

REPLACEMENT

HINT:

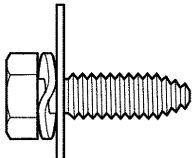
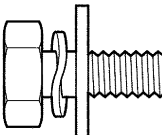
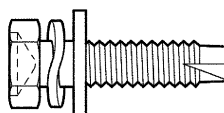
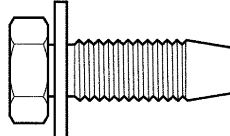
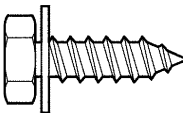
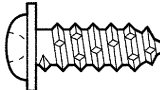
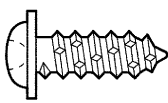
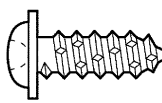
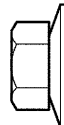
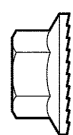
COMPONENTS: [See page 71-7](#)

1. TABLE OF BOLT, SCREW AND NUT

HINT:

Indicate the bolts, screws and nuts, which are necessary for installation and removal of the instrument panel, in the illustration and the text with alphabets.

mm (in.) (L=Length)

Code	Shape	Code	Shape	Code	Shape
<div>〈A〉</div>	<div><div>$\phi=6$ (0.24) L=20 (0.79)</div></div>	<div>〈B〉</div>	<div><div>$\phi=6$ (0.24) L=16 (0.63)</div></div>	<div>〈C〉</div>	<div><div>$\phi=6$ (0.24) L=25 (0.98)</div></div>
B30741	90119-06144	B55950	90119-06220	B55952	90119-06429
<div>〈D〉</div>	<div><div>$\phi=8$ (0.31) L=20 (0.79)</div></div>	<div>〈E〉</div>	<div><div>$\phi=6$ (0.24) L=20 (0.79)</div></div>	<div>〈F〉</div>	<div><div>$\phi=5.22$ (0.2055) L=16 (0.63)</div></div>
B31940	91633-60820	B55953	90159-60200	B30768	93567-55018
<div>〈G〉</div>	<div><div>$\phi=5$ (0.20) L=16 (0.63)</div></div>	<div>〈H〉</div>	<div><div>$\phi=5$ (0.20) L=16 (0.63)</div></div>	<div>〈I〉</div>	<div><div>$\phi=6$ (0.24)</div></div>
B30768	93567-15016	B30768	93567-15020	B51290	90179-06097
<div>〈J〉</div>	<div><div>$\phi=6$ (0.24)</div></div>				
B33327	90179-06115				

P

B57308

- DISCONNECT BATTERY NEGATIVE TERMINAL [\(See page 60-1\)](#)
- REMOVE STEERING WHEEL COVER LOWER NO.2
- REMOVE CONNECTOR COVER [\(See page 82-1\)](#)

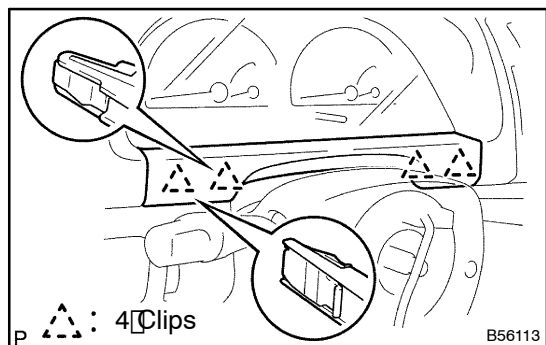
5. PLACE FRONT WHEELS FACING STRAIGHT AHEAD**6. REMOVE HORN BUTTON ASSY**

(See page 60-15)

7. REMOVE STEERING WHEEL ASSY

(See page 50-6)

SST 09950-50013, 09951-05010, 09952-05010, 09953-05020, 09954-05021)

**8. REMOVE INSTRUMENT CLUSTER FINISH PANEL**

- (a) Disengage the 4 clips and remove the instrument cluster finish panel.

9. REMOVE STEERING COLUMN COVER

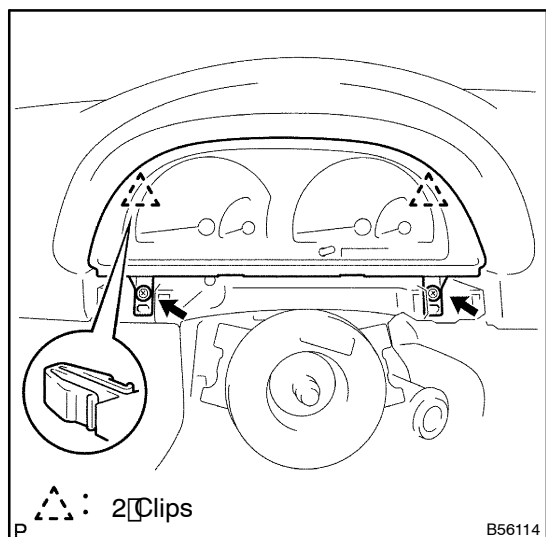
(See page 50-6)

