

# Electrooxidation Mechanisms and Discharge Characteristics of Borohydride on Different Catalytic Metal Surfaces

Hua Dong, Ruixiang Feng, Xinping Ai, Yuliang Cao, Hanxi Yang,\* and Chuansin Cha

Department of Chemistry, Wuhan University, Wuhan 430072, PR China

Received: January 18, 2005; In Final Form: April 7, 2005

The electrooxidation behavior of  $\text{BH}_4^-$  on electrocatalytic Pt, hydrolytically active Ni, and noncatalytic Au electrodes were comparatively reexamined and a more generalized reaction mechanism was proposed to explain the very different anodic properties of  $\text{BH}_4^-$  on the different metal electrodes. In this mechanism, the anodic reaction behavior of  $\text{BH}_4^-$  are determined by a pair of conjugated reactions: electrochemical oxidation and chemical hydrolysis of  $\text{BH}_4^-$ , the relative rates of which depend on the anodic materials, applied potentials, and chemical states of the anodic surfaces. At Pt surface, the electron number of  $\text{BH}_4^-$  oxidation increases with the increased potential polarization, while the actual electron number of  $\text{BH}_4^-$  oxidation on Ni electrode is 4 at most due to the poor electrocatalytic activity of the oxidized Ni surface and the strong catalytic activity of metallic Ni for chemical recombination of the adsorbed H intermediate. On the hydrolytic–inactive Au surface, the anodic reaction of  $\text{BH}_4^-$  can proceed predominately through direct electrochemical oxidation, delivering a near 8e discharge capacity.

## 1. Introduction

Direct borohydride fuel cells (DBFC) with aqueous borohydride solutions as liquid fuels have attracted considerable research interest in recent years due to their higher theoretical voltage, higher hydrogen storage density, and faster anodic kinetics in comparison with hydrogen or methanol fuel cells.<sup>1–4</sup> A severe problem encountered in developing DBFC is the simultaneous hydrolysis of  $\text{BH}_4^-$  ions at anodic surfaces along with their electrochemical oxidation, which not only makes the actual electrochemical capacity much less than the expected 8-electron oxidation for an  $\text{BH}_4^-$  ion, but also brings some difficulties in the design and safety managements of the cells due to the accumulation of  $\text{H}_2$  evolved.

Since DBFC was first proposed in the early 1960s, the anodic oxidation and concomitant hydrolysis reaction of  $\text{BH}_4^-$  have been extensively studied on a number of metal surfaces and several reaction mechanisms have been suggested to explain the very different anodic behavior of  $\text{BH}_4^-$  oxidation on different metal anodes.<sup>5–11</sup> In earlier studies, Indig and Snyder<sup>5</sup> reported a 4e anodic reaction of  $\text{BH}_4^-$  on a porous nickel electrode. At that time, Elder and Hickling<sup>12</sup> found that the columbic number of  $\text{BH}_4^-$  on a Pt electrode is between 2 and 4, and Kubokawa et al.<sup>13</sup> found a 6e oxidation reaction on a Pd-coated carbon electrode. Amendola et al.<sup>1</sup> reported a 7e reaction on an Au electrode. Recently, a number of research groups reexamined the anodic oxidation processes of  $\text{BH}_4^-$  and also found that the anodic oxidation of  $\text{BH}_4^-$  may proceed through different paths, as a multielectron reaction process, depending on different experimental conditions such as applied electrode potential, pH values of solution, and anodic materials.<sup>2–4,10,11</sup> Nevertheless, the underlying chemistry of  $\text{BH}_4^-$  electrooxidation is still not fully revealed.

To enhance the utilization of  $\text{BH}_4^-$  as an anodic fuel, it is of primary importance to clarify the factors affecting the reaction mechanisms of the electrochemical oxidation and the associated

hydrolysis of  $\text{BH}_4^-$ . In this paper, we chose three types of typical metals (Ni, Pt, Au) representing the catalytically active, moderate, and inactive anodes, and comparatively investigated the electrooxidation behavior and discharge characteristics of  $\text{BH}_4^-$ . This work was aimed at obtaining a deeper understanding of the reaction mechanism of  $\text{BH}_4^-$  electrooxidation so as to help in solving the technical problems currently encountered in the development of DBFC with high efficiency.

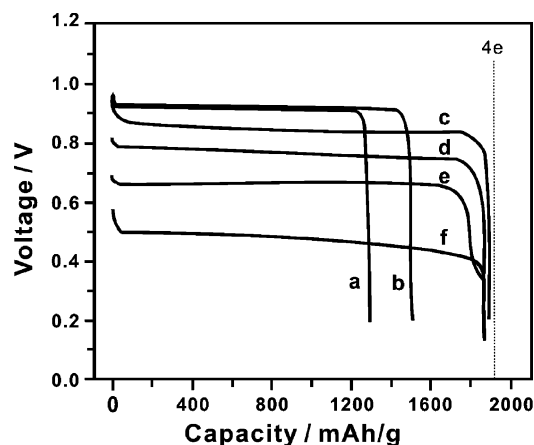
## 2. Experimental Section

**2.1. Reagents and Electrodes.**  $\text{KBH}_4$  (AR, 95% purity, Shanghai, China) and KOH (GR, 85% purity, Shanghai, China) were used as received and all solutions were prepared with doubly distilled water. Unless otherwise mentioned, the electrolyte used in this study was a 25 g/L of  $\text{KBH}_4$  + 1 mol/L of KOH solution.

