Preparation and Stability of Template-Synthesized Metal Nanorod Sols in Organic Solvents

Veronica M. Cepak and Charles R. Martin*

Department of Chemistry, Colorado State University, Fort Collins, Colorado 80523 Received: July 7, 1998; In Final Form: September 3, 1998

Gold and silver nanorods of diameter 40 and 90 nm and having a variety of aspect ratios (length/diameter) were prepared using the template synthesis approach. After template synthesis, the nanorods were freed from the template membrane and dispersed in either hexafluoro-2-propanol (HFIP) or CHCl₃. The stability of these nanorod sols was monitored using visible absorption spectroscopy. For both the Au and Ag nanorods (in both solvents), sols prepared from the 90-nm diameter nanorods were found to be less stable than sols prepared from the 40-nm diameter nanorods. The addition of the polymeric stabilizers poly(vinylpyridine) or poly(vinylpyrrolidone) did not enhance the stability of these nanorod sols. In addition to these studies of sol stability, UV—vis absorption spectroscopy was used to investigate the plasmon absorption band of these sols. The wavelength of maximum absorbance of the plasmon resonance band (λ_{max}) for both Ag and Au sols was shifted to higher wavelengths when the nanorod diameter was increased from 40 to 90 nm. In addition, the λ_{max} values for sols prepared in CHCl₃ were red-shifted relative to analogous sols prepared in HFIP.

Introduction

The template method for preparing nanomaterials entails synthesis of the desired material into the pores of a nanoporous membrane or other solid.^{1,2} This method provides a convenient route for preparing rodlike (i.e., nonspherical) metal and other nanoparticles. The diameter of these rod-shaped nanoparticles (nanorods) can be varied by using template membranes with different pore diameters, and in the case of electrochemical metal deposition within the pores, the length of the nanorod can be changed by varying the quantity of charge used to deposit the metal.^{2–4} Hence, the template method can be used to prepare metal and other nanorods with nearly any desired aspect ratio (length/diameter).^{3,4}

There has been recent interest in preparing colloidal dispersions of such nanorods.^{5–7} One motivation for this work is the possibility of self-assembling such nanorods, from the colloidal dispersion, to make organized structures, where the nanorods are the building blocks of the structure. In this paper, we investigate the possibility of preparing colloidal dispersions of metal (Au and Ag) nanorods in the organic solvents hexafluoro-2-propanol (HFIP) and CHCl₃. The procedures for preparing such dispersions are described, and the results of experiments aimed at probing the stability of these dispersions are presented.

Experimental Section

Template Synthesis of the Metal Nanorods. Track-etched polycarbonate filtration membranes (nominal pore diameters of 10 and 30 nm) were obtained from Poretics and Corning. These membranes were 6- μ m thick and had a reported pore density of 6 \times 10⁸ pores cm⁻². The Au and Ag nanorods were deposited into the pores of these membranes by electrochemical reduction of a solution of the desired metal ion. However, prior to electrodeposition of the metal, the template membrane was "sensitized" by immersion into a solution of Sn²⁺; we have used

the same $\mathrm{Sn^{2^+}}$ -sensitization process prior to electroless deposition of Au within the pores of these membranes. Real of The reagents were used as received and have been reported in these prior publications. Sensitization in this way was found to greatly improve the reproducibility of the electrochemical deposition of Au and Ag into the pores of these membranes. Milli Q 18-M Ω was used for rinsing and for all aqueous solutions.

After sensitization, 8-10 the membranes were rinsed with CH₃-OH (ACS grade, Fisher Scientific), dried in air, and used immediately. To electrochemically deposit metal into the pores of these membranes, a cathode must be applied to one face of the membrane. This was accomplished by evaporating Ag (Aldrich, 99.9+%) using a Denton Vacuum DV502A evaporator; the Ag-film cathode obtained was ~0.5-mm thick. The template membrane was then clamped between an ITO-glass slide (PPG Industries) and a section of glass tubing (30-mm diameter) that terminated with an O-ring joint. The tubing served as the electrochemical cell, and the O-ring (45-mm diameter) determined the area of the template membrane into which the metal was deposited. The Ag-film cathode was placed downward so as to be in electrical contact with the ITO.

