Study of the Reduction and Reoxidation of a CaO Surface

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Received: March 4, 1997; In Final Form: May 6, 1997[®]

The reduction of NO with CO and H_2 is shown to comprise two basic reactions: a surface oxygen abstraction by the reducing agent and a reoxidation of the surface by NO. The former reaction step has been demonstrated by transient CO_2 formation during CO exposure of oxidized CaO surfaces, while the latter was demonstrated by N_2 and/or N_2O transient formation during NO exposure of a prereduced CaO surface. It was shown that at low temperatures (between room temperature and $500\,^{\circ}C$) both N_2 and N_2O were formed, but at temperatures above $500\,^{\circ}C$ only N_2 was observed. The activation energies of the respective steps have been determined using temperature-programmed reaction experiments. The activation energy of the surface oxygen abstraction was determined to be $25\,^{\circ}$ kcal/mol and is similar to the apparent activation energy of the overall reaction. The activation energy of the NO bond breakage was determined to be maximum $10\,^{\circ}$ kcal/mol as measured by N_2O formation. The importance of an $N_2O_2^{-}$ or $N_2O_2^{2^{-}}$ intermediate in the formation of N_2O will be discussed, and the importance of N_2O decomposition in forming N_2 at temperatures above $500\,^{\circ}C$ will be compared with a N surface diffusion mechanism.

I. Introduction

Mechanistic studies of the reduction of NO over noble-metal surfaces such as well-defined Rh{110}1 have led to an understanding, resulting in an improved design of three-way catalysts used for car exhaust cleaning. A drawback of some of these catalysts is the formation of N₂O during NO reduction.² The N₂O formation after NO adsorption on well-characterized metal surfaces has been studied, and two possible mechanisms have been suggested. Dissociative adsorption of NO has been supported for Cu{100},^{3,4} Cu{111},⁵ and W{110}⁶ surfaces, while for an Ag{111} surface a mechanism based on the formation of an (NO)₂ dimer has been proposed.⁷ The activation energy of the formation of adsorbed N₂O from (NO)₂ dimers on Ag{111} has been determined to be 7.3 kJ/mol. Behm and Brundle monitored the desorption peaks of N₂O over the same surface and found N₂O desorption at 124, 220, and 415 K.⁸ In the presence of Na, Goddard et al. 9 observed at 300 K a strongly bound NO state that reacted to form N2, N2O, and O2.

For other applications, such as electric utilities, other much cheaper solutions are sought. Zhang et al. 10 examined the selectivity and activity of Li-promoted MgO materials toward the reduction of NO by methane. NO reduction activity was observed for temperatures over $500\,^{\circ}$ C. At this temperature both N_2 and N_2 O were found as reaction products. Increasing the temperature resulted in an increased selectivity toward the N_2 formation. As contrasted with the mechanistic understanding of the N_2 O formation over well-defined metal surfaces, such as Ag, Cu, and W surfaces, the understanding of the N_2 and N_2 O formation over Li-promoted MgO surfaces is not well-known.

This article is part of a series that tries to elucidate the nitrogen chemistry during NO reduction over alkaline-earth

oxides. In previous work, 11 the reduction of NO with CO and H_2 has been investigated over different CaO materials. Similar apparent activation energies for the overall reactions of NO reduction with H_2 and CO (when corrected for CO_2 poisoning) were found for all investigated materials. It was also observed that different impurity concentrations did not significantly affect the apparent activation energy but that the preexponential factor, when related to the surface area, increased with increasing impurity concentration. A two-step reaction model was then proposed based on a surface reduction step (pointed out as the rate-limiting one), followed by a surface reoxidation step. The activity of CH_4 as a reducing agent was also investigated, but an increase of the apparent activation energy for NO reduction indicated a more complex reaction mechanism.