10. REMOVE HEADLAMP DIMMER SWITCH ASSY

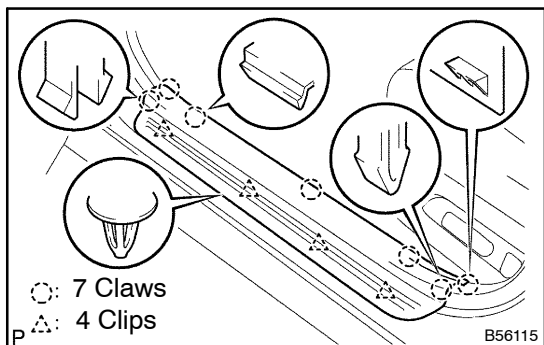
(See page 65-19)

11. REMOVE WINDSHIELD WIPER SWITCH ASSY

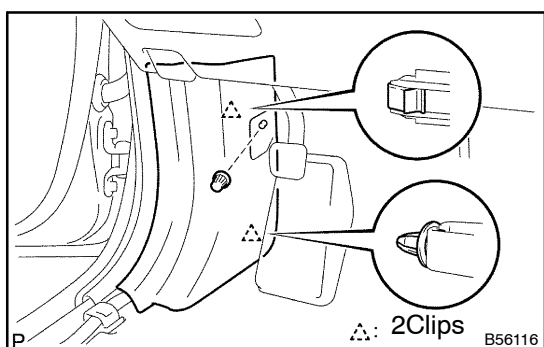
(See page 66-12)

**12. REMOVE COMBINATION METER ASSY**

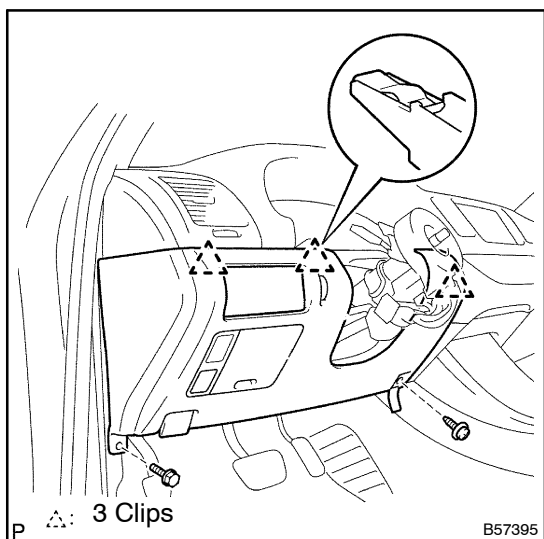
- (a) Remove the 2 screws<H> and disengage the 2 clips.
- (b) Pull out the combination meter assy, then disconnect the connectors.

**13. REMOVE FRONT DOOR SCUFF PLATE LH**

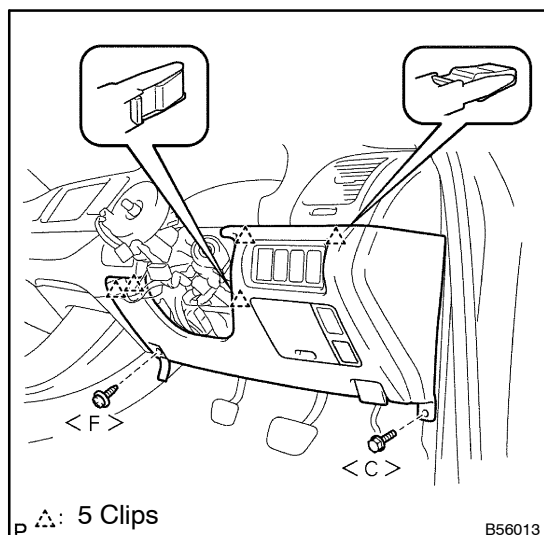
- (a) Disengage the 7 claws, 4 clips and remove the front door scuff plate LH.

