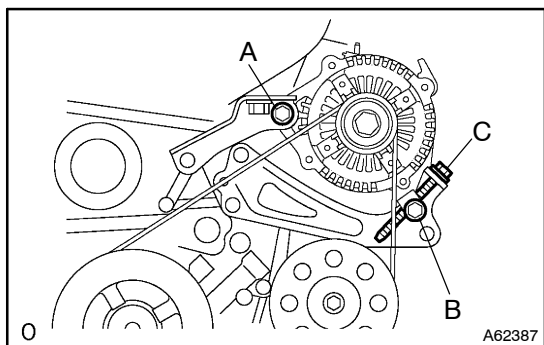


DRIVE BELT (1MZ-FE)

REPLACEMENT

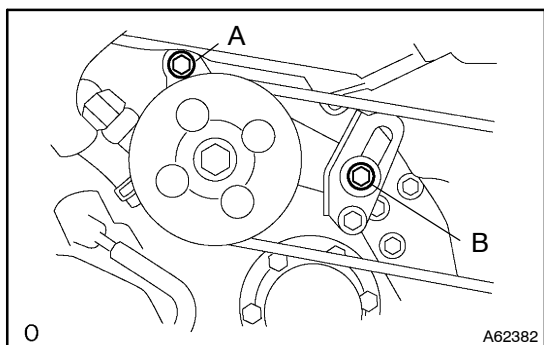
140HZ-01

1. REMOVE FRONT WHEEL RH
2. REMOVE FRONT FENDER APRON SEAL RH



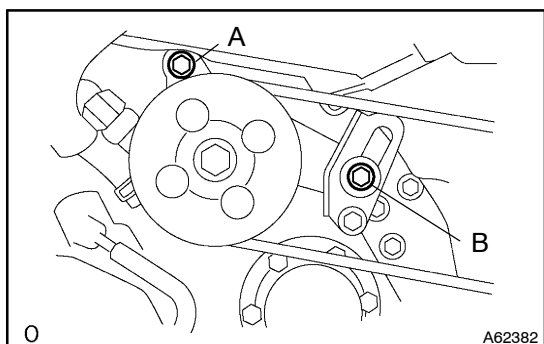
3. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Loosen the bolt A and B.
- (b) Loosen the adjusting bolt C, and remove the V-ribbed belt.



4. REMOVE VANE PUMP V BELT

- (a) Loosen the bolt A and B, and remove the V-ribbed belt.



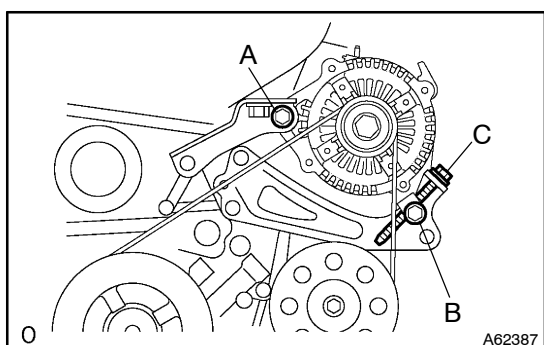
5. INSTALL VANE PUMP V BELT

- (a) Install the V-ribbed belt on each pulley.
- (b) Using a bar, adjust the V-ribbed belt tension and tighten the bolt B.

Torque: 43 N·m (439 kgf·cm, 32 ft·lbf)

- (c) Tighten the bolt A.

Torque: 43 N·m (439 kgf·cm, 32 ft·lbf)



6. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Install the V-ribbed belt on each pulley.
- (b) Tighten the adjusting bolt C, and adjust the V-ribbed belt tension.
- (c) First tighten the bolt A, then B.

Torque:

Bolt A 58 N·m (591 kgf·cm, 43 ft·lbf)

Bolt B 18 N·m (184 kgf·cm, 13 ft·lbf)

7. **INSPECT DRIVE BELT DEFLECTION AND TENSION (REFERENCE) (See page 14-137)**

8. **INSTALL FRONT WHEEL RH**

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)