

Pyrolysis of Methyl *tert*-Butyl Ether (MTBE). 1. Experimental Study with Molecular-Beam Mass Spectrometry and Tunable Synchrotron VUV Photoionization

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An experimental study of methyl *tert*-butyl ether (MTBE) pyrolysis (3.72% MTBE in argon) has been performed at low pressure (267 Pa) within the temperature range from 700 to 1420 K. The pyrolysis process was detected with the tunable synchrotron vacuum ultraviolet (VUV) photoionization and molecular-beam mass spectrometry (MBMS). About thirty intermediates are identified from near-threshold measurements of photoionization mass spectrum and photoionization efficiency spectrum. Among them, H₂, CO, CH₄, CH₃OH and C₄H₈ are the major pyrolysis products. The radicals such as methyl, methoxy, propargyl, allyl, C₄H₅ and C₄H₇ are detected. The isomers of pyrolysis products are identified as well, i.e., propyne and allene, 1,2,3-butatriene and vinylacetylene, isobutene and 1-butene, propanal and acetone. Furthermore, the mole fractions of the pyrolysis products have been evaluated under various temperatures. Meanwhile, the initial formation temperatures of different pyrolysis products can be obtained. This work is anticipated to present a new experimental method for pyrolysis study and help understand the pyrolysis and combustion chemistry of MTBE and other oxygenated fuels.

1. Introduction

Pyrolysis is a key process in combustion. Most combustion intermediates are derived from the pyrolysis process, especially for the primary degradation products of fuel and hydrocarbon subsequent growth processes. Moreover, the pyrolysis of fuels (such as benzene, toluene, methyl *tert*-butyl ether (MTBE), isooctane, *n*-heptane and JP-10) has been studied by different groups with various methods, such as flow tube,^{1–7} shock tube,^{8–16} and Knudsen cell.^{17,18} It is noticeable that most previous investigations adopted electron-impact ionization mass spectrometry (EIMS) and/or gas chromatography (GC) to detect pyrolysis products. The limited energy resolution of ionizing electrons and fragmental interference preclude the identification of radicals and isomeric species for EIMS, whereas reactive molecules such as radicals can hardly be observed by the GC method. More recently, O’Keeffe and co-workers studied the thermal decomposition of azidoacetone using molecular-beam EIMS.¹⁹

MTBE is the most commonly used gasoline additive, in view of its excellent antiknock characteristics,²⁰ cost-effective, good emission reduction of carbon monoxide, ozone, benzene and other toxic hydrocarbons,²¹ and efficiency improvement of internal combustion engine. Due to its undesirable property of water solubility, the leakage of MTBE is a potential contaminant to groundwater and human body. So its use is eliminated or limited in USA. But it is still used frequently in Europe and Asia. New degradation methods will decrease the threat.^{22,23} Moreover, the study of the high temperature chemistry of MTBE will improve the understanding of the influence of the MTBE molecular structure on its many excellent characteristics, which may be helpful to find out more useful additives. Its oxidation^{24–29} and combustion^{30,31} have been extensively studied before. But unfortunately there have been few comprehensive studies of

MTBE pyrolysis, which is crucial for understanding the high temperature chemistry of MTBE and extending our knowledge of selecting gasoline additives.

Choo et al. investigated the thermal decomposition of MTBE at very low pressures (4.9×10^{-3} – 4.9×10^{-1} Pa) and relative low temperature 800 K,¹ where primary pyrolysis is dominant. Secondary pyrolysis can become more important in fuel-rich conditions, but previous study of the secondary pyrolysis was scarce. Chambreau et al. studied the pyrolysis products of MTBE using photoionization mass spectrometry at the VUV wavelength of 118 nm.² Major products and few minor products were detected in the previous investigations. Moreover, less effort has been made to distinguish the isomeric intermediates.

Recently, the molecular-beam mass spectrometric technique coupled with tunable synchrotron VUV photoionization has been introduced in premixed flames.^{32–39} The high energy resolution and broad energy tunability of synchrotron VUV light can help distinguish most isomers and reduce fragmentation via near-threshold photoionization, which enables the unambiguous detection of intermediates. For example, this method can identify radicals and isomers (e.g., enols and aldehydes) in hydrocarbon flames.^{32,35,36} Here, we report an experimental study of MTBE pyrolysis using molecular-beam mass spectrometry (MBMS) and tunable synchrotron VUV photoionization. Benefiting from the broad tunability of synchrotron light, this new method is anticipated to provide a full picture of the pyrolysis process of MTBE, including the comprehensive observation of pyrolysis species and detailed measurements of their mole fraction profiles.

2. Experimental Method

The experimental work was carried out at National Synchrotron Radiation Laboratory (NSRL) in Hefei, China. Two beamlines were used for this study. One is a newly constructed beamline using undulator radiation from the 800 MeV electron

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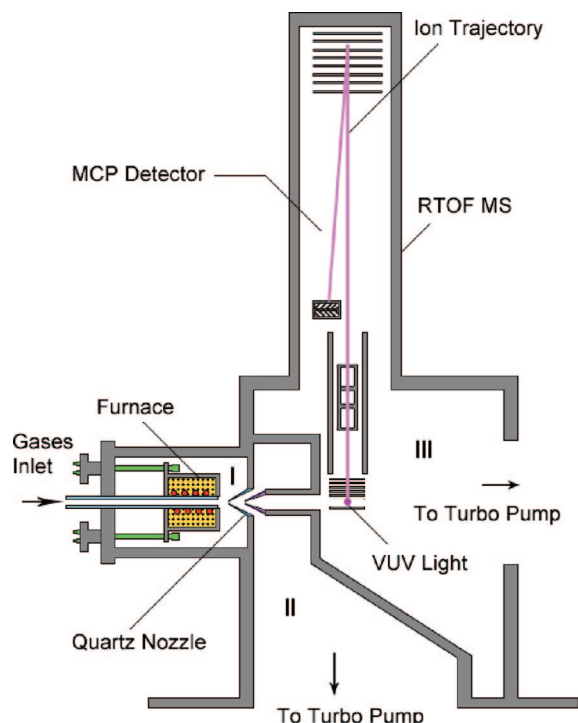


