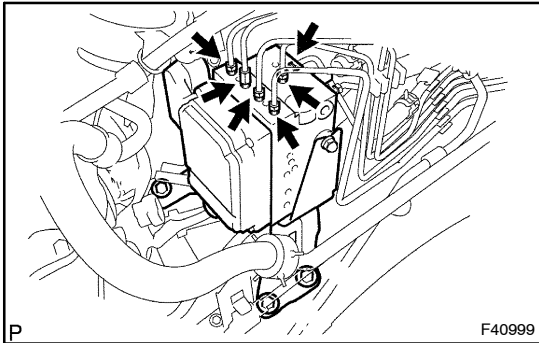


REPLACEMENT

1. DRAIN BRAKE FLUID

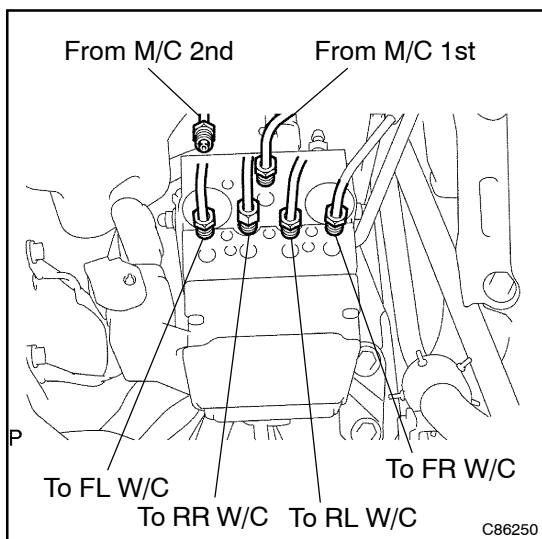
NOTICE:

Wash off the brake fluid immediately if it comes into contact with a painted surface.



2. REMOVE ABS & TRACTION ACTUATOR ASSY WITH BRACKET

- (a) Slide the clip and disconnect the actuator No.1 hose from the actuator.
- (b) Using SST, disconnect the 6 brake lines from the actuator.
SST 09023-00100



- (c) Use tags or make a memo to identify the place to reconnect.
- (d) Disconnect the actuator connector.
- (e) Remove the 3 nuts and brake actuator with bracket.

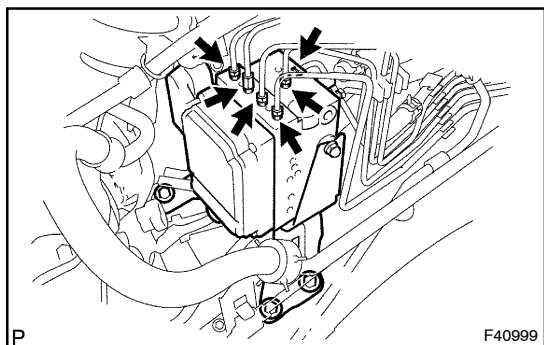
3. REMOVE ABS & TRACTION ACTUATOR ASSY

- (a) Remove the 2 nuts and ABS & TRACTION actuator from the bracket.
- (b) Remove the 2 holders and 3 cushions from the actuator.

4. INSTALL ABS & TRACTION ACTUATOR ASSY

- (a) Install the 3 cushions and 2 holders to the ABS & TRACTION actuator.
- (b) Install the actuator to the bracket with the 2 nuts.

Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)

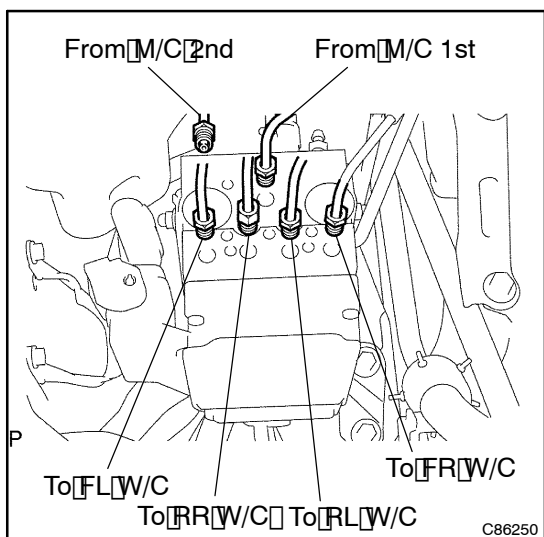


5. INSTALL ABS & TRACTION ACTUATOR ASSY WITH BRACKET

- (a) Install the brake actuator with the 3 nuts.

Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)

- (b) Connect the brake actuator connector.



- (c) Using SST, connect the each brake line to the correct position of brake actuator, as shown in the illustration.

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Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

- (d) Connect the actuator No.1 hose to the actuator and slide the clip.

6. FILL RESERVOIR WITH BRAKE FLUID

7. BLEED MASTER CYLINDER (See page 32-4)

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8. BLEED BRAKE LINE (See page 32-4)

9. CHECK FLUID LEVEL IN RESERVOIR

10. CHECK BRAKE FLUID LEAKAGE

11. CHECK OPERATION OF BRAKE ACTUATOR (See page 32-45)