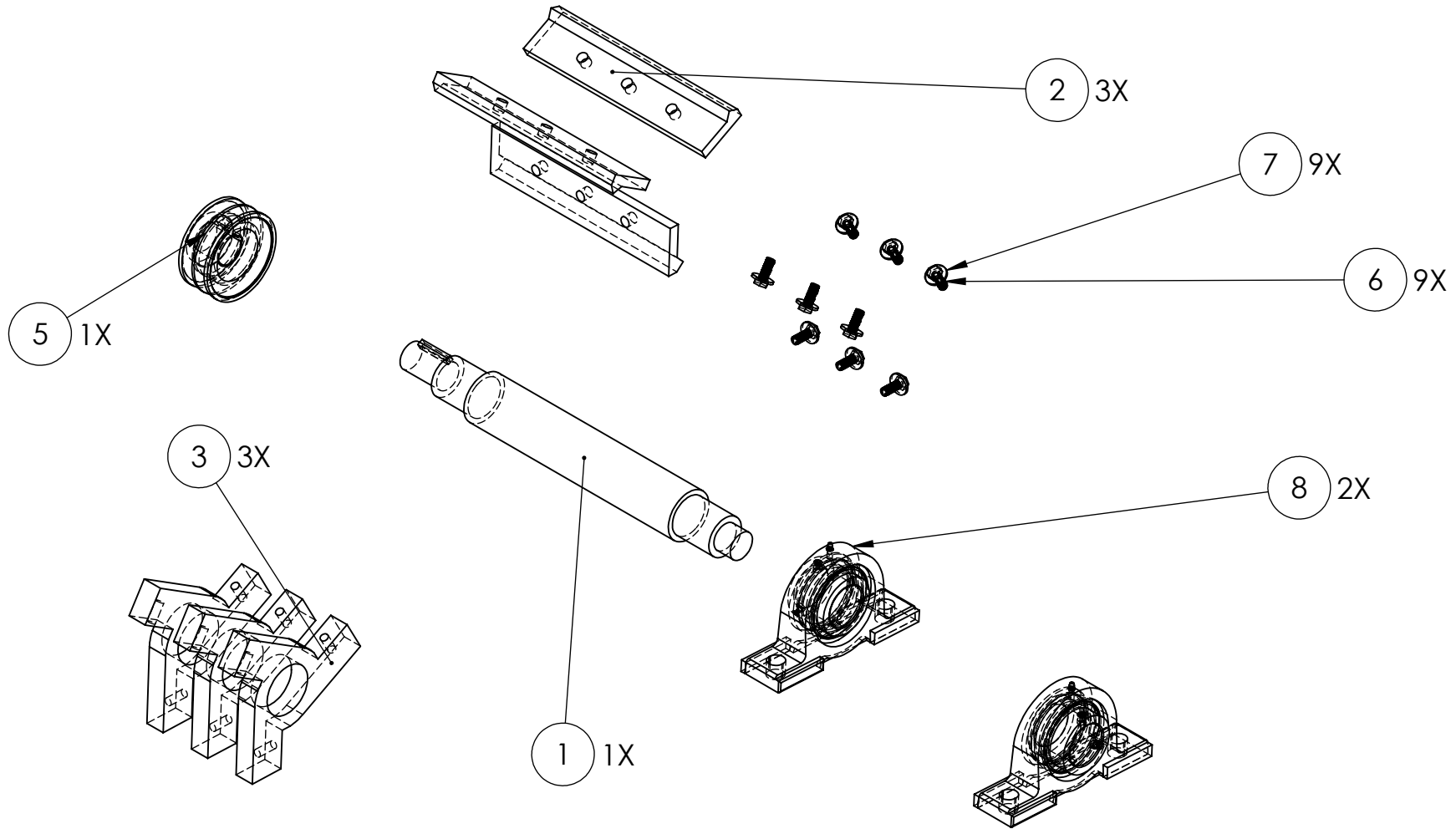


B

B



REV DATE	BY	DESCRIPTION	UNLESS OTHERWISE SPECIFIED:
4/13/18	RO		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005 HOLES ARE THRU HOLES
			INTERPRET GEOMETRIC TOLERANCING PER:
			MATERIAL
			FINISH
			DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Kris	4-16-18
CHECKED	xxxx	xxxx
ENG APPR.	xxxx	xxxx
MFG APPR.	xxxx	xxxx
Q.A.	xxxx	xxxx
COMMENTS: Refer to the Misumi 2040 tear out sheet for further information		

re:3D, Inc.



TITLE:

Granulator Shaft
Assembly

SIZE	DWG. NO.	REV
A	Shaft2Assem	1
SCALE: 1:2		SHEET 1 OF 2

A

2

1


B

B

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1		Granulator Shaft	A36 Steel	1
2		Hooky Fly Granulator Knife	ASTM 1018 Steel	3
3		Granulator Rotor	A36 Steel Grade B	3
4		Pulley Keyway	A36 Steel Grade B	1
5	2BK45138	Granulator Shaft Pulley	Cast Iron	1
6	491	Hex Head Bolt 1in	A325 Steel Grade 5	9
7	15023	Bolt Washer	Grade 5 Steel	9
8	UCP211-32	Shaft Bearing Assembly	Cast Iron & Hardened Steel	2

A

A

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	4/13/18	RO		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005 HOLES ARE THRU HOLES	DRAWN	Kris	4-16-18					
				INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	xxxx	xxxx		TITLE: Granulator Shaft Assembly			
				MATERIAL	ENG APPR.	xxxx	xxxx			SIZE A	DWG. NO. Shaft2Assem	REV 1
				FINISH	MFG APPR.	xxxx	xxxx					
				DO NOT SCALE DRAWING	Q.A.	xxxx	xxxx					
					COMMENTS: Refer to the Misumi 2040 tear out sheet for further information							

2

1