The current status of hydrogen storage in metal-organic frameworks†

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Received 16th May 2008, Accepted 10th June 2008 First published as an Advance Article on the web 24th June 2008 DOI: 10.1039/b808322n

The theoretical and experimental hydrogen storage studies on metal-organic frameworks (MOFs) have been reviewed. Seven distinct factors influencing hydrogen uptake capacity in MOFs have been classified and discussed. Based on existing studies, some possible future developments have been proposed.

Introduction

The rapid consumption of petroleum deposits and the escalating air pollution problems caused by burning fossil fuels have driven the global research community to look for cleaner and renewable energy resources. Albeit not a primary energy source, hydrogen is an ideal energy carrier. It almost triples the gravimetric heat of combustion of gasoline (120 MJ kg⁻¹ vs. 44.5 MJ kg⁻¹). More importantly, the energy-releasing procedure of hydrogen oxidation, in either an internal combustion engine or a fuel-cell stack, produces only water as a by-product.

Energy spent on transportation accounts for a significant part of total energy consumption. It is estimated that in industrialized countries, one-third of all the energy generated annually is consumed in transportation.2 For a modern vehicle with a driving range of 400 km per tank of fuel, about 8 kg of hydrogen is needed for a combustion engine-driven automobile and 4 kg for a fuel-cell-driven one.³ Although these gravimetric requirements are far less demanding than that of gasoline (24 kg), hydrogen is notoriously difficult to compress for on-board storage. Volumetrically, even liquid hydrogen has a much smaller combustion heat than that of gasoline (8960 MJ m⁻³ vs.

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† Electronic supplementary information (ESI) available: Abbreviation, full name and chemical structure of the ligands listed in Table 1. See DOI: 10.1039/b808322n

31 170 MJ m⁻³). In the gas phase, 4 kg of hydrogen occupy 45 m³ of space at room temperature and 1 atm.3

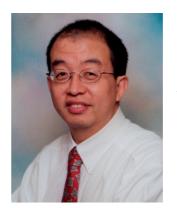
In order to facilitate the research and application of hydrogen as an energy carrier, the US Department of Energy (DOE) has set the targets for on-board hydrogen storage systems: 6.0 wt% and 45 g L^{-1} by the year 2010, and 9.0 wt% and 81 g L^{-1} by 2015.⁴ These targets should be reached at ambient temperature (from -40 to 85 °C) and applicable pressure (less than 100 atm). Note that these are the goals for the system including container and any necessary accessories, the hydrogen storage capacity of the material itself should be even higher.

A safe and effective hydrogen storage technique has become the bottleneck for a possible hydrogen economy. High pressure or cryogenic liquid hydrogen tanks have been certified worldwide and demonstrated in some prototype fuel-cell vehicles. However, their limited storage densities prevent them from reaching the DOE targets. For example, high pressure tanks can reach a pressure of 10 000 psi (680 atm) with a 2.35 safety factor (23 500 psi burst pressure).4 However, the heavy weight of the system offsets the gain in gravimetric storage density under pressurized conditions, and the volumetric density is far from that of liquid hydrogen (70.8 g L⁻¹). Cryogenic liquid hydrogen tanks, on the other hand, can be used to improve the volumetric hydrogen storage capacity. However, about 20% of the recoverable energy is needed to liquefy the hydrogen and another 2% is spent to keep the tank cool.1 The hydrogen storage capacity of the aforementioned tanks is demonstrated to be between 3.4 to 4.7 wt% gravimetrically and 14 to 28 g L⁻¹ volumetrically.⁴









Hong-Cai Zhou

Hongcai "Joe" Zhou obtained his BSc degree from Beijing Normal University and PhD from Texas A&M University. After a postdoctoral stint at Harvard, he joined the faculty of Miami University, Oxford in 2002. He will move back to Texas A&M as a full professor in the coming fall. His research focuses on hydrogenl methane storage and gas separation that are relevant to clean energy technologies.

In solid-state storage systems, a hydrogen atom/molecule either forms a strong chemical bond to a solid support (chemisorption) or interacts weakly with a sorbent (physisorption).

In chemisorption, dihydrogen molecules split into hydrogen atoms upon contacting the solid support. The highly reactive hydrogen atoms can form chemical bonds with the solid, leading to the formation of metal hydrides or chemical hydrides, depending on the nature of the solid support. Due to the short bonds between hydrogen and the solid, some hydride compounds can reach a relatively high hydrogen storage capacity. However, this strong bonding also leads to severe kinetic and thermodynamic problems during the charging and discharging procedures. Complete charging may take several hours, and the hydrogenreleasing temperature is typically very high (300 °C or higher).5 Alanates are among the most-explored hydride compounds for hydrogen storage. For example, an alanate treated with titanium doping and ball milling showed more than 5 wt% hydrogen storage capacity with a hydrogen-releasing temperature only modestly higher than ambient.⁶ In another example, Balde et al. showed that by reducing the particle size of NaAlH4, the hydrogen desorption temperature and activation energy can be decreased from 186 °C and 116 kJ mol⁻¹ for the largest particles to 70 °C and 58 kJ mol⁻¹ for the smallest particles, respectively.⁷ However, heat management and reversibility of these systems remain a concern.8

The physisorption method, on the other hand, stores hydrogen in the molecular form in a sorbent with a large surface area. The most frequently-studied sorbents are activated carbons, carbon nanostructures, zeolites, porous polymers, and metal—organic frameworks (MOFs). Because of the weak sorbent—sorbate interaction, physisorption-based hydrogen storage systems show fast kinetics with a charging time of minutes. However, the same weak interaction results in gravimetric hydrogen uptake of a sorbent at ambient temperature and applicable pressure of typically less than 2 wt%.

2. MOFs as physisorbent materials for hydrogen storage

In 2003, Rosi *et al.* reported the first MOF-based hydrogen storage result.⁹ Since then, the hydrogen storage capacities of about 150 MOFs have been reported (Table 1).

2.1. Characteristics of MOFs

MOFs are crystalline coordination polymers, containing organic ligands as the linkers and metal ions or clusters (secondary building units, SBUs) as the nodes (Fig. 1). 100-102 The solvent or guest molecules, which occupy the pore spaces in MOFs can be removed upon solvent exchange and heating under vacuum to generate a stable porous structure. Compared to their porous counterparts, such as zeolite and activated carbon, MOFs have a much higher surface area (the record holder is MIL-101 with a Langmuir surface area of 5900 m² g⁻¹). 103 The combination of different organic ligands and SBUs gives MOFs almost infinite geometrical and chemical variation. The availability of high-resolution crystal structures of MOFs allows direct observation and comparison of pore size and geometry, which is almost impossible in other porous materials. 104 Potential reaction sites

on the organic ligands in MOFs renders post-synthetic modification possible, leading to the introduction of additional active sites for stronger hydrogen binding. ¹⁰⁵ All these characteristics of MOFs make them one of the most promising sorbent materials for hydrogen storage.

2.2. Characterization of hydrogen uptake in MOFs

The two main methods for the measurement of hydrogen uptake of MOFs are gravimetry (gravimetric method) and volumetry (volumetric method). In the gravimetric method, the hydrogen uptake is directly measured by the mass change of the sorbent using a highly-sensitive balance. In the volumetric method, however, the hydrogen uptake is deduced from the decrease in hydrogen pressure in a fixed volume. These two methods have both advantages and disadvantages. For instance, results from the gravimetric method can be greatly affected by the impurities in the hydrogen source while the volumetric method suffers from accumulative errors. From a practical point of view, the volumetric method is more favorable in terms of ease of operation and availability of instrumentation.

Although the DOE targets require hydrogen uptake measurements carried out at ambient temperature (from -40 to 85 °C) and applicable pressure (up to 100 atm), most reported hydrogen uptake measurements in MOFs are carried out at 77 K and 1 atm. This is largely because of the availability of that condition in commercially available gas adsorption equipment. Although far from DOE-target conditions, hydrogen uptake data obtained at low temperature and pressure are still useful in the initial exploration and comparison of hydrogen uptake capacities in different MOFs. As high pressure hydrogen uptake measurement equipment becomes more widely available, more and more data of high pressure hydrogen uptake in MOFs have been reported. At room temperature, the binding energy between hydrogen and the MOFs is comparable to thermal vibration energies, which leads to very poor hydrogen uptake (typically less than 1 wt%) and makes the comparison and discussion of hydrogen uptake capacity ambiguous and difficult. At the cryogenic condition, however, the relatively strong interaction between hydrogen and MOFs (as compared to thermal energies) gives rise to greatly enhanced hydrogen uptake. This enhancement is so pronounced that some saturation hydrogen uptake data obtained at 77 K have reached or even surpassed the DOE targets.39,48,64 Thus the comparison of saturation hydrogen uptake data at 77 K is more reliable and instructive in determining the MOFs' hydrogen uptake capacity.