The metal nanorods were deposited into the pores using a previously reported constant-potential deposition method. ^{11–15} A Pt/Rh-gauze counter electrode (Alfa Aesar) and a Ag/AgCl reference electrode (BAS RE-5) were also placed in the electrochemical cell. Au was electrochemically deposited from a commercial aqueous plating solution (Orotemp 24, Technics) using a constant potential of -1 V vs Ag/AgCl. The electrochemical deposition was performed using a PAR model 173 potentiostat/galvanostat equipped with a PAR model 179 digital coulometer. The length of the Au nanorods was changed by varying the deposition time. ¹⁵ The Coulombs that were passed per cm² of exposed membrane area were monitored during the electrochemical deposition.

For Ag nanorods, an initial potential of -0.9 V vs Ag/AgCl was used. This potential was decreased to -0.3 V vs Ag/AgCl after ca. 5 mC cm $^{-2}$ of Ag had been deposited. This slowed

^{*} To whom correspondence should be addressed. E-mail: crmartin@ lamar.colostate.edu.

TABLE 1: Characteristics of the Au and Ag Nanorod Sols Prepared in CHCl₃ and HFIP

		_				
nanorod diameter (nm) ^a	charge passed (mC cm ⁻²) ^b	nanorod length $(\mu m)^a$	nanorod aspect ratio (length/diameter)	$\lambda_{\max} (nm)^c$ (CHCl ₃)	$\lambda_{\max} (nm)^c$ (HFIP)	mg mL ⁻¹ of metal in sol
			Au			
40 ± 10	14.4	0.7 ± 0.2	18	527	516	0.02
40 ± 10	28.8	1.1 ± 0.3	28	524	512	0.08
40 ± 10	57.7	2.2 ± 0.5	57	523		
40 ± 10	115.3	2.4 ± 1.1	61	520		
90 ± 20	14.4	0.4 ± 0.1	5	539	524	0.04
90 ± 20	28.8	0.6 ± 0.1	7	553	532	0.11
			Ag			
40 ± 10	14.4	2.7 ± 0.5	66	395	368	0.05
40 ± 10	28.8	3.5 ± 0.6	87	395	368	0.14
90 ± 20	14.4	0.9 ± 0.2	10	394	383	0.13
90 ± 20	28.8	1.7 ± 0.3	18	392	382	0.17

^a Nanorod diameters and lengths were obtained from scanning electron micrographs similar to those shown in Figure 4 (curves 2 and 3). ^b Charge passed was based on an electrode area of 17.34 cm². c λ_{max} was determined to have a standard deviation of ± 2.5 nm.

the rate of Ag deposition so nanorods with reproducible lengths could be fabricated. The aqueous Ag plating solution was 0.09 M in AgNO₃ (Aldrich), 0.19 M in Na₂CO₃ (Mallinckrodt), 0.08 M in K₄Fe(CN)₆*3H₂O (Mallinckrodt), and 1.54 M in KSCN (City Chemical Corp.).

After nanorod deposition, the Ag-film cathode was removed from the membrane surface by wiping with a laboratory tissue. Au nanorod-containing membranes were then immersed into a 50% v/v solution of HNO₃ (Mallinckrodt) for 15 min to remove any residual Ag from the membrane. The membrane was then washed in H₂O and CH₃OH and dried in air. This acid-wash procedure was not used for the Ag nanorod-containing membranes.

Preparation of the Metal Nanorod Sols. The metal nanorod-containing template membrane was immersed into either 1,1,1,3,3,3-hexafluoro-2-propanol (HFIP) (Aldrich, 99+%) or CHCl₃ (Fisher Scientific, ACS grade) and manually shaken for ~ 10 s to dissolve the membrane. This also resulted in a dispersion of the freed nanorods into the solvent to form the sol. Unless otherwise stated, two circular pieces of membrane (45 mm diameter) were dissolved in this way into 10 mL of solvent. The mass of metal in each sol varied, of course, with both the diameter and the length of the suspended nanorods as well as with the identity of the metal (Au vs Ag) (Table 1). In addition, these sols contained ~ 24 mg of polycarbonate (PC) from the dissolved template membranes.

