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Samuel Dagorne, Mickaël Normand, Evgeny Kirillov, Jean-François Carpentier. Gallium and indium complexes for ring-opening polymerization of cyclic ethers, esters and carbonates. Coordination Chemistry Reviews, Elsevier, 2013, 257 (11-12), pp.1869-1886. <10.1016/j.ccr.2013.02.012>. <hal-00881327>

HAL Id: hal-00881327 https://hal.archives-ouvertes.fr/hal-00881327

Submitted on 6 Dec 2013

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Gallium and Indium Complexes for Ring-Opening Polymerization of Cyclic Ethers,

Esters and Carbonates

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Abbreviations

BBL β -butyrolactone

BnOH benzyl alcohol

BOX bis-oxazolinato ligand

CHO cyclohexene oxide

CL ε-caprolactone

*i*PrOH isopropanol

LA lactide

L-LA L-(S,S)-lactide

Mes mesityl

 $M_{\rm n}$ number-average molecular mass

 $M_{\rm w}$ weight-average molecular mass

 $M_{\rm w}/M_{\rm n}$ Polydispersity

OTf $triflate (CF_3SO_3)$

PCHO poly(cyclohexene oxide)

PCL poly(ε-caprolactone)

PHB poly(3-hydroxybutyrate)

PLA polylactide (or polylactic acid)

 $P_{\rm m}$ probability of meso linkage (typically, of lactide units in a PLA)

PO propylene oxide

PPO poly(propylene oxide)

 $P_{\rm r}$ probability of racemic linkage (typically, of lactide units in a PLA)

PTMC poly(trimethylene carbonate)

Rac racemic

ROP Ring-opening polymerization

SEC Size-Exclusion Chromatography

SIMes 1,3-bis(2,4,6-trimethylphenyl)imidazolin-2-ylidene

THF tetrahydrofuran

TMC trimethylene carbonate

TOF TurnOver Frequency

Highlights: Coordination chemistry of Ga(III) and In(III) to prepare well-defined chargeneutral, cationic and anionic complexes – Synthetic methodologies and structural features of such compounds – Use of those discrete complexes as initiators/catalysts in ring-opening polymerization of cyclic esters and ethers – Catalytic performances, structure/reactivity relationships and operative ROP mechanisms described and contrasted with those of their Al(III) analogues.

Abstract

Over the past five years, Ga(III) and most notably In(III) precursors have attracted a growing interest for application in ROP catalysis of cyclic esters, primarily lactide, and may now be considered as potentially efficient ROP initiators of cyclic esters/carbonates. Despite their higher cost (vs. Al), Ga and In derivatives exhibit key attractive features including: i) Ga(III) and In(III) are biocompatible metal centers and ii) their precursors are typically more stable than organoaluminum species in polar media. The present contribution reviews discrete Ga(III) and In(III) compounds thus far developed as ROP initiators of cyclic esters/carbonates. The very few reports on Ga(III)-mediated ROPs of cyclic ethers are also included. In addition to the ROP performances of such species, the synthesis and structural characterization of

these initiators are also provided and thoroughly discussed with, whenever appropriate, the establishment of structure/reactivity relationships and mechanistic pathways.

1. Introduction

The ring-opening polymerization (ROP) of cyclic esters/carbonates, such as lactide (LA), \(\varepsilon\)-caprolactone (CL) and trimethylene carbonate (TMC), by discrete organic/inorganic initiators has been intensively investigated over the past ten to fifteen years as this methodology is best suited for the production of biodegradable polyesters/polycarbonates (most notably polylactide, PLA) in a controlled and possibly stereocontrolled manner [1]. The growth of this field primarily arises from the interest in the resulting materials, which are currently used for various applications (including medical, food commodities and packaging applications) and considered as possible alternatives to petrochemically-based plastics [2]. In this area, well-defined and ligand-supported complexes of oxophilic and Lewis acidic metals (M = Al(III), Sn(II), Zn(II), Mg(II), Ca(II), Ln(III), Ti(IV), Zr(IV)) are efficient ROP initiators to access chain-length controlled and possibly stereoregular polyesters / polycarbonates via a controlled ROP process [1]. Among these, ligand-supported Al(III) alkoxide derivatives have been widely studied in polymerization catalysis of cyclic esters (primarily as lactide ROP initiators) as they typically allow a controlled ROP reaction and, most remarkably, may promote a high level of stereocontrol for the obtainment of highly stereoregular materials [1,3]. On that matter, reports on stereoselective ROP of rac-LA mediated by (salen)AlOR-type initiators for the production of PLA stereocomplexes constitute major contributions in the field [1k,4].

Over the past five years, in line with recent developments on the use and exploitation of non-conventional Lewis acids for the mediation of various organic reactions, lower group 13 metal precursors, i.e. Ga(III) and most notably In(III) derivatives, have witnessed a growing attention for application in ROP catalysis of cyclic esters, primarily lactide. Despite their higher cost (vs. Al), Ga and In derivatives benefit from two key attractive features: i) Ga(III) and In(III) are biocompatible metal centers and ii) their precursors are typically more

stable than organoaluminum species in polar media. Though Ga(III) and In(III) compounds are typically thought to be less performant than their Al counterparts in polymerization catalysis due to their lower Lewis acidic character, such an assertion may be dampened by the now well-established peculiarities and advantages of Ga(III) and In(III) species (vs. Al(III) analogues) in organic transformations, reflecting certain unique properties and reactivity of these lower group 13 M(III) species [5]. As detailed in the present contribution, Ga(III)-and In(III)-based compounds have now established themselves as potentially efficient ROP initiators of cyclic esters/carbonates susceptible, in some instances, to outperform their Al analogues.

In this paper, the synthesis, structural characterization and cyclic esters/carbonates ROP performances of discrete Ga(III) and In(III) compounds are comprehensively reviewed. The very few reports on Ga(III)-mediated ROPs of cyclic ethers are also discussed. A special emphasis is given on the synthetic methodologies and structural features of such compounds with, whenever appropriate, the establishment of structure/reactivity relationships. Also, when possible, the catalytic performances and operative ROP mechanisms of Ga(III) and In(III) compounds are contrasted with those of their Al(III) analogues.

2. Gallium-based initiators/catalysts for the ROP of cyclic ethers, esters and carbonates: synthesis, characterization and catalytic performance

2.1. Gallium complexes for the ROP of cyclic ethers

In 1992, Olah et al. first reported on the strong Lewis acid Ga(OTf)₃ being an effective catalyst for the bulk polymerization of THF at ambient temperature for the production of high-molecular-weight poly(THF) in excellent yield (Scheme 1) [6]. Such a Lewis-acid-assisted ROP process likely proceeds via a cationic mechanism similar to that observed and

studied by Atwood et al. in the ROP of propylene oxide initiated by salen-Al-type cationic species [7].

$$Ga(OTf)_3$$

$$cationic polymerization High M_w PTHF$$

Scheme 1. Cationic polymerization of THF promoted by Ga(OTf)₃ [6].

The molecular structure of the tris-THF Ga adduct $(OTf)_3Ga(THF)_3$ (1), as recently X-ray determined, features a central six-coordinate Ga metal center adopting a octahedral geometry with both the TfO^- and THF ligands coordinating in a *mer*-fashion (Fig. 1) [8] The Ga $-O_{THF}$ bond distances in 1 (2.008(1) Å in average) are a bit shorter than, for instance, those observed in the cationic Ga moiety *trans*-Ga(acac)₂(THF)⁺ [9], reflecting a fairly Lewis acidic Ga(III) center in 1.

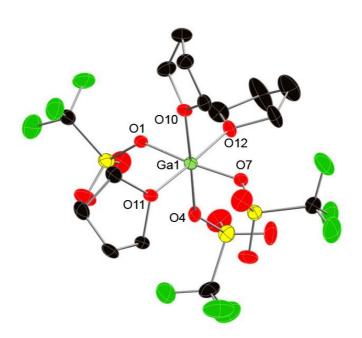


Fig. 1. Molecular structure of the tris-THF adduct (TfO)₃Ga(THF)₃ (1) [8].

Albeit met with variable success, the preparation of discrete Ga(III) complexes supported by various multidentate nitrogen-based chelating ligands for subsequent use in propylene oxide (PO) polymerization has also been the subject of several reports. In the late 90's, Bertrand et al. synthesized constrained group 13 complexes of the type η^3 -N,N',N''- $\{(RNCH_2CH_2CH_2)_2NR'\}MX$ (M = Al, Ga; R, R' = alkyl, silyl; X = Cl; **2**, Scheme 2) via a classical salt metathesis reaction between MCl₃ and the amino-diamido dilithium salt of the pro-ligand [10]. Though some of the Al derivatives are active in PO oligomerization, no activity was observed for the Ga analogues, which was ascribed to the lower Lewis acidity when going from Al to Ga.

