

FRONT FENDER APRON (ASSY)

REPLACEMENT

1. REMOVE RADIATOR UPPER SUPPORT (See page BP-1)
2. REMOVE COWL TOP SIDE REINFORCEMENT (See page BP-39)

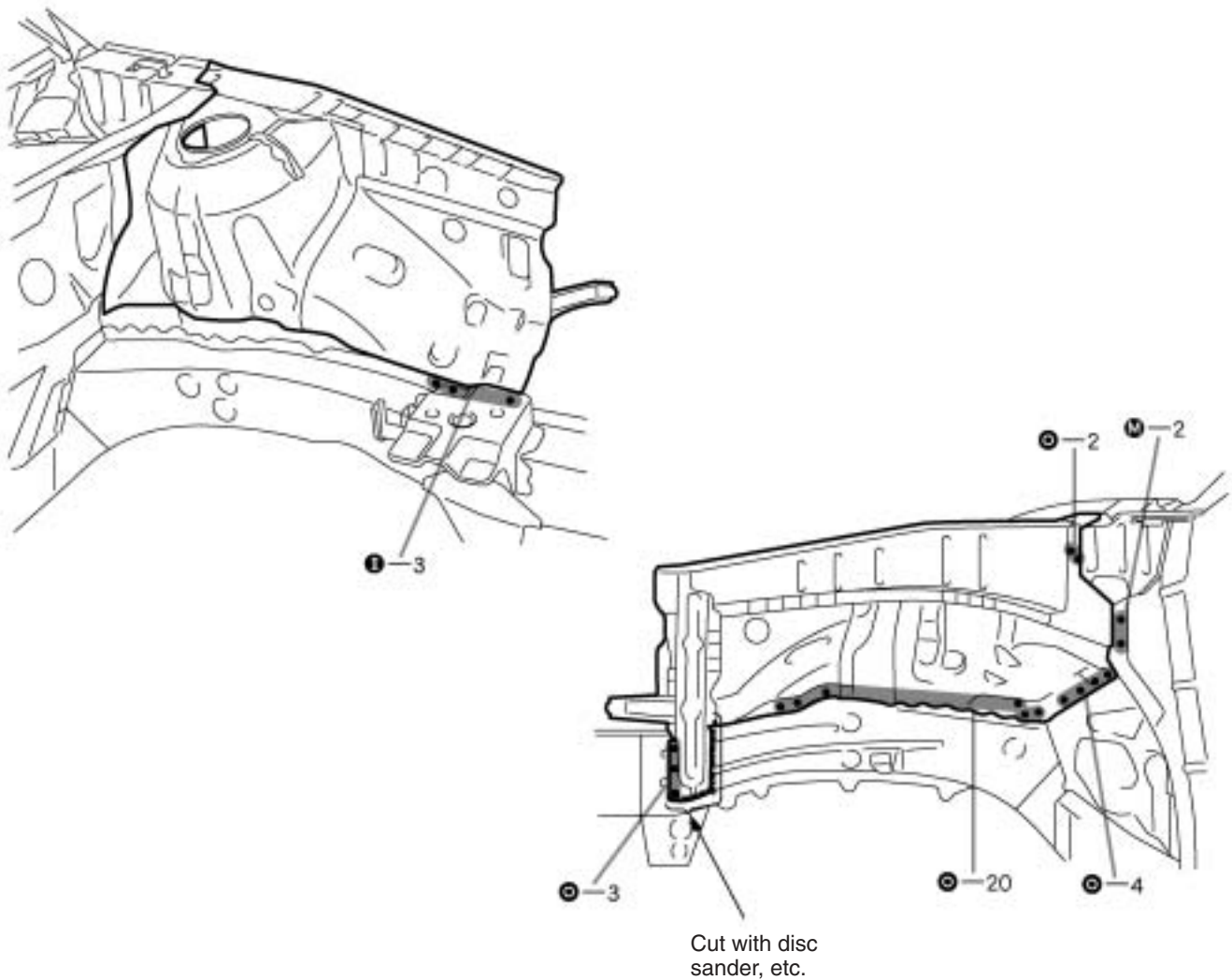
NOTICE:

Only when removing the cowl top side reinforcement.

