

REAR SUSPENSION ARM ASSY NO.2 LH REPLACEMENT

27060-06

HINT:

COMPONENTS: See page 27-2

1. **REMOVE REAR WHEEL**
2. **REMOVE EXHAUST PIPE ASSY CENTER**
 - (a) 1MZ-FE / 3MZ-FE engine: See page 15-7
 - (b) 2AZ-FE engine: See page 15-3
3. **REMOVE STABILIZER BAR REAR (See page 27-16)**
4. **SEPARATE REAR SUSPENSION ARM ASSY NO.1 LH (See page 27-10)**
5. **SEPARATE REAR SUSPENSION ARM ASSY NO.1 RH**

HINT:

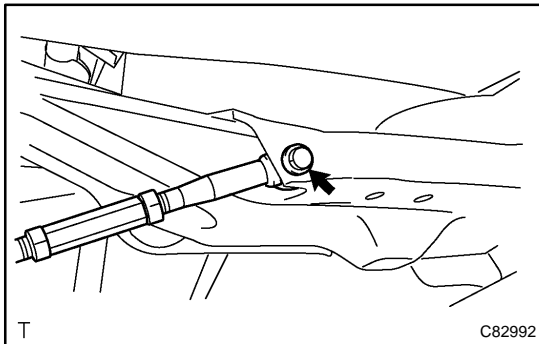
Separate the RH side by the procedures with the LH side.

6. **SEPARATE REAR SUSPENSION ARM ASSY NO.2 LH (See page 27-10)**
7. **SEPARATE REAR SUSPENSION ARM ASSY NO.2 RH**

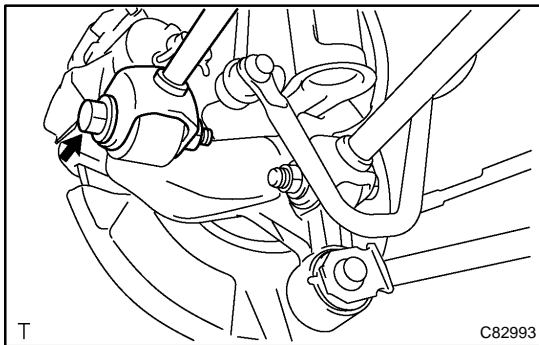
HINT:

Separate the RH side by the procedures with the LH side.

8. **SEPARATE STRUT ROD ASSY REAR (See page 27-18)**
9. **REMOVE REAR SUSPENSION MEMBER SUB-ASSY (See page 27-10)**



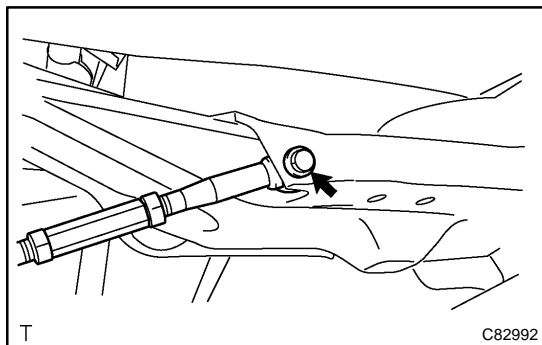
10. **REMOVE REAR SUSPENSION ARM ASSY NO.2 LH**
 - (a) Remove the bolt and disconnect the rear suspension arm No. 2 (inner side).



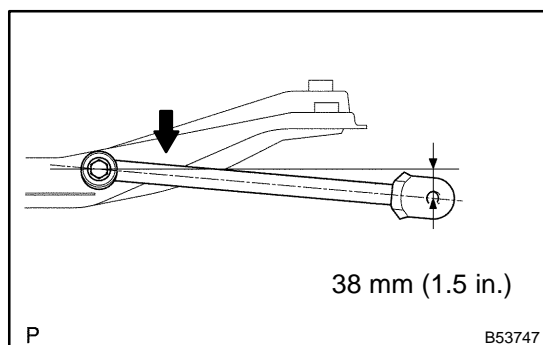
- (b) Remove the bolt, nut and the rear suspension arm No. 2 (outer side) from rear axle carrier.

HINT:

Keep the nut fixed while loosening and removing the bolt.

**11. INSTALL REAR SUSPENSION ARM ASSY NO.2 LH**

- (a) Install the rear suspension arm No. 2 (inner side) with the bolt and temporarily tighten the bolt.



- (b) Set the suspension arm in the position in the illustration and fully tighten the bolt.

Torque: 100 N·m (1,020 kgf·cm, 74 ft·lbf)

12. INSTALL REAR SUSPENSION MEMBER SUB-ASSY (See page 27-10)**13. TEMPORARILY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 LH (See page 27-10)****14. TEMPORARILY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 RH**

HINT:

Temporarily tighten the RH side by the procedures with the LH side.

15. TEMPORARILY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH (See page 27-10)**16. TEMPORARILY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 RH**

HINT:

Temporarily tighten the RH side by the procedures with the LH side.

17. TEMPORARILY TIGHTEN STRUT ROD ASSY REAR (See page 27-18)**18. INSTALL STABILIZER BAR REAR (See page 27-16)****19. STABILIZE SUSPENSION (See page 27-10)****20. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 LH (See page 27-10)****21. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 RH**

HINT:

Fully tighten the RH side by the procedures with the LH side.

22. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH (See page 27-10)**23. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 RH**

HINT:

Fully tighten the RH side by the procedures with the LH side.

24. FULLY TIGHTEN STRUT ROD ASSY REAR (See page 27-18)**25. INSTALL EXHAUST PIPE ASSY CENTER**

- (a) 1MZ-FE / 3MZ-FE engine: See page 15-7

- (b) 2AZ-FE engine: See page 15-3

26. INSTALL REAR WHEEL

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

27. INSPECT REAR WHEEL ALIGNMENT (See page 27-3)