14. REMOVE FRONT DOOR SCUFF PLATE RH**15. REMOVE COWL SIDE TRIM SUB-ASSY LH**

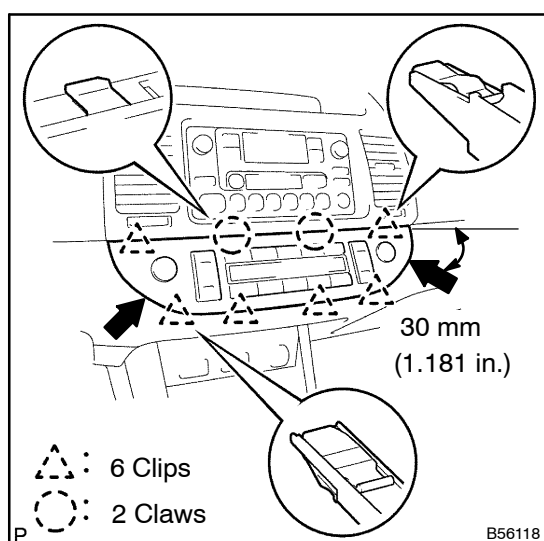
- (a) Remove the clip.
- (b) Disengage the 2 clips and remove the cowl side trim sub-assy LH.

16. REMOVE COWL SIDE TRIM SUB-ASSY RH**17. REMOVE INSTRUMENT PANEL SUB-ASSY UPPER**

- (a) LHD steering position type:
Disconnect the hood lock control cable.
- (b) LHD steering position type:
Remove the bolt<C> and screw<F>.
- (c) LHD steering position type:
Disengage the 3 clips.
- (d) LHD steering position type:
Disconnect the connectors and remove the instrument panel sub-assy upper.



- (e) RHD steering position type:
Disconnect the hood lock control cable.
- (f) RHD steering position type:
Remove the bolt<C> and screw<F>.
- (g) RHD steering position type:
Disengage the 5 clips.
- (h) RHD steering position type:
Disconnect the connectors and remove the instrument panel sub-assy upper.

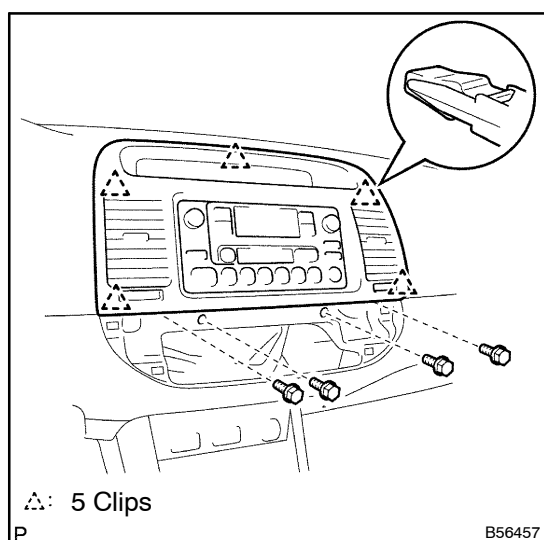


18. REMOVE AIR CONDITIONER CONTROL ASSEMBLY

- (a) Using a screwdriver, disengage the 6 clips, 2 claws and remove the air conditioner control assembly, then disconnect the connectors.

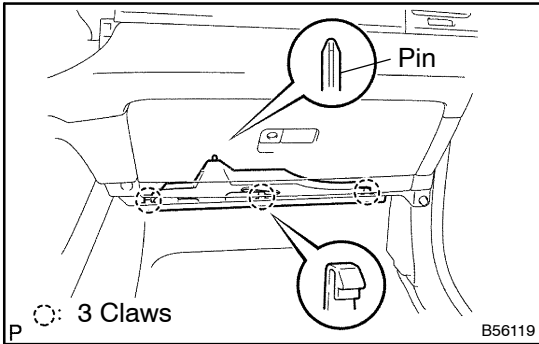
HINT:

Tape the screwdriver tip, before use.



19. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY CENTER

- (a) Remove the 4 bolts.
- (b) Using a moulding remover, disengage 5 clips, 4 claws and remove the instrument cluster finish panel sub-assy center with radio receiver assy, then disconnect the connectors.



20. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.1

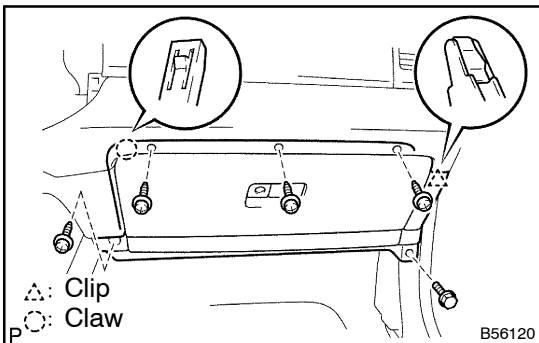
- Disengage the 3 claws.
- Disengage the pin and remove the instrument panel under cover sub-assy No.1.

21. REMOVE GLOVE COMPARTMENT DOOR PAD

- Using a screwdriver, remove the glove compartment door pad.

