

OVERHAUL

CAUTION:

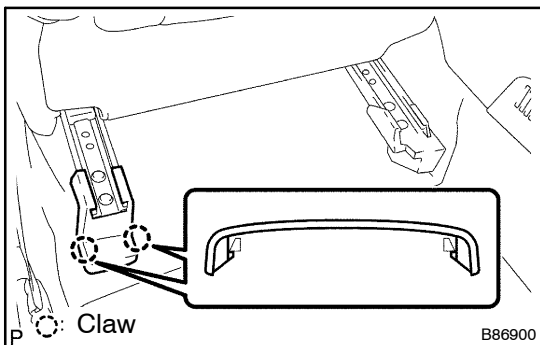
- ☐ Wear safety gloves, because the sharp surfaces of the seatback frame and seat adjuster may injure your hand.
- ☐ Work must be started more than 90 seconds after the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery.
(The SRS is equipped with a back-up power source. If work is started within 90 seconds from disconnecting the negative (-) terminal cable of the battery, the SRS may deploy.)

HINT:

- ☐ COMPONENT: [See page 72-18](#).
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.
- A bolt without a torque specification is shown in the standard bolt chart.

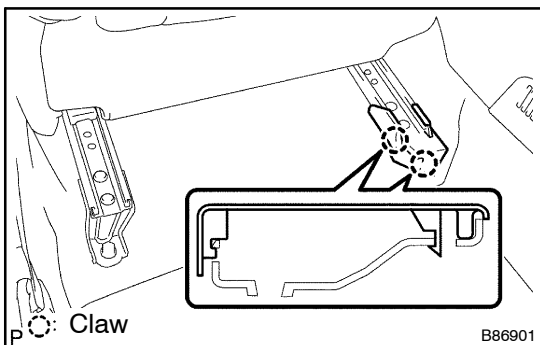
1. DISCONNECT BATTERY NEGATIVE TERMINAL

2. REMOVE FRONT SEAT HEADREST ASSY



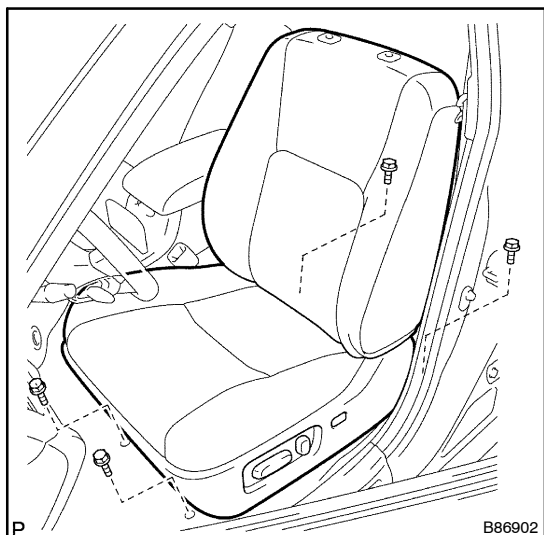
3. REMOVE FRONT SEAT TRACK COVER LH REAR OUTER

- (a) Disengage the 2 claws and remove the front seat track cover LH rear outer.

