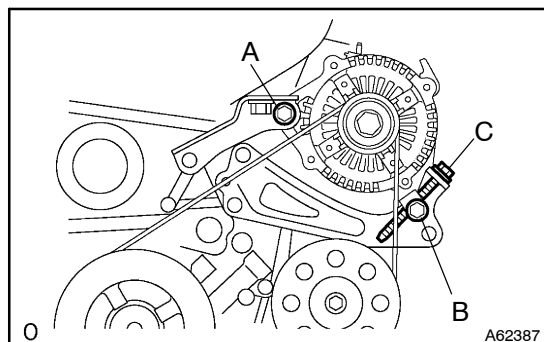


# GENERATOR ASSY (1MZ-FE)

## REPLACEMENT

19091-01



### 1. REMOVE GENERATOR ASSY

- Disconnect the generator connector.
- Remove the nut, and disconnect the lead wire from terminal B.
- Loosen the bolt A and B.
- Loosen the bolt C to lessen the tension of the drive belt.
- Remove the bolt A, B and the generator.

### 2. INSTALL GENERATOR ASSY

- Temporarily install the bolt A and B.
- Adjust the V-ribbed belt tension by tightening the adjusting bolt C. (See page 14-137)
- Tighten the bolt A and B.

#### Torque:

**Bolt A** 58 N·m (592 kgf·cm, 43 ft·lbf)

**Bolt B** 18 N·m (184 kgf·cm, 13 ft·lbf)

- Install the lead wire from terminal B.

**Torque:** 9.8 N·m (100 kgf·cm, 7 ft·lbf)

### 3. INSPECT DRIVE BELT DEFLECTION AND TENSION (REFERENCE) (See page 14-137)