Figure 1. Schematic diagram of pyrolysis apparatus with molecular-beam sampling mass spectrometer. Regions **I**, **II** and **III** are the pyrolysis chamber, the differential pumped chamber, and the photoionization chamber, respectively. The synchrotron VUV light crosses vertically with the molecular beam and the ion trajectory, as indicated in the figure.

storage ring. Synchrotron radiation is dispersed by a 1 m Seya-Namioka monochromator equipped with a laminar grating (1500 grooves/mm, Horiba Jobin Yvon) covering the photon energies from 7.80 to 24.00 eV. The monochromator is calibrated with the known ionization energies of the inert gases. The energy resolving power ($E/\Delta E$) is about 1000. The average photon flux can reach the magnitude of 10^{13} photons/s. A gas filter is used to eliminate higher-order harmonic radiation with Ne or Ar filled in the gas cell. The other beamline utilizes radiation from a bending magnet with the photon energy range from 6.90 to 11.81 eV, which has been described in detail previously.³⁷ A LiF window is used to eliminate higher-order harmonic radiation. A silicon photodiode (SXUV-100, International Radiation Detectors, Inc.) is used to monitor the photon flux for normalizing ion signals.

As shown in Figure 1, the experimental setup consists of a pyrolysis chamber (**I**) with a high temperature furnace, a differentially pumped chamber (**II**) with a molecular-beam sampling system, and a photoionization chamber (**III**) with a reflectron time-of-flight mass spectrometer (RTOF-MS). The photoionization chamber and the differential chamber are pumped by two turbomolecular pumps with pumping speeds of 600 and 1500 L/s, respectively. A 15 L/s mechanical pump backs the turbopump of the photoionization chamber, and a 15 L/s mechanical pump plus a 70 L/s roots pump back the turbopump of the differential chamber. The pyrolysis chamber is pumped with a 27 L/s mechanical pump plus a 70 L/s roots pump. A quartz cone-like nozzle with a ~ 500 μm orifice at the tip is used to sample the pyrolysis species, including the reactant (MTBE), products, and intermediates. The sampled pyrolysis species form a molecular beam in the differentially pumped chamber and pass into the photoionization chamber through a nickel skimmer. Then, the molecular beam is crossed by the

tunable synchrotron VUV light in the ionization region. Photoions produced by the VUV light are drawn out of the photoionization region by a pulse extraction field triggered with a pulse generator (DG 535, SRS), and then the ions are detected by a microchannel plate (MCP) detector. The ion signal is recorded by a multiscaler (P7888, FAST Comtec) after it is amplified with a preamplifier VT120C (EG & G, ORTEC).⁴⁰

With the variation of photon energy, a series of mass spectra can be taken at the specified temperature for measurements of photoionization efficiency (PIE) spectra. The integrated ion intensity for a specific mass is normalized by the photon flux and plotted as a function of the photon energy, which then yields a PIE spectrum containing precise information of ionization energies (IEs) of corresponding species. In this work the PIE spectra have been measured at the pyrolysis temperature of 1380 K. Considering the cooling effect of molecular beam,⁴¹ the experimental error for determined IEs is within 0.05 eV. To keep near-threshold ionization and avoid fragmentation, we scanned the temperature at some selected photon energies for evaluation of mole fractions.

The mixture of MTBE and Ar is fed into a 3-mm-ID (inside diameter) and 300-mm-length alumina flow tube with 100 mm inside the furnace. MTBE is diluted with Ar, which is controlled by a MKS mass flow controller with the flow rate of 0.50 standard liter per minute (SLM). And MTBE is controlled by a syringe pump (ISCO 1000D) with the liquid flow rate of 0.10 mL/min (equivalent to 0.0193 SLM in gas phase) at room temperature. After the syringe pump, MTBE is vaporized and mixed with Ar in a vaporizer with a temperature of 360 K. Thus, the total flow rate is 0.5193 SLM, and the inlet mole fraction of MTBE is calculated to be 3.72%. To reduce collisions of the pyrolysis species and detect the primary and secondary products containing radicals, the pressure of the pyrolysis chamber was kept at 267 Pa in this work, which was controlled by a MKS throttle valve. The temperature was measured by a Pt-30% Rh/Pt-6% Rh thermocouple inserted into the heating region inside the flow tube. The temperature uncertainty is within 50 K.

3. Flow Conditions in Pyrolysis Zone

The flow conditions are evaluated by using pure Ar. Because the Ar concentration is much higher than that of the MTBE sample, the conditions should be essentially similar to the sample-laden flow. The detailed calculation and discussion can be found in the Supporting Information; only a brief description and some results are shown below. When the flow rate of pure Ar is 0.5193 SLM (mass flow rate = $2.18 \text{ Kg} \cdot \text{s}^{-1} \cdot \text{m}^{-2}$), which equals the total flow rate of diluted Ar and MTBE in this work, the Reynolds number (Re) of the flow is calculated to be 308.2–110.6 over the temperature range from 298 to 1420 K. In view of $Re < 2000$, the flow can be considered as a laminar one.

