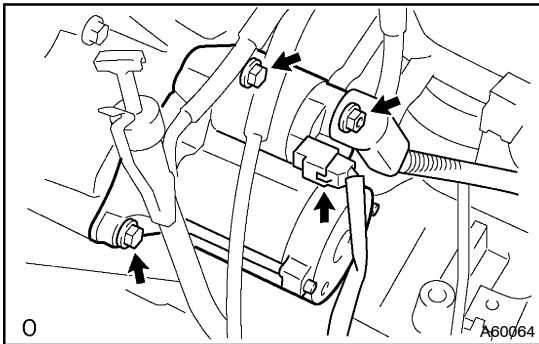


STARTER ASSY (2AZ-FE)

REPLACEMENT

19013-03

1. REMOVE BATTERY
2. REMOVE AIR CLEANER ASSY
3. REMOVE AIR CLEANER BRACKET
4. REMOVE AIR CLEANER INLET ASSY



5. REMOVE STARTER ASSY

- (a) Disconnect the starter connector.
- (b) Remove the nut and disconnect the terminal 30.
- (c) Remove 2 bolts and starter.

6. INSTALL STARTER ASSY

Torque:

Bolt 39 N·m (398 kgf·cm, 29 ft·lbf)

Terminal 30 13 N·m (130 kgf·cm, 9 ft·lbf)

7. INSTALL AIR CLEANER INLET ASSY
8. INSTALL AIR CLEANER BRACKET
9. INSTALL AIR CLEANER ASSY
10. INSTALL BATTERY