SPIRAL CABLE SUB-ASSY REPLACEMENT

600DS-04

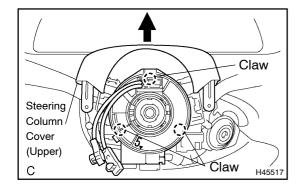
HINT:

- □ COMPONENTS: See page 60-18
- Installation is in the reverse order of removal.
- 1. PRECAUTION (SEE PAGE 60-1)
- 2. DISCONNECT BATTERY NEGATIVE TERMINAL

CAUTION:

After[removing[the[terminal, wait[for[at]]east]90[seconds[before[starting[the[operation.

- 3. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
- 4. REMOVE[\$TEERING[WHEEL[COVER[LOWER[NO.2[(SEE[PAGE[60-19)])]]]
- 5. REMOVE STEERING WHEEL COVER LOWER NO.3 (SEE PAGE 60-19)
- 6. REMOVE HORN BUTTON ASSY (SEE PAGE 60-19)
- 7. REMOVE STEERING WHEEL ASSY (SEE PUB. NO. RM915E, PAGE 50-6)
 SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)
- 8. REMOVE STEERING COLUMN COVER (LOWER) (SEE PUB. NO. RM915E, PAGE 50-6)



9. REMOVE SPIRAL CABLE SUB-ASSY

- (a) Raise the steering column cover (upper).
- (b) Disconnect the connectors from the spiral cable subassv.

CAUTION:

When handling the airbag connector, take care not to damage the airbag wire harness.

- (c) Disengage the 3 claws and remove the spiral cable subassy.
- 10. REMOVE STEERING SENSOR (W/ VSC) (SEE PUB. NO. RM915E, PAGE 32-54)
- 11. INSPECT SPIRAL CABLE SUB-ASSY
- (a) If any of the following conditions occur, replace the spiral cable sub-assy with a new one.

Condition:

Scratches or cracks on the connector

Cracks, dents or chipping of the spiral cable sub-assy

- 12. INSTALL STEERING SENSOR (W/ VSC) (SEE PUB. NO. RM915E, PAGE 32-54)
- 13. INSTALL SPIRAL CABLE SUB-ASSY
- (a) Check that the front wheels are facing straight ahead.
- (b) Set the turn signal switch to the neutral position.

NOTICE:

Make sure that the turn signal switch is in the neutral position, or the pin of the turn signal switch may be snapped.

(c) Install the spiral cable sub-assy.

NOTICE:

When replacing the spiral cable sub-assy with a new one, remove the lock pin before installing the steering wheel assy.

(d) Connect the connector to the spiral cable sub-assy.

NOTICE:

When handling the airbag connector, take care not to damage the airbag wire harness.

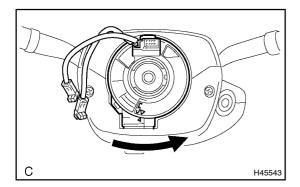
CAMRY[\$upplement[] (RM11[22E)

14. ADJUST CABLE SUB-ASSY, SPIRAL

- (a) Check that the ignition witch is off.
- (b) Check[that[the[battery[hegative](-)[terminal[s]disconnected.

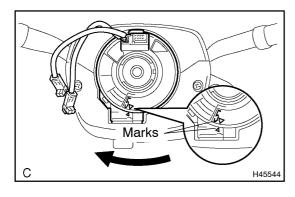
NOTICE:

After removing the terminal, wait for at reast 90 seconds before starting the operation.



(c) Turnthecablecounterclockwisety hand untilitelestirm.

Do[hot[turn[the[spiral[cable[sub-assy[by[the[airbag[wire



(d) Rotate[the[cable[clockwise]about[2.5[turns[to[align[the marks.]

NOTICE:

Do[hot[turn[the[spiral[cable[sub-assy[by[the[airbag[wire harness.

HINT:

The spiral cable sub-assy will notate approximately 2.5 durns to both the left and high from the center.

- 15. | INSTALL STEERING WHEEL ASSY (SEE PUB. NO. RM915E, PAGE 50-6)
- 16. INSPECT STEERING WHEEL CENTER POINT
- 17. | INSTALL | HORN | BUTTON | ASSY | (SEE | PAGE | 60-19)
- 18. CONNECT BATTERY NEGATIVE TERMINAL
- 19. INSPECT HORN BUTTON ASSY (SEE PUB. NO. RM915E, PAGE 69-3)
- 20. INSPECT SRS WARNING LIGHT (SEE PAGE 05-10)