FRONT DIFFERENTIAL OIL SEAL (U241E)

REPLACEMENT

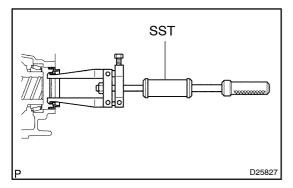
- 1.□ **REMOVE** FRONT WHEEL
- 2.□ REMOVE ENGINE UNDER COVER RH
- 3.∏ REMOVE ENGINE UNDER COVER LH
- 4. DRAIN AUTOMATIC TRANSAXLE FLUID
- (a) Remove the drain plug and gasket, and drain ATF.
- (b) Install hew gasket and drain plug.

Torque: 49 N·m 500 kgf·cm, 36 ft bf)

5. REMOVE FRONT DRIVE SHAFT ASSY RH

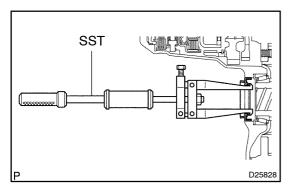
(See page 30-8)

REMOVE FRONT DRIVE SHAFT ASSY LH 6.∏ (See page 30-8)

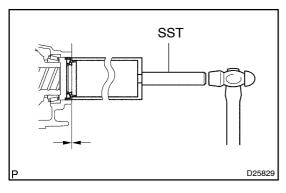


7.□ REMOVE TRANSAXLE [HOUSING [OIL [SEAL]

(a) ☐ Using \$ST, pull out the oil seal. SST∏ 09308-00010



- 8.∏ REMOVE[DIFFERENTIAL[SIDE[BEARING[RETAINER]]] OIL SEAL
- (a) Using \$ST, \pull \operatorname{\pull} \operator SST 09308-00010



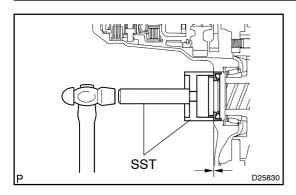
- INSTALL[TRANSAXLE[HOUSING[OIL[SEAL 9.□
- (a) Using \$ST and a hammer, drive in a hew oil seal. SST 09316-60011 (09316-00011)

Oil seal drive in depth:

 $0 \pm 0.5 \text{ mm} (0 \pm 0.020 \text{ in.})$

Coat the lip of the oil seal with MP grease. (b)

CAMRY[REPAIR[MANUAL]] (RM915E)



- 10. INSTALL DIFFERENTIAL SIDE BEARING RETAINER OIL SEAL
- (a) Using \$ST and a hammer, drive in a hew oil seal.

 SST 09649-1 010, 09950-70010 09951-07150)

 Oil seal drive in depth:

 0 ± 0.5 mm 0 ± 0.020 in.)

(b) ☐ Coat The Tip Tof The Toil \$\text{\$\text{\$\text{\$\psi}\$} \text{\$\text{\$\psi}\$} \text{\$\psi}\$} \text{\$\text{\$\psi}\$} \text{\$\text{\$\psi}\$} \text{\$\text{\$\psi}\$} \text{\$\psi}\$} \text{\$\text{\$\psi}\$} \text{\$\text{\$\ps

- 11. INSTALL FRONT DRIVE SHAFT ASSY LH (See page 30-8)
- 12. INSTALL FRONT DRIVE SHAFT ASSY RH (See page 30-8)
- 13. INSTALL ENGINE UNDER COVER LH
- 14. INSTALL ENGINE UNDER COVER RH
- 15. INSTALL FRONT WHEEL
 Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)
- 16. ADD AUTOMATIC TRANSAXLE FLUID
- 17. INSPECT AUTOMATIC TRANSAXLE FLUID (See page 40-1)
- 18. CHECK[ABS[\$PEED[\$ENSOR[\$IGNAL(See[page[05-451]or[05-511])]]