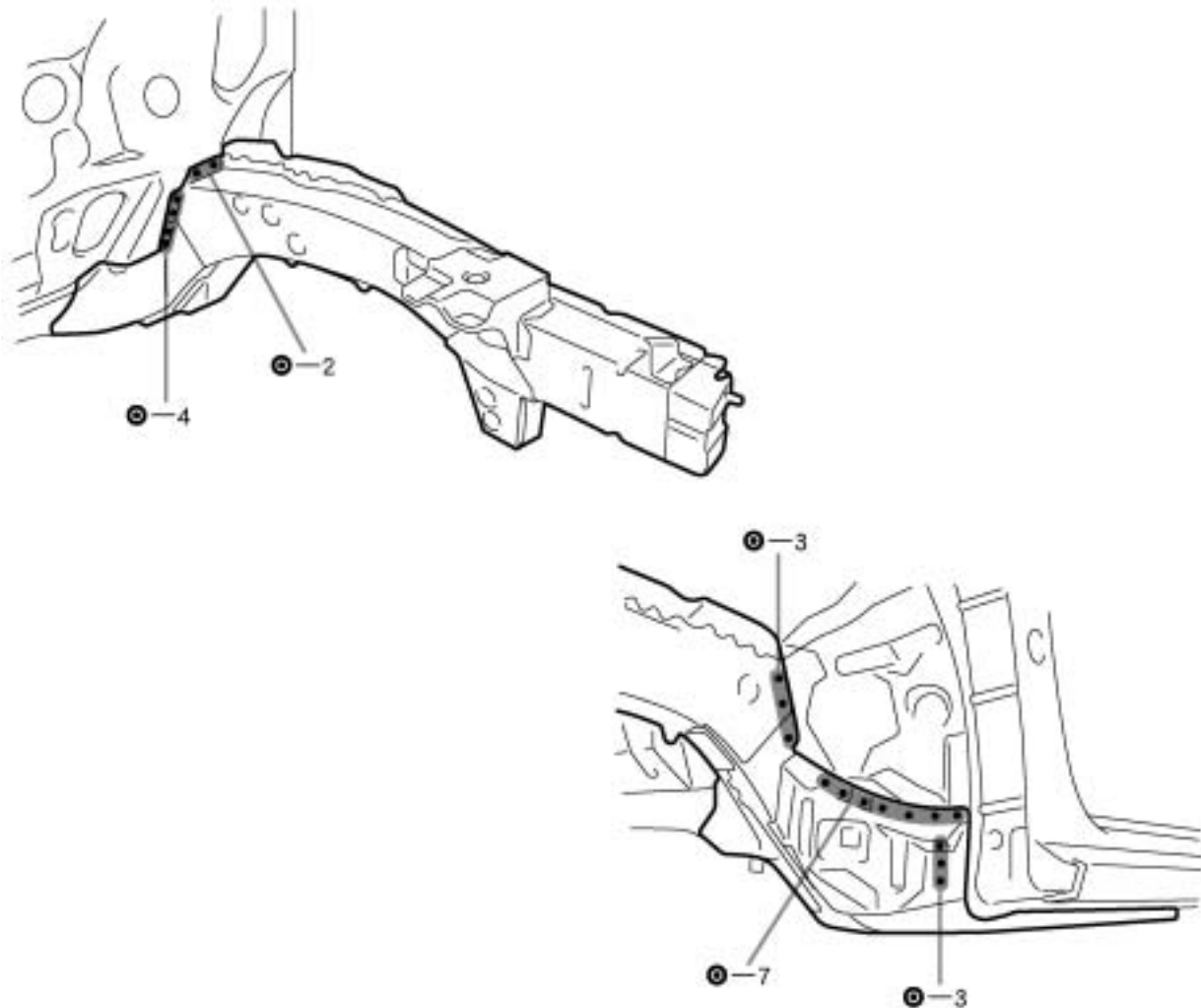
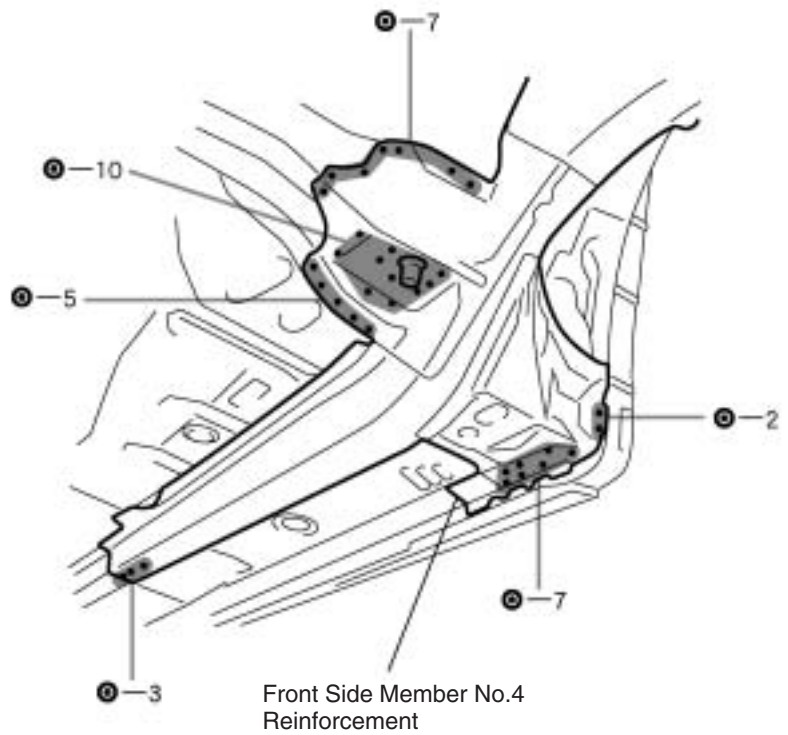
