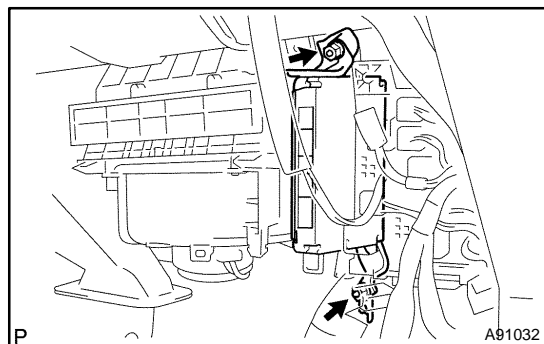


ECM (1MZ-FE/3MZ-FE)

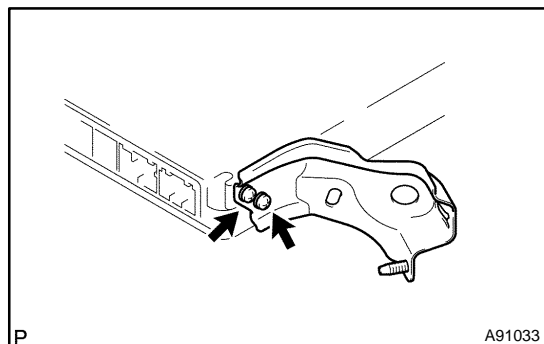
100K2-02

REPLACEMENT

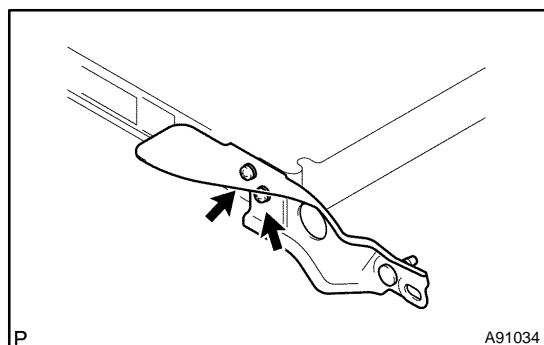
1. DISCONNECT BATTERY NEGATIVE TERMINAL
2. REMOVE FRONT DOOR SCUFF PLATE RH (See page 76-22)
3. REMOVE COWL SIDE TRIM SUB-ASSY RH (See page 76-22)
4. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.1 (See page 71-16)
5. REMOVE INSTRUMENT PANEL SUB-ASSY LOWER (See page 71-16)



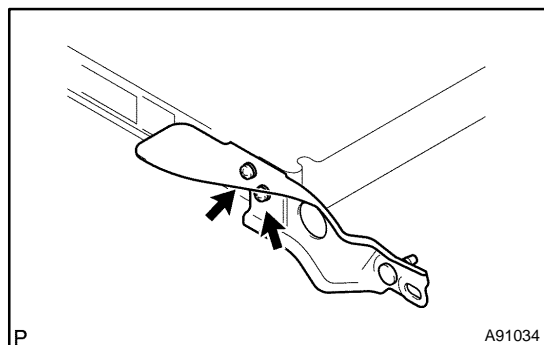
6. REMOVE ECM
 - (a) Remove the 2 wire harness clamps.
 - (b) Disconnect the 5 ECM connectors.
 - (c) Remove the 2 nuts and ECM.



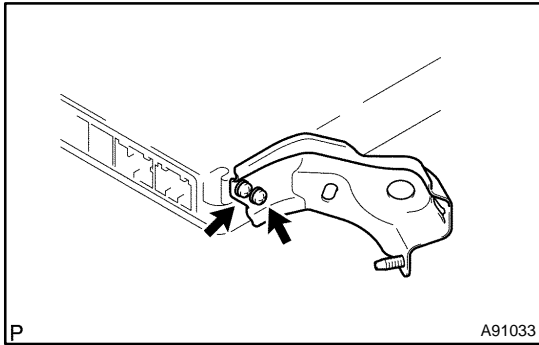
7. REMOVE ECM BRACKET
 - (a) Remove the 2 screws and ECM bracket.



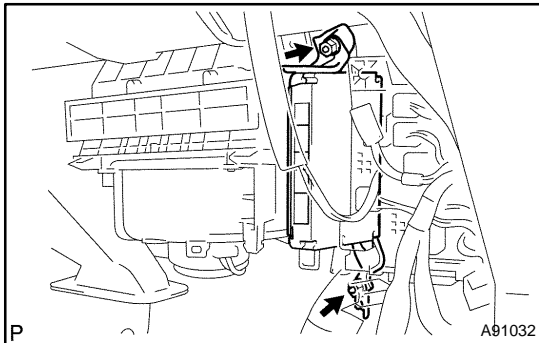
8. REMOVE ECM BRACKET NO.2
 - (a) Remove the 2 screws and ECM bracket.



9. INSTALL ECM BRACKET NO.2
 - (a) Install the ECM bracket with the 2 screws.

**10. INSTALL ECM BRACKET**

- (a) Install the ECM bracket with the 2 screws.

**11. INSTALL ECM**

- (a) Install the 2 wire harness clamps.
(b) Connect the 5 ECM connectors.
(c) Install the ECM with the 2 nuts.
Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)

12. **INSTALL INSTRUMENT PANEL SUB-ASSY LOWER** (See page [71-16](#))
13. **INSTALL INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.1** (See page [71-16](#))
14. **INSTALL COWL SIDE TRIM SUB-ASSY RH** (See page [76-22](#))
15. **INSTALL FRONT DOOR SCUFF PLATE RH** (See page [76-22](#))
16. **CONNECT BATTERY NEGATIVE TERMINAL**