

Relationship between the Nanostructures and the Optical Properties of CeO₂ Thin Films

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Received: May 4, 2004; In Final Form: September 7, 2004

CeO₂ nanostructured thin films have been deposited on Al₂O₃(1–102) and TiO₂(001) single-crystal substrates through metal–organic chemical vapor deposition (MOCVD) using the Ce(III) 1,1,1,5,5,5-hexafluoro-2,4-pentanedionato diglyme adduct (Ce(hfa)₃·diglyme). Structural and morphological characterizations have been carried out by X-ray diffraction pattern (XRD), atomic force microscopy (AFM), and scanning electron microscopy (SEM) measurements. It has been found that the deposition temperature and the lattice mismatch with the substrate have a strong impact on the film nanostructure. X-ray diffraction patterns of samples grown at low deposition temperature point to the formation of <100> oriented CeO₂ films, while films deposited at higher deposition temperatures have <111> texture. Furthermore, SEM cross section images clearly point to relevant effects of deposition temperatures both on the structural alignment of CeO₂ grains as well as on the film/substrate interfaces. Spectroscopic ellipsometric measurements provide a suitable rationalization of correlations between nanostructures and optical properties of the CeO₂ films. Moreover, combination of SEM and spectroscopic ellipsometric measurements provide an in-depth interpretation of growth modes.

Introduction

Among oxides, the cubic CeO₂ phase (fluorite) has long been considered one of the most promising materials because of the high refractive index, good transmission in the visible and infrared regions, strong adhesion, and high stability against mechanical abrasion, chemical attack, and high temperatures. All these desirable properties have rendered CeO₂ films widely used as optical coatings,¹ supports of metals for catalytic oxidation reactions,^{2,3} stable capacitors in silicon-on-insulator structures^{4–6} and as a buffer layer for high-temperature superconductor (HTS) thin films.^{7,8} In fact, the growth of high quality HTS thin films often requires intermediate buffer layers to prevent any chemical interaction with the substrate. Suitable buffer layers must have, in addition, appropriate lattice constants in order to improve the *c*-axis alignment of HTS films, which represents the most outstanding issue to reach higher current density values.

In this context, CeO₂ is a promising candidate since its fluorite structure (*a* = 5.411 Å) favors a good in-plane alignment of HTS perovskite films having the (001) unit cell 45° rotated in the (100) CeO₂ plane. The efficacy of CeO₂ buffer layers has been proved on a wide range of technical substrates, such as Al₂O₃(1–102), MgO(100), and YSZ(100) (yttria stabilized zirconia), that are currently used to fabricate superconducting microwave components (e.g., filters, strip-line resonators).^{9–12}

CeO₂ thin films have been grown by several techniques involving both physical and chemical methods.^{13–18} However, in the past few decades the metalorganic chemical vapor deposition (MOCVD) technique has been proved to be a suitable choice for the growth of ceramic thin films for numerous applications in solid-state electronic devices. In particular, we have recently reported on the unique example of CeO₂ thin films grown on TiO₂ substrate.¹⁹ There is, in fact, interest for the fabrication of HTS passive filters on TiO₂ rutile substrates, because of the very low dielectric tangent loss and high thermal conductivity of rutile.²⁰ CeO₂, however, belongs to a different space group than TiO₂, and in particular, they possess two different crystal structures, fcc-fluorite and tetragonal symmetry, respectively. Therefore, the lattice mismatch CeO₂(100)/TiO₂(001) is about 17%. Note that a considerably better matching is found with Al₂O₃(1–102) substrate, commonly used for the growing of highly epitaxial <100> CeO₂ films, with mismatch values of 5.7% and 12% along the *a* and *c* directions, respectively.

In earlier studies,^{19–22} we have devoted great efforts to understanding the role played either by the lattice mismatch or by deposition conditions on the in-plane and out-of-plane epitaxy of CeO₂ films. In particular, results have been rationalized in terms of surface mobility and lattice matching.

As far as the optical properties of CeO₂ films are concerned, it has been shown that the refractive index and absorption of CeO₂ films are strongly dependent on deposition parameters

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that, in turn, induce different orientations and O-deficiencies in the films.^{23,24}

In this general perspective, the present study focuses on correlations between microstructures and optical properties of epitaxial CeO₂ thin films grown using MOCVD on two different single crystal, Al₂O₃(1–102) and TiO₂(001), substrates. The heteroepitaxy and quality of CeO₂ films depend critically on the lattice mismatch between film and substrate. The influence of the substrate lattice parameters and of the deposition conditions on the nature of both film/substrate interface and initial layers, has been analyzed. Spectroscopic ellipsometric (SE) and scanning electron microscopy (SEM) data provide evidence of interrelations between optical properties and structural changes due to processing conditions and substrates.

Experimental Section

Film Synthesis and Characterization. CeO₂ films were prepared in a reduced pressure horizontal hot-wall MOCVD reactor from the Ce(hfa)₃·diglyme [Hhfa = 1,1,1,5,5,5-hexafluoro-2,4-pentanedione, diglyme = bis(2-methoxyethyl) ether] precursor.²⁵ Deposition experiments were carried out as described elsewhere.¹⁹ Al₂O₃(1–102) and TiO₂(001) substrates were purchased from Crystal GmbH.

Surface morphology was examined using a LEO Iridium 1450 scanning electron microscope (SEM). θ – 2θ X-ray diffraction (XRD) patterns and ω -scans were recorded on a Bruker-AXS D5005 θ – θ X-ray diffractometer, using Cu K α radiation (40 kV and 30 mA). A four circle Bruker-AXS D5005 X-ray diffractometer was used to characterize the in-plane grain alignment of CeO₂ films.

