## STARTING SYSTEM (2AZ-FE) INSPECTION

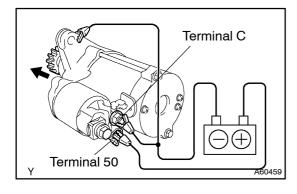
9097-01

## 1. STARTER ASSY

## **NOTICE:**

These tests must be done within 3 to 5 seconds to avoid burning out the coil.

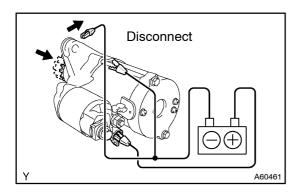
- (a) Disconnect the field coil lead wire from terminal C.
- (b) Connect the battery to the magnetic switch as shown. Check that the clutch pinion gear moves outward.



Disconnect Terminal C

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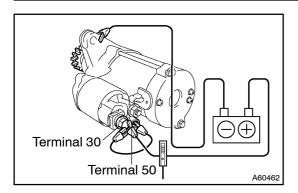
(c) With battery connected as above with the clutch pinion gear out, disconnect the negative (–) lead from terminal C. Check that the pinion gear remains out.



(d) Disconnect the negative (-) lead from the switch body. Check that the clutch pinion gear returns inward.

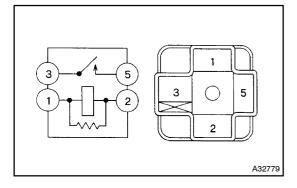
(e) Connect the lead wire to the terminal C with the nut.

Torque: 5.9 N·m (60 kgf·cm, 52 in.·lbf)



- (f) Connect the battery and ammeter to the starter as shown.
- (g) Check that the starter rotates smoothly and steadily with the pinion gear moving out. Check that the ammeter shows the specified current.

Specified current: 90 A or less at 11.5 V



## 2. STARTER RELAY ASSY

- (a) Inspect the relay continuity.
  - (1) Using an ohmmeter, check that there is continuity between terminals 1 and 2.

If there is no continuity, replace the relay.

(2) Check that there is no continuity between terminals 3 and 5.

If there is continuity, replace the relay.

- (b) Inspect the relay operation.
  - (1) Apply battery positive voltage across terminals 1 and 2
  - (2) Using an ohmmeter, check that there is continuity between terminals 3 and 5.

If there is no continuity, replace the relay.