The standard isothermal compressible flow equations with appropriate parameters can be used to calculate the pressure, flow characteristics and residence time of flow reactor.^{42,43} As shown in Figure 2, the pressure, density, velocity of midpoint of the pyrolysis zone (i.e., 50 mm upstream from the exit of flow tube) as well as the residence time are dependent on the temperature. Among them, the pressure and velocity increase by about a factor of 1.4 with the increase of temperature, whereas both the density and residence time decrease by about a factor of 1.4. It should be pointed out that actually the pressure at the exit port is slightly higher than that in the pyrolysis chamber, which could cause the results deduced from above

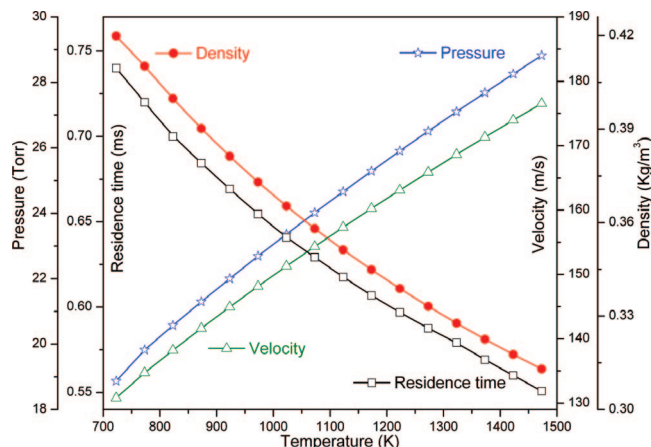


Figure 2. Temperature dependence of the pressure, density, and velocity of midpoint of the pyrolysis zone, as well as residence time, in the pyrolysis zone.

evaluations (pressure, density and residence time) a little lower. This is accordant with the practical situation. At 298 K the measured pressure at 300 mm upstream from the exit of the flow tube is 2670 Pa, which is slightly lower than the calculated pressure (2790 Pa).

The diffusion length $\langle r \rangle$, which is the root-mean-square (rms) displacement along one-dimension (radial) of an individual MTBE molecule as it randomly walks through Ar, is evaluated to be about 3 mm over the temperature range from 700–1420 K. For most MTBE molecules, $\langle r \rangle$ is large enough to cause at least one collision on the wall during the residence time, so the wall catalyzed effect cannot be ignored in our experimental conditions. That is, both homogeneous and heterogeneous reactions occur in the pyrolysis process. However, the collision between MTBE and Ar is dominant; thus there is minor contribution from the wall reaction. Moreover, after the experiment runs for a while, the carbon deposited on the internal wall of the flow tube may passivate the wall.

4. Results and Discussion

4.1. Identification of Pyrolysis Species. In this work, the results are mainly deduced from the measurements of photoionization mass spectra. Figure 3 shows a series of partial mass spectra taken at a temperature of 1420 K and the different photon energies labeled on the figure. A number of peaks with $m/z = 15$ –58 can be observed at the photon energy 11.81 eV, which belong to C to C₄ hydrocarbons. With the decrease of photon energy, the number of peaks also reduces. Furthermore, isomeric identification of pyrolysis species can be performed by the measurements of PIE spectra. For example, Figures 4 and 5 display PIE spectra of some intermediates formed in the pyrolysis of MTBE.

A clear onset at 9.82 eV on the PIE spectrum of $m/z = 15$ in Figure 4a corresponds to ionization of the methyl radical (IE = 9.84 eV⁴⁴). Similarly, an onset on the PIE spectrum of $m/z = 31$ is located at 10.76 eV, as shown in Figure 4b, which corresponds to the IE of methoxy radical (IE = 10.72 eV⁴⁴). The signal increases sharply around 11.60 eV, which includes the contribution from fragmentation of methanol. Figure 5a represents the PIE spectrum of $m/z = 32$. The onset is located at 10.82 eV, which corresponding to ionization of methanol (IE = 10.84 eV⁴⁴). Methanol is one of the major stable products in the MTBE pyrolysis, which will be discussed below. There are two possible isomers for C₃H₄ ($m/z = 40$), that is, allene (IE = 9.69 eV⁴⁴) and propyne (IE = 10.36 eV⁴⁴). Figure 5b shows

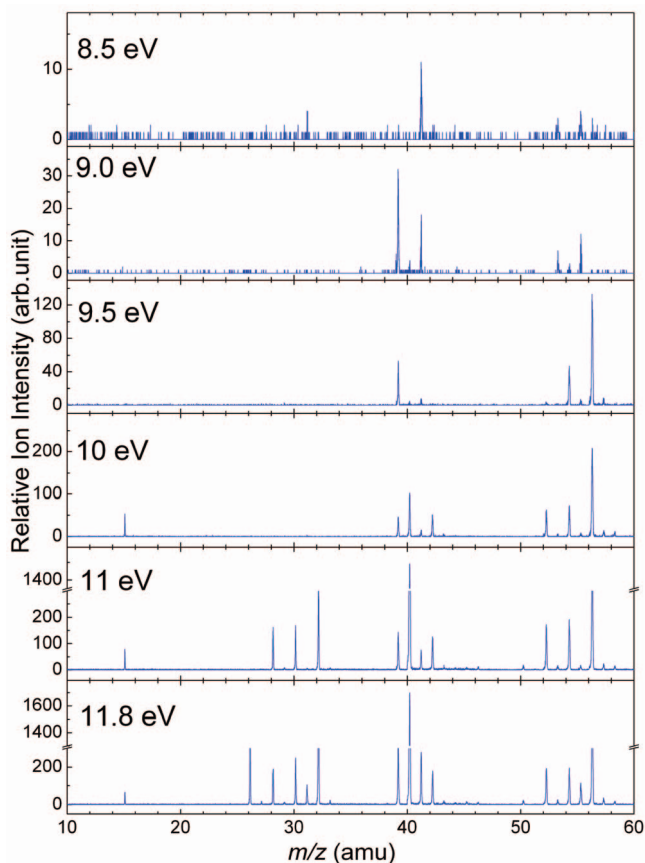


Figure 3. Photoionization mass spectra of MTBE pyrolysis taken at the temperature of 1420 K and different photon energies as labeled in the figure.