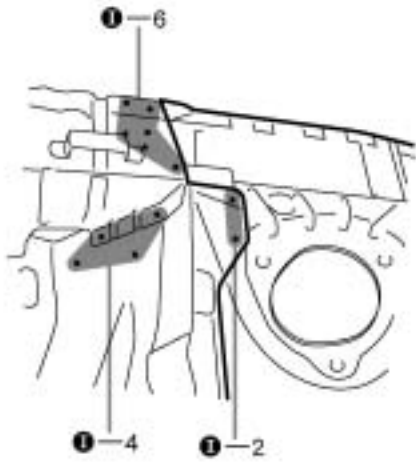
3. REMOVE FRONT BODY PILLAR LOWER GUSSET (See page BP-41)
4. REMOVE FRONT FENDER APRON

HINT:

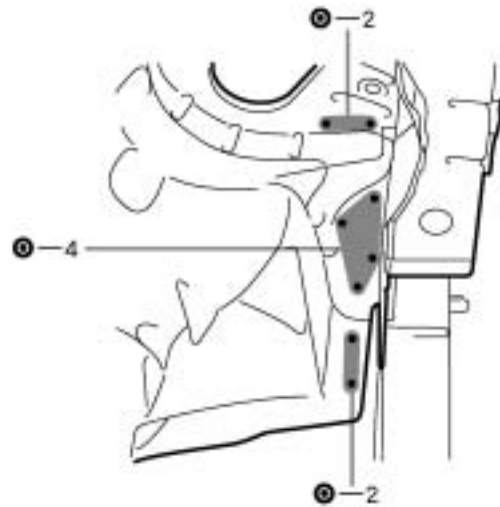
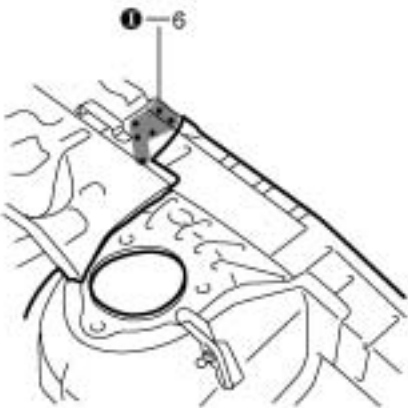
Two ways of working procedures; when removing and when not removing the cowl top side reinforcement, are described.



[When removing the cowl top side reinforcement]



[When not removing the cowl top side reinforcement]



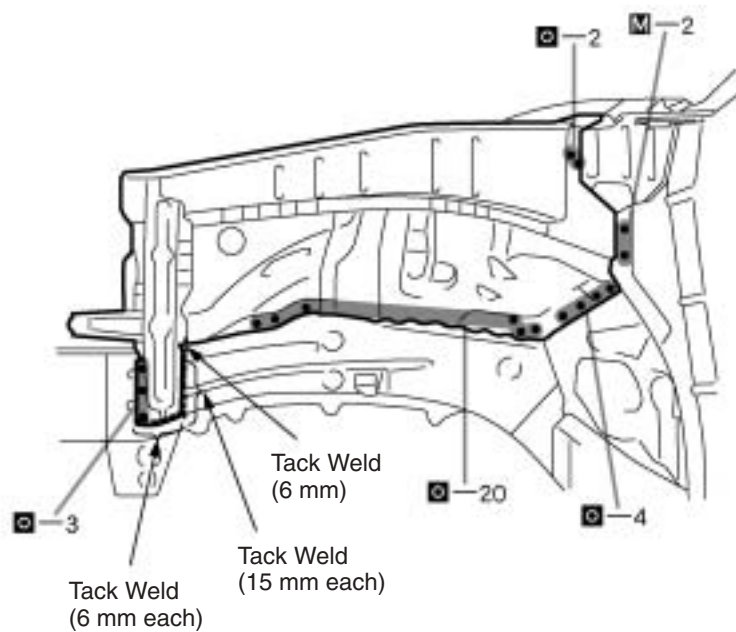
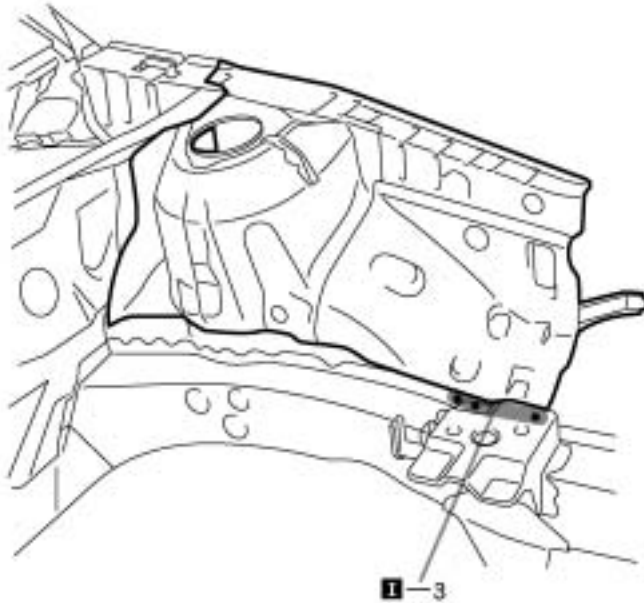
5. INSTALL FRONT FENDER APRON**HINT:**