By applying the Clausius–Clapeyron equation to two sets of hydrogen adsorption data collected at different temperatures (typically 77 K and 87 K), the isosteric heat of adsorption ($\Delta H_{\rm ads}$) can be deduced; this is an important criterion in judging how strongly hydrogen binds the MOFs.^{40,64} In order to guarantee the validity of these $\Delta H_{\rm ads}$ values, data sets should be collected at more than two different temperatures.

2.3. Criteria for hydrogen storage capacity

There are two criteria for the sorbent's hydrogen storage capacity: excess adsorption and absolute adsorption. Simply speaking, excess adsorption is a measurement of the gas

Table 1 Surface area, porosity, and hydrogen adsorption data for selected MOFs

	SA/m² g ⁻¹				Maximum H ₂ uptake/wt% (g L ⁻¹)	$wt\% (g L^{-1})$		
Material ^a	BET Langmiur	miur	Pore volume/cm ³ g ⁻¹	H ₂ uptake at 77 K, 1 atm/wt%	77 K	298 K	$\triangle H_{ m ads}/{ m kJ~mol^{-1}}$	Reference
Co(bdp) Co(2,6-ndc)(4,4'-bipy) _{0.5}		2670 115	0.93 0.10	0.72	3.1, 30 bar			11 12
Co(0x)(4;4-0ipy) Co(pyz)[Ni(CN)4] Co(pyz)[Pd(CN)4]	127			170			7.2	1 2 2 2
Co(pyz)ltt(CN)4] Co ₃ (bdc) ₃ (dabco) Co ₃ (bpdc) ₃ (4,4'-bipy)	138 360 922	538	0.195 0.38	1 1.98			6.8	si 4 15
Co ₃ (<i>D</i> ₂ -Htoppda) ₂ Co ₃ (ndc) ₃ (dabco) Cu(2-pymo) ₂ Cu(4-pvmo) ₂	1502 350 65	504 2293	0.822	2.45 0.86 ^b 0.03 ^b	4.2 (35.3), 40 bar	0.89 (4.48), 17.2 bar		14 17 17
Cu(bdc)(dabco) _{1/2} Cu(bdt) Cu(dccptp)(NO ₃) Cu(fma)(4,4'-bpe) _{1/2} Cu(hfipbb)(H ₂ hfipbb) _{1/2}	1461 200 268		0.52	1.8 0.66° 1.34 0.8	1.91 (23.0), 20 bar	1.0 (16), 48 bar	6.12	18 22 23 24 25
Cu ₂ (C_{2n} -teppda) Cu ₂ (D_{2-} -teppda) Cu ₂ (detkb) Cu ₂ (qptc) Cu ₂ (tptc) Cu ₂ (S_{2n} -top) Cu ₂ (S_{2n} -top)	2932 2247 1695	504 626 733 1778	0.42 1.138 0.886	0.25 1.2 1.4 1.4 0.8 2.52 2.02	6.07 (35.6), 20 bar 6.06 (39.4), 20 bar		6.0-8.5	2 2 3 3 3 2 5 5 5 5 5 5 5 5 5 5 5 5 5 5
Cu ₃ [(Cu ₄ Cl) ₃ (tpb-3tz) ₈] ₂ Cu ₄ Cl(btt) _{3/8} Cu ₆ O(tz) ₃ (NO ₃) CUK-1, Co ₃ (2,4-	1120 1710 2847 630	1200 1770 3223	1.01 0.26	2.42 ^b 2.4 1.60	2.8 (11.4), 30 bar 4.2 (38), 30 bar 5.7 (53), 90 bar ^d	0.5 (2.03), 65 bar	8.2 9.5 9.5	27 28 30
Puc) ₂ (OH) ₂ CUK-2, Co ₂ (6-mna) ₂ Dy(btc) Er ₂ (pdc) ₃ Fe ₃ (OH) ₂ (bpc) ₃	420 655 427 1200	363	0.17	0.66	3.05(33.1), 20 bar			30 32 33 34
$F_{c4Oc}(100L)_3$ $F_{c4Oc}(01b)_{8/3}$ $FMOF-1, Ag_2[Ag_4(tz)_6]$ $HKUST-1, Cu_3(btc)_2$	1121 810.5 1154 1944 1507	2260 2260 2175	0.69 0.324 0.75	2.1 2.27 2.54	2.33 (41), 64 bar 3.6 (31.6), 50 bar 3.6 (31.6), 10 bar 3.3 (29), 77 bar	0.35 (3.08), 65 bar	5.8–6.6	35 37 39 40
$\begin{array}{l} HKUST-1 + PVAc \\ In_3O(abto)_{3/2}(NO_3) \end{array}$	1239	1417	0.4 0.62 0.5	1.44 2.18 2.61 ^b		1.12, 100 bar	6.0–7.0 6.1 6.5	12 4 4 4 3 4 5

4170 3080 3080 3080 3080 3080 3362 4400 3362 45 460 3840 132 47 (27.9), 50 bar 4.5 2544 3062 1.04 3062 1.14 1.86 3263 1.14 1.86 3263 1.14 1.86 254 308 1.14 1.18 3300 1.14 1.18 3.263 1.14 1.15 2.613 1.16 2.340 1.17 2.340 1.17 2.340 1.17 2.340 1.17 2.340 1.17 2.340 1.17 2.34 1.17 2.34 2.34 1.34 2.34 2.34 2.34 3.44 4.9 4.9
0.28 1.18 0.39 0.88 1.07 1.14 0.9 0.73 0.19 0.6 0.6 0.043
4170 3080 1014 3362 4400 3840 3840 3840 3263 3306 3306 3306 1911 2100 1510 1590 1590 1500 2700 5500

