

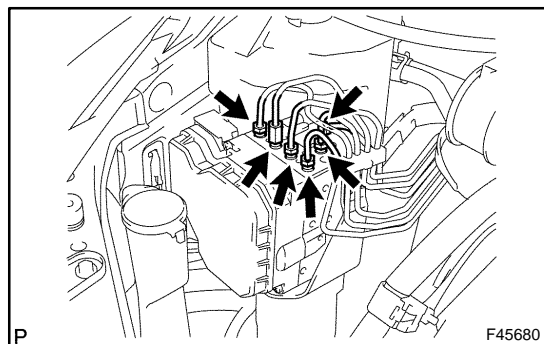
## REPLACEMENT

### 1. DRAIN BRAKE FLUID

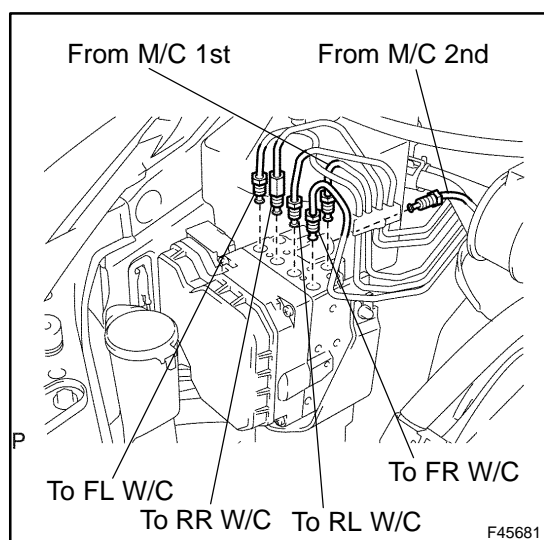
#### NOTICE:

Wash off the brake fluid immediately if it comes into contact with a painted surface.

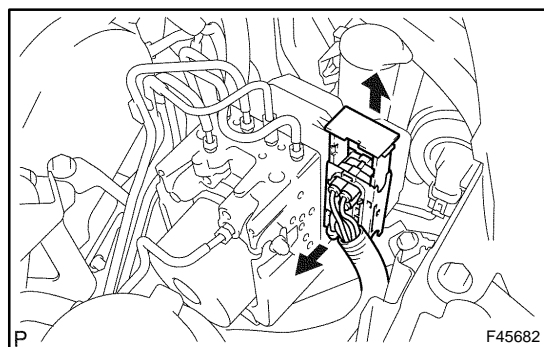
### 2. REMOVE BRAKE ACTUATOR WITH BRACKET



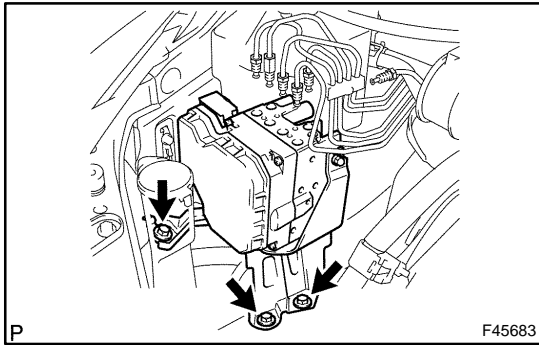
- (a) Using SST, disconnect the 6 brake lines from the actuator.  
SST 09023-00101



- (b) Use tags or make a memo to identify the place to reconnect.



- (c) Disconnect the actuator connector.



- (d) Remove the 3 nuts and brake actuator with bracket.

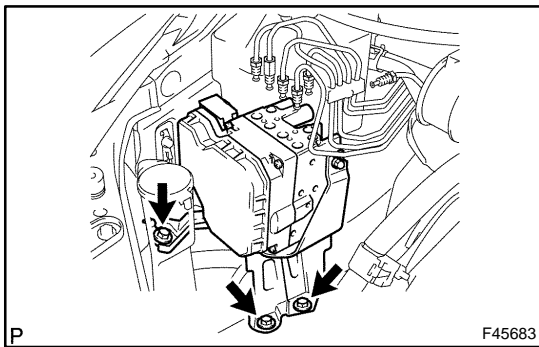
### 3. REMOVE BRAKE ACTUATOR ASSY

- (a) Remove the 2 nuts and BRAKE actuator from the bracket.

### 4. INSTALL BRAKE ACTUATOR ASSY

- (a) Install the BRAKE actuator to the bracket with the 2 nuts.

**Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)**

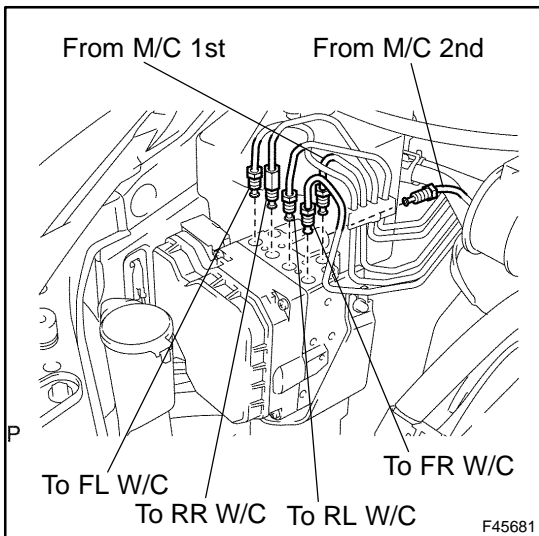


### 5. INSTALL BRAKE ACTUATOR WITH BRACKET

- (a) Install the brake actuator with the 3 nuts.

**Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)**

- (b) Connect the brake actuator connector.



- (c) Using SST, connect the each brake line to the correct position of brake actuator, as shown in the illustration.

SST 09023-00101

**Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)**

### 6. FILL RESERVOIR WITH BRAKE FLUID

### 7. BLEED MASTER CYLINDER (See page 32-4)

SST 09023-00101

### 8. BLEED BRAKE LINE (See page 32-4)

9. **BLEED BRAKE ACTUATOR ASSY (See page [32-4](#))**  
SST 09992-00242, 09992-00350
10. **CHECK FLUID LEVEL IN RESERVOIR**
11. **CHECK BRAKE FLUID LEAKAGE**
12. **CHECK OPERATION OF BRAKE ACTUATOR (See page [32-28](#))**