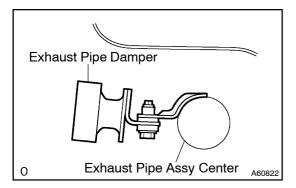
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# Removal & Installation and Disassembly & Reassembly

- 1. REMOVE OXYGEN SENSOR
- (a) Disconnect the oxygen sensor connecter.
- (b) Remove the oxygen sensor.
- 2. REMOVE EXHAUST PIPE NO.1 SUPPORT BRACKET
- (a) Remove the 2 nuts and support bracket.
- 3. REMOVE EXHAUST PIPE NO.1 SUPPORT BRACKET
- (a) Remove the 2 bolts and support bracket.
- 4. REMOVE EXHAUST PIPE ASSY FRONT
- 5. REMOVE FLOOR PANEL BRACE REAR
- (a) Remove the 2 bolts and floor panel brace rear.
- 6. REMOVE EXHAUST PIPE ASSY CENTER
- 7. REMOVE EXHAUST PIPE DAMPER
- 8. REMOVE TAIL PIPE ASSY
- 9. INSTALL TAIL PIPE ASSY



#### 10. INSTALL EXHAUST PIPE DAMPER

(a) Install the exhaust pipe damper with the 2 bolts.

Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)

HINT:

Be careful not to install the damper in the wrong direction.

# 11. INSTALL EXHAUST PIPE ASSY CENTER

(a) Install a new gasket and the center pipe to the tail pipe.

Torque: 56 N·m (571 kgf·cm, 41 ft·lbf)

12. INSTALL FLOOR PANEL BRACE REAR

Torque: 19.5 N·m (199 kgf·cm, 14 ft·lbf)

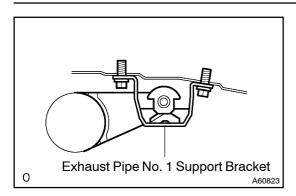
13. INSTALL EXHAUST PIPE ASSY FRONT

(a) Install a new gasket, install front pipe to center pipe.

Torque: 56 N·m (571 kgf·cm, 41 ft·lbf)

(b) Install a new gasket and the front pipe to exhaust manifold converter.

Torque: 62 N·m (633 kgf·cm, 46 ft·lbf)



## 14. INSTALL EXHAUST PIPE NO.1 SUPPORT BRACKET

(a) Install the exhaust pipe No. 1 support bracket with the 2 bolts.

Torque: 33 N·m (337 kgf·cm, 24 ft·lbf)

HINT:

Be careful not to install the damper in the wrong direction.

## 15. INSTALL EXHAUST PIPE NO.1 SUPPORT BRACKET

Torque: 33 N·m (337 kgf·cm, 24 ft·lbf)

16. INSTALL OXYGEN SENSOR

Torque: 44 N·m (450 kgf·cm, 33 ft·lbf)

17. CHECK EXHAUST GAS LEAK