HINT:

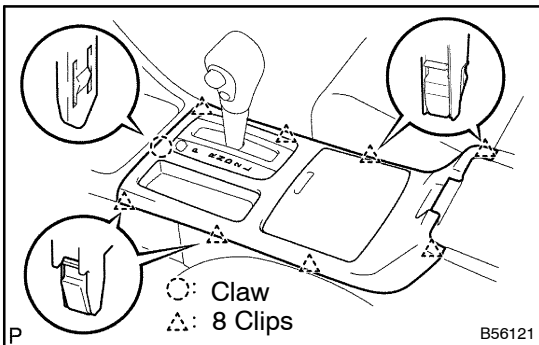
Tape the screwdriver tip, before use.



22. REMOVE INSTRUMENT PANEL SUB-ASSY LOWER

- Remove the bolt<C> and 4 screws<F>.
- Disengage the claw, clip and remove the instrument panel sub-assy lower.

23. REMOVE FLOOR SHIFT SHIFT LEVER KNOB SUB-ASSY(M/T TRANSAXLE)

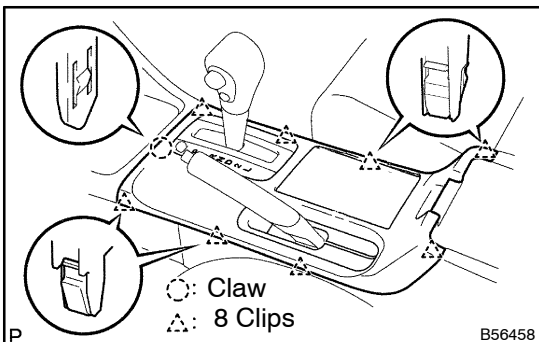


24. REMOVE CONSOLE PANEL UPPER REAR

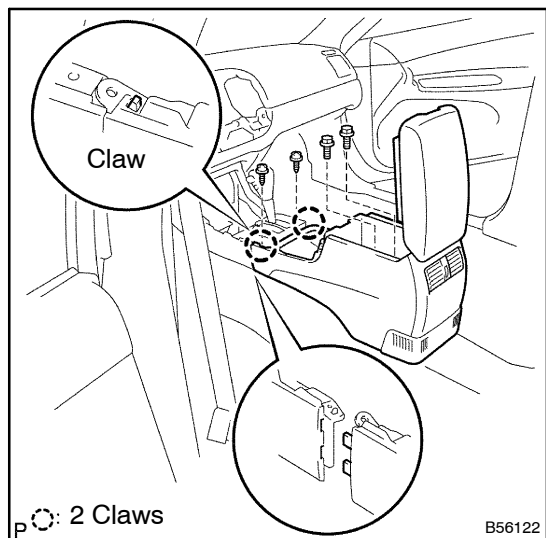
- Foot parking brake:
Using a moulding remover, disengage the claw, 8 clips and remove the console panel upper rear.

HINT:

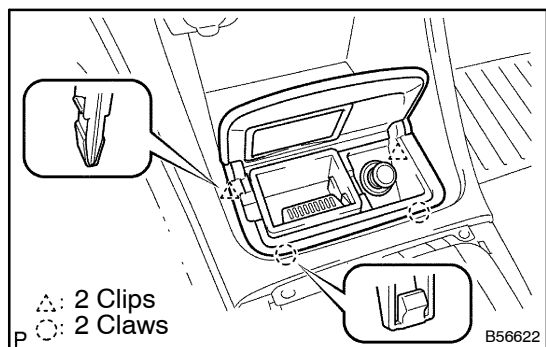
Set the shift lever N range(A/T).



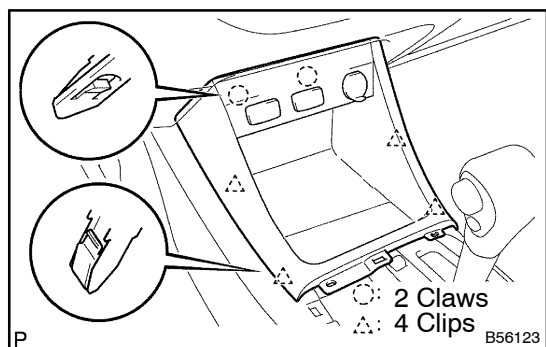
- Hand parking brake:
Disengage the clip, 2 claws and remove the console panel cup holder.
- Hand parking brake:
Using a moulding remover, disengage the claw, 8 clips and remove the console panel upper rear.