In this article, the catalytic activity of a CaO surface toward the NO reduction with H2 and CO will be examined more in detail by separating the surface oxygen abstraction and the surface reoxidation step. The activation energy for the surface oxygen abstraction step is determined by means of temperatureprogrammed reaction experiments. NO reoxidates the surface, and the final reaction products are found to depend on temperature. At low temperatures N2O and N2 are formed while at elevated temperatures only an N₂ production is found. The temperature-programmed reaction technique is also employed to determine the apparent activation energy for N₂O formation which can be considered to give an upper limit for the activation energy of the N-O bond breakage. Based on the low- and high-temperature reoxidation results in combination with the absence of O₂ formation during the reoxidation, N₂O₂⁻ or N₂O₂²⁻ will be suggested to be the important intermediate species in the NO reduction over alkaline-earth oxide surfaces.

II. Experimental Section

A fixed bed quartz reactor connected to a quadropole mass spectrometer (QMG 421 of Balzers) was used for the experi-

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[®] Abstract published in Advance ACS Abstracts, August 1, 1997.

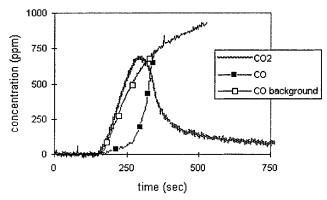


Figure 1. Transient CO₂ production and CO concentration during exposure of a bed containing 0.5636 g of CaO mixed with 1.7500 g of SiO₂ to a gas flow of CO mixed with Ar at 800 °C.

ments. The quartz reactor had an inner diameter of 22 mm, a length of 500 mm, and an asymmetric construction to avoid heating of the upper metal fitting and the vacuum-tight Viton O-ring. The gas sampling was done 2 mm under the bed supporting sintered quartz filter, by a quartz capillary.¹² The temperature was measured with a K-type thermocouple 3 mm under the capillary tip, avoiding interference of catalytic reactions on the thermocouple. The heating ramps were controlled with a second K-type thermocouple in contact with the heating coil and connected to a Eurotherm temperature controller leading to very linear heating ramps.

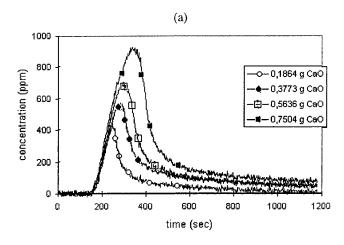
The bed materials consisted of a mixture of CaO (Fisher Scientific) with quartz sand, pro analysi (Merck), to reduce the pressure drop. The gases used were 5000 ppm NO, CO, and H₂ in Ar. The gases were mixed with pure Ar, and the flows were controlled by mass flow controllers (Brooks, Type 5850 E) to a total flow of about 25 mL/min at 1 atm and 293 K. All gases were delivered by AGA. One experiment was performed with isotope-labeled ¹⁵NO to be able to separate N₂ and CO and N2O and CO2.

III. Results

III.1. Surface Oxygen Abstraction: CO₂ Production. A CaO surface was first exposed for 15 min at 800 °C in a gas flow of 27 mL/min containing about 900 ppm NO in Ar to fully oxidize the CaO surface. The bed material was then exposed to a gas mixture of about 1000 ppm CO in Ar, total gas flow of 22.7 mL/min, at 650 and 800 °C for about 20 min. Initially, no CO was detected in the gas mixture; instead, a transient CO₂ production could be observed (Figure 1). The surface was subsequently reoxidized by NO at 800 °C. The same reaction was also studied over quartz sand. It is known that quartz sand is relatively inactive toward the NO reduction with CO at these temperatures.¹³ No transient CO₂ production was detected, but instead the CO signal was found to shift to faster responding times (Figure 1). The CO signal for the bed consisting of quartz

In order to obtain a further understanding of the transient CO₂ production, a series of bed materials were tested in which the amount of CaO was doubled, tripled, and finally quadrupled. The CO₂ production was measured for two temperatures, 650 and 800 °C. In Figure 2 ((a) 650 and (b) 800 °C) the transient CO₂ productions are shown, and correlation is observed between the amount of CaO in the bed and CO₂ peak intensity. Increase in the amount of CaO in the bed results in an increased CO₂ production. Although a significant spread can be observed on the amount of produced CO₂, a trend following the ratio series 2, 3, and 4 cannot be denied. It can also be observed that when

sand is referred to as the "CO background" in the figure.