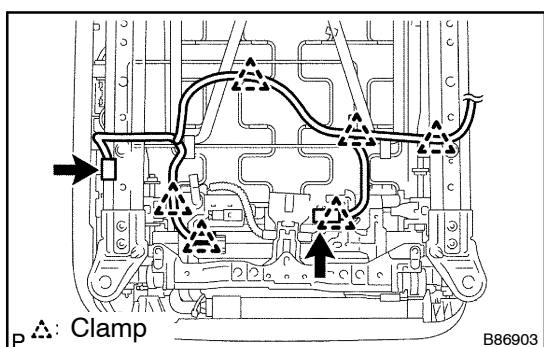


4. REMOVE FRONT SEAT TRACK COVER LH REAR INNER

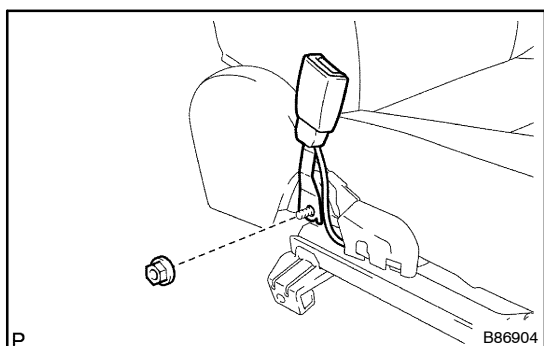
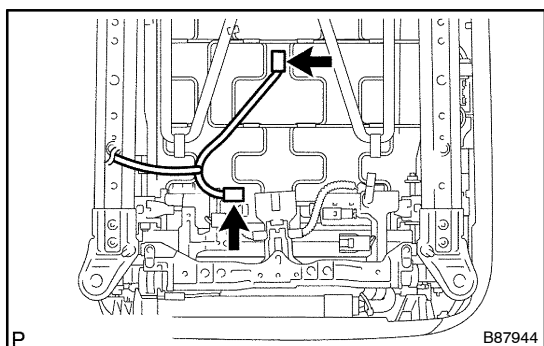
- (a) Disengage the 2 claws and remove the front seat track cover LH rear inner.

**5. REMOVE FRONT LH SEAT ASSY**

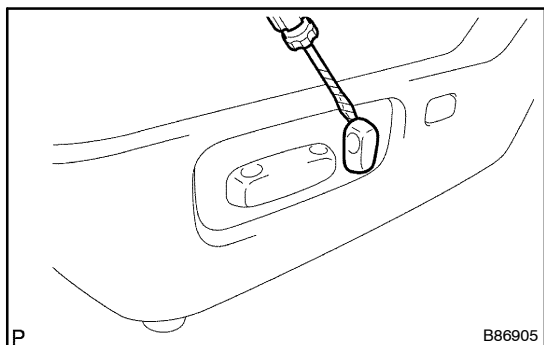
- (a) Remove the 4 bolts.
- (b) Disconnect the connectors and remove the front LH seat assy.

**6. REMOVE FRONT SEAT INNER BELT ASSY LH**

- (a) Driver seat only:
 - (1) Disengage the 6 clamps and disconnect the connectors.
- (b) Passenger seat only:
 - (1) Disconnect the connectors.



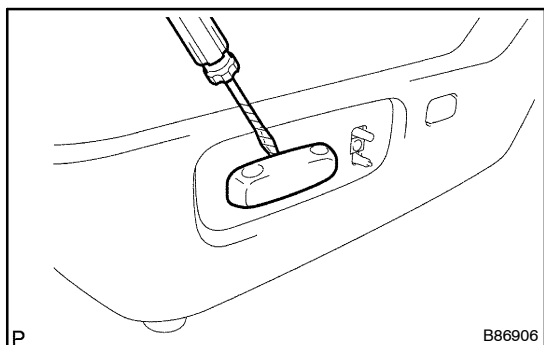
- (c) Remove the nut and the front seat inner belt assy LH.

**7. REMOVE RECLINING POWER SEAT SWITCH KNOB**

- (a) Using a screwdriver, remove the reclining power seat switch knob.

HINT:

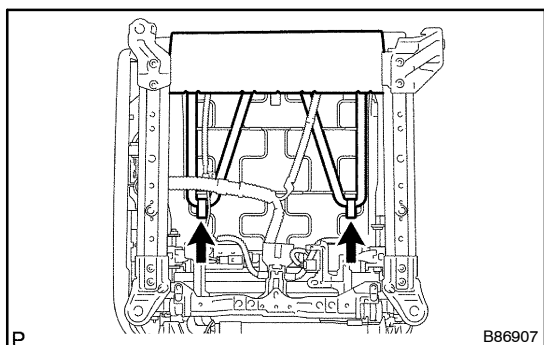
Tape up the screwdriver tip before.

**8. REMOVE SLIDE & VERTICAL POWER SEAT SWITCH KNOB**

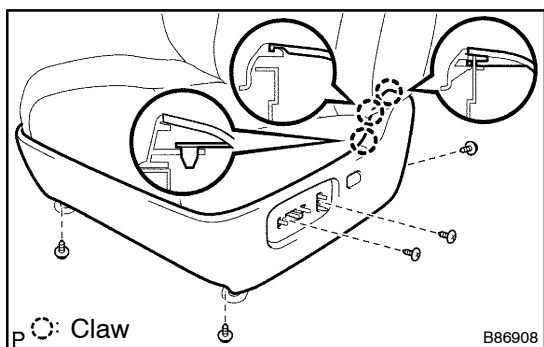
- (a) Using a screwdriver, remove the slide & vertical power seat switch knob.

HINT:

Tape up the screwdriver tip before.

**9. REMOVE FRONT SEAT CUSHION SHIELD ASSY**

- (a) Disengage the 2 clips and the cover.