In some cases, a polymeric stabilizer was added to the nanorod sol. Stabilizers investigated were poly(vinylpyrrolidone) (PVP) (MW 40 000, Aldrich) and poly(2-vinylpyridine) (P2VP) (MW 50 000, Polysciences). Unless otherwise stated, the stabilizer concentrations were 4 g L^{-1} for PVP and 26 g L^{-1} for P2VP. These concentrations were chosen in order to compare our results with those obtained by others for analogous template-prepared Au nanorod sols. 6

Scanning Electron Microscopy (SEM). The lengths and diameters of the Au and Ag nanorods were determined using SEM. The SEM samples were prepared by filtering the sols through Anodisc 25 filtration membranes (0.2-μm pore diameter, Whatman). This left the nanorods on the surface of the filter. The filter was then washed with CHCl₃ to remove residual polycarbonate and sputtered with 5 nm of Au to prevent charging. The surface of the filter was then imaged using a Phillips 505 microscope. A typical image is shown in Figure 1. While the nominal (i.e., specified by the provider) pore diameters were 10 and 30 nm, the diameter of the nanorods prepared in these membranes were larger (40 and 90 nm). This observation has been described previously.¹²

Characterization of the Metal Nanorod Sols. Nanometals show a characteristic absorbance in the visible region called the plasmon resonance absorption.^{3,4} This absorbance provides a convenient route for characterizing the sols obtained. The stability of the sol was assessed by monitoring the magnitude of the absorbance as a function of time. In addition, the stability could be assessed by simply looking for precipitated Au at the bottom of the storage vial. Spectra were obtained carefully so as not to re-suspend this precipitated Au just before measurement. Data were obtained using a Hitachi U-3501 instrument.

Results and Discussion

Aqueous colloidal dispersions of noble-metal nanoparticles have been known for over 200 years. However, only recently have there been reports on the synthesis of noble-metal colloids in organic solvents. ^{16–24} Spherical metal nanoparticles were prepared in this prior work. Rodlike colloids have been previously prepared for inorganic oxides such as imogolite (aluminosilicate), ²⁵ boehmite (AlOOH), ²⁶ and V₂O₅. ²⁷ In addition, Au nanorod sols have been synthesized in aqueous solution. ^{6,7} These sols were shown to have interesting optical properties which varied with the aspect ratio of the nanorods. However, neither of these reports focused on the long-term stability of these Au nanorod sols, and neither used organic solvents as done here.

Table 1 shows the lengths, distribution of lengths, charge used during metal deposition, diameters, aspect ratios, and other relevant information about the Au and Ag nanorods investigated here. Note that, as would be expected, the aspect ratio increases with the quantity of charge used during metal deposition (C cm⁻²). Throughout the remainder of this paper, we will refer to these nanorods by specifying the diameter and the quantity of charge used during metal deposition.

Sols were prepared from these various nanorods using two different organic solvents—CHCl₃ and hexafluoro-2-propanol (HFIP). The polycarbonate template membranes readily dissolve in these solvents, and this provides a route for both releasing the nanorods from the membrane and suspending the nanorods in these solvents. Au and Ag nanorods were investigated here because these nanorods have intense plasmon resonance absorption bands in the visible when dispersed within a porous solid or in an aqueous or organic solvent.^{2-4,15,28-33} The shape and position (energy) of this plasmon band is known to depend on the solvent (or solid) in which the nanorods are dispersed, the stabilizing polymer in the colloid (if any), the particle size, and the aspect ratio.^{2-4,15,34-37} The intensity of this absorption band depends on the aspect ratio and diameter

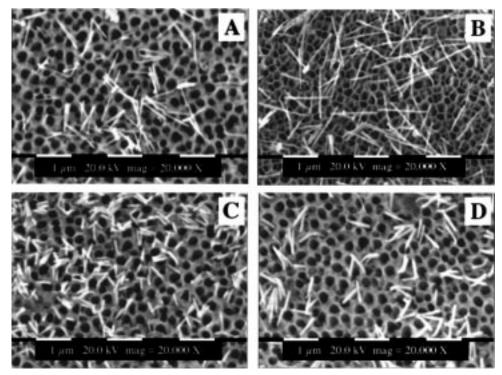


Figure 1. Scanning electron micrographs of Au nanorods filtered from the sols: (A) 40-nm diameter nanorods electrochemically deposited using 14.4 mC cm⁻²; (B) 40-nm diameter nanorods electrochemically deposited using 28.8 mC cm⁻²; (C) 90-nm diameter nanorods electrochemically deposited using 14.4 mC cm⁻²; (D) 90-nm diameter nanorods electrochemically deposited using 28.8 mC cm⁻².

of the nanorods and on the quantity of metal suspended. As a result, the intensity of the plasmon band provides a convenient route for investigating the stability of these sols.

