

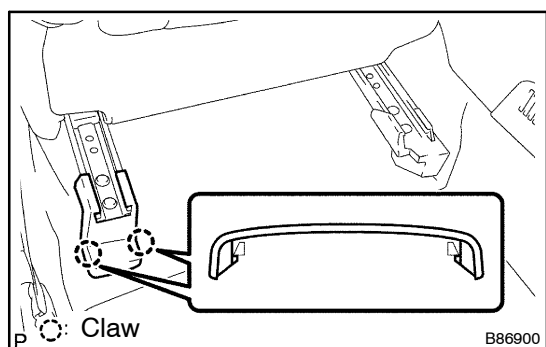
OVERHAUL

CAUTION:

- ☐ Wear safety gloves, because the sharp surfaces of the seatback frame and seat adjuster may injure your hand.
- ☐ Work must be started more than 90 seconds after the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery.
(The SRS is equipped with a back-up power source. If work is started within 90 seconds from disconnecting the negative (-) terminal cable of the battery, the SRS may deploy.)

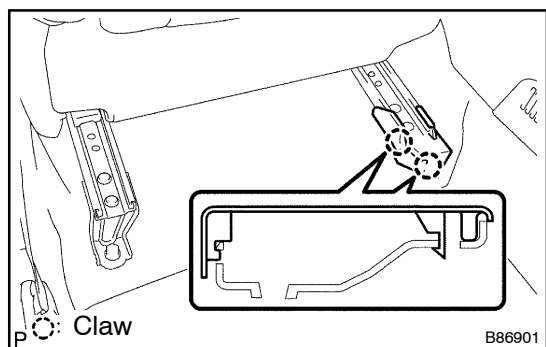
HINT:

- ☐ COMPONENT: See page 72-1.
 - The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
 - Use the same procedures for the RH side and LH side.
 - A bolt without a torque specification is shown in the standard bolt chart.
1. **DISCONNECT BATTERY NEGATIVE TERMINAL**
 2. **REMOVE FRONT SEAT HEADREST ASSY**



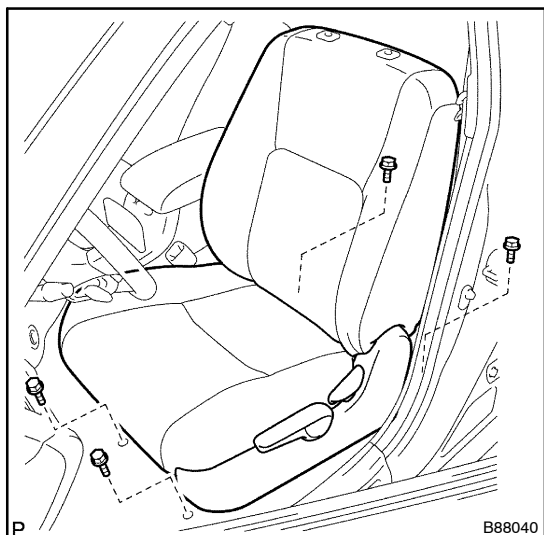
3. REMOVE FRONT SEAT TRACK COVER LH REAR OUTER

- (a) Disengage the 2 claws and remove the front seat track cover LH rear outer.