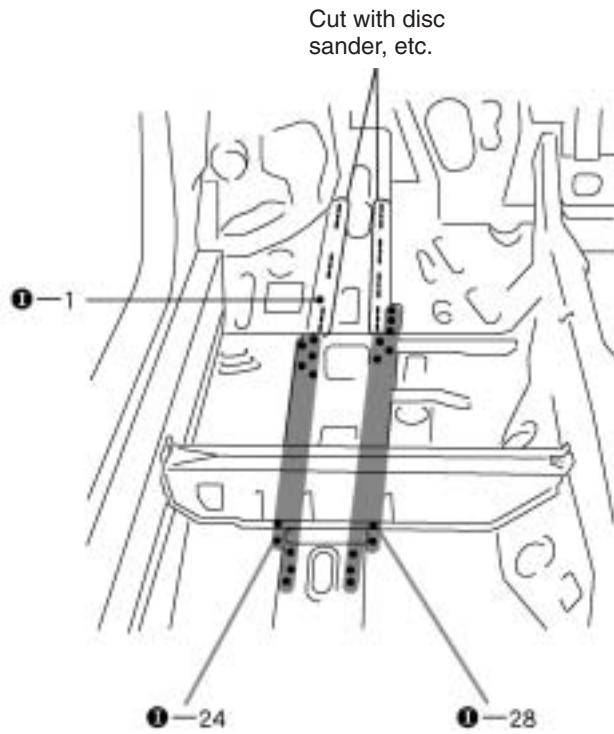


