Hydrogen Absorption and Desorption by the Li-Al-N-H System

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Lithium hexahydridoaluminate Li₃AlH₆ and lithium amide LiNH₂ with 1:2 molar ratio were mechanically milled, yielding a Li-Al-N-H system. LiNH₂ destabilized Li₃AlH₆ during the dehydrogenation process of Li₃AlH₆, because the dehydrogenation starting temperature of the Li-Al-N-H system was lower than that of Li₃AlH₆. Temperature-programmed desorption scans of the Li-Al-N-H system indicated that a large amount of hydrogen (6.9 wt %) can be released between 370 and 773 K. After initial H₂ desorption, the H₂ absorption and the desorption capacities of the Li-Al-N-H system with a nano-Ni catalyst exhibited 3-4 wt % at 10-0.004 MPa and 473-573 K, while the capacities of the system without the catalyst were 1-2 wt %. The remarkably increased capacity was due to the fact that the kinetics was improved by addition of the nano-Ni catalyst.

1. Introduction

 H_2 can be stored in tanks as compressed¹ or liquefied H_2 ¹ or by adsorption on carbon materials. $\hat{1}^{-3}$ It can also be stored in H₂-absorbing alloys (metal hydrides), metal hydrides with high dissociation pressure,4 or as a chemical hydride, such as NaBH₄,⁵⁻⁷ LiBH₄,^{8,9} NaAlH₄,^{10,11} or MgH₂,¹²⁻¹⁴ as well as in an organic hydride, such as methylcyclohexane or Decalin.¹⁵ In recent years, attention has been given to metal nitrides, 16-21 after Chen et al. had reported that metal nitride (Li₃N) absorbed and desorbed hydrogen at high temperature (468–528 K). 16 It has been reported that the partial substitution of lithium by magnesium in the nitride/imide system (Li-Mg-N-H) destabilizes the Li-N-H system. 17-21 For useable H₂ storage, H₂ absorption/desorption at ambient temperature is necessary. Recently, it has been shown that the dehydriding reaction of the mixtures of LiAlH₄ and LiNH₂ (LiAlH₄/2LiNH₂, LiAlH₄/ LiNH₂) can occur at room temperature during mechanical milling.^{22,23} Hydrogen (6 wt %) was released from LiAlH₄/ LiNH₂ after 10 h ball milling.²³ Fang et al. investigated dehydrogenation properties of the mixture of LiAlH₄ and LiNH₂ (2LiAlH₄/LiNH₂).²⁴ Thermogravimetric analysis indicated that a large amount of hydrogen (~8.1 wt %) can be released between 358 and 593 K.²⁴ Accordingly, LiNH₂ effectively destabilized LiAlH₄. However, little information has emerged on the reversibility of those hydrogen capacities.

In this work, attention was given to Li₃AlH₆ having reversible $\rm H_2$ storage, while LiAlH₄ presents irreversible $\rm H_2$ storage. ²⁵ We present, for the first time, that hydrogen can be reversibly stored by the mixture of Li₃AlH₆ and LiNH₂ (Li-Al-N-H system) at a pressure of 10–0.004 MPa and 473–573 K.

2. Experimental Section

Lithium aluminum hydride (lithium tetrahydridoaluminate LiAlH₄, Wako Pure Chemical Industries, Ltd., Japan; molecular

weight, 37.95; density, 0.92 g/cm³), lithium hydride LiH (Sigma-Aldrich; molecular weight, 7.95; density, 0.82 g/cm³; purity, 95%), and lithium amide LiNH₂ (Alfa Aesar; molecular weight, 22.96; density, 1.18 g/cm³) were used in this experiment. Lithium hexahydridoaluminate Li₃AlH₆ was prepared by ballmilling a stoichiometric mixture of LiH and LiAlH4 (taken in 1:2 molar ratio) in an Ar atmosphere for 24 h. ²⁶ The nano-Ni catalyst with the diameter of about 20 nm was purchased from Shinku-Yakin. High-purity H₂ gas (>99.9999%) was used as a reaction atmosphere. Mechanical milling was performed in a planetary ball mill (Fritsch P-5) to prepare Li-Al-N-H systems. The mill container (Cr-Mo steel pot with an internal volume of 300 mL) was loaded with about 5 g of Li₃AlH₆ and LiNH₂ powders with 1:2 molar ratio and 40 pieces of steel ball with a diameter of 9.5 mm (ball-to-powder mass ratio of 28:1). Li₃AlH₆ and LiNH₂ were milled at 400 rpm of rotational speed and 200 rpm of revolutional speed for 24 h in an Ar gas atmosphere at a pressure of 0.1 MPa and room temperature (296 K), yielding a Li-Al-N-H system. To clarify the catalytic effect on the H₂ absorption and desorption properties, a small amount of nano-Ni (5 wt %) was added to the powders of Li₃-AlH₆ and LiNH₂, and then, these were mechanically milled under the same conditions used to prepare the Li-Al-N-H system without the catalyst.