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btb) ₂ 5. CN ₄ 6. CN ₄ 6. CN ₄ 7. CN ₄		$\rm SA/m^2~g^{-1}$	1		; ;	Maximum H_2 uptake/wt% (g L^{-1})	$/{\rm wt}\%$ (g ${ m L}^{-1}$)		
4756 5640 125 114 (49) The Land 114	Material ^a	BET Lan	gmiur	Pore volume/cm ³ g ⁻¹	H ₂ uptake at 77 K, 1 atm/wt%	77 K	298 K	$\triangle H_{ m ads}/ m kJ~mol^{-1}$	Reference
4746 \$640 125	MOF-177, $\operatorname{Zn_4O(btb)_2}$	4750	5640			7.6 (32), 66 bar		4.4	99
1670 1680 1680 1580		4746	5640		1.25	11.4 (49), 78 bar 7.5 (32), 70 bar			39
1670 1830 0.68 2.59 440,573,3.0 bar 1830 0.68 2.47 2.3 (27), 2.6 bar 1831 2.47 2.3 (27), 2.6 bar 1.3 2.4	MOF-177 + Pt/Ac		4320		2.1		1.5, 100 bar	5.8–11.3	98
950 1070 23 (27.20) 20 bar 23 (27.20) 20 bar 24	MOF-505, Cu ₂ (bptc)	1670	1830	0.68 0.63	2.59 2.47	4.02 (37.3), 20 bar			8
1.77 1.32 0.39 1.77 2.8 (32.9) 30 bar 2.8 (32.9) 30 bar 2.9 2.34 1.84 1	MOF-74, Zn ₃ (dhbdc) ₃	950	1070			2.3 (27), 26 bar		(30
244 104 1086 1086 1086 1086 1086 1086 1086 1086 1086 1087 1		783 870	1132	0.39	1.77	2.8 (32.9) 30 har		8.3	§ 8
234 234 234 234 388 388 398 398 398 398 398 398 398 398	$\mathrm{NaNi_3(OH)(sip)_2}$	743			0.94			$\frac{9.4-10.4}{-1}$	89 ;
398 817 0.37 1.1 6 124 0.181 0.053 1.76 7.2 1183 0.149 0.653 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 7.2 1553 0.149 0.653 1.99 4.15 (43.9), 20 bar 0.3 (3.58) 65 bar 7.2 1553 0.25 0.13 1.99 4.15 (43.9), 20 bar 4.15 (4	$Ni(4,4'-bipy)[Ni(CN)_4]$ $Ni(4,4'-bipv)[Pd(CN)_4]$	234 220			1.84			S:	13
398 224 6 124 0.181 0.553 1.76 183 0.149 0.653 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 1553 0.54 0.653 4.15 (43.9), 20 bar 7.2 1553 2.25 0.13 0.63 4.15 (43.9), 20 bar 0.3 (3.58) 65 bar 1570 1.45 1.53 1.53 4.15 (43.9), 20 bar 10.1 1407 1.75 0.67 2.24 4.33 (33.2), 20 bar 4.7 1931 2.442 0.91 2.54 4.33 (33.2), 20 bar 4.7 1931 2.442 0.91 2.54 4.33 (33.2), 20 bar 4.7 1931 2.442 0.91 4.43 (33.2), 20 bar 4.7 4.7 1931 2.442 0.91 2.54 4.33 (33.8), 20 bar 4.7 4.7 1180 0.41 0.24 0.24 1.29 2.04 2.3 1.1 4.7 1180 0.41 0.15 1.1 1.1 1.1 <	Ni(cyclam)(bpydc)		817	0.37	1.1				70
124 0.181 0.087 1.70 1.70 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 0.149 0.653 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 0.149 0.653 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 0.149 0.653 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 0.653 0.13 0.653 0.13 0.653 0.13 0.653 0.145	$Ni(dpac)[Ni(CN)_4]$	398			2.24			9	13 13
183 0.181 0.987 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 0.149 0.653 1.99 4.15 (43.9), 20 bar 0.44 0.653 1.99 4.15 (43.9), 20 bar 0.63 0.63 0.63 0.63 0.63 0.63 0.63 0.64 0.	Ni(byz)[Ni(CN)4]	124			1.76			7.2	13
1683 0.149 0.053 1.8 (21.5), 70 bar 0.3 (3.58) 65 bar 1553 2.25 0.13 0.63 1.99 4.15 (43.9), 20 bar 228 0.13 0.63 1.99 4.15 (43.9), 20 bar 23800 1.45 1.19 1.23 1.23 1.242 1.242 1.25 1.2	$Ni_2(4,4'-bipy)_3(NO_3)_4$			0.181	0.987				r
1553 0.63 1.99 4.15 (43.9), 20 bar 2.70 1.94 1.19 1.19 4.15 (43.9), 20 bar 2.70 1.045 1.23 1.23 2.25 0.13 1.24 2.42 0.91 2.25 2.34 4.33 (33.2), 20 bar 2.42 0.91 2.25 2.05 (37.8), 20 bar 4.7 2.14 0.24 0.94 2.25 2.05 (37.8), 20 bar 4.7 2.14 0.24 0.94 2.25 2.05 (37.8), 20 bar 4.7 2.18 0.34 0.3	$N_1_2(4,4 - \text{Dipy})_3(N_{3})_4$ $N_{12}(dhbdc)$		1083	0.149	0.033	1.8 (21.5). 70 har	0.3 (3.58) 65 har		: 12
1553 225	$Ni_3(btc)_2(3-pic)_6$			0.63		***************************************	ma as (saus) aus		11
36.00 1.45 1.9 10.00 2700 1.045 1.13 2700 1.045 1.13 2700 1.045 1.13 1407 1779 0.67 2.34 4.33 (33.2), 20 bar 1550 0.14 0.041 0.044 600 0.34 0.34 0.094 718 0.332 1.15 1.280 2.010 0.67 0.53 1.280 2.010 0.67 1.35 1.19 (18.6), 34 bar 0.54 (8.4), 35 bar 1.280 3.100 1 2.1 3.3 (35.6), 30 bar 0.13 (1.40), 30 bar 4.5 1630 1810 0.636 0.73 1734 0.65 2.1 3.7 3.3 (35.6), 40 bar 0.3(2.7), 65 bar 1.7 1740 1670 0.59 2.08 1750 0.59 2.08 1751 0.65 2.00 1752 0.65 2.1 2.00 1753 0.65 2.1 2.00 1754 0.65 2.1 2.00 1755 0.65 2.1 2.00 1755 0.65 2.1 2.00 1755 0.65 2.1 2.00 1755 0.65 2.1 2.00 1755 0.65 2.1 2.00 1755 0.65 2.1 2.00 1755 0.65 2.00 1755	$Ni_3(OH)(pbpc)_3$	1553	300	0 13	1.99	4.15 (43.9), 20 bar			33
135 135	$PCN-3$, $INI3O(tatb)_2$ $PCN-6$, $Cu_2(tatb)_2$		3800	1.45	1.9				. 4
1407 1355 0.51 1.53 1.53 1.01 1407 1779 0.67 2.34 4.33 (33.2), 20 bar 4-7 150 0.1 0.041 0.041 0.041 150 0.1 0.041 0.041 160 0.140 0.150 0.150 168 0.474 1.10 168 0.474 1.10 178 0.332 1.25 178 0.332 1.15 1.19 (18.6), 34 bar 0.54 (8.4), 35 bar 178 0.33 1.17 0.57 0.54 (8.4), 35 bar 178 0.582 1.37 0.57 163 1810 0.636 0.62 1.29 179 0.65 0.73 0.10 170 0.65 0.73 0.10 170 0.65 0.73 0.10 170 1450 0.59 0.20 170 1.60 0.59 0.50 170 1.60 0.50 0.50 170 0.65 0.75 0.60 170 0.65 0.75 0.60 170 0.65 0.75 0.60 170 0.65 0.75 0.80 170 0.65 0.75 170 0.65 0.75 0.80 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 170 0.75 0.75 0.75 17	$PCN-6'$, $Cu_3(tatb)_2$		2700	1.045	1.35				74
140	PCN-9, Co ₄ O(tatb) _{8/3}	į (1355	0.51	1.53	6 60		10.1	57 %
150 0.11 0.41 0.04 0.095 0.096 0	PCN-10, Cu ₂ (abtc) PCN-11 Cu ₂ (shtc)	140 / 1931	1 / /9 2442	0.6/	2.34	4.33 (33.2), 20 bar 5 05(37.8), 20 bar		/-4 	s 92
600 820 0.34 0.94 1108 0.474 1.16 1109 0.332 1.5 718.8 0.342 0.9 721 0.332 1.5 718.8 0.347 0.9 721 0.332 1.5 718.8 0.347 0.9 721 0.332 1.5 721 0.332 1.5 721 0.332 1.5 722 0.300 1.0 723 0.31 724 0.54 (8.4), 35 bar 725 0.57 (36), 45 bar 726 0.57 0.53 0.57 (36), 45 bar 727 0.57 (36), 45 bar 728 0.57 (36), 45 bar 729 0.57 0.59 0.59 720 0.57 0.59 0.59 720 0.59 0.50 0.59 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 0.50 720 0.50 0.50 0.50 0.50 0.50 0.50 0.50 0.	$PCN-13$, $Zn_4O(adc)_3$	1621	150	0.1	0.41			-	F
600 1168 0.474 1.196 1.29° 1.106 1.106 1.107 1.116 1.1	PCN-17, Yb(tatb) _{8/3} (SO ₄₎₂	9	820	0.34	0.94				8 ;
1108 0.474 1.10 616 0.245 0.9 721 0.332 1.5 1.19 (18.6), 34 bar 0.54 (8.4), 35 bar 8.7 1280 2010 0.67 1.75 2.1 5.7 (36), 45 bar 7.3 676 1676 0.582 1.37 3.3 (35.6), 30 bar 0.13 (1.40), 30 bar 4.5 1630 1810 0.636 1.29 3.1 (33.4), 55 bar 0.62 946 0.73 2.1 2.1 5.0 (17.9), 40 bar 0.3(2.7), 65 bar 1.7 1794 30.3 0.2 0.80 2.08 1100 1670 0.59 2.08 1170 1603 2420 0.75 1.7 1180 1603 2420 0.75 1.7	$Pd(2-pymo)_2$	009		ţ	1.29°			t	1. 14
721 0.332 1.5 1.19 (18.6), 34 bar 0.54 (8.4), 35 bar 1.19 (18.6) 34 bar 0.54 (8.4), 35 bar 1.280 2010 0.67 2.1 2.1 5.7 (36), 45 bar 676 0.582 1.37 3.3 (35.6), 30 bar 1.29 3.1 (33.4), 55 bar 1.20 3.1 (33.4), 55 bar 3.1 (33.4	rno-ZMOF, Cd(2-pmc) ₂ sod -ZMOF. In(4.6-pmdc) ₂		1168 616	0.245	1.16 0.9			/. 8 4.	, b
718.8 0.31 1.19 (18.6), 34 bar 0.54 (8.4), 35 bar 1.280 2010 0.67 1.75 2.1 5.7 (36), 45 bar 7.3 2.1 5.7 (36), 45 bar 7.3 2.1 5.7 (36), 45 bar 7.3 1.37 2.1 3.3 (35.6), 30 bar 9.46 0.73 2.1 0.62 0.8 0.8 0.2 0.65 2.1 1.794 0.655 0.2 0.80 2.0 (17.9), 40 bar 0.3(2.7), 65 bar 7.0 0.86 1.79 1.79 0.86 1.79 1.79 0.86 1.79 1.79 0.86 1.79 1.79 0.86 1.79 1.79 0.86 1.79 1.79 0.86 1.79 1.79 0.86 1.79 1.79 0.86 1.79 1.79 1.79 0.86 1.79 1.79 1.79 1.79 1.79 1.79 1.79 1.79	$Sc(bdc)_3$	721		0.332	1.5				08
1200 2010 0.00 1 2.1 5.7 (36), 45 bar 7.3 7.3 7.3 8.3 (35.6), 30 bar 9.4 5 bar 1.29 1.29 1.29 1.3 9.4 6 bar 1.29 1.29 1.3 9.4 6 bar 1.29 1.3 9.4 6 0.73 2.1 7.3 9.3 (35.6), 40 bar 9.4 6 0.73 2.1 7.4 9.6 9.8 9.8 9.9 9.0 9.5 5.0 -5.3 9.9 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.7 5.0 9.8 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0	$\mathrm{Sm}_2\mathrm{Zn}_3(\mathrm{oxdc})_6$	718.8	0100	0.31	37.	1.19 (18.6), 34 bar	0.54 (8.4), 35 bar		8 81 83
676 1676 1676 1676 1676 1676 1676 1677 173 173 173 173 173 173 173 173 173 1	$10DMOF-1$, $MO_3(Bic)_2$ UMCM-150. Cu ₂ (bhtc),	2300	3100	0.0/	2.1	5.7 (36), 45 bar		7.3	! &
1676 0.382 1.37 3.3 (35.6), 30 bar 4.5 1630 1810 0.636 1.29 3.1 (33.4), 55 bar 0.13 (1.40), 30 bar 4.5 100 0.62 3.1 (33.4), 55 bar 0.65 2.1 1794 0.65 2.1 2.0 1100 1670 0.59 2.08 2.01 1450 2.09 0.75 2.01 1603 2400 0.86 1.8	$Y_2(pdc)_3$	929		1	;				32
1630 1810 0.636 1.29 3.1 (33.4), 55 bar 0.62 0.62 0.62 0.73 2.1 1794 0.65 0.2 0.80 2.0 (17.9), 40 bar 0.3(2.7), 65 bar 0.50 0.75 2.01 1.70 0.55 0.75 0.80 0.75 0.75 0.70 0.80 0.75 0.70 0.80 0.75 0.70 0.80 0.75 0.70 0.80 0.75 0.70 0.80 0.75 0.70 0.80 0.80 0.75 0.70 0.80 0.80 0.75 0.70 0.80 0.80 0.75 0.70 0.80 0.80 0.80 0.80 0.80 0.80 0.80	$ZIF-11$, $Zn(phim)_2$ $ZIF-8$ $Zn(meim)_2$		9/91	0.582	1.37	3 3 (35 6) 30 har	0.13 (1.40) 30 har	4 5	£ \$
100 0.62 0.8 0.8 5.0–5.3 1.1794 0.55 bar 0.75 2.0 (17.9), 40 bar 0.3(2.7), 65 bar 0.75 2.01 1.75 0.75 2.01 1.75 0.75 2.01 1.75 0.80 0.75 1.75 0.80 0.75 0.80 0.75 0.80 0.75 0.80 0.75 0.80 0.75 0.80 0.75 0.80 0.75 0.80 0.75 0.80 0.80 0.80 0.80 0.80 0.80 0.80 0.8	2,(1630	1810	0.636	1.29	3.1 (33.4), 55 bar	, , , , , , , , , , , , , , , , , , ,	1	*
1794 0.65 2.1 1794 0.65 2.1 1100 1670 0.59 2.08 1450 2090 0.75 2.01 1603 2470 0.86 1.7 1.8 5.0–5.3 5.0–5.3 5.0–5.3 5.0–5.3 5.0–5.3 5.0–5.3 5.0–5.3 5.0–5.3 5.0–5.3 1.7 1.8 1.8 1.8 1.8 1.8 1.8 1.8 1.8	$Zn(adc)(4,4'-bpe)_{1/2}$		100		0.62				£ &
1794 0.65 2.1 1794 303 0.2 0.80 2.0 (17.9), 40 bar 0.3(2.7), 65 bar 0.80 2.08 1450 0.75 2.01 1.7 1603 2.40 0.86 1.8	$Z_{\rm n}({\rm bdc})(4,7-{\rm cup})_{1/2}$ $Z_{\rm n}({\rm bdc})({\rm dabco})_{1/2}$		}	0.73	2.1			5.0-5.3	87
1100 1670 0.59 2.08 2.0 (17.5), 40 bar 0.3(2.7), 63 bar 1450 2.09 0.75 2.01 1.7 1603 2400 0.85 1.8	(1794	203	0.65	2.1	401.00			<u>s</u>
1450 2090 0.75 2.01 1000 1450 0.52 1.7 1603 2420 0.86 1.8	$Z_{\rm n}(2,0-{\rm ndc})(4,4-{\rm ppc})_{1/2}$ $Z_{\rm n_2}(1,4-{\rm bdc})({\rm tmbdc})({\rm dabco})$	1100	303 1670	0.59 0.59	0.80 2.08	2.0 (1/.9), 40 bar	0.3(2.7), 03 bar		8 &
1603 2420 0.32 1.8	$Z_{\rm n2}(1,4-{\rm bdc})_2({ m dabco})$	1450	2090	0.75	2.01				2 2
	Zn ₂ (1,4-ndc) ₂ (dabco) Zn ₂ (bdc) ₂ (dabco)	1603	2420 2420	0.86					8