two clear onsets on the PIE spectrum of $m/z = 40$, implying both allene and propyne formed in the pyrolysis of MTBE. The solid curve in Figure 5b presents the relative photoionization cross section simulated for a best-fit isomeric composition of $20 \pm 5\%$ allene and $80 \pm 5\%$ propyne (the photoionization cross section data for pure propyne and allene are reported by Cool et al.³⁸) and has the similar trend of the PIE spectrum measured in the pyrolysis of MTBE. One clear onset at 9.68 eV is observed in the PIE spectrum of $m/z = 58$, which corresponds to ionization of acetone (IE = 9.70 eV⁴⁴). But the difference between the experimental data and the PIE spectrum of acetone can be found above 9.95 eV, which implies that another isomer could contribute to the measured PIE spectrum. After considering contribution of propanal (IE = 9.96 eV⁴⁴) to the PIE spectrum, the experimental data are in good agreement with the simulated curve for isomeric composition of $53 \pm 5\%$ acetone and $47 \pm 5\%$ propanal below the photon energy of 10.68 eV, as shown in Figure 5c. There still exists a difference between the simulated curve and the experimental data above 10.68 eV, which corresponds to contribution of ionization of isobutane (IE = 10.68 eV⁴⁴). Similarly, mass 56 includes three species of isobutene (IE = 9.22 eV⁴⁴), 1-butene (IE = 9.55 eV⁴⁴) and 2-propanal (IE = 10.11 eV⁴⁴), as shown in Figure 5d. Here only a few PIE spectra are selected to explain isomeric identification for pyrolysis study. The intermediates and products identified in this work are listed in Table 1 with their IEs. For the species with trace level, their IEs are not listed in the table.

4.2. Mole Fraction Evaluation. The mole fraction of observed pyrolysis species versus the pyrolysis temperature can be evaluated from the measurements of near-threshold photoionization mass spectra taken at different temperatures, as shown

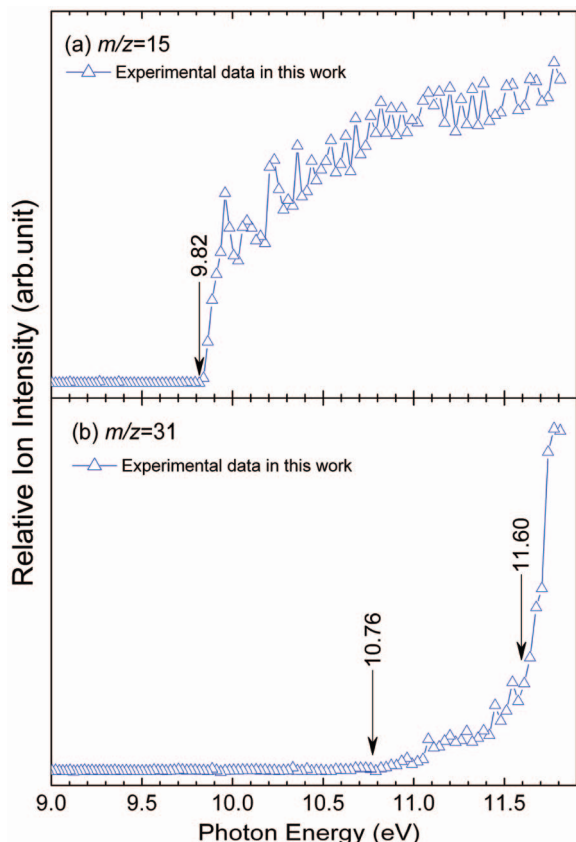


Figure 4. (a) PIE spectrum of $m/z = 15$ and (b) PIE spectrum of $m/z = 31$ from pyrolysis of MTBE.

in Figure 6. Ar is used as the reference species for mole fraction evaluation in this work due to its inert chemical property. Because the pressure keeps constant at the sampling position, the variation of Ar signals with increasing temperature is mainly caused by various reasons, including the gas expansion at the high temperature, distance between nozzle and the furnace, and the variation of total gaseous molecular number caused by pyrolysis. In this work, the total influence is defined as the gas expansion coefficient $\lambda(T)$, which should be identical for all pyrolysis species. $\lambda(T)$ can be presented from the measurements of Ar signal as a function of temperature, as shown in Figure 7. The gas expansion coefficient $\lambda(T)$ indicates a monotonous decrease between 700 and 1420 K. However, it is possible that expansion effects are mass dependent. Fortunately, in the present case only significant effect might be for H_2 , which will tend to scatter out of molecular beam due to its light mass. The mole fraction evaluation for H_2 is special, presented below in detail. Cool et al. described a method for mole fraction evaluation, which is mainly applied to low-pressure premixed flame.⁴⁵ Basing on the method by Cool et al., a modified method is introduced for pyrolysis study in this work.

For species i , the ion signal (S_i) is written as the following equation,

$$S_i(T, E) = C \times X_i(T, E) \times \sigma_i(E) \times D_i \times \Phi_p(E) \times \lambda(T) \quad (1)$$

Here C is a proportional constant, $X_i(T, E)$ is the mole fraction of species i at the temperature T and photon energy E , $\sigma_i(E)$ is the photoionization cross section of the species i at the photon energy E , D_i is the mass discrimination factor for the species i , $\Phi_p(E)$ is the photon flux. Thus, for the fixed photon energy and photon flux, the mole fraction of MTBE at the temperature T can be evaluated by eq 2,

$$X_{\text{MTBE}}(T, E) = X_{\text{MTBE}}(T_1, E) \times S_{\text{MTBE}}(T, E) / S_{\text{MTBE}}(T_1, E) / \lambda(T) \quad (2)$$

$S_{\text{MTBE}}(T_1, E)$ and $X_{\text{MTBE}}(T_1, E)$ represent the initial ion signal and the inlet mole fraction of MTBE before its decomposition. In this study, T_1 is defined as 700 K for MTBE, which means that the pyrolysis process just begins at this temperature. $X_{\text{MTBE}}(T_1, E)$ is 3.72%. However, MTBE is ready to dissociate to the fragments $C_4H_9O^+$ ($m/z = 73$) and $C_4H_9^+$ ($m/z = 57$) at the photon energy of 11.81 eV, as shown in Figure 6. The ion signal profile of $m/z = 73$ versus the pyrolysis temperature has the same tendency as that of MTBE cation. Thus the mole fraction of MTBE is derived from the data of $m/z = 73$ in this work.