RN₂

$$\begin{array}{c}
 & 1) \ 2 \ nBuLi \\
 & 2) \ MCl_3 \\
 & -2 \ LiCl \\
\end{array}$$

$$\begin{array}{c}
 & R' \\
 & N \\
 & N \\
 & M \\
\end{array}$$

$$\begin{array}{c}
 & R = silyl \\
 & R' = alkyl \\
 & R = silyl \\
 & R' = alkyl \\
 & R = silyl \\
 & R' = alkyl \\
 & R = silyl \\
 & R' = alkyl \\
 & R = silyl \\
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 & R = silyl \\
 & R' = alkyl \\
 & R = silyl \\
 & R' = alkyl \\
 & R = silyl \\
 & R' = alkyl \\
 & R'$$

Scheme 2. {Amino-diamido}-chloro gallium complexes explored in the polymerization of propylene oxide [10].

In contrast, as reported by Chisholm et al., the β -diketiminate Ga(III) triflate compound (NacNac)Ga(Cl)(OTf) (3, Scheme 3), accessible from (NacNac)GaCl₂ and AgOTf, readily mediates PO polymerization (neat PO, room temperature), yet to yield highly regioirregular polypropylene oxide (PPO), typical of a Lewis-acid-assisted ROP of PO [11].

Diip

N

Ga

CI

AgOTf

AgCI

Diip

Diip

N

OTf

Ga

N

CI

Diip

Diip

3

Diip = 2,6-
$$i$$
Pr-Ph

Scheme 3. β -Diketiminate Ga(III) complexes for the polymerization of propylene oxide [11].

In line with the apparent key role of Lewis acidity, well-defined cationic organogallium species stand as attractive candidates to promote the ROP of cyclic ethers. In a remarkable study, Wehmschulte et al. managed to isolate and characterize the first two-coordinate Ga organocation $[2,6\text{-Mes}_2\text{C}_6\text{H}_3]\text{Ga}^+$ (4, isolated as a Li[Al{OCH(CF}_3)_2}_4]_2^- salt) through a metathesis reaction of the neutral chloro precursor $[2,6\text{-Mes}_2\text{C}_6\text{H}_3]\text{GaCl}$ (Scheme 4) [12].

$$(2,6-\text{MesC}_6H_3)_2\text{GaCl} \\ + \\ 2 \text{ Li[Al{OCH(CF}_3)_2}_4] \\ - \text{LiCl}$$
 (2,6-MesC $_6H_3$) $_2\text{Ga}^+$ Li[Al{OCH(CF}_3) $_2$ } $_4$] $_2^-$

Scheme 4. Preparation of the two-coordinate Ga cation **4**, used in the ROP of cyclohexene oxide [12].

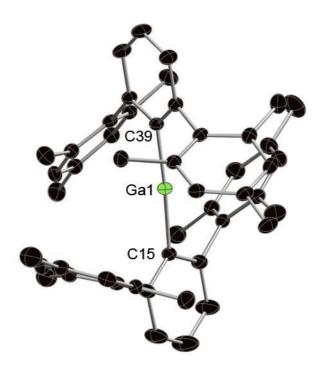


Fig. 2. Molecular structure of the two-coordinate Ga cation **4** [11]. The anion is omitted for clarity.

The highly Lewis acidic compound **4** is very active in the ROP of cyclohexene oxide (CHO, conditions: C_6H_5Cl , room temperature) with an immediate consumption of the monomer within minutes to afford poly(cyclohexene oxide) (PCHO), which was not further characterized. As depicted in Fig. 2, cation **4** features a two-coordinate Ga center with an essentially linear C(15)–Ga–C(39) array (175.69(7) °) and enveloped by the bowl-shaped terphenyl substituents. The Ga–C bond distances (1.913(1) Å) are extremely short for bonds of this type, which reflects their increased polar character along with the high electrophilicity of the Ga(III) center.

Three- and four-coordinate organogallium species supported by the monoanionic bis-oxazolinato ligand BOX-Me₂⁻, {BOX-Me₂}GaMe⁺ and {BOX-Me₂}Ga(Me)(NMe₂Ph)⁺ (5 and 6, respectively, Scheme 5) readily oligomerize PO (85% conv. of 200 equiv of PO, room

temperature, 15 min.) to afford low molecular weight PPO oligomers ($M_n = 339 \text{ g} \cdot \text{mol}^{-1}$, $M_w/M_n = 1.25$) [13]. Yet, the oligomerization process is clearly multimodal (as deduced from SEC data), with the probable involvement of several active species. While the three-coordinate Ga species 5 is thermally instable in solution at room temperature (as a MeB(C_6F_5)₃ salt), the corresponding Ga-NMe₂Ph four-coordinate adduct 6 is fairly robust (Scheme 5).

Scheme 5. Cationic bis(oxazolinato)-methylgallium complexes for the polymerization of propylene oxide [13].

As depicted in Fig. 3, the solid state molecular structure of **6** features a central four-coordinate Ga(III) center effectively η^2 -N,N'-chelated by the BOX-Me₂⁻ bidentate ligand, which results into the formation of a distorted six-membered ring C₃N₂Ga metallacycle with the Ga center being displaced by 0.33(2) Å from the N(2)–C(6)–N(1)–C(9) average plane [13].

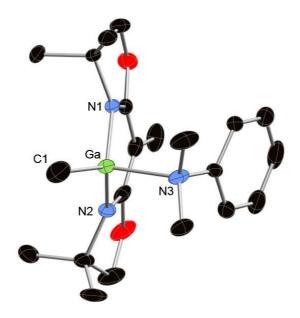


Fig. 3. Molecular structure of the four-coordinate Ga cation **6**. The anion is omitted for clarity [13].

The potential utility of five-coordinate (salen)GaX species for the CO₂/CHO copolymerization was also assessed by Darensbourg et al. Albeit inactive as co-polymerization initiators, the (salen)GaCl compounds **7a** and **7b** (Scheme 6) effectively homopolymerize CHO in the absence of any co-catalyst to yield PCHO, as deduced from NMR data [14]. In the solid state, the Ga initiators **7** exhibit bonding and structural parameters typical of group 13 salen species [15].

$$fBu$$
 fBu
 fBu

2.2. Gallium complexes for the ROP of cyclic esters and carbonates

The potential use of discrete Ga(III) compounds for use as ROP initiators of cyclic esters and carbonates has led to promising results over the past couple of years, which is likely to promote further investigations in the area. Thus, Horeglad et al. recently reported that the Ga alkoxide (S)-lactate complex (S,S)-[Me₂Ga(μ -OCH(Me)CO₂Me)]₂ ($\mathbf{8}$, scheme 7), accessible by alkane elimination reaction from GaMe₃ and methyl (S)-lactate, effectively mediates the ROP of rac-LA in a living manner to produce narrowly disperse atactic PLA (best run: 62% conv. of 250 equiv of rac-LA to PLA, 40 °C, CH₂Cl₂, 48 h, $M_w/M_n = 1.1$) [16].

Scheme 7. Synthesis of (S)-lactate dimethylgallium complex for the ROP of rac-LA [16].

Remarkably, the addition of a Lewis base such as γ -picoline to compound 7 led to a stereoselective rac-LA ROP process to afford heterotactically-enriched PLA (probability of racemic linkage, P_r , up to 78%), thereby indicating that, in the present systems, the coordination of an external Lewis base to the Ga center is clearly beneficial. Various control experiments suggested a chain-end control polymerization process. Subsequent studies of this class of Ga(III) compounds but using an N-heterocyclic carbene (in the present case, SIMes) as an external Lewis base allowed the formation of the corresponding (SIMes)Ga alkoxide

complexes **9a** and **9b** (Scheme 8) [17]. As deduced from the X-ray-determined solid state structure of **9b** (Fig. 4), the strong coordination of the SIMes ligand to gallium causes a significant increase of the NCN angle (108.6(1) °), resulting in the stabilization of the monomer species.

Scheme 8. *N*-heterocyclic carbene (SIMes)Ga alkoxide complexes for the ROP of *rac*-LA [17].

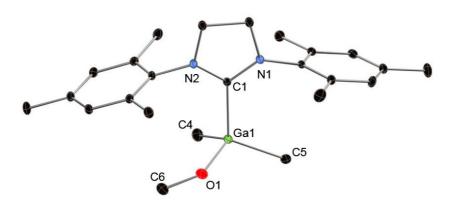


Fig. 4. Molecular structure of the *N*-heterocyclic carbene Ga complex (SIMes)GaMe₂(OMe) [17].

