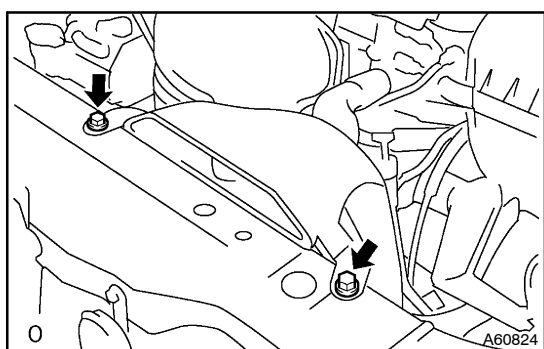


RADIATOR ASSY (1AZ-FE)

Removal & Installation and Disassembly & Reassembly

1609O-01

1. DRAIN COOLANT (See page 16-6)
2. DISCONNECT RADIATOR HOSE INLET
3. DISCONNECT RADIATOR HOSE OUTLET
4. DISCONNECT OIL COOLER INLET HOSE
5. DISCONNECT OIL COOLER OUTLET HOSE

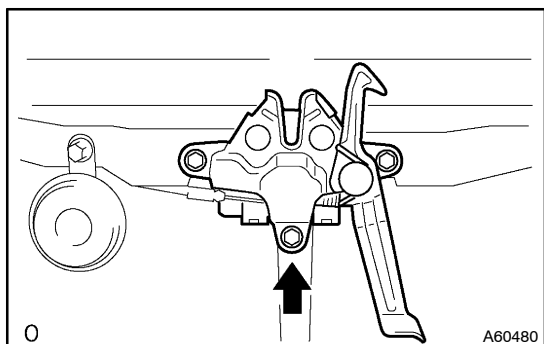
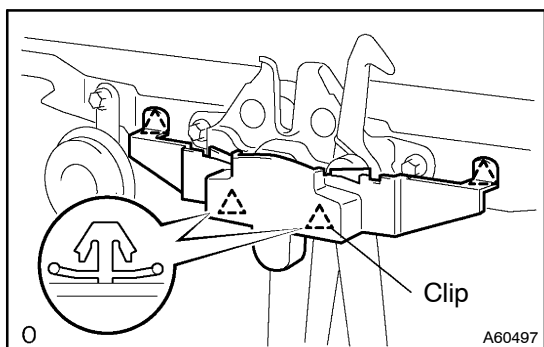


6. REMOVE AIR CLEANER INLET ASSY

- (a) Remove the 2 bolts and the air cleaner inlet.

7. REMOVE RADIATOR SUPPORT UPPER

- (a) Disconnect the 2 horn connector.
- (b) Remove the hood lock release lever cover.



- (c) Remove the bolt shown in the illustration.
- (d) Remove the 4 bolts and radiator support upper.

8. REMOVE RADIATOR ASSY

- (a) Disconnect the fan motor connector.
- (b) Remove the radiator w/fan.

9. REMOVE RADIATOR SUPPORT CUSHION**10. REMOVE RADIATOR SUPPORT LOWER****11. REMOVE FAN ASSY, W/MOTOR****12. INSTALL FAN ASSY, W/MOTOR**

- (a) Install the fan assy w/motor to the radiator.
Torque: 5.0 N·m (51 kgf·cm, 44 in·lbf)

13. INSTALL RADIATOR SUPPORT UPPER

- (a) Install the radiator support upper with the 4 bolts.
Torque: 14 N·m (142 kgf·cm, 10 ft·lbf)

14. ADJUST HOOD SUB-ASSY

(See page 16-6)

15. ADD COOLANT (See page 16-6)**16. CHECK ENGINE COOLANT LEAK (See page 16-6)**