25. REMOVE CONSOLE BOX CARPET**26. REMOVE RR CONSOLE BOX**

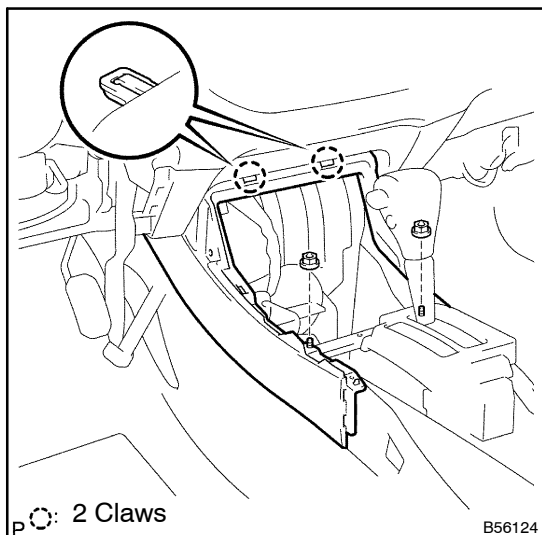
- (a) Remove the 2 bolts and 2 screws<G>.
- (b) Disengage the 2 claws and remove the RR console box.

**27. REMOVE INSTRUMENT PANEL ASH RECEPTACLE ASSY**

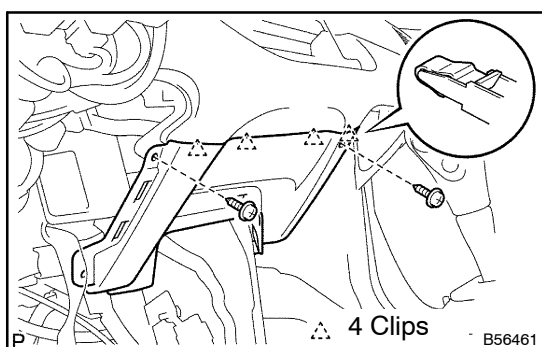
- (a) Disengage the 2 clips, 2 claws and disconnect the connector.
- (b) Remove the instrument panel ash receptacle assy.

**28. REMOVE CONSOLE PANEL UPPER**

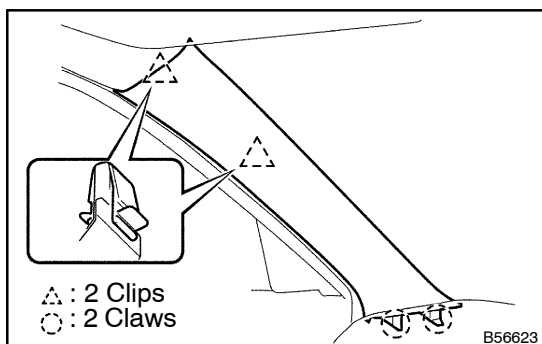
- (a) Using a moulding remover, disengage the 4 clips and 2 claws.
- (b) Disconnect the connectors and remove the console panel upper.

**29. REMOVE CONSOLE BOX FRONT**

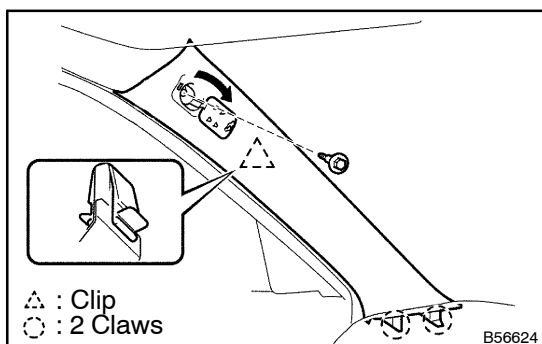
- (a) Remove the 2 nuts<I>.
- (b) Disengage the 2 claws and remove the console box front.

**30. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER**

- (a) Remove the 2 screws<F>.
- (b) Disengage the 4 clips and remove the instrument panel finish panel lower center.

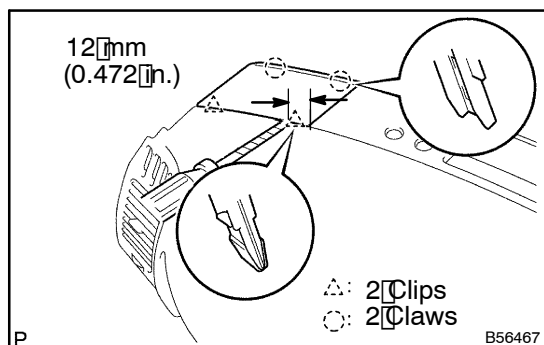
**31. REMOVE FRONT PILLAR GARNISH LH(W/O CURTAIN SHIELD AIR BAG)**

- (a) Using a moulding remover, disengage the 2 clips, 2 claws and remove the front pillar garnish LH.

**32. REMOVE FRONT PILLAR GARNISH LH(W/ CURTAIN SHIELD AIR BAG)**

- (a) Using a screwdriver, open the cover and remove the bolt.
HINT:
Tape the screwdriver tip, before use.
- (b) Using a moulding remover, disengage the clip, 2 claws and remove the front pillar garnish LH.