Inspect the fitting of the front fender and hood, etc. before welding, since this affects the appearance of the finish.

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

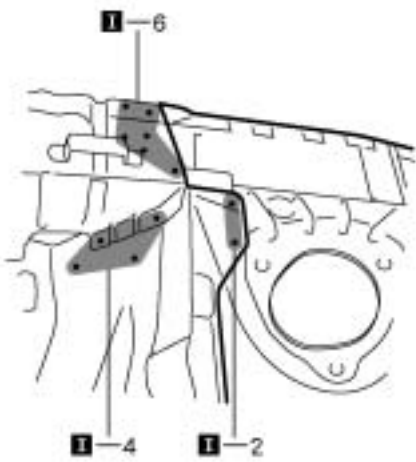
HINT:

Make sure each measurement is correct, as this parts affects the front wheel alignment.

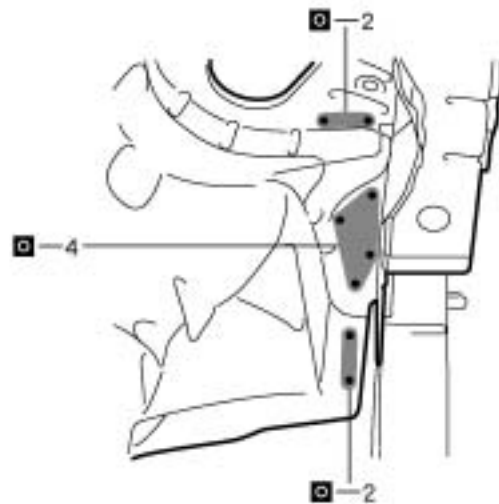
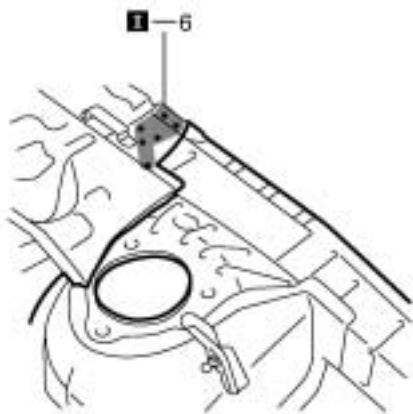


mm	in.
6	0.24
15	0.59

[When removing the cowl top side reinforcement]



[When not removing the cowl top side reinforcement]



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6. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-100](#))
 7. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-100](#))
 8. INSTALL FRONT BODY PILLAR LOWER GUSSET ([See page BP-41](#))
 9. INSTALL COWL TOP SIDE REINFORCEMENT ([See page BP-39](#))
 10. INSTALL RADIATOR UPPER SUPPORT ([See page BP-1](#))
 11. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
 12. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
 13. APPLYING UNDER COATING ([See page PC-6](#))
 14. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.