The Ni electrode employed in our experiments was a porous sintered Ni plate. To eliminate the oxides on the surface of Ni electrode, cathodic polarization treatment was carried out for 30 min in 1 mol/L of KOH solution before each experiment. Pt/C (XC-72) catalyst was prepared by chemical precipitation of  $\text{H}_2\text{PtCl}_6$  with alkaline  $\text{BH}_4^-$  solution and then washed with distilled water. After the solution was dried in a vacuum at 120 °C, Pt/C powders were fabricated with Teflon binder into a membrane (Pt/C:Teflon = 90:10) and Pt loading was estimated to be ca. 0.2 mg/cm<sup>2</sup> by subtracting the PTFE and carbon contents from the catalyst membrane.

**2.2. Electrochemical Measurements.** Cyclic voltammograms (CV) of  $\text{BH}_4^-$  on Ni and Pt electrodes were measured with a three-electrode system with use of an electrochemical workstation (CHI660a, Shanghai, China). The Ni working electrode was a Ni rode ( $\phi$  0.5 mm) sealed in a Teflon tube and the Pt working electrode was a microdisk Pt electrode ( $\phi$  0.1 mm) fabricated by sealing a Pt wire in a glass tube with one end exposed to electrolyte. The counter electrode was a large sheet of Ni mesh and the reference electrode was an Hg/HgO electrode. All the experiments were carried out at room temperature ( $\sim 25$  °C).

\* Address correspondence to this author. Phone: +86-27-68754526. Fax: +86-27-87884476. E-mail: ece@whu.edu.cn.



**Figure 1.** The discharge curves of a  $\text{KBH}_4$ -air cell at various currents, using Ni ( $15 \text{ cm}^2$ ) as the electrocatalytic anode and  $\text{MnO}_2$  as the electrocatalytic cathode: (a) 20, (b) 50, (c) 100, (d) 150, (e) 200, and (f) 300 mA.

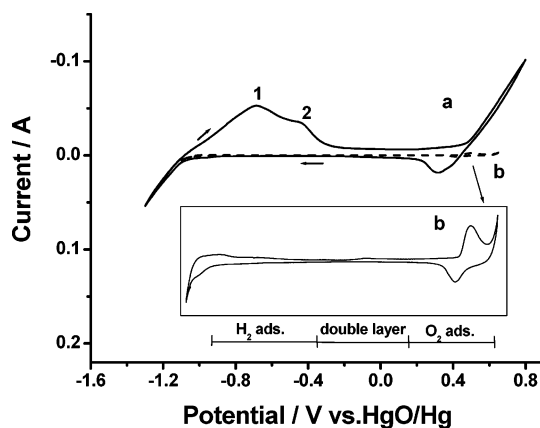
Discharge behavior of  $\text{KBH}_4$  were examined in prototype  $\text{KBH}_4$ -air cells, using  $\text{MnO}_2$  as a cathode catalyst. The prototype air cell was made from a rectangular polymethyl methacrylate cell ( $L 5 \text{ cm} \times W 1.5 \text{ cm} \times H 6 \text{ cm}$ ) with a square hole ( $W 3 \text{ cm} \times H 5 \text{ cm}$ ) hollowed out on one sidewall and covered with air cathode membrane. The test metal anodes were generally a  $6 \text{ cm}^2$  area and directly inserted into the cell container ca. 1 cm away from the air electrode. The air electrodes used in this work consisted of a catalyst layer and a gas diffusion layer. The catalyst layer was a 0.1 mm thick membrane containing the  $\text{MnO}_2$  catalyst (20 wt %) loaded on activated carbon (65 wt %) and poly(tetrafluoroethylene) (PTFE) binder (15 wt %). The gas diffusion layer was prepared by mixing acetylene black (60 wt %) and PTFE emulsion (40 wt %) with 2-propanol to form a paste and then rolling the paste into a 0.5 mm thick film. Both the catalyst and gas diffusion layers were pressed together with a nickel mesh in between at  $80 \text{ kg/cm}^2$  and sintered at  $270^\circ\text{C}$  in air for a half hour to remove organic residues. Since  $\text{MnO}_2$  has sufficient electrocatalytic activity for oxygen reduction and has no catalytic activity for the electrooxidation and hydrolysis of  $\text{BH}_4^-$  ion, we can thus calculate the actual electron numbers of  $\text{BH}_4^-$  by discharge capacity of the  $\text{KBH}_4$ -air cells.

### 3. Results and Discussion

#### 3.1. Electrooxidation Behavior of $\text{BH}_4^-$ on Ni Anode.

Figure 1 gives the discharge curves of a  $\text{KBH}_4$ -Air cell at various currents with Ni and  $\text{MnO}_2$  as electrocatalytic anode and cathode, respectively. It can be seen from the figure that the discharge capacity of 1 g of  $\text{KBH}_4$  is ca. 1290 mAh at the current drain of 20 mA and increases to 1500 mAh when the discharge current rises to 50 mA, showing a simultaneous increase of discharge capacity with discharge currents. However, once the current increases to higher than 100 mA, the discharge capacity remains almost at the same value of ca. 1860 mAh.

To understand these unusual discharge behavior, we measured the discharge potentials of the Ni electrode at various currents and found that the potential of the Ni anode was always more negative than the potential of the standard hydrogen electrode (SHE,  $-0.93 \text{ V}$  vs Hg/HgO) in alkaline solution at the current below 50 mA, whereas the discharge potential were more positive than  $-0.93 \text{ V}$  at the current of more than 100 mA. This implies that the electrochemical reduction of water and the hydrolysis of  $\text{BH}_4^-$  may take place during the discharge process at a potential more negative than  $-0.93 \text{ V}$ , which



**Figure 2.** Cyclic voltammograms (CV) of a Ni electrode in (a) 25 g/L of  $\text{KBH}_4$  + 1 mol/L of KOH solution and (b) 1 mol/L of KOH solution. Sweep rate: 10 mV/s. The potential scan started from open circuit potential and continued to  $+0.8 \text{ V}$ .

