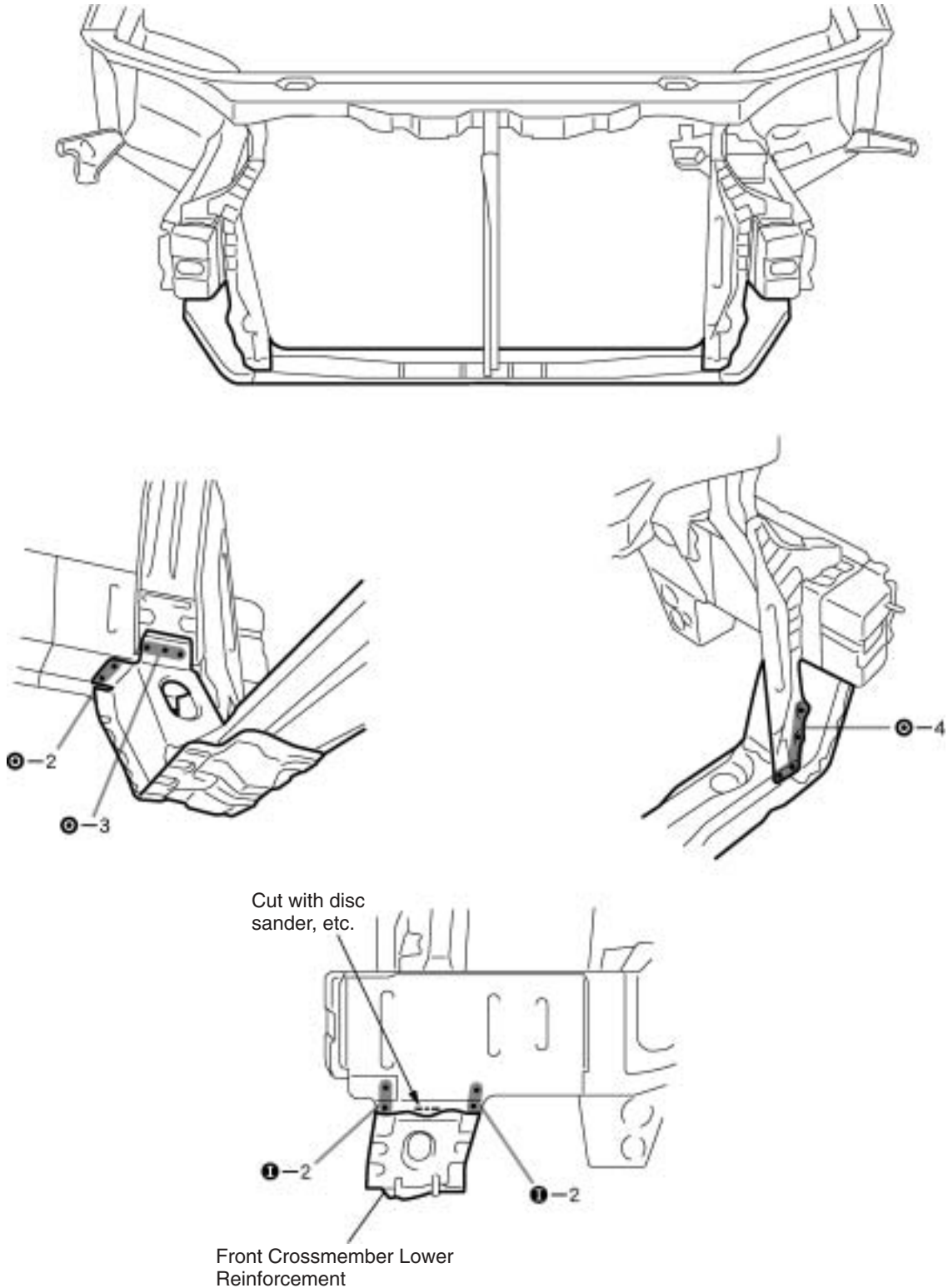


FRONT CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE FRONT CROSSMEMBER

- (a) Replace the front crossmember No.1 reinforcement and front crossmember lower reinforcement at the same time.

