

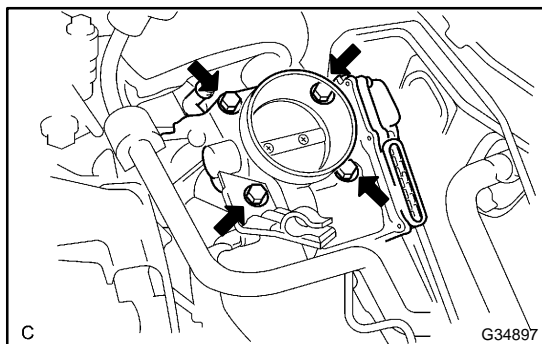
REPLACEMENT

1. DRAIN ENGINE COOLANT (See page 16-6)

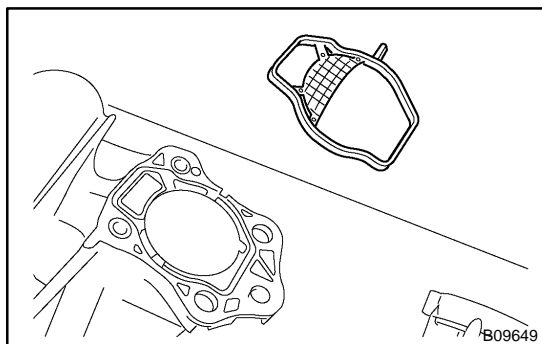
2. REMOVE AIR CLEANER CAP WITH AIR CLEANER HOSE

3. REMOVE THROTTLE BODY ASSY

- (a) Disconnect the throttle control motor & throttle position sensor connector.
- (b) Disconnect the 2 vacuum hoses from the throttle body.
- (c) Disconnect the 2 water bypass hoses.

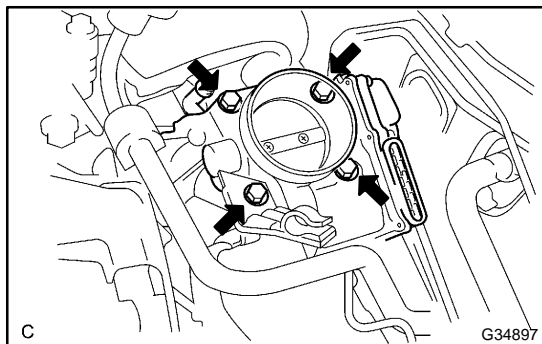


- (d) Remove the 4 bolts, fuel pipe support and throttle body.
- (e) Remove the gasket.



4. INSTALL THROTTLE BODY ASSY

- (a) Install a new gasket on the intake manifold, as shown in the illustration.



- (b) Install the throttle body and fuel pipe support with the 4 bolts.

Torque: 30 N·m (306 kgf·cm, 22 ft·lbf)

- (c) Connect the 2 water bypass hoses to the throttle body.
- (d) Connect the 2 vacuum hoses to the throttle body.
- (e) Connect the throttle control motor & throttle position sensor connector.

5. INSTALL AIR CLEANER CAP WITH AIR CLEANER HOSE

6. ADD ENGINE COOLANT (See page 16-6)

7. CHECK FOR ENGINE COOLANT LEAKS (See page 16-1)