

TORQUE SPECIFICATION

2AZ-FE

Part Tightened	N·m	kgf·cm	ft·lbf
Intake manifold x Cylinder head	30	306	22
Air cleaner cap sub-assy x Air cleaner case sub-assy	5.0	51	44 in.·lbf
Engine cover sub-assy No. 1 x Cylinder head cover sub-assy	7.0	71	62 in.·lbf

1MZ-FE/3MZ-FE

Part Tightened	N·m	kgf·cm	ft·lbf
Intake air control valve assy x Intake air surge tank (see page 13-12)			
Bolt A and nut A	21	214	15
Bolt B	20	204	15
Intake air control valve assy No. 2 x Intake air surge tank	10	102	7