

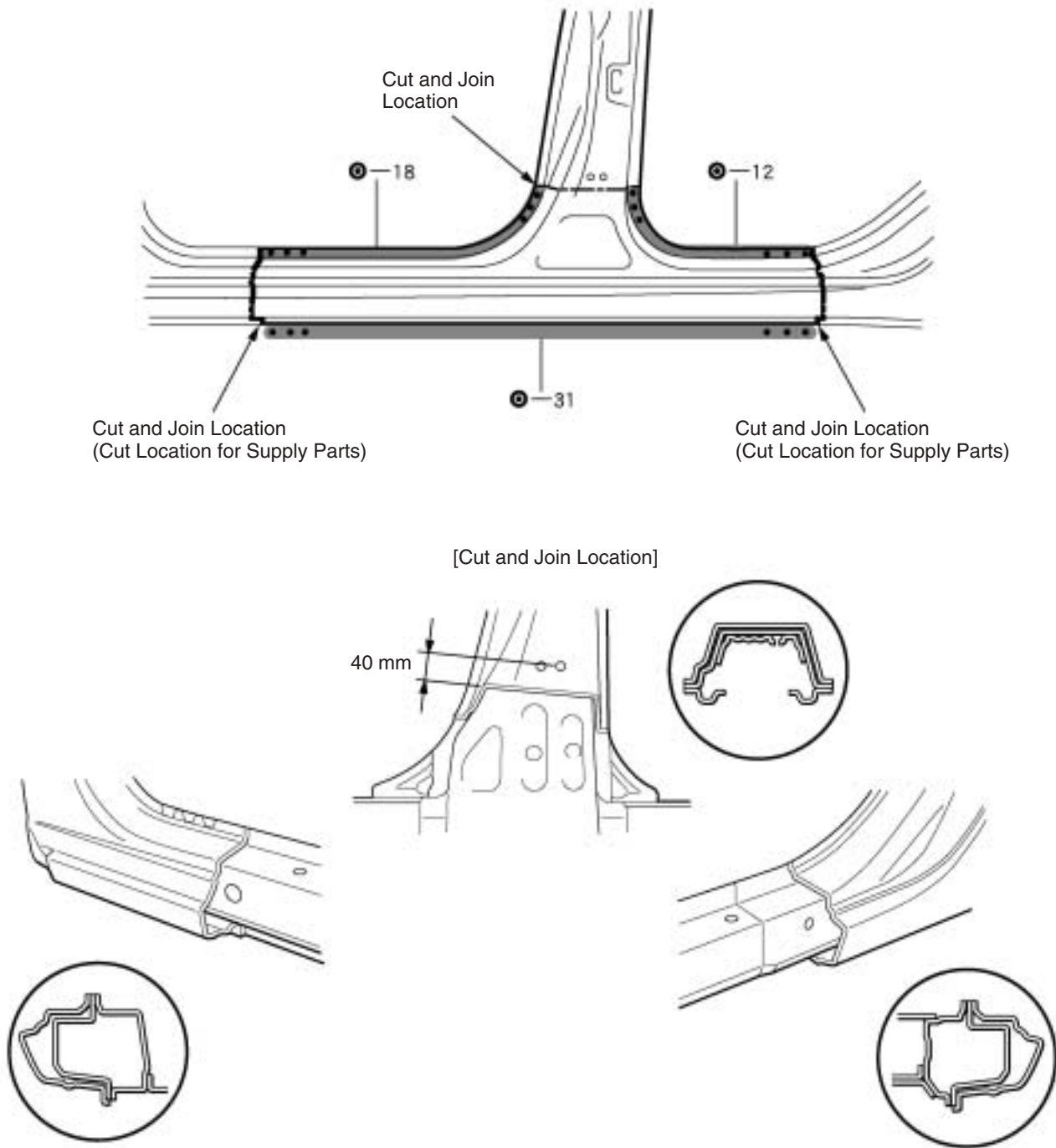
ROCKER OUTER PANEL (CUT) REPLACEMENT

1. REMOVE ROCKER OUTER PANEL

- (a) Cut and join the parts at the locations as shown below.

HINT:

Take care not to damage the internal reinforcement.



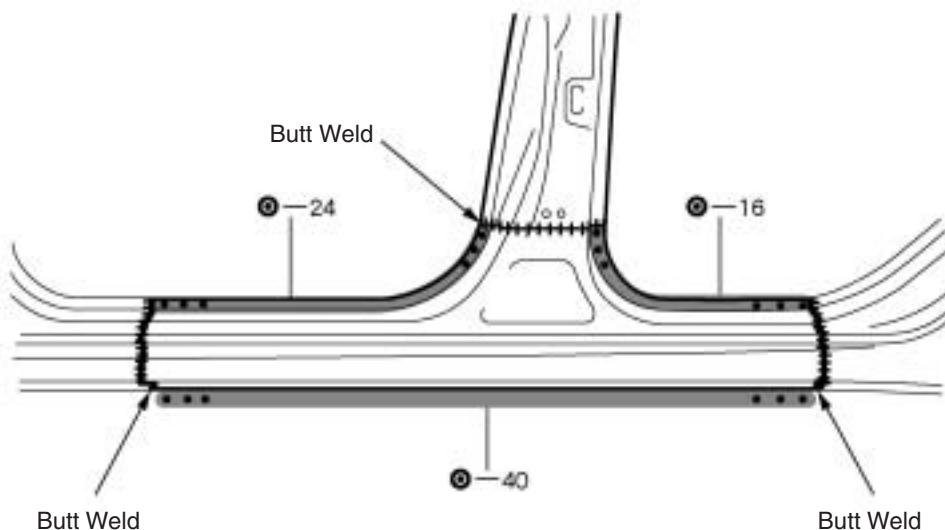
mm	in.
40	1.57

2. INSTALL ROCKER OUTER PANEL

HINT:

Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



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3. MEASURING THE OPENING PORTION DIMENSIONS (See page BP-100)

4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)

5. APPLYING UNDER COATING (See page PC-6)

6. CHARGING THE POLYURETHANE FOAM (See page PC-9)

7. APPLYING ANTI-RUST AGENT

- (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.