Zn ₂ (bpytc)	312.7		0.146		1.08(16.7), 4 bar	0.057(0.88), 4 bar	5.12	16
$Z_{n_2}(detkb)$		252		0.2	,			24
$Zn_2(2,6-ndc)_2(dipyni)$	802		0.30	0.93			5.6	92
$Zn_2(2,6-ndc)_2(dipyni) + Li^+$	756		0.34	1.63			6.1	92
Zn ₂ (tfbdc) ₂ (dabco)	1070	1610	0.57	1.78				88
$Z_{n_2}(tmbdc)_2(4,4'-bipy)$	1120	1740	0.62	1.68				88
$Z_{n_2}(tmbdc)_2(dabco)$	920	1400	0.5	1.85				88
$Z_{n_3}(bdc)_3[Cu(pyen)]$			0.257	1.10			12.29	93
$Z_{n_3(bdt)_3}$	640			1.46°			6.8–8.7	19
$Z_{\text{n}_3}(\text{bpdc})_3(4,4'-\text{bipy})$	792		0.33	1.74			7.1	15
$Z_{\text{h}_3}(\text{OH})(p\text{-cdc})_{S/2}$	152			2.1			7	42
$Z_{\text{n}_3}(\text{tatb})_2(\text{HCOO})$		1100		1.3				56
$Zn_4(trz)_4(1,4-ndc)_2$	362.1			0.84				8
$Zn_4(trz)_4(2,6-ndc)_2$	584.1			1.11				8
$Zn_4O(D_2\text{-tcppda})_{3/2}$		2095		0.8				16
$Zn_4O(dbbd)_3$	396		0.13		0.98 (10), 48 bar			76
$Zn_4O(debd)_3$	502		0.2		1.12 (10.3), 48 bar			26
$Zn_4O(ntb)_2$		1121	0.51	1.9	,			86
$\operatorname{Zn}_7\operatorname{O}_2(\operatorname{pda})_5$			0.17			1.01 (4.35), 71.4 bar		8

