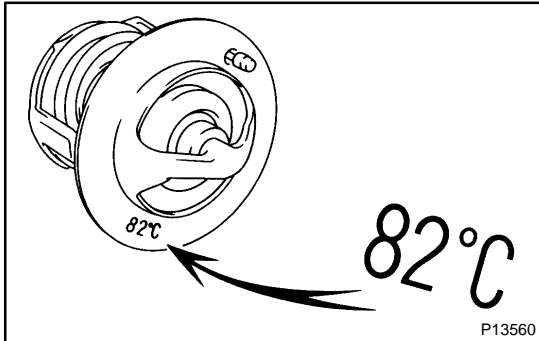


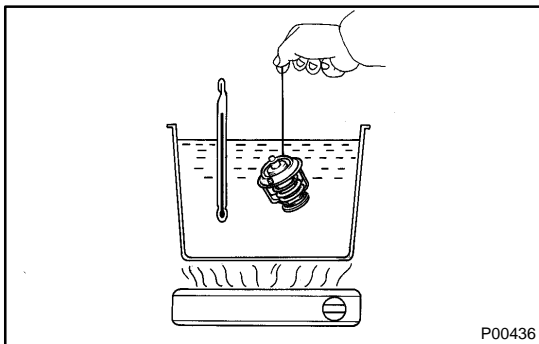
## INSPECTION



### 1. INSPECT THERMOSTAT

#### HINT:

The thermostat is numbered with the valve opening temperature.

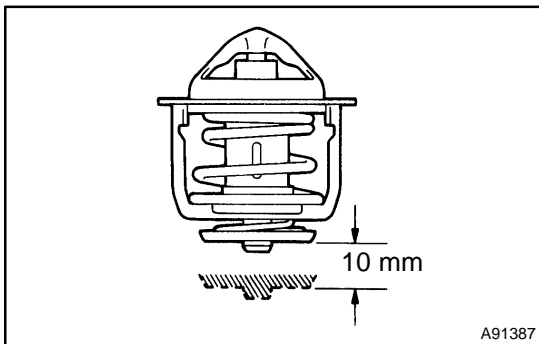


(a) Immerse the thermostat in water and gradually heat the water.

(b) Check the valve opening temperature.

**Valve opening temperature: 80 to 84°C (176 to 183°F)**

If the valve opening temperature is not as specified, replace the thermostat.



(c) Check the valve lift.

**Valve lift: 10 mm (0.394 in.) or more at 95°C (203°F)**

If the valve lift is not as specified, replace the thermostat.

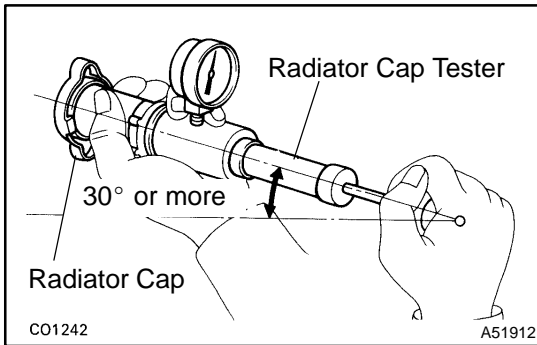
(d) Check that the valve is fully closed when the thermostat is at low temperatures (below 77°C (171°F)).

If not closed, replace the thermostat.

### 2. INSPECT RADIATOR CAP SUB-ASSY

#### NOTICE:

- If the reservoir cap has contaminations, always rinse it with water.
- Before using a radiator cap tester, wet the relief valve and pressure valve with engine coolant or water.
- When performing steps (a) and (b) below, keep the tester at an angle of over 30° above the horizontal.



- (a) Using a radiator cap tester, slowly pump the tester and check that air is being released from the vacuum valve.

**Pump speed: 1 push every 3 seconds or more**

**NOTICE:**

**Push the pump at a constant speed.**

If air is not being released from the vacuum valve, replace the reservoir cap.

- (b) Pump the tester and measure the relief valve opening pressure.

**Pump speed: 1 push within 1 second**

**NOTICE:**

**The pump speed above should be followed for the first pump only. It will close the vacuum valve. Once the vacuum valve is closed, the pump speed can be reduced.**

**Standard opening pressure:**

**78 to 122 kPa (0.80 to 1.25 kgf/cm<sup>2</sup>, 11.3 to 17.8 psi)**

**HINT:**

Use the tester's maximum reading as the opening pressure. If the maximum reading is less than the minimum opening pressure above, replace the radiator cap.