unavoidably consumes a portion of the  $\text{BH}_4^-$  ions to form  $\text{H}_2$  and therefore reduces the number of  $\text{BH}_4^-$  ions available for electrochemical oxidation. Further discussion on the two-coupled reactions is given later in the paper. In comparison, since the discharge of the Ni anode at 20 mA showed a more negative potential and took a longer discharge time than at 50 mA, the hydrolysis of  $\text{BH}_4^-$  may proceed faster and longer at the lower discharge current, and accordingly, the lower electrochemical capacity of  $\text{BH}_4^-$  was observed at the lower discharge rates. Another question needed to be answered in Figure 1 is the observation of almost the same 4e oxidation capacity for  $\text{BH}_4^-$  cells discharged at the currents  $\geq 100 \text{ mA}$ . At these discharge currents, the anodic potentials were found to be much more positive than  $-0.93 \text{ V}$ , and therefore  $\text{BH}_4^-$  could not hydrolyze and should deliver their 8e capacity in the electrooxidation reactions. However, we can only obtain a 4e reaction capacity for all the  $\text{BH}_4^-$  cells with the Ni catalyzed anode and still observe  $\text{H}_2$  generation from the Ni electrode at discharge currents  $\geq 100 \text{ mA}$ . These experimental phenomena seem to clarify the fact that the electrochemical oxidation of  $\text{BH}_4^-$  on the Ni electrode can only proceed through a 4e reaction, involving  $\text{H}_2$  generation produced from the discharge rather than from hydrolysis of  $\text{BH}_4^-$ . Thus, the total anodic reaction of  $\text{BH}_4^-$  on the Ni electrode can be expressed as:<sup>3,11</sup>

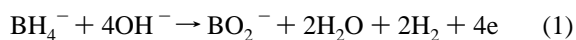
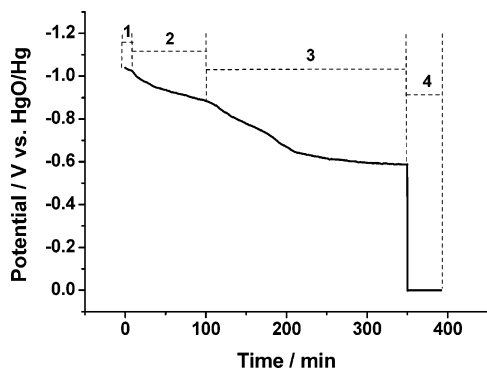


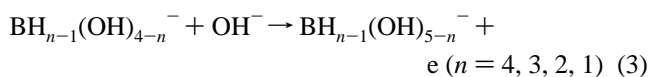
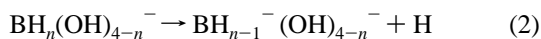
Figure 2 depicts the CV curves of  $\text{BH}_4^-$  on the Ni electrode in 1 mol/L of KOH solution. The main CV features of  $\text{BH}_4^-$  electrooxidation are the two peaks at ca.  $-0.68$  and  $-0.42 \text{ V}$  in the initial anodic scan. Unlike the CV curves of  $\text{BH}_4^-$  on Pt and Au electrodes,<sup>10</sup> no anodic peak is observed in the reverse scan, suggesting that  $\text{BH}_4^-$  has no electrochemical activity on the oxidized Ni surface once it is scanned to the positive potential region  $> 0 \text{ V}$ . In a previous study of  $\text{BH}_4^-$  electrooxidation on the Ni electrode,<sup>14</sup> Tsionskii et al. suggested from the data from the liner polarization method that  $\text{BH}_4^-$  is electrochemically inactive in the potential range between  $-0.9$  and  $-0.4 \text{ V}$  and the anodic response is due to the electrochemical oxidation of adsorbed H atoms generated from the catalytic hydrolysis of  $\text{BH}_4^-$ . The CV peaks (1 and 2 in Figure 2) for  $\text{BH}_4^-$  electrooxidation are indeed located in the potential region of H adsorption on the Ni electrode, apparently in agreement with Tsionskii's suggestion. However, since the hydrolysis reaction of  $\text{BH}_4^-$  can only occur at a more negative potential than  $-0.93 \text{ V}$  and the oxidation peaks (1 and 2) in Figure 2 are



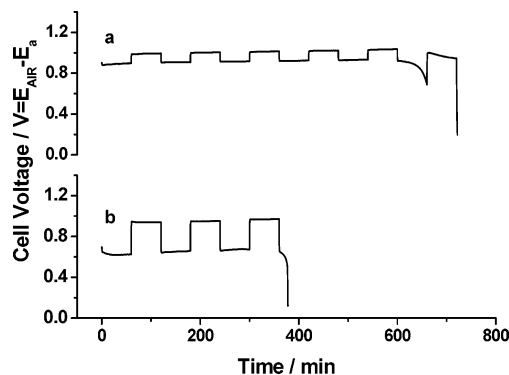
**Figure 3.** The potential changes of a Ni electrode in alkaline  $\text{KBH}_4$  solution (1) at open-circuit, (2) after adding a drop of 0.1% TU every 20 min, (3) at rest when  $\text{H}_2$  generation was ceased, and (4) discharged at 1 mA.

always observable even at the anodic scan with initial potential more positive than  $-0.93$  V, it is thus reasonable to assign the CV peaks to the adsorbed H atoms produced by the electrooxidation of  $\text{BH}_4^-$  ions rather than those generated by the hydrolysis reaction of  $\text{BH}_4^-$  ions.