ThermoNicolet AVATAR 360 E.S.P. FT-IR spectrometer with ATR system was used for IR studies in an inert atmosphere of N_2 . X-ray diffraction (XRD) intensity curves in an inert atmosphere (Ar) were recorded with Cu K α radiation (50 kV, 300 mA) filtered by a monochromator using Rigaku Rint-TTR. The apertures of the first, second, and third slits were 0.5, 0.5, and 0.15 mm, respectively. It is noted that the amorphous-like background in the XRD curves is attributed to thin polymer films that were used for shielding from aerial O_2 and H_2O . With a specially designed apparatus, temperature-programmed desorption (TPD) scans were carried out at a heating rate of 2 K/min in an Ar flow of 85 mL/min. The decomposed hydrogen H_2 and ammonia NH_3 were released from the specimen and were monitored by two gas chromatographs with an automatic

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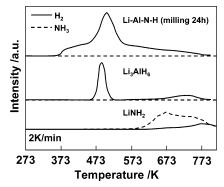


Figure 1. TPD spectra for Li-Al-N-H system (Li₃AlH₆/2LiNH₂), Li₃AlH₆, and LiNH₂.

gas sampler, digital integrators, and thermal conductivity detectors. Activated charcoal (60-80 mesh, carrier gas Ar, 40 mL/min) and Porapak N (80-100 mesh, carrier gas He, 40 mL/ min) columns from Shimadzu GLC Ltd. were used to separate H₂ and NH₃. H₂ absorption and desorption isotherms were measured with a pressure-composition-temperature (PCT) automatic measuring system (Sievert's type apparatus, maximum pressure: 10 MPa) provided by Suzuki Shokan Co. Ltd., Japan.

First-principles calculations were performed to investigate the heat of formation of the Li-Al-N-H system by the ultrasoft pseudopotential method based on the density functional theory. The generalized gradient approximation formula was applied to the exchange-correlation energy. The effects of the zero-point energy were not taken into consideration. The details of computational procedure can be found in refs 27 and 28.

3. Results and Discussion

Figure 1 compares TPD spectra of H₂ from the Li-Al-N-H system (Li₃AlH₆/2LiNH₂) mixed by mechanical milling for 24 h. One desorption peak and one shoulder are observed at 500 K and around 380 K in the Li-Al-N-H system without any catalysts. The profiles of Li₃AlH₆ and LiNH₂ are also shown as references. The dehydrogenation starting temperature of the Li-Al-N-H system is 370 K. This value is close to those for the ball-milled mixtures of LiAlH₄ and LiNH₂ [LiAlH₄/2LiNH₂ $(373 \text{ K})^{22}$, $2\text{LiAlH}_4/\text{LiNH}_2$ $(358 \text{ K})^{24}$] and lower than those of Li₃AlH₆ (460 K, Figure 1) and a conventional Li-N-H system [2LiH/LiNH₂ (493 K),²⁴ LiH/LiNH₂ (453 K)²⁹]. We found that LiNH₂ destabilizes Li₃AlH₆.

Li₃AlH₆ has two desorption peaks at 487 and 730 K, as shown in Figure 1. The desorption peaks at 487 and 730 K correspond to the dehydriding reaction of the two-step reaction of eq 1^{22,26,30}

$$\text{Li}_3\text{AlH}_6 \rightarrow 3\text{LiH} + \text{Al} + \frac{3}{2}\text{H}_2 \rightarrow \text{LiAl} + 2\text{LiH} + 2\text{H}_2$$
 (1)

The desorption peak at 500 K of the Li-Al-N-H system is similar to that of Li₃AlH₆ (487 K). It is suggested that the Li-Al-N-H system includes LiH and Al after the thermal desorption reaction below decomposition temperature of LiH (673 K). The H₂ desorption capacity of the Li-Al-N-H system estimated from the peak area of TPD spectrum (Figure 1) is 6.9 wt %, being comparable to the value of Li₃AlH₆ (experimental value, 7.3 wt %; theoretical value, 7.5 wt %). The TPD spectra of NH₃ and H₂ from pure LiNH₂ were examined in this work, as shown in Figure 1. NH₃ is drastically desorbed starting at 573 K. Above 623 K, the desorption reaction of H₂ occurs due to the decomposition of NH₃. Here, NH₃ was not detected from the Li-Al-N-H system.