33. REMOVE FRONT PILLAR GARNISH RH(W/O CURTAIN SHIELD AIR BAG)**34. REMOVE FRONT PILLAR GARNISH RH(W/ CURTAIN SHIELD AIR BAG)**



35. REMOVE INSTRUMENT PANEL SPEAKER PANEL SUB-ASSY NO. 2

- (a) Using a screwdriver, disengage the 2 clips and 2 claws.

HINT:

Tape the screwdriver tip, before use.

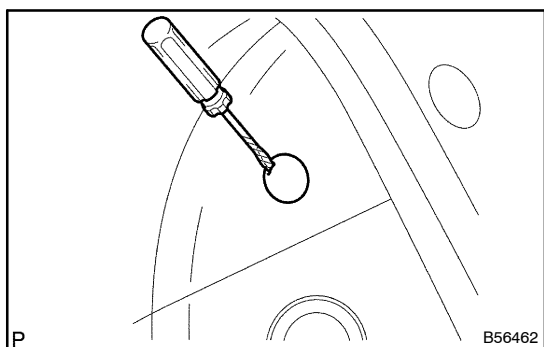
- (b) Remove the instrument panel speaker panel sub-assy No. 2.

36. REMOVE INSTRUMENT PANEL SPEAKER PANEL SUB-ASSY

37. REMOVE FRONT NO. 2 SPEAKER ASSY

(See page 67-6)

38. DISCONNECT PASSENGER AIRBAG CONNECTOR (See page 60-28)



39. REMOVE INSTRUMENT PANEL SAFETY PAD CAP

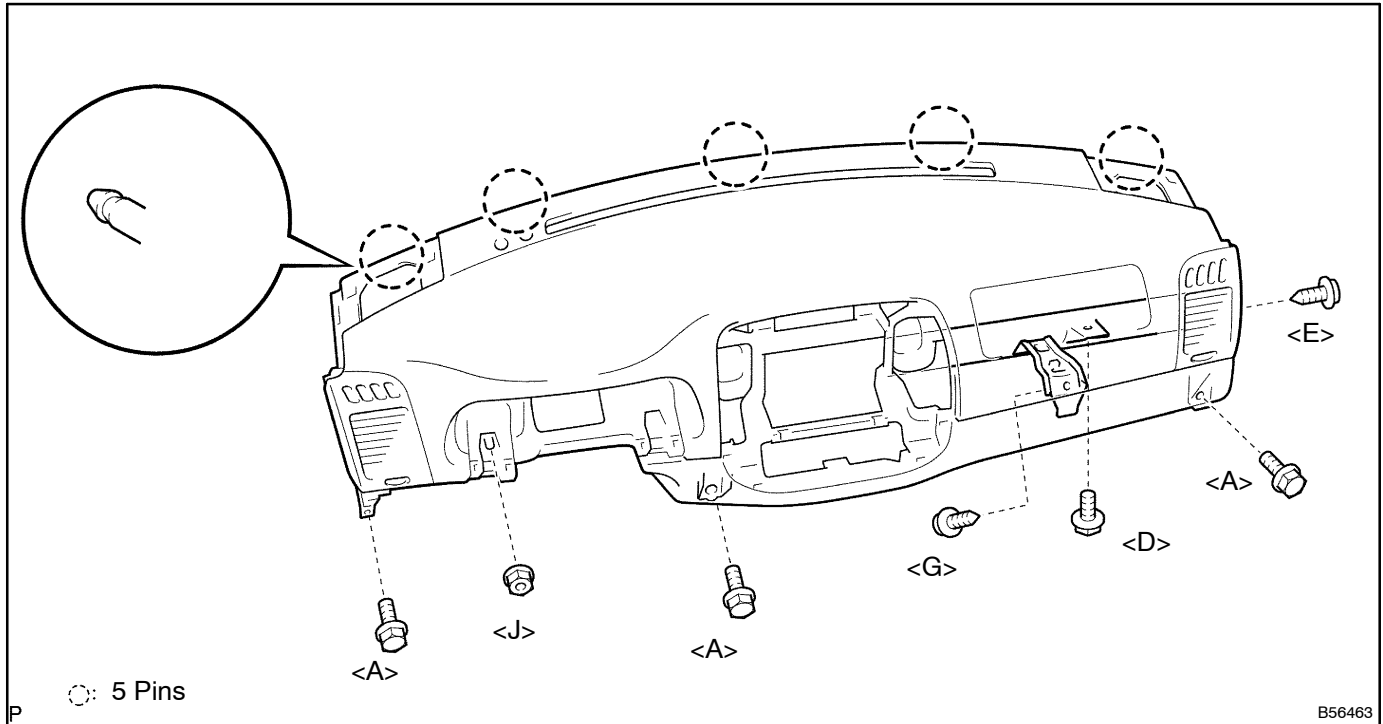
- (a) Using a screwdriver, remove the instrument panel safety pad cap.