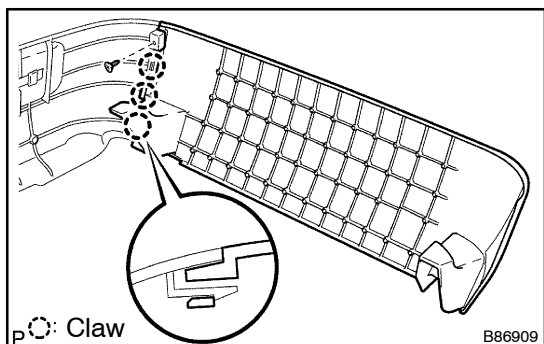


- (b) Remove the 5 screws.

- (c) Driver seat only:

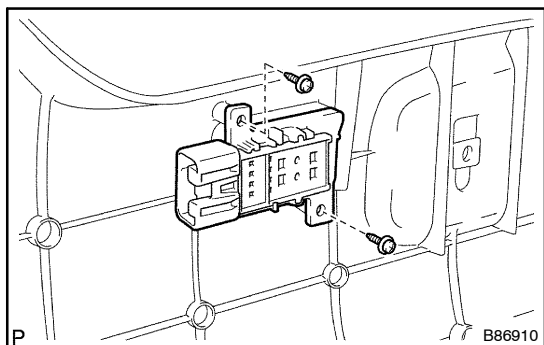
(1) Disconnect the power seat switch assy connector.

- (d) Disengage the 3 claws and remove the front seat cushion shield inner No.1 and front seat cushion shield LH.



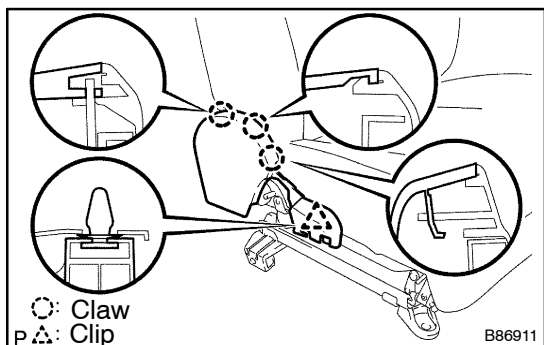
- (e) Remove the screw.

- (f) Disengage the 3 claws and remove the front seat cushion shield inner No.1.



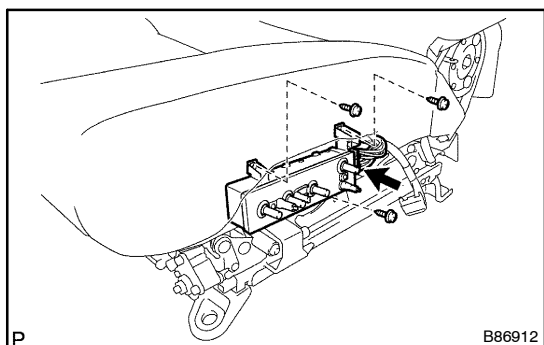
10. REMOVE POWER SEAT SWITCH ASSY (DRIVER SEAT ONLY)

- (a) Remove the 2 screws and the power seat switch assy.



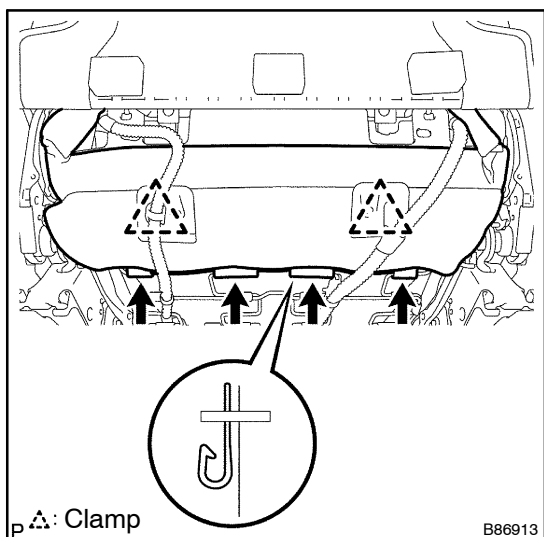
11. REMOVE FRONT SEAT CUSHION SHIELD INNER LH

- (a) Remove the screw.
- (b) Disengage the 3 claws and clip and remove the front seat cushion shield inner LH.