FRONT SIDE MEMBER (ASSY): TMMK Made REPLACEMENT

1. REMOVE RADIATOR UPPER SUPPORT ([See page BP-1](#))
2. REMOVE RADIATOR SUPPORT UPPER BRACE ([See page BP-3](#))
3. REMOVE RADIATOR SIDE SUPPORT ([See page BP-5](#))
4. REMOVE FRONT CROSSMEMBER ([See page BP-8](#))
5. REMOVE COWL TOP SIDE REINFORCEMENT ([See page BP-39](#))
6. REMOVE FRONT BODY PILLAR LOWER GUSSET ([See page BP-41](#))
7. REMOVE FRONT FENDER APRON ([See page BP-19](#))
8. REMOVE FRONT SIDE MEMBER
 - (a) Leave the floor side member No.4 reinforcement to the vehicle, remove the front side member.



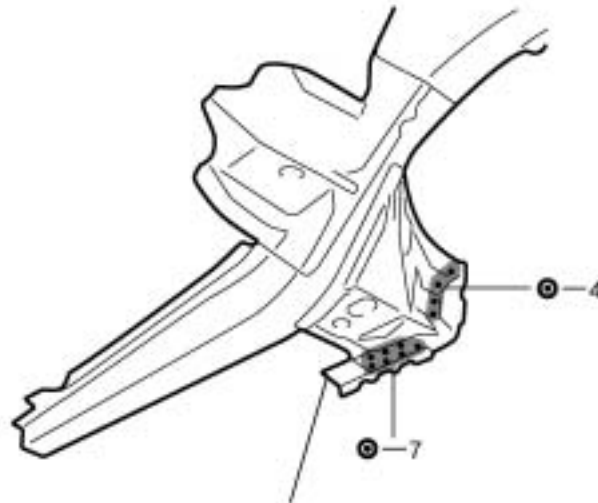


9. INSTALL FRONT SIDE MEMBER

- (a) Remove the floor side member No.4 reinforcement from the new parts of front side member.
- (b) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

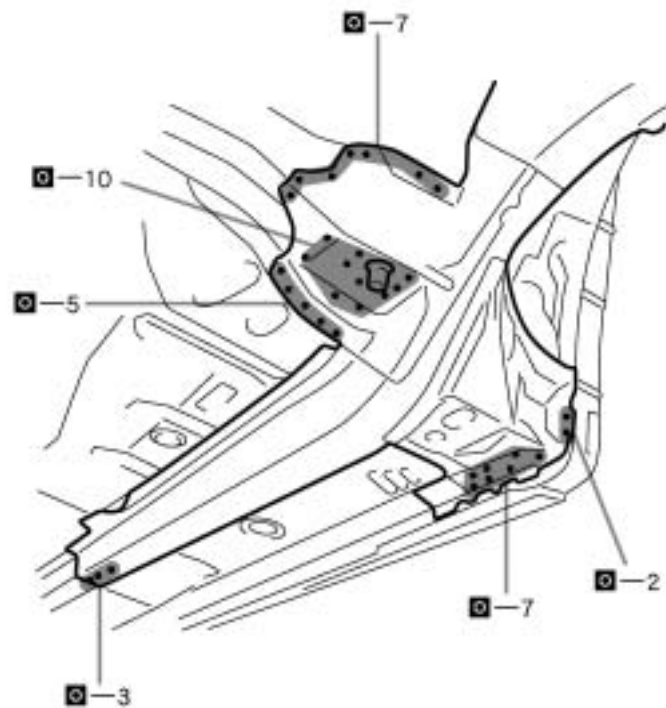
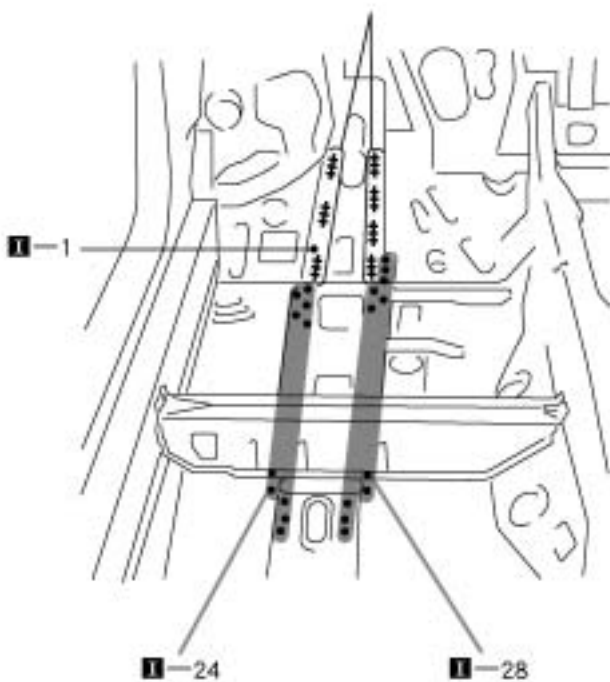
Make sure each measurement is correct, as this parts affects the front wheel alignment.

