## FRONT SUSPENSION SERVICE DATA

030FB-01

|  | Up to 4 passengers       |               |  |  |
|--|--------------------------|---------------|--|--|
| Cold tire inflation pressure (1MZ-FE)        | Tire size: 215/60R16 95V | Front, Rear*1 | 280 kPa (2.8 kgf/cm <sup>2</sup> , 41 psi) |  |
|  |                          | Front, Rear*2 | 250 kPa (2.5 kgf/cm <sup>2</sup> , 36 psi) |  |
|  |                          | Front, Rear*3 | 230 kPa (2.3 kgf/cm <sup>2</sup> , 33 psi) |  |
|  | 5 passengers             |               |  |  |
|  | Tire size: 215/60R16 95V | Front, Rear*1 | 290 kPa (2.9 kgf/cm <sup>2</sup> , 42 psi) |  |
|  |                          | Front, Rear*2 | 260 kPa (2.6 kgf/cm <sup>2</sup> , 38 psi) |  |
|  |                          | Front, Rear*3 | 230 kPa (2.3 kgf/cm <sup>2</sup> , 33 psi) |  |
| Cold tire inflation pressure (1AZ-FE,2AZ-FE) | Up to 4 passengers       |               |  |  |
|  | Tire size: 215/60R16 95V | Front, Rear*1 | 260 kPa (2.6 kgf/cm <sup>2</sup> , 38 psi) |  |
|  |                          | Front, Rear*2 | 230 kPa (2.3 kgf/cm <sup>2</sup> , 33 psi) |  |
|  |                          | Front, Rear*3 | 210 kPa (2.1 kgf/cm <sup>2</sup> , 30 psi) |  |
|  | Tire size: 205/65R15 94V | Front, Rear*1 | 260 kPa (2.6 kgf/cm <sup>2</sup> , 38 psi) |  |
|  |                          | Front, Rear*4 | 230 kPa (2.3 kgf/cm <sup>2</sup> , 33 psi) |  |
|  | 5 passengers             |               |  |  |
|  | Tire size: 215/60R16 95V | Front, Rear*1 | 290 kPa (2.9 kgf/cm <sup>2</sup> , 42 psi) |  |
|  |                          | Front, Rear*2 | 260 kPa (2.6 kgf/cm <sup>2</sup> , 38 psi) |  |
|  |                          | Front, Rear*3 | 210 kPa (2.1 kgf/cm <sup>2</sup> , 30 psi) |  |
|  | Tire size: 205/65R15 94V | Front, Rear*1 | 280 kPa (2.8 kgf/cm <sup>2</sup> , 41 psi) |  |
|  |                          | Front, Rear*4 | 260 kPa (2.6 kgf/cm <sup>2</sup> , 38 psi) |  |

<sup>\*1:</sup> For driving at 210 km/h (131 mph) or over

<sup>\*2:</sup> For driving under 160 km/h (100 mph) to 210 km/h (131 mph)

<sup>\*3:</sup> For driving under 160 km/h (100 mph)

<sup>\*4:</sup> For driving under 210 km/h (131 mph)