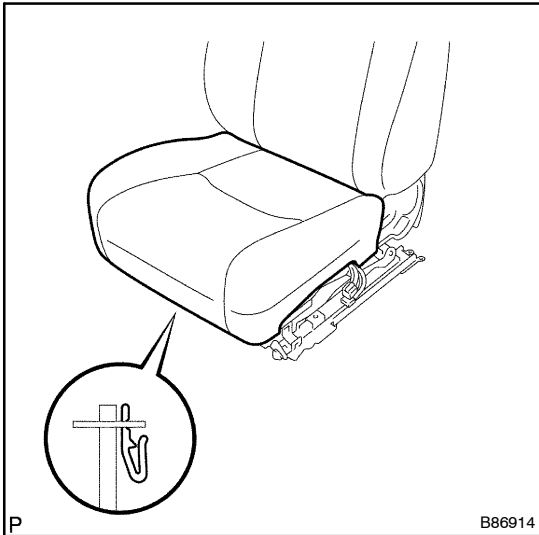
12. REMOVE FRONT POWER SEAT SWITCH LH

- (a) Remove the 3 screws and the front power seat switch LH.

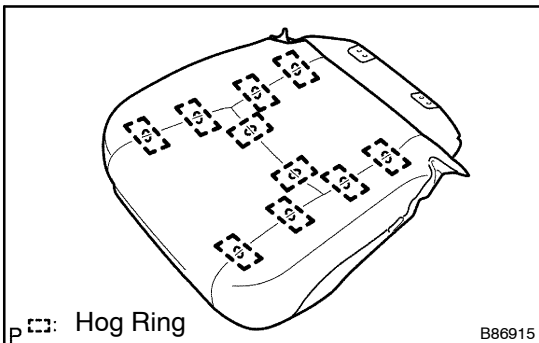


13. REMOVE SEAT CUSHION COVER W/PAD

- (a) Disengage the 2 clamps and 4 hooks.

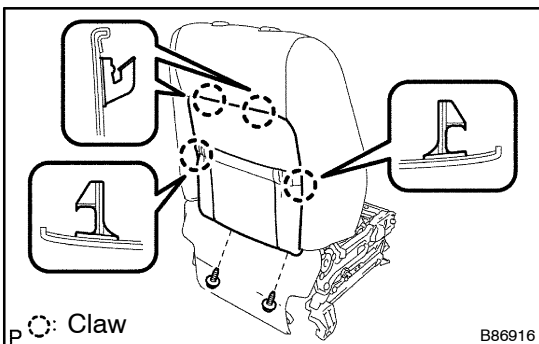


- (b) Remove the seat cushion cover with pad.



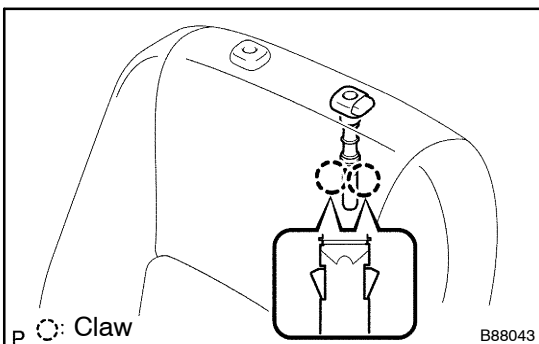
14. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Remove the 10 hog rings and the separate type front seat cushion cover.



15. REMOVE FRONT SEAT BACK BOARD SUB-ASSY LH

- (a) Remove the 2 screws.
 (b) Disengage the 4 claws and remove the front seatback board sub-assy.



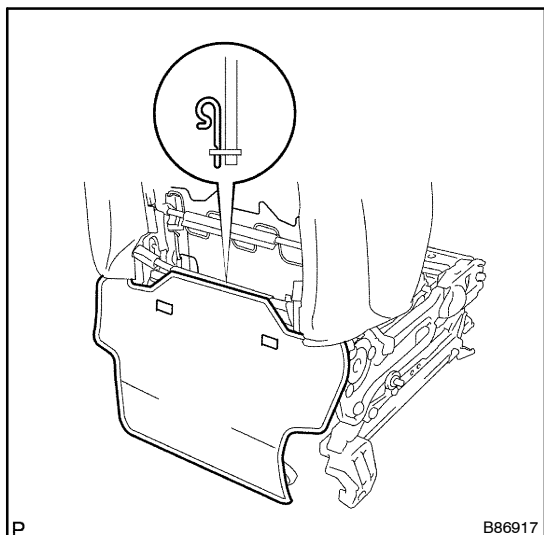
16. REMOVE FRONT SEAT HEADREST SUPPORT

- (a) Disengage the 2 claws and remove the front seat headrest support LH side.

