

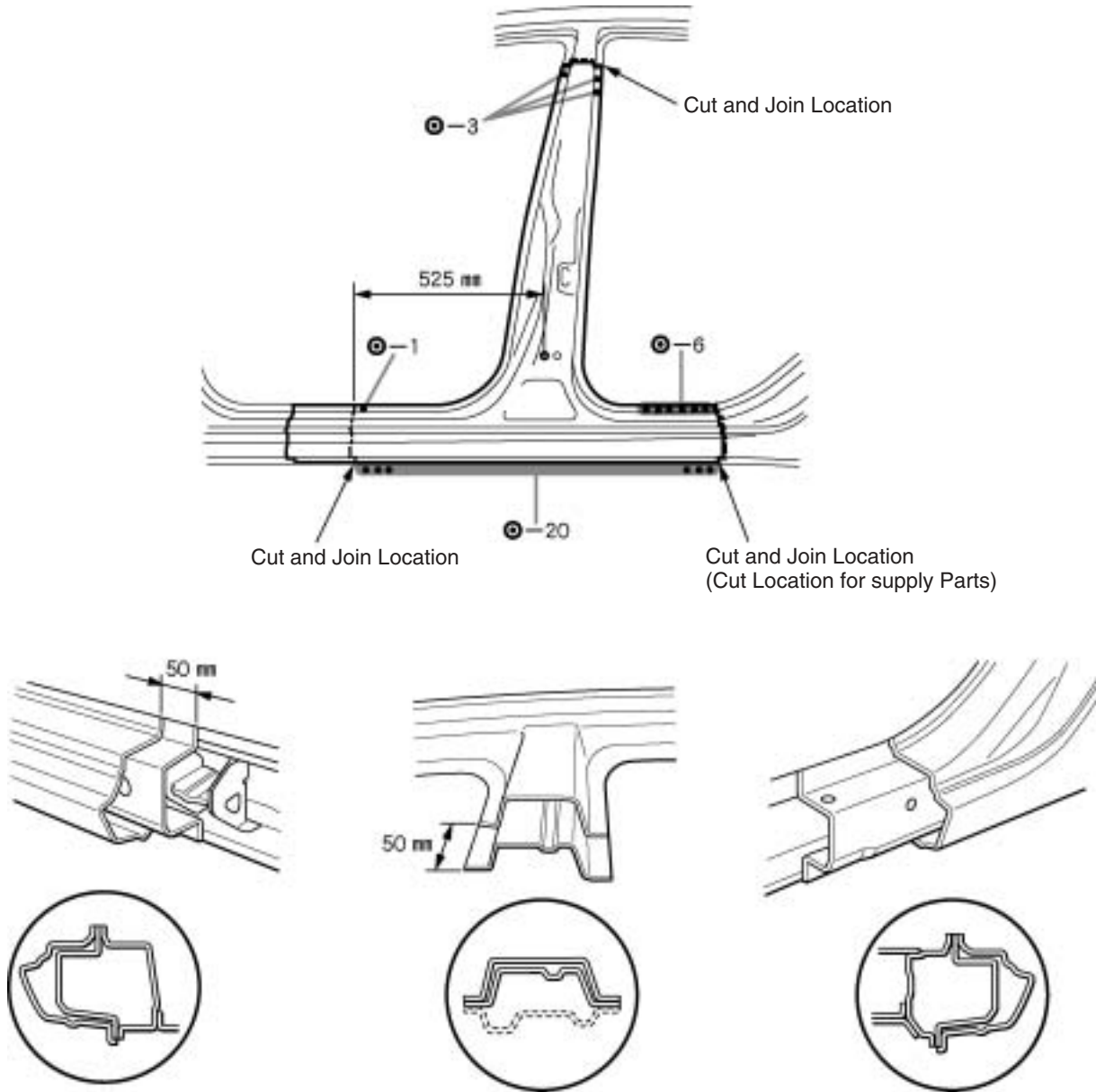
CENTER BODY PILLAR (CUT) REPLACEMENT

1. REMOVE CENTER BODY PILLAR

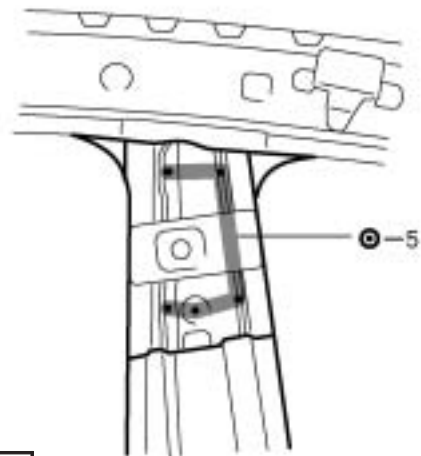
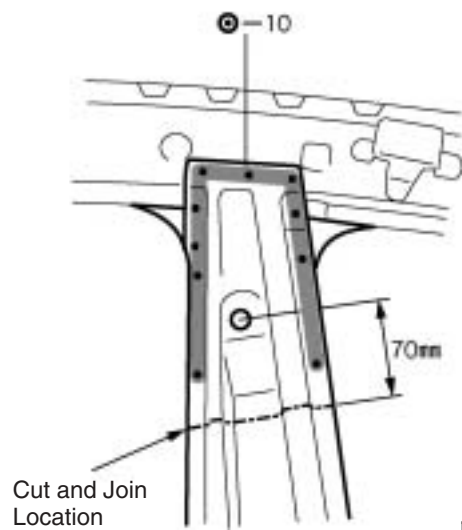