" 1,4-ndc = 1,4-naphthalenedicarboxylate; 2,6-ndc = 2,6-naphthalenedicarboxylate; 2,4-pdc = 2,4-pdridinedicarboxylate; 2-pmc = 2-pyrimidinecarboxylate; 2-pymo = 2-pyrimidinolate; 4,4'-bpe = 4.4'-trans-bis(4-pyridy1)-ethylene; 4.4'-bipy = 4.4'-bipyridine; 4.6-pmdc = 4.6-pyrimidicarboxylate; 4-pyrimidicarboxylate; 4-pyrimidicarboxylate; 4-pyrimidicarboxylate; 4-bipy = 4.4'-azobenzene-4-azobenz anthracenedicarboxylate; bbdc = 2-bromobenzene-1,4-dicarboxylate; bdc = 1,4-benzeneditetrazolate; bbtc = biphenyl-3,4',5-(ethane-1,2-diylbis(azan-1-y-1-ylidene))bis(methan-1-y-1-1-ylidene)dipyridin-4-olate; pyz = pyrazine; aptc = quaterphenyl-3,3"",5,5"-tetracarboxylate; sbtc = trans-stilbene-3,3',5,5'-tetracarboxylate; tricarboxylate; bpdc = 4.4'-biphenyldicarboxylate; bptc = 3.3'.5.5'-biphenyltetracarboxylate; bpydc = 2.2'-bipyridyl-5.5'-dicarboxylate; bpytc = 4.4'-bipyridine-2.6.2'.6'-tetracarboxylate; btc = N,N'-di-(4-pyridyl)-1,4,5,8nitrilotrisbenzoie acid; ntc = naphthalene-1,4,5,8-tetracarboxylate; ox = $C_2O_4^{2-}$; oxdc = oxydiacetate; pbpc = pyridine-3,5-bis(phenyl-4-carboxylate); p-cdc = 1,12-dihydroxy-carbonyl-1,12dicarba-closo-dodecaborane; pda = p-phenylenediacrylate; pdc = pyridine-3,5-dicarboxylate; pim = benzimidazolate; pic = 3-picoline; pyde = pyrene-2,7-dicarboxylate; pyen = 3,3'-(1E,1'E)-6,6'-dichloro-2,2'. fumarate; hfipbb = 4,4'-(hexafluoroisopropylidene)bis(benzoate); meim = 2-methylimidazole; ntb = 4,4',4" 5-sulfoisophthalate; tatb = 4,4,4"-s-triazine-2,4,6-triyltribenzoate; tcppda = N.N.N',N'-tetrakis(4-carboxyphenyl)-1,4-phenylenediamine; tfbdc = tetrafluoroterephthalate; tmbdc tptc = terphenyl-3,3",5,5"-tetracarboxylate; trz = 1,2,4-triazole; ttdc = thieno[3,2-b]thiophene-2,5-dicarboxylate; tz btt = 1,3,5-benzenetristetrazolate; cbbdc = 1,2-dihydrocyclobutabenzene-3,6-dicarboxylate; cyclam = 1,4,8,11-tetraazacyclotetradecane; diazabicyclo[2.2.2]octane; dbbd = 6.6'-dichloro-2.2'-dibenzyloxy-1,1'-binaphthyl-4,4'-dibenzoate; dccptp = 3.5-dicyano-4-(4-carboxyphenyl)-2.2':6/4"-terpyridine; debd = dipyni 2,5-dihydroxyterephthalate; 3,5-bis(trifluoromethyl)-1,2,4-triazolate; tzi = 5-tetrazolylisophthalate; (refer to ESI† for more details). b 1.2 bar. c 1.17 bar. d absolute hydrogen uptake. azobenzene-3,3',5,5'-tetracarboxylate; adc П dhbdc 2,2'-diethoxylbiphenyl-3,3',5,5'-tetra-kis(benzoate); naphthalenetetracarboxydiimide; dpac = 4,4'-dipyridylacetylene; fma = tetramethylterephthalate; tpb-3tz = 1,3,5-tri-p-(tetrazol-5-yl)phenylbenzene; II diethoxy-1,1'-binaphthyl-4,4'-dibenzoate; detkb 1,3,5-benzenetricarboxylate;

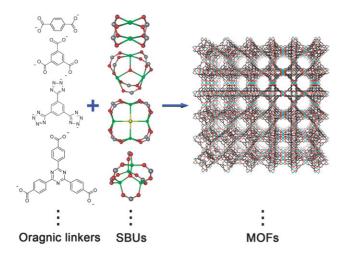


Fig. 1 Illustration of MOF synthesis and chemical composition.

molecules stuck to the surface of the sorbent, which is given directly from experimental measurements; while absolute adsorption includes both excess adsorption and gas molecules occupying the voids inside the sorbent.⁶⁵ From a practical viewpoint, absolute adsorption is more relevant for hydrogen storage applications. However, due to the difficulty in obtaining absolute adsorption data, which is estimated theoretically, most hydrogen uptake data reported are based on excess adsorption. Furukawa *et al.* proposed a simple equation for the conversion of these two values:

$$N_{\rm abs} = N_{\rm ex} + \rho_{\rm bulk} V_{\rm pore}$$

where $N_{\rm abs}$ is the absolute adsorption value, $N_{\rm ex}$ is the excess adsorption value, $\rho_{\rm bulk}$ is the bulk density of hydrogen and $V_{\rm pore}$ is the pore volume of the sorbent.⁶⁵

A large isosteric heat of adsorption would lead to a steep rise in the adsorption isotherm within the low pressure range (less than 3 atm), which at first was deemed to be helpful for hydrogen storage. However, in the DOE targets, the minimum delivery pressure is 3–4 atm for fuel-cells and 35 atm for internal combustion engines, which means that any hydrogen that is stored at a pressure less than 3 atm would not be fully utilized.⁴ Furukawa *et al.* proposed the deliverable capacity as another criterion for judging material's hydrogen storage uptake, based on the absolute adsorbed amount of hydrogen in the sorbent materials from 1.5 to 100 bar.⁶⁵ The same idea has been addressed by other research groups.^{87,107}

In order to directly judge the sorbent materials' gas uptake capacities, Zhou *et al.* introduced the "effective adsorption" concept, which compares the amount of gas held in a container with and without the sorbent materials. ⁴⁹ According to their high pressure hydrogen uptake measurements at room temperature, the effective hydrogen adsorption in MOF-5 and ZIF-8 are nearly zero and negative respectively, indicating no positive contribution to hydrogen storage compared with a high pressure tank. However, the high pressure hydrogen uptake measurements at 77 K conducted by Mueller *et al.* show that the container filled with MOF-5 takes up higher amounts of hydrogen than the empty container. ¹⁰⁸ Among the MOFs they

tested, HKUST-1, a MOF composed of copper ions and 1,3,5-benzenetricarboxylate, ¹⁰⁹ reaches an effective adsorption of +44%, with a volumetric hydrogen uptake capacity of 18.5 g L⁻¹. They also pointed out that because of the many volume-limited fuel-cell applications and the low density of MOFs, the volumetric hydrogen uptake capacity should also be addressed along with the gravimetric one.

3. Factors influencing hydrogen uptake

One of the characteristics that differentiate MOFs from other hydrogen storage materials is the richness of factors that influence their hydrogen uptake capacity. These factors will be summarized and discussed in the following.

3.1. Surface area and pore volume

The first notable characteristic of porous materials is surface area. In the case of MOFs, since there is a positive relationship between surface area and pore volume (Fig. 2), these two criteria will be discussed together here.

There is a well-established positive relationship between the surface area and the hydrogen uptake in carbon-based sorbents.110,111 Note that the linker portion of most MOFs is composed of aromatic ring motifs, which give rigidity to the framework. Such chemical composition is very similar to that of carbon materials, which are largely composed of sp²-hybridized carbon atoms. A positive, roughly linear relationship between specific surface area and hydrogen uptake in MOFs can be observed by plotting the surface areas versus the 77 K saturation hydrogen uptake data (Fig. 3).39,104 The slope of the linear relationship is 1.45×10^{-3} wt% (m² g⁻¹)⁻¹ for the Langmuir surface area and 1.92×10^{-3} wt% (m² g⁻¹)⁻¹ for the BET surface area, which is comparable to the theoretical value for carbon (2.28 \times 10^{-3} wt% (m² g⁻¹)⁻¹). Although it has been suggested that adsorption in MOFs occurs through a pore-filling mechanism rather than layer formation, grand canonical Monte Carlo (GCMC) simulations performed on a series of MOFs have

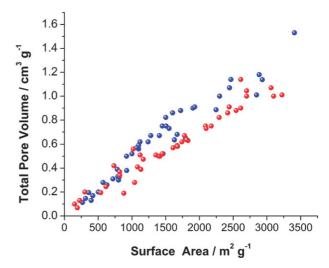


Fig. 2 Correlation between surface area (red: Langmuir; blue: BET) and total pore volume.

