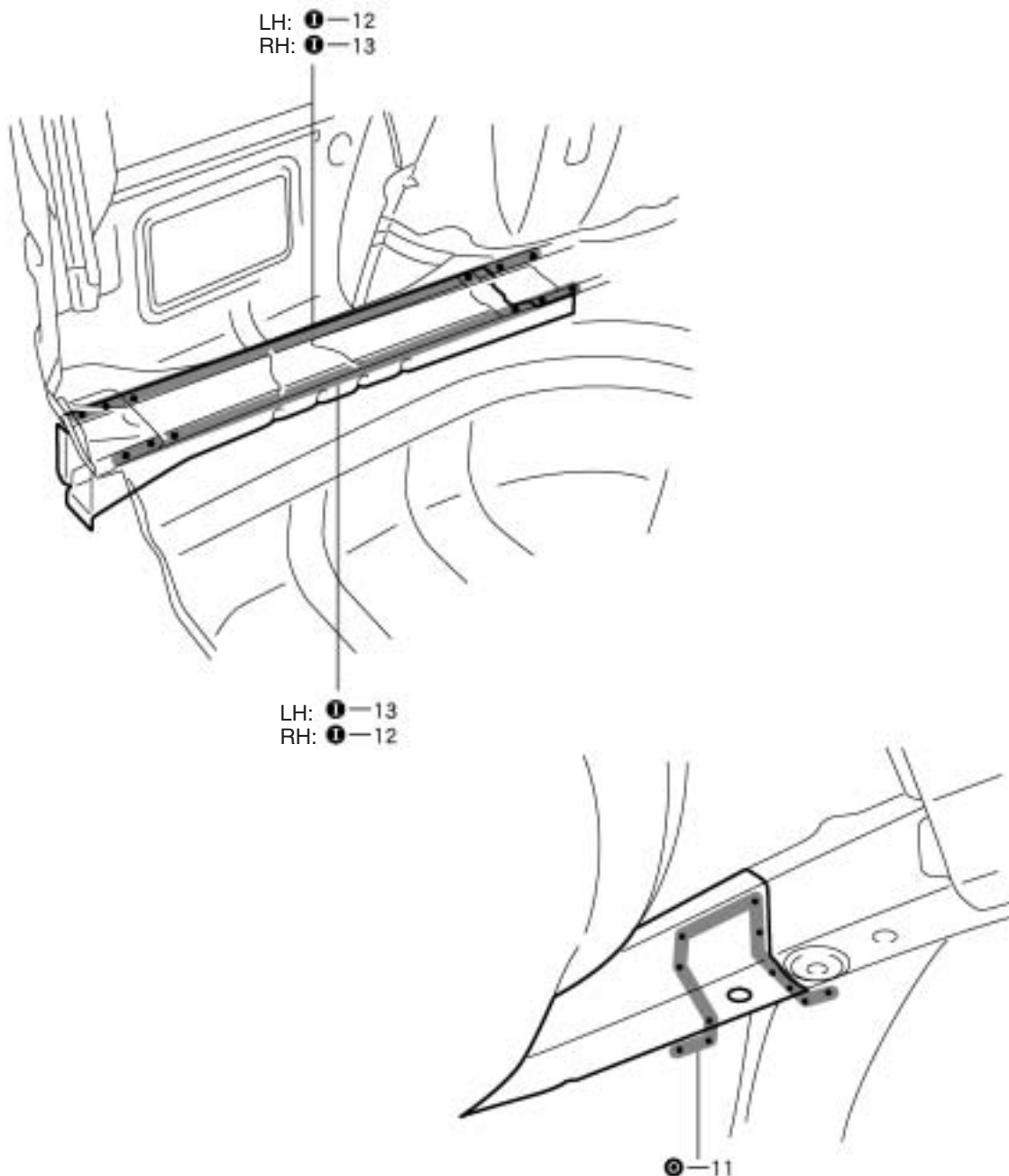


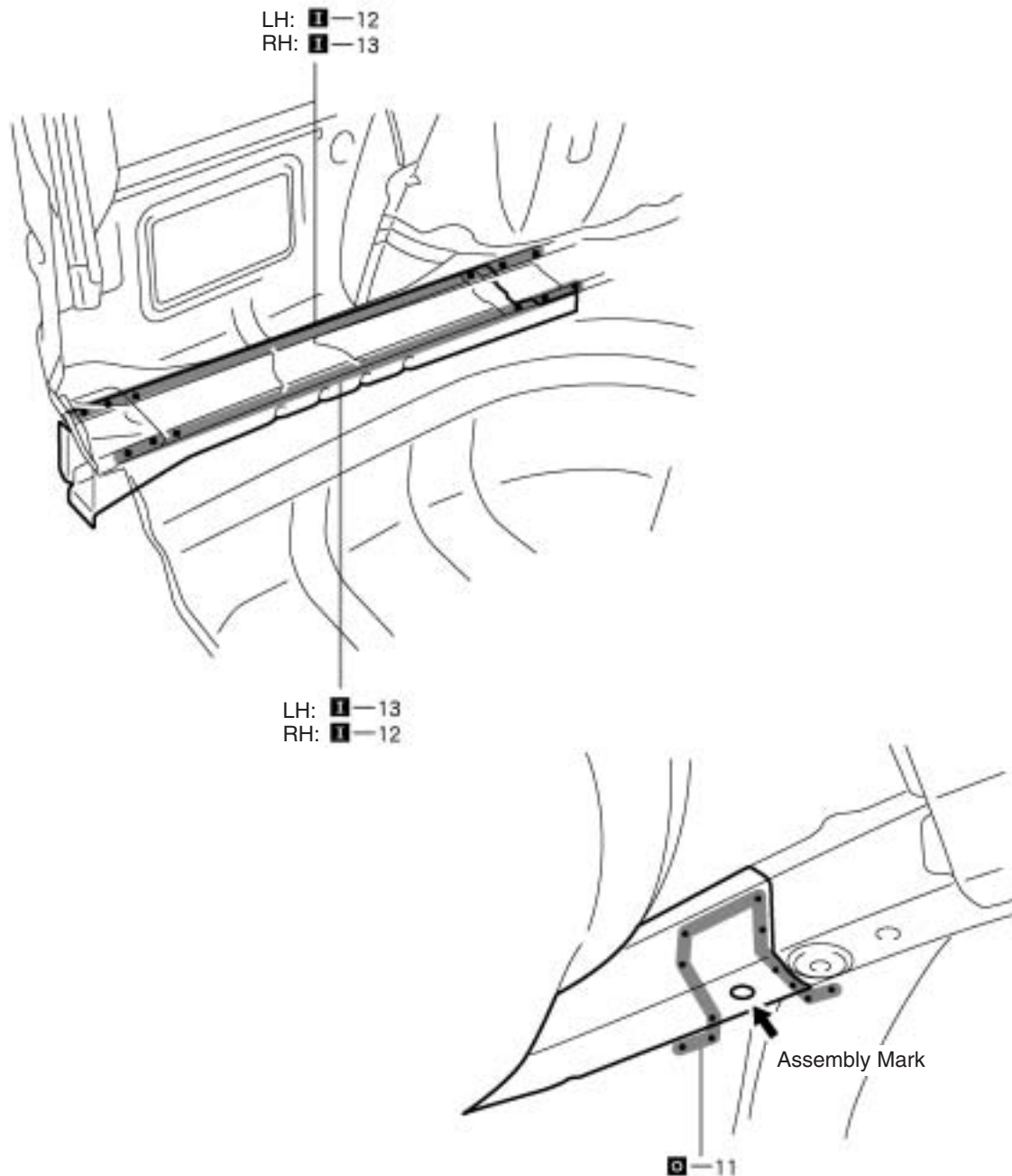
REAR FLOOR SIDE REAR MEMBER (ASSY) REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL ([See page BP-73](#))
2. REMOVE REAR FLOOR NO.3 CROSSMEMBER ([See page BP-79](#))
3. REMOVE REAR FLOOR SIDE REAR MEMBER



4. INSTALL REAR FLOOR SIDE REAR MEMBER

- (a) When temporarily installing the new parts, determine the installation position by the assembly mark. Then, measure each part in accordance with the body dimension diagram.



5. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-100](#))
6. INSTALL REAR FLOOR NO.3 CROSSMEMBER ([See page BP-79](#))
7. INSTALL BODY LOWER BACK PANEL ([See page BP-73](#))
8. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
9. APPLYING UNDER COATING ([See page PC-6](#))
10. INSTALL SILENCER SHEET ([See page PC-11](#))
11. APPLYING AUTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.