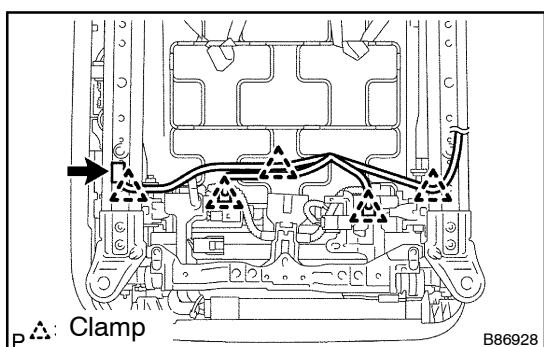


4. REMOVE FRONT SEAT TRACK COVER LH REAR INNER

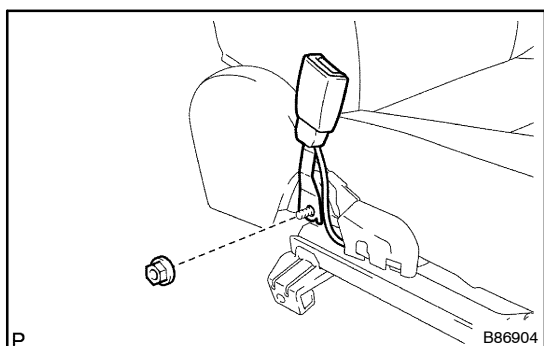
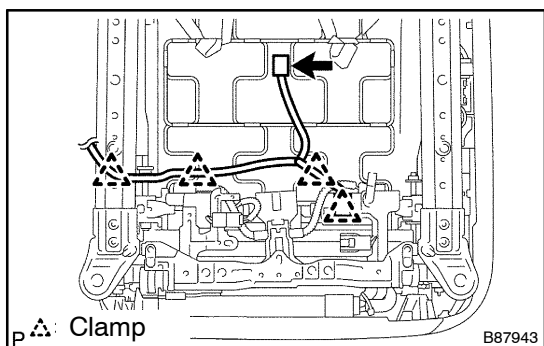
- (a) Disengage the 2 claws and remove the front seat track cover LH rear inner.

**5. REMOVE FRONT LH SEAT ASSY**

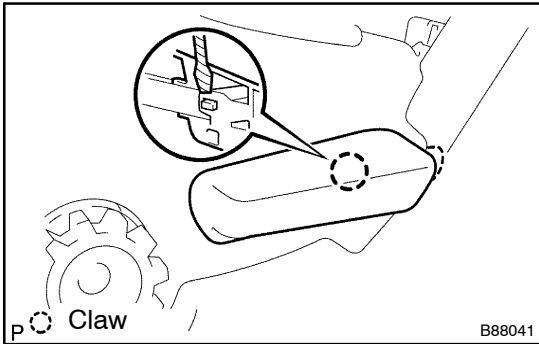
- (a) Remove the 4 bolts.
- (b) Disconnect the connectors and remove the front LH seat assy.

**6. REMOVE FRONT SEAT INNER BELT ASSY LH**

- (a) Driver seat only:
 - (1) Disengage the 5 clamps and disconnect the connectors.
- (b) Passenger seat only:
 - (1) Disengage the 4 clamps and disconnect the connectors.



- (c) Remove the nut and the front seat inner belt assy LH.

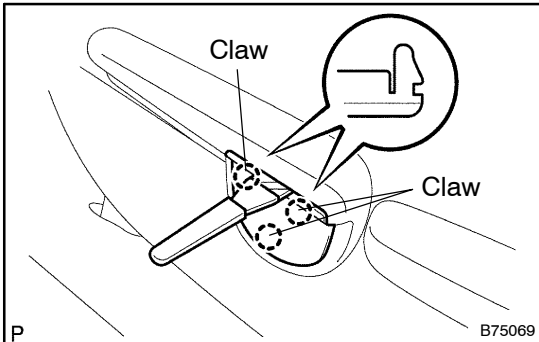


7. REMOVE RECLINING ADJUSTER RELEASE HANDLE

- (a) Using a screwdriver, disengage the claw and remove the reclining adjuster release knob.

HINT:

Tape up the screwdriver tip before.

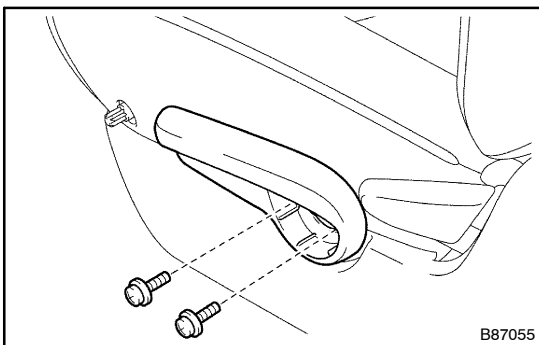


8. REMOVE VERTICAL ADJUSTING HANDLE (DRIVER SEAT ONLY)

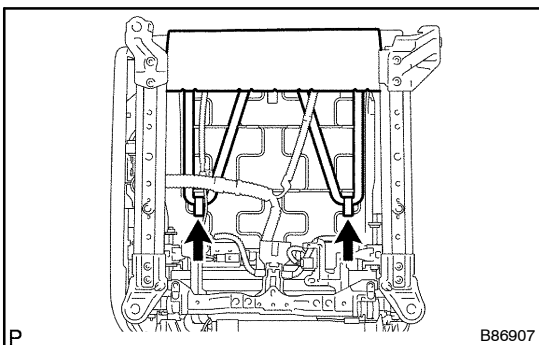
- (a) Using a scraper, disengage the 3 claws and remove the vertical adjuster handle cover.

HINT:

Tape up the scraper tip before.