Au and Ag Nanorod Sols in CHCl3 without Stabilizers. Visually, the Ag nanorod sols had a yellow-green color while the Au nanorod sols had either a pink (40-nm diameter) or violet (90-nm diameter) color. Representative absorption spectra for such CHCl₃-based metal nanorod sols are shown in Figure 2. Wavelength of maximum absorption intensity (λ_{max}) values obtained from such spectra are reported in Table 1. These λ_{max} values are in good agreement with the reported plasmon resonance bands for both $Au^{21,24,38,39}$ and $Ag^{17,19,21,22,40,41}$ sols in organic solvents.

The λ_{max} values for the Au sols (Figure 2A) red-shifted (from 524 to 553 nm) as the nanorod diameter was increased from 40 to 90 nm (Table 1). This red shift in λ_{max} is in agreement with our prior solid-state investigations of such Au nanorods.^{3,4} This expected red shift with increasing particle diameter was not seen for the Ag/CHCl₃ sols (Figure 2B). However, the absorption band for the 90-nm diameter Ag sol (top spectrum, Figure 2B) was very broad and asymmetric. The tailing of this peak to longer wavelengths might be indicative of aggregation in this sol.⁴⁰ In addition, the 90-nm diameter Ag nanorods had the largest dispersity in length (Table 1). Such polydispersity can result in broadening of the plasmon band.3

The stability of these metal nanorod sols was studied by monitoring the absorption intensity at λ_{max} versus time. Figure 3A shows the stability of Ag nanorods of different diameters and aspect ratios in CHCl₃. As might be expected, the larger 90-nm diameter nanorods (Figure 3A, curves 3 and 4) precipitated from the sol at a faster rate than the 40-nm diameter Ag nanorods. Note that for these 40-nm diameter sols, only \sim 20% of the nanorods had precipitated from the sol after 90 h. In addition, Figure 3C shows that after losing \sim 50% of the initial amount of nanorods suspended during a period of ~200 h, no further loss was observed for a period of 2 months. In contrast,

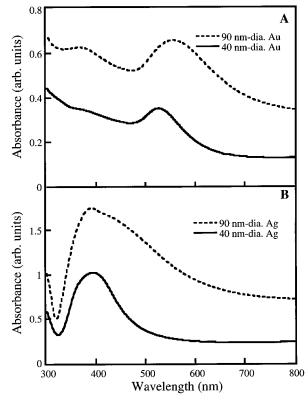


Figure 2. Visible spectra of 40-nm diameter (—) and 90-nm diameter (- - -) Au (A) and Ag (B) nanorod sols in CHCl3 (without additional polymeric stabilizers). In both A and B, 28.8 mC cm⁻² of metal was electrochemically deposited into the pores of each template membrane. The spectra were taken 4 h after the sols were prepared.

nearly all of the 90-nm diameter Ag nanorods had precipitated from the sol after 5 days.

The Au nanorod sols had a slightly different trend in stability (Figure 3B). The longer 90-nm diameter nanorods (curve 4)

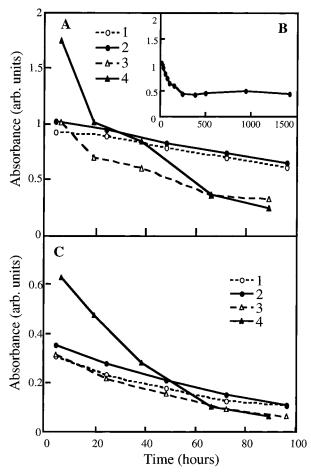


Figure 3. (A) Plot of absorbance vs time (stability plot) of sols containing Ag nanorods of different diameters and aspect ratios in CHCl₃. No additional polymeric stabilizers were added. Sols are listed as follows: (1) 40-nm diameter, 14.4 mC cm⁻²; (2) 40-nm diameter, 28.8 mC cm⁻²; (3) 90-nm diameter, 14.4 mC cm⁻²; (4) 90-nm diameter, 28.8 mC cm⁻². (B) Analogous plot for Au nanorods in CHCl₃. Sols are listed as follows: (1) 40-nm diameter, 14.4 mC cm⁻²; (2) 40-nm diameter, 28.8 mC cm⁻²; (3) 90-nm diameter, 14.4 mC cm⁻²; (4) 90-nm diameter, 28.8 mC cm⁻². (C) Long-term stability of the 40-nm diameter, 28.8 mC cm⁻² Ag sol.

