

## REPLACEMENT

### 1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

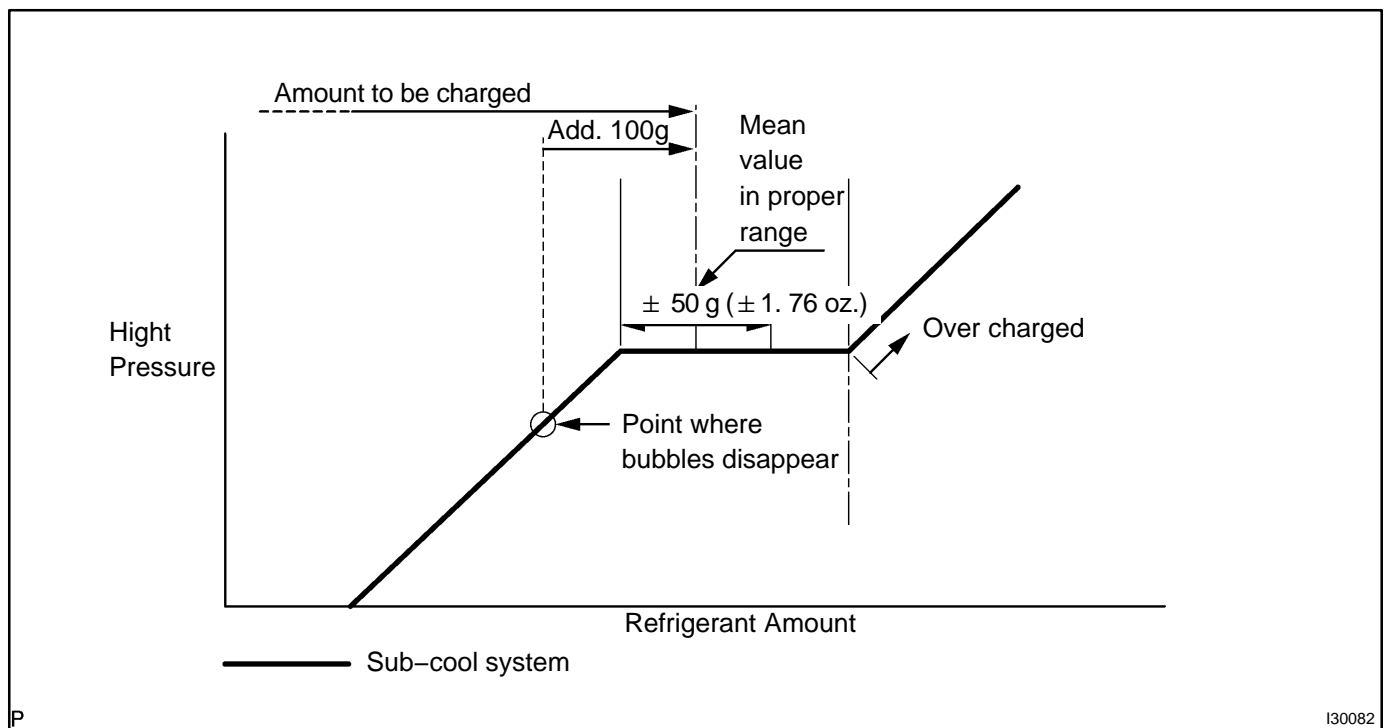
- Turn the A/C switch ON.
- Operating the cooler compressor at the engine rpm of approx. 1,000 for 5 to 6 min., circulate the refrigerant and collect compressor oil remaining in each component into the cooler compressor as much as possible.
- Stop the engine.
- Let the refrigerant gas out.  
SST 07110-58060 (07117-58080, 07117-58090, 07117-78050, 07117-88060, 07117-88070, 07117-88080)

### 2. CHARGE REFRIGERANT

- Using a vacuum pump, perform a vacuum purging.
- Charge refrigerant, HFC-134a (R134a).

**Standard:  $550 \pm 50$  g ( $19.37 \pm 1.76$  oz.)**

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### 3. WARM UP ENGINE

### 4. INSPECT LEAKAGE OF REFRIGERANT