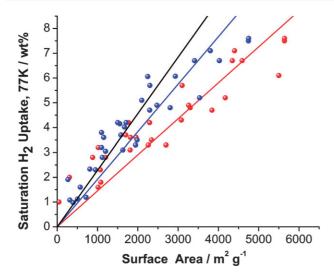


Fig. 3 Correlation between surface area and saturation hydrogen uptake at 77 K (red: MOFs, Langmuir method; blue: MOFs, BET method; black: sp^2 carbon, theoretical).

verified the validity of the BET theory in determining the surface areas of MOFs.¹¹³

Among MOFs, MOF-177 ranks highest for gravimetric hydrogen uptake, with a value of 7.6 wt% at 77 K and 70 bar. ⁶⁵ It also has a very large surface area of around 4500 m² g⁻¹. In the case of MIL-101, although it possesses the highest surface area (Langmuir surface area is \sim 5900 m² g⁻¹), ¹⁰³ the high pressure hydrogen uptake at 77 K is not the highest. ⁶⁰ However, according to the author, the sample has not been fully activated due to the small opening within the cage structure.

It can be safely concluded that in most cases, the saturation hydrogen uptake in MOFs at 77 K is mainly determined by the surface area and the pore volume regardless of the chemical composition. Theoretically, a minimum surface area of ~ 1400 m² g⁻¹ is needed for a material to reach an excess adsorption of 6 wt% (or ~ 2100 m² g⁻¹ for 9 wt%). Section 1.

3.2. Pore size and geometry

The hydrogen uptake capacity of MOFs is not determined solely by the surface area. In the case of MIL-101, for example, the very large empty space generated by large cages contributes very little to hydrogen storage. 60 Small pores, which have stronger interaction with hydrogen due to the overlap of the potential fields from both sides of the pore walls, should have higher affinity towards hydrogen and thus higher hydrogen uptake capacity. One can deduce this conclusion from the hydrogen-binding energies in pure carbon materials, which range from 4 to 15 kJ mol⁻¹. The lower value is common in flat carbon structures such as graphite, while the higher one is typical of internal and interstitial sites in carbon nanostructures, an indication that confined geometry can greatly enhance hydrogen-binding energy. Note that the kinetic diameter of hydrogen is 2.9 Å. Calculations based on carbon materials showed that a slit pore with a width of 6 Å has the highest hydrogen uptake at very low pressures because it exhibits the strongest interaction potential.

A larger width of 9 Å was recommended for maximum hydrogen uptake capacity at high pressure. 116

In the case of HKUST-1, both neutron powder diffraction and inelastic neutron scattering (INS) data support that hydrogen molecules are adsorbed into the smaller cage before the larger one, indicating a stronger interaction between hydrogen and the smaller pore. ^{117,118} This conclusion is confirmed indirectly by desorption studies of hydrogen in various MOFs (HKUST-1, MIL-53, MOF-5, and IRMOF-8), where the hydrogen desorbed first from the larger pore, then the smaller pore with increasing temperature. ¹¹⁹

One way to reduce pore size is by introducing bulky groups in the ligands. Farha et al. used a bulky carborane ligand to construct a MOF with 2.1 wt% of hydrogen uptake at 77 K and 1 atm.94 Pan et al. constructed a microporous MOF with a ligand decorated with the bulky trifluoromethyl group.²² Due to the curved internal surfaces and the reduced pore size, the room temperature hydrogen uptake capacity of this MOF is close to 1 wt% at 48 atm, which is comparable to the bestperforming carbon nanotubes they examined. The same strategy was adopted by Yang et al., who generated a MOF with volumetric hydrogen uptake capacity of 41 g L⁻¹ at 77 K and 64 bar, close to the DOE 2010 volumetric target of 45 g L⁻¹.³⁶ However, one should bear in mind that the improved gravimetric hydrogen uptake by this strategy is partially counteracted by the increased framework density given by the decorating groups.40

3.3. Catenation

One direct way to reduce the pore size is catenation, in which two or more identical frameworks interpenetrate with each other to generate reduced pore size.¹²⁰

Because catenation will decrease the free volume, whether catenation is helpful for hydrogen uptake is determined by the compromise between the increased hydrogen density within the pores and the decreased free volume from catenation. The GCMC simulation on IRMOF-9 and IRMOF-10 suggested that catenation is not a promising option to increase the hydrogen uptake at high pressure due to the reduced pore volume. Lat low pressure and 77 K, however, the experimental study of catenated IRMOF-11 showed higher hydrogen uptake compared to non-catenated IRMOFs with the same topology, which has been supported by GCMC simulation. 40,122

Using oxalic acid as a template molecule, Ma *et al.* have generated a catenated MOF, PCN-6, and its non-catenated counterpart, PCN-6', making the study of catenation's effect on hydrogen uptake in MOFs as an independent criterion possible. ⁷⁴ In this case, the low pressure and 77 K gas sorption results showed that catenation leads to a 41% increase in Langmuir surface area and 133% of enhancement in volumetric hydrogen uptake (29% in gravimetric). The high pressure and 77 K hydrogen uptake measurements done by Dincă *et al.* on one pair of ligand-directed catenated and non-catenated MOFs indicated 41% increase in surface area and 32% increase in gravimetric hydrogen uptake by catenation. ²⁷

Up to now, catenation has shown some improvement in hydrogen uptake in some MOF systems at 77 K. The study of catenation's effect on MOFs' hydrogen uptake capacity at

ambient temperature is being undertaken by our group and will be published soon.

3.4. Ligand structure and functionalization

The influence of ligand structure on hydrogen uptake capacity of MOFs can be traced back to the first reported hydrogen uptake in MOFs, in which the authors proposed that using larger aromatic ligands would increase the hydrogen uptake capacity. This idea is supported by other theoretical studies. 123,124 In some of these proposed MOFs, the organic linkers dominate the hydrogen adsorption while the metal clusters play only a lesser role, 123 in contrast to the initial INS study. The same phenomenon is observed in zeolitic imidazolate frameworks, a kind of MOF using imidazolate as the organic ligands. The neutron powder diffraction data on ZIF-8 indicated that the imidazolate organic linker was primarily responsible for hydrogen adsorption, suggesting a larger effect of linker modification on the hydrogen storage capacity. 125

In contrast to using a larger aromatic ring, the VASP *ab initio* computer calculations indicated that there is little effect on the hydrogen uptake capacity if the aromatic ring is substituted with halogen, and the added mass would be detrimental to the hydrogen uptake capacity. ¹²⁶ This is confirmed experimentally. A systematic study by Chun *et al.* on the influence in hydrogen uptake capacity brought by the modulation of the organic ligands resulted in no direct relationship between the hydrogen uptake capacity and the chemical composition of the organic ligands. ⁸⁹ On the contrary, the authors suggested that the shape and size of channels instead of the ligands' chemical nature should be responsible for the hydrogen uptake trend in their study. The same conclusion is drawn by Rowsell *et al.*, in which the low pressure hydrogen uptake measurements were done on a series of IRMOFs. ⁴⁰

3.5. Unsaturated metal sites

In some MOFs, the solvent or guest molecules coordinatively bound to the metal node can be removed without the collapse of the framework by heating under vacuum. These MOFs, bearing coordinatively unsaturated metal sites, show higher hydrogen-binding energy. One example is the dicopper paddlewheel SBU, in which the removal of the axial ligands has been confirmed by single crystal X-ray diffraction. The stronger interaction between hydrogen and the copper open sites has been demonstrated by IR spectroscopy. Additionally, neutron powder diffraction revealed that the most favorable hydrogen binding sites are the unsaturated axial sites of the dicopper SBUs. This is also consistent with an INS study.

