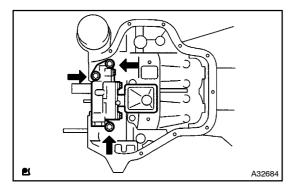
OIL PUMP ASSY (1AZ-FE)

REPLACEMENT

1. REMOVE CHAIN SUB-ASSY

(See page 14-36)



2. REMOVE OIL PUMP ASSY

(a) Remove 3 bolts and oil pump assembly.

- 3. INSTALL OIL PUMP ASSY
- (a) Place a new gasket on the cylinder block.
- (b) Install the oil pump assembly with 3 bolts.

Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)