again precipitated from the sol at a faster rate than the 40-nm diameter nanorods (curves 1 and 2). However, Figure 3B also indicates that the short (low aspect ratio) 90-nm diameter Au nanorods (curve 3) had almost the same rate of precipitation as both of the 40-nm diameter Au nanorods. These short 90-nm diameter Au nanorods studied here (see Table 1); therefore, it is not surprising that these sols would be almost as stable as the 40-nm diameter Au sols. Interestingly, the 40-nm diameter Au nanorod sols are less stable than the 40-nm diameter Ag sols (compare curves 1 and 2 in Figure 3A with curves 1 and 2 in Figure 3B.) The 40-nm diameter Au nanorod sols precipitated almost completely after 7 days.

To further investigate the effect of the aspect ratio on sol stability, we compared the stabilities of sols prepared from 40-nm diameter Au nanorods of 4 different aspect ratios (see Table 1). The results are shown in Figure 4A. As the nanorod aspect ratio was increased, the stability of the sol decreased (e.g., Figure 4A, curve 4 vs curve 1). The slopes of the linear portions (short times) of these curves were determined by using least-squares analysis to obtain the best fit line to each set of experimental data. This analysis showed that the highest aspect-ratio Au nanorods precipitated from the sol 20 times faster than the smallest aspect-ratio nanorods.

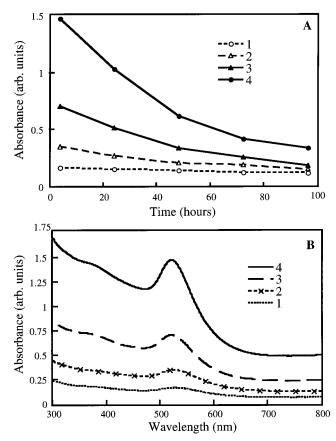


Figure 4. (A) Plot of absorbance vs time (stability plot) of sols containing four different aspect-ratio 40-nm diameter Au nanorods in CHCl₃. Sols are listed as follows: (1) 14.4 mC cm⁻²; (2) 28.8 mC cm⁻²; (3) 57.7 mC cm⁻²; (4) 115.3 mC cm⁻². (B) Visible absorbance spectra of the sols shown in A. The sols from bottom to top are (1) 14.4 mC cm⁻²; (2) 28.8 mC cm⁻²; (3) 57.7 mC cm⁻²; (4) and 115.3 mC cm⁻² of Au electrochemically deposited, respectively.

The effect of the aspect ratio on the shape and λ_{max} value for the Au nanorod sols was also investigated (Figure 4B). As would be expected, the absorption intensity decreased from the longest (spectrum 4) to the shortest (spectrum 1) nanorod sols. Furthermore, a blue shift in λ_{max} was observed as the aspect ratio of the nanorods increased. We have previously seen such a blue shift with increasing aspect ratio in our solid-state investigations of such template-synthesized Au nanoparticles.³

The effect of concentration of the 40-nm diameter, 28.8 mC cm⁻² Au nanorods on the stability of the sol was also investigated. Nanorod concentration was varied by adding one, two, three, or four nanorod-containing template membranes to the same volume (10 mL) of CHCl₃. (The four-membrane sample contained $\sim 0.16 \text{ mg}$ of Au mL $^{-1}$; the one-membrane sample contained ~ 0.04 mg of Au mL⁻¹.) As shown in Figure 5, the most concentrated sol (curve 4) was less stable than the least concentrated one (curve 1). A comparison of the slopes, as before, showed that the concentration of nanorods in the most concentrated sol decayed 3 times faster than the concentration in the least concentrated sample. Furthermore, the absorption intensity at λ_{max} scaled with the concentration of nanorods in the sol. For example, the sample prepared from four membranes had an initial absorption intensity of 0.76, and the sample prepared from one membrane had an initial absorption intensity of 0.19.