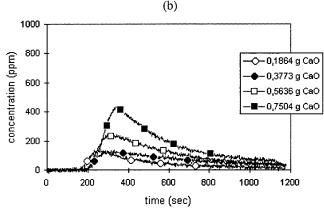


Figure 2. Influence of the amount of CaO in the bed on the transient CO₂ production at (a) 800 and (b) 650 °C.

the temperature of reduction is increased, the height of the CO₂ peak also increases.

A complication, in evaluating the data comprised in the Figures 1 and 2, is found in the extensive CO₂ tail. The tail results from minor oxygen impurities in the respective gases. When the CO₂ production is calculated by integrating under the CO₂ curve, correction is made for these tails. It has been found to be impossible to reproduce the CO₂ transient effect once the CaO-containing bed has been exposed to a reducing gas flow. Instead, the tail value is obtained. Only after surface reoxidation and subsequent CO exposure can a CO2 transient be observed. It is concluded that the only route to CO₂ formation is via a surface oxygen abstraction step.

III.2. Surface Reoxidation: N2 and N2O Production. Different types of reoxidation experiments have been performed. The first one, high-temperature reoxidation, consisted of the reoxidation of a CO reduced surface with NO at the temperature of reduction (650 and 800 °C). A second set of experiments, low-temperature reoxidation, consisted of the reoxidation of an 800 °C prereduced surface by NO adsorption at room temperature followed by a temperature ramp to 800 °C in Ar and a final NO exposure at 800 °C to obtain a complete reoxidized surface. In a last set of experiments the temperature dependence of the surface oxygen abstraction step was investigated. Two types of experiments were set up. In a first series of experiments, the temperature of CO exposure was varied between 500 and 850 °C, while the surface after each reduction was reoxidized at 800 °C with NO. A second series of experiments combined a comparison between CO and H₂ as reducing agents and the effect of temperature on the surface reduction. A fully oxidized surface was reduced in a CO or H₂ atmosphere at temperatures between 450 and 800 °C and reoxidized with NO

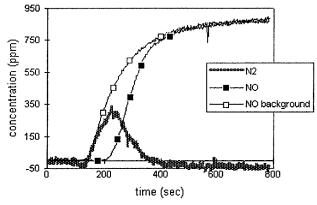


Figure 3. Transient N_2 production and NO concentration during exposure of a prereduced (800 °C) bed containing 0.5636 g of CaO mixed with 1.7500 g of SiO₂ to a gas flow of NO mixed with Ar at 800 °C.

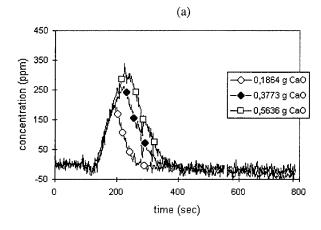
at room temperature followed by a temperature ramp up to 800 $^{\circ}\text{C}$ in Ar monitoring the N_2 and $N_2\text{O}$ production. Again, the surface was exposed to NO at 800 $^{\circ}\text{C}$ to ensure that all the sites created during the reduction step were reoxidized before a new experiment was started.

III.2.1. High-Temperature Reoxidation. Exposing at 800 °C a prereduced CaO surface, prereduced at 800 °C, to about 900 ppm NO in Ar results in a transient N₂ formation as shown in Figure 3. This transient can be compared to the one of the surface oxygen abstraction step, shown as a CO₂ transient in Figure 1. Comparing the N₂ and NO signals, it can be observed that first all NO is reduced to N₂, while the NO signal is delayed in time. The transient N₂ peak disappears when a bed of only quartz sand is tested. At the same time, it can be observed that the NO response time is shorter for quartz sand. This is expected, keeping in mind the analogy with the surface oxygen abstraction step. In Figure 3, the NO signal for the bed material of quartz sand is referred to as "NO background".

