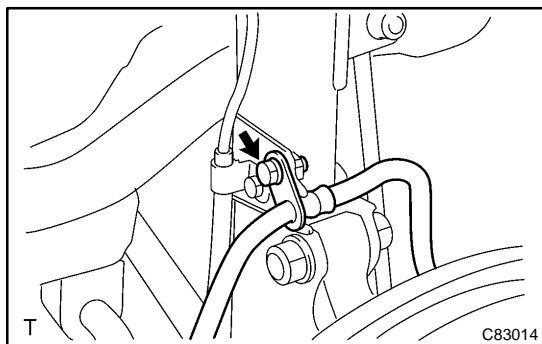


REAR AXLE HUB & BEARING ASSY LH REPLACEMENT

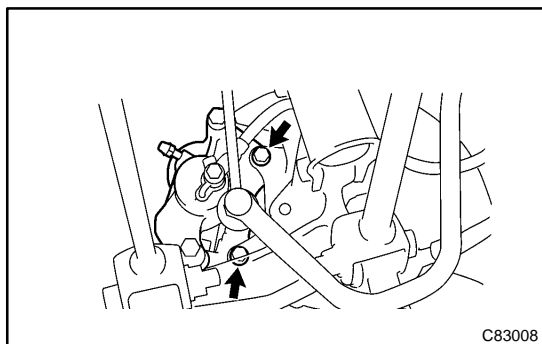
3006I-05

HINT:

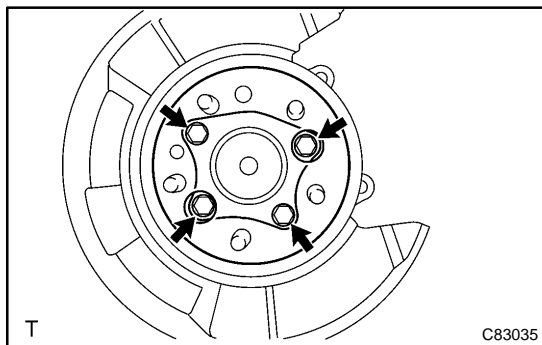
- COMPONENTS: SEE PAGE 30-4
- Replace the RH side by the same procedures with the LH side.

1. REMOVE REAR WHEEL**2. DISCONNECT REAR DISC BRAKE CALIPER ASSY LH (DISC REAR BRAKE TYPE)**

- (a) Remove the bolt and disconnect the rear flexible hose.

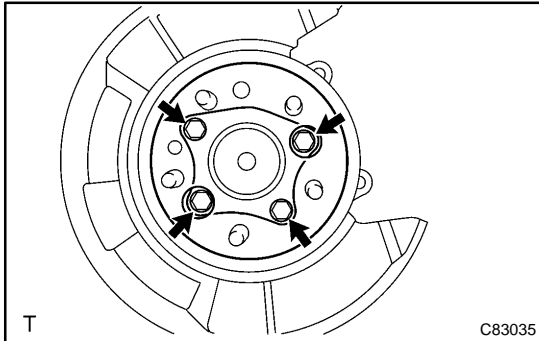


- (b) Remove the 2 bolts and rear disc brake caliper assy LH.
(c) Support the brake caliper assy LH securely.

3. REMOVE REAR DISC (DISC REAR BRAKE TYPE)**4. REMOVE REAR BRAKE DRUM SUB-ASSY (DRUM REAR BRAKE TYPE)****5. DISCONNECT SKID CONTROL SENSOR WIRE (W/ ABS)****6. REMOVE REAR AXLE HUB & BEARING ASSY LH**

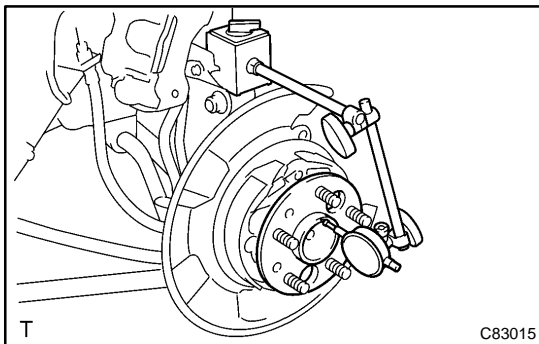
- (a) Remove the 4 bolts and rear axle hub LH & bearing assy LH.

