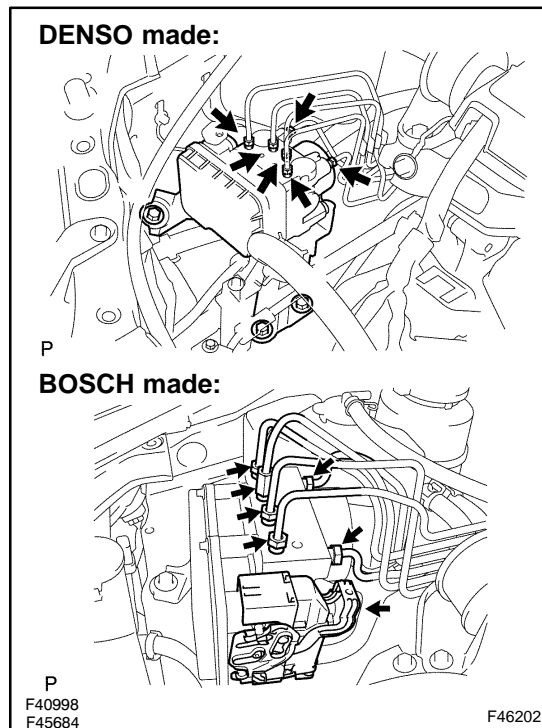


REPLACEMENT

1. DRAIN BRAKE FLUID

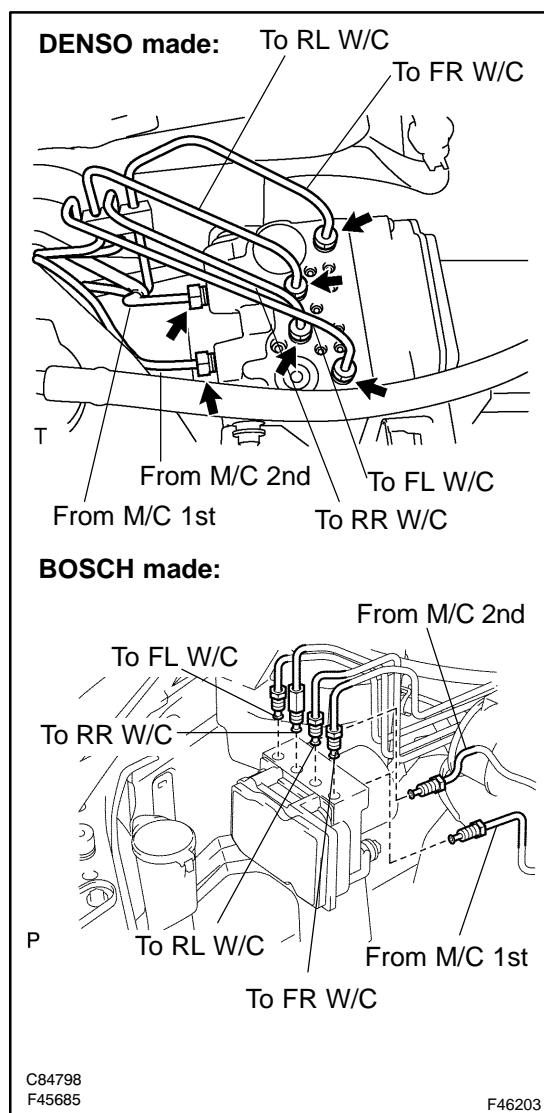
NOTICE:

Wash off the brake fluid immediately if it comes into contact with a painted surface.



2. REMOVE BRAKE ACTUATOR WITH BRACKET

- (a) Using SST, disconnect the 6 brake lines from the actuator.
SST 09023-00101



- (b) Use tags or make a memo to identify the place to reconnect.
- (c) Disconnect the brake actuator connector.
- (d) Remove the 3 nuts and brake actuator with bracket.

3. REMOVE BRAKE ACTUATOR ASSY

- (a) Remove the 2 nuts and brake actuator from the bracket.