The amount of CaO in the bed was doubled, tripled, and quadrupled, as was done for the CO₂ production. This was done to ensure that the observed N₂ production is not an artifact and related to the presence of CaO in the reactor. An increase in N₂ production, following the ratio series 2, 3, and 4, can be observed in Figure 4 ((a) for 650 and (b) 800 °C). This behavior correlates with that shown in Figure 2 for the CO₂ production during the reduction step. To avoid any confusion, it might be a good idea to summarize the chronology of the experiments. First, the fresh bed was exposed to NO at 800 °C in order to fully oxidize the surface. Then the bed was exposed to CO at 800 °C, and a CO₂ formation was observed. This prereduced surface was exposed to NO at 800 °C, and the N2 formation was monitored. Then the temperature was lowered to 650 °C in an Ar atmosphere, and the surface reduction and reoxidation cycle was repeated at this temperature. Finally, the temperature of the bed material was increased to 800 °C in Ar, and the bed was then exposed to NO in order to reobtain the initial surface.

These experiments show that the NO + CO overall reaction can be divided into two more basic reactions: a reducing step followed by an oxidizing step. The surface oxygen abstraction leaves electrons in the substrate and creates sites for the NO dissociation. This results, at elevated temperatures, in an N_2 production and a reoxidation of the surface. In all these experiments no other possible reaction products, such as N_2 O and NO_2 , have been detected.

III.2.2. Low-Temperature Reoxidation. Exposure at room temperature of an 800 $^{\circ}$ C prereduced bed to NO leads to the formation of N₂ and N₂O as is shown in Figure 5a. The



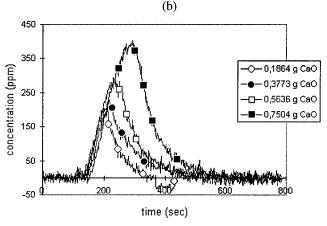


Figure 4. Influence of the amount of CaO in the bed on the transient N_2 production at (a) 800 and (b) 650 °C.

observed transient N_2 peak is due to a reaction channel for complete reduction of NO. The N_2 formation is accompanied by the partial reduction of NO to N_2O as shown in the figure. After some time, the room temperature reduction capacity of the reduced CaO bed diminishes, and the N_2 and N_2O signals decline. Attention should be drawn on the chronological order of the NO and N_2O peaks. The appearance of the N_2O when the N_2 peak has started to decline could indicate that the N_2 formation is a result of the decomposition of an N_2O intermediate species.

Subsequently, the bed was heated to 800 °C in Ar while measuring the respective N_2 , N_2O , and NO concentrations. The results are displayed in Figure 5b. Two NO desorption peaks can be observed. At 139 °C an N_2O peak is observed, while at higher temperatures two N_2 peaks appear. In this figure, the change in N_2 signal is not so pronounced, but experiments with an increased heating rate leave no doubt about the N_2 formation. Finally at 800 °C, the bed was reexposed to NO (the same gas mixture as in the beginning of the experiment). A transient N_2 formation could be observed (Figure 5c), demonstrating that not all sites are reoxidized during the previous treatment. To ensure that the observed species at masses 28 and 44 are N_2 and N_2O , respectively, the same experiment has been redone with isotope-labeled ^{15}NO . Similar curves are obtained, but now on mass 30 and 46 as expected.

The fact that NO can be reduced to form N_2 and N_2O at temperatures as low as room temperature has important consequences. It indicates a similarity in product formation between well-defined metal surfaces, such as $Ag\{111\}$ with or without the presence of Na (see Introduction), and prereduced CaO surfaces for the temperature interval investigated here. The absence of an O_2 desorption during all previous experiments is

