

REPLACEMENT

1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

- Turn the A/C switch ON.
 - Operating the cooler compressor at the engine rpm of approx. 1,000 for 5 to 6 min., circulate the refrigerant and collect compressor oil remaining in each component into the cooler compressor as much as possible.
 - Stop the engine.
 - Let the refrigerant gas out.
- SST 07110-58060 (07117-58080, 07117-58090, 07117-78050, 07117-88060, 07117-88070, 07117-88080)

2. CHARGE REFRIGERANT

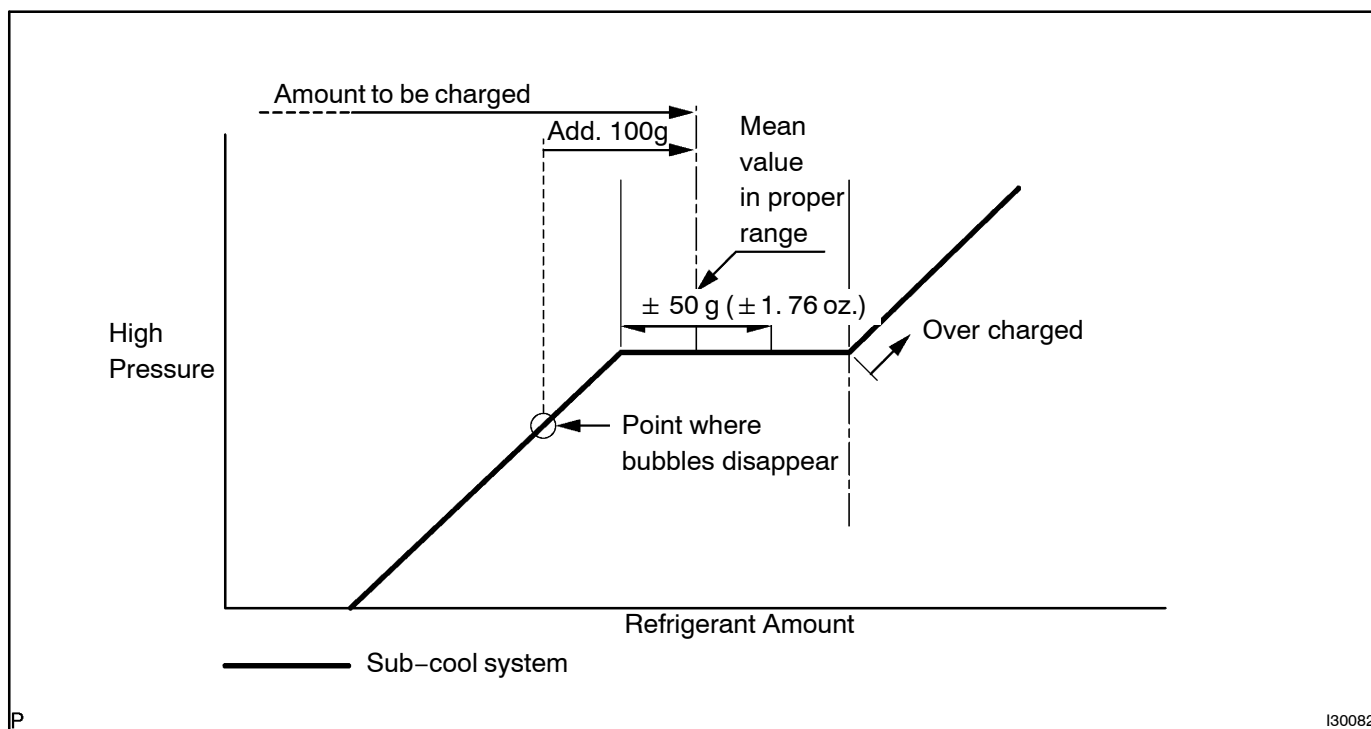
- Using a vacuum pump, perform a vacuum pumping.
- Charge refrigerant, HFC-134a (R134a).

Standard:

LHD: 550 ± 50 g (19.37 ± 1.76 oz.)

RHD: 580 ± 50 g (21.86 ± 1.76 oz.)

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3. WARM UP ENGINE

4. INSPECT LEAKAGE OF REFRIGERANT