The optical properties of the films, namely, the complex refractive index, $N = (n + ik)$ (where n is the real refractive index and k is the extinction coefficient, which is proportional to the absorption coefficient $\alpha = 4\pi k/\lambda$) and the dielectric function $\epsilon = \epsilon_1 + i\epsilon_2 = N^2$ were determined using spectroscopic ellipsometry (SE). SE spectra of the real, $\langle\epsilon_1\rangle$, and imaginary, $\langle\epsilon_2\rangle$, parts of the complex pseudodielectric function were measured in the 1.5–5.5 eV energy range using a phase modulated spectroscopic ellipsometer (UVISSEL, Jobin-Yvon) at multiple angle of incidence in the range 55–75°.

Background of the Spectroscopic Ellipsometric Measurements. Spectroscopic ellipsometry is a nondestructive and noninvasive optical technique for determining structural and optical properties of surfaces and thin films. If linearly polarized light of a known orientation is reflected at oblique incidence from a surface then the reflected light is elliptically polarized. The shape and orientation of the ellipse depend on the angle of incidence, the direction of the polarization of the incident light, and the reflection properties, which are related to the complex refractive index and dielectric function of the surface/film.

Ellipsometry measures the changes in the polarization state of linearly polarized light when it is reflected from a sample. In particular, it measures the relative phase change, Δ , and the relative amplitude change, Ψ , of the polarized light beam introduced by reflection from the surface, as schematized in Figure 1 for a two phase substrate/ambient case. From the ellipsometric parameters Ψ and Δ , the complex reflectance ratio $\rho = \tan \Psi \exp(i\Delta)$ is measured.²⁶ ρ gives the ratio between the s-polarized (**E**-field polarized perpendicular to the plane of incidence) and p-polarized (**E**-field polarized parallel to the plane of incidence) light reflected off the surface of interest ($\rho = (E_{rp}/E_{ip})/(E_{rs}/E_{is}) = r_p/r_s$). These are measurable quantities that relate directly to Fresnel's reflection coefficients,

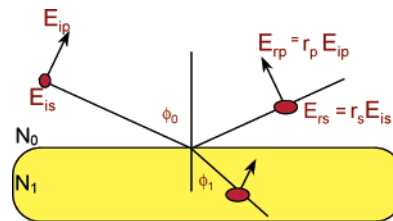


Figure 1. Scheme for reflection of linearly polarized light at the interface between a medium with refractive index N_1 and the ambient with refractive index N_0 . r_p and r_s are the Fresnel reflection coefficient for the p (parallel) and s (perpendicular) components of the light beam. E_{ip} and E_{is} indicate the electric vector of the p (parallel) and s (perpendicular) components of the incident light beam, while E_{rp} and E_{rs} are the corresponding for the reflected light beam.

r_p and r_s , which can then provide information on the complex index of refraction and on the complex dielectric function $\epsilon = \epsilon_1 + i\epsilon_2 = N^2 = (n + ik)^2$, by the expression

$$\langle\epsilon\rangle = \epsilon_0 \tan^2 \phi \left[1 + \sin^2 \phi \frac{(1 - \rho)^2}{(1 + \rho)^2} \right] \quad (1)$$

where ϵ_0 is the dielectric function of the ambient and ϕ is the angle of incidence.

Modeling of CeO₂ Ellipsometric Spectra. The dielectric and optical properties of a semiconductor oxide are correlated to its energy-band structure, i.e., the energy-dependent dielectric function $\epsilon(E)$ of a semiconductor can be expressed by contributions of electronic transitions from valence electrons. Electronic transitions are responsible for all the structures/peaks in the optical functions. The contribution of valence to conduction band (VB-to-CB) transitions can be taken into account by a combination of oscillators, each oscillator representing an electronic transition, whose parameters are the resonance energy, the strength, and the damping factor.

The CeO₂ has an onset of absorption due to electronic transitions in the visible range. The two main transitions involved in the absorption of CeO₂ films in the visible-UV range are from the highest occupied valence 2p oxygen band into empty 4f states of cerium at about 4 eV (O 2p \rightarrow Ce 4f) and from the 2p band into the d conduction band at about 9 eV (O 2p \rightarrow Ce 5d).

Therefore, two Tauc–Lorentz oscillators²⁷ (2-TL) that take into account the contribution of the main electronic 2p \rightarrow 4f and 2p \rightarrow 5d interband transitions to the complex dielectric function, $\epsilon(E) = \epsilon_1(E) + i\epsilon_2(E)$ were used to describe the energy, E , dispersion of the optical properties of the nanocrystalline CeO₂ films.

According to the 2-TL model, the extinction coefficient, k , is given by

$$k(E) = \left(\sum_{i=1}^2 \frac{A_i}{E^2 - B_i E + C_i} \right) (E - E_0)^2$$

and the refractive index is given by

$$n(E) = \sqrt{\epsilon_\infty} + \sum_{i=1}^2 \frac{B_{0i} E + C_{0i}}{E^2 - B_i E + C_i}$$

where A_i , B_i , C_i are the fit parameters (related to the resonance energy, strength and damping factor; B_{0i} and C_{0i} are related to A_i , B_i , C_i according to equations reported in ref 27. E_0 is the

	2-layer Model	3-layer Model
Surface Roughness	CeO ₂ + voids	CeO ₂ + voids
Film bulk	CeO ₂ (2TL)	CeO ₂ (2TL)
	Substrate	Interface
		Substrate

Figure 2. Two-layer and three-layer models used for the analysis of the ellipsometric spectra of the CeO₂ films.

fundamental band gap and ϵ_{∞} is the high-frequency dielectric constant, which are also fit parameters.