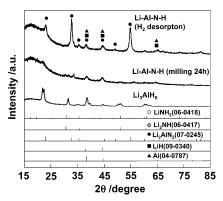


Figure 2. X-ray diffraction intensity curve for Li-Al-N-H system together with the data of Li₃AlH₆, LiNH₂ (JCPDS file no. 06-0418), Li₂NH (JCPDS file no. 06-0417), Li₃AlN₂ (JCPDS file no. 07-0245), LiH (JCPDS file no. 09-0340), and Al (JCPDS file no. 04-0787).

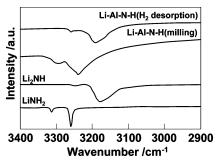


Figure 3. IR absorption spectra of Li-Al-N-H system together with the data of Li₂NH^{31,32} and LiNH₂.^{31,32}

Figure 2 shows the XRD curves of the Li-Al-N-H system together with the data of Li₃AlH₆, LiNH₂,³¹ Li₂NH,³¹ Li₃AlN₂,³¹ LiH,31 and Al.31 The Li-Al-N-H system shows broad and small diffraction peaks. These peaks establish the small size of the crystallites and/or lattice distortions. After the thermal desorption reaction of H₂, we notice that the diffraction peaks of the Li-Al-N-H system at 2θ of 23.0°, 32.8°, 35.4°, 37.9°, 45.0°, 49.3°, and 54.7° are raised from (211), (322), (321), (400), (332), (431), and (440) planes of Li₃AlN₂. The XRD peaks of the Li-Al-N-H system at 2θ of $38-39^{\circ}$, $44-45^{\circ}$, and 64-65° comes from LiH and Al. LiH and Al peaks overlap on the XRD curves.

The infrared spectra of the Li-Al-N-H system, Li₂NH,^{32,33} and LiNH₂^{32,33} are shown in Figure 3. The N-H symmetric and asymmetric stretching vibrations of LiNH2 occur at 3260 and 3315 cm⁻¹, respectively. Those bands in the Li-Al-N-H system shift to somewhat smaller wavenumbers by mechanical milling (N-H symmetric vibration, 3240 cm⁻¹; N-H asymmetric vibration, 3290 cm⁻¹). Li₂NH gives rise to the N-H stretching mode at 3180 cm⁻¹. The Li-Al-N-H system after H₂ desorption contains the stretch at 3190 cm⁻¹ which is due to the presence of Li₂NH. The XRD peaks associated with Li₂-NH, however, were not observed in the XRD curve of the Li-Al-N-H system. This can be understood by considering that Li₂NH in the Li-Al-N-H system has an amorphous structure. Thus, the H₂ desorption reaction of the Li-Al-N-H system can be expressed by eq 2

$$2Li_3AlH_6 + 4LiNH_2 \rightarrow Li_3AlN_2 + 2Li_5NH + 3LiH + Al + \frac{15}{2}H_2$$
 (2)

The experimental H₂ desorption capacity of the Li-Al-N-H system is 6.9 wt % and similar to that of the theoretical value of 7.6 wt % (based on eq 2). The dfference can be explained

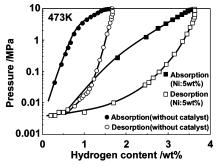


Figure 4. P-C isotherms for Li-Al-N-H systems.

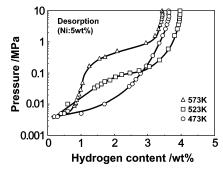


Figure 5. H₂ desorption isotherms for Li-Al-N-H system.

by H_2 desorption during ball-milling. The value for the standard enthalpy change upon hydrogen absorption (heat of formation) in eq 2 by the first-principles calculation is -23 kJ/mol H_2 , while the calculated heat of formation from the data in the first-step reaction of eq 1 was -29 kJ/mol H_2 .^{30,34} The entropy change of hydrogen in the imide/amide reaction situation (Li₂-NH + $H_2 \leftrightarrow \text{LiNH}_2 + \text{LiH}$) is roughly 120 J/mol $H_2 \cdot \text{K}$.³² To reach a dissociation pressure of 1 bar with a heat of formation of -23 kJ/mol H_2 , the temperature should be 192 K. Thus, the small absolute value of the heat of formation corresponds to high dissociation pressure. The high dissociation pressure may accelerate the dehydriding reaction of the Li-Al-N-H system at a lower temperature of around 370 K.