|                    | Vahiala haisht                                |                                 |   |
|--------------------|---|---------------------------------|---|
|                    | Vehicle height                                | F 4 *5 -5 *6                    | 440 (4.57 in.)  |
|                    | 1MZ-FE  | Front: A *5 – B *6              |   |
|                    |   | Rear: D *8 - C *7               |   |
|                    | 1AZ-FE, 2AZ-FE 15 inch                        | Front: A *5 – B *6              | , ,   |
|                    |   | Rear: D *8 - C *7               | 40 mm (1.57 in.)  |
|                    | 1AZ-FE, 2AZ-FE 16 inch                        | Front: A *5 – B *6              | 115 mm (4.53 in.)   |
|                    |   | Rear: D *8 – C *7               | 38 mm (1.50 in.)  |
|                    | HI UP   | Front: A *5 – B *6              | 101 mm (3.98 in.)   |
|                    |   | Rear: D *8 – C *7               | 25 mm (0.98 in.)  |
|                    | Toe-in (total)                                |                                 | $0^{\circ} \pm 12' (0^{\circ} \pm 0.2^{\circ}, 0 \pm 2 \text{ mm}, 0 \pm 0.08 \text{ in.})$ |
|                    | (cottal)                                      | Rack end length difference      | 1.5 mm (0.059 in.) or less  |
| -                  |   | ridek erid lerigiti dillererice | 1.5 mm (0.000 m.) or 1035   |
|                    | Wheel angle                                   |                                 | 0   |
|                    | 1MZ-FE  | Inside wheel                    | , ,   |
|                    |   | Outside wheel: Reference        | ` '   |
|                    | 1AZ-FE, 2AZ-FE 15 inch                        | Inside wheel                    | , ,   |
|                    |   | Outside wheel: Reference        | 33°50' (33.83°)   |
|                    | 1AZ-FE, 2AZ-FE 16 inch                        | Inside wheel                    | 36°46' ± 2° (36.77° ± 2°)   |
|                    |   | Outside wheel: Reference        | 32°16′ (32.27°)   |
|                    | HI UP 15 inch                                 | Inside wheel                    | 39°38' ± 2° (39.63° ± 2°)   |
|                    |   | Outside wheel: Reference        |   |
|                    | HI UP 16 inch                                 | Inside wheel                    | $37^{\circ}07' \pm 2^{\circ} (37.12^{\circ} \pm 2^{\circ})$                                 |
| Front wheel align- |   | Outside wheel: Reference        |   |
| ment               | Camber  |                                 |   |
|                    | HI UP   |                                 | $-0^{\circ}29' \pm 45' (-0.48^{\circ} \pm 0.75^{\circ})$                                    |
|                    | 111 01  | Right-left error                | l '   |
|                    | Except HI UP                                  | rught-left error                | $-0^{\circ}40' \pm 45' (-0.67^{\circ} \pm 0.75^{\circ})$                                    |
|                    | Except III of                                 | Right-left error                |   |
|                    |   | Hight-left error                | 45 (0.75 ) 01 less  |
|                    | Caster  |                                 |   |
|                    | 1MZ-FE  |                                 | $2^{\circ}30' \pm 45' (2.5^{\circ} \pm 0.75^{\circ})$                                       |
|                    |   | Right-left error                | 45' (0.75°) or less   |
|                    | 1AZ-FE, 2AZ-FE 15 inch                        |                                 | $2^{\circ}34' \pm 45' (2.57^{\circ} \pm 0.75^{\circ})$                                      |
|                    |   | Right-left error                | 45' (0.75°) or less   |
|                    | 1AZ-FE, 2AZ-FE 16 inch                        |                                 | $2^{\circ}32' \pm 45' (2.53^{\circ} \pm 0.75^{\circ})$                                      |
|                    |   | Right-left error                | 45' (0.75°) or less   |
|                    | HI UP 15 inch                                 |                                 | $2^{\circ}27' \pm 45' (2.45^{\circ} \pm 0.75^{\circ})$                                      |
|                    |   | Right-left error                | 45' (0.75°) or less   |
|                    | HI UP 16 inch                                 |                                 | 2°25' ± 45' (2.41° ± 0.75°)   |
|                    |   | Right-left error                | 45' (0.75°) or less   |
|                    | Steering axis inclination                     |                                 |   |
|                    | HI UP   |                                 | 10°57' ± 45' (10.95° ± 0.75°)   |
|                    | 1   | Diabt left aman                 | ` '   |
| I I                |   | HINNT-IOT OFFICE                |   |
|                    | Except HI LIP                                 | Right-left error                |   |
|                    | Except HI UP                                  | -                               | 11°20′ ± 45′ (11.33° ± 0.75°)   |
|                    |   | Right-left error                | 11°20' ± 45' (11.33° ± 0.75°)<br>45' (0.75°) or less  |
|                    | Except HI UP  Lower ball joint turning torque | -                               | 11°20′ ± 45′ (11.33° ± 0.75°)   |

<sup>\*5:</sup> Ground clearance of front wheel center

<sup>\*6:</sup> Ground clearance of lower suspension arm front bolt center

<sup>\*7:</sup> Ground clearance of axle beam set bolt center

<sup>\*8:</sup> Ground clearance of rear wheel center