Furthermore, the structure of the film, i.e., nonhomogeneity or a layered structure because of the presence of a film/substrate interface layer and surface roughness, is considered through layered models. A two-layer model, substrate/CeO₂/CeO₂+voids/ambient, sketched in Figure 2, where the bottom layer represents a dense region of the film and the top layer represents the surface roughness, was used for modeling the SE spectra. For some samples, an additional substrate/film interface layer (the three-layer model in Figure 2) applied, being the thickness of the layers another fit parameter.

Results and Discussion

Structural Properties. Our previous reports^{19–22} have clearly demonstrated the efficacy of the Ce(hfa)₃·diglyme adduct to act as Ce source for the deposition of high quality CeO₂ oriented films on both conventional and non conventional (i.e metal alloy, Hastelloy C276) substrates. One of the major advantages of the Ce(hfa)₃·diglyme precursor is associated with the rather low deposition temperature needed to grow CeO₂ films. The CeO₂ films have been deposited on both the Al₂O₃(1–102), and TiO₂(001) substrates in the 450–900 °C temperature range. To obtain deep insights on relations between microstructure and optical properties as well as to understand the influence of the substrate lattice parameters on the initial layers and on film/substrate interface, three representative samples have been selected, as case studies of interest for our investigation.

The θ – 2θ XRD spectra of films deposited on Al₂O₃(1–102) at 450 °C and on TiO₂(001) at 600 and 900 °C are shown in Figure 3. In the case of films grown on Al₂O₃(1–102) there is evidence of purely $\langle 100 \rangle$ oriented CeO₂ films (Figure 3a). Films deposited on TiO₂(001) at 600 °C are also $\langle 100 \rangle$ oriented (Figure 3b). Some differences become, however, evident by recording the (200) CeO₂ reflection rocking curve since full width half maximum (fwhm) values are indicative of out-of-plane misalignments of CeO₂ films. Thus, in the case of the CeO₂(100)/TiO₂(001) system, the fwhm value ($\sim 4.8^\circ$) observed at 600 °C (inset in Figure 3b) is greater than the value (fwhm = 2.5°) measured for CeO₂ films on Al₂O₃(1–102) (inset in Figure 3a) substrates. The observed difference is mainly due to the larger mismatch between CeO₂(100) film and TiO₂(001) substrate (17%) than in the case of CeO₂/Al₂O₃ system.

The increase of the deposition temperature up to 900 °C causes a prevalent $\langle 111 \rangle$ texturing in CeO₂ films grown on TiO₂(001) substrates (Figure 3c). In this case, the (111) rocking curve fwhm values are better ($\sim 1^\circ$) than in the case of CeO₂(100) oriented films deposited at lower temperature.

A better insight into the epitaxial relations between CeO₂ films on Al₂O₃(1–102) and TiO₂(001) substrates has been obtained from X-ray φ scans (Figure 4). In the case of $\langle 100 \rangle$

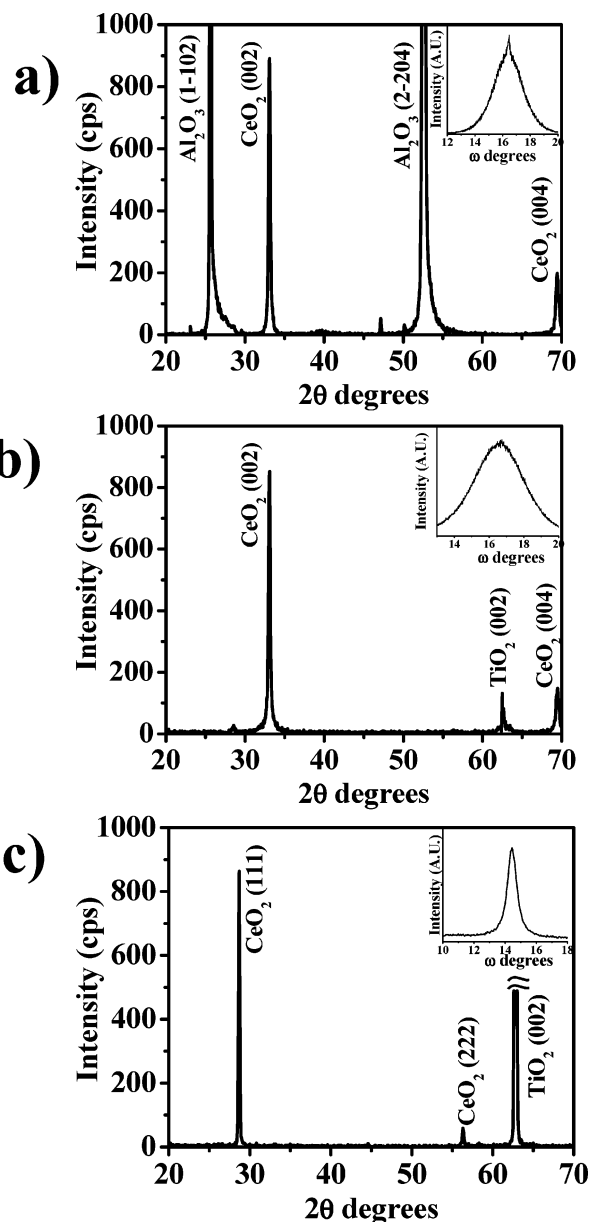


Figure 3. θ – 2θ scans of (a) a $\langle 100 \rangle$ CeO₂ film deposited at 450 °C on (1–102) Al₂O₃, of (b) a $\langle 100 \rangle$ CeO₂ film deposited at 600 °C on (001) TiO₂, and of (c) a $\langle 111 \rangle$ CeO₂ film deposited at 900 °C on (001) TiO₂. Inserts show the ω -scans for the (200) reflection in the case of $\langle 100 \rangle$ CeO₂ films, and for the (111) reflection in the case of $\langle 111 \rangle$ oriented CeO₂ films.