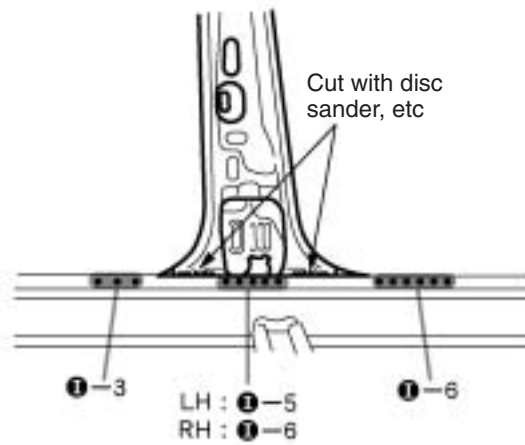
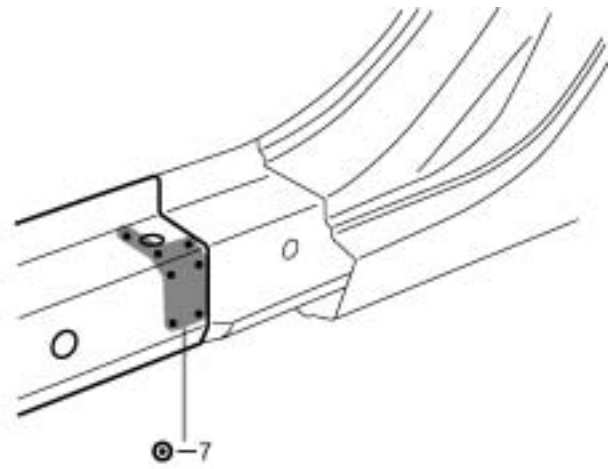
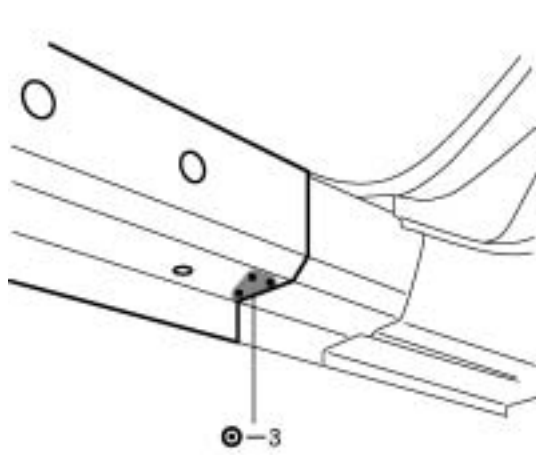
- (a) Cut and join the parts at the locations as shown below.