Then the mole fraction of C_2H_2 can be calculated by eq 3,

$$X_{C_2H_2}(T) / X_{Ar} = [S_{C_2H_2}(T, E') / S_{Ar}(T, E')] \times [\sigma_{Ar}(E') / \sigma_{C_2H_2}(E')] \times [D_{Ar} / D_{C_2H_2}] \quad (3)$$

In the above equation, E' is 16.00 eV. Furthermore, mole fractions of hydrocarbon species can be calculated by eq 4,

$$X_i(T) / X_{C_2H_2}(T) = [S_i(T, E) / S_{C_2H_2}(T, E)] \times [\sigma_{C_2H_2}(E) / \sigma_i(E)] \times [D_{C_2H_2} / D_i] \quad (4)$$

D_i was measured and is presented as Figure S1 in the Supporting Information. Photoionization cross sections of some small hydrocarbons can be found in the literature.^{38,46–49} To reduce the uncertainty of mole fraction evaluation in this work, we measured the value of $\sigma_i D_i$ for H_2 , which is the most abundant product in this work. From the cold flow measurements of the binary mixture of H_2 and Ar, the ion signal ratio of H_2 to Ar can be directly obtained to calculate the value of $\sigma_i D_i$. Because the elements C, H and O are kept as a constant, the hydrogen element balance was employed to normalize the total mole fractions of pyrolysis species, leading to an estimated uncertainty within 30% (see Figure S2 in the Supporting Information).

4.3. Mole Fraction Profiles and Decomposition Pathways.

In this study, photon energies of 16.00, 15.00, 13.00, 11.81, 11.50, 11.00, 10.00, 9.50 and 8.50 eV are selected for the measurements of temperature scan to get near-threshold photoionization of all observed pyrolysis species. The initial formation temperatures (T_F), the maximum mole fractions (X_M) and the corresponding temperatures (T_M) of some intermediates are also listed in Table 1.

About thirty pyrolysis species have been observed in this work, whose mole fraction profiles are presented in Figures 8 and 9. The mole fraction profiles of MTBE, major products (H_2 , CO, CH_4 , CH_3OH and C_4H_8) are illustrated in Figure 8. MTBE begins to decompose around 730 K, and its concentration decreases gradually from the initial value of 3.72% to full decomposition at 1400 K. The concentrations of CO and H_2 increase continuously with temperature increasing, and their T_F 's are 890 and 1060 K, respectively. The T_F 's of both CH_3OH and C_4H_8 are 730 K. The maximum mole fractions of CH_3OH and C_4H_8 are $2.31E-2$ and $3.04E-2$, respectively, at the temperature 1260 K. The T_F of CH_4 is 940 K and its mole fraction reaches the peak at 1420 K.

Figure 9a shows mole fraction profiles of C_1 to C_2 intermediates including CH_3 , C_2H_2 , C_2H_4 , CH_2O and CH_3O . As seen from the figure, T_F 's of these species are in the range 850–1260 K, whereas their T_M 's are in the range 1220–1420 K. The mole fraction profiles of C_3 intermediates, including C_3H_3 , C_3H_4 (allene and propyne), C_3H_5 and C_3H_6 are displayed in Figure