CeO₂ samples on Al₂O₃ the φ scan has been recorded by using the (111) reflection ($2\theta = 28.54^\circ$) as a pole. The two maxima observed at $\psi = 54.75^\circ$ in the 0 – 180° φ range clearly point to epitaxial growth of CeO₂(100) films on Al₂O₃(1–102) substrates since the two peaks, spaced by $\varphi = 90^\circ$, unequivocally point to the 4-fold symmetry of the fcc system.

The CeO₂(100) film deposited at 600 °C on TiO₂(001) does not show any in-plane texturing, and as a consequence the φ scan consists of a flat line. A different behavior has been found for the CeO₂(111) oriented film. In this case, the φ scan recorded using the (200) reflection ($2\theta = 33.09^\circ$) as a pole consists of 6 peaks repeated every 30° . This peculiar trend points to an effective in-plane texturing, associated with grain twinning. Thus, the deposition temperature strongly affects the structural characteristic of the deposited films. A detailed description of the in-plane alignment of CeO₂ films grown on rutile substrate has been already reported elsewhere.¹⁹

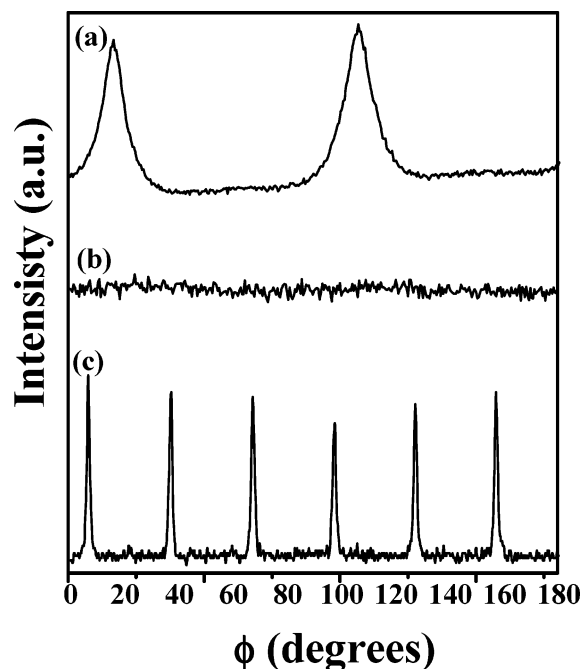


Figure 4. Φ -scans using the (111) or (200) CeO_2 reflection as pole for cerium dioxide films: (a) $\langle 100 \rangle$ CeO_2 film deposited at 450 °C on (1–102) Al_2O_3 ; (b) $\langle 100 \rangle$ CeO_2 film deposited at 600 °C on (001) TiO_2 ; (c) $\langle 111 \rangle$ CeO_2 film deposited at 900 °C on (001) TiO_2 .

The grain morphology has been examined by atomic force microscopy (AFM). Figure 5 shows typical AFM images of surfaces of CeO_2 films with different microstructures deposited on both Al_2O_3 and TiO_2 substrates. The corresponding line profiles are also shown in Figure 5. The $\text{CeO}_2(100)$ films show quite similar morphologies. Nevertheless, $\text{CeO}_2(100)/\text{Al}_2\text{O}_3$ samples have well shaped grains 100–130 nm wide with abrupt edges pointing to a single-column morphology. Interconnected grains with a more disordered structure are associated with morphologies of the $\text{CeO}_2(100)/\text{TiO}_2$ sample. Finally, a different surface morphology, mostly due to grain agglomeration, is detected in $\text{CeO}_2(111)/\text{TiO}_2$ samples.

The film morphology has been also investigated by SEM. In particular, SEM cross section images (Figure 6) have been used to evaluate the interface morphological characteristics. Well-defined columnar structures are evident in the case of $\langle 100 \rangle$ CeO_2 grown on $\text{Al}_2\text{O}_3(1-102)$ (Figure 6a). The thickness of these columnar crystallites is about 1500 nm. A sharp interface with the substrate is evident, and the grains grow as single columns very close to each other.

Cross sections of $\langle 100 \rangle$ CeO_2 films on $\text{TiO}_2(001)$ substrates (Figure 6b,c) show different grain morphologies than the pure columnar growth found in the $\text{CeO}_2/\text{Al}_2\text{O}_3(1-102)$ films. In fact, an initially disordered layer, about 150 nm thick, is evident at the bottom of the columnar grains that are ≈ 800 nm thick. This points to the relevant role played by the great lattice mismatch between CeO_2 film and (001) TiO_2 substrate.

In the case of $\langle 111 \rangle$ CeO_2 oriented film grown on $\text{TiO}_2(001)$ substrate at 900 °C SEM micrograph points to a neat interface beneath films with no columnar grains. The thickness of the film is about 1200 nm.