The unsaturated metal sites are not exclusive to coppercontaining MOFs. Inspired by the entatic state in biological systems, Ma *et al.* constructed a MOF, PCN-9, in which cobalt atoms are five-coordinate with square pyramidal geometry, leading to a hydrogen adsorption heat of 10.1 kJ mol⁻¹.⁷⁵ The neutron powder diffraction study done on MOF-74 revealed the strong interaction between hydrogen and the exposed Zn²⁺ ions and indicated a strong correlation between the existence of unsaturated metal sites and the high hydrogen surface packing density.⁶⁸ Dincă *et al.* constructed a MOF with both exposed Mn2+ coordination sites and free Mn2+ within the channel.64 Neutron powder diffraction data showed direct hydrogen binding at the unsaturated Mn²⁺ within the framework, with the maximum isosteric heat of adsorption 10.1 kJ mol⁻¹. The absolute hydrogen uptake is 6.9 wt% at 77 K and 90 bar with the density of the stored hydrogen 85% of that of liquid hydrogen. By replacing the coordinated Mn2+ with Cu2+, a more robust MOF is generated, which can be fully desolvated to expose a larger number of open metal sites.28 A slightly decreased heat of adsorption of the generated copper MOF as compared to its manganese counterpart was explained by Jahn-Teller distortion of the coordination environment of the Cu²⁺ ions. Another explanation using spin state has been given by a computational study, which demonstrated that binding energy can be tuned in a range of about 10 to 50 kJ mol⁻¹ using different transition metal ions.129 Another theoretical study pointed out that the interaction is not of the expected Kubas-type but only comes from classical Coulomb interaction.¹³⁰ Using the same MOF, Dincă et al. replaced the free Mn²⁺ cation with other cations to generate a series of isostructural MOFs.26 There is an adsorption heat difference of 2 kJ mol⁻¹ between the weakest and strongest hydrogen-binding MOFs; among them the Co²⁺-exchanged MOF exhibits the highest heat of adsorption, 10.5 kJ mol⁻¹.

A combined DFT and GCMC simulation study on MOF-505 showed that open metal sites have favorable impact on hydrogen adsorption in MOFs at low pressures, and the hydrogen molecule is inclined to expose the negative lobe of its quadrupole to the exposed copper atoms, which act as Lewis acids. ¹³¹ According to another simulation study, if the open metal sites could be incorporated on the organic linkers, the metal–hydrogen dissociation energy could go as high as 84 kJ mol⁻¹, a potential route to achieve reversible sorption at ambient conditions. ¹³²

Although there are still some arguments about whether the unsaturated metal sites are the main reason for the increased interaction between hydrogen and the framework,63 the combination of unsaturated metal sites with the appropriate pore size and geometry discussed above gives rise to some MOFs with strong hydrogen binding energies. In the case of Mg₃(O₂C-C₁₀H₆-CO₂)₃, where the Mg²⁺ centers are unsaturated and the pore dimensions are constricted, the hydrogen isosteric heat of adsorption reaches 9.5 kJ mol⁻¹.56 Chen et al. immobilized unsaturated metal sites within ultramicropores to generate a mixed zinc/copper MOF with an isosteric heat of hydrogen adsorption of up to 12.29 kJ mol⁻¹, the highest reported so far.⁹³ With the increasing amount of hydrogen adsorbed, the heat decreases and reaches a plateau where all the open metal sites become saturated by the hydrogen. Even more interestingly, because the pore size is so small, the quantum effects in the sorption of H₂ and D₂ are observable, demonstrating potential applications for isotope separation.

3.6. Chemical doping and spillover

Another way to increase the binding energy between hydrogen and MOF is through chemical doping. Li⁺ has been calculated to show a strong affinity for hydrogen (~24 kJ mol⁻¹),¹³³ and *ab initio* calculations for Li-decorated MOF-5 indicated that a hydrogen uptake of 2.9 wt% at 200 K and 2.0 wt% at 300 K is achievable.¹³⁴ A combination of quantum and classical

calculations done on MOFs modified by lithium alkoxide groups gave the hydrogen uptake capacity of 10 wt% at 77 K and 4.5 wt% at room temperature, both at 100 bar. Other calculations indicated that the 2010 DOE targets of 6.0 wt% could be reached on Li-MOF-C30 at $-30\,^{\circ}\mathrm{C}$ and 100 bar. Other calculation of the organic ligand with lithium metal, Mulfort *et al.* experimentally introduced lithium cations into MOFs. Compared to the pristine MOF, the Li-doped MOF demonstrates a 75% increase in gravimetric hydrogen uptake, up to 1.63 wt% at 77 K and 1 atm. Furthermore, the isosteric heat of adsorption is greater in the Li-doped MOF over the entire loading range.

In addition to cations, anions can also be helpful in hydrogen adsorption. For example, charge-separated ammonium fluorides are calculated to have enhanced binding energy towards molecular hydrogen.¹³⁷

Because it is well demonstrated that the hydrogen molecule can be dissociated into monoatomic hydrogen by certain heavy transition metals (e.g. Pt), making use of this "dissociation/ spillover" in a MOF-based hydrogen-storage system leads to hydrogen uptake enhancement, increasing adsorbed hydrogen by a factor of 3.3 for MOF-5 and 3.1 for IRMOF-8.51 In the latter exploration, by using a carbon bridge to facilitate the secondary spillover, the enhancement factor for IRMOF-8 has been increased to 8, resulting in a hydrogen uptake of 4 wt% at room temperature and 10 MPa, the highest among all the MOFs, with the entire process completely reversible. 50 The spillover effect has been reproduced by Liu et al.58 Their results show the storage capacity of 1.14 and 0.63 wt% for MIL-101 and MIL-53 at 5.0 MPa and 293 K, which is greatly increased from that of pristine samples (0.37 wt% and none). In another approach, in which palladium was doped into MOF-5 via solution infiltration, the hydrogen adsorption capacity is increased by 62% to 1.86 wt% at 77 K and 1 atm.46 However, according to the authors, the increase at low pressures does not necessarily imply a higher capacity at high pressures.

3.7. Sample preparation

Sample preparation has been recognized in hydrogen uptake studies in MOFs as a key to obtaining repeatable and reliable data. For example, differences in the reported hydrogen uptake capacity in HKUST-1 are attributed to sample purity and activation.38 During the degassing process, around 10 mPa is suggested as a satisfactory residual pressure. 106 The degassing temperature and time is also important. Navarro et al. demonstrated that activation at 105 °C gave almost negligible hydrogen sorption in their sample, while 120 °C activation resulted in much better hydrogen uptake.¹⁷ Generally speaking, the higher the temperature, the shorter the degassing time required. Within the temperature range in which the framework remains intact, the plot between the measured surface areas versus the degassing time gives the optimum degassing time where the plot reaches a plateau. In practice, a rough estimation about whether the degassing is complete can be made if the pressure keeps a stable value close to zero during degassing. Powder X-ray diffraction should be used to monitor the quality of the crystal before each hydrogen uptake measurement.

Besides the sample quality and activation conditions, sample size can also potentially affect the accuracy of the

measurement.¹⁰⁶ Too small a sample size would lead to larger uptake while too large a sample size may need more time for the sorption to reach equilibrium. For the volumetric method, an appropriate sample size is typically about 100 mg.

In our own study, we have observed that a sample with small particle size has a larger hydrogen uptake than one with larger particle size. The possibility of the surface area difference caused by the particle size has been ruled out because the external surface area increase due to smaller particle size is neglectable compared to the much larger internal surface area. One possible explanation would be that in larger particles, the longer diffusion path limits access into the interior of the particle, either for the guest molecules coming out from the frameworks during activation or the hydrogen molecules going into the frameworks during adsorption. Besides, the chemical difference between the terminal and the inner parts of the particle should also be considered. It is possible that more unsaturated metal sites would be exposed at the surface of smaller particles than that of the larger one, leading to increased hydrogen uptake.

Solvent exchange is also a crucial step in sample activation. By replacing the high-boiling-point and strongly-bound solvent or guest molecules (*e.g.* amide) with low-boiling-point and weakly-bound molecules (*e.g.* dichloromethane, chloroform, and methanol), the void inside the MOFs could be evacuated under moderate condition without framework collapse.

Sample preparation is also important for material stability. For example, MOF-5, containing the Zn₄O motif, is proven to be unstable upon contact with moisture. 42,45,48,66,138 Kaye *et al.* modified the previously reported method to obtain a sample of MOF-5 with the highest surface area among the reported data, in which the exposure to water and air was minimized. 48 Their sample adsorbed 7.1 excess wt% hydrogen, and the absolute hydrogen uptake climbed to 11.5 wt% at 170 bar, with a volumetric storage density of 77 g L $^{-1}$, which is greater than the density of liquid hydrogen (70.8 g L $^{-1}$).