Interestingly, these NHC-Ga compounds exhibited a significantly higher polymerization rate (when compared to 7) in *rac*-LA ROP and were claimed to afford highly

isotactic PLA (best run with 9a: quantitative conv. of 50 equiv of rac-LA to PLA, -20 °C, CH₂Cl₂, 30 min. $M_w/M_n = 1.11$, $P_m > 0.99$) [17]. The improved ROP activity of 9a, b was ascribed to an increased basicity of the Ga-OR moiety in 9a, b along with, in the case of the Ga lactate derivative 9a, the absence of C=O coordination to the fifth coordinate site of Ga(III). Thus, in these Ga-lactate systems, a stereoselectivity switch from a hetero- to an isoselectivity may be easily achieved upon changing the nature of the external Lewis base (going from γ -picoline to SIMes).

Tetracoordinate Ga(III) species of the type (NON)GaX ($X = NMe_2$, Me; 10, Scheme 9), in which the N,O,N diamido-ether dianionic ligand imposes a trigonal-monopyramidal geometry at the Ga(III) center for an increased reactivity, have very recently been developed by Dagorne et al. and subsequently tested as ROP initiators of cyclic esters (rac-LA and CL) and trimethylene carbonate (TMC) [18].

$$\begin{array}{c} & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & &$$

Scheme 9. Diamido gallium complexes for the ROP of cyclic esters [18].

The N,O,N-supported Ga amido η^3 -N,O,N-{(C₅H₉)N-C₆H₄O}₂GaNMe₂ (**10**), synthesized via an amine elimination reaction of Ga(NMe₂)₃ with pro-ligand {(C₅H₉)NH-C₆H₄}₂O, indeed features a Ga center adopting a tmp geometry with, in particular, the presence of an apical vacant site well-disposed for coordination to the Lewis acidic metal center (Fig. 5).

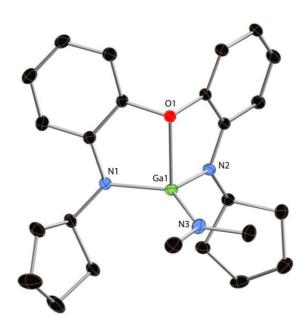


Fig. 5. Molecular structure of the Ga amido ROP initiator 10 [18].

Compound **10** initiates the controlled ROP of rac-LA under mild conditions to afford chain-length controlled PLA (best run with **10**: quantitative conv. of 100 equiv of rac-LA to PLA, 80 °C, toluene, 1 h, $M_n = 12\,390\,\,\mathrm{g\cdot mol^{-1}}$, $M_w/M_n = 1.11$) [18]. Remarkably, the Ga species **10** clearly outperforms its Al analogue η^3 -N,O,N-{(C₅H₉)N-C₆H₄O}₂AlNMe₂ (**10**') in the ROP of rac-LA whether regarding polymerization control and activity (for **10**': 45% conv. of 100 equiv of rac-LA to PLA, 80 °C, toluene, 1 h, $M_n = 14\,250\,\,\mathrm{g\cdot mol^{-1}}$, $M_w/M_n = 3.1$). Carrying out the ROP of rac-LA using **10** in the presence an alcohol source such as benzyl

alcohol (BnOH) allowed the immortal ROP of rac-LA to produce chain-length controlled and narrow disperse PLA chains, consistent with controlled alcohol-mediated chain transfer reactions during these Ga-mediated ROP reactions. Similarly, compound 10 efficiently promotes the immortal ROP of CL in a controlled manner to yield narrow disperse PCL. For instance, it was found that the initiating system 10/BnOH (in a 1:5 ratio) quantitatively polymerizes up to 600 equiv of CL within 3 h at room temperature in CH₂Cl₂ (for the resulting PCL: $M_n = 12\,507 \text{ g} \cdot \text{mol}^{-1}$, $M_w/M_n = 1.05$). As for the ROP of TMC by species 10, it also proceeds smoothly at room temperature in the presence of BnOH via a fairly wellcontrolled immortal ROP process for the production of well-defined PTMC (typical run with **10**: quantitative conv. of 100 equiv of TMC to PTMC, CH_2Cl_2 , 30 min, $M_n = 2.257 \text{ g} \cdot \text{mol}^{-1}$, $M_{\rm w}/M_{\rm n}=1.15$). Yet, as a comparison and unlike what is observed with rac-LA, the Al analogue 10' performs better than the Ga species 9 both in the ROP of CL and that of TMC, in line with the Lewis acidity of the metal center playing a determining role in group 13mediated ROPs of these two monomers. The lack of any ROP activity for the Ga complex η^3 - $N, O, N-\{(C_6F_5)N-C_6H_4\}_2$ OGaMe (11) most likely arises from the combination of steric factors and rather short Ga^{...}F(o-C₆F₅) contacts that severely limit monomer access to the Ga(III) center.

3. Indium-based initiators/catalysts for ROP of cyclic esters

In contrast to gallium derivatives, indium-based compounds have been almost exclusively used in the ROP of cyclic esters. A much larger variety of well-defined indium compounds exists though. Accordingly, the following sections address successively: i) the synthetic entries to discrete indium complexes that have found interesting ROP capabilities and ii) the catalytic performances of these compounds in ROP of cyclic esters.

3.1. Synthesis of well-defined indium-based complexes for ROP of cyclic esters

3.1.1. Salt metathesis reactions

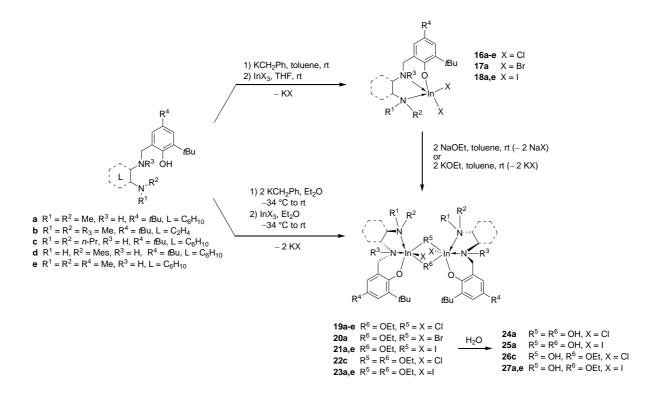
A particularly simple method for the preparation of well-defined indium complexes of potential utility in ROP is the salt metathesis of InX₃ (X = Cl, Br, I) precursors with ligand alkali-metal (lithium or potassium) salts. However, this procedure sometimes leads to undesired or mixtures of compounds. The first indium-based complexes used for the ROP of a cyclic ester (ε-caprolactone, CL) were described by Huang et al. and were prepared *via* such a route [19]. A salt metathesis reaction was conducted between InCl₃ and 2 or 3 equiv of an amino-pyrrolate lithium salt, to afford the homoleptic complex 12 and the five-coordinated heteroleptic chloro- (13), and eventually alkyl- (14, 15) indium complexes in moderate to good yields (Scheme 10). The solid-state structure of the homoleptic complex 12 featured a five-coordinate indium center bearing one non-coordinated amino moiety. The solution ¹H NMR spectrum was consistent with a single species having three magnetically equivalent pyrrolyl ligands, certainly denoting rapid exchange of the amino moieties on the NMR time scale.

1/3
$$InCl_3$$
, Et_2O
 $O \circ C$ to rt
 -3 $LiCl$

12 $InCl_3$, Et_2O
 $Incl_3$,

Scheme 10. Aminopyrrolyl indium complexes for the ROP of cyclic esters [19].

In 2008, Mehrkhodavandi et al. described a dinuclear halide/ethoxy-indium complex (19a, Fig. 6) bearing a chiral *trans*-1,2-diaminocyclohexenyl-phenoxy ligand [20], structurally related to that used by Tolman, Hillmyer and co-workers for zinc complexes [21]. A complete investigation of the structures of the mononuclear and dinuclear indium complexes, both in solution and in the solid state, was undertaken (Scheme 11) [22]. The choice of the solvent was essential for controlling of the nuclearity of the indium species. The mononuclear dihalide indium complexes 16a-e, 17a, 18a and 18e were obtained from the reaction of InX₃ (X = Cl, Br, I) and the corresponding phenolate ligands in toluene or THF. On the other hand, the two-step, one-pot reaction, carried out in diethylether, selectively yielded dinuclear halide/ethoxy- 19a-c, 19e, 20a, 21a and 22e along with the diethoxy-bridged indium complexes 22c, 23a and 23e as by-products. These diethoxy-bridged indium complexes are stable in polar (THF) and aliphatic (toluene) solvents and do not undergo any dissociation into mononuclear indium derivatives in the presence of an excess of alkali-ethoxy reactant.