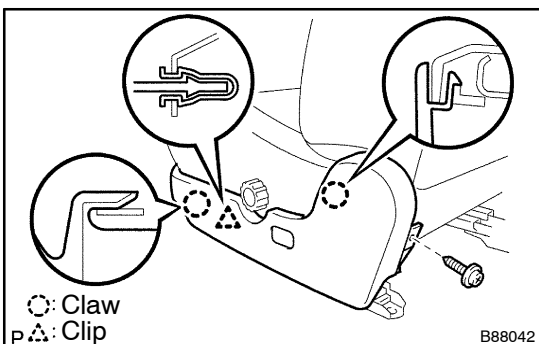


- (b) Remove the 2 screws and the vertical adjuster handle knob.

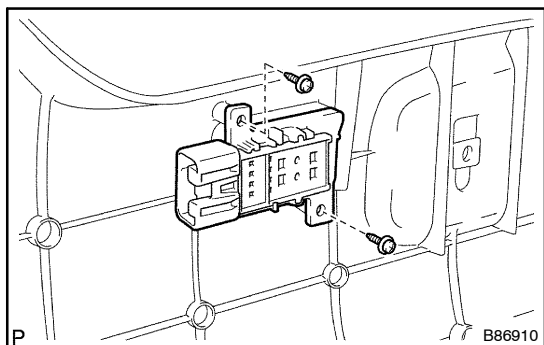


9. REMOVE FRONT SEAT CUSHION SHIELD LH

- (a) Disengage the 2 clips and the cover.

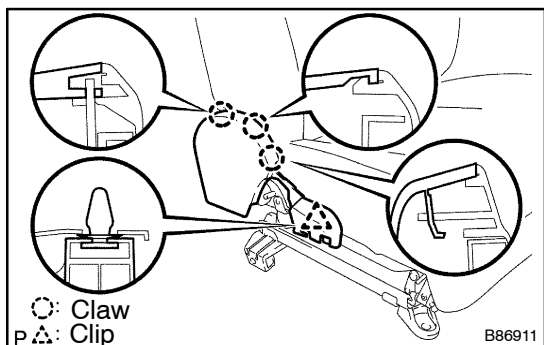


- (b) Remove the screw.
 (c) Driver seat only:
 (1) Disconnect the power seat switch assy connector.
 (d) Disengage the 2 claws and clip and remove the front seat cushion shield LH.



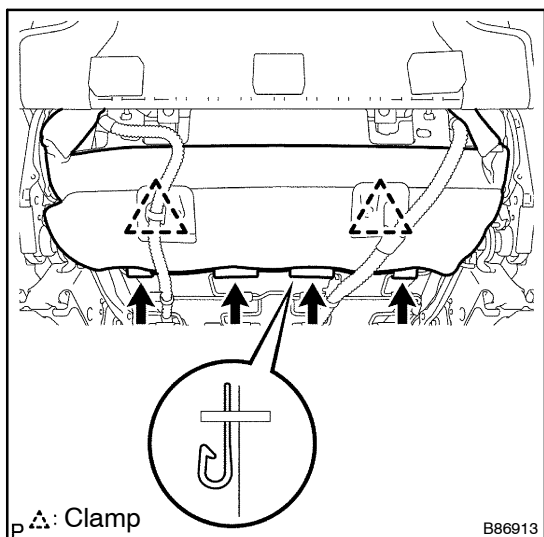
10. REMOVE POWER SEAT SWITCH ASSY (DRIVER SEAT ONLY)

- (a) Remove the 2 screws and the power seat switch assy.



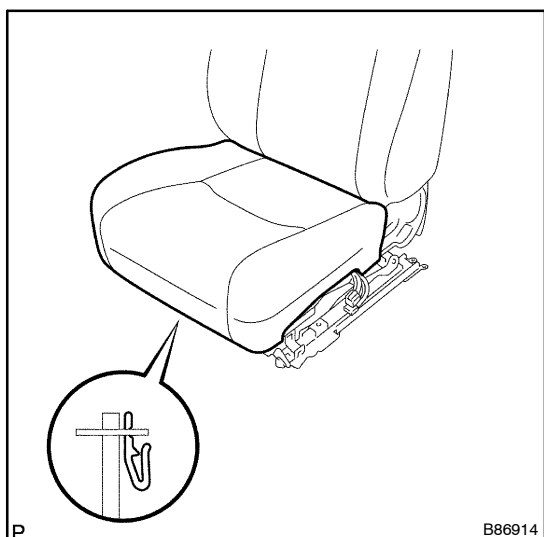
11. REMOVE FRONT SEAT CUSHION SHIELD INNER LH

- (a) Remove the screw.
- (b) Disengage the 3 claws and clip and remove the front seat cushion shield inner LH.

