

# OUTSIDE MOULDING REPLACEMENT

7611R-02

## HINT:

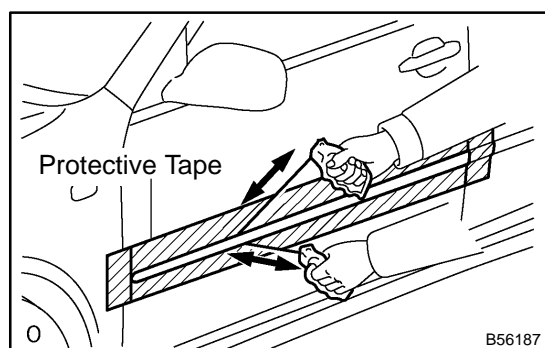
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

## Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

## NOTICE:

Do not heat the body and moulding excessively.



## 1. REMOVE OUTSIDE MOULDING

- Using a heat light heat the moulding.
- Tie both piano wire ends to wooden block or similar object.
- Scrape the double-sided tape off by pulling the piano wire as shown in the illustration.

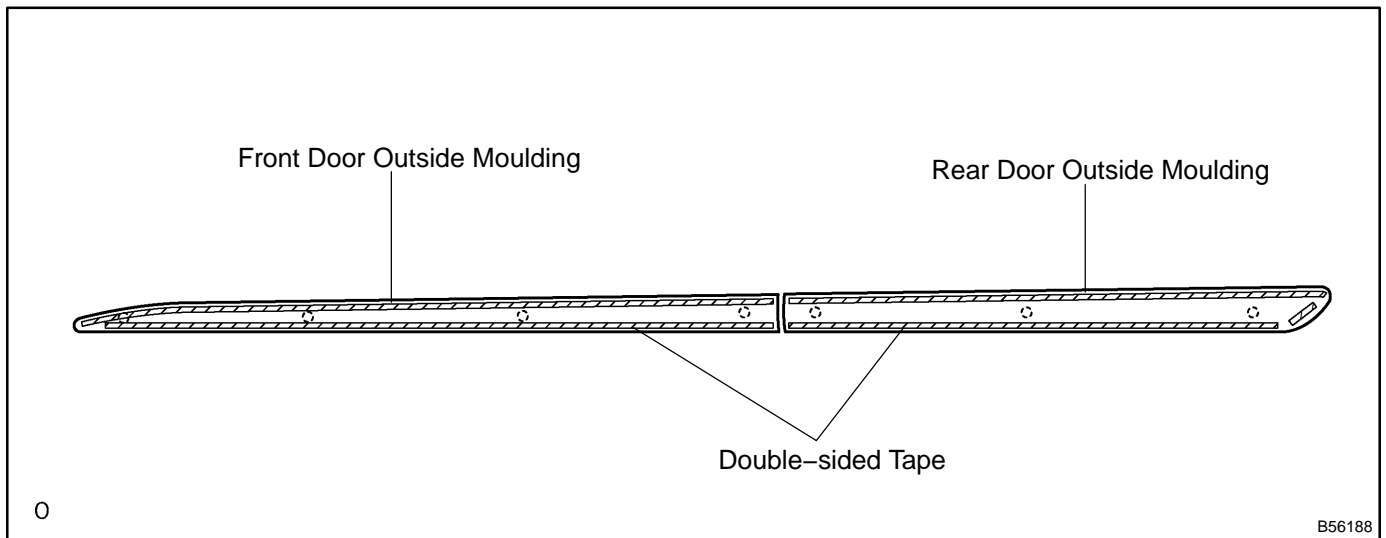
## NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Do not damage the body.

## 2. INSTALL OUTSIDE MOULDING

- Using a heat light, heat the body.
- Remove the protective tape from the body.
- Wipe off the stains with cleaner.
- Clean the moulding (if reusing the moulding).
  - Using a heat light, heat the moulding.
  - Remove the double-sided tape from the moulding.
  - Wipe off the stains with cleaner.

- (4) Apply new double-sided tape to the moulding as shown in the illustration.



- (e) Using a heat light, heat the body and moulding.  
(f) Remove the peeling paper from the face of the moulding and attach the moulding securely to the vehicle body.

**NOTICE:**

**Be careful that dirt or foreign objects do not stick to adhesive part when removing the peeling paper.**

- (g) Push the moulding to the body.

**NOTICE:**

**Do not apply excessive force onto the moulding. Instead, apply steady pressure with your thumbs.**