

Section : Body
Electrical
Ref. No. : BE-2005
(Revised)
Date : Jul., 2002
Page : 1 of 5

Area Application : USA/Canada(Delete), Europe, General, G.C.C. Countries,
Australia(Delete)

Model Name : CAMRY

Model Code : MCV30, ACV30, 31

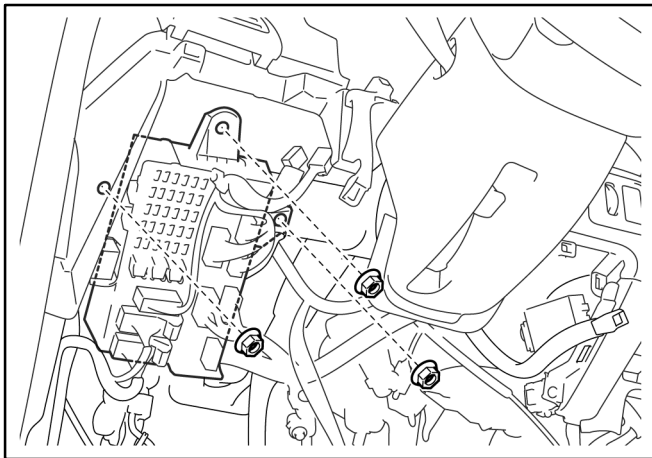
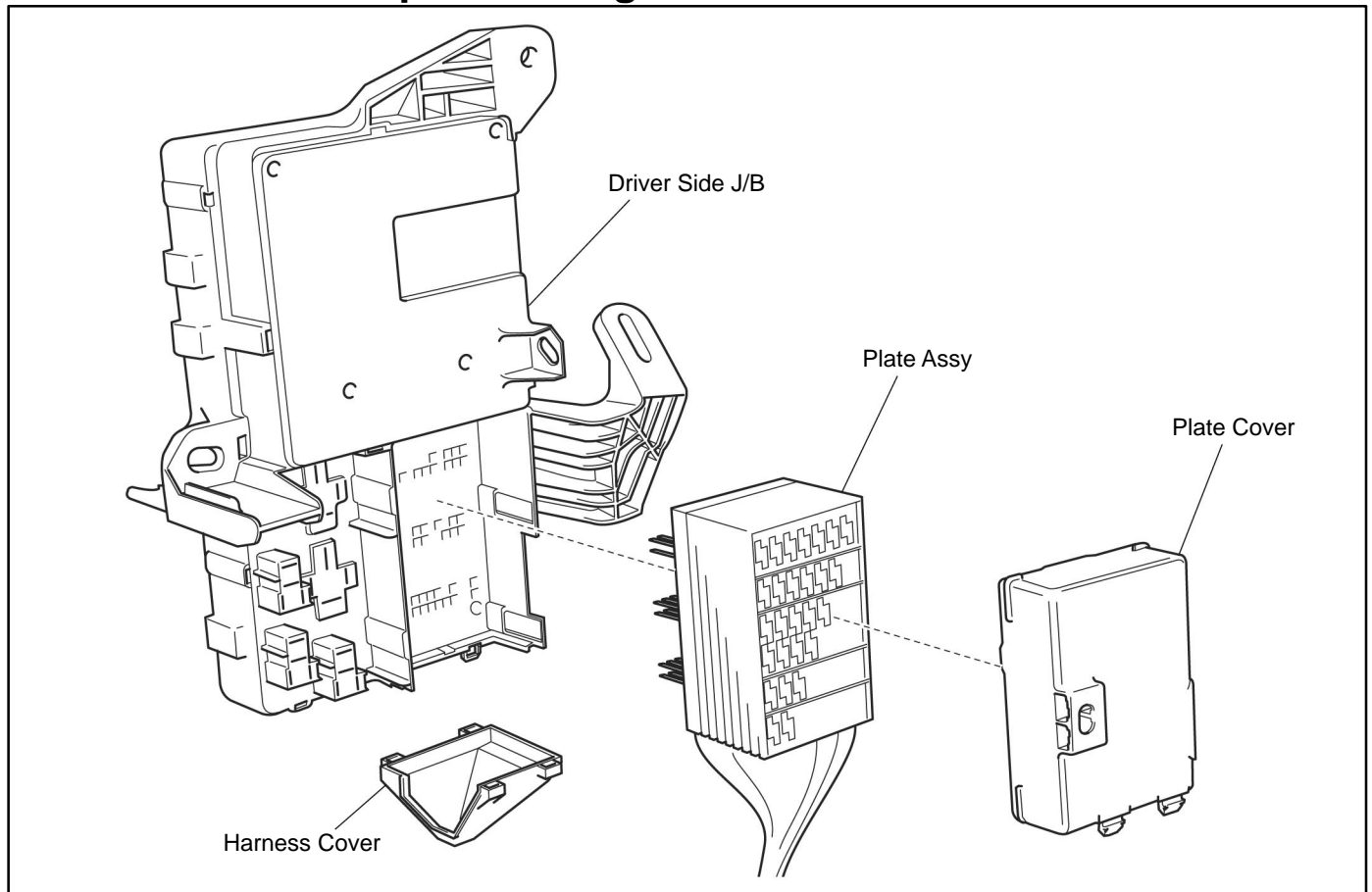
Subject : SUPPLEMENTAL FOR REPAIR MANUAL (CAMRY)

