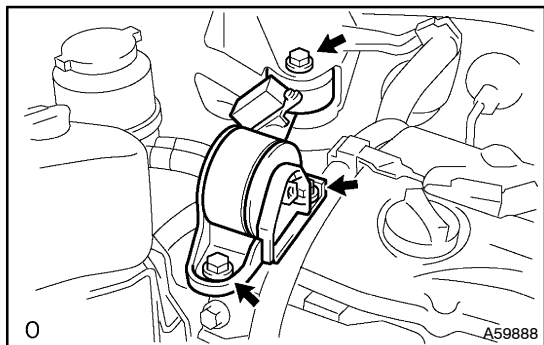


FAN AND GENERATOR V BELT (1AZ-FE)

REPLACEMENT

140IP-01

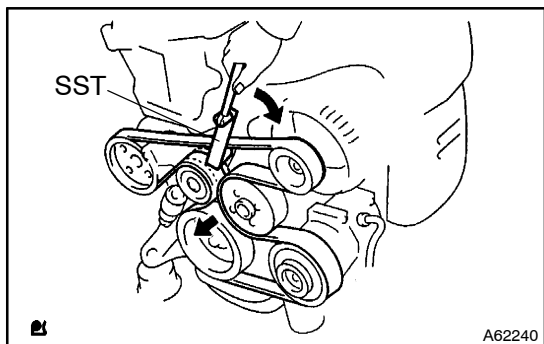
1. REMOVE FRONT WHEEL RH
2. REMOVE SEAL, FR FENDER APRON, RH
3. REMOVE COVER SUB-ASSY, ENGINE, NO.1



4. REMOVE ENGINE MOVING CONTROL ROD W/BRACKET

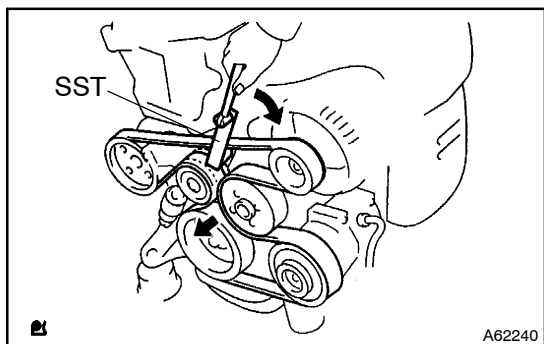
- (a) Remove the 3 bolts and engine mounting control rod w/ bracket.

5. REMOVE STAY, ENGINE MOUNTING, NO.2 RH
6. REMOVE BRACKET, ENGINE MOUNTING, NO.2 RH



7. REMOVE BELT, V-RIBBED

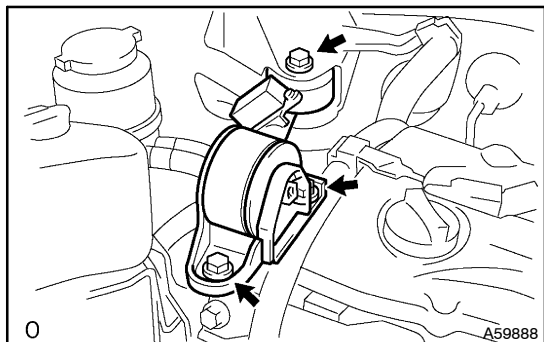
- (a) Slowly turn the drive belt tensioner clockwise in more than 3 seconds, and remove the drive bolt by using SST.
SST 09249-63010



8. INSTALL BELT, V-RIBBED

- (a) Slowly turn the drive belt tensioner clockwise in more than 3 seconds, and install the drive bolt by using SST.
SST 09249-63010

9. INSTALL BRACKET, ENGINE MOUNTING, NO.2 RH
Torque: 52 N·m (531 kgf·cm, 38 ft·lbf)

10. INSTALL STAY, ENGINE MOUNTING, NO.2 RH**Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)****11. INSTALL ENGINE MOVING CONTROL ROD W/BACKET**

- (a) Install the engine mounting control rod with the 3 bolts w/ bracket.

Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)**12. INSTALL FRONT WHEEL RH****Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)**