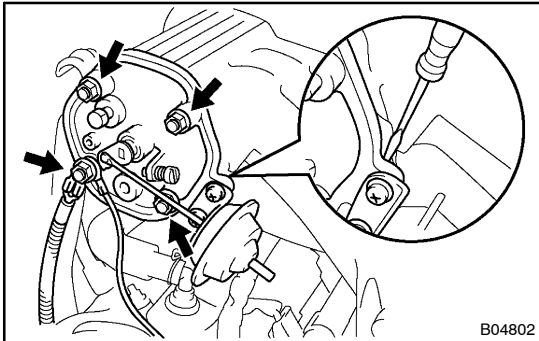


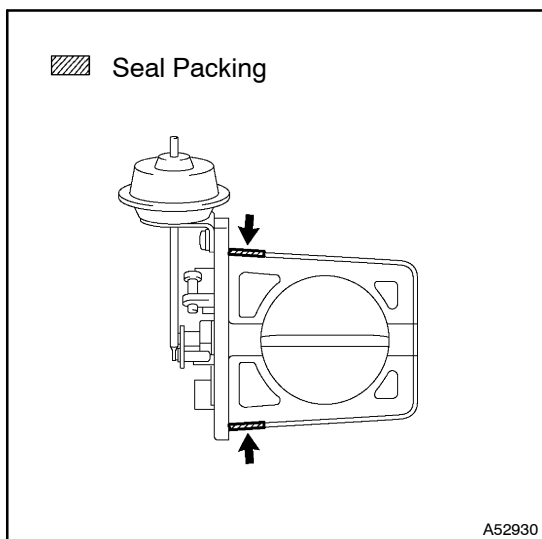
INTAKE AIR CONTROL VALVE ASSY (1MZ-FE) REPLACEMENT

1302L-01



1. REMOVE INTAKE AIR CONTROL VALVE ASSY

- (a) Disconnect the vacuum hose.
- (b) Remove the 4 nuts and the intake air control valve assembly by prying a screwdriver between intake air control valve and intake air surge tank.



2. INSTALL INTAKE AIR CONTROL VALVE ASSY

- (a) Apply seal packing to the intake air control valve assembly as shown in the illustration.
Seal packing: Part No. 08226-00080 or equivalent.
- (b) Install a new gasket and intake air control valve assembly.
Torque: 15 N·m (153 kgf·cm, 11 ft·lbf)