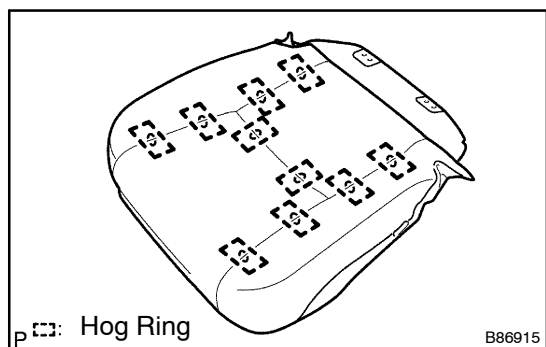


12. REMOVE SEAT CUSHION COVER W/PAD

- (a) Disengage the 2 clamps and 4 hooks.

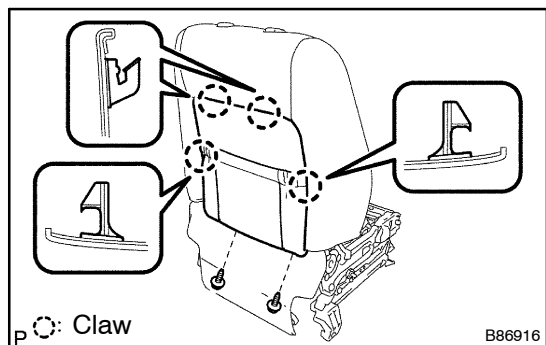


- (b) Remove the seat cushion cover with pad.



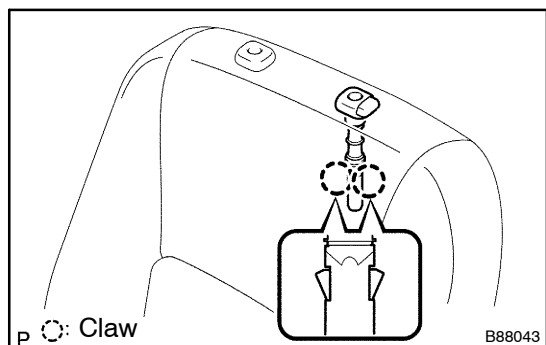
13. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Remove the 10 hog rings and the separate type front seat cushion cover.



14. REMOVE FRONT SEAT BACK BOARD SUB-ASSY LH

- (a) Remove the 2 screws.
- (b) Disengage the 4 claws and remove the front seatback board sub-assy.



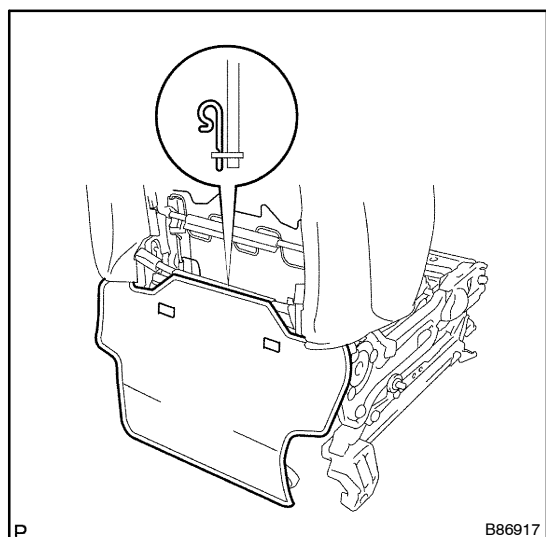
15. REMOVE FRONT SEAT HEADREST SUPPORT

- (a) Disengage the 2 claws and remove the front seat headrest support LH side.

16. REMOVE FRONT SEAT HEADREST SUPPORT

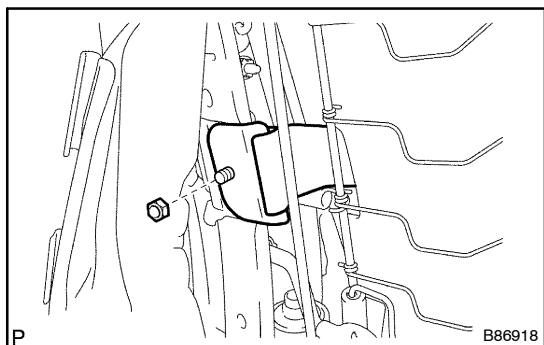
HINT:

Use the same procedures for the RH side and LH side.