Au and Ag Nanorod Sols in HFIP without Stabilizers. Au and Ag nanorod sols were also prepared using HFIP as the solvent. The same general trend—faster precipitation of the

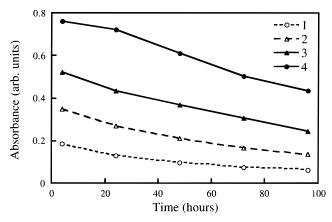


Figure 5. Plot of absorbance vs time (stability plot) for 40-nm diameter Au sols in CHCl₃ (28.8 mC cm⁻² of Au deposited) at various concentrations of the nanorods. No additional polymeric stabilizers were added. Sols are identified as follows: (1) One template membrane per 10 mL of CHCl₃. (2) Two membranes per 10 mL of CHCl₃. (3) Three membranes per 10 mL of CHCl₃. (4) Four membranes per 10 mL of CHCl₃.

high-aspect-ratio 90-nm sols-was seen for both Ag and Au in HFIP. Furthermore, as was the case for CHCl₃, the low-aspectratio 90-nm diameter sol had approximately the same rate of precipitation as the 40-nm diameter sols. It is also interesting to compare λ_{max} values for the HFIP and CHCl₃ sols (Table 1). Mie theory predicts that a blue shift should be observed as the refractive index of the solvent used is decreased.36,42 The refractive indices of the solvents used here are 1.45 (CHCl₃) and 1.28 (HFIP). Table 1 shows that in agreement with Mie theory, the λ_{max} values for both the Au and Ag sols decrease with the refractive index of the solvent.

Au and Ag Nanorod Sols with Added Stabilizers. Many noble-metal colloids synthesized in organic solvents suffer from reduced stability relative to the analogous aqueous sol. 19,21,32,40,43 Recently, polymers have been added to the sols to enhance stability. For example, Ag sols in solvents such as ethanol, ethylene glycol, and toluene have been stabilized by adding poly(vinylpyrrolidone) (PVP), poly(vinyl alcohol), or polystyrene to the sol.^{20–22,44} Au colloids have been stabilized in CH₂-Cl₂ and toluene by adding poly(vinylpyrrolidone), poly-(vinylpyridine), and block copolymers of styrene and vinylpyridine to the sol. 16,21,24,45

PVP was added at a concentration of 4 g L⁻¹ to both the Au and Ag nanorod sols in HFIP. For Au nanorod sols, Figure 6 shows that the addition of PVP to the sols did not enhance the stability. For Ag nanorod sols, PVP was found to destabilize the sol relative to the analogous PVP-free sol. Indeed, the rate of precipitation of the Ag nanorods from the PVP-containing sol was dramatically higher than from the PVP-free sol. These data clearly show that PVP is not an effective stabilizer for these sols when HFIP is the solvent.

Figure 7 shows the effect of adding PVP or P2VP to the 40nm diameter Au sols (Figure 7 (A and B)) and to the 90-nm diameter Au sols (Figure 7 (C and D)). There is no clear indication that addition of either polymer appreciably stabilizes these sols. Analogous results were obtained for the Ag sols. In addition, the effect of the concentration of PVP on the stability of 90-nm diameter Au nanorod sols was investigated. The concentration of added PVP was varied from 1 to 32 g L^{-1} . The stability of these Au nanorod sols did not appreciably change with any of the studied PVP concentrations. Again, this result confirms that the addition of this polymer does not appreciably change the stability of these sols.

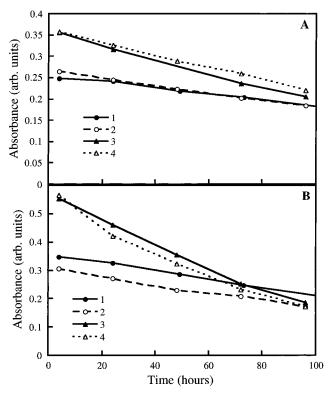


Figure 6. Plot of absorbance vs time for various Au nanorods in HFIP with and without added PVP: (A) 40-nm diameter Au sols, (1) 14.4 mC cm⁻² without PVP, (2) 14.4 mC cm⁻² with PVP, (3) 28.8 mC cm⁻² without PVP, (4) 28.8 mC cm⁻² with PVP; (B) Analogous data for 90-nm diameter Au sols in HFIP. The plot labels are identical to those in A.