After H₂ desorption from the Li-Al-N-H system at 673 K for 15 h, the reaction rate of the Li-Al-N-H system at 473-573 K for both the absorption and desorption became slower. The P-C isotherms were obtained over a period of 40 h and for each data point equilibrated for approximately 1 h. Typical absorption and desorption isotherms for the Li-Al-N-H system at 473 K are presented in Figure 4. When H₂ is added into the tube containing the Li-Al-N-H system, H2 is absorbed. The H₂ absorption capacity reaches a value of 1.6 wt % in the H₂ pressure of 10 MPa. The H₂ desorbed at the pressure of 0.004 MPa is 0.9 wt %. Figure 4 also shows the P-Cisotherm of the Li-Al-N-H system with nano-Ni. The H₂ absorption and desorption capacities are 3.6 and 3.4 wt %, respectively. One can see that the capacities are remarkably increased by using the nano-Ni catalyst. The PC data in Figure 4 show very large hysteresis between a factor of about 10 to 100 in pressure. The desorption curves coincided each other when the reaction ratio was used as the X-axis. This behavior can be explained by assuming that the decomposition pressure has equilibrium state. Figure 5 shows H₂ desorption isotherms for the Li-Al-N-H system with nano-Ni. The Li-Al-N-H system with nano-Ni desorbs 3-4 wt % of hydrogen at 473-573 K in the pressure range 10-0.004 MPa. These values exceeded two times of the system without the catalyst (H₂ capacity, 1-2 wt %).

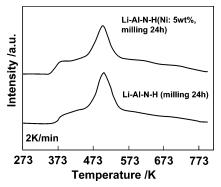


Figure 6. TPD spectra for Li-Al-N-H systems (Li₃AlH₆/2LiNH₂, Li₃AlH₆/2LiNH₂/Ni:5 wt %).

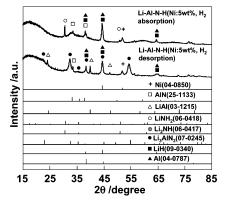


Figure 7. X-ray diffraction intensity curves for Li-Al-N-H system with nano-Ni together with the data of LiNH₂ (JCPDS file no. 06-0418), Li₂NH (JCPDS file no. 06-0417), Li₃AlN₂ (JCPDS file no. 07-0245), LiH (JCPDS file no. 09-0340), Al (JCPDS file no. 04-0787), Ni (JCPDS file no. 04-0850), AlN (JCPDS file no. 25-1133). and LiAl (JCPDS file no. 03-1215)

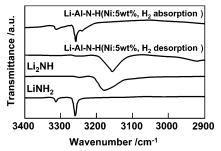


Figure 8. IR absorption spectra of Li-Al-N-H system with nano-Ni together with the data of Li₂NH 31,32 and LiNH₂. 31,32

As shown in Figure 6, the initial H_2 desorption is observed from 350 K in the Li-Al-N-H system with nano-Ni. The temperature shifts to a lower value compared to that of the Li-Al-N-H system without the catalyst (370 K). The amount of H_2 desorbed from the Li-Al-N-H system with nano-Ni was 6.7 wt % and approximately independent of the catalyst content (5 wt %). These results indicate that the increased absorption and desorption capacities of the Li-Al-N-H system with nano-Ni by the P-C isotherms are responsible for the kinetic improvement by addition of the nano-Ni catalyst.

Figure 7 presents the XRD curves of the Li-Al-N-H system with nano-Ni before and after H₂ absorption together with the data of LiNH₂,³¹ Li₂NH,³¹ Li₃AlN₂,³¹ LiH,³¹ Al,³¹ Ni,³¹ AlN,³¹ and LiAl.³¹ The diffraction peaks of the Li-Al-N-H system with nano-Ni before H₂ absorption (after initial H₂ desorption) shows the presence of Li₃AlN₂, LiH, and Al, as was the case of the system without the catalyst. Figure 8 also shows that the Li-Al-N-H system with nano-Ni contains Ni,

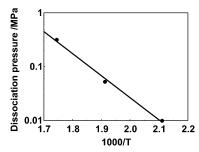


Figure 9. Van't Hoff plot for Li-Al-N-H system with nano-Ni.