Optical Properties. Figure 7 shows the experimental and calculated spectra of the ellipsometric variables ($I_s = \sin(2\psi) \sin(2\Delta)$ and $I_c = \sin(2\psi) \cos(2\Delta)$) measured at various incidence angles (55, 60, and 65°) for the $\langle 100 \rangle$ CeO_2 oriented film grown on TiO_2 . The same multiple-incidence angle approach, which improves the accuracy of the fit analysis, has been applied to

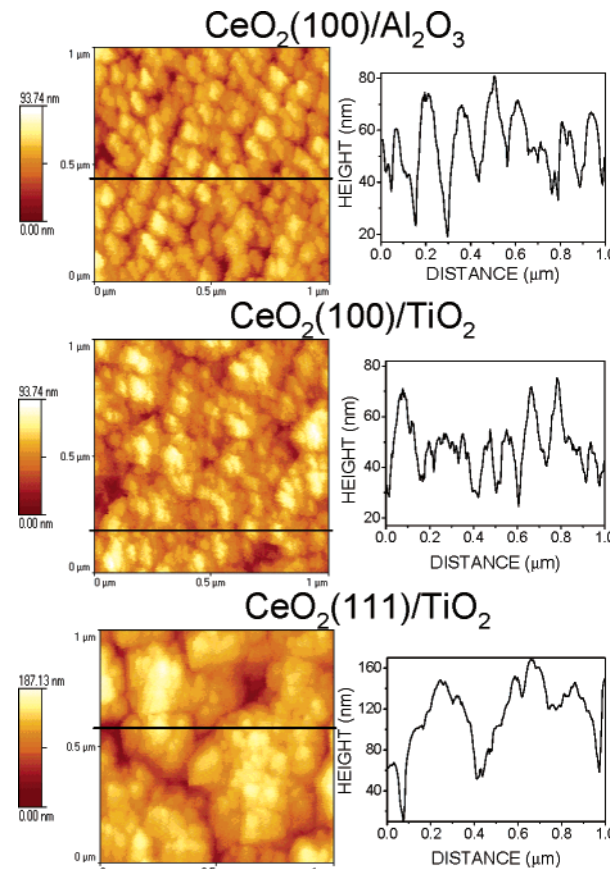


Figure 5. AFM images of microcrystalline $\text{CeO}_2(100)$ films grown on Al_2O_3 and TiO_2 and of a $\text{CeO}_2(111)$ film grown on TiO_2 . Representative line profiles for each image are also shown.

all the investigated samples. Experimental and calculated spectra in terms of the real, $\langle \epsilon_1 \rangle = n^2 - k^2$, and imaginary, $\langle \epsilon_2 \rangle = 2nk$, parts of the pseudodielectric function (related to the refractive index, n , and extinction coefficient, k) are shown in Figure 8 for the incidence angle of 60° according to the best-fit models sketched at the bottom for the $\text{CeO}_2(100)$ samples grown on both Al_2O_3 and TiO_2 and for the $\text{CeO}_2(111)/\text{TiO}_2$ sample. It is worth noting that the best-fit model is a simple two-layer model (film and surface roughness) for the $\text{CeO}_2(100)/\text{Al}_2\text{O}_3$ and $\text{CeO}_2(111)/\text{TiO}_2$ films. In contrast, a three-layer model applies for the $\text{CeO}_2(100)/\text{TiO}_2$ system, which is characterized by the presence of a less ordered and less dense (as indicated by the inclusion of voids) $\text{TiO}_2/\text{CeO}_2$ interface layer with a thickness of 72 ± 4 nm, in agreement with SEM data (Figure 6). This interface layer is absent in the $\text{CeO}_2(100)/\text{Al}_2\text{O}_3$ and in the $\text{CeO}_2(111)/\text{TiO}_2$ samples, as already observed in the cross-section SEM images. By applying the models in Figure 8 and the 2TL-expression for the description of the CeO_2 optical properties, we derived the spectra of the refractive index, n , and extinction coefficient, k , shown in Figure 9 for the same samples. The main fit parameters, i.e., the high-frequency dielectric constant, ϵ_∞ , the main oscillator resonance energy, E_1 , and the Tauc-energy gap, E_0 , of the investigated films, are reported in Table 1. The value of the high-frequency dielectric constant, ϵ_∞ , is an important parameter for evaluation of the film quality and porosity; i.e., the closer the value to that of the single crystal, the better the film quality in terms of order and density. From the two-TL fitting analysis, the value of $\epsilon_\infty = 5.22 \pm 0.19$ is found for the $\text{CeO}_2(100)/\text{TiO}_2$ sample in close agreement with that reported for CeO_2 bulk crystal.²⁸ ϵ_∞ decreases to 4.23 ± 0.18 and to 2.19 ± 0.07 for the $\text{CeO}_2(100)/$

