

## REPLACEMENT

### HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- Installation is in the reverse order of removal.

### 1. PRECAUTION (SEE PAGE 60-1)

### 2. DISCONNECT BATTERY NEGATIVE TERMINAL

### CAUTION:

After removing the terminal, wait for at least 90 seconds before starting the operation.

### 3. REMOVE FRONT SEAT ASSY LH (SEE PAGE 72-18 (POWER SEAT) OR SEE PAGE 72-4 (MANUAL SEAT))

### 4. REMOVE RECLINING POWER SEAT SWITCH KNOB (POWER SEAT) (SEE PAGE 72-18)

### 5. REMOVE SLIDE & VERTICAL POWER SEAT SWITCH KNOB (POWER SEAT) (SEE PAGE 72-18)

### 6. REMOVE FRONT SEAT CUSHION SHIELD ASSY (POWER SEAT) (SEE PAGE 72-18)

### 7. REMOVE RECLINING ADJUSTER RELEASE HANDLE (MANUAL SEAT) (SEE PAGE 72-4)

### 8. REMOVE VERTICAL ADJUSTING HANDLE (MANUAL SEAT, DRIVER SEAT ONLY) (SEE PAGE 72-4)

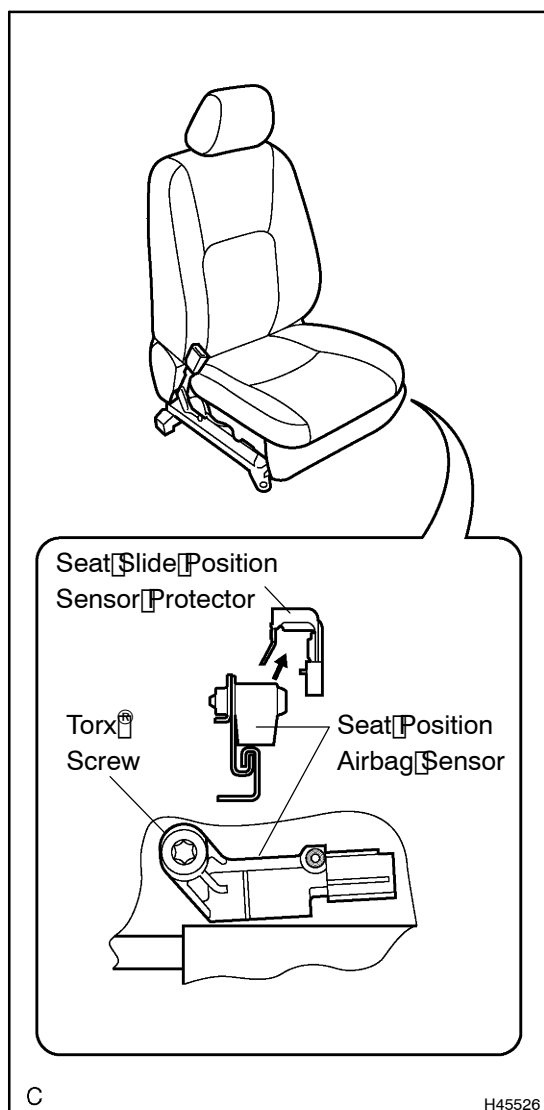
### 9. REMOVE FRONT SEAT CUSHION SHIELD LH (MANUAL SEAT) (SEE PAGE 72-4)

### 10. REMOVE SEAT SLIDE POSITION SENSOR PROTECTOR

- (a) Remove the seat slide position sensor protector from the seat position airbag sensor.

### 11. REMOVE SEAT POSITION AIRBAG SENSOR

- (a) Disconnect the connector from the seat position airbag sensor.
- (b) Using a torx<sup>®</sup> socket wrench (T30), remove the torx<sup>®</sup> screw and the seat position airbag sensor.



C

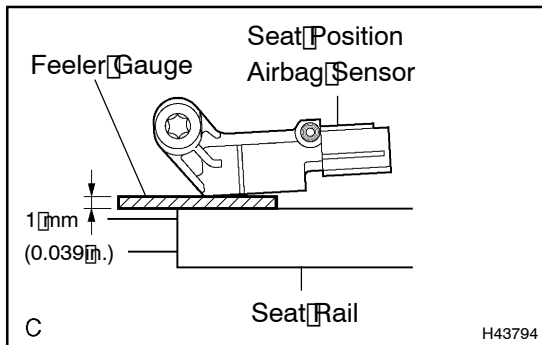
H45526

**12. INSTALL SEAT POSITION AIRBAG SENSOR**

- (a) Check that the ignition switch is off.
- (b) Check that the battery negative (-) terminal is disconnected.

**CAUTION:**

After removing the terminal, wait for at least 90 seconds before starting the operation.



- (c) Using a feeler gauge 1 mm (0.039 in.), install the seat position airbag sensor.

**NOTICE:**

- If the seat position airbag sensor has been dropped, or there are any cracks, dents or other defects in the case or connector, replace the seat position airbag sensor with a new one.
- When installing the seat position airbag sensor, be careful that the SRS wiring does not interfere with other parts and that it is not pinched between other parts.

**HINT:**

Be sure that a clearance between the seat position airbag sensor and the seat rail is within 0.6 mm (0.023 in.) to 2 mm (0.079 in.).

**Torque: 3.0 N·m (82 kgf·cm, 71 in. lbf)**

- (d) Check that there is no looseness in the installation parts of the seat position airbag sensor.
- (e) Connect the connector to the seat position airbag sensor.

**13. INSTALL FRONT SEAT ASSY LH (SEE PAGE 72-18 (POWER SEAT) OR SEE PAGE 72-4 (MANUAL SEAT))**

**14. CONNECT BATTERY NEGATIVE TERMINAL****15. INSPECT POWER SEAT OPERATION (SEE PUB. NO. RM915E, PAGE 72-3)****16. INSPECT SRS WARNING LIGHT (SEE PAGE 05-10)**