Scheme 11. Mono- and dinuclear indium complexes supported by diamino-phenoxy ligands developed by Mehrkhodavandi et al. for ROP of cyclic esters [20,22,23,24].

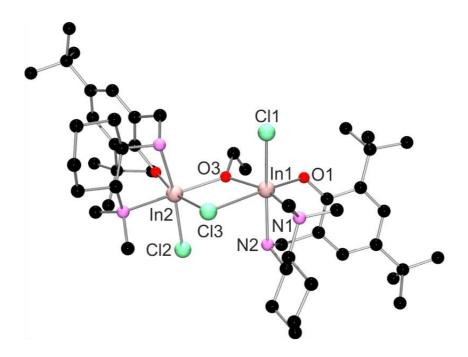


Fig. 6. Molecular structure of the halide/ethoxy-indium complex 19a [20].

Those dinuclear complexes reacted with water to form hydroxy-bridged species: i) halide/ethoxy-bridged indium complexes **19a** and **21a** yielded dihydroxy-bridged complexes **24a** and **25a**, respectively; ii) diethoxy-bridged indium derivatives **22c**, **23a** and **23e** reacted with one equivalent of H₂O to yield the hydroxy/ethoxy-bridged compounds **26c**, **27a** and **27e**, respectively (Scheme 11) [20]. These hydroxy-bridged complexes do not dissociate either in THF or in toluene even at high temperature, but decompose to yield mixtures of species upon addition of 10 equiv of pyridine.

Okuda et al. reported the reaction between $InCl_3$ and a dilithiated {OSSO}-type dithiabisphenolate ligand to afford the mono-chloro-indium complex **30h** (Scheme 12) [25]. The latter compound was assumed to be dimeric owing to its low solubility in non-polar solvents. Mountford et al. described the synthesis of amino-diamido complex **34a** (Fig. 7) *via* the salt-metathesis reaction of the corresponding ligand sodium salt and $InCl_3$ in THF [26]; due to the high insolubility of the resulting compound, it was isolated as a pyridine adduct after Soxhlet extraction in refluxing pyridine. Instead of the expected chloro-indium complex bearing a tetradentate { N_2O_2 }-type bisphenolate ligand, Sun et al. isolated a water-bridged dinuclear chloro-indium complex **35** generated via a salt metathesis route (Fig. 8) [27].

$$\begin{array}{c|c}
R^1 \\
\hline
N & | \\
N & | \\
\hline
R^2 \\
\end{array}$$

32a $R^1 = CH_2SiMe_{3}$, $R^2 = 2$ -pyridyl **32b** $R^1 = CH_2SiMe_3$, $R^2 = CH_2OMe$ **32c** $R^1 = CH_2SiMe_3$, $R^2 = CH_2OMe$ **33a** $R^1 = N(SiMe_3)_2$, $R^2 = 2$ -pyridyl **34a** $R^1 = CI$, $R^2 = 2$ -pyridyl

$$F_3C$$
 R
 CF_3
 CF_3

36a bridge: C_2H_{4} , R = Cl

37a bridge: C_2H_{4} , $R = CH_2SiMe_3$

37b bridge: cyclo-C₆H₁₀, $R = CH_2SiMe_3$

$$F_3C$$
 F_3C
 F_3C

38a bridge: C₂H₄

38b bridge: cyclo-C₆H₁₀

$$tBu$$
 N
 N
 N
 tBu
 tBu
 tBu

39 R = Cl, n = 1

40 R = OEt, n = 2

Fig. 7. Diverse chelating-ligand-supported indium complexes prepared for the ROP of rac-LA [26-28].

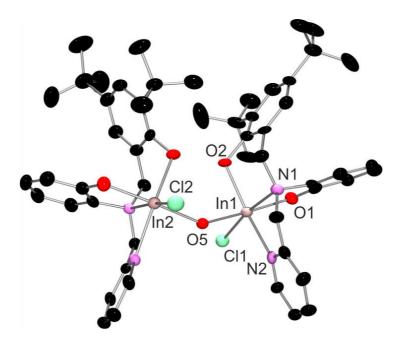


Fig. 8. Molecular structure of the water-brigded indium complex 35 [27].

Carpentier et al. reported the synthesis of a well-defined chloro-indium complex supported by a fluorinated diimino-dialkoxy ligand (36a; Fig. 7) [28]. The salt-metathesis reaction was selective only in the case of the ethylene-bridged ligand, as similar reactions attempted under identical conditions with the cyclohexylene-bridged diimino-dialkoxy ligand led to a mixture of unidentified products. More recently, Mehrkhodavandi et al. reported the successful preparation of a chiral chloro indium salen derivative (39; Fig. 7) using such a salt metathesis procedure from $\{Salen\}K_2$ [29].

Scheme 12. Indium complexes supported by {OSSO}-type ligands reported by Okuda et al. for the ROP of LA [25].

Quite disappointingly, only few examples of selective salt-metathesis reactions to transform the halo-indium into alkoxy(aryloxy) complexes were reported. Mehrkhodavandi et al. successfully transformed the chloro-salen indium complex **39** into its corresponding ethoxide derivative **40** (Fig. 7 and 9) by treatment with NaOEt [29]. Diaconescu et al. showed that the expected aryloxy-indium complex **42**, supported by a ferrocenyl-based diiminophosphorane-bisphenolate ligand, can be obtained in 85% yield from the reaction of the corresponding chloro indium complex **41** with sodium phenoxide (Fig. 10) [30]. The other reported attempts to form alkoxy-indium complexes by salt metathesis reactions of chloro

indium complexes with an alkoxide metal salt resulted in unidentified or undesired products [26,28]. For instance, formation of zwitterionic *ate* species such as **43** was documented [26]. Other effective synthetic routes to access discrete indium alkoxide species of potential value as ROP initiators were therefore sought after, primarily protonolysis routes.

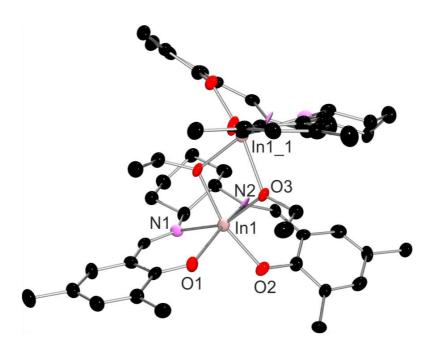


Fig. 9. Molecular structure of the ethoxide complex **40** (methyls of the *t*Bu groups are omitted for clarity) [29].

Fig. 10. Indium complexes supported by a ferrocenyl-diminophosphorane-bisphenoxy ligand [26] and zwitterionic indium derivative [30] obtained upon salt metathesis with an alkoxide.

3.1.2. Protonolysis reactions

3.1.2.1. Amido complexes

Protonolysis reactions constitute another route, usually much more selective than salt metathesis reactions, toward well-defined indium complexes. The use of such "σ-bond metathesis" reactions involved the indium tris(amide) precursor In[N(SiMe₃)₂]₃ for the preparation of potential catalysts/initiators for ROP reactions and were first described by Arnold, Okuda et al. (Scheme 13) [31]. The reaction of In[N(SiMe₃)₂]₃ with 2 equiv of the racemic bidentate pro-ligand (*t*Bu)₂P(=O)CH₂CH(*t*Bu)OH proceeded with release of amine, and yielded a diastereomeric mixture composed of 90% of the racemic amido complex (*RR*)/(*SS*) (**45**) and 10% of the (*RS*) diastereomer (**45**°). When 3 equiv of the protio-ligand were used, a mixture of the homoleptic complex **44** as *fac*- and *mer*-isomers and a five-coordinated indium complex with a pendant non-coordinated P=O moiety was obtained. The presence of these three compounds was established by ¹H and ³¹P NMR spectroscopy, IR analyses and single crystal X-ray diffraction studies for the *fac*- and *mer*- isomers (Fig. 11).

Scheme 13. Five- and six-coordinate indium complexes supported by β -phosphine oxide alkoxy ligands for ROP of *rac*-LA [31].