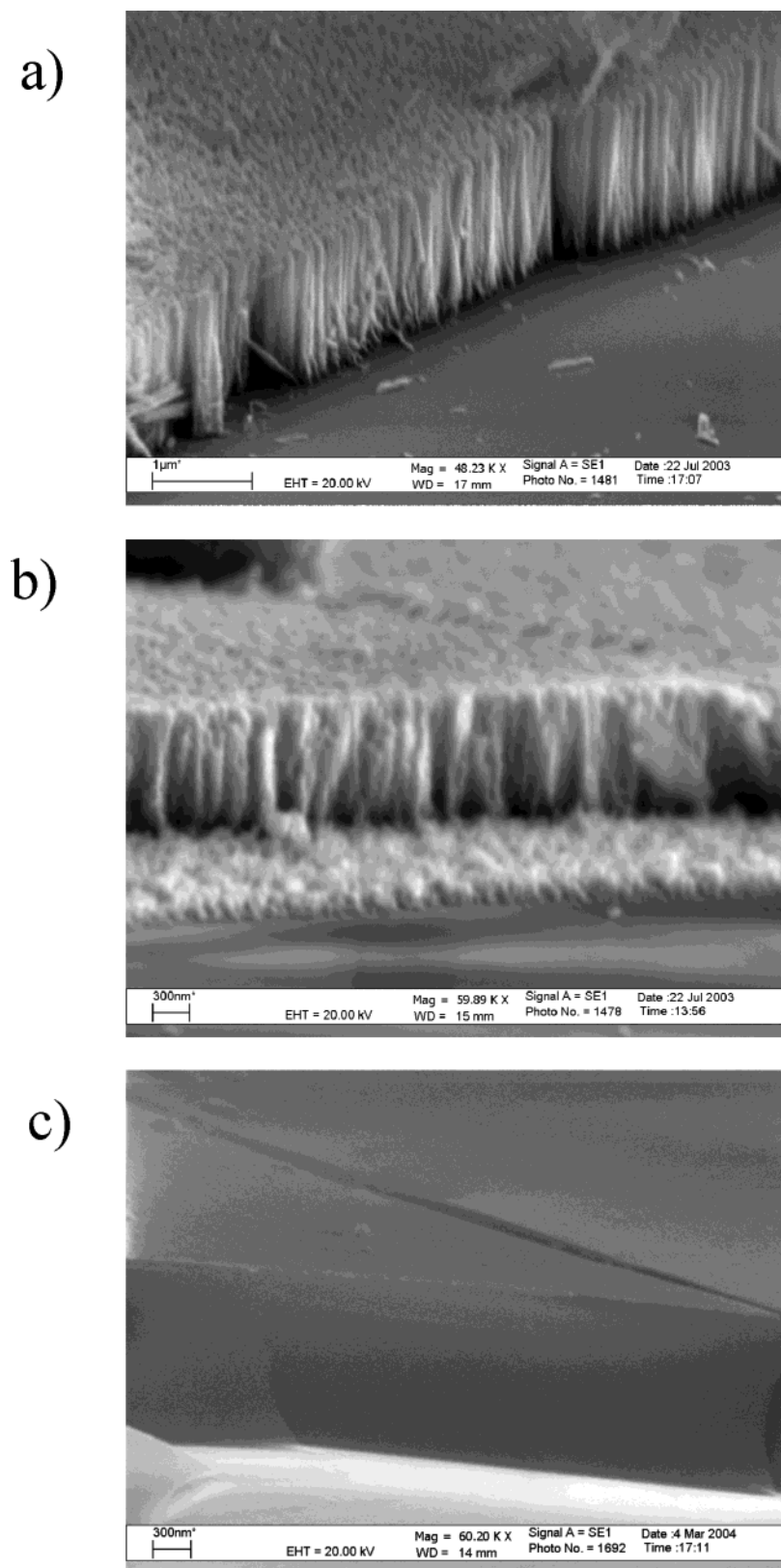


Figure 6. SEM cross-section images of (a) a $\langle 100 \rangle$ CeO₂ film deposited at 450 °C on (1–102) Al₂O₃, (b) of a $\langle 100 \rangle$ oriented CeO₂ film deposited at 600 °C on (001) TiO₂, and of (c) a $\langle 111 \rangle$ CeO₂ oriented film deposited at 900 °C on (001) TiO₂.

Al₂O₃ and the CeO₂(111)/TiO₂ samples, respectively. This trend of ϵ_{∞} parallels that of the refractive index (Figure 9). The observed difference in the refractive index could mainly be attributed to the film density; i.e., the higher the density and structural order, the higher the refractive index. In particular, although cross-section SEM data show the same columnar

structure with a grain diameter of about 100 nm for both CeO₂(100) films on Al₂O₃ and TiO₂ substrates, XRD data point to a higher crystalline order in the case of CeO₂(100)/Al₂O₃ films. A similar conclusion can be deduced from AFM microscopy images (Figure 5) showing well-defined single-column grains for the CeO₂(100)/Al₂O₃ films and grains much

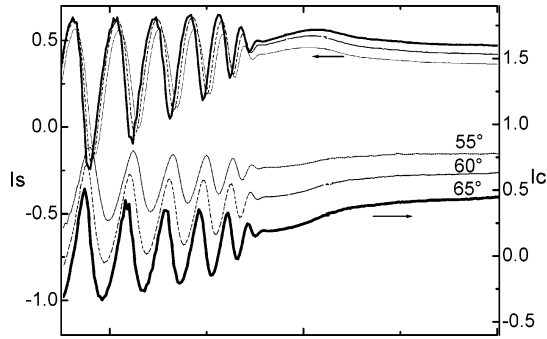


Figure 7. Experimental spectra of the ellipsometric variables $I_s = \sin(2\psi) \sin(2\Delta)$ and $I_c = \sin(2\psi) \cos(2\Delta)$ acquired at incidence angles of 55, 60, and 65°.

TABLE 1: Best-Fit Values for the High-Frequency Dielectric Constant, ϵ_∞ , the Main Oscillator Resonance Energy, E_1 , and the Tauc-Energy Gap, E_0 , from the Two-Tauc-Lorentz Parameterization

film	grain size (nm)	ϵ_∞	E_1 (eV)	E_0 (eV)
CeO ₂ (100)/Al ₂ O ₃	100	4.23 ± 0.18	3.89 ± 0.03	3.05 ± 0.04
CeO ₂ (100)/TiO ₂	100	5.21 ± 0.19	3.65 ± 0.06	3.00 ± 0.05
CeO ₂ (111)/TiO ₂	20	2.19 ± 0.07	4.04 ± 0.02	undefined

more interconnected and disordered for CeO₂(100)/TiO₂ films. The differently packed microstructures cause different densities and, hence, different spectra of the refractive index. In particular, the higher structural order of the CeO₂(100)/Al₂O₃ yields a sharper peak in its n and k spectra.

In the case of CeO₂(111)/TiO₂ films the lower structural order, the smaller grain size (~ 20 nm) and the different orientation result in the lowest refractive index value.

