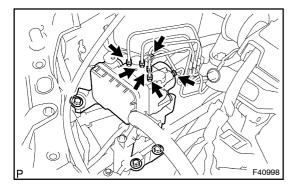
320DM-01

REPLACEMENT

1. DRAIN BRAKE FLUID

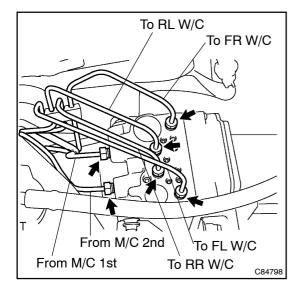
NOTICE:

Wash off the brake fluied immediately if it comes into contact with a painted surface.



2. REMOVE BRAKE ACTUATOR WITH BRACKET

(a) Using SST, disconnect the 6 brake lines from the actuator. SST 09023-00100

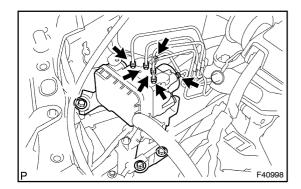


- (b) Use tags or make a memo to identify the place to reconnect.
- (c) Disconnect the brake actuator connector.
- (d) Remove the 3 nuts and brake actuator with bracket.

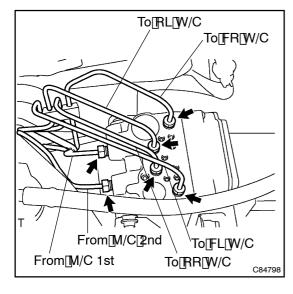
3. REMOVE BRAKE ACTUATOR ASSY

- (a) Remove the 2 nuts and brake actuator from the bracket.
- (b) Remove the 2 holders and 3 cushions from the brake actuator.
- 4. INSTALL BRAKE ACTUATOR ASSY
- (a) Install the 3 cushions and 2 holders to the brake actuator.
- (b) Install the brake actuator to the bracket with the 2 nuts.

Torque: 5.4 N·m (55 kgf·cm, 48 in.·lbf)



- 5. INSTALL BRAKE [ACTUATOR WITH BRACKET
- (a) Install the brake actuator with the the country in the country
 - Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)
- (b) Connect he brake actuator connector.



(c) Using SST, connect he each brake ine of he correct position for ake actuator, as shown in the flustration.

SST 09023-00100

Torque: 15 N·m (155[kgf·cm, 11[ft]]bf)

- 6. FILL RESERVOIR WITH BRAKE FLUID
- 7. BLEED MASTER CYLINDER (See page 32-4)
 SST 09023-00100
- 8. BLEED BRAKE LINE (See page 32-4)
- 9. CHECK FLUID LEVEL IN RESERVOIR
- 10. CHECK BRAKE FLUID LEAKAGE
- 11 CHECK OPERATION OF BRAKE ACTUATOR (See page 32-42)