This Service Bulletin informs you of the Repair Procedure of the Driver side Junction Block for CAMRY because it has not been mentioned in the CAMRY Repair Manual.

Production Effective :

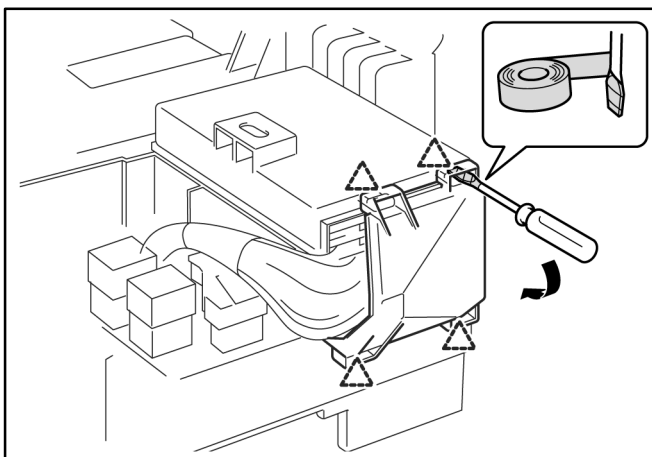
Frame No.	Production Date
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Driver Side J/B : Exploded Diagram



1. Remove Driver Side J/B.

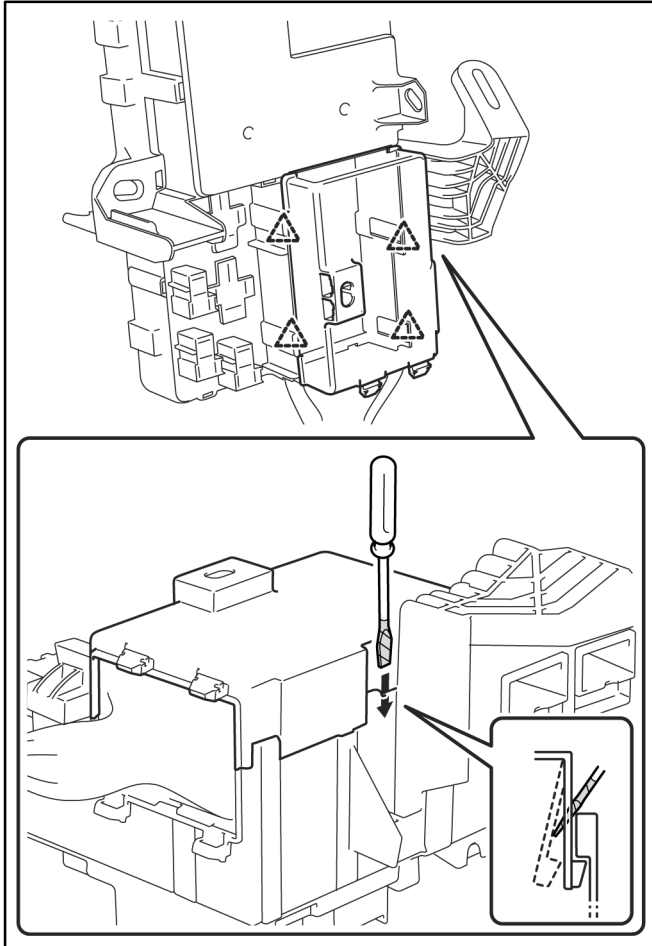
- (a) Remove the connectors
- (b) Remove the 3 nuts and driver side J/B.