Information on the structural quality of films can be also achieved from the spectra of the extinction coefficient. In particular, the extinction coefficient spectra (Figure 9) show that the k value of the CeO₂(100) films is smaller than 0.01 below 3.1 eV, while for photon energies above 3.1 eV, k increases sharply, as expected for a film with sharp band edge profiles without defect states into the band gap or at the band tail. In contrast, an absorption tail, extending to lower photon energies, without an abrupt increase of absorption at the gap is observed for the CeO₂(111)/TiO₂ thin film. The absorption tail observed for the CeO₂(111)/TiO₂ thin film is due to a high density of defect states introduced in the band gap and originated from the structural disorder. Therefore, the well ordered CeO₂(100) microcrystalline materials have a sharper optical absorption edge and higher optical gap energy than the CeO₂(111) film. In particular, the k spectrum of CeO₂(100)/Al₂O₃ film has a strong UV absorption, but it is completely transparent in the visible, thus indicating that well ordered microcrystalline CeO₂(100) films are good candidates as UV absorbing materials.

Data in Table 1 show that the maximum of absorption due to the O 2p \rightarrow Ce 4f transition yields the corresponding oscillator resonance energy at 3.89 ± 0.03 and 3.65 ± 0.06 eV for the CeO₂(100)/Al₂O₃ and CeO₂(100)/TiO₂ films, respectively. A blue-shift to 4.04 ± 0.02 eV has been found for the resonance energy of the O 2p \rightarrow Ce 4f transition of the CeO₂(111)/TiO₂ film, which can be due to the lower grain size of about 20 nm. This indicates that the oscillator resonance energy from ellipsometric measurements can provide information on the grain size of microcrystalline CeO₂ films.

The optical Tauc-gap energy has also been determined and found to be at 3.00 ± 0.05 and 3.05 ± 0.04 eV for the CeO₂(100)/Al₂O₃ and CeO₂(100)/TiO₂ films, respectively. These

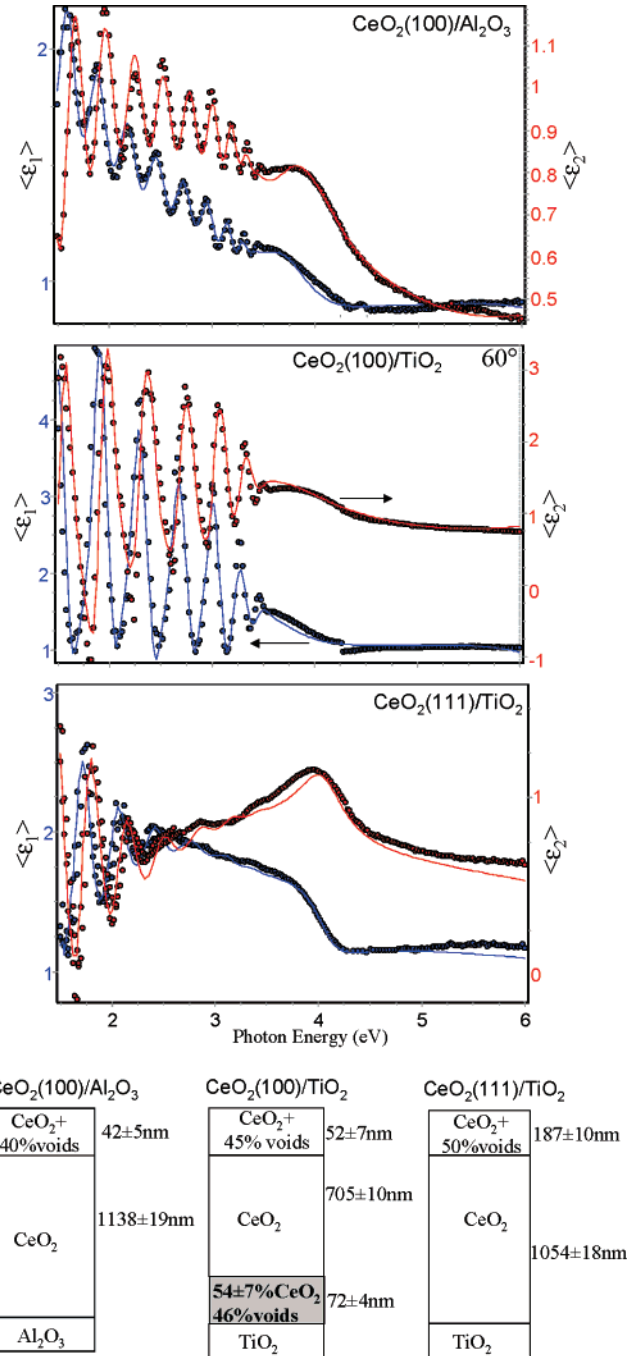


Figure 8. Experimental and calculated spectra of $\langle\epsilon_1\rangle$ and $\langle\epsilon_2\rangle$ for the incidence angle of 60° according to the best-fit model sketched at the bottom for the CeO₂(100)/Al₂O₃, CeO₂(100)/TiO₂, and CeO₂(111)/TiO₂ samples.

values agree well with the indirect gap values of 3.01–3.10 eV reported for fully oxidized crystalline CeO₂ films,^{29,30} and this is indicative of the good optical quality of the CeO₂(100) films. In contrast, the CeO₂(111) oriented film deposited at high temperature shows the Urbach tail at low photon energy in the optical absorption, which is caused by defect states in the gap yielding a strong underestimation of the E_g when the TL model is used. The defect states could be due to the higher structural disorder found by the XRD analysis, but also to an oxygen deficiency induced by the higher deposition temperature of 900 °C. In fact, it has been reported that at the outermost surface of nanocrystals both Ce⁴⁺ and Ce³⁺ coexist, with greater Ce³⁺ quantities upon decreasing the nanocrystal size.³¹ Ce³⁺ yields absorption below the gap,³² and the k spectra in Figure 9 show