HINT:

Tape the screwdriver tip, before use.

40. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSY

- (a) Remove the 2 screws<E><G>, nut<J> and 4 bolts<A><D>.
- (b) Disconnect the connectors.
- (c) Remove the instrument panel safety pad sub-assy.

**41. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.2**

- (a) Disengage the 3 clips and 3 claws.
- (b) Remove the instrument panel register assy No.2.

42. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.1

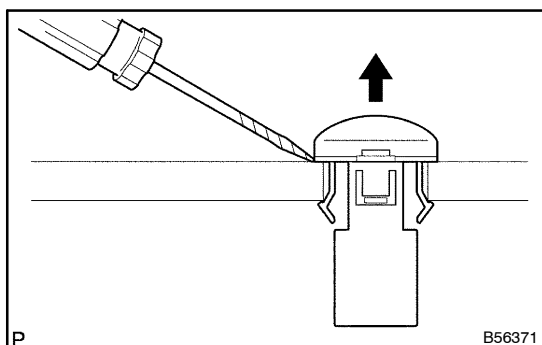
- (a) Disengage the 3 clips and 3 claws.
- (b) Remove the instrument panel register assy No.1.

43. REMOVE SWITCH HOLE BASE NO.1 (RHD STEERING POSITION TYPE)

- (a) Disengage the 4 clips.
- (b) Disconnect the connectors and remove the switch hole base No.1.

44. REMOVE GLOVE BOX LAMP ASSY

- (a) Disengage the 4 claws and remove the glove box lamp assy.

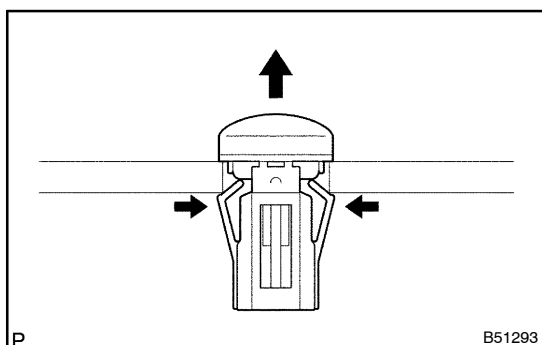


45. REMOVE AUTOMATIC LIGHT CONTROL SENSOR(W/ CONLIGHT)

- (a) Disconnect the connector.
- (b) Using a screwdriver, remove the automatic light control sensor.

HINT:

Tape the screwdriver tip, before use.



46. REMOVE COOLER (SOLAR SENSOR) THERMISTOR(AUTO AIR CONDITIONER)

- (a) Disconnect the connector.
- (b) Remove the cooler (solar sensor) thermistor.

NOTICE:

Do not pry the cooler (solar sensor) thermistor off from the upper position.

47. REMOVE SIDE DEFROSTER NOZZLE DUCT NO.2

- (a) Remove the screw <G> and side defroster nozzle duct No.2.

48. REMOVE SIDE DEFROSTER NOZZLE DUCT NO.1

- (a) Remove the screw <G> and side defroster nozzle duct No.1.

49. REMOVE DEFROSTER NOZZLE ASSY

- (a) Remove the 5 screws <G> and defroster nozzle assy.

50. REMOVE HEATER TO REGISTER DUCT NO.1

- (a) Remove the 2 screws <G> and heater to register duct No.1.

51. REMOVE HEATER TO REGISTER DUCT NO.3

- (a) Remove the 2 screws <G> and heater to register duct No.3.

52. REMOVE HEATER TO REGISTER DUCT NO.2

- (a) Remove the screw <G> and heater to register duct No.2.

53. REMOVE DEFROSTER NOZZLE GARNISH NO.1

- (a) Disengage the 5 clips and remove the defroster nozzle garnish No.1.

54. REMOVE PIN, INSTRUMENT PANEL, NO.1

- (a) Remove the 2 screws <G> and 2 instrument panel pin No.1.

