03098-02

HOW TO DETERMINE NUT STRENGTH

Nut Type			
Present Standard	Old Standard Hexagon Nut		Class
Hexagon Nut	Cold Forging Nut	Cutting Processed Nut	
No Mark			4N
No Mark (w/ Washer)	No Mark (w/ Washer)	No Mark	5N (4T)
			6N
		*	7N (5T)
			8N
(ion)		No Mark	10N (7T)
			11N
(12N) (00)			12N

^{*:} Nut with 1 or more marks on one side surface of the nut.

HINT:

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Use the nut with the same number of the nut strength classification or the greater than the bolt strength classification number when tightening parts with a bolt and nut.

Example: Bolt = 4T

Nut = 4N or more
CAMRY REPAIR MANUAL (RM915E)