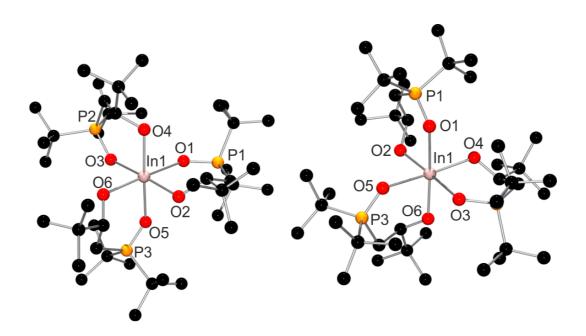


Fig. 11. Molecular structures of the *fac*- (left) and *mer*- (right) isomers of **44** [31].

Mountford et al. also described the synthesis of a five-coordinated amido-indium complex bearing a tetradentate triaza ligand (**33a**, Fig. 7) [26]. The solid state structure features a distorted geometry between trigonal bypyramidal and square pyramidal, with one of the longest In–N(SiMe₃)₂ bond length (2.176(3) Å) ever observed for this type of complex (Fig. 12).

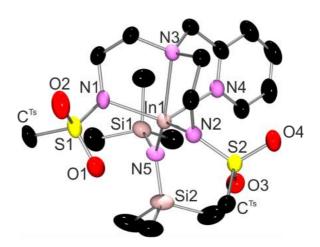


Fig. 12. Molecular structure of complex **33a** (*para*-tolyl moieties of the *t*Bu groups are omitted for clarity) [26].

3.1.2.2. Alkyl complexes

[InMe₃]_n [32], which exists as a coordination polymer, has been used as a convenient precursor for the synthesis of mono- and dimethyl-indium derivatives by σ -bond metathesis approach. This precursor can be used as an isolated product or generated *in situ* by reacting InCl₃ with 3 equiv of MeLi in polar solvents such as THF and Et₂O. Reactions between [InMe₃]_n and acidic pro-ligands were very selective starting from isolated InMe₃. Thus,

Okuda et al. [25] and Mehrkhodavandi et al. [22] reported the high-yield syntheses of monoand dialkyl-indium complexes 28 (Scheme 12) and 47 (Fig. 13), respectively, starting from isolated [InMe₃]_n. Okuda et al. [33] showed that a six-coordinate dinuclear methylindium complex supported by a (1,2-cyclohexanediyldithio)-2,2'-diphenoxy ligand (49, Fig. 13) can be prepared selectively by this approach. On the other hand, when [InMe₃]_n was generated in situ, a strict 3:1 stoichiometry between MeLi with InCl₃ reagents must be maintained in order to obtain the desired products, although this condition might not be always sufficient. For instance, Mehrkhodavandi et al. observed that the reaction of a diamino-phenol pro-ligand with [InMe₃]_n, generated in situ with an insufficient amount of MeLi, led to a mixture of the expected dimethyl-indium derivative 47 contaminated with a bis-indium by-product (48, Fig. 13) [22]. Also, in attempts to synthesize monomethyl-indium complexes of fluorinated dialkoxy ligands $(ON^RNO)^{2-}$ by reacting in situ $[InMe_3]_n$ (generated by the strict addition of 3 equiv of MeLi to InCl₃), Carpentier et al. reported that bimetallic lithium-indium complexes **38a,b** were isolated [28]. The latter observation was rationalized on the basis of a dynamic equilibrium between homoleptic [InMe₃]_n and ate Li[InMe₄] complexes, the latter being the kinetic product of the salt metathesis reaction. Also, the successful preparation of dimethyl phenoxy-imine indium complexes 50a,b using in situ generated [InMe₃]_n was achieved only with two pro-ligands; with many other imino-phenol pro-ligands, the reactions were not selective and no pure product could be isolated [34].

Fig. 13. Dimethyl indium complexes obtained by alkane elimination [22,34].

Compound In(CH₂SiMe₃)₃ is another valuable precursor; it is a stable, liquid product that can be prepared from the Grignard reagent Me₃SiCH₂MgCl and InCl₃ in a 3:1 stoichiometry [35]. SiMe₄ elimination reactions between acidic pro-ligands and In(CH₂SiMe₃)₃ proved quite reliable and afforded the corresponding complexes in high yields. For instance, the mono-carbyl four-coordinate complex 32c and five-coordinate complexes 32a,b, 37a, 37b (Fig. 7) and 51 (Fig. 14) were prepared using this approach [26,28]. Also, a large variety of four- and five-coordinate dicarbyl phenoxy-imine indium complexes of the type 50 (Fig. 15) were thus prepared, irrespective of the nature of the R imino substituents.³⁴

Fig. 14. Five-coordinate diamino-bisphenoxy carbyl indium complex used in ROP of cyclic ester [28].

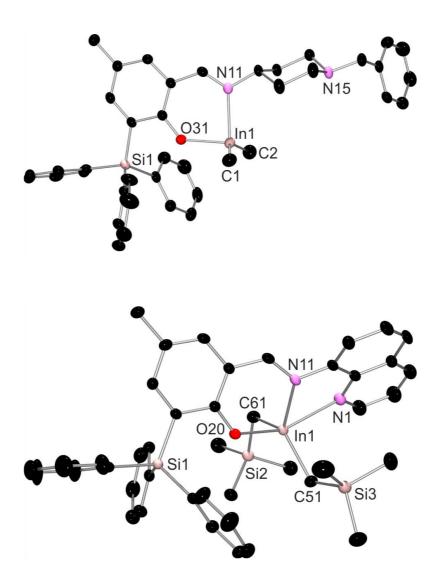


Fig. 15. Molecular structures of four-coordinate (top) and five-coordinate (bottom) dicarbyl phenoxy-imine indium complexes of the type **50** [34].

3.1.2.3. Aryloxy and alkoxy complexes

As abovementioned (*cf.* § 3.1.1.), efforts have been made toward the synthesis of alkoxy-indium complexes, since the latter are assumed to be the actual initiators of the ROP of cyclic esters *via* coordination-insertion mechanistic pathways (*vide infra*). Two different protonolysis routes were investigated: i) direct reaction of an acidic pro-ligand with the polymeric tris(alkoxide) precursor $[In(OiPr)_3]_n$, obtained preliminarily by salt metathesis reactions of sodium or potassium isopropoxide salts and an InX_3 precursor [36]; ii) alcoholysis reactions between adequate alkyl- or amido-indium complexes and alcohols.

The sole example of a successful, selective reaction using $[In(OiPr)_3]_n$ as precursor was reported by Okuda et al. with dithiabisphenols (Scheme 12) [25]. X-ray crystallographic and variable temperature ¹H NMR spectroscopic studies of the resulting compound **31h** (Fig. 16) revealed its dimeric structure formed by μ -bridging isopropoxy groups. This species exists in three different isomeric forms ($\Lambda\Lambda$, $\Delta\Delta$ and $\Lambda\Delta$) which are stable in toluene and pyridine solutions at ambient temperature. The analogous reaction between $[In(OiPr)_3]_n$ and the pro-ligand bearing bulkier cumyl substituents in the *ortho*- and *para*-positions of the phenoxy moieties led to the monomeric species in solution, as evidenced by ¹H NMR. In other cases, attempts to use the indium precursor $[In(OiPr)_3]_n$ led to mixtures of unidentified products [26,28].

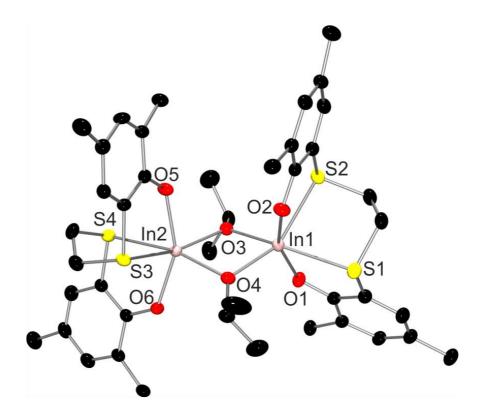


Fig. 16. Molecular structure of compound **31h** (methyls of the *t*Bu groups are omitted for clarity) [25].

Nucleophilic displacement of the [In]–N(SiMe₃)₂ amido group by 2,6-di-*tert*-butylphenolate selectively occurred (with HN(SiMe₃)₂ elimination) in the formation of the monomeric aryloxy-indium complex **46** supported by two equivalent β -functionalized phosphine oxide-alkoxy ligands (Scheme 13) [31]. On the contrary, treatment of the amido complex **33a** (Fig. 7) with *i*PrOH resulted in the formation of mixtures of ill-defined products [26]. Interestingly (for mechanistic considerations of the ROP reactions, *vide infra*), several independent studies reported that dimethyl- (**47**, Fig. 13) [22] and carbyl-indium (**32a,b**, **37a,b**, **50** and **51**, Fig. 7, 13 and 14) [26,28,34] complexes do not undergo protonolysis reaction using a broad range of conditions (polar and non-polar solvents, at room temperature or under reflux, prolonged reaction times). However, the reactions between In(CH₂SiMe₃)₃ and 1 equiv of ROH (R = *i*Pr, CH₂CH₂NMe₂) yielded the expected complexes, four-

coordinate di- μ_2 -O*i*Pr-bridged [In(CH₂SiMe₃)₂(O*i*Pr)]₂ and five-coordinate μ_2 -dialkoxy-bridged [In(CH₂SiMe₃)₂(OCH₂CH₂NMe₂)]₂ (Fig. 17), respectively [26].