2. Remove Plate.

- (a) Using a minus (-) screwdriver, remove the 4 clamps and harness cover.

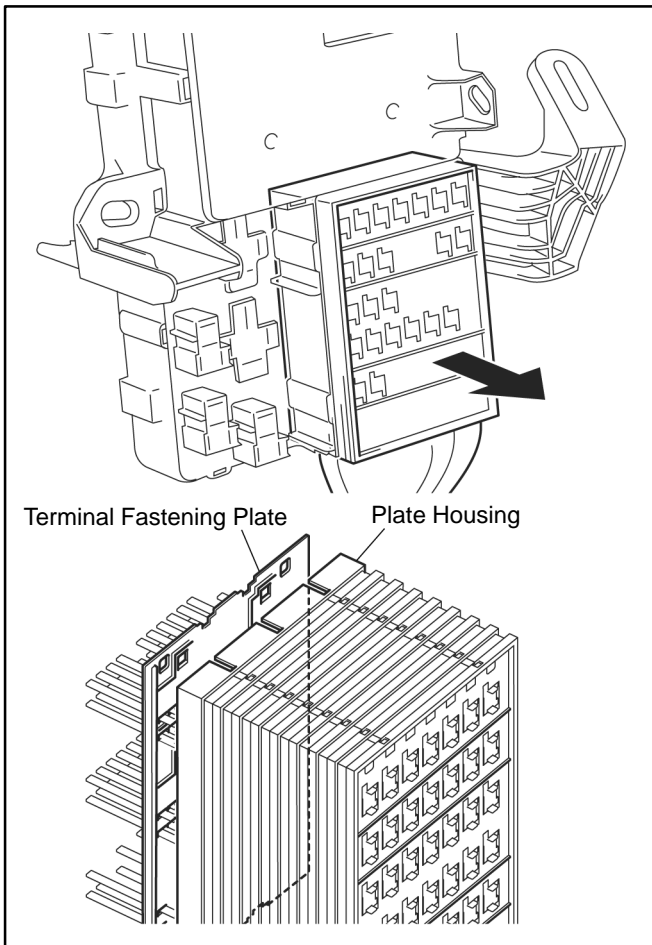
NOTICE:
Before using a minus (-) screwdriver, cover the blade of the screwdriver with a tape for protection of parts from possible damage.



- (b) Using a minus (–) screwdriver, remove the 4 clamps and plate cover.

NOTICE:

The clamps are fragile. Care should be exercised when removing the clamps so as not to damage them.



- (c) Remove the plate assy.

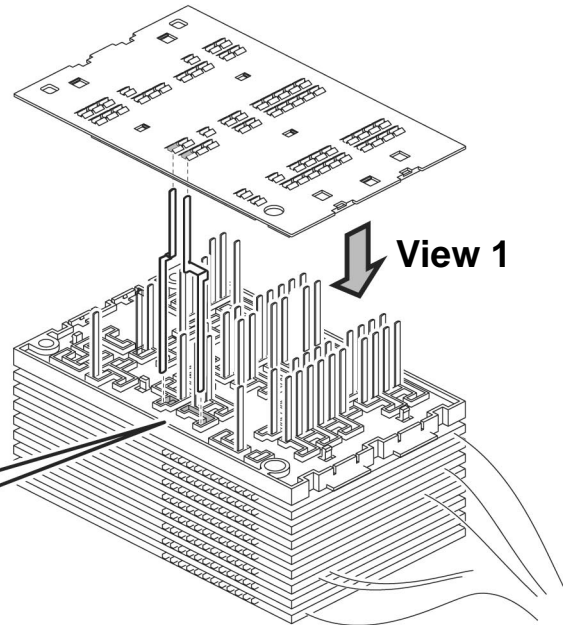
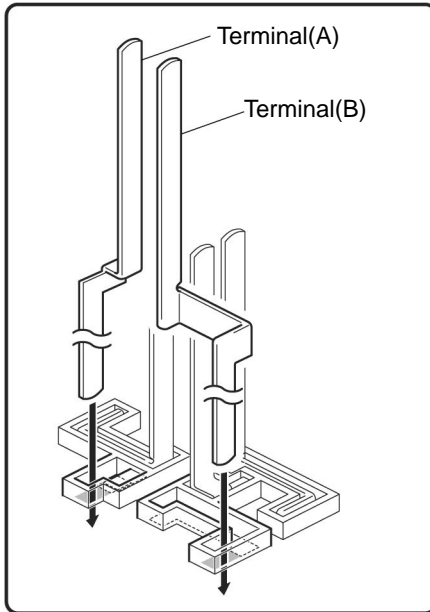
CAUTION:

