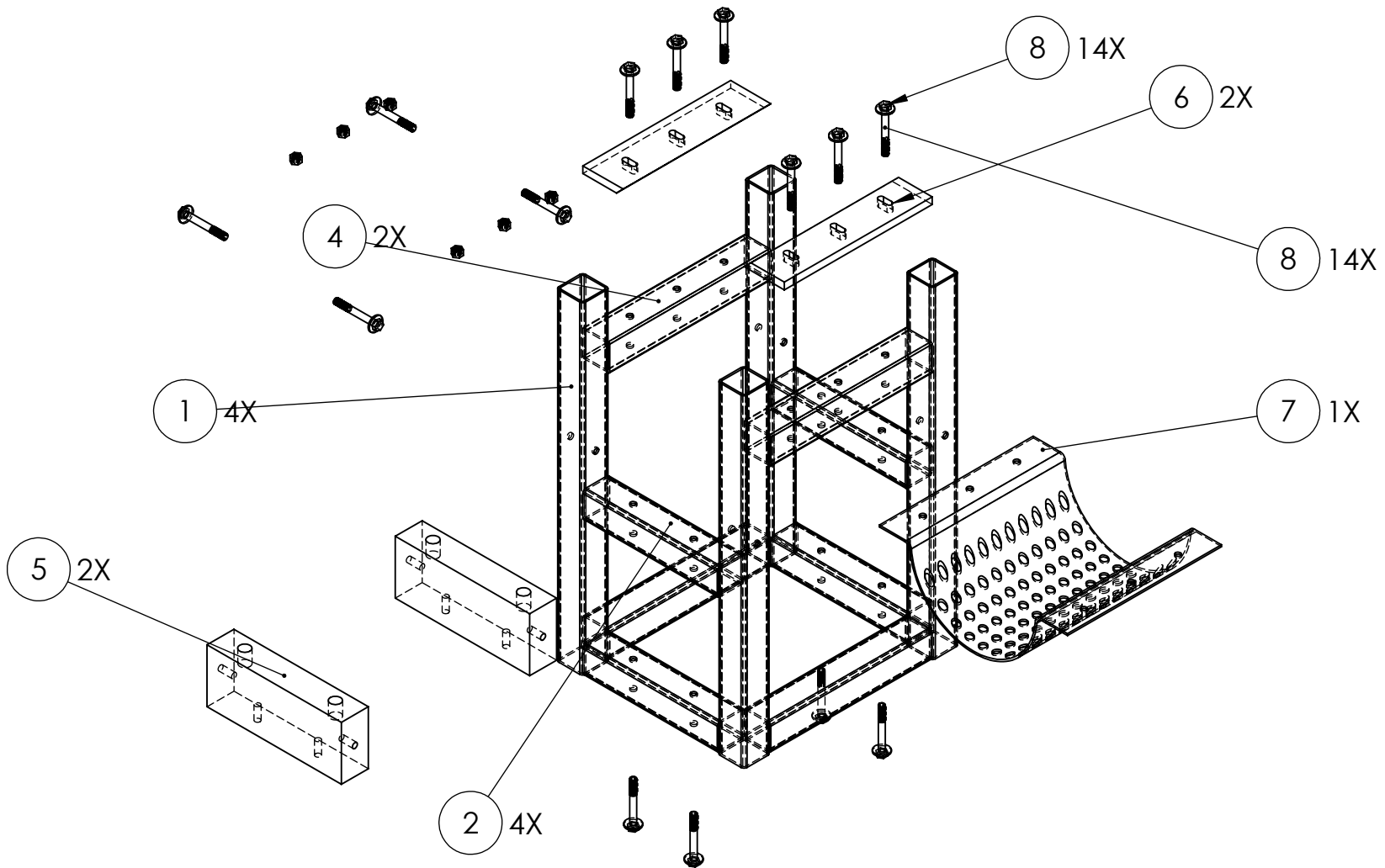


B

B



REV DATE	BY	DESCRIPTION	UNLESS OTHERWISE SPECIFIED:
4/13/18	RO		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005 HOLES ARE THRU HOLES
			INTERPRET GEOMETRIC TOLERANCING PER:
			MATERIAL
			FINISH
			DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Kris	4-13-18
CHECKED	xxxx	xxxx
ENG APPR.	xxxx	xxxx
MFG APPR.	xxxx	xxxx
Q.A.	xxxx	xxxx

COMMENTS:
Refer to the Misumi 2040 tear out sheet
for further information

re:3D, Inc.



TITLE:

SIZE	DWG. NO.	REV
A	GranulatorFrame_2	1
SCALE: 1:2		SHEET 1 OF 2

A

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1		Granulator Vertical Tube 1	HSS-A500 Grade B	4
2		Granulator Frame Horizontal Tube 1	HSS-A500 Grade B	4
3		Granulator Frame Horizontal Tube 2	HSS-A500 Grade B	2
4		Granulator Frame Horizontal Tube 3	HSS-A500 Grade B	2
5		Pillow Bearing Mounting Block	ASTM A36 STEEL	2
6		Keen Edge Knife	ASTM 1018 sTEEL	2
7		Granulator Material Size Screen	A36 sTEEL	1
8	500	3/8inx3-1/2in Fine Thread Hex Bolt	Grade 5 Steel	14
9	15023	3/8 USS Flat Washer	Grade 5 Steel	14
10				6

re:3D, Inc.

TITLE:

SIZE

DWG. NO.

REV

A

GranulatorFrame_2

1

SCALE: 1:2

SHEET 2 OF 2

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL ±

ANGULAR: MACH ± BEND ±

TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005

HOLES ARE THRU HOLES

INTERPRET GEOMETRIC

TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

xxxx

xxxx

xxxx

xxxx

xxxx

Refer to the Misumi 2040 tear out sheet for further information

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