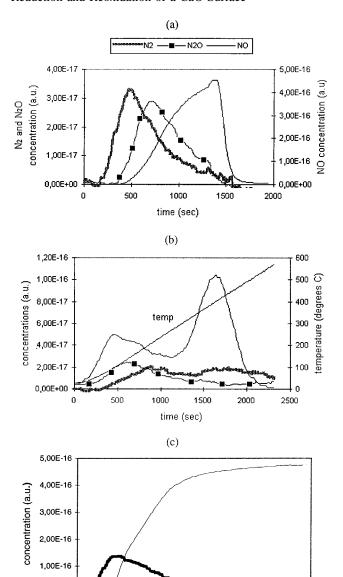


Figure 5. (a) Transient N_2 and N_2 O production of a prereduced (800 °C) bed containting 0.75 g of CaO mixed with 1.75 g of SiO₂ to a gas flow of NO mixed with Ar at room temperature. (b) Transient N_2 and N_2 O production and NO desorption during a heating ramp of 0.25 K/s between room temperature and 550 °C in an Ar gas flow. (c) Transient N_2 production at 800 °C when the previously treated surface is exposed to NO, final surface reoxidation.

600

800

time (sec)

1000

1200

1400

1600

400

0,00E+00

200

in line with a reoxidation of the CaO surface. The low temperatures at which this nitrogen chemistry is observed indicate that the apparent activation energies for these reactions leading to the formation of N_2 and N_2 O must be low. On the other hand, the surface oxygen abstraction needs a temperature of at least about 500 °C. This temperature is comparable with the temperature for NO reduction with methane as published by Zhang et al. ¹⁰ This suggests that the surface oxygen abstraction could be the rate-limiting step. This will be proven later by determining the kinetics of the respective steps (see below).

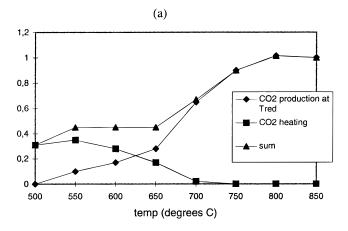
Possible qualitative influences on N_2 and N_2O formation were investigated (i) by varying the exposure time to NO, at room temperature, for an 800 °C prereduced surface and (ii) by varying the exposure time to CO at 800 °C for a fully oxidized surface. This prereduced surface was then cooled in Ar to room temperature and reoxidized by NO. To check the former one

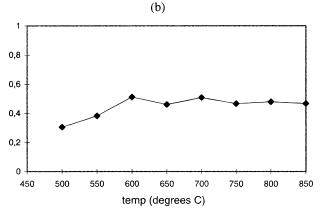
(i), the surface was initially exposed to the reducing agent for 20 min at 800 °C. After cooling in Ar to room temperature, the reduced surface was exposed to NO. This sequence was repeated for different NO exposure times (5, 15, and 30 min). No significant difference in the N_2 and N_2 O formation was observed. In the latter experiments (ii), the influence of the reducing time on the N_2 , and N_2 O formation was checked by exposing the substrate for 40 min to CO instead of 20 min. Again, no significant difference in the N_2 and N_2 O formation was observed. This indicates that all sites are created after 20 min of exposure to the reducing agent.

III.2.3. Influence of Reducing Temperature on the Oxygen Abstraction Step. The temperature dependence of the surface oxygen abstraction step was examined in more detail. A fully oxidized bed material was therefore exposed to CO at different temperatures between 500 and 850 °C monitoring the transient CO₂ formation. The respective surface oxygen abstractions were then followed by a change in temperature to 800 °C in an Ar atmosphere, still measuring any possible CO2 production. At 800 °C, the surface was reoxidized with NO, and the transient N₂ formation was followed. The advantage of reoxidizing the surface at a constant temperature is found in the elimination of possible temperature effects in the NO reduction and N₂ formation mechanism. In Figure 6a the sum of the CO2 produced at the respective reduction temperatures and the amount of CO₂ that is formed or that desorbs during heating between reduction temperature and reoxidation temperature (800 °C) is shown. The latter CO₂ contribution was only observed for surface oxygen abstraction between 500 and 700 °C. This temperature interval is in agreement with the thermodynamic stability of carbonates. In Figure 6a, it can be seen that the CO₂ production, and thus the oxygen abstraction reaction, decreases with decreasing temperature. At 500 °C, no direct surface oxygen abstraction can be observed. However, during heating up some CO2 is observed leading to the production of active sites as was shown by the N2 formation during reoxidation. Two possible configurations can be thought of: a bridged CO between two neighboring O²⁻ species or a carbonate readsorbed on the surface after a surface oxygen abstraction. The former would lead to the formation of a CO₂ during heating up, while the latter would lead to the desorption of CO₂. A plateau in the CO₂ curve between 550 and 650 °C can be observed. This plateau is the result of an increasing CO2 production with increasing reduction temperature combined with a decreasing CO₂ production or desorption during heating when the reduction temperature is increased.