HINT:

Shift the each cut and join locations of the outer panel, pillar reinforcement.



mm	in.
50	1.97
525	20.67



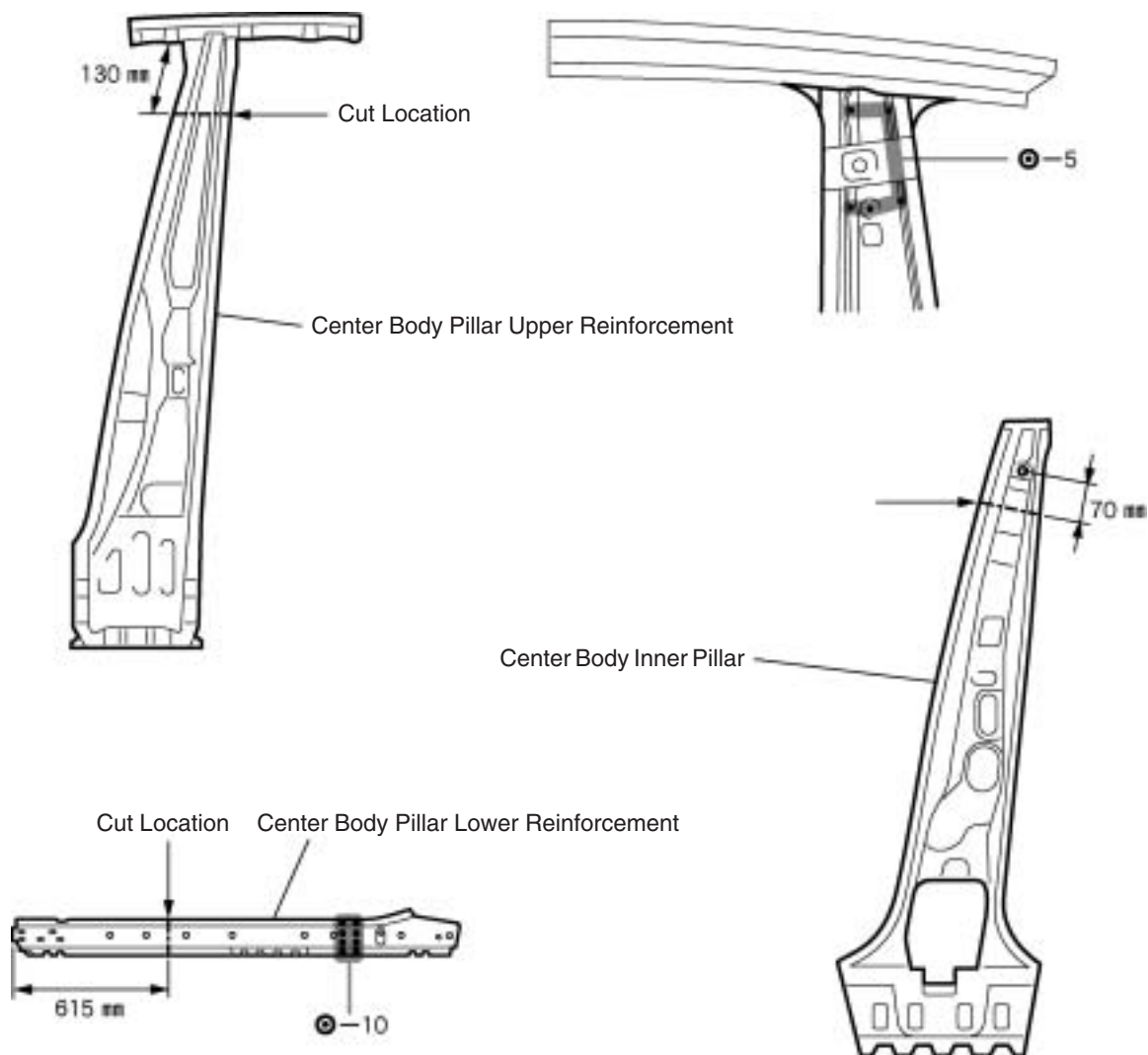
mm	in.
70	2.76

2. INSTALL CENTER BODY PILLAR

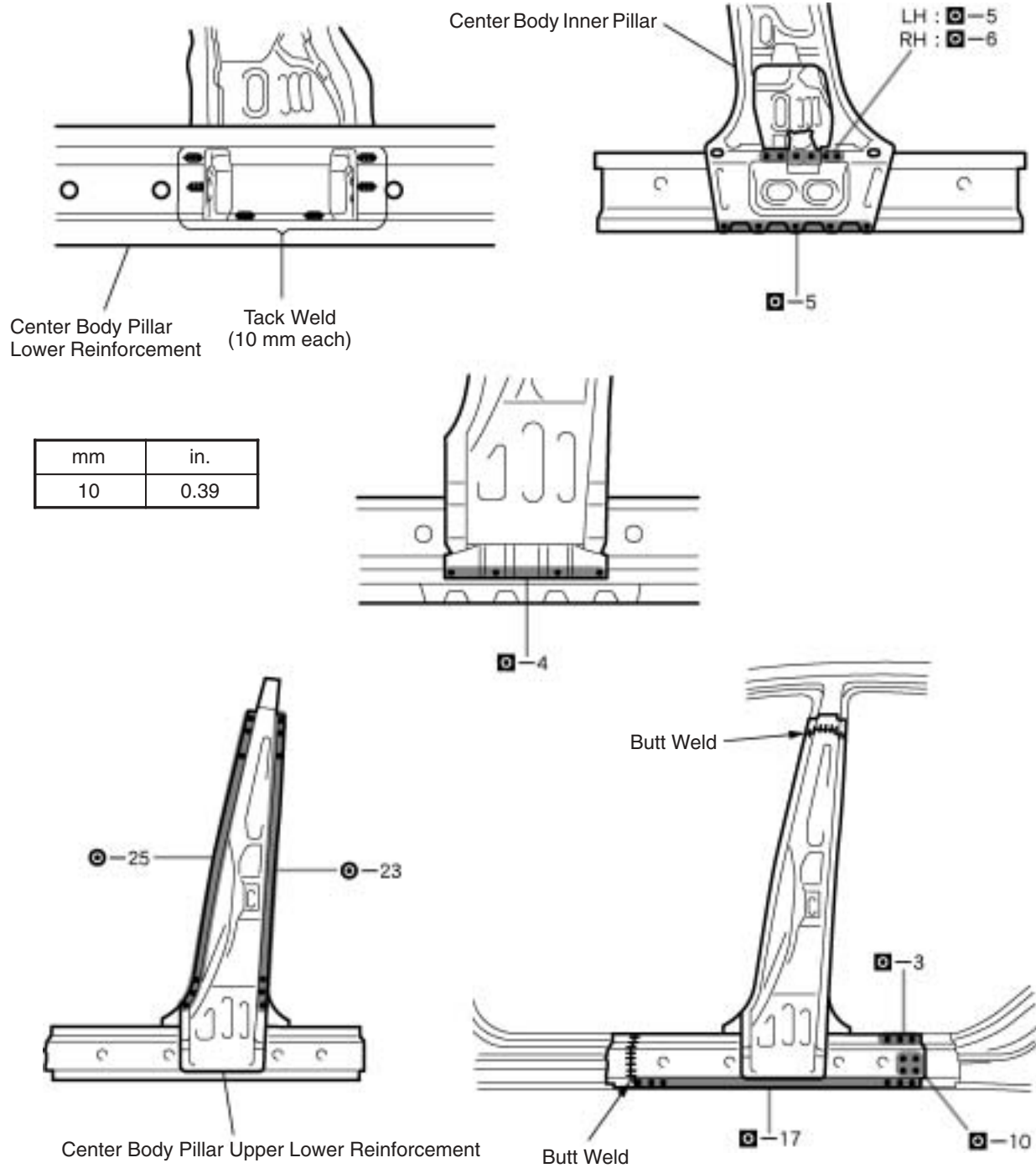
HINT:

