ENGINE TYPE) (See page 14-164)

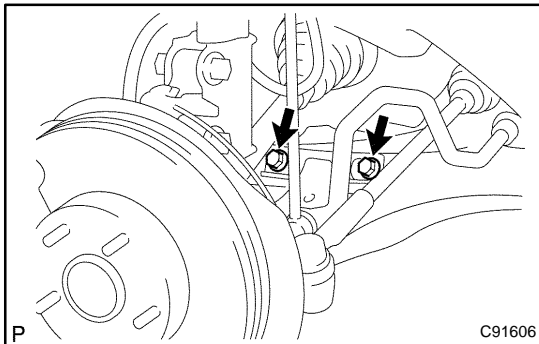


4. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR (A/T TRANSAXLE)

- (a) Remove the 3 nuts and the transverse engine engine mounting insulator.

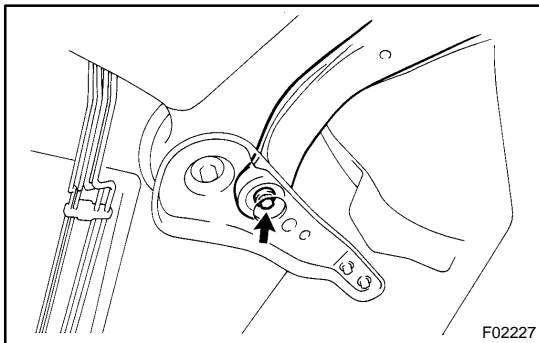
5. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR (M/T TRANSAXLE)

- (a) Remove the 3 nuts and the transverse engine engine mounting insulator.
- (b) Remove the 4 bolts and bracket from the manual transmission.



6. REMOVE FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH

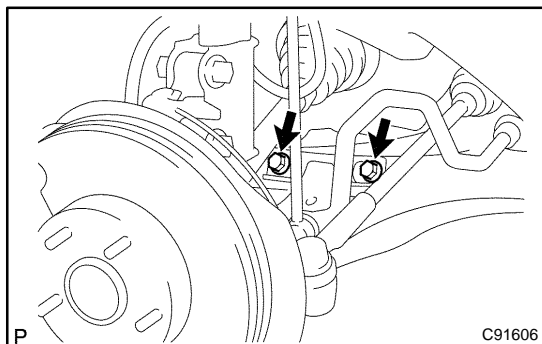
- (a) Remove the 2 bolts on the front side of the front suspension arm sub-assy lower No. 1 LH.



- (b) Remove the bolt and nut on the rear side of the front suspension arm sub-assy lower No. 1 LH.
- (c) Remove the front suspension arm sub-assy lower No. 1 LH.
- (d) Remove the front lower arm bush stopper from the front suspension arm sub-assy lower No. 1 LH.

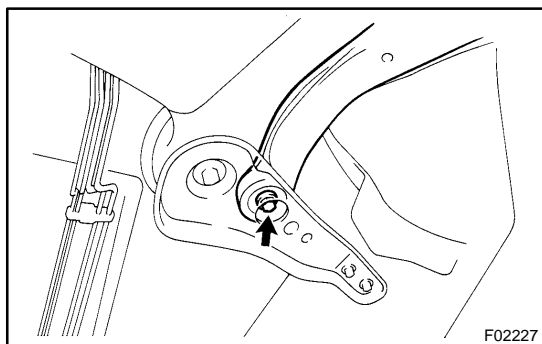
7. INSTALL FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH

- (a) Install the front lower arm bush stopper to the front suspension arm sub-assy lower No. 1 LH.



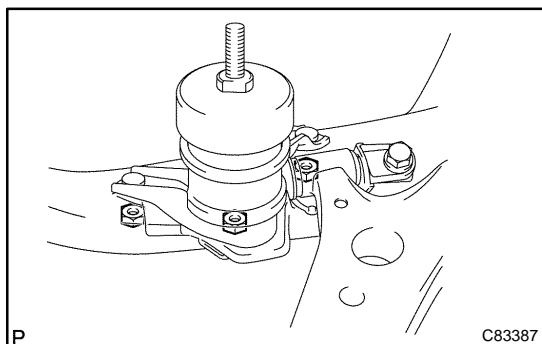
- (b) Install the front suspension arm sub-assy lower No. 1 LH with the 2 bolts to the front side.

Torque: 200 N·m (2,039 kgf·cm, 148 ft·lbf)



- (c) Install the front suspension arm sub-assy lower No. 1 LH with the bolt and nut to the rear side.

Torque: 206 N·m (2,101 kgf·cm, 152 ft·lbf)

**8. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR (A/T TRANSAXLE)**

- (a) Install the transverse engine engine mounting insulator with the 3 nuts.

Torque: 87 N·m (887 kgf·cm, 64 ft·lbf)

9. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR (M/T TRANSAXLE)

- (a) Install the bracket with the 4 bolts to the manual transmission.

Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

- (b) Install the transverse engine engine mounting insulator with the 3 nuts.

Torque: 87 N·m (887 kgf·cm, 64 ft·lbf)

10. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE (2AZ-FE ENGINE TYPE) (See page 14-29)**11. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE (1MZ-FE ENGINE TYPE) (See page 14-164)****12. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE (3MZ-FE ENGINE TYPE) (See page 14-164)**