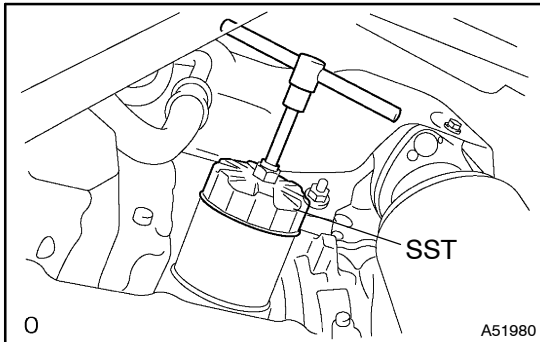


## OIL FILTER SUB-ASSY (1MZ-FE)

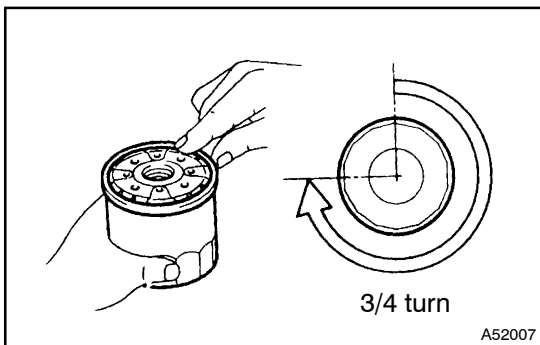
### REPLACEMENT

#### 1. REMOVE ENGINE UNDER COVER RH



#### 2. REMOVE OIL FILTER SUB-ASSY

- (a) Using SST, remove the oil filter.  
SST 09228-07501



#### 3. INSTALL OIL FILTER SUB-ASSY

- (a) Check and clean the oil filter installation surface.  
(b) Apply clean engine oil to the gasket of a new oil filter.  
(c) Lightly screw the oil filter into place, and tighten it until the gasket contacts the seat.  
(d) Using SST, tighten it an additional 3/4 turn.  
SST 09228-07501

#### 4. ADD ENGINE OIL

- (a) Add new oil.

**Oil capacity:**

**Drain and refill w/ oil filter change 4.7 liters (5.0 US qts, 4.1 Imp. qts)**

**Drain and refill w/o oil filter change 4.5 liters (4.8 US qts, 4.0 Imp. qts)**

**Dry fill 5.5 liters (5.8 US qts, 4.8 Imp. qts)**

- (b) Install the oil filler cap.

#### 5. INSPECT OIL LEAK