AlN, and LiAl. After H₂ absorption, the XRD peaks of AlN, LiH, Al, Ni, and LiNH₂ or Li₂NH were observed. As the XRD curve of LiNH₂ phase is quite similar to that of Li₂NH phase, it is difficult to characterize the structure only from the XRD curves. The structure of the Li-Al-N-H system with nano-Ni was investigated by infrared spectroscopy. Figure 8 shows the infrared absorption spectra of the Li-Al-N-H system with nano-Ni, LiNH2, and Li2NH. The N-H symmetric and asymmetric stretching vibrations of LiNH2 occur at 3260 and 3315 cm⁻¹, respectively.^{32,33} Li₂NH gives rise to characteristic N-H stretching vibration at 3180 cm⁻¹.32,33 We notice that the Li-Al-N-H system with nano-Ni before and after H₂ absorption contains Li₂NH and LiNH₂, respectively. Thus, the TPD spectra, the infrared absorption spectra and the XRD intensity curves show that the Li-Al-N-H system with nano-Ni before H₂ absorption is a mixture of Li₃AlN₂, Li₂NH, LiH, Al, LiAl, Ni, and AlN; while the Li-Al-N-H system with nano-Ni includes LiNH₂, LiH, Al, AlN, and Ni after H₂ absorption. Then, the H₂ absorption and desorption of the Li-Al-N-H system takes the following reaction path:

$$\text{Li}_3\text{AlN}_2 + 2\text{Li}_2\text{NH} + 3\text{LiH} + \text{Al} + 4\text{H}_2 \leftrightarrow 3\text{LiNH}_2 + 7\text{LiH} + \text{Al} + \text{AlN}$$
 (3)

The reaction might be composed of two reactions given by 2Li₂- $NH + 2H_2 \leftrightarrow 2LiNH_2 + 2LiH$, which is the original imide/ amide reaction described by Chen and co-workers,16 and $Li_3AlN_2 + 2H_2 \leftrightarrow LiNH_2 + 2LiH + AlN$. Before writing those reactions, excess Al and LiH in eq 3 were canceled. H₂ of 4.2 wt % can be stored in this reaction. The H₂ absorbed of the Li-Al-N-H system with nano-Ni determined using the P-Cisotherm was 3.6 wt % and a little lower than the theoretical value. The XRD curve and the infrared absorption spectrum also show that the Li-Al-N-H system with nano-Ni after initial H₂ desorption includes LiAl and Li₂NH. Then, the side reactions can be expressed as follows:

$$LiH + Al \rightarrow LiAl + \frac{1}{2}H_2 \tag{4}$$

$$\text{Li}_3\text{AlH}_6 + 2\text{Li}_3\text{NH} + 3\text{Li}_4\text{NH} + 3\text{Li}_4\text{$$

Thermodynamic analysis was performed over the Li-Al-N-H system with nano-Ni. The Li-Al-N-H system obeys the van't Hoff equation, which relates the dissociation pressure to the absolute temperature.^{4,32} We choose the pressure at the H₂ content of 1.7 wt % for calculation of the dissociation pressure. The values of the dissociation pressure obtained from the desorption isotherm at 473, 523, and 573 K were 0.010, 0.053, and 0.32 MPa, respectively (Figure 5). The van't Hoff plot is shown in Figure 9. The logarithm of the dissociation pressure versus the reciprocal of the absolute temperature yields a straight line. From the slope in Figure 9, the heat of formation is estimated to be -79 kJ/mol H2. According to the firstprinciples calculations, 27,28 the heat of formation for eq 3 was estimated to be -70 kJ/mol H_2 . The calculated heat of formation approximately agrees well with the experimental value for eq $3 (-79 \text{ kJ/mol H}_2)$. This suggests that the desorption isotherms have equilibrium state. It is noted that the absolute value of the heat of formation is too large for practical applications.⁴ Further studies are necessary to decrease the value.

4. Conclusions

Li₃AlH₆ and LiNH₂ were mechanically milled to form Li-Al-N-H systems. LiNH₂ destabilized Li₃AlH₆ during the dehydrogenation process of Li₃AlH₆. Hydrogen can be reversibly stored by the Li-Al-N-H system and the Li-Al-N-H system with nano-Ni. The H₂ absorption and desorption capacities of the Li-Al-N-H system with nano-Ni were 3-4 wt % and greater than twice that of the system without the catalyst. We found that the reversible capacity was remarkably improved using the nano-Ni catalyst.

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