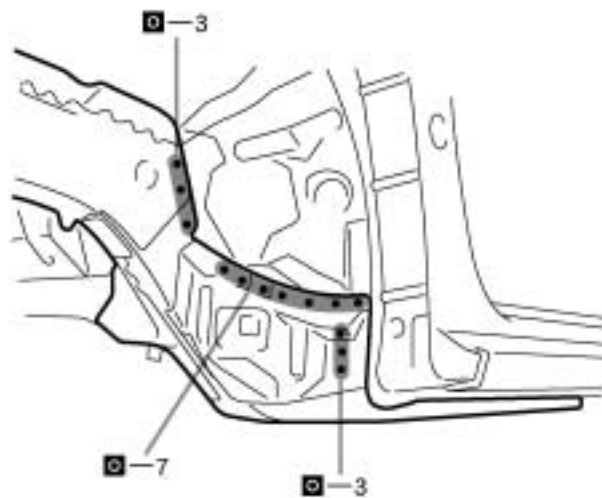
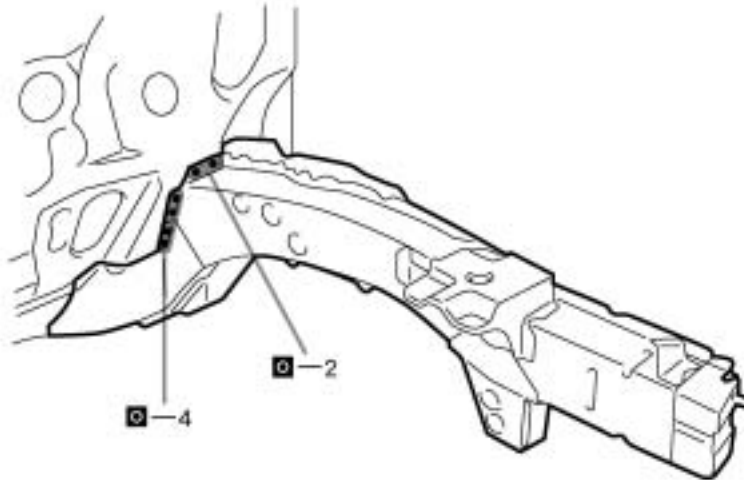


Front Side Member No.4
Reinforcement

| mm | in. |
|----|------|
| 15 | 0.59 |

Tack Weld
(15 mm each)





10. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-100](#))
11. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-100](#))
12. INSTALL FRONT FENDER APRON ([See page BP-19](#))
13. INSTALL FRONT BODY PILLAR LOWER GUSSET ([See page BP-41](#))
14. INSTALL COWL TOP SIDE REINFORCEMENT ([See page BP-39](#))
15. INSTALL FRONT CROSSMEMBER ([See page BP-8](#))
16. INSTALL RADIATOR SIDE SUPPORT ([See page BP-5](#))
17. INSTALL RADIATOR SUPPORT UPPER BRACE ([See page BP-3](#))
18. INSTALL RADIATOR UPPER SUPPORT ([See page BP-1](#))
19. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
20. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-2](#))
21. APPLYING UNDER COATING ([See page PC-6](#))
22. INSTALL FRONT FLOOR SILENCER SHEET ([See page PC-10](#))
23. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.