

REAR SUSPENSION ARM ASSY NO.2 LH

REPLACEMENT

27068-01

HINT:

COMPONENTS: [See page 27-2](#)

1. REMOVE REAR WHEEL
2. REMOVE EXHAUST PIPE ASSY CENTER
- (a) 1AZ-FE engine: [See page 15-2](#)
- (b) 1MZ-FE engine: [See page 15-8](#)
- (c) 2AZ-FE engine: [See page 15-5](#)
3. REMOVE STABILIZER BAR REAR
([See page 27-18](#))
4. SEPARATE REAR SUSPENSION ARM ASSY NO.1 LH
([See page 27-10](#))
5. SEPARATE REAR SUSPENSION ARM ASSY NO.1 RH

HINT:

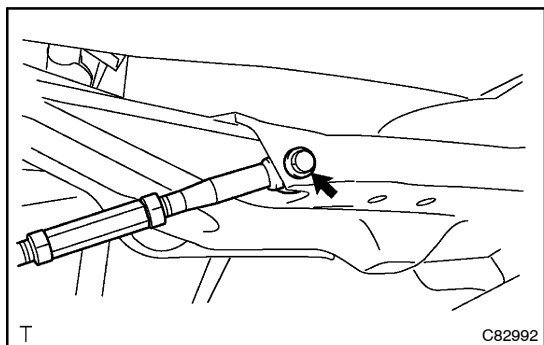
Separate the RH side by the procedures with the LH side.

6. SEPARATE REAR SUSPENSION ARM ASSY NO.2 LH
([See page 27-15](#))
7. SEPARATE REAR SUSPENSION ARM ASSY NO.2 RH

HINT:

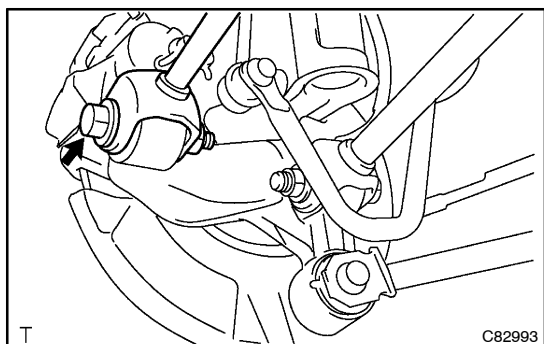
Separate the RH side by the procedures with the LH side.

8. SEPARATE STRUT ROD ASSY REAR
([See page 27-20](#))
9. REMOVE REAR SUSPENSION MEMBER SUB-ASSY
([See page 27-10](#))



10. REMOVE REAR SUSPENSION ARM ASSY NO.2 LH

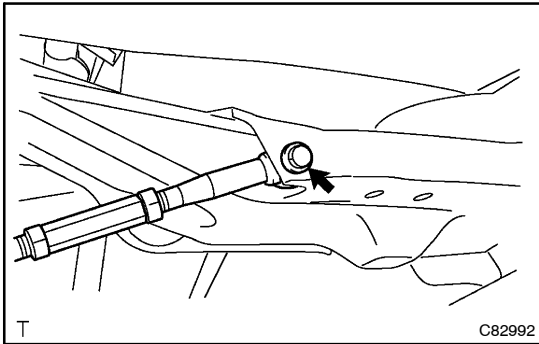
- (a) Remove the bolt and disconnect the rear suspension arm No. 2 (inner side).



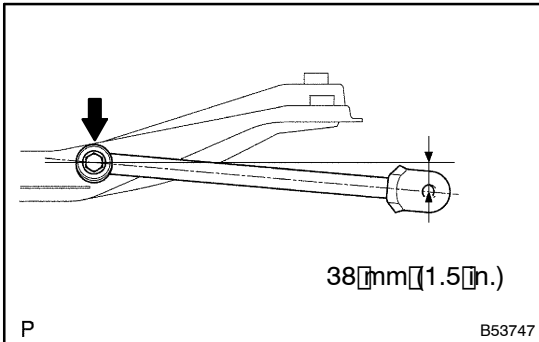
- (b) Remove the bolt, nut and the rear suspension arm No. 2 (outer side) from rear axle carrier.

HINT:

Keep the nut fixed while loosening and removing the bolt.

**11. INSTALL REAR SUSPENSION ARM ASSY NO.2 LH**

- (a) Install the rear suspension arm No. 2 (inner side) with the bolt and temporarily tighten the bolt.



- (b) Set the suspension arm in the position in the illustration and fully tighten the bolt.

Torque: 100 N·m (1,020 kgf·cm, 74 ft·lbf)

12. INSTALL REAR SUSPENSION MEMBER SUB-ASSY

(See page 27-10)

13. TEMPORARY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 LH

(See page 27-10)

14. TEMPORARY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 RH**HINT:**

Temporarily tighten the RH side by the procedures with the LH side.

15. TEMPORARY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH

(See page 27-15)

16. TEMPORARY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 RH**HINT:**

Temporarily tighten the RH side by the procedures with the LH side.

17. TEMPORARY TIGHTEN STRUT ROD ASSY REAR

(See page 27-20)

18. INSTALL STABILIZER BAR REAR

(See page 27-18)

19. STABILIZE SUSPENSION (See page 27-10)**20. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 LH**

(See page 27-10)

21. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 RH**HINT:**

Fully tighten the RH side by the procedures with the LH side.

22. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH

(See page 27-15)

23. FULLY TIGHTEN REAR SUSPENSION ARM ASSY (NO.2) RH

HINT:

Fully tighten the RH side by the procedures with the LH side.

24. FULLY TIGHTEN STRUT ROD ASSY REAR

(See page 27-20)

25. INSTALL EXHAUST PIPE ASSY CENTER

(a) 1AZ-FE engine: See page 15-2

(b) 1MZ-FE engine: See page 15-8

(c) 2AZ-FE engine: See page 15-5

26. INSTALL REAR WHEEL

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

27. INSPECT REAR WHEEL ALIGNMENT (See page 27-3)