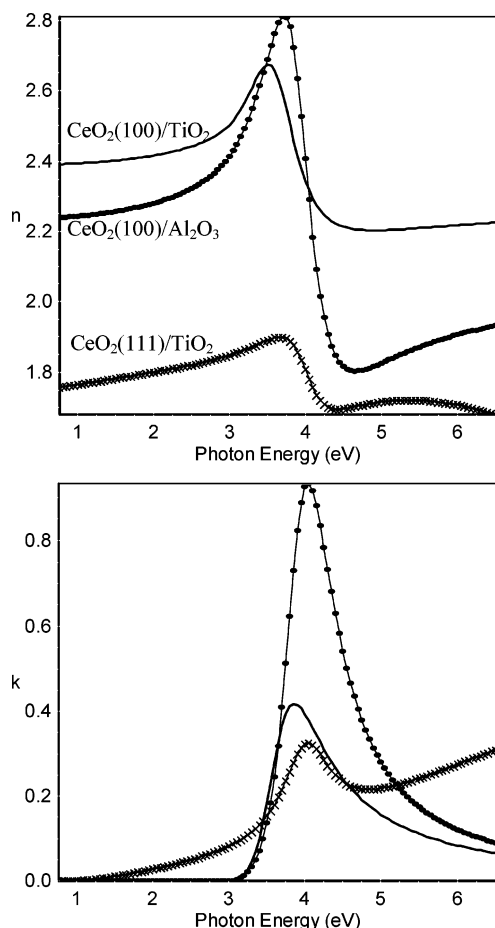


Figure 9. Spectra of the refractive index and extinction coefficient for the CeO₂(100)/Al₂O₃, CeO₂(100)/TiO₂, and CeO₂(111)/TiO₂ samples.

that this absorption tail is present for the sample that also have the lower grain size of about 20 nm. The lower grain size for the CeO₂(111)/TiO₂ film also explains the blue-shift found for the resonance energy of the O 2p → Ce 4f transition at 4.04 ± 0.02 eV.

Thus, the combined structural–optical analysis has evidenced that (i) CeO₂(100) films are characterized by a structural order higher than the CeO₂(111) films, (ii) the refractive index is related to film density and structural order, (iii) the oscillator resonance energy is related to the grain size, and (iv) the optical gap is affected by the structural defect states, by the grain size and by the oxygen deficiency.

Growth Model. Ellipsometric measurements and SEM observations both point to a great influence of the lattice parameter mismatch on the structural and morphological characteristics of the CeO₂ film/substrate interface. Present data provide a rationale of the growth mode in both in-plane-epitaxial and nonepitaxial CeO₂ films. Lattice mismatch considerations can be invoked in the case of in-plane oriented CeO₂(100)||Al₂O₃(1–102) and CeO₂(111)||TiO₂(001) films. In particular, the (1–102) Al₂O₃ possesses $a = 4.751$ Å and $c = 12.970$ Å lattice parameters, and by matching five Al₂O₃ unit cells with four CeO₂ unit cells along the a axis, as well as two Al₂O₃ unit cells with five CeO₂ unit cells along the c axis, their lattice mismatches are as small as 8% and 4%, respectively. These values indicate that an epitaxial growth can occur. In the case of the TiO₂(001) substrate, an higher mismatch of 17% would be observed for a cube epitaxial growth. The ⟨100⟩ orientation observed for CeO₂ films grown on TiO₂ at

low deposition temperature finds a suitable rationalization within the same model developed for texturing of films deposited via PVD and based on the relationship between differences of surface energies and the elastic energy between grains of different orientations.^{33,34} This issue has been deeply addressed in ref 19, together with the reasons of ⟨111⟩ oriented growth on TiO₂(001) substrate. It is interesting to note that when the substrate directly induces the epitaxial growth (⟨100⟩ CeO₂ on Al₂O₃(1–102) and ⟨111⟩ CeO₂ on TiO₂(001)), a neat interface occurs as observed by both SEM and ellipsometric data.

On the other hand, interfacial morphologies of CeO₂(100) films on TiO₂(001) do not show pure columnar growth and a small disordered layer beneath columnar grains is found in the SEM cross-section. This observation finds counterpart in the three-layer model substrate/CeO₂ interface + voids/CeO₂/CeO₂ + voids/ambient used for modeling the SE spectra of ⟨100⟩ CeO₂ films on TiO₂(001).

These results point to the important role played by the great lattice mismatch between CeO₂ film and (001) TiO₂ substrate.

Conclusions

Nanocrystalline CeO₂ films have been grown on sapphire Al₂O₃(1–102) and rutile TiO₂(001) using MOCVD from the Ce(hfa)₃·diglyme precursor.

Effects of both the deposition temperature and the lattice mismatch on the film nanostructure have been investigated by XRD, AFM, and SEM analyses. Spectroscopic ellipsometry has also been used to find correlations between the nanostructure and optical properties of the CeO₂ films. Present data provide an indication that the lattice mismatch with the substrate is crucial for both the microcrystalline order and the optical properties. In particular, the defect density in the gap and the optical absorption in the visible are correlated with the quality of epitaxial films. It has been found that well ordered CeO₂(100) films with an abrupt optical absorption and high visible transparency can be grown at low temperature (450 °C) on Al₂O₃(1–102). This material, is therefore, a good candidate also for optical applications. CeO₂(100) films with a higher high-frequency dielectric constant and higher density have been grown on TiO₂(001) substrates, despite the disordered layer, lying at the substrate/film interface, that accommodates the CeO₂/TiO₂ mismatch.

Acknowledgment. The authors thank the Ministero dell'Istruzione, dell'Università e della Ricerca (MIUR) for financial support.

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