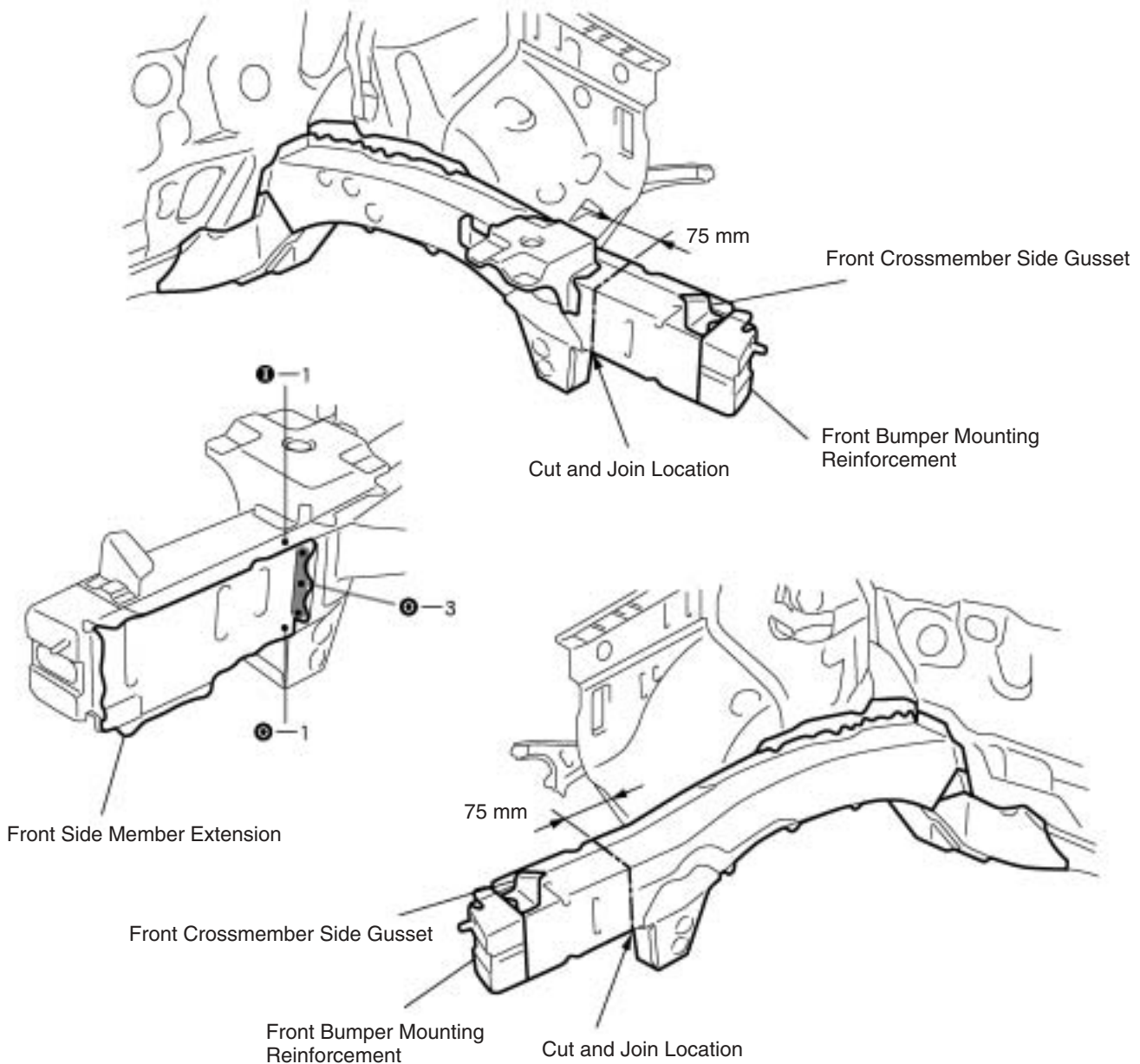


FRONT SIDE MEMBER (CUT-P) REPLACEMENT

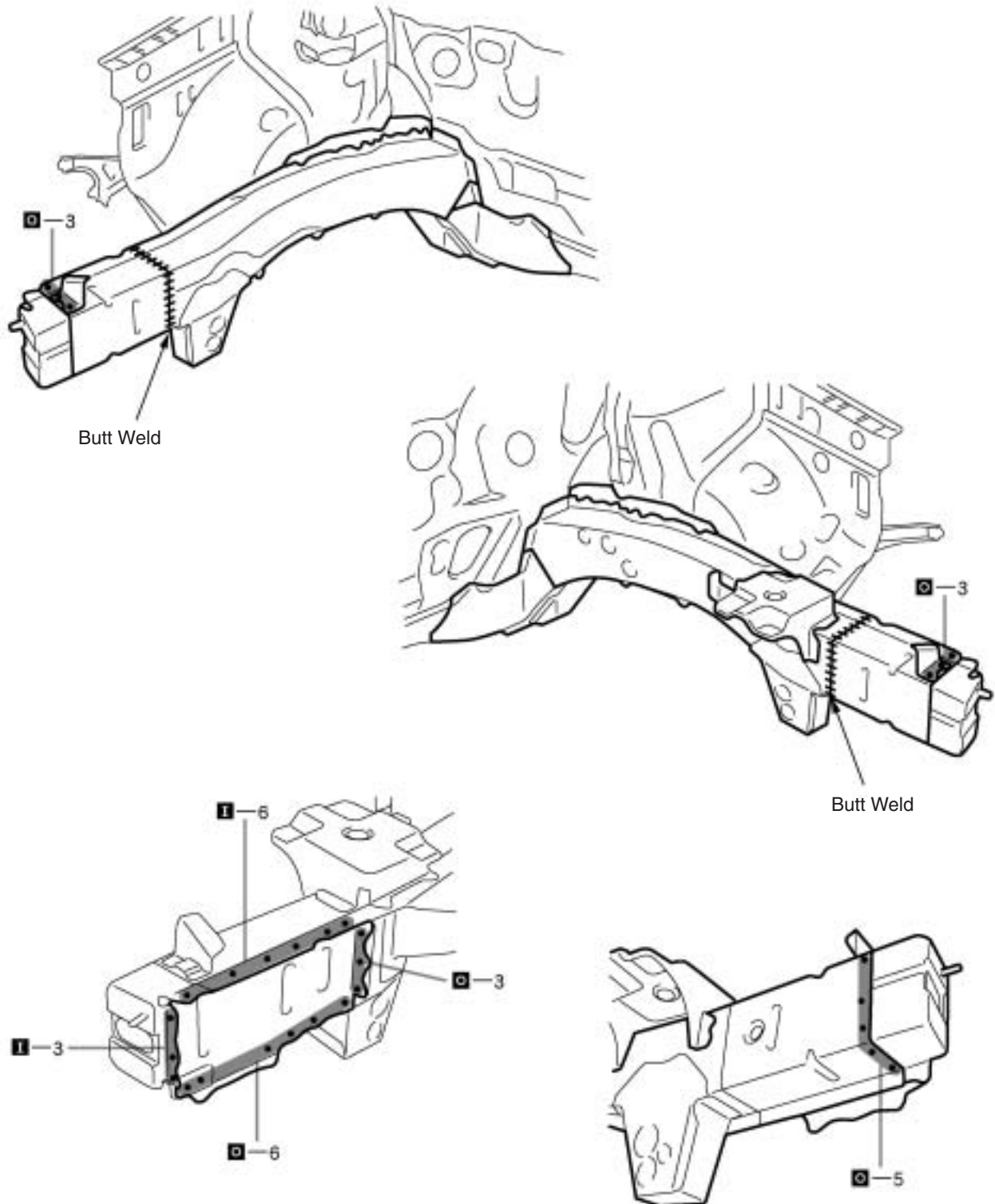
1. REMOVE RADIATOR UPPER SUPPORT (See page BP-1)
 2. REMOVE RADIATOR SUPPORT UPPER BRACE (See page BP-3)
 3. REMOVE RADIATOR SIDE SUPPORT (See page BP-5)
 4. REMOVE FRONT CROSSMEMBER (See page BP-8)
 5. REMOVE FRONT SIDE MEMBER
- (a) Cut and join the parts at the locations as shown below.



mm	in.
75	2.95

6. INSTALL FRONT SIDE MEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



7. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-100](#))
8. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-100](#))
9. INSTALL FRONT CROSSMEMBER ([See page BP-8](#))
10. INSTALL RADIATOR SIDE SUPPORT ([See page BP-5](#))
11. INSTALL RADIATOR SUPPORT UPPER BRACE ([See page BP-3](#))
12. INSTALL RADIATOR UPPER SUPPORT ([See page BP-1](#))
13. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
14. APPLYING ANTI-RUST AGENT ([See page PC-7](#))
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.