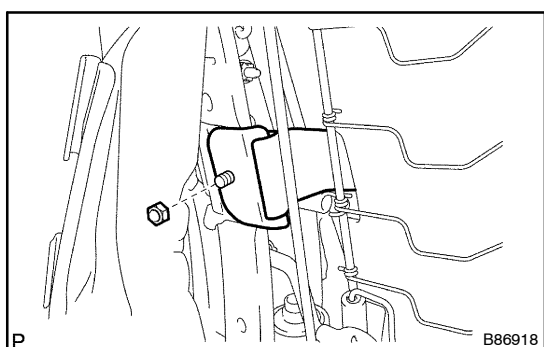
17. REMOVE FRONT SEAT HEADREST SUPPORT

HINT:

Use the same procedures for the RH side and LH side.

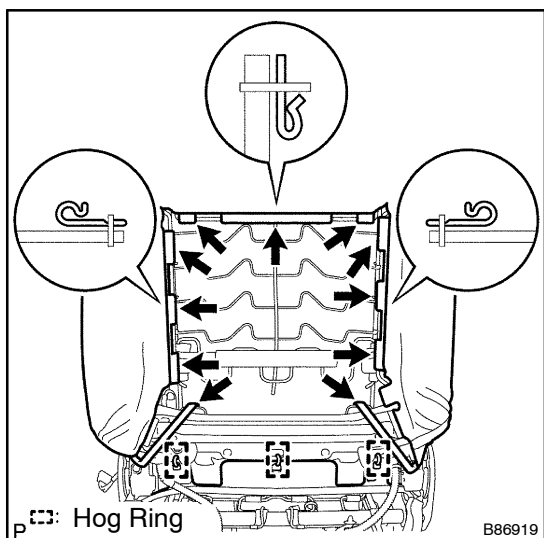
**18. REMOVE SEAT BACK COVER W/PAD**

(a) Remove the cover.

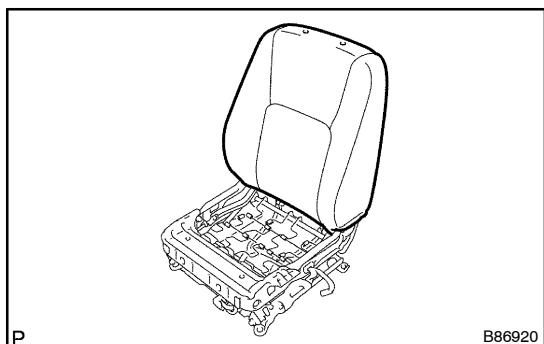


(b) w/ Side airbag:

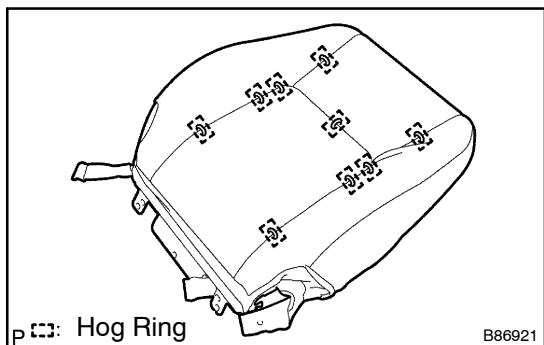
(1) Remove the nut and disengage the separate type front seatback cover bracket.



(c) Remove the 3 hog rings and 11 hooks.

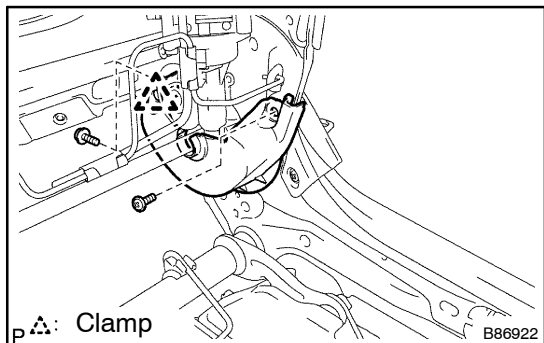


(d) Remove the seatback cover with pad.



19. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Remove the 9 hog rings and the separate type front seat back cover.



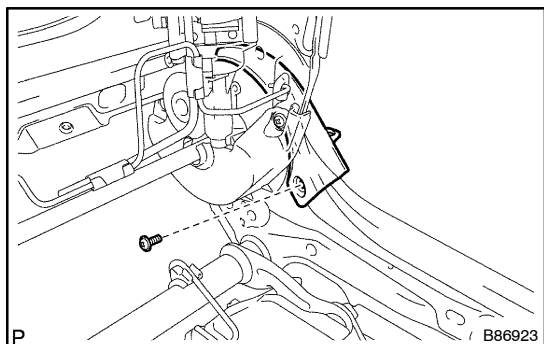
20. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER

- (a) Disengage the clamp.
- (b) Remove the 2 screws and the RH seat reclining adjuster inside cover (lower).

21. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER

HINT:

Use the same procedures for the RH side and LH side.



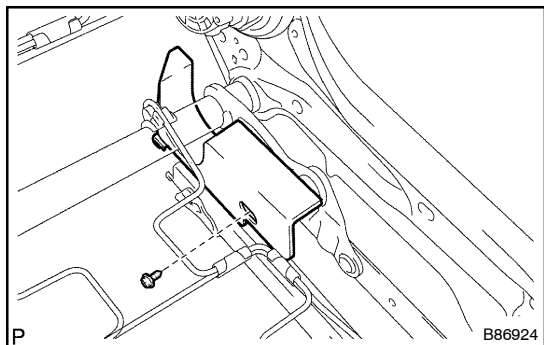
22. REMOVE RECLINING ADJUSTER INSIDE COVER LH

- (a) Remove the screw and the reclining adjuster inside cover LH (upper).

23. REMOVE RECLINING ADJUSTER INSIDE COVER RH

HINT:

Use the same procedures for the RH side and LH side.



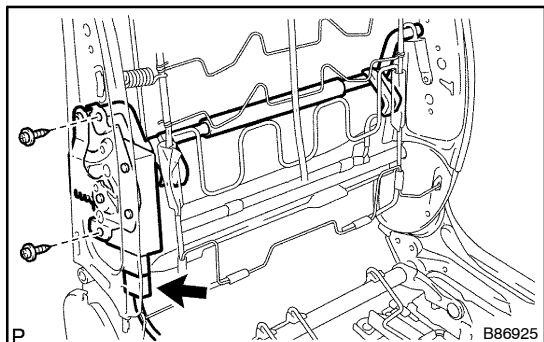
24. REMOVE FRONT SEAT CUSHION SHIELD LOWER LH

- (a) Remove the screw and the front seat cushion shield lower LH (LH side).

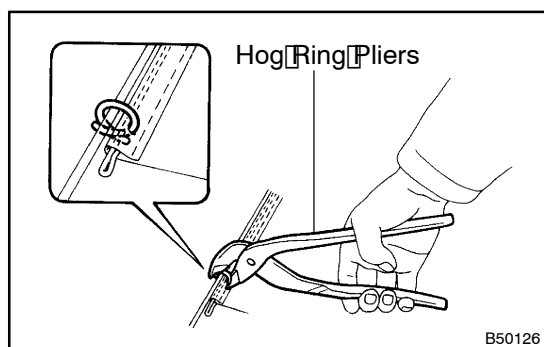
25. REMOVE FRONT SEAT CUSHION SHIELD LOWER LH

HINT:

Use the same procedures for the RH side and LH side.

**26. REMOVE LUMBAR SUPPORT ADJUSTER ASSY LH (DRIVER SEAT ONLY)**

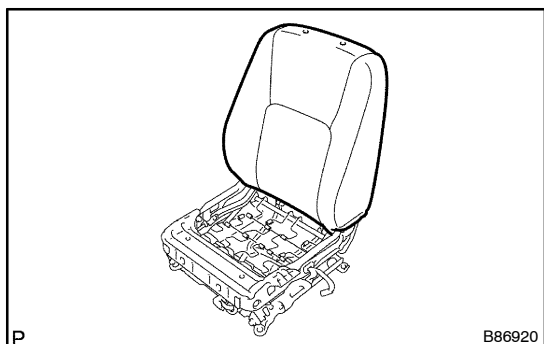
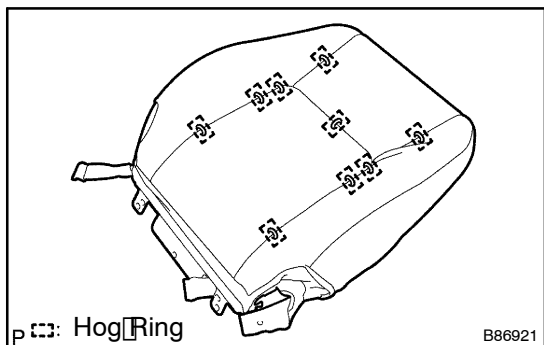
- (a) Disconnect the connector.
- (b) Remove the 2 screws and the lumbar support adjuster assy LH.

