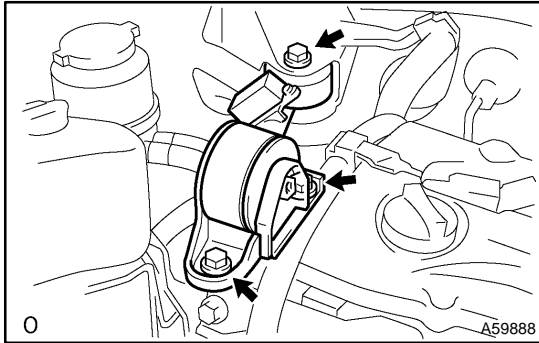


DRIVE BELT (2AZ-FE)(From July, 2003)

REPLACEMENT

1405U-06

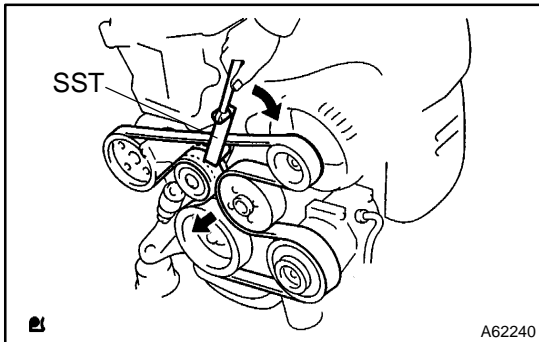
1. REMOVE FRONT WHEEL RH
2. REMOVE FRONT FENDER APRON SEAL RH
3. REMOVE ENGINE COVER SUB-ASSY NO.1



4. REMOVE ENGINE MOVING CONTROL ROD W/BRACKET

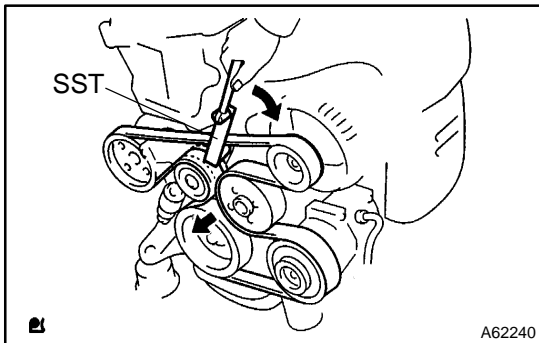
- (a) Remove the 3 bolts and control rod.

5. REMOVE ENGINE MOUNTING STAY NO.2 RH
6. REMOVE ENGINE MOUNTING BRACKET NO.2 RH



7. REMOVE DRIVE BELT

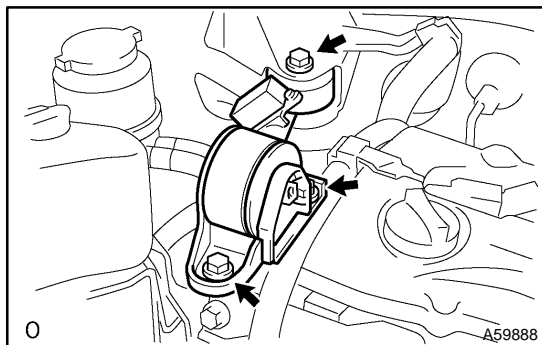
- (a) Slowly turn the belt tensioner clockwise for more than 3 seconds, and remove the drive belt by using SST.
SST 09249-63010



8. INSTALL DRIVE BELT

- (a) Slowly turn the belt tensioner clockwise for more than 3 seconds, and install the drive belt by using SST.
SST 09249-63010

9. INSTALL ENGINE MOUNTING BRACKET NO.2 RH
Torque: 52 N·m (531 kgf·cm, 38 ft·lbf)
10. INSTALL ENGINE MOUNTING STAY NO.2 RH
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)



11. INSTALL ENGINE MOVING CONTROL ROD W/BRACKET

- (a) Install the engine control rod with the 3 bolts.

Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

12. INSTALL FRONT WHEEL RH