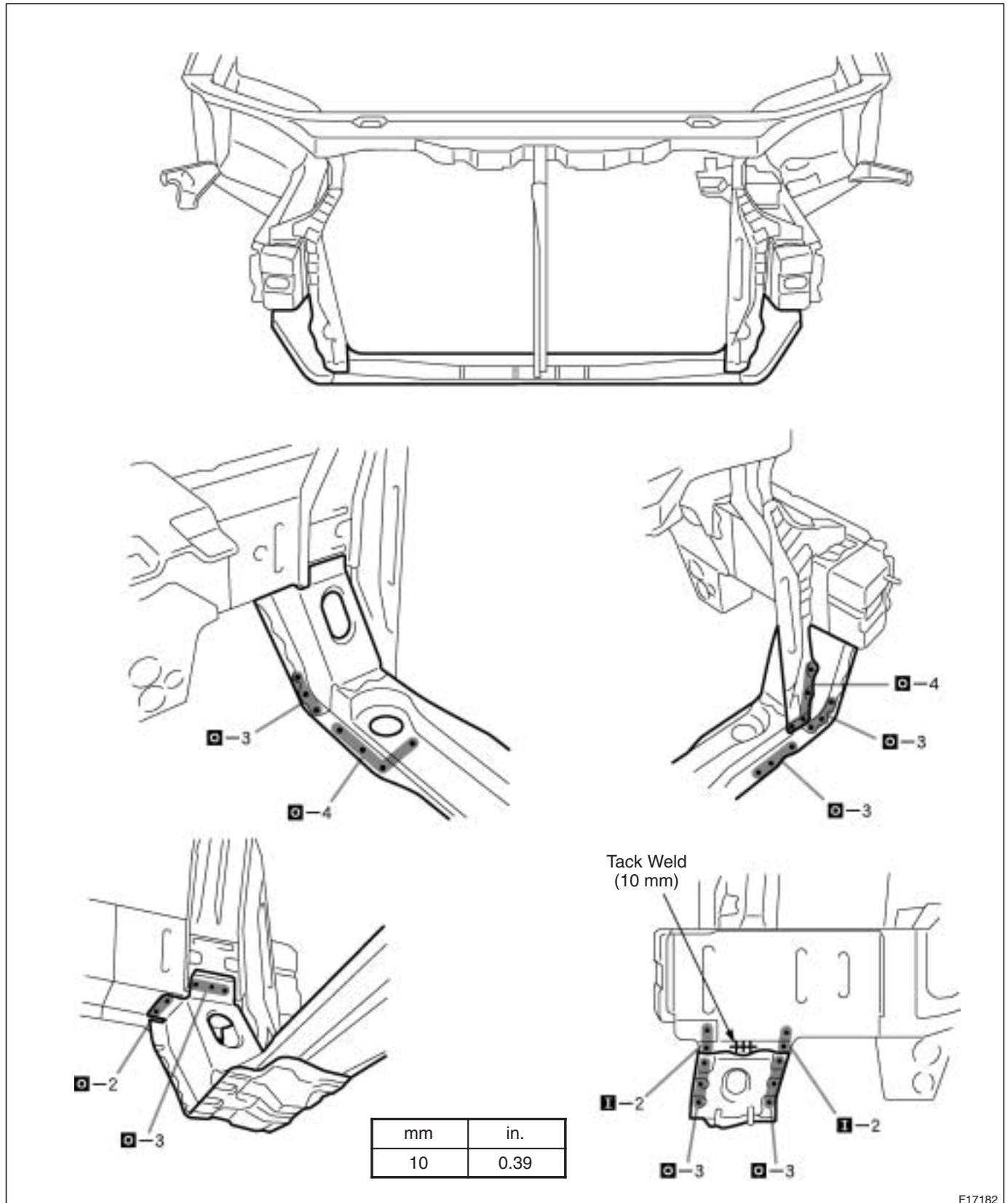


2. INSTALL FRONT CROSSMEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

First install the radiator upper center support and hood lock support.



3. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-100](#))
4. MEASURING THE UNDERBODY DIMENSIONS ([See page BP-100](#))
5. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.