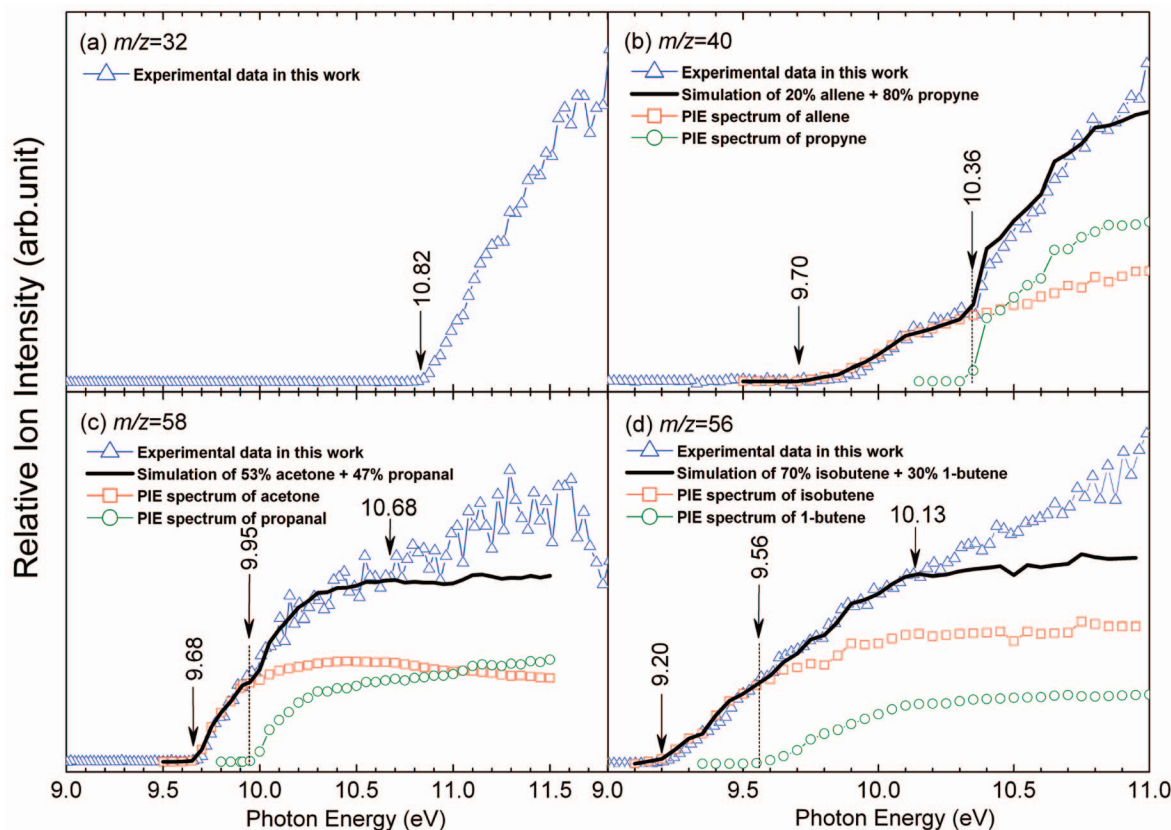


Figure 5. (a) PIE spectrum of $m/z = 32$ from pyrolysis of MTBE. (b) PIE spectrum of $m/z = 40$ measured from pyrolysis of MTBE, along with the simulated relative photoionization cross section (the solid line) for a mixture of $20 \pm 5\%$ allene and $80 \pm 5\%$ propyne. (c) PIE spectrum of $m/z = 58$ measured from pyrolysis of MTBE, along with the simulated relative photoionization cross section (the solid line) for a mixture of $53 \pm 5\%$ acetone and $47 \pm 5\%$ propanal. (d) PIE spectrum of $m/z = 56$ measured from pyrolysis of MTBE, along with the simulated relative photoionization cross section (the solid line) for a mixture of $70 \pm 5\%$ isobutene and $30 \pm 5\%$ 1-butene.

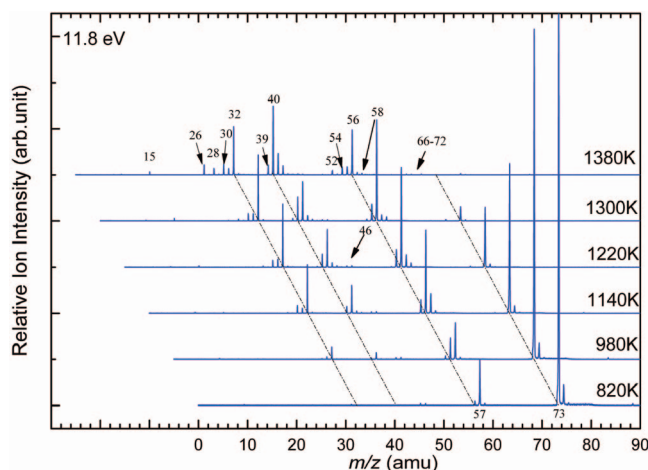


Figure 6. Stack plot of photoionization mass spectra of MTBE pyrolysis taken at the photon energy of 11.81 eV with different temperatures labeled in the figure.

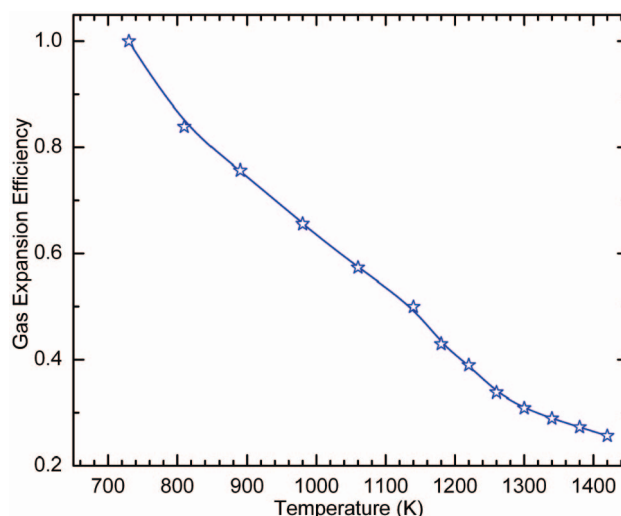


Figure 7. Gas expansion coefficient versus the pyrolysis temperature.

9b. T_F 's and T_M 's of these species are in the ranges 850–1260 and 1340–1420 K, respectively. Figure 9c shows mole fraction profiles of C_4 intermediates, including C_4H_2 , C_4H_4 , C_4H_6 and C_4H_7 . The T_F 's of these species are in the range 980–1220 K, and the T_M 's are above 1380 K. The mole fraction profiles of C_2H_6O , C_3H_6O , C_5H_6 , C_5H_8 , C_5H_{10} and C_6H_6 are displayed in Figure 9d with T_F 's and T_M 's in the ranges 850–1260 and 1260–1420 K.

The formation temperature of methanol and isobutene is around 730 K, which is lower than those of all other pyrolysis

products. This is actually in good agreement with previous work that the most favorable pyrolysis pathway is the dissociation of MTBE to methanol and isobutene via a four-member-ring transition state.¹ When the pyrolysis temperature reaches around 900 K, propyne, methoxy radical, H_2CO , CO, C_3H_6O and/or isobutane can be detected. Propyne can be formed via CH_4 abstraction from isobutene. The methoxy radical can be produced via H-elimination from methanol. However, the dissociation energy of methanol to the methoxy radical is very high.⁵⁰ Moreover the T_F of C_4H_7 produced via the H-elimination