To further confirm this assignment, we used  $(\text{NH}_2)_2\text{CS}$  (TU) as an additive to “poison” the active H adsorption sites on the Ni electrode and then monitored the potential changes of the Ni anode to see the effect of adsorbed hydrogen on the anodic behavior of  $\text{BH}_4^-$  ions. This is because thiourea is known to be a strong adsorbing poison that replaces adsorbed hydrogen from the electrode surfaces and strongly decreases the activity of electrodes for the hydrogen evolution reaction from water electroreduction.<sup>15,16</sup> As is shown in Figure 3, the open-circuit potential (OCP) of the Ni electrode is  $-1.06$  V, which is more negative than the SHE in alkaline solution. At this stage,  $\text{BH}_4^-$  hydrolyzes fiercely with severe evolution of hydrogen gas. With the addition of TU, the electrode potential is positively shifted and the  $\text{H}_2$  evolution rate is decreased gradually. When the potential is shifted to be more positive than  $-0.93$  V, we cannot visualize any  $\text{H}_2$  gas to evolve from the anodic surface, indicating the cutoff of  $\text{BH}_4^-$  hydrolysis by addition of TU. At this stage, even without further addition of TU, the potential of the Ni electrode is still increased continuously and finally kept at a stable value of ca.  $-0.6$  V. If the cells are discharged even at a very small current of 1 mA, the potential of the Ni anode immediately climbed to 0 V, showing a rapid loss of catalytic activity of the Ni electrode for the electrooxidation of  $\text{BH}_4^-$  in the presence of TU. This suggests that  $\text{BH}_4^-$  electrooxidation cannot proceed on the Ni electrode if the hydrogen adsorption is inhibited. In fact, this conclusion seems to support, to some extent, the previous inference on the  $\text{BH}_4^-$  electrooxidation proposed by Lee et al.<sup>2</sup> that the  $\text{BH}_4^-$  electrooxidation reaction takes place through stepwise dissociative adsorption of hydrogen such as

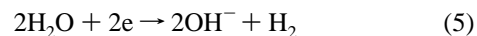


To obtain an insight into the correlation between the hydrolysis and electrooxidation reactions of the  $\text{BH}_4^-$  ion, we adopted the intermittent-discharge method to estimate the  $\text{H}_2$  generation rates at various discharge rates. Figure 4 shows the intermittent-discharge curve of the  $\text{BH}_4^-$  ion on the Ni anode. Since no hydrolysis of  $\text{BH}_4^-$  happens on the Ni electrode at the current of 200 mA and the total electron number for  $\text{BH}_4^-$



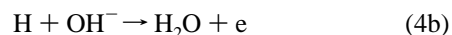
**Figure 4.** The intermittent discharge curves of a Ni electrode in 0.5 g of  $\text{KBH}_4$  + 20 mL of 2 mol/L of KOH solution at two different currents: (a) 50 and (b) 200 mA. The cell voltages were measured as  $E_{\text{air}} - E_a$ .

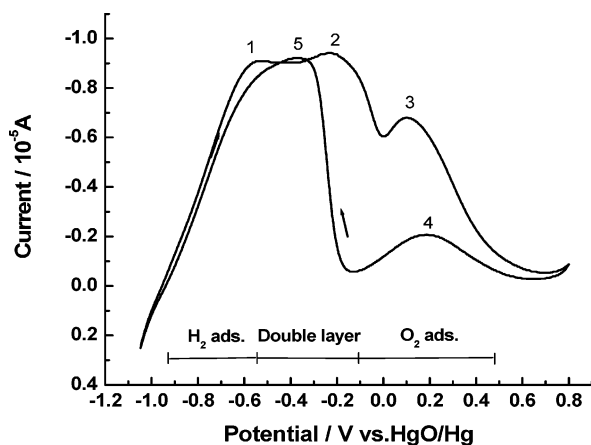
electrooxidation is 4 at this condition, we can calculate from Figure 4b the hydrolysis rate of  $\text{BH}_4^-$  at rest to be 3.14 mAh/min by subtracting the actual discharge capacity from the theoretical capacity of the  $\text{BH}_4^-$  ions added. Furthermore, we can also calculate the hydrogen generation rate in the period of  $\text{BH}_4^-$  discharge from Figure 4a by use of the hydrolysis rate of  $\text{BH}_4^-$  (3.14 mAh/min), since the Ni anode used for measurements of the discharge curves in Figure 4 is the same electrode. Such a simple calculation reveals that the hydrogen generation rate on the discharged Ni anode is 1.14 mAh/min at 50 mA, which is much lower than that at open circuit (3.14 mAh/min) and much higher than that at a high rate discharge of 200 mA ( $\sim 0$  mAh/min). This potential-dependent hydrolysis of  $\text{BH}_4^-$  implies that the hydrolysis process must involve the electrochemical reduction of  $\text{H}_2\text{O}$ , and most likely the  $\text{BH}_4^-$  hydrolysis is the consequence of a pair of coupled reactions of  $\text{BH}_4^-$  electrooxidation and  $\text{H}_2\text{O}$  electroreduction, i.e.



In fact, the experimental facts seem to indicate that the electrooxidation process of  $\text{BH}_4^-$  is always accompanied by its coupling reaction of  $\text{H}_2\text{O}$  electroreduction, in which the rate of  $\text{H}_2\text{O}$  electroreduction is potential dependent. Thus, the reaction mechanism of  $\text{BH}_4^-$  electrooxidation on the Ni anode could be well explained in that at open-circuit, the apparent potential of an  $\text{BH}_4^-$  electrode is a mixed potential determined by eqs 4 and 5.