The terminals are fastened in place by the plate housing and terminal fastening plate. When the fitting between them is not tight enough or loose, which may be the case once in a while depending on the vehicle, some of the terminals may come off when the plate assy is removed. To prevent this from happening, remove the plate assy nice and easy. In case any terminals come off, see the next page for the slot position into which each terminal should be inserted.

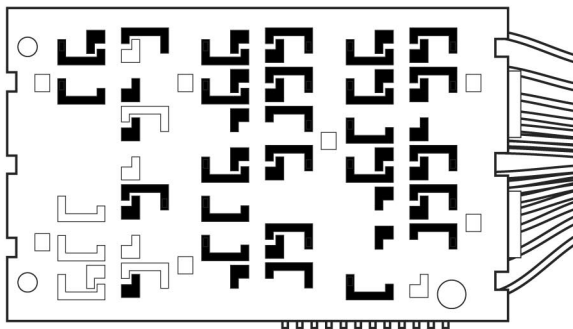
- (d) To put the plate assy back on, use the same procedure as used for removal, but in reverse order.





Plate Assy Reassembling Procedure

Plate Assy: Exploded Diagram



Terminal Slots Diagram (View 1)



 : Terminal(A)
  : Terminal(A)
 : Terminal(B)
  : Terminal(B)

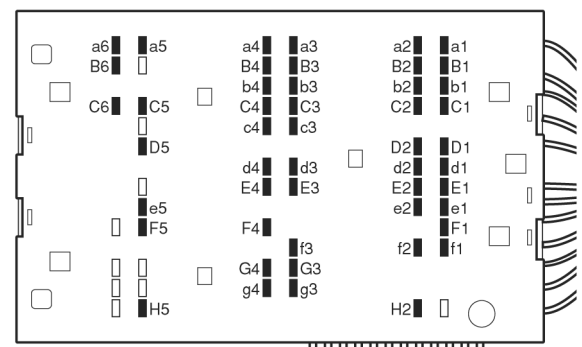
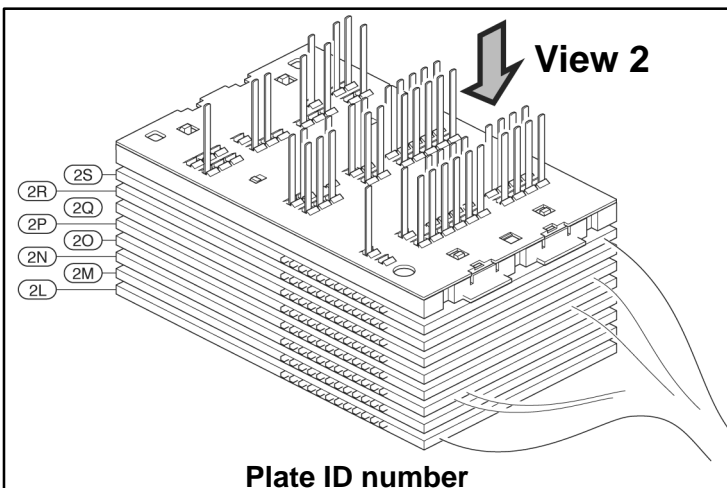
Terminal reinserting procedure

In case any terminals come off when conducting continuity test between the driver side J/B and plate, please read the following cautions before you get down to work.

- There are 2 kinds of terminals with 2 kinds of slots, each kind of terminals having its own type of slots to match. See the terminal slots diagram (View 1) when inserting.
- Vehicle grade does not make any difference in terms of the terminal inserting procedure, the types of terminals and slots are all the same.
- For reassembling, follow the same procedure as used for disassembling that is the procedure as described on the previous page, but in reverse order.

Inside-the-Plate Wiring Connection Diagram

When conducting continuity test inside the plate, see the plate and terminal ID number (View 2) shown below as well as the inside-the-plate wiring connection diagram on the next page.



Inside-the-Plate Wiring Connection Diagram