TABLE 1: List of Intermediates Measured in the Pyrolysis of MTBE

<i>m/z</i>	formula	species	IE (eV)		X_M^c	T_F (K) ^d	T_M (K) ^e
			literature ^a	this work ^b			
2	H ₂	hydrogen	15.43	15.43	1.84E-2	1060	1420
15	CH ₃	methyl radical	9.84	9.82	2.51E-3	940	1420
16	CH ₄	methane	12.61	12.60	1.57E-2	940	1420
26	C ₂ H ₂	acetylene	11.40	11.40	3.58E-3	1260	1420
28	C ₂ H ₄	ethylene	10.51	10.49	4.56E-3	980	1420
	CO	carbon monoxide	14.01	14.00	1.25E-2	890	1420
30	H ₂ CO	formaldehyde	10.88	10.86	4.56E-3	850	1420
31	CH ₃ O	methoxy radical	10.72	10.76	7.46E-5	890	1220
32	CH ₃ OH	methanol	10.84	10.82	2.31E-2	730	1260
39	C ₃ H ₃	propargyl radical	8.67	8.65	1.37E-3	1260	1420
40	C ₃ H ₄	propyne	10.36	10.36	4.96E-3	850	1420
	C ₃ H ₄	allene	9.69	9.70	5.19E-3	980	1380
41	C ₃ H ₅	allyl radical	8.18	8.17	3.59E-4	1060	1340
42	C ₃ H ₆	propylene	9.73	9.71	2.31E-3 ^f	980 ^g	1380 ^g
	C ₂ H ₂ O	ketene	9.62	9.64			
46	C ₂ H ₆ O	ethanol	10.48	10.47	4.26E-4	1140	1300
50	C ₄ H ₂	diacetylene	10.17	10.16	7.89E-5	1220	1420
52	C ₄ H ₄	1,2,3-butatriene	9.25	9.24	5.40E-4 ^f	1180 ^g	1420 ^g
	C ₄ H ₄	vinylacetylene	9.58	9.58			
53	C ₄ H ₅				<1.00E-5		
54	C ₄ H ₆	1,3-butadiene	9.07	9.08	2.25E-3	1060	1380
55	C ₄ H ₇				7.24E-5	980	1380
56	C ₃ H ₄ O	2-propenal	10.11	10.13	3.04E-2 ^f	730 ^g	1260 ^g
	C ₄ H ₈	isobutene	9.22	9.20			
	C ₄ H ₈	1-butene	9.55	9.56			
58	C ₃ H ₆ O	propanal	9.96	9.95	1.07E-3 ^f	850 ^g	1260 ^g
	C ₃ H ₆ O	acetone	9.70	9.68			
	C ₄ H ₁₀	isobutane	10.68	10.68			
66	C ₅ H ₆				4.12E-5	1220	1420
68	C ₅ H ₈				5.20E-5	1180	1380
70	C ₅ H ₁₀				8.72E-5	980	1300
72	C ₄ H ₈ O				<1.00E-5 ^f		
	C ₅ H ₁₂						
78	C ₆ H ₆				8.73E-5	1260	1420

^a Reference 18. ^b The uncertainty for IE is ± 0.05 eV in this work. ^c The maximum mole fractions. ^d T_F refers to the initial temperature for formation of species. ^e T_M refers to the temperature relating to the maximum mole fraction.⁴⁴ ^f The value is the total maximum mole fraction of species with the same mass. ^g The value of all species with the same mass.

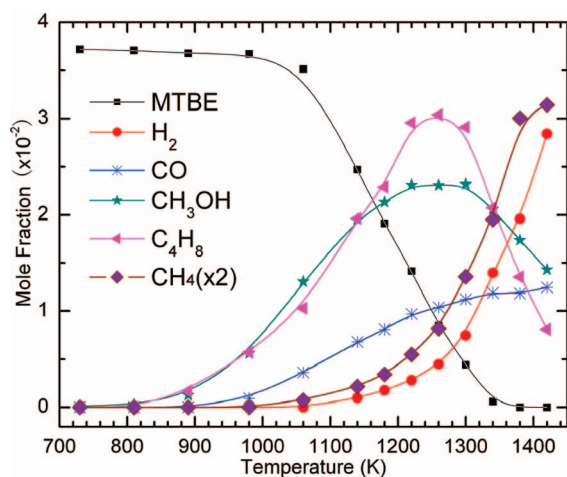


Figure 8. Mole fraction profiles of MTBE and major products (CH₃OH, C₄H₈, CH₄, CO and H₂). Symbols represent the mole fractions of corresponding species, and B-spline curves are used to connect the symbols.

from C₄H₈ is 980 K. It is known that the bond energy of a regular C–H is lower than that of O–H.⁵¹ Thus there should be other pathways to form propyne and the methoxy radical. Among them, the direct dissociation of MTBE to the methoxy radical + *tert*-butyl radical is an important channel. This reaction provides not only one pathway of methoxy formation but also

a new pathway of isobutene formation in the view of H-elimination of the *tert*-butyl radical. As shown in Figure 8, the mole fraction of isobutene is identical to that of methanol below 1150 K and is higher than that of methanol above 1150 K. The new channel of isobutene formation may play an important role at higher temperature.

MTBE can form C₃H₆O, undergoing a transition state or intermediate that is ready to further decompose, because intermediates related to C₃H₆O are not detected at around 900 K in this experiment. At the same time, CH₃/CH₄ can be formed as well. But the T_F 's of both CH₃ and CH₄ are 940 K. Thus mass peak of *m/e* = 58 detected at 850 K is attributed to isobutane. There may be two pathways to form isobutane. One is dissociation of MTBE to isobutane + H₂CO, and the other is *tert*-butyl radical attacking stable intermediates and abstracting H. For the formation of H₂CO, there may be also two channels. One is mentioned above, and the other is H-elimination from methoxy radical. CO is one major product in this work; there are two major channels to form it. H₂CO can form CO via H₂ abstraction and C₃H₆O can undergo two steps of CH₃ abstraction to form CO. The former one is mainly at low temperature and the latter one competes with the former one at high temperature.

More and more attention is paid to the oxygen-containing fuels for their well-known advantages. However, poisonous compounds such as aldehydes are emitted in combustion of oxygen-containing fuel. Propanal and 2-propenal are detected