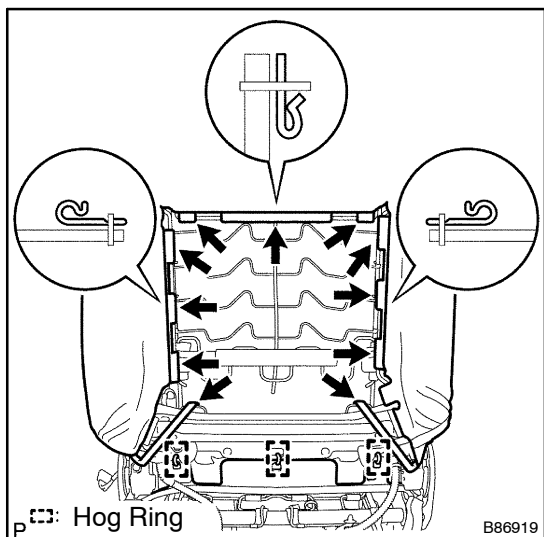


17. REMOVE SEAT BACK COVER W/PAD

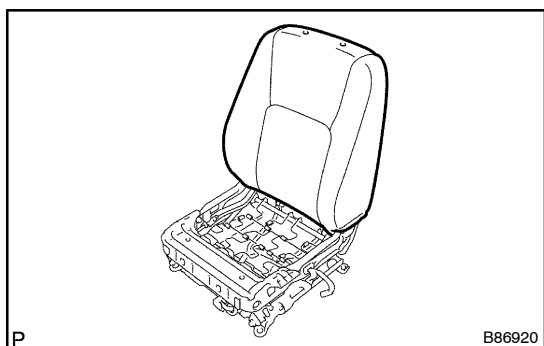
- (a) Remove the cover.



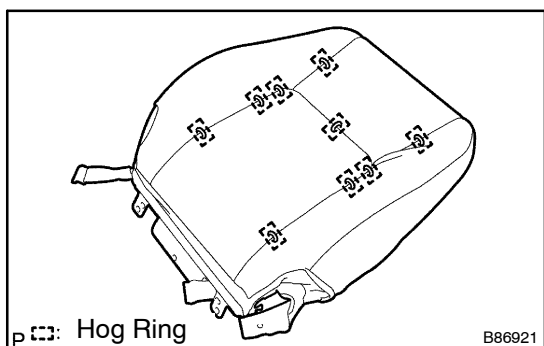
- (b) w/ Side airbag:
 (1) Remove the nut and disengage the separate type front seatback cover bracket.



- (c) Remove the 3 hog rings and disengage the 11 hooks.

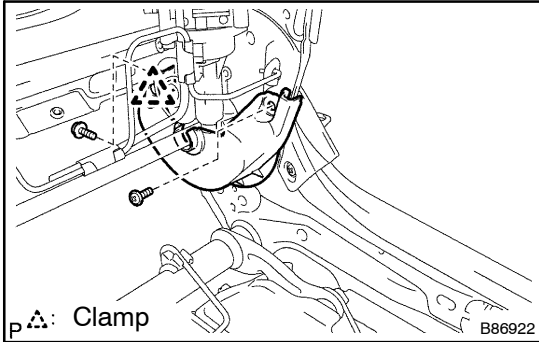


- (d) Remove the seatback cover with pad.



18. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Remove the 9 hog rings and the separate type front seat back cover.

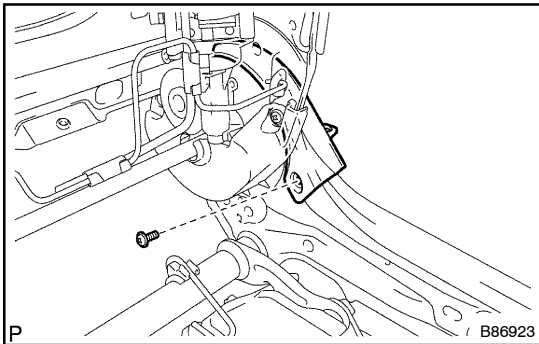
**19. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER**

- (a) Disengage the clamp.
- (b) Remove the 2 screws and the RH seat reclining adjuster inside cover (lower).

20. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER

HINT:

Use the same procedures for the RH side and LH side.