27. REMOVE SEAT POSITION AIR BAG SENSOR (DRIVER SEAT ONLY) (SEE PAGE 60-43)**28. INSTALL SEAT POSITION AIR BAG SENSOR (DRIVER SEAT ONLY) (SEE PAGE 60-43)****29. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER**

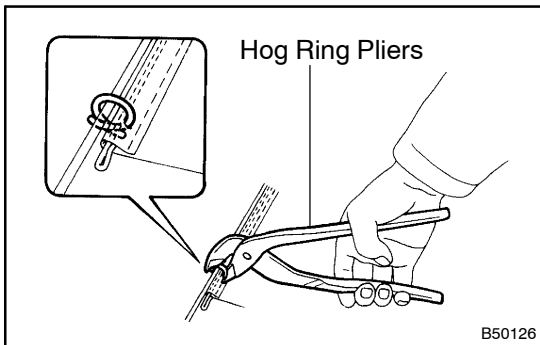
- (a) Using hog ring pliers, install the separate type front seat-back cover with 9 new hog rings.

NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, take care to minimize wrinkles as much as possible.

**30. INSTALL SEAT BACK COVER W/PAD**

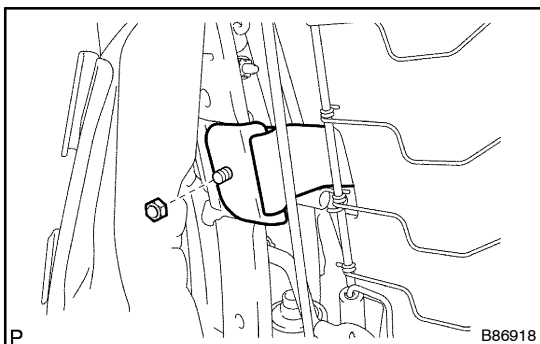
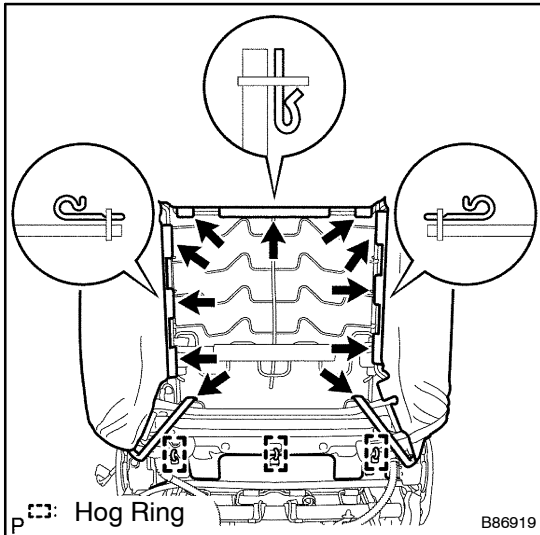
- (a) Install the seatback cover with pad.



- (b) Using hog ring pliers, install 3 new hog rings and 11 hooks.

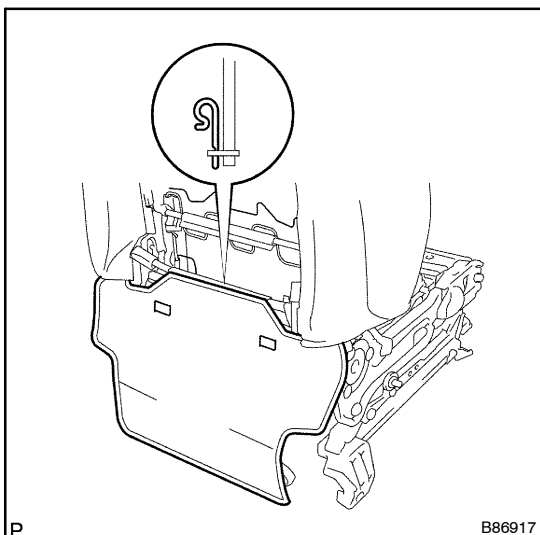
NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to minimize wrinkles as much as possible.**

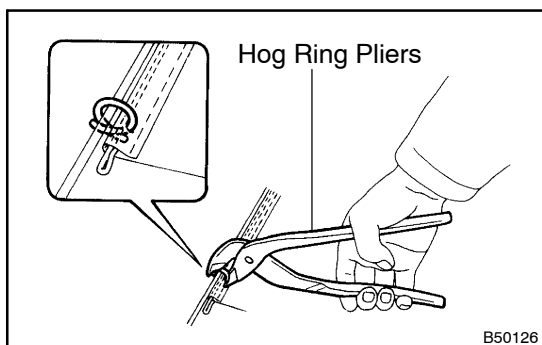


- (c) w/ Side airbag:
- (1) Install the separate type front seatback cover bracket with the nut.