When the anodic potential is moved toward the positive direction during discharge, the electroreduction rate of  $\text{H}_2\text{O}$  decreases and  $\text{H}_2$  evolution slows down correspondingly. Once the potential rises up to higher than SHE,  $\text{H}_2\text{O}$  cannot be reduced on the anodic surface and, as a result, the anodic reaction of the  $\text{BH}_4^-$  electrode proceeds predominately through the mechanism shown in eq 4. In fact, eq 4 can be written in two steps





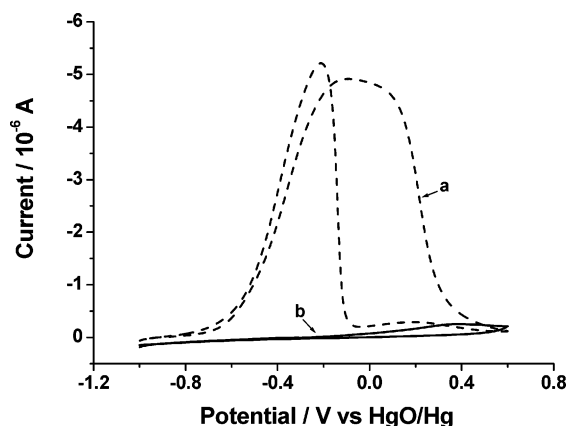
**Figure 5.** CV curves of a Pt electrode in 1 mol/L of KOH solution containing 0.5 g of  $\text{KBH}_4$ . Sweep rate: 50 mV/s.

At the Ni surface, the catalytic recombination of  $2\text{H}$  into gaseous  $\text{H}_2$  is well-known to be a kinetically favorable reaction (eq 4b') and therefore the H atoms produced at the first step of  $\text{BH}_4^-$  electrooxidation (eq 4a) are preferably to become  $\text{H}_2$  evolved rather than to be further oxidized through the electrochemical step (eq 4b). Thus, it is not surprising that the  $\text{H}_2$  generation is always observed during the process of  $\text{BH}_4^-$  electrooxidation even at the more positive potentials. Analogously, if the oxidation reaction of an  $\text{BH}_4^-$  ion involves four dissociation steps on the Ni anode such as eqs 2–3,  $4\text{H}$  must be chemically recombined into gaseous  $\text{H}_2$  in total, and as a result, the maximum discharge capacity for an  $\text{BH}_4^-$  ion can only be a 4e oxidation capacity, as observed in Figure 1.

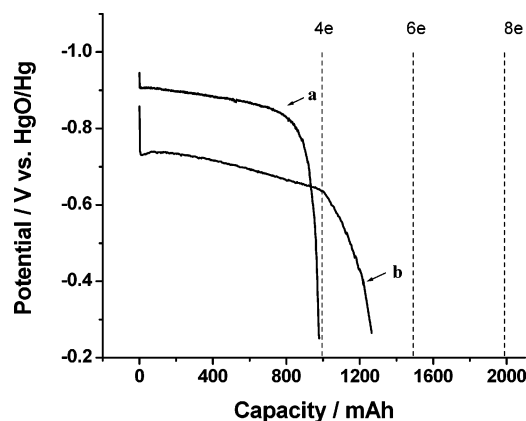
### 3.2. Electrooxidation Behavior of $\text{BH}_4^-$ on Pt Electrodes.

A typical CV curve of  $\text{BH}_4^-$  on the Pt electrode in alkaline solution is given in Figure 5, which generally shows three oxidation peaks (peak 1, 2, 3) on the positive scan, a single oxidation peak at +0.2 V (peak 4), and an overlapped oxidation band (peak 5) on the reverse negative scan. In previous work,<sup>10</sup> peaks 1 and 2 were attributed to the electrooxidation of H and  $\text{BH}_3\text{OH}^-$ , respectively, which were formed in the catalytic hydrolysis of  $\text{BH}_4^-$ , and peak 3 was assigned to the direct oxidation of  $\text{BH}_4^-$ . However, if the anodic peaks 1 and 2 arise from the hydrolysis products H and  $\text{BH}_3\text{OH}^-$ , the currents of these peaks would increase remarkably as long as the scanning is paused at the beginning potential for a longer time to accumulate a sufficient amount of the intermediates. Failure to observe this phenomenon implies that there must be some different mechanism responsible for the CV behavior of  $\text{BH}_4^-$  electrooxidation observed in Figure 5. Taking into account that there are three different types of surface states on the Pt electrode, i.e., H-adsorption region, double-layer region, and O-adsorption region, in the potential range of  $\text{BH}_4^-$  electrooxidation (−1.0 to +0.4 V), it is possible that the CV features in Figure 5 represent different reaction processes of  $\text{BH}_4^-$  on the different chemical states of the Pt surface.

Figure 6 compares the CV behavior of  $\text{BH}_4^-$  on clean and TU-poisoned Pt surfaces. As shown in Figure 6, once the Pt electrode adsorbs TU molecules, only one single oxidation peak is observed at a very positive potential of +0.2 V and other CV peaks observable at more negative potentials from the clean Pt surface all vanished. This indicates that in the region of H-adsorption,  $\text{BH}_4^-$  electrooxidation must involve the participation of adsorbed H atoms on the Pt surface, whereas at the potential region of surface oxide formation,  $\text{BH}_4^-$  can be directly oxidized without the need of surface H species. These inferences are supported by the discharge results as shown in Figure 7. It



**Figure 6.** CV curves of a Pt electrode in 1 mol/L of KOH solution containing 0.5 g of  $\text{KBH}_4$  and 0.01 g of TU. Sweep rate: 10 mV/s.

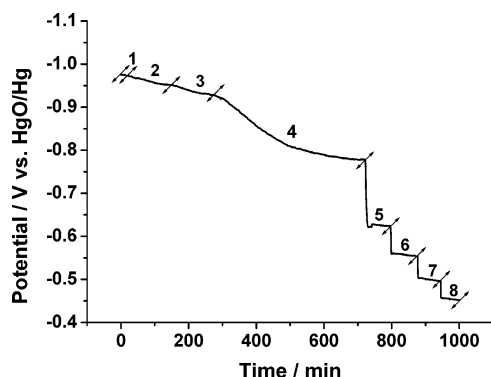


**Figure 7.** Discharge curves of a Pt/C electrode in 0.5 g of  $\text{KBH}_4$  + 1 mol/L of KOH solution at a current density of (a) 25 and (b) 50  $\text{mA}/\text{cm}^2$ .

