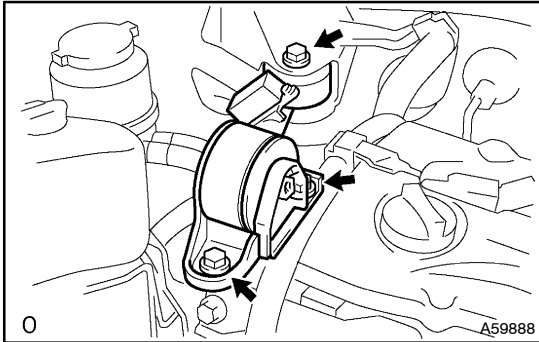


FAN AND GENERATOR V BELT (2AZ-FE)

REPLACEMENT

1. REMOVE FRONT WHEEL RH
2. REMOVE FRONT FENDER APRON SEAL RH
3. REMOVE ENGINE COVER SUB-ASSY NO.1

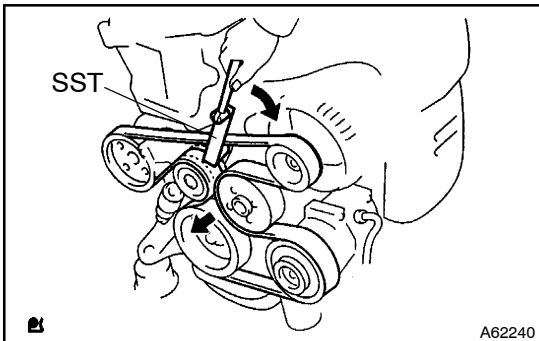


4. REMOVE ENGINE MOVING CONTROL ROD W/BACKET

- (a) Remove the 3 bolts and engine mounting control rod w/ bracket.

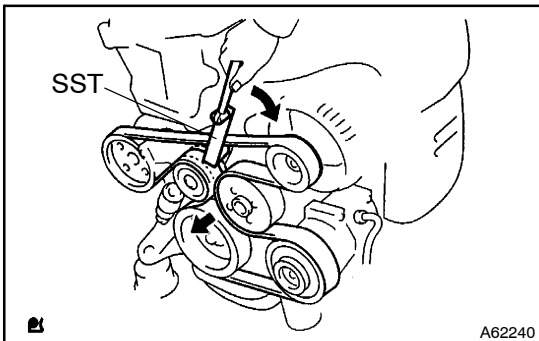
5. REMOVE ENGINE MOUNTING STAY NO.2 RH

6. REMOVE ENGINE MOUNTING BRACKET NO.2 RH



7. REMOVE FAN AND GENERATOR V BELT

- (a) Slowly turn the drive belt tensioner clockwise in more than 3 seconds, and remove the drive bolt by using SST.
SST 09249-63010



8. INSTALL FAN AND GENERATOR V BELT

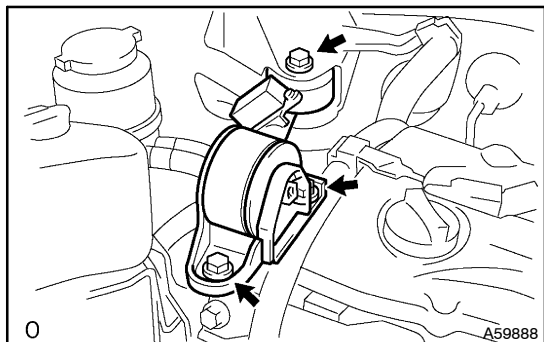
- (a) Slowly turn the drive belt tensioner clockwise in more than 3 seconds, and install the drive bolt by using SST.
SST 09249-63010

9. INSTALL ENGINE MOUNTING BRACKET NO.2 RH

Torque: 52 N·m (531 kgf·cm, 38 ft·lbf)

10. INSTALL ENGINE MOUNTING STAY NO.2 RH

Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

**11. INSTALL ENGINE MOVING CONTROL ROD W/BACKET**

- (a) Install the engine mounting control rod with the 3 bolts w/ bracket.

Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)

12. INSTALL FRONT WHEEL RH

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)