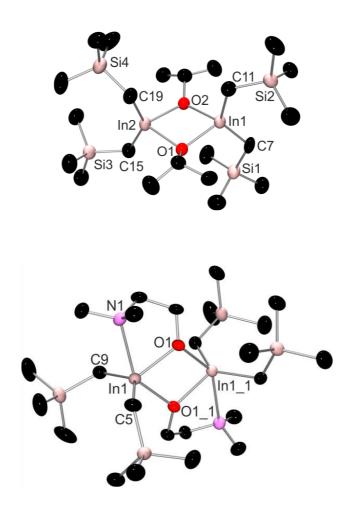


Fig. 17. Molecular structures of four-coordinate (top) and five-coordinate (bottom) μ_2 dialkoxy-bridged complexes of indium [26].

3.2. Polymerization of cyclic esters using indium complexes

3.2.1. Amido-indium precursors

The racemic mixture of complex **45** (Scheme 13) was evaluated as an initiator for the ROP of rac-LA in THF and dichloromethane at room temperature ([rac-LA]/[In] = 554–1108) [31]. A linear relationship between molecular weights (M_n) and monomer

conversions, along a quite close agreement between calculated and experimental molecular weights, demonstrated good initiation efficiency and an overall good control over the polymerization. The polymers isolated from experiments quenched at moderate conversions (< 56%) featured narrow molecular weights distributions ($M_w/M_n < 1.3$). In dichloromethane, longer reaction times were needed to produce high molecular weight ($M_{e_3}Si)_2N$ -terminated PLAs, with somewhat larger polydispersities ($M_w/M_n = 1.5-2.0$). Under the same conditions, the enantiopure version (R_s)-45 polymerized L-LA faster than the racemic version of 45, along with a better control of the molecular weight distribution ($M_w/M_n = 1.16 \ vs. \ 2.8$); this highlighted the preference of the enantiopure (R_s)-initiator for (S_s)-LA. Yet, only a moderately heterotactic PLA ($P_r = 0.61-0.65$) was isolated from the ROP of rac-LA using rac-45.

The ROP of rac-LA (100 equiv vs. In) promoted by complex **33a** was studied both in melt (130 °C) and in solution (toluene, 70 °C). The kinetic data in solution indicated a first order on monomer concentration. The plot of the molecular weight (M_n) vs. monomer conversion featured a linear relationship and the polymers had narrow molecular weight distributions ($M_w/M_n < 1.20$). However, the experimental molecular weights of polymers were much higher than the expected ones, consistent with only 15–50% initiation efficiency. In melt conditions, the experimental molecular weights of the PLAs were closer to the expected ones, and a somehow larger distribution ($M_w/M_n = 1.36$) was observed. No stereoselectivity was induced by this initiator though.

3.2.2. Alkyl-indium precursors

The methyl indium complex **14** (Scheme 10) was used for the ROP of CL (toluene, 0–60 °C, 100 equiv monomer) [19]. The PCLs exhibited molecular weights up to 70 800 g.mol⁻¹ and relatively narrow molecular weight distributions ($M_w/M_n = 1.2-1.6$). No chain-

end methyl group was identified by ¹H NMR spectroscopy and the precise nature of the initiating group could not be determined; formation of cyclic polymers cannot be ruled out in this case.

The ROP of rac-LA mediated by the bimetallic ate-complexes **38a,b** (Fig. 7), in toluene at 80 °C, proceeded faster with **38b** than with **38a** (99% conversion of 100 equiv of LA after 1 h vs. 96% conversion after 18 h, respectively) [28]. Assuming that one polymer chain grew per In center, the experimental molecular weights (M_n) were close to the expected ones. However, polymers had rather broad distributions ($M_w/M_n = 2.0-2.6$). The addition of iPrOH as exogenous co-activator improved significantly the control over molecular weights; yet, the PLA samples still featured large molecular weight distributions ($M_w/M_n = 1.7-2.4$). All those PLAs showed a very modest bias toward heterotactic enchainments ($P_r = 0.53-0.62$).

The ROP of L-LA promoted by the monocarbyl indium complex **29h** (Scheme 12) (27% conversion of 100 equiv to PLLA, 4 h, 100 °C, toluene) resulted in a polymer with a molecular weight much higher than the calculated one, indicating a very low initiation efficiency for this complex [25].

The two monocarbyl indium species **32a** (Fig. 7) and **51** (Fig. 14), bearing a pyridyl donor group, were active in the ROP of rac-LA ($k_{app} = 0.52$ and 0.76 h⁻¹, respectively; toluene, 70 °C, [LA]/[In] = 100) [26]. Switching to the complexes with ether and phenyl moieties (instead of the pyridyl group), **32b** and **32c** respectively (Fig. 7), dramatically decreased the ROP activity ($k_{app} = 0.013$ and 0.027 h⁻¹, respectively). Nonetheless, only a small fraction of the complexes initiated the ROP of rac-LA, as evidenced from the observation of experimental molecular weights (M_n) ca. 3 times higher than the expected ones. Nevertheless, polymers had narrow distributions ($M_w/M_n < 1.16$). Of important note, an NMR scale reaction between **32a**, BnNH₂ and rac-LA indicated the release of the protio-ligand from complex [26]; thus, in ROP reactions carried out under these conditions, the main active species was

not the expected protonolysis product, but rather the free-ligand itself and/or ill-defined metal species. In controlled experiments, the ROP of rac-LA was assessed using In(CH₂SiMe₃)₃ in combination with 5 equiv of BnNH2 (toluene, 70 °C); these reactions actually afforded polymers with experimental molecular weights in good agreement with the calculated ones and featuring narrow distributions ($M_{\rm w}/M_{\rm n}$ < 1.12). However, the polymerizations proceeded very slowly at room temperature ($k_{app} < 0.015 \text{ h}^{-1}$). NMR monitoring of the reaction between BnNH₂ and In(CH₂SiMe₃)₃ showed the formation of [In(CH₂SiMe₃)₂(NHBn)]₂, that is the amido of the previously described analogue isopropoxy-bridged dimer [In(CH₂SiMe₃)₂(OiPr)]₂ [26]. Both these benzylamido and isopropoxy indium derivatives were used to initiate the ROP of rac-LA (toluene, 70 °C, 100 equiv), resulting in atactic benzylaminocarbonyl- and isopropoxycarbonyl- end-capped PLAs, respectively.

Monocarbyl (diimino-dialkoxy)-indium complexes 37a,b (Fig. 7) exhibited low initiation efficiency (22% and 48%, respectively) in the ROP of LA (toluene, 80 °C, [LA]/[In] = 100–500), producing polymers with quite variable molecular weight distributions (M_w/M_n = 1.21 and 2.0, respectively). Combination of 37a,b with exogenous iPrOH resulted in a much better control over the polymerization, producing PLAs with narrow distributions (M_w/M_n = 1.08–1.21). As already mentioned, independent reactions between complexes 37a,b and iPrOH, carried out under various experimental conditions, demonstrated that these complexes remain reluctant to undergo protonolysis reactions. These data suggest the occurrence of an "activated monomer" mechanism rather than the usually claimed and/or assumed "coordination-insertion" one for the ROP of rac-LA (Scheme 14) [28,37]. In such "activated monomer" mechanism, the metal center acts a Lewis acid which activates, upon coordination, the monomer towards the *external* attack of a neutral nucleophilic initiator, *i.e.* the exogenous (macro)alcohol; this contrasts with the "coordination-insertion" mechanism where ring-opening proceeds via the nucleophilic reactivity of an *inner sphere* ligand, *i.e.* the anionic

(macro)alkoxide σ -bonded to the Lewis acidic metal center. The PLAs obtained from complexes **37a,b** featured a modest isotactic bias ($P_{\rm m}=0.62-0.69$), contrasting with the high $P_{\rm m}$ values observed for the polymers obtained with the analogous aluminum derivatives ($P_{\rm m}=0.80-0.87$) [38]. The authors tentatively attributed this difference in stereoselectivity to the influence of a larger ionic radius of the indium metal center and/or the apparently different operative mechanism.