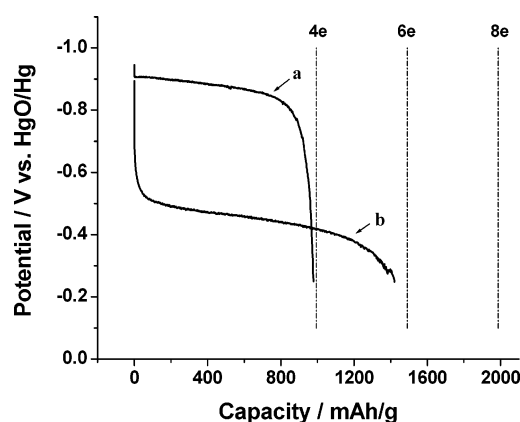
can be seen from the figure that the capacity of  $\text{KBH}_4$  on the Pt/C electrode is ca. 1960 mAh/g, corresponding to a 4e reaction, at the current density of 25  $\text{mA}/\text{cm}^2$ . When the current density increases to 50  $\text{mA}/\text{cm}^2$ , the discharge capacity attains ca. 2600 mAh/g, approaching a 5e oxidation capacity. Since the potentials of the Pt/C electrode at 25 and 50  $\text{mA}/\text{cm}^2$  were both more positive than −0.93 V, the difference in the discharge capacities and electron number cannot be interpreted to be due to the hydrolysis of  $\text{BH}_4^-$ , and also cannot be explained only from the increased electrochemical polarization. Thus, it seems that the positively shifted potential changes the surface states of the Pt/C electrode and thereby alters accordingly the mechanism of  $\text{BH}_4^-$  electrooxidation.

The potential changes of the Pt/C electrode at various surface states (Figure 8) also agree with the above suggestion. As can be seen, the OCP of the Pt/C electrode appears to be ca. −0.96 V, more negative than SHE, and at this condition, there is an obvious  $\text{H}_2$  evolution on the Pt/C electrode as in the case of the Ni electrode. With dropwise addition of TU to poison the H-adsorption sites of the Pt/C electrode, the electrode potential was found to gradually increase with alleviated  $\text{H}_2$  generation. When the potential reached −0.93 V, the  $\text{H}_2$  evolution disappeared as expected, suggesting that the  $\text{BH}_4^-$  hydrolysis is a conjugated reaction between  $\text{BH}_4^-$  electrooxidation and  $\text{H}_2\text{O}$  electroreduction. However, different from the Ni electrode,  $\text{BH}_4^-$  electrooxidation can still proceed on the Pt/C electrode in the presence of TU, indicating that the electrooxidation of  $\text{BH}_4^-$  on the Pt/C electrode can take place in a different mechanism, which does not need the participation of surface H atoms. Particularly, the discharge capacity of  $\text{BH}_4^-$  on a Pt/C anode





**Figure 8.** The potential changes of a Pt/C (0.2 mg/cm<sup>2</sup>) electrode in 0.5 g of KBH<sub>4</sub> + 1 mol/L of KOH solution with addition of TU: (1) at OCP; (2) after adding a drop of 0.1% TU every 5 min; (3) after adding two drops of 0.1% TU every 5 min; (4) at rest when H<sub>2</sub> generation was ceased on the electrode surface; and discharging at (5) 2.5, (6) 10, (7), and (8) 30 mA/cm<sup>2</sup>.



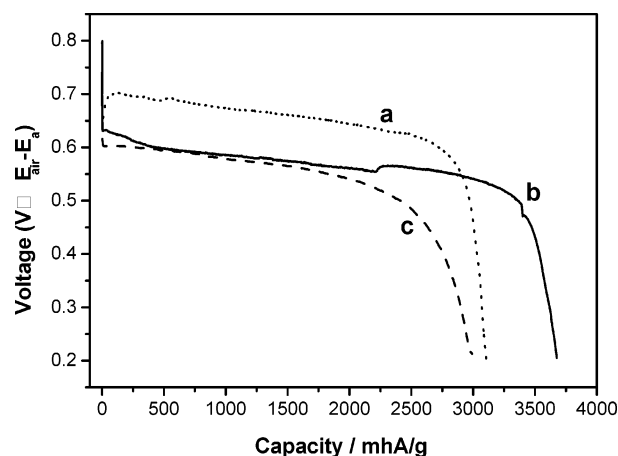
**Figure 9.** Discharge curves of a Pt/C electrode at 25 mA/cm<sup>2</sup> in (a) 0.5 g of KBH<sub>4</sub> + 1 mol/L of KOH and (b) 0.5 g of KBH<sub>4</sub> + 1 mol/L of KOH + 5 × 10<sup>-4</sup> mol/L of TU.

corresponds to a 6e oxidation in the presence of TU, much larger than the 4e oxidation capacity obtained at the absence of TU (Figure 9), although the discharge plateau is ca. 0.4 V lower in the presence of TU. This can only be explained by the fact that the adsorption of TU on the Pt/C electrode blocks the reaction route of BH<sub>4</sub><sup>-</sup> electrooxidation through adsorbed H intermediate due to the increased polarization. Consequently, the positively shifted potentials greatly facilitate the direct 8e electrooxidation of BH<sub>4</sub><sup>-</sup> as previously reported in ref 10.