7. REMOVE SKID CONTROL SENSOR (W/ ABS)(SEE PAGE 32-68)
8. INSTALL SKID CONTROL SENSOR (W/ ABS)(SEE PAGE 32-68)



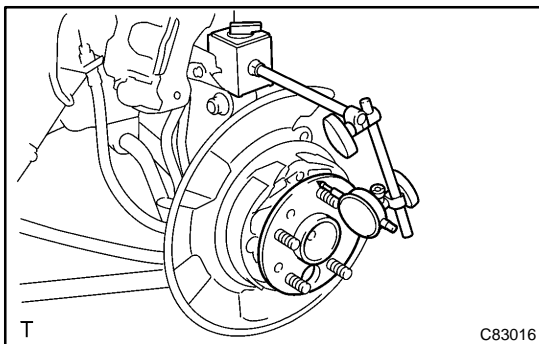
9. **INSTALL REAR AXLE HUB & BEARING ASSY LH**
 - (a) Install the rear axle hub LH & bearing assy LH with the 4 bolts.
Torque: 80 N·m (816 kgf·cm, 59 ft·lbf)

10. **INSTALL SKID CONTROL SENSOR WIRE (W/ ABS)**



11. **INSPECT BEARING BACKLASH**
 - (a) Set a dial indicator near the center of the axle hub and check the backlash in the bearing shaft direction.
Maximum: 0.05 mm (0.0020 in.)

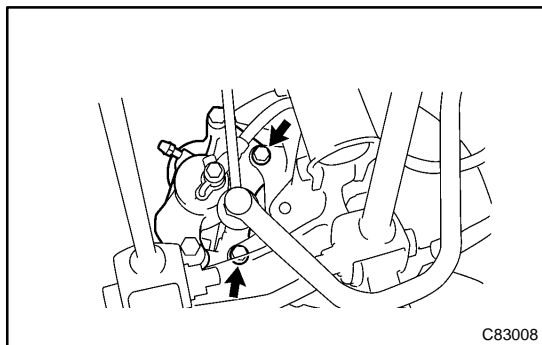
If the backlash exceeds the maximum, replace the axle hub assembly.



12. **INSPECT AXLE HUB DEVIATION**
 - (a) Using a dial indicator, check the deviation at the surface of the axle hub outside the hub bolt.
Maximum: 0.07 mm (0.0028 in.)

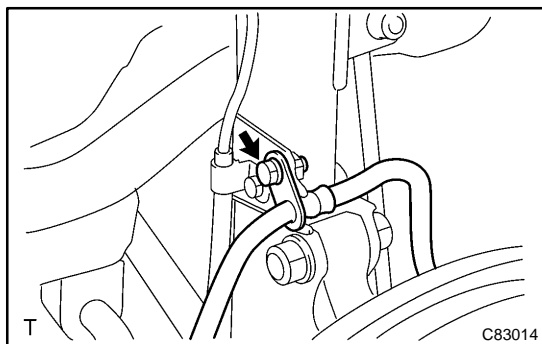
If the backlash exceeds the maximum, replace the axle hub assembly.

13. **INSTALL REAR DISC (DISC REAR BRAKE TYPE)**



14. INSTALL REAR DISC BRAKE CALIPER ASSY LH (DISC REAR BRAKE TYPE)

- (a) Install the rear disc brake caliper assy LH with the 2 bolts.
Torque: 62 N·m (630 kgf·cm, 46 ft·lbf)



- (b) Install the rear flexible hose with the bolt.
Torque: 19 N·m (192 kgf·cm, 14 ft·lbf)

15. INSTALL REAR BRAKE DRUM SUB-ASSY (DRUM REAR BRAKE TYPE)

16. INSTALL REAR WHEEL

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

17. INSPECT AND ADJUST REAR WHEEL ALIGNMENT(SEE PAGE 27-3)

18. CHECK ABS SPEED SENSOR SIGNAL (W/ ABS)

- (a) ABS WITH EBD SYSTEM (BOSCH MADE) (SEE PAGE 05-873)
(b) ABS WITH EBD SYSTEM (DENSO MADE) (SEE PAGE 05-933)
(c) ABS WITH EBD & BA & TRAC & VSC SYSTEM (SEE PAGE 05-990)