"Coordination-insertion" ROP mechanism

$$[M] - OR \\ + \\ lactide$$

$$|M] - OR \\ |M] -$$

"Activated monomer" ROP mechanism

monomer activation and ring-opening

Scheme 14. Representations of the "coordination-insertion" (top) and "activated monomer" (bottom) mechanisms operative in ROP of lactide.

Phenoxy-imine dialkyl indium complexes {ON^R}InR'₂ (R' = Me, CH₂SiMe₃) of the type 50 (Fig. 13 and 15) were investigated in the ROP of rac-LA and compared to their dimethyl aluminium analogues {ON^R}AlMe₂ [34]. When combined with an alcohol (*i*PrOH or BnOH; up to 10 equiv vs. In), the {ON^R}InR'₂ complexes promoted the living immortal polymerization ((i)ROP) of rac-LA (TOF = ca. 40 mol(LA)·mol(In)⁻¹·h⁻¹ at 80 °C) and good control over the molecular weights with narrow polydispersities ($M_{\rm w}/M_{\rm n}=1.06-1.13$). However, none of the complexes induced stereoselectivity, except that supported by a 8quinolyl phenoxy-imine ligand, {ONN^{qui}}InMe₂, which produced PLA with a noticeable isotactic bias ($P_m = 0.70$). The analogous {ON^R}AlMe₂ proved similarly active for the (i)ROP of rac-LA in presence of an external alcohol, but achieved a significantly better stereocontrol than their indium analogues ($P_{\rm m}$ up to 0.80 for a variety of Al complexes having benzyl-type imino-substituents). Interestingly, while the indium complexes {ON^R}InR'₂ proved largely inert towards alcohols, the {ON^R}AlMe₂ complexes react with alcohols, in particular with alkyl (S)-H-lactate, to generate the corresponding $\{ON^R\}_{2-n}Al(OR)_{n+1}$ (n = 0,1) alkoxy compounds. Based on these differences whether regarding catalytic and stoichiometric behaviors, two different operative ROP mechanisms were suggested, depending on the nature of the metal center: it was thus proposed that Al-based complexes proceed through "coordination-insertion", as evidenced by the activity of isolated $\{ON^R\}_{2-n}Al(OR)_{n+1}$ complexes, while In-based complexes operate through an "activated monomer" mechanism (Scheme 14).

3.2.3. Alkoxy-indium complexes

a. Discrete monomeric and dimeric alkoxy-indium complexes

The isopropoxy indium complexes **31h,i** (Scheme 12) are active initiators for the ROP of L-LA (toluene, 50 °C, 100 equiv converted within 3.3 h) [25]. The polymers were

narrowly dispersed ($M_{\rm w}/M_{\rm n}=1.03-1.09$) but no linear correlation could be found between experimental molecular weights and monomer conversion. The thermodynamic data measured for these ROP reactions (${\bf 31h}$: $\Delta H^{\ddagger}=79(0)~{\rm kJ\cdot mol^{-1}}$, $\Delta S^{\ddagger}=-41(6)~{\rm J\cdot K^{-1}\cdot mol^{-1}}$; ${\bf 31i}$: $\Delta H^{\ddagger}=62(3)~{\rm kJ\cdot mol^{-1}}$, $\Delta S^{\ddagger}=-89(1)~{\rm J\cdot K^{-1}.mol^{-1}}$) are similar to those reported by Mehrkhodavandi et al. [23,24]. As compared to their previously described alkyl aluminum congener in presence of one equiv of iPrOH, 39 the indium derivatives ${\bf 31h,i}$ appeared to be similarly active (TOF = 31 mol(LA)·mol(Al)⁻¹·h⁻¹ at 70 °C vs. 16 mol(LA)·mol(In)⁻¹·h⁻¹ at 50 °C or TOF = 30 mol(LA)·mol(In)⁻¹·h⁻¹ at 100 °C). Also, similarly to the aluminum complexes, rac-LA ROP with ${\bf 31h,i}$ afforded atactic polymers.

The racemic amido complex **45** and the aryloxy-indium complex **46** (Scheme 13) described by Okuda et al. were evaluated in the ROP of *rac*-LA (dichloromethane, room temperature, [LA]/[In] = 600-2500) [31]. MALDI-ToF MS analyses of the resulting PLAs revealed that the polymerization is initiated by the "ancillary" ligand in the case of **45** and by the aryloxy group using complex **46**, as observed for related group 3 analogues [40]. Nonetheless, the linear relationship between molecular weights and conversion, and the relatively narrow molecular weights distributions ($M_{\rm w}/M_{\rm n}=1.2-1.7$) were indicative of an overall controlled ROP process. Expectedly, the metal-aryloxy group was a less efficient initiating group than the alkoxy one (42% conversion of 1 170 equiv after 16 h *vs.* 99% conversion of 1 248 equiv after 16 h). The ¹H NMR spectroscopic data exhibited a very modest isotactic bias ($P_{\rm m}=0.53-0.63$) for these polymers.

Rac- and (R,R)-salen ethoxide complexes **40** (Fig. 7) described by Mehrkhodavandi et al. are highly active initiators / catalysts for the ROP of rac-LA: 97% conversion of 200 equiv of monomer proceeded in 30 min at 25 °C in CH_2Cl_2 [29]. Up to 1 000 equiv of rac-LA were converted within 4 h under these conditions, which compares very favorably with aluminum analogues that typically require operating at higher temperatures. The ROP

proceeded with good control over the molar masses, with polydispersity values close to 1.5 and, interestingly, a significant bias toward isotacticity ($P_{\rm m}$ up to 0.77) was observed with (R,R)-40. A site-stereocontrol mechanism was proposed based on kinetic measurements with rac-, L- and D-lactides.

b. Mono or bis- μ_2 -O-bridged halide indium complexes

The water-bridged dinuclear chloro-indium complex **35** (Fig. 7) described by Sun et al. [27] promote the ROP of rac-LA (100 equiv, toluene, reflux), producing low molecular weight PLAs ($M_n = 3\,700-5\,700~{\rm g\cdot mol}^{-1}$) with rather narrow polydispersities ($M_w/M_n = 1.22-1.31$). The polymerization activity was not affected when the polymerization was carried out in air or under inert gas, or in combination with an exogenous alcohol (BnOH or EtOH), or even in the presence of water. This observation questions the identity of the actual active species. The resulting PLAs featured a slight heterotactic bias ($P_r = 0.63-0.69$).

ROP of LA using dinuclear μ_2 -halide/ethoxy complexes **19a,c**, **21e**, **33e** and **27e** (Scheme 11) developed by Mehrkhodavandi et al. appeared to be living, with a good correlation between experimental M_n values and lactide conversion along with narrow polydispersities for polymers [20,22,41]. A run performed at a high [monomer]/[In] ratio of 2100 allowed the production of high molecular weight PLA (up to 350 000 g·mol⁻¹), revealing this catalyst as one of the most efficient among indium compounds.

Two possible mechanisms for the ROP of LA promoted by **19a** and **23e** were proposed (Scheme 15) [24]. The first one is a classical "coordination-insertion" mechanism consisting of two steps: i) dissociation of the dimeric complex in the presence of LA by coordination of the monomer onto the metal center, ii) initiation by the nucleophilic In–OEt group. This mechanism was shown to operate for the μ_2 -OEt bridged halide indium complexes **19b,c**. The second mechanism, still revolving around coordination-insertion,

involves the formation of dinuclear propagating species derived from the bridged dinuclear μ_2 -OEt-halide indium initiator **19a**, in which one polymer chain grows per bridged ethoxide. A comparative study between **19a** and **23e** disclosed major differences in activity and stereoselectivity. Kinetic data obtained for these dinuclear indium complexes exhibited first-order dependence on the monomer and catalyst/initiator concentrations, that is an overall rate law expressed as: $-d[LA]/dt = k_p[LA][catalyst/initiator]$. Yet, the dinuclear indium complex **19a** was less active that the diethoxy-bridged complex **23e** ($k_p = 0.57$ vs. 1.78 M⁻¹·s⁻¹, respectively). The thermodynamic data for the ROP reactions initiated by these complexes, although different, were relatively close in terms of free energy ($\Delta G^{\dagger}_{273 \text{ K}} = 87(2)$, 70(4) kJ·mol⁻¹ for **19a** and **23e**, respectively), suggesting similar transition states in the proposed "coordination-insertion" mechanism.

$$(NNO_{tBu})InCl_2.lactide \\ lactide \\ (NNO_{tBu})InCl_2.lactide \\ lactide \\ (NNO_{tBu})InCl_2.lactide \\ (NNO_{tB$$

Scheme 15. Mechanistic proposals for ROP of LA mediated by dinuclear halide/ethoxy-indium complex type complexes (**19a-c**) [24].