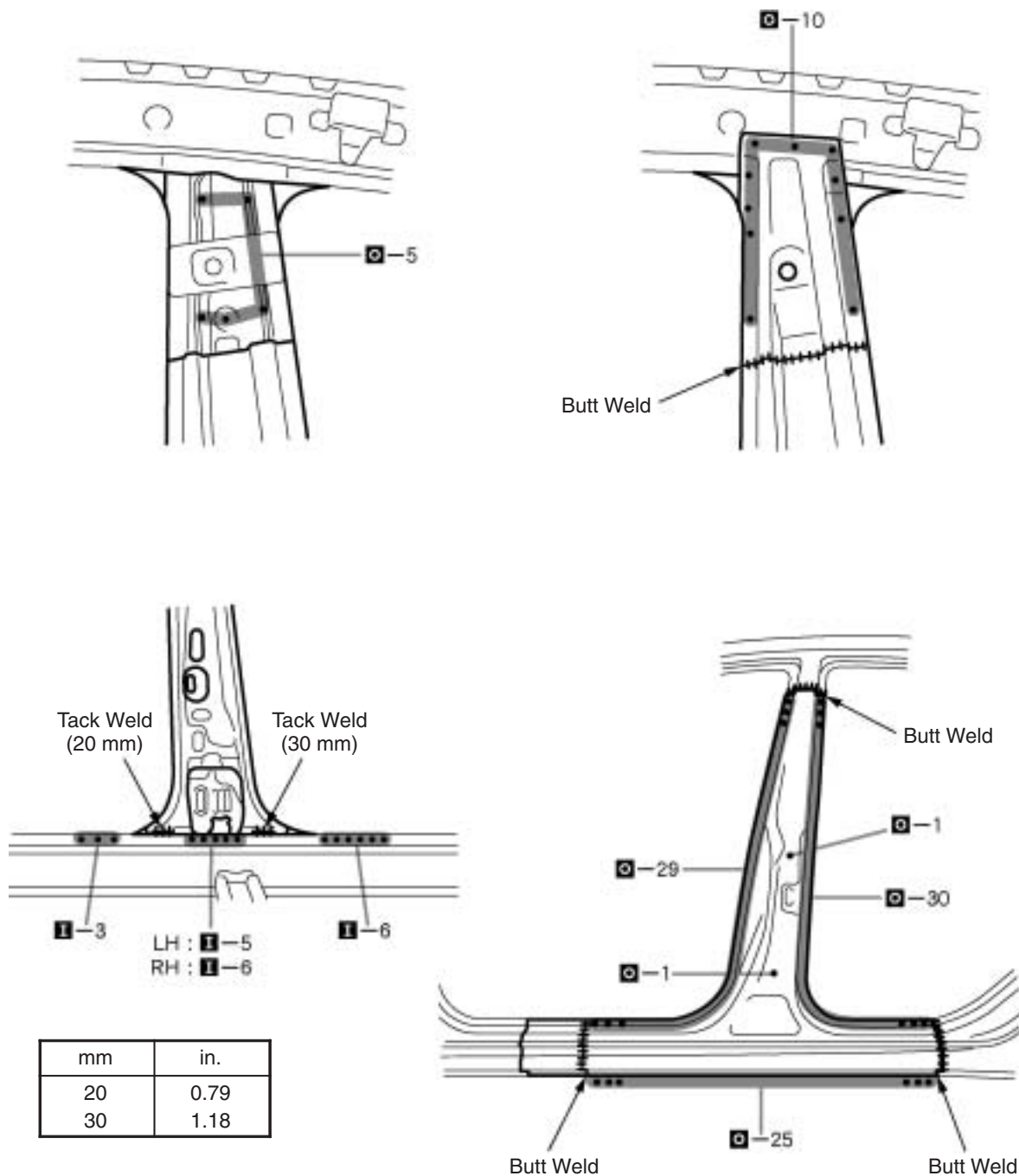
Inspect the fitting of the front door and rear door, etc., before welding since this affects the appearance of the finish.

- Cut the new parts for the center body pillar lower reinforce at the location as shown below.
- Before temporarily installing the new parts, weld the center body inner pillar, center body pillar lower reinforce and center body pillar upper reinforce.
- After welding the center body inner pillar, center body pillar lower reinforce and center body pillar upper reinforce to the vehicle, install the center body outer pillar.
- Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



mm	in.
70	2.76
130	5.12
615	24.21





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3. MEASURING THE OPENING PORTION DIMENSIONS (See page BP-100)

4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)

5. APPLYING UNDER COATING (See page PC-6)

6. CHARGING THE POLYURETHANE FOAM (See page PC-9)

7. APPLYING ANTI-RUST AGENT

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.