# ROOF DRIP SIDE FINISH MOULDING CENTER LH REPLACEMENT

760BP\_06

## HINT:

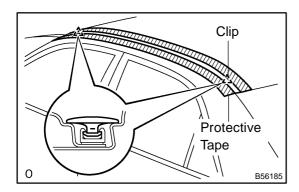
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

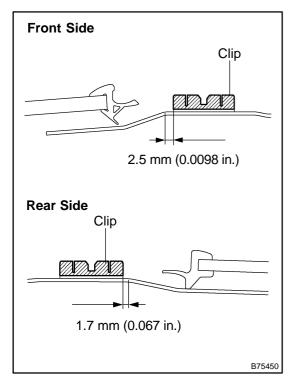
# **Heating temperature:**

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

## NOTICE:

Do not heat the body and moulding excessively.





# 1. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- (a) Put protective tape around the edges of the moulding.
- (b) Using a moulding remover, disengage the moulding's front and rear end clips from the vehicle. Remove the moulding.

#### NOTICE:

- Do not remove the clips from vehicle body.
- If the clips are damaged or removed accidentally, replace them.
- 2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1

# HINT:

Use the following steps (a) to (c) replacing the clips with the clips. If not replacing the clips, they are not required.

- (a) Remove the tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- (b) Heat the clip installation surfaces of the body and moulding.
- (c) Install new clips in the positions shown in the illustration. Press–fit the clips by hand.

### NOTICE:

After press-fitting the clips, wait 30 minutes or more before installing the moulding.

### HINT:

- Minimum hardening time: 30 minutes
- Time needed for complete hardening: 24 hours