4. Future developments

4.1. Balancing between surface area and pore size

GCMC simulations done on a series of isoreticular MOFs indicated three adsorption regimes. 121,139 At low pressure (less than 1 atm), the hydrogen uptake correlates with the heat of adsorption, while at high pressure the surface area and free volume become more important. Lin et al. constructed a series of MOFs with the same linkage but different length of ligands, leading to MOFs with the same topology but different pore sizes and surface areas. Hydrogen uptake measurements carried out at 77 K and under either 1 or 20 bar indicate that the MOF with the smallest pore size shows the strongest hydrogen-binding energy, while the highest gravimetric hydrogen uptake is achieved in the sample with the largest surface area.25 A similar conclusion was drawn by Culp et al. 13 It follows that the ideal MOFs for hydrogen storage purpose should have high surface area for higher capacity and appropriate pore size for strong binding with hydrogen.¹¹⁴ However, there is no simple relationship between these two factors. In the above two cases, these two factors are linked, with the smaller surface area MOF having smaller pores

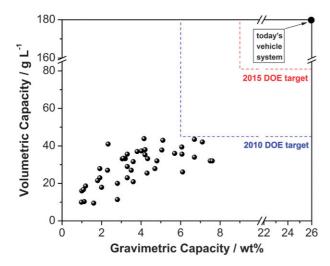


Fig. 4 Current status of MOFs' hydrogen storage capacity at 77 K versus targets.

and the larger surface area MOF having larger pores. More work should be done to optimize the trade-off between surface area and pore size.

4.2. Enhancing interaction between hydrogen and framework

Up to now, the bottleneck for a MOF-based hydrogen storage system is the weak interaction between hydrogen and the framework. Fig. 4 summarizes the current status of MOFs' hydrogen storage capacity at 77 K. Some of them have reached or even surpassed the DOE targets. However, the hydrogen uptake at ambient condition is almost negligible. How strong an interaction between hydrogen and MOFs is needed to reach the DOE targets? The calculation done by Bhatia et al. indicated that an adsorption enthalpy of -15.1 kJ mol⁻¹ is needed for optimum delivery of hydrogen between pressures of 1.5 and 30 bar at 298 K.¹⁴⁰ More importantly, this value of enthalpy should be kept consistently high throughout the hydrogen coverage range.

The nature of the primary interaction between hydrogen and MOFs is also unclear. Theoretically, the interaction forces between molecular hydrogen with any system include weak van der Waals forces, electrostatic interactions, orbital interactions, and non-classical sigma bonding (metal-dihydrogen complexes or the "Kubas complex").133 In the case of MOFs, INS data indicated that there are two hydrogen-binding sites in MOF-5, with the stronger binding site associated with the metal-oxide cluster and the weaker one with the organic linker.9 These conclusions have been supported by both neutron powder diffraction and molecular dynamics simulation. 141,142 The IR spectroscopic study conducted by Bordiga et al. demonstrates that the interaction between hydrogen and MOF-5 is largely due to van der Waals interactions with the internal wall structure and to weak electrostatic forces associated with the metal-oxide cluster. 143 The isosteric heat of adsorption for hydrogen uptake in most MOFs lies in the range of 3.5 to 6.5 kJ mol⁻¹, and these values tend to decrease with increasing amount of hydrogen due to the formation of a hydrogen monolayer on available surfaces.¹

Clearly, the inherently weak interaction between hydrogen and MOFs would not meet the interaction requirement discussed above. Although the introduction of unsaturated metal sites into MOFs is an effective way to increase the hydrogen binding energy, the enhancement of hydrogen uptake in this way is limited due to the short-range nature of this interaction. In the case of HKUST-1, the enhancement is only around 1 wt% if each copper open site can bind one hydrogen molecule, and the enhanced uptake is limited to a very narrow pressure range (below 0.3 bar), 128 leading to poor delivery capacity. 65 Spillover might be a plausible method to strengthen the hydrogen binding were it not for the unpredictable hydrogen uptake enhancement factor. In contrast with the initial impressive report (enhancement factor of 8 for IRMOF-8),50 other studies only show a moderate effect (enhancement factor of 2.08-3.2). 42,58,66 In addition, the usage of expensive and environmentally harmful heavy transition metals would greatly limit large scale application of this method.

Introducing charges into the MOFs would be a good method to increase the interaction. Since there is neither charge nor dipole moment in the dihydrogen molecule, the highest-energy interactions between a point charge and hydrogen are through the quadrupole moment, which is $\sim 3.5 \text{ kJ mol}^{-1}$ at 3 Å separation, and via charge-induced dipole interaction, with an energy ~6.8 kJ mol⁻¹ at 3 Å separation. ¹³³ Calculations done by Garberoglio et al. find that electrostatic charges on MOFs would substantially increase the hydrogen uptake at 77 K and low pressure, but the effect on high pressure uptake is only marginal, with minimal effect on room temperature hydrogen uptake.¹⁴⁴ Eddaoudi et al. have prepared ionic MOFs that show high hydrogen uptake and isosteric heat of adsorption, which, according to their explanation, is due to the narrow pore and highly localized charge density. 43,79 The corresponding calculation study confirmed the speculation that polarization interactions are significantly enhanced by the presence of a charged framework with confined pores, which makes these MOFs excellent hydrogen storage candidates. 145 The same conclusion has been drawn based on theoretical study of other charged carbon materials. GCMC simulation on charged single-walled carbon nanotubes demonstrates that a hydrogen uptake increase of $\sim\!10\%\!\!-\!\!20\%$ for 298 K and 15%–30% for 77 K is achievable in realistically charged (0.1 e per carbon atom) nanotubes compared to uncharged ones. 146 In order to achieve the DOE targets, however, the charges on the nanotubes need to be unrealistically large, which is both theoretically and experimentally impossible. A more optimistic conclusion is given by the first-principles calculations on charged fullerenes, in which the binding strength for hydrogen could be enhanced to a desirable range for potential near ambient applications with a maximum storage capacity of up to \sim 8.0 wt%. 147

Optimizing sorption isotherms

One of the special properties of MOFs that distinguishes them from the other porous materials is their framework-flexibility, which stems from ligand rotation, weak interactions (hydrogen bond, π - π stacking), etc. ¹⁴⁸ Zhao et al. designed a nanoporous MOF which shows hysteresis in hydrogen adsorption/desorption, a behavior that could be used to adsorb hydrogen at high

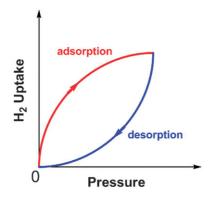


Fig. 5 Ideal sorption isotherms for hydrogen storage application.

pressures but store at lower pressures.⁷¹ The same hysteresis behavior has been observed in MOFs with strong hydrogen binding parts and some interpenetrated dynamic MOFs.^{69,73,85} Recently, Choi *et al.* demonstrated a broadly hysteretic hydrogen sorption in a microporous MOF, resulting a hysteresis loop with a width of 13 bar.¹⁰ Due to the weak interaction between hydrogen and the MOF, they attributed this hysteresis to the phase transitions in the MOF material.

For hydrogen storage applications, however, the opposite trend in hysteresis would be more useful, leading to improved usable storage capacity due to a clean release (Fig. 5). There is no such sorption isotherm existing among the currently known isotherm types. In order to reach this optimized sorption isotherm, other methods besides pressure can be used to trigger the gas delivery, such as raising the temperature or exposure to UV light.¹⁰⁷

5. Conclusions

The main hurdle to increase the hydrogen uptake in MOFs is the weak interaction between dihydrogen and the framework; this remains largely a challenge despite the recent surge in such studies.

The DOE targets for on-board hydrogen storage pose a formidable challenge to those who are interested in solving such a fundamental but rewarding problem. The on-board hydrogen storage goal can only be achieved if theorists and experimentalists work together to find revolutionary systems based on basic studies including those reviewed above.

Acknowledgements

This work was supported by the U.S. Department of Energy (DE-FC36-07GO17033), the U.S. Defense Logistics Agency (N00164-07-P-1300), and the U.S. National Science Foundation (CHE-0449634). We thank David J. Collins and Mary E. O'Donnell for their helpful discussions.

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