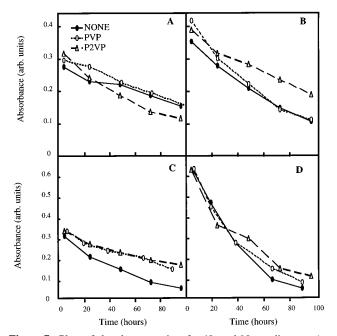


Figure 7. Plots of absorbance vs time for 40- and 90-nm diameter Au sols with and without the addition of the stabilizers PVP and P2VP in CHCl₃: (A) 40-nm diameter, 14.4 mC cm⁻²; (B) 40-nm diameter, 28.8 mC cm⁻²; (C) 90-nm diameter, 14.4 mC cm⁻²; (D) 90-nm diameter, 28.8 mC cm⁻².

Conclusions

These studies have shown that reasonably stable Ag and Au nanorod sols can be prepared from the 40-nm diameter nanorods. As might be expected, smaller aspect-ratio nanorod sols have greater stability than sols prepared from higher aspect-ratio nanorods. Furthermore, higher nanorod-concentration sols had lower stability. Finally, the polymeric stabilizers PVP and P2VP did not enhance stability of these sols.

This later point is of some interest because stabilization with P2VP was observed for Au nanorods template-synthesized in microporous alumina membranes. One possible explanation for this apparent discrepancy between Au nanorods prepared in polycarbonate and Au nanorods prepared in alumina is that the polycarbonate itself is acting as a stabilizer. To our knowledge, polycarbonate has never been used as a polymeric stabilizer for metal sols. However, because the pores in these membranes are prepared via hydrolysis of the polycarbonate, oxyanionic sites are present on the pore walls and these sites may chemisorb to the surfaces of the metal nanorods.

This possibility is supported by the fact that recent X-ray photoelectron spectroscopic studies showed that PVP can interact with Ag nanoparticles through the oxygen atom in the carbonyl group of the polymer.⁴⁶ Analogous results were obtained for Ag nanoparticles and poly(vinyl acetate).⁴⁷ We are suggesting a similar O—metal interaction for polycarbonate. If this is correct, then polycarbonate is perhaps acting as a polymer stabilizer for these nanorods.

Acknowledgment. This work was supported by the Office of Naval Research and the Department of Energy. We also thank the CSU Electron Microscopy Center for access to the microscopy equipment. In addition, V.M.C. also thanks David Miner, Erin Crosthwait, and Kim Jackson for initial work dealing with this project.

References and Notes

- (1) Hulteen, J. C.; Martin, C. R. J. Mater. Chem. 1997, 7, 1075.
- (2) Martin, C. R. Science 1994, 266, 1961.
- (3) Hornyak, G. L.; Patrissi, C. J.; Martin, C. R. J. Phys. Chem. B 1997, 101, 1548.
 - (4) Hornyak, G. L.; Martin, C. R. Thin Solid Films 1997, 303, 84.
 - (5) De Vito, S.; Martin, C. R. Chem. Mater. 1998, 7, 1738.
- (6) van der Zande, B. M. I.; Böhmer, M. R.; Fokkink, L. G. J.; Schönenberger, C. J. Phys. Chem. B 1997, 101, 852.
- (7) Yu, Y.-Y.; Chang, S.-S.; Lee, C.-L.; Wang, C. R. C. J. Phys. Chem. B 1997, 101, 6661.
 - (8) Jirage, K. B.; Hulteen, J. C.; Martin, C. R. Science 1997, 278, 655.
 - (9) Menon, V. P.; Martin, C. R. Anal. Chem. **1995**, 67, 1920.
- (10) Nishizawa, M.; Menon, V. P.; Martin, C. R. Science 1995, 268, 700.
- (11) Whitney, T. M.; Jiang, J. S.; Searson, P. C.; Chien, C. L. Science 1993, 261, 1316.
- (12) Schönenberger, C.; van der Zande, B. M. I.; Fokkink, L. G. J.; Henny, M.; Schmid, C.; Krüger, M.; Bachtold, A.; Huber, R.; Birk, H.; Stafer, U. J. Phys. Chem. B 1997, 101, 5497.