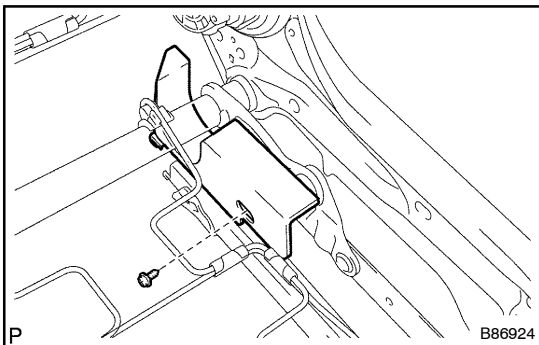
**21. REMOVE RECLINING ADJUSTER INSIDE COVER LH**

- (a) Remove the screw and the reclining adjuster inside cover LH (upper).

22. REMOVE RECLINING ADJUSTER INSIDE COVER RH

HINT:

Use the same procedures for the RH side and LH side.

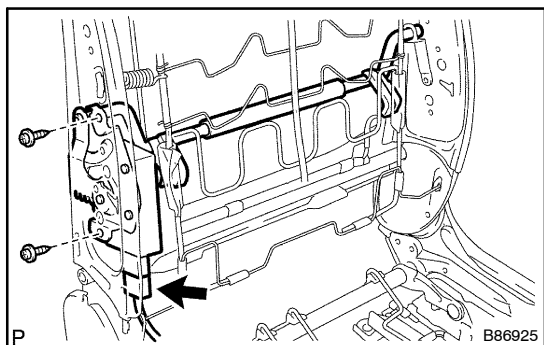
**23. REMOVE FRONT SEAT CUSHION SHIELD LOWER LH**

- (a) Remove the screw and the front seat cushion shield lower LH (LH side).

24. REMOVE FRONT SEAT CUSHION SHIELD LOWER LH

HINT:

Use the same procedures for the RH side and LH side.



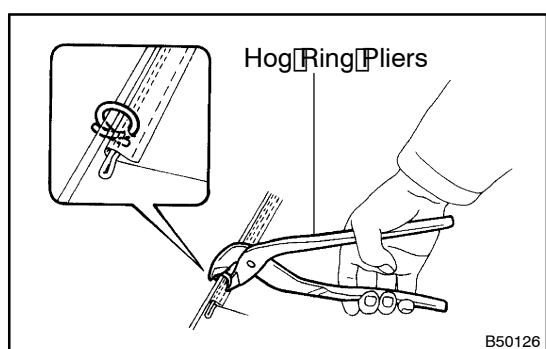
25. REMOVE LUMBAR SUPPORT ADJUSTER ASSY LH (DRIVER SEAT ONLY)

- (a) Disconnect the connector.
- (b) Remove the 2 screws and the lumbar support adjuster assy LH.

26. REMOVE SEAT POSITION AIR BAG SENSOR (DRIVER SEAT ONLY) (SEE PAGE 60-43)

27. REMOVE FRONT SEAT WIRE LH (DRIVER SEAT ONLY)

28. INSTALL SEAT POSITION AIR BAG SENSOR (DRIVER SEAT ONLY) (SEE PAGE 60-43)

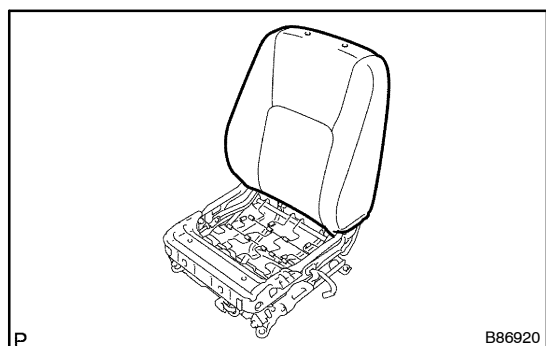
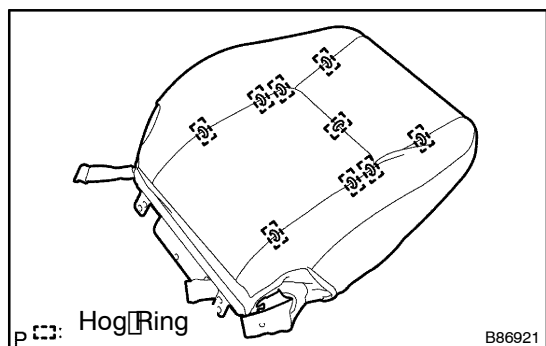


29. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Using hog ring pliers, install the separate type front seat-back cover with 9 new hog rings.