The N_2 production at 800 °C for the respective reducing experiments is shown in Figure 6b. A behavior different from the above is observed. The formation of N_2 stays constant for the experiments where the reduction step is performed in a temperature interval between 600 and 850 °C. For temperatures lower than 600 °C, the N_2 formation declines. At the plateau level, the N_2 to CO_2 ratio is approximately one. This suggests that each produced site by a surface oxygen abstraction by CO results in the formation of one N_2 molecule. However, at temperatures above about 650 °C, this ratio decreases to about half suggesting the formation of one N_2 for two formed CO_2 molecules.

A similar result is obtained for the sum of the N_2O and N_2 formation when the surface is reoxidized with NO at room temperature after the materials have been reduced at temperatures between 450 and 800 °C. In Figure 7, the sum of the produced amounts of N_2 and N_2O , normalized to that produced for a surface oxygen abstraction step with CO at 800 °C, is shown as a function of the surface oxygen abstraction temper-





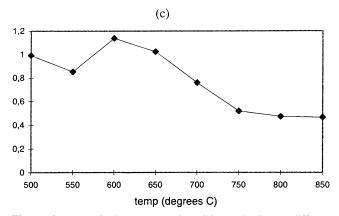


Figure 6. (a) Ratio between transient CO_2 production at different reduction temperatures and the transient CO_2 production at 800 °C plotted versus the reduction temperature. (b) Corresponding N_2 production (related to the N_2 production at 800 °C) at 800 °C (c) N_2/CO_2 ratio.

ature for both CO and H_2 as reducing agent. An increasing ratio with increasing temperature is observed until about 600 °C where the sum of the N_2 and N_2 O production becomes almost constant. No significant difference between CO and H_2 as reducing agent is observed. This is in agreement with previous results¹¹ where no difference in apparent activation energy was found for the NO + CO and the $NO + H_2$ overall reactions.

III.3. Kinetics. Equations relating Arrhenius kinetical parameters A and E_a (preexponential factor and apparent activation energy, respectively), surface coverage θ , and linear heating rate β have been reviewed by Lord and Kittelberger. Li was shown that the slope of a plot of $\ln(T_m^2\theta_m^{n-1}/\beta)$ versus $1/T_m$ reproduces the apparent activation energy for desorption in which T_m stands for the peak temperature, θ_m for the peak coverage, and n for the order of desorption. In this work, the order n will be taken as one, which simplifies the plot to In-

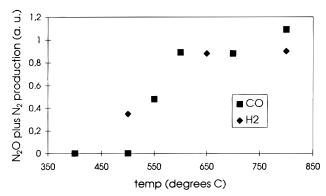


Figure 7. $N_2O + N_2$ production as a function of the reduction temperature for H_2 and CO as reducing agent (related to the sum of the N_2 and N_2O production at 800 °C).

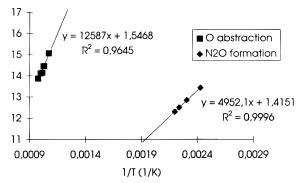


Figure 8. Activation energy determination of the surface oxygen abstraction step and the reoxidation of the surface.

