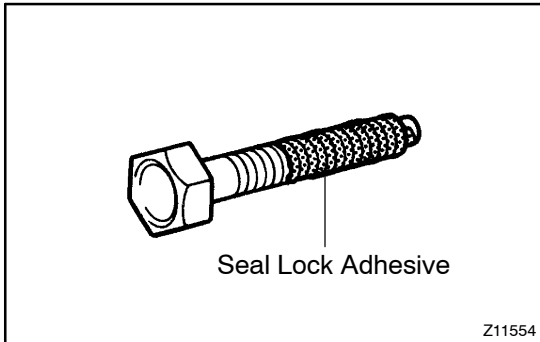


# REPAIR INSTRUCTION FOR MANUAL TRANSAXLE REPAIR MANUAL

01019-03

## PRECAUTION

### 1. BASIC REPAIR HINT



#### (a) PRECOATED PARTS

- (1) Precoated parts are bolts, nuts, etc. that are coated with a seal lock adhesive at the factory.
- (2) If a precoated part is retightened, loosened or caused to move in any way, it must be recoated with the specified adhesive.
- (3) When reusing precoated parts, clean off the old adhesive and dry with compressed air. Then apply the specified seal lock adhesive to the bolt, nut or threads.

#### NOTICE:

**Do the torque checking with the lower limit value of the torque tolerance.**

- (4) Depending on the seal lock agent to apply, there may be a case where it is necessary to leave it for a specified time until it hardens.
- (b) GASKETS  
When necessary, use a sealer on gaskets to prevent leaks.
- (c) BOLTS, NUTS AND SCREWS  
Carefully observe all specifications for bolt tightening torques. Always use a torque wrench.