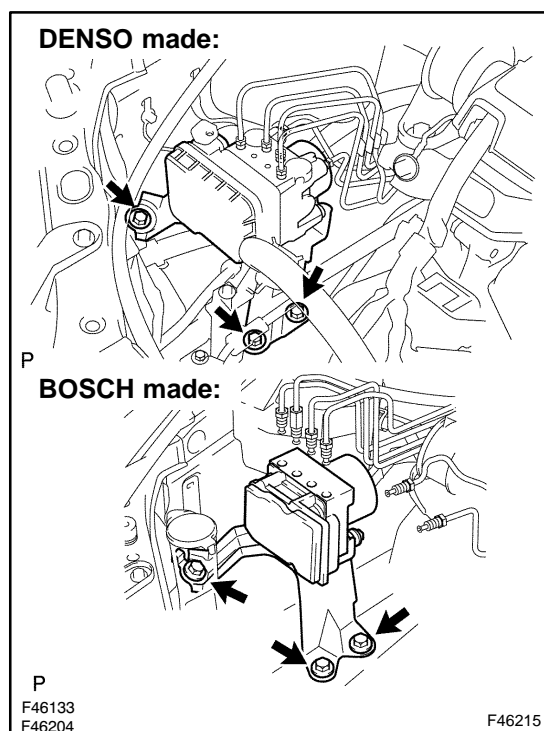
4. INSTALL BRAKE ACTUATOR ASSY

- (a) Install the brake actuator to the bracket with the 2 nuts.

Torque:

DENSO made: 5.4 N·m (55 kgf·cm, 48 in·lbf)

BOSCH made: 8.0 N·m (82 kgf·cm, 71 in·lbf)

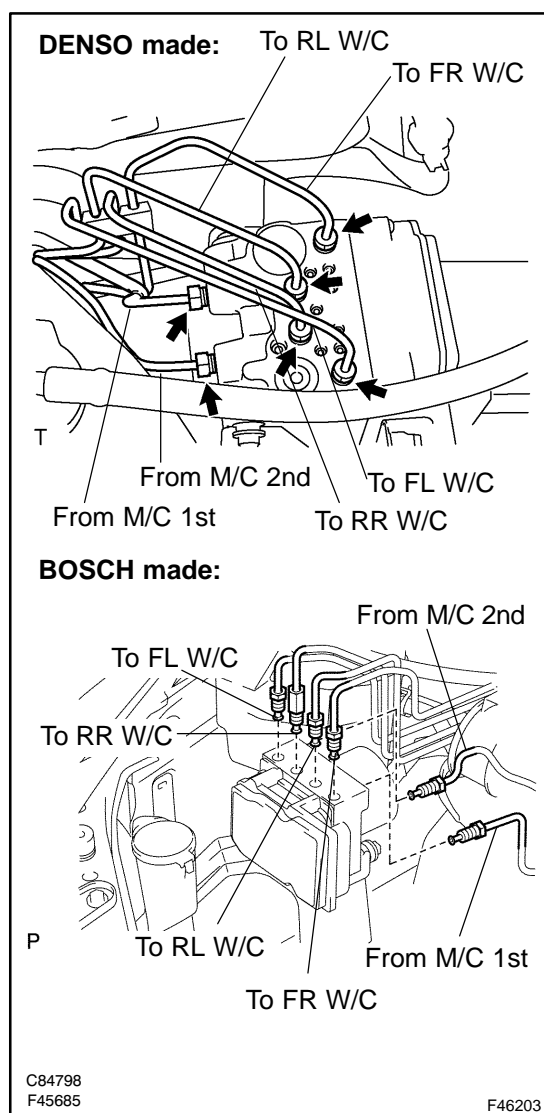


5. INSTALL BRAKE ACTUATOR WITH BRACKET

- (a) Install the brake actuator with the 3 nuts.

Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)

- (b) Connect the brake actuator connector.



- (c) Using SST, connect the each brake line to the correct position of brake actuator, as shown in the illustration.

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Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

6. **FILL RESERVOIR WITH BRAKE FLUID**
7. **BLEED MASTER CYLINDER (See page 32-4)**
SST 09023-00101
8. **BLEED BRAKE LINE (See page 32-4)**
9. **CHECK FLUID LEVEL IN RESERVOIR**
10. **CHECK BRAKE FLUID LEAKAGE**
11. **CHECK OPERATION OF BRAKE ACTUATOR (See page 32-4)**