Torque: 5.5 N·m (56 kgf·cm, 48 in·lbf)



- (d) Install the cover.

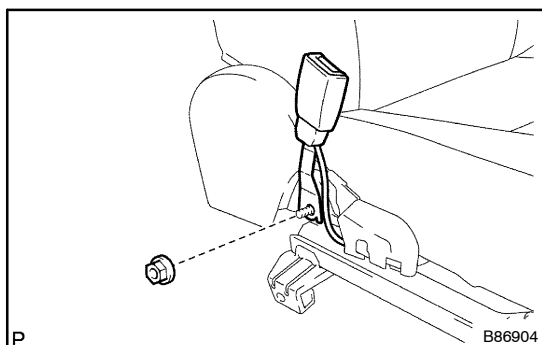
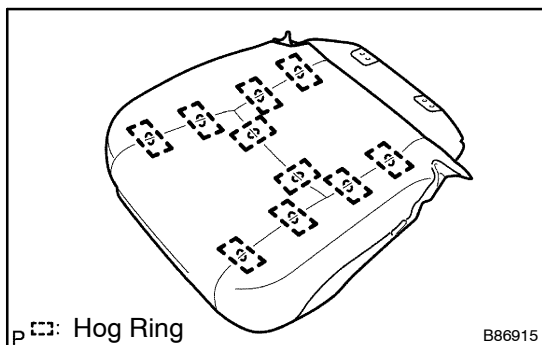


31. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Using hog ring pliers, install the separate type front seat cushion cover with 9 new hog rings.

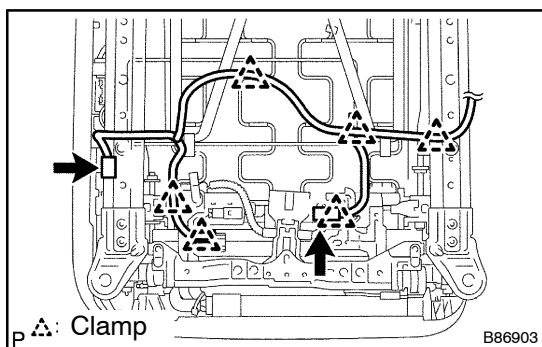
NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, take care to minimize wrinkles as much as possible.

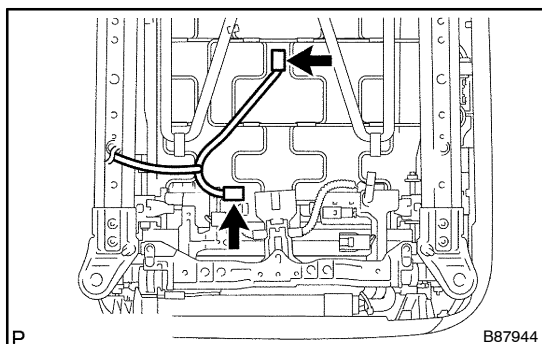


32. INSTALL FRONT SEAT INNER BELT ASSY LH

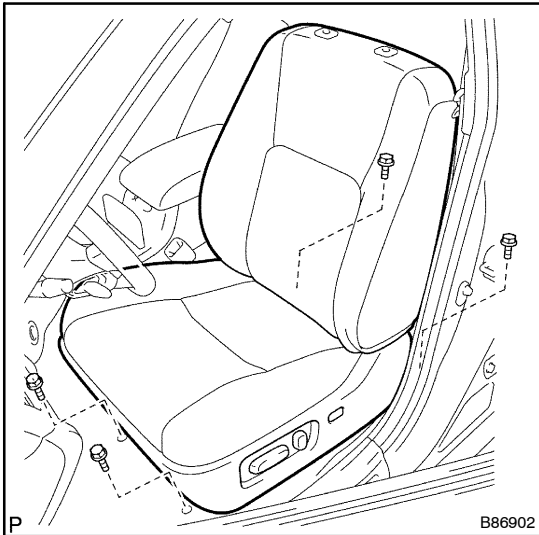
- (a) Install the front seat inner belt assy LH with the nut.
Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)



- (b) Driver seat only:
(1) Engage the 6 clamps and connect the connectors.



- (c) Passenger seat only:
(1) Connect the connectors.

**33. INSTALL FRONT LH SEAT ASSY**

- (a) Connect the connectors.
- (b) Install the front LH seat assy with the 4 bolts.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

34. INSPECT POWER SEAT OPERATION