- (13) Brumlik, C. J.; Martin, C. R. J. Am. Chem. Soc. 1991, 113, 3174.
- (14) Brumlik, C. J.; Menon, V. P.; Martin, C. R. J. Mater. Res. 1994, 9, 1174.
- (15) Foss, C. A.; Tierney, M. J.; Martin, C. R. J. Phys. Chem. 1992, 96, 9007.
- (16) Antonietti, M.; Wenz, E.; Bronstein, L.; Sergegina, M. Adv. Mater. 1995. 7, 1000.
- (17) Cardenas-Trivino, G.; Vera, L. V.; Muñoz, C. Mater. Res. Bull. 1998, 33, 645.
- (18) Devenish, R. W.; Goulding, T.; Heaton, B. T. J. Chem. Soc., Dalton Trans. 1996, 1996, 673.
- (19) Garrell, R. L.; Schultz, R. H. J. Colloid Interface. Sci. 1985, 105, 483.
 - (20) Hirai, H. J. Macromol. Sci. Chem. 1979, A13 (5), 633.
- (21) Klabunde, K. J.; Habdas, J.; Cárdenas-Triviño, G. Chem. Mater. 1989, J. 481.
- (22) Siiman, O.; Lepp, A.; Kerker, M. Chem. Phys. Lett. 1983, 100, 163
- (23) Silvert, P.-Y.; Herrera-Urbina, R.; Duvauchelle, N.; Vijayakrishnan, V.; Elhsissen, K. T. *J. Mater. Chem.* **1996**, *6*, 573.
- (24) de Caro, D.; Agelou, V.; Duteil, A.; Chaudret, B.; Mazel, R.; Roucau, C.; Bradley, J. S. *New J. Chem.* **1995**, *19*, 1265.
- (25) Donkai, N.; Inagaka, H.; Kajiwara, K.; Urakawa, H.; Schmidt, M. *Macromol. Chem.* **1985**, *186*, 2623.
- (26) Buining, P. A.; Pathmamanoharan, C.; Jansen, J. B. H.; Lekkerkerker, H. N. W. *J. Am. Ceram. Soc.* **1991**, *74*, 1303.
 - (27) Zocher, H. Z. Anorg. Chem. 1925, 147, 91.
- (28) Creighton, J. A.; Blatchford, C. G.; Albrecht, M. G. J. Chem. Soc., Faraday Trans. 2 1979, 5, 790.
 - (29) Henglein, A. J. Phys. Chem. 1993, 97, 5457.
- (30) Chumanov, G.; Sokolov, L.; Gregory, B. W.; Cotton, T. M. J. Phys. Chem. 1995, 99, 9466.
 - (31) Liz-Marzán, L. M.; Lado-Touriño, I. Langmuir 1996, 12, 3585.
 - (32) Zeiri, L.; Efrima, S. J. Phys. Chem. 1992, 96, 5908.
- (33) Underwood, S.; Mulvaney, P. Langmuir 1994, 10, 3427.
- (34) Turkevich, J.; Stevenson, P. C.; Hillier, J. J. Discuss. Faraday Soc. 1951, 11, 55.
- (35) Turkevich, J.; Garton, G.; Stevenson, P. C. J. Colloid Sci. 1954, 9, 26.
- (36) Bohren, C. F.; Huffman, D. F. Absorption and Scattering of Light by Small Particles; Wiley: New York, 1983.
- (37) Kerker, M. The Scattering of Light and Other Electromagnetic Radiation; Academic Press: New York, 1969.
- (38) Antonietti, M.; Thünemann, A.; Wenz, E. Colloid Polym. Sci. 1996, 274, 795.
 - (39) Satoh, N.; Hasagawa, H.; Tsujii, K. J. Phys. Chem. 1994, 98, 2143.
 - (40) Wang, W.; Efrima, S.; Regev, O. Langmuir 1998, 14, 602.
 - (41) Kang, S. Y.; Kim, K. Langmuir 1998, 14, 226.
 - (42) Doremus, R. H. J. Appl. Phys. 1964, 35, 2456.
- (43) Lin, S.-T.; Franklin, M. T.; Klabunde, K. J. *Langmuir* **1986**, 2, 259.
- (44) Marzán, L. L.; Philipse, A. P. Colloids Surf., A 1994, 90, 95.
- (45) Roescher, A.; Möller, M. Adv. Mater. 1995, 7, 151.
- (46) Huang, H. H.; Ni, X. P.; Loy, G. L.; Chew, C. H.; Tan, K. L.; Loh, F. C.; Deng, J. F.; Xu, G. Q. *Langmuir* **1996**, *12*, 909.
- (47) Zimmerman, F.; Wokaun, A. Prog. Colloid Polym. Sci. 1990, 81, 242.