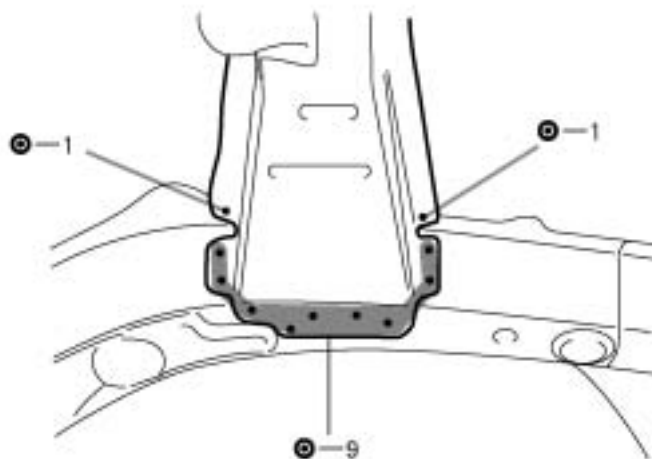
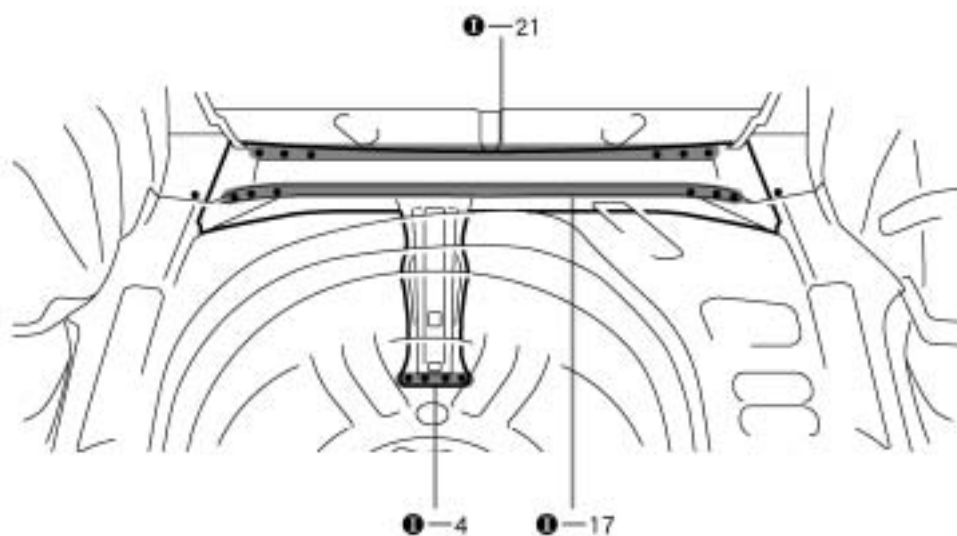
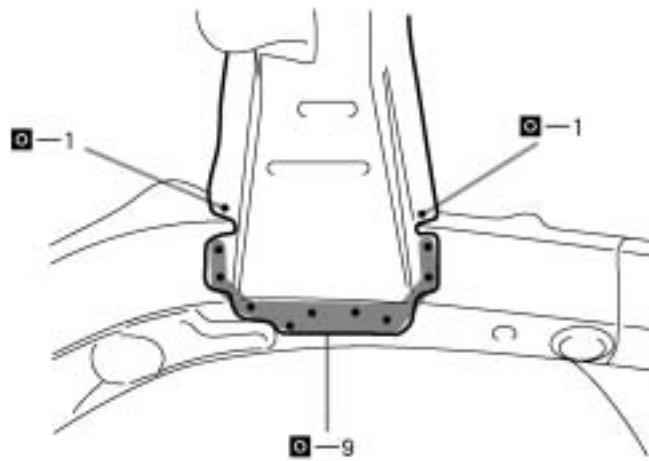
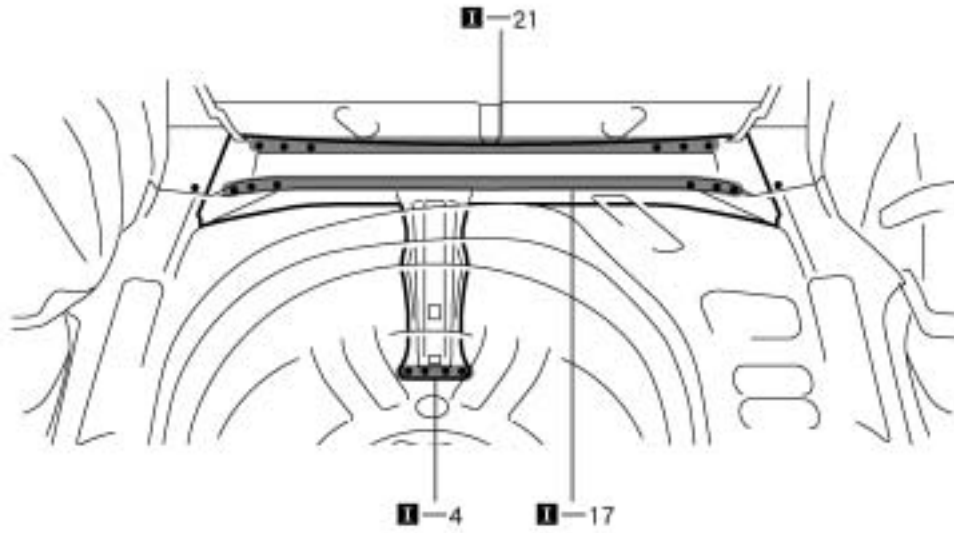


REAR FLOOR NO.2 CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE REAR FLOOR NO.2 CROSSMEMBER



2. INSTALL REAR FLOOR NO.2 CROSSMEMBER



3. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-100](#))
4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
5. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
6. APPLYING UNDER COATING ([See page PC-6](#))
7. INSTALL SILENCER SHEET ([See page PC-11](#))
8. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.