

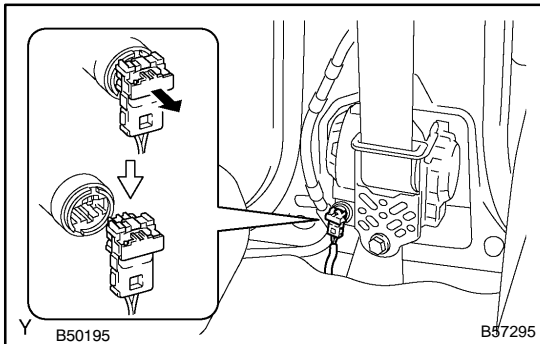
REPLACEMENT

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
 - On the RH side, use the same procedures as on the LH side.
1. **DISCONNECT BATTERY NEGATIVE TERMINAL**
 2. **REMOVE FRONT SEAT ASSY RH** (See page 72-23 or 72-15)
 3. **REMOVE FRONT DOOR SCUFF PLATE RH** (See page 76-22)
 4. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH** (See page 76-22)
 5. **REMOVE REAR DOOR SCUFF PLATE RH** (See page 76-22)
 6. **REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH** (See page 76-22)
 7. **REMOVE LAP BELT OUTER ANCHOR COVER** (See page 76-22)
 8. **REMOVE CENTER PILLAR GARNISH LOWER RH** (See page 76-22)
 9. **REMOVE CENTER PILLAR GARNISH UPPER RH** (See page 76-22)
 10. **REMOVE FRONT SEAT OUTER BELT ASSY RH**
 - (a) Remove the 2 screws and belt guide.
 - (b) Remove the nut and the shoulder anchor.

NOTICE:

When removing the seat belt pretensioner, operation must be started after 90 seconds have passed from the time the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery.



- (c) Disconnect the connector.
 - (1) Using a screwdriver, pull the locking button of the pretensioner connector to your side to release the lock.

HINT:

Tape the screwdriver tip before use.

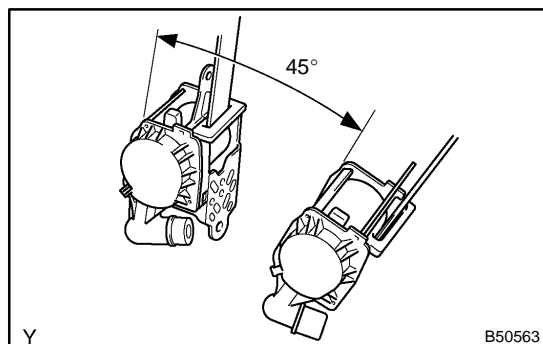
- (d) Remove the 2 bolts and the front seat outer belt assembly.

11. REMOVE FRONT SEAT INNER BELT ASSY RH

- (a) Disconnect the connector and clamp.
- (b) TMC made:
Remove the bolt and the front seat inner belt assembly.
- (c) TMMK made:
Remove the nut and the front seat inner belt assembly.

12. INSTALL FRONT SEAT INNER BELT ASSY RH

- (a) TMC made:
Install the front seat inner belt assembly with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)
- (b) TMMK made:
Install the front seat inner belt assembly with the nut.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

**13. INSTALL FRONT SEAT OUTER BELT ASSY RH**

- (a) Check the degree of tilt when beginning to lock the ELR.
 - (1) Make sure that the belt cannot be pulled out by over 45 degrees of tilt.

NOTICE:

Do not disassemble the retractor.

- (b) Install the retractor with the 2 bolts.

Torque:

7.5 N·m (80 kgf·cm, 66 in.-lbf) (Upper part of retractor)

42 N·m (420 kgf·cm, 31 ft.-lbf) (Lower part of retractor)

- (c) Install the shoulder anchor with the nut.

Torque: 42 N·m (420 kgf·cm, 31 ft.-lbf)

- (d) Install the floor anchor with the bolt.

Torque: 42 N·m (420 kgf·cm, 31 ft.-lbf)

- (e) Check the ELR lock.

- (1) Check that the seat belt is locked when the seat belt is pulled out quickly with the seat belt installed in the vehicle.