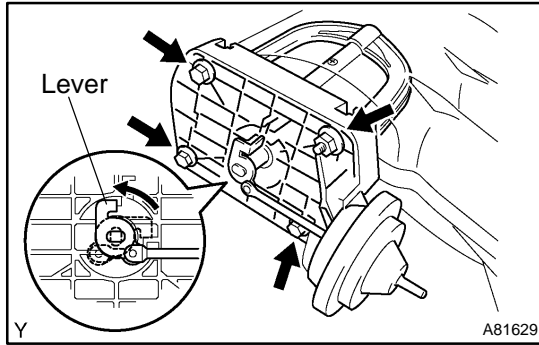


INTAKE AIR CONTROL VALVE ASSY NO.2 (1MZ-FE/3MZ-FE) REPLACEMENT

1307P-02



- 1. REMOVE INTAKE AIR CONTROL VALVE ASSY NO.2**
 - (a) Remove the 3 bolts and nut.
 - (b) Rotate the lever to the closed position as shown in the illustration and pull out the IAC valve.
 - (c) Remove the gasket from the intake air surge tank.

2. INSTALL INTAKE AIR CONTROL VALVE ASSY NO.2

- (a) Install a new gasket to the intake air surge tank.
- (b) Install the IAC valve with the 3 bolts and nut.

Torque: 10 N·m (102 kgf·cm, 7 ft·lbf)