It should be mentioned that though the experimental results were obtained from a Pt/C electrode, the conclusion drawn above is also valid for the pure Pt electrode, because we found, from comparative measurements of BH<sub>4</sub><sup>-</sup> electrooxidation on the carbon anode, that the carbon power showed almost no catalytic activities for the electrooxidation and hydrolysis of BH<sub>4</sub><sup>-</sup>, acting only as an inert catalyst carrier.

### 3.3. Electrooxidation Behavior of BH<sub>4</sub><sup>-</sup> on Au Electrodes.

Au belongs to a group of metals of high hydrogen overpotential, at which the formation of surface hydrides or hydrogen adsorption are thought to be heavily frustrated. Thus, the selection of Au as an electrocatalyst for the BH<sub>4</sub><sup>-</sup> anode may avoid the hydrolysis of BH<sub>4</sub><sup>-</sup> and therefore facilitate the complete oxidation of BH<sub>4</sub><sup>-</sup>. In the early 1990s, Bard et al. studied the BH<sub>4</sub><sup>-</sup> oxidation at the Au electrode by linear voltammetry and estimated the electron number of BH<sub>4</sub><sup>-</sup> oxidation to be 8.<sup>8</sup> Recently, Amendola et al. investigated the discharge behavior of NaBH<sub>4</sub>-air cells and found that the number of electrons utilized per BH<sub>4</sub><sup>-</sup> ion was ca. 7.<sup>1</sup>



**Figure 10.** Discharge curves of an Au/C anode in 0.5 mol/L of KBH<sub>4</sub> + 2 mol/L of KOH. The cell voltages were measured as  $E_{\text{air}} - E_a$ .

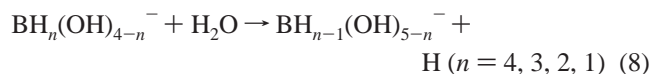
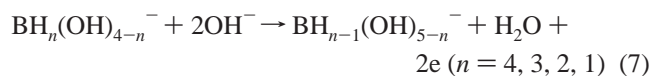
Figure 10 shows the discharge curves of a prototype-air cell, using an Au-loaded carbon anode. It can be seen that the discharge capacities of BH<sub>4</sub><sup>-</sup> attain 3700 g and 3500 mAh/g of KBH<sub>4</sub> at the discharge rate of 1 and 2.5 mA/cm<sup>2</sup>, corresponding to a delivery of 7.5 and 7.0 electrons per BH<sub>4</sub><sup>-</sup> ion, compared with the theoretical capacity predicted from a total 8-electron oxidation of an BH<sub>4</sub><sup>-</sup> ion. These results seem to indicate that it is possible to construct a highly efficient DBFC cell with Au or Au alloys.

### 3.4. A Generalized Model for BH<sub>4</sub><sup>-</sup> Electrooxidation.

Although a number of investigations have been done in the past and several working mechanisms have been proposed to explain the different oxidation behavior of BH<sub>4</sub><sup>-</sup>, a well-accepted model for BH<sub>4</sub><sup>-</sup> electrooxidation has not been reached yet. At the present, there are two typical models separately used for an explanation of the experimental phenomena observed from Ni and Pt anodes. One is the stepwise oxidation mechanism proposed by Lee et al.<sup>2</sup> in which BH<sub>n</sub><sup>-</sup> dissociates in four steps ( $n = 4, 3, 2, 1$ ) into an H atom and a BH<sub>n-1</sub><sup>-</sup> ion, and the resulting BH<sub>n-1</sub><sup>-</sup> ions combine with OH<sup>-</sup> to form BH<sub>n-1</sub>(OH)<sup>-</sup> with release of one electron at each step, as expressed in eqs 2 and 3. This model can well account for the observed 4e oxidation reaction on Ni and the correlation of BH<sub>4</sub><sup>-</sup> electrooxidation with H adsorption.

Another different mechanism was suggested by Elder and Hickling,<sup>12</sup> which emphasizes that BH<sub>4</sub><sup>-</sup> electrooxidation and hydrolysis reactions take place competitively in two parallel reaction routes depending on the electrode potential. According to this mechanism, BH<sub>4</sub><sup>-</sup> electrooxidation could be a predominant reaction in some reaction steps while BH<sub>4</sub><sup>-</sup> hydrolysis occurs dominantly in other steps. Although this parallel reaction mechanism can well explain the higher discharge capacity of BH<sub>4</sub><sup>-</sup> on the Pt electrode at higher discharge potential, it is difficult to explain how these two parallel reactions can proceed independently in the whole potential region, particularly, how the very active discharge intermediates such as BH<sub>3</sub>(OH)<sup>-</sup> and BH<sub>2</sub>(OH)<sup>-</sup> can avoid being hydrolyzed and how BH<sub>4</sub><sup>-</sup> ions can still hydrolyze at very positive potentials.

On the basis of the previously documented data<sup>2,10-14</sup> and our experimental evidence discussed above, we think that the electrochemical properties of the BH<sub>4</sub><sup>-</sup> anode are determined by a pair of conjugated reactions: BH<sub>4</sub><sup>-</sup> electrooxidation and BH<sub>4</sub><sup>-</sup> hydrolysis. The rates of these two reactions depend not only on the anodic potential, but also on the chemical states of the anodic surfaces. The overall reaction processes of the BH<sub>4</sub><sup>-</sup> anode can be expressed as:



At OCP conditions, no net current passes through the anodic–electrolyte interface and therefore the only reaction on the anode is the hydrolysis of  $\text{BH}_4^-$  (eq 8). In fact, this hydrolysis reaction can be regarded as a pair of coupled reactions of  $\text{BH}_4^-$  electrooxidation and  $\text{H}_2\text{O}$  electroreduction as represented by eqs 4 and 5. In the cases of Pt and Ni anodes, these two types of the reactions (eqs 4 and 5) can proceed simultaneously and therefore a notable hydrogen evolution can be observed from the anodic surfaces at the OCP potentials, because of the low overpotential of these two metals for hydrogen formation. When discharging, the anodic behavior of  $\text{BH}_4^-$  electrooxidation on Pt and Ni electrodes is likewise given rise by the combined action of reactions eq 7 and 8, and which one of these two reactions dominates depends on the potential and chemical states of the anodic surfaces. In the case of the Pt anode, when the discharging potential is shifted to a more positive region, the positively charged anodic surface would greatly accelerate the  $\text{BH}_4^-$  oxidation (eq 7) and depress the hydrolysis of  $\text{BH}_4^-$  (eq 8). This may explain a near 8e oxidation of  $\text{BH}_4^-$  observed from the Pt anode at larger polarization. The only observation of  $\leq 4\text{e}$  oxidation capacities for  $\text{BH}_4^-$  on the Ni surface even at high polarization may result for two reasons: One reason is the greater tendency of the Ni surface to form a surface layer of oxides at less negative potentials, and the  $\text{BH}_4^-$  electrooxidation is prohibited on the oxidized Ni surface. Another reason is the strong catalytic activity of the Ni surface for chemical recombination of adsorbed H atoms, interrupting the further oxidation of the reaction intermediate. In contrast, due to the high overpotential of hydrogen on the Au surface, the electrochemical reduction of  $\text{H}_2\text{O}$  proceeds with difficulty and accordingly the hydrolysis reaction of  $\text{BH}_4^-$  cannot take place on the Au anode even at the OCP conditions. As a result, the anodic reaction of  $\text{BH}_4^-$  on the Au anode can proceed mainly through the electrochemical oxidation as given by eq 8, delivering a discharge capacity close to 8e oxidation.

#### 4. Conclusions

In this work, we comparatively studied the electrooxidation behavior of  $\text{BH}_4^-$  on three typical (Pt, Ni, and Au) electrodes and proposed a more generalized model to explain very well

the very different behavior of  $\text{BH}_4^-$  electrooxidation obtained from different electrodes. The main conclusions drawn from this study are as follows:

(1) The anodic behavior of  $\text{BH}_4^-$  is determined by a pair of conjugated reactions of  $\text{BH}_4^-$  electrooxidation and hydrolysis, the rates of which depend on the electrode potential, material properties, and chemical states of the anodes.

(2) The electron number of  $\text{BH}_4^-$  electrooxidation on the Pt electrode increases with the increased potential polarization and can attain complete 8e oxidation at large polarization, while the actual electron number of  $\text{BH}_4^-$  electrooxidation on the Ni electrode is 4 at most due to the poor electrocatalytic activity of the oxidized Ni surface at positive polarization and the strong catalytic activity of metallic Ni for chemical recombination of the adsorbed H intermediate. On the hydrolytic–inactive Au surface, the anodic reaction of  $\text{BH}_4^-$  can proceed predominately through direct electrochemical oxidation, leading to a very high utilization of the reaction electrons of  $\text{BH}_4^-$  ions.

(3) The  $\text{BH}_4^-$  hydrolysis can be effectively depressed by use of the electrolyte additives, such as TU, to poison the active sites of hydrogen adsorption, which helps to increase the Coulombic efficiency of the anodic reaction of  $\text{BH}_4^-$  ions.

**Acknowledgment.** The authors gratefully acknowledge the financial support by the National 973 program of China (Grant No. 2002CB211800)

#### References and Notes

- Amendola, S. C.; Onnerud, P.; Kelly, M. T.; Petillo, P. J.; Sharp-Goldman, S. L.; Binder M. J. *Power Sources* **1999**, *84*, 130.
- Lee, S. M.; Kim, J. H.; Lee, H. H.; Lee, P. S.; Lee, J. Y. *J. Electrochem. Soc.* **2002**, *149*, A603.
- Li, Z. P.; Liu, B. H.; Arai, K.; Suda, S. *J. Electrochem. Soc.* **2003**, *150*, A868.
- Liu, B. H.; Li, Z. P.; Suda, S. *J. Electrochem. Soc.* **2003**, *150*, A398.
- Indig, M. E.; Snyder, R. N. *J. Electrochem. Soc.* **1962**, *109*, 1104.
- Jasinski, R. *Electrochem. Technol.* **1965**, *3*, 40.
- Morris, J. H.; Gysling, H. J.; Reed, D. *Chem. Rev.* **1985**, *85*, 51.
- Mirkin, M. V.; Bard, A. J. *Anal. Chem.* **1991**, *63*, 532.
- Mirkin, M. V.; Yang, H.; Bard, A. J. *J. Electrochem. Soc.* **1992**, *139*, 2212.
- Gyenge, E. *Electrochim. Acta* **2004**, *49*, 965.
- Liu, B. H.; Li, Z. P.; Suda, S. *Electrochim. Acta* **2004**, *49*, 3097.
- Elder, J. P.; Hickling, A. *Trans. Faraday Soc.* **1962**, *58*, 1852.
- Kubokawa, M.; Yamashita, M.; Abe, K. *Denki Kagaku* **1968**, *36*, 788.
- Tsionskii, M. V.; Ivanov, M. V. *Russ. J. Electrochem.* **1989**, *257*, 64.
- Subramanyam, P. K. In *Comprehensive Treatise of Electrochemistry*; Bockris, J. O'M., Conway, B. E., Yeager, E. B., White, R. E., Eds.; Plenum Press: New York, 1981; Vol. 4, Chapter 8, p 411.
- Gao, L.; Conway, B. E. *Electrochim. Acta* **1994**, *39*, 1681.