Use of the enantiopure (R,R/R,R) or (S,S/S,S) versions of **19a** and **23e** brought additional mechanistic clues [22]. The relative rate value $(k_{rel} = k_L/k_D)$ in the ROP of L- and D-LA using (R,R/R,R)-**19a** as initiator was determined to be of ca. 14, whereas the reverse value (ca. 1/14) was obtained for (S,S/S,S)-**19b**. These selectivities are not preserved when complex **23e** was used. The k_{rel} value of ca. 2 obtained for (R,R/R,R)-**23e** was interpreted as an evidence that a different mechanism is operating in this case. Actually, the authors argued that if an identical dissociative process was operative in both cases, both complexes would have been expected to exhibit the same k_{rel} values. Besides, dissociation of complex **23e** in presence of LA or polar solvents was observed by ¹H NMR spectroscopy, contrary to complex **19a** which remained intact. Furthermore, PLA samples obtained with **19a** as a catalyst/initiator had a slight isotactic bias $(P_m = 0.53-0.62)$, whereas the PLAs obtained using **23e** were atactic. These observations constituted solid clues for the occurrence of two different mechanisms despite the close structural similarity of these two complexes.

The *immortal* ROP of rac- β -butyrolactone (rac-BBL), presumed to occur via a coordination-insertion mechanism, was conducted using **19a** ([BBL]/[In] = 200–5 000) in combination with 2 to 100 equiv of an exogenous alcohol (EtOH or CH₃(OCH₂CH₂)₇OH) [42]. After 21 h in THF at room temperature, poly(3-hydroxybutyrate)s (PHBs) with high molecular weights (up to 314 700 g·mol⁻¹) and narrow polydispersity (M_w/M_n =1.02–1.07) were isolated. ROP experiments performed under *immortal* conditions (*i.e.*, with excess exogenous alcohol) led to highly controlled molecular masses and very narrow molecular weight distributions (M_w/M_n = 1.02–1.03). All PHBs polymers were atactic.

3.2.4. Three-component initiating systems

The use of three-component catalytic/initiating systems made of InCl₃, BnOH and NEt₃ for the ROP of *rac*-LA was first described in 2009 by Tolman, Hillmyer et al. (Scheme

16) [43]. They demonstrated that the absence of one of these components on the initiation stage did not result in the formation of active ROP species. NEt₃ may be replaced by NBu₃, NHBu₂ or 1,8-bis(dimentylamino)naphthalene without any detrimental effect on the polymerization control. The latter result suggested that the base is not an integral part of the catalytically active species and is only used to activate the alcohol. The [InCl₃]/[BnOH] ratio can be varied from 1:1 to 1:4, still keeping good molecular weight control and narrow polydispersity indices. A zero-order dependence was determined on NEt₃ and BnOH concentrations, while the reaction rates were first-order dependent on InCl₃ and rac-LA concentrations ($k_{\text{obs}} = 2.7 \cdot 10^{-4} \text{ s}^{-1}$, at 25 °C in dichloromethane) [44]. The overall rate law was then described as: $-d[LA]/dt = k_p[rac-LA][InCl_3]$, with $k_p = 0.3 \text{ M}^{-1} \cdot \text{s}^{-1}$. Most interestingly, the nature of the metal precursor (i.e., InCl₃) is of particular importance for the ROP process. In fact, analogous systems incorporating AlCl₃ or GaCl₃ were inactive under similar conditions. An excess of InCl₃ vs. BnOH ([InCl₃]/[BnOH] > 1) was observed to slow down the ROP process and the resulting polymers featured broadened molecular weight distributions. Other indium halides, such as InBr₃ and InI₃, were also tested for the ROP of rac-LA, but only afforded poorly active systems: $k_{\rm obs}$ for InBr₃ was determined of 2.6 10^{-5} s⁻¹, whereas polymerization using InI₃ was mostly ineffective. Quite uniquely, the [NEt₃]/[BnOH]/[InCl₃] (2:1:1) system formed atactic PLA from meso-LA, while highly heterotactic PLA was obtained from rac-LA ($P_r = 0.86-0.97$). The first order dependence on L-LA concentration and the respective apparent rate constants for L-LA and rac-LA (k_{obs}^{L-LA}) $2.1 ext{ } 10^{-5} ext{ s}^{-1} ext{ vs. } k_{\text{obs}}^{\text{ rac-LA}} = 2.7 ext{ } 10^{-4} ext{ s}^{-1}) ext{ were consistent with the preferred heterotactic}$ alternating incorporation of the monomer. The tacticity was also dependent on the temperature of polymerization. Thus, experiments conducted at lower temperatures resulted in higher heterotacticity values ($P_r = 0.94$ at 0 °C vs. $P_r = 0.86$ at 60 °C and $P_r = 0.60$ at 140 °C).

Scheme 16. Proposed mechanism for the ROP of lactide using Tolman-Hillymer's three-component system [44].

Structural studies on the isolated model compound [InCl₃(deapH)(H₂O)]₂ (deapH = 3-diethylamino-1-propanol; Fig. 18) provided insights in the nature of the active species generated in the polymerization process [44]. Similar structures in solution with various levels of aggregation (between [InCl₃(deapH)(H₂O)]₂ and [InCl₃(deapH)]_n) were corroborated by PGSE NMR spectroscopy experiments. The model complex [InCl₃(deapH)(H₂O)]₂ polymerized rac-LA (though with a lower polymerization rate than the $in \ situ \ 3$ -component system: $t_{1/2} = 155 \ vs. 43 \ min)$ to yield PLA also with a high heterotactic bias ($P_r = 0.92$). This is consistent with similar, or at least closely related, active species for [InCl₃(deapH)(H₂O)]₂ and the system [NEt₃]/[BnOH]/[InCl₃] (2:1:1). To further study the polymerization mechanism, the homoleptic indium complex [In(OCH₂CH₂OCH₃)₃] was also tested in the ROP of rac-LA, which resulted in atactic PLA. Yet, the addition of InCl₃ (1 equiv vs. [In(OCH₂CH₂OCH₃)₃]) led to the production of PLA exhibiting a high heterotacticity ($P_r = 0.91$), implying that the presence of chloride is essential during the polymerization process [43,44].

Fig. 18. Representation of [InCl₃(deapH)(H₂O)]₂ based on the X-ray crystal structure [44].

ROP of CL mediated by the same system ([NEt₃]/[BnOH]/[InCl₃]) led to the controlled formation of PCL [44]. CL derivatives having methyl-substituents at the 3-, 4- and 5-positions were also used as monomers. The resulting polymers exhibited controlled molecular weights and relatively narrow molecular weight distributions ($M_w/M_n = 1.05-1.8$).

A similar ternary initiating system, NEt₃/BnNH₂/InCl₃ (2:2:1–2:5:1), incorporating benzylamine (instead of benzyl alcohol) was explored by Mountford et al. in the ROP of *rac*-LA [26]. This system appeared to be less active by one order of magnitude than that of Tolman and Hillmyer, but performs better than the one generated from In(CH₂SiMe₃)₃ and BnNH₂ (*vide supra*). The polymerization reactions also afforded heterotactic-enriched amineterminated PLAs (*P*_r up to 0.85).

4. Conclusions

This review gathered a series of results about the behavior of new gallium- and indium-based ROP initiators/catalysts brought into comparison with their aluminum analogues. Some of these species have shown promising potential as catalysts, being equal or even superior to their aluminum counterparts. One of the remaining issues associated with this

field of chemistry lies in the identification, in each specific case, of the effective polymerization mechanism. Although many of these Ga and In compounds have been claimed to mediate the ROP of cyclic esters via classical "coordination-insertion" pathways (usually more stereoselective), recent investigations have shed light on alternative and plausible "activated monomer" (often less or non- stereoselective) mechanisms. Gaining knowledge on the role of the group 13 metal when combined with the appropriate ligand into promoting a given mechanism would undoubtedly be beneficial to new and yet-be-designed potent stereoselective catalysts for controlled ROP of cyclic esters.

5. Acknowledgments

Financial support of this work by the French Ministère de l'Enseignement Supérieur et de la Recherche (PhD grant to MN), the Centre National de la Recherche Scientifique, the Université de Strasbourg, and the Université de Rennes 1 is gratefully acknowledged.

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