## Stereoselective synthesis of chiral, non-racemic 1,2,3-tri- and 1,3-disubstituted ferrocene derivatives

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Chiral, non-racemic 1,2,3-trisubstituted ferrocene derivatives are accessible from monosubstituted ferrocenes through two sequential ortho-deprotonation reactions; removal of the central substituent gives 1,3-disubstituted ferrocenes.

Chiral non-racemic ferrocene derivatives have found broad application as ligands for homogeneous enantioselective catalysts.<sup>1</sup> In this respect, 1,2-disubstituted ferrocenes are mainly used but 1,1',2-tri- or 1,1',2,2'-tetrasubstituted ferrocenes are also employed. In general, ferrocenes with such substitution patterns are usually prepared from mono- or 1,1'-disubstituted precursors by stereoselective *ortho*-metallation reactions.<sup>2</sup> Interestingly, applications of chiral non-racemic 1,3-disubstituted ferrocenes are very rare and this might be due to the fact that suitable methods for the synthesis of such derivatives are lacking.<sup>3</sup> Only recently, in the context of ferrocene-based pincer ligands, <sup>4</sup> Brown and co-workers reported a broadly applicable method for the synthesis of achiral or racemic 1,3-disubstituted ferrocene derivatives, with the key step of this reaction sequence being a selective meta-lithiation of ferrocenyl-tolyl sulfide.<sup>5</sup> Attempts to carry out this reaction in an enantioselective manner have not yet been successful and, in addition, methods for separating the enantiomers of racemic mixtures are very limited.<sup>5,6</sup> For these reasons we became interested in the development of general and preparatively useful methods for the synthesis of chiral, non-racemic 1,3-disubstituted ferrocenes.

In our search for suitable methods, we investigated the reaction sequence depicted in Scheme 1: starting from a suitable monosubstituted ferrocene derivative (Fc-R<sup>1</sup>), 1,2,3-trisubstituted intermediates are built up in two steps, both of which involve ortho-deprotonation reactions. Subsequent removal of the central substituent (R<sup>c</sup>) gives 1,3-disubstituted ferrocenes. R<sup>1</sup> can be chosen from a broad selection of ortho-directing groups<sup>1,2</sup> but the central substituent R<sup>c</sup> must be both ortho-directing and removable. Possible candidates for R<sup>c</sup> are the halides (chloride<sup>7</sup> and bromide<sup>8</sup>) as well as sulfinyl and sulfonyl groups.<sup>9</sup> In our opinion bromide was best suited for this purpose and it was

**Scheme 1** General reaction scheme for the synthesis of 1,2,3-tri- and 1,3disubstituted ferrocenes.

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therefore tested in three reaction sequences in combination with substituents (R<sup>1</sup>) 1-dimethylaminoethyl [CH(NMe<sub>2</sub>)Me], the ephedrine derivative CH<sub>2</sub>N(Me)CH(Me)CH(Ph)OMe and the p-tolylsulfinyl [4-CH<sub>3</sub>C<sub>6</sub>H<sub>4</sub>S(O)] unit.

In the first reaction sequence  $[R^1 = CH(NMe_2)Me$  and  $R^{c} = Br (Scheme 2)$ ] commercially available (R)-N,N-(1-dimethylaminoethyl)ferrocene [Ugi's amine, (R)-1] was reacted using a literature procedure 10 with s-BuLi and F2BrCCBrF2 to give  $(R,S_p)$ -2 in 88% yield. In order to optimise the subsequent deprotonation step with respect to temperature and the amount of base, different conditions were applied to the reaction of  $(R, S_p)$ -2 with Li-TMP (TMP = 2,2,6,6-tetramethyl piperidine) as the base and ClSiMe<sub>3</sub> as the electrophile.

The use of these optimised conditions†and dimethylformamide as the electrophile gave aldehyde  $(R, R_n)$ -3 exclusively (82%). Reduction of this compound with LiAlH<sub>4</sub> gave alcohol  $(R, R_p)$ -4 in 90% yield and subsequent reaction with 2.5 equivalents of *n*-BuLi and H<sub>2</sub>O resulted in the 1,3-disubstituted ferrocenyl aminoalcohol  $(R,S_n)$ -5 (88%). It is clear that a variety of analogous derivatives of

**Scheme 2** Synthesis of 1,3-disubstituted ferrocenes; reaction sequence 1. (a) s-BuLi, Et<sub>2</sub>O, 0 °C, 4 h; −78 °C, F<sub>2</sub>BrCCBrF<sub>2</sub>, THF, rt, 17 h, 88%; (b) Li-TMP, THF, -78 °C 30 min, -30 °C 3 h; DMF, 0 °C 16 h, 82%; (c) 0 °C, LiAlH<sub>4</sub>, THF, rt, 16 h, 90%; (d) −78 °C, n-BuLi, 0 °C 30 min, H<sub>2</sub>O, 88%; (e) HPPh<sub>2</sub>, CH<sub>2</sub>Cl<sub>2</sub>, HBF<sub>4</sub>, rt 16 h, 67%; (f) BH<sub>3</sub>·THF, rt 16 h, 85%. TMP = 2,2,6,6-tetramethylpiperidine, DMF = N,N-dimethylformamide. Overall yield  $1 \rightarrow 5$ : 57%.

**Scheme 3** Synthesis of 1,3-disubstituted ferrocenes; reaction sequence 2. (a) t-BuLi, pentane, −78 °C 1.5 h, −30 °C 2.5 h; F<sub>2</sub>BrCCBrF<sub>2</sub>, THF, -78 °C 30 min, rt 16 h, 87%; (b) Ac<sub>2</sub>O, 150 °C 3 h, 79%; (c) K<sub>2</sub>CO<sub>3</sub>, MeOH, 45 °C 3.5 h, 96%; (d) 0 °C, t-Bu(Me)<sub>2</sub>SiCl, imidazole, DMF, rt 17 h, 99%; (e) Li-TMP, THF, -78 °C 30 min, -30 °C 3 h; DMF, 0 °C 1 h, 79%; (f) 0 °C, LiAlH<sub>4</sub>, THF, rt 16 h, 82%; (g) -78 °C, n-BuLi, 0 °C 30 min,  $H_2O$ , 90%. TBDMS = t-butyldimethylsilyl. Overall yield  $8 \rightarrow 15$ : 38 %.

3, 4 and 5 can be accessed by either using different electrophiles in the *ortho*-deprotonation step of 2 or by functional group tranformation of 4 and 5 or their analogues. As an example, we synthesised a potential pincer ligand,  $^4$  the aminophosphine  $(R, S_p)$ -**6** (67%), <sup>11</sup> as well as its bisborane complex  $(R, S_p)$ -7 (85%).

The second reaction sequence  $[R^1 = CH_2N(Me)CH(Me)-$ CH(Ph)OMe and  $R^{c} = Br$  (Scheme 3)] starts from an O-methylephedrine-substituted ferrocene derivative and allows the synthesis of exclusively planar chiral, non-racemic 1,3disubstituted ferrocenes. Monosubstituted ferrocene derivative (1R,2S)-8, which is easily accessible from N-ferrocenylmethyl-N,N,N-trimethylammonium iodide and O-methylephedrine, <sup>12</sup> was reacted with t-BuLi and F<sub>2</sub>BrCCBrF<sub>2</sub> to give (1R,2S,R<sub>n</sub>)-9 in 87% yield and 98% d.e. All attempts to selectively ortho-