 $(T_{\rm m}^2/\beta)$ versus $1/T_{\rm m}$. Calculations have shown that assuming a reaction order of 1 does not introduce a major mistake in the case the order is in reality higher than one.¹⁴

By plotting $\ln(T_{\rm m}^2/\beta)$ versus $1/T_{\rm m}$ (Figure 8), we determined the activation energies of the surface oxygen abstraction and a maximum of the surface reoxidation to be about 25 and 10 kcal/mol respectively. The former was determined by exposing a fully reoxidized surface to CO at room temperature for 15 min followed by a heating ramp in Ar, with well-defined heating rates, measuring the temperature of maximum CO_2 evolution. For the latter, an 800 °C prereduced surface was exposed to NO at room temperature followed by a heating ramp as previously discussed and shown in Figure 5b for the N_2O evolution.

IV. Discussion

In a previous work,¹¹ it was shown that the catalytic activity of CaO surfaces toward NO reduction depends on the impurity content of the material. It was demonstrated that an increased impurity content has the effect to increase the preexponential factor, but not to affect the apparent activation energy of the reaction. The effect of Ca²⁺ substitution by Na⁺ ions for the oxidative coupling of methane has been shown by Lin et al.,¹⁵ while both Ito et al.^{16,17} and Coulter et al.^{18–20} examined the activity of the related Li-doped MgO system toward this reaction. Electron paramagnetic resonance experiments demonstrated the appearance of O⁻ species in this type of doped system,^{15,21,22} and the importance of these O⁻ species in the catalytic activity of these materials has been suggested.^{15–18,20}

The results in the present study show that the overall reaction

$$NO + CO \rightleftharpoons {}^{1}/_{2}N_{2} + CO_{2}$$
 (R1)

can be divided into two more basic reactions:

$$\delta \text{CO} + \text{CaO} \rightleftharpoons \delta \text{CO}_2 + \text{CaO}_{1-\delta}$$
 (R2)

$$CaO_{1-\delta} + \delta NO \rightleftharpoons CaO + (\delta/2)N_2$$
 (R3)

where δ is a number related to the number and type of impurities.

The apparent activation energy of the overall reactions

$$NO + CO \rightleftharpoons {}^{1}/_{2}N_{2} + CO_{2} \tag{R4}$$

$$NO + H_2 \rightleftharpoons {}^{1}/_{2}N_2 + H_2O$$
 (R5)

catalyzed by different CaO surfaces has been determined to be between 26 and 27 kcal/mol, independent of the type of CaO material. Comparison of this value with the apparent activation energies for surface oxygen abstraction and N₂O formation, as determined by temperature-programmed reaction experiments produced in the present study, suggests the surface oxygen abstraction to be the rate-limiting step in the overall reaction mechanism.

Two possible interpretations of the roles of O^- species on the surface oxygen abstraction step have been proposed: one based on a semiconductor model¹⁵ and one based on a localized picturel.²⁰ The two scenarios were discussed in more detail in a previous work.¹¹ In this discussion more attention will be given to the reoxidation of the surface. It has been shown that in a temperature interval between room temperature and approximately 500 °C, depending on heating rate, NO is first fully and then partially reduced, forming N_2 and N_2O , respectively. At higher temperatures, no N_2O was detected, suggesting a complete reduction of NO to N_2 . Two reaction paths can be proposed for the formation of N_2 : (i) one based on $N_2O_2^-$ and/or $N_2O_2^{2-}$ and (ii) a second one based on surface diffusion of atomic N.

The first scenario assumes the formation of $N_2O_2^-$ and/or $N_2O_2^{2-}$ intermediate species. Breaking an N-O bond in these dimers leads to the formation of an N_2O intermediate (R6) and a reoxidation of the CaO surface (R7).

$$2NO + CaO_{1-\delta} \rightleftharpoons \delta N_2 O_{2(ads)} + CaO_{1-\delta}$$
 (R6)

$$\delta N_2 O_{2(ads)} + CaO_{1-\delta} \rightleftharpoons \delta N_2 O + CaO$$
 (R7)

The formation of the anionic intermediates on CaO surfaces reminds of the (NO)₂ dimers described by Brown et al.⁷ for Ag {111} surfaces at much lower temperatures (70–90 K). For these surfaces the NO dimer decomposes to form an adsorbed oxygen and an N₂O molecule. A similar mechanism has been discussed by Platero et al.²³ for N₂O formation during NO adsorption on MgO surfaces between 77 K and room temperature. The important intermediate in this reaction was suggested to be an N₂O₂²⁻ ion, which dissociates to an N₂O molecule and an ionic crystal oxygen. Surface N₂O₂²⁻ species have also been observed by Cerruti et al.²⁴ by means of infrared spectroscopy.