55. REMOVE INSTR PNL PASS L/DOOR AIR BAG ASSY

(See page 60-28)

56. INSTALL INSTR PNL PASS L/DOOR AIR BAG ASSY

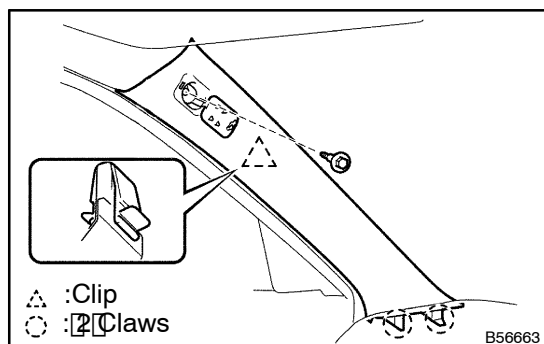
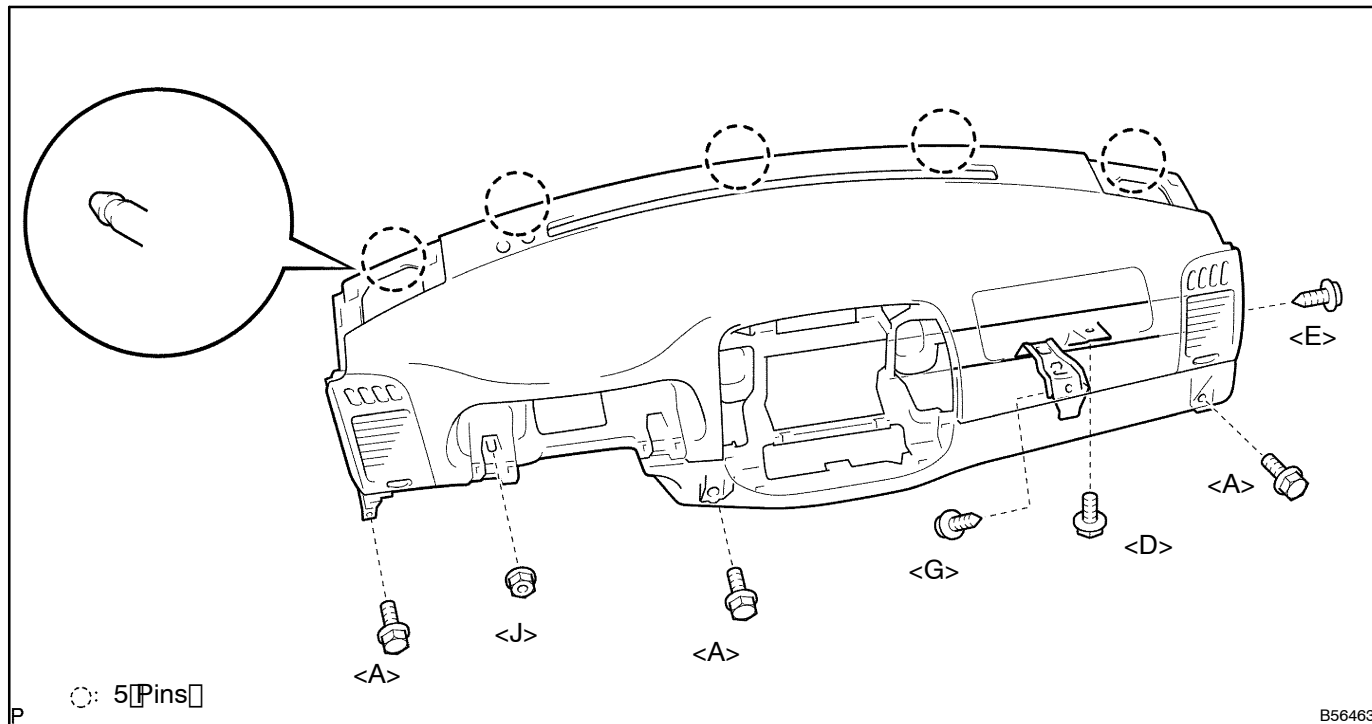
(See page 60-28)

57. INSTALL INSTRUMENT PANEL SAFETY PAD SUB-ASSY

- (a) Using a torque wrench, install the bolt <D>.

Torque:

20 N·m (204 kgf·cm, 14 ft·lbf)

**58. INSTALL FRONT PILLAR GARNISH LH (W/ CURTAIN SHIELD AIR BAG)**

- (a) Engage the 2 claws and clip.
(b) Install the front pillar garnish LH with bolt.

Torque:

7.5 - 20 N·m (76 - 204 kgf·cm, 66 in. lbf - 15 ft·lbf)

59. INSTALL FRONT PILLAR GARNISH RH (W/ CURTAIN SHIELD AIR BAG)**60. CENTER SPIRAL CABLE (See page 60-24)****61. INSTALL STEERING WHEEL ASSY**

(See page 50-6)

62. INSPECT STEERING WHEEL CENTER POINT**63. INSTALL HORN BUTTON ASSY**

(See page 60-15)

64. INSPECT HORN BUTTON ASSY

(See page 60-15)

65. INSPECT SRS WARNING LIGHT