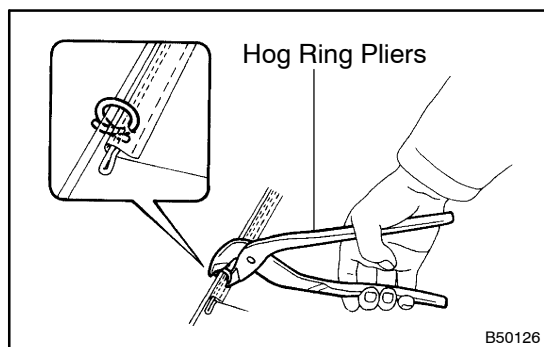
NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, take care to minimize wrinkles as much as possible.



30. INSTALL SEAT BACK COVER W/PAD

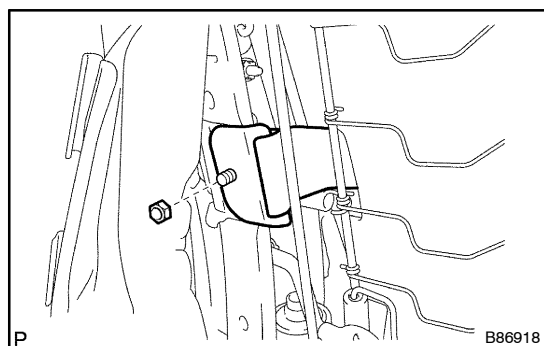
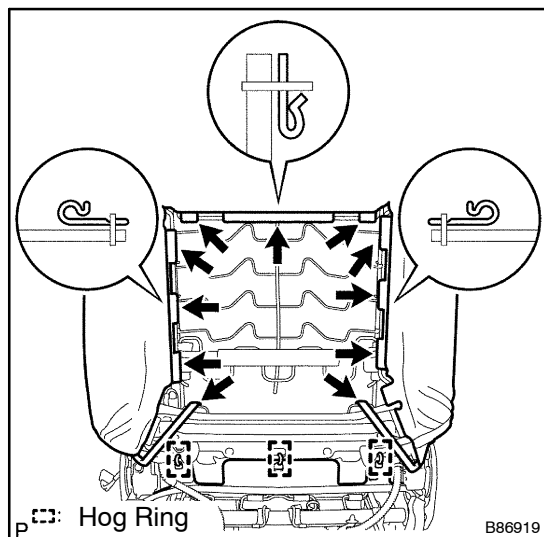
- (a) Install the seatback cover with pad.



- (b) Using hog ring pliers, install 3 new hog rings and 11 hooks.

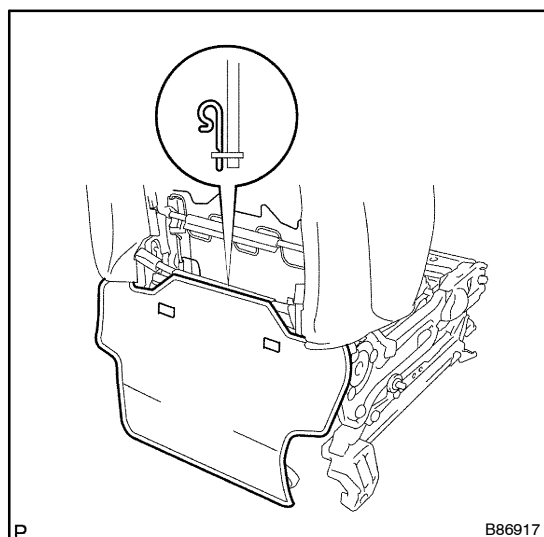
NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**

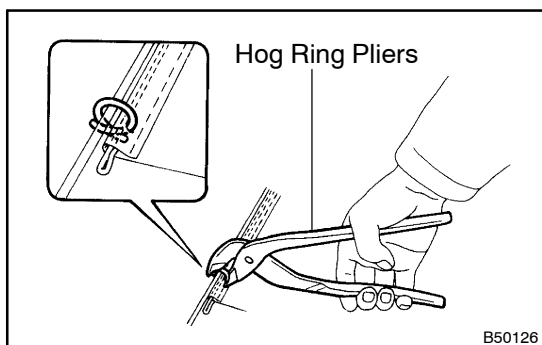


- (c) w/ Side airbag:
(1) Install the separate type front seatback cover bracket with the nut.