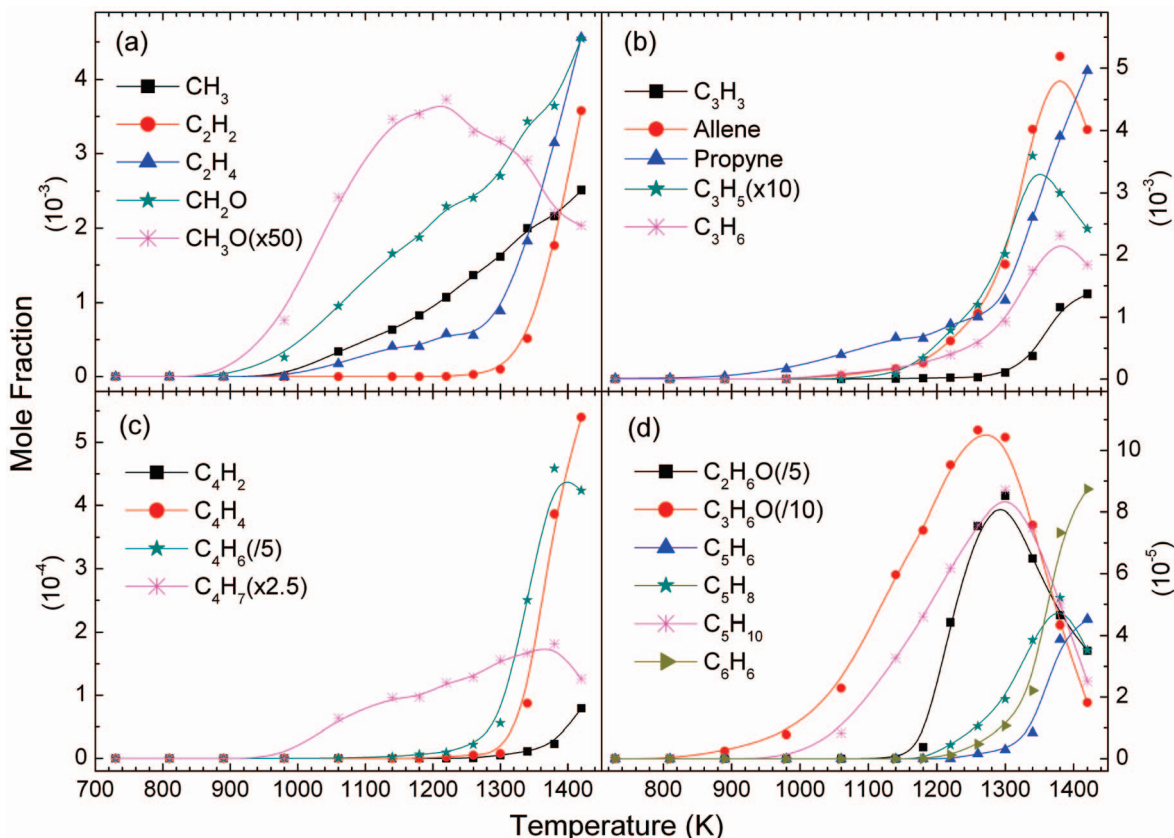


Figure 9. Mole fraction profiles of (a) C and C₂ intermediates, (b) C₃ intermediates, (c) C₄ intermediates, and (d) C₂H₆O, C₃H₆O, C₅H₆, C₅H₈, C₅H₁₀ and C₆H₆.

in our experiment. This indicates aldehydes can be formed by thermal decomposition of oxygen-containing fuel itself.

With the decrease of the H content in stable C₄ species, the mole fractions are found in the order of C₄H₆ > C₄H₄ > C₄H₂ and the T_F 's in the order C₄H₆ < C₄H₄ < C₄H₂, as seen in Table 1 and Figure 9. It indicates that C₄ species are formed via H abstraction/elimination step by step. Similarly, with the decrease of the H content in C₅ species, the mole fractions are found in the order C₅H₁₀ > C₅H₈ > C₅H₆ and the T_F 's in the order C₅H₁₀ < C₅H₈ < C₅H₆. Both C₄ and C₅ species present the same tendency for mole fraction and T_F 's. Moreover, the T_F 's of C₅H₁₀ and C₄H₇ are the same. All these indicate that C₅-species, containing C₅H₆, C₅H₈ and C₅H₁₀, are formed by recombination of methyl and C₄H₃/C₄H₅/C₄H₇, respectively. The specific isomers of mentioned-above C₄ and C₅ compounds are not identified in experiment due to insufficient signal intensity for PIE measurements, thus the specific compounds are not listed in Table 1. Besides C₅ species, benzene and methanol are also formed by combination of relative small intermediates. Two general pathways are accepted as benzene formation, self-combination of C₃H₃ and C₂ + C₄ species reactions. The amount of C₄H₂ in this work is not sufficient, thus the combination of C₄H₂ and C₂H₄ is not dominant. Ethanol is formed by combination of hydroxymethyl radical and methyl radical. The methyl radical plays an important role in the recombination of pyrolysis products. A detailed pyrolysis picture of MTBE is provided in the part 2 with theoretical calculation.⁵²

5. Conclusion

Experimental study of MTBE pyrolysis has been performed with the tunable synchrotron VUV photoionization and molecular-beam mass spectrometry. Isomeric identification has been

performed on the basis of the measurements of photoionization mass spectra and photoionization efficiency spectra, and mole fraction profiles are obtained by scanning the pyrolysis temperature at selected photon energies near ionization threshold. Compared with previous studies, more pyrolysis species have been detected in this work, especially radicals and isomers. Radicals such as the methyl, methoxy, propargyl and allyl radicals are identified. The isomers of pyrolysis products are also identified, i.e., propyne and allene, 1,2,3-butatriene and vinylacetylene, isobutene and 1-butene, propanal and acetone, etc. Among them, the concentration ratio of propanal/acetone at 1380 K almost reaches even, which indicates that the isomerization should be ubiquitous. As seen from mole fractions of pyrolysis products, most detected species are primary and secondary pyrolysis products, and a few recombination species including C₅ compounds, ethanol and benzene are produced with low concentration. Ethanol and C₅ species are formed by combination of methyl with CH₂OH/C₄H₃/C₄H₅/C₄H₇. The first pyrolysis pathway is the dissociation of MTBE to methanol and isobutene via a four-member-ring transition state. Besides, the direct dissociation of MTBE to methoxy radical + *tert*-butyl radical is another important pyrolysis pathway. Acetone can be formed by pyrolysis of MTBE at relative high temperature.

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Supporting Information Available: Full description of mass discrimination factor, the uncertainty of mole fraction, and evaluation of the flow condition. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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