FRONT SUSPENSION SERVICE DATA

032CP-0

	†		<u>†</u>
Front wheel alignment	Vehicle height		
	1MZ-FE COMFORT	Front: A – B	120 mm (4.72 in.)
		Rear: D – C	46 mm (1.81 in.)
	1MZ-FE PREMIUM (USA, Canada)	Front: A – B	119 mm (4.69 in.)
		Rear: D – C	47 mm (1.85 in.)
	1MZ-FE PREMIUM (Mexico)	Front: A – B	106 mm (4.17 in.)
			*1 101 mm (3.98 in.)
		Rear: D - C	33 mm (1.30 in.)
			*1 25 mm (0.98 in.)
	3MZ-FE SPORT	Front: A – B	120 mm (4.72 in.)
		Rear: D - C	48 mm (1.89 in.)
	2AZ-FE COMFORT (USA, Canada)	Front: A – B	119 mm (4.69 in.)
		Rear: D - C	45 mm (1.77 in.)
	2AZ-FE COMFORT (Mexico)	Front: A – B	106 mm (4.17 in.)
			*1 101 mm (3.98 in)
		Rear: D - C	33 mm (1.30 in.)
			*1 25 mm (0.98 in.)
	2AZ-FE PREMIUM	Front: A – B	120 mm (4.72 in.)
		Rear: D - C	45 mm (1.77 in.)
	2AZ-FE SPORT	Front: A – B	120 mm (4.72 in.)
		Rear: D - C	
	Toe-in (total)		$0^{\circ} \pm 12' (0^{\circ} \pm 0.2^{\circ}, 0 \pm 2 \text{ mm}, 0 \pm 0.08 \text{ in.})$
	Rack end length difference		1.5 mm (0.059 in.) or less
			1.5 11111 (0.059 111.) 01 1655
	Wheel angle		2000 11 20 (20 200 20)
	15 inch (USA, Canada)	Inside wheel	39°04' ± 2° (39.07° ± 2°)
		side wheel: Reference	33°44' (33.73°)
	15 inch (Mexico) Inside wheel		39°30′ ± 2° (39.50° ± 2°)
		side wheel: Reference	34°02′ (34.03°)
	16 inch (USA, Canada)	Inside wheel	36°39' ± 2° (36.65° ± 2°)
		side wheel: Reference	32°11' (32.18°)
	16 inch (Mexico)	Inside wheel	37°00' ± 2° (37.00° ± 2°)
	Outs	side wheel: Reference	32°28' (32.47°)
	Camber	USA, Canada:	$-0^{\circ}43' \pm 45' (-0.72^{\circ} \pm 0.75^{\circ})$
		Mexico:	$-0^{\circ}33' \pm 45' (-0.55^{\circ} \pm 0.75^{\circ})$
		Right-left error	45' (0.75°) or less
	Caster		
	3MZ_FE		$2^{\circ}39' \pm 45' (2.65^{\circ} \pm 0.75^{\circ})$
	1MZ-FE Except SPORT (USA, Canada)		$2^{\circ}37' \pm 45' (2.62^{\circ} \pm 0.75^{\circ})$
	1MZ-FE Except SPORT (Mexico)		2°33' ± 45' (2.55° ± 0.75°)
	2AZ-FE SPORT		2°43' ± 45' (2.72° ± 0.75°)
	2AZ-FE Except SPORT (USA, Canada)		2°39′ ± 45′ (2.65° ± 0.75°)
	2AZ-FE Except SPORT (Mexico)		$2^{\circ}36' \pm 45' (2.60^{\circ} \pm 0.75^{\circ})$
	. ` ` ` '	Right-left error	45' (0.75°) or less
	Steering axis inclination	USA, Canada:	11°27′ ± 45′ (11.45° ± 0.75°)
	Mexico:		11°05′ ± 45′ (11.08° ± 0.75°)
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		Right_left error	1 45' (() 75') or less
	Lauranta III ta ta ta mata mata mana	Right–left error	45' (0.75°) or less
Front suspension	Lower ball joint turning torque Stabilizer bar link ball joint turning torque	-	45' (0.75') or less 0.98 – 3.43 N·m (10 – 35 kgf·cm, 8.7 – 30 in.·lbf) 0.05 – 1.96 N·m (0.5 – 20 kgf·cm, 0.4 – 17.4 in.·lbf)

A: Ground clearance of front wheel center

B: Ground clearance of lower suspension arm No. 2 set bolt center

C: Ground clearance of strut rod set bolt center

D: Ground clearance of rear wheel center

*1: HI UP