Torque: 5.5 N·m (56 kgf·cm, 48 in·lbf)



- (d) Install the cover.

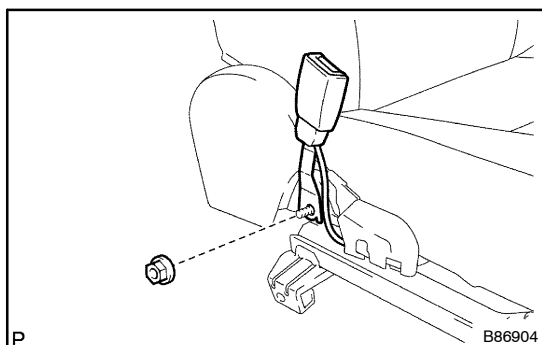
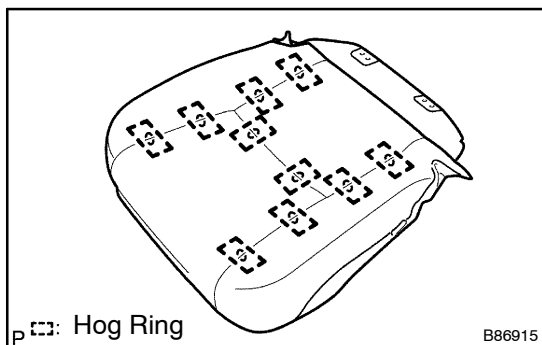


31. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Using hog ring pliers, install the separate type front seat cushion cover with 10 new hog rings.

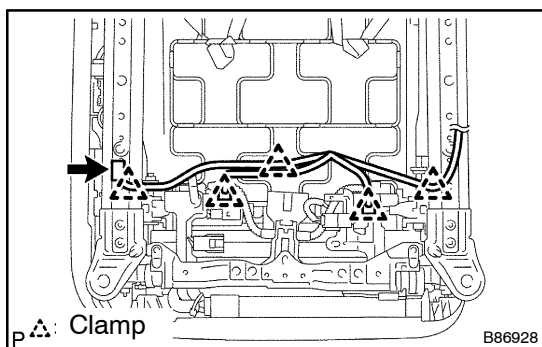
NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, take care to minimize wrinkles as much as possible.

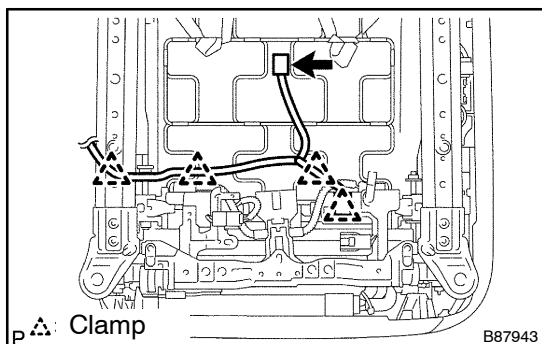


32. INSTALL FRONT SEAT INNER BELT ASSY LH

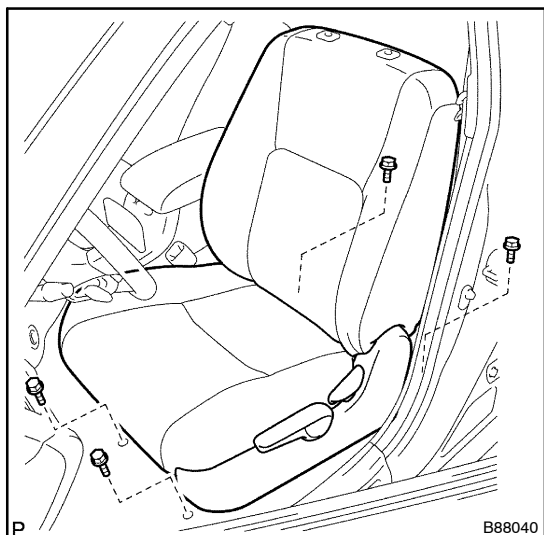
- (a) Install the front seat inner belt assy LH with the nut.
Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)



- (b) Driver seat only:
 (1) Engage the 5 clamps and connect the connectors.



- (c) Passenger seat only:
 (1) Engage the 4 clamps and connect the connectors.

**33. INSTALL FRONT LH SEAT ASSY**

- (a) Connect the connectors.
- (b) Install the front LH seat assy with the 4 bolts.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

34. CHECK SEAT SLIDE ADJUSTER LOCKS