The N₂O decomposition to N₂ is catalyzed further both by reduced and unreduced CaO surfaces. The chronology in the N₂ and N₂O formation, as shown in Figure 5a, indicates that a reduced CaO surface is still active toward N₂O decomposition at room temperature. The N₂O decomposition over a prereduced CaO surface results in reoxidation of the surface. However, over an unreduced CaO surface, a temperature of at least 500 °C is needed for N₂O decomposition.²⁵ Over these surfaces the N₂O decomposition results in the formation of peroxide

TABLE 1: Approximate N_2/CO_2 Ratio for the Different Reaction Mechanisms

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		N ₂ O decomposition: fate of the extra O		
	N surface diffusion	O ₂ desorption	excess O removal	filling up the reactive site
N ₂ /CO ₂ -ratio	1/2	1	1/2	1/2
ions. ²⁶ Thes	se peroxide	ions are	removed either	er by oxygen

recombination and desorption²⁷ or by a reducing agent.²⁸

The second scenario toward N_2 formation is based on atomic nitrogen surface diffusion, followed by an N-N recombination step:

$$\delta NO + CaO_{1-\delta} \rightleftharpoons \delta NO_{(ads)} + CaO_{1-\delta}$$
 (R8)

$$\delta NO_{(ads)} + CaO_{1-\delta} \rightleftharpoons \frac{1}{2} \delta N_2 + CaO$$
 (R9)

No kinetical data are available for the surface diffusion and recombination of atomic nitrogen over CaO surfaces. However, the data obtained by Nakamura et al.²⁹ for the oxygen diffusion, 44 kcal/mol for the apparent activation energy for the surface diffusion and recombination of oxygen at low oxygen coverages, combined with the absence of any oxygen evolution during the present experiments makes the N–N recombination mechanism less likely.

In Figure 6c the experimentally observed ratio between N_2 formation and the corresponding CO_2 formation is shown. For temperatures up to about 650 °C a plateau is observed where this ratio is about one. Above this temperature the ratio decreases to become approximately one half at 800 °C and stays rather constant up to 850 °C. In Table 1, it is suggested that the only mechanism resulting in a ratio of 1 is the one due to O_2 desorption, but as pointed out previously, no O_2 desorption has been observed. Hence, a mechanism explaining this temperature dependence is still open for discussion and is left for further investigations.

V. Conclusions

The reduction of NO with CO and H_2 is shown to comprise two more basic reactions: a surface oxygen abstraction and a reoxidation of the surface. The former reaction step has been demonstrated by transient CO_2 formation during CO exposure of oxidized CaO surfaces, while the latter was demonstrated by N_2 and/or N_2O transient formation during NO exposure of a prereduced CaO surface. The low-temperature (between room temperature and 500 °C) N_2O formation suggests the importance of $N_2O_2^-$ or $N_2O_2^{2-}$ species in the NO reduction. The absence of N_2O for temperatures over 500 °C has been discussed in relation to the fast N_2O decomposition over CaO surfaces, resulting in peroxide formation. The temperature dependence of the N_2/CO_2 ratio is not yet understood.

The activation energies of the respective steps have been determined using temperature-programmed reaction experiments. The activation energy of the surface oxygen abstraction step was determined to be 25 kcal/mol and is similar to the apparent activation energy of the overall reaction, making the surface oxygen abstraction step the rate-determining one in the overall reaction mechanism. The activation energy of the NO bond breakage was determined to be maximum 10 kcal/mol as measured by N₂O formation.

Acknowledgment. The authors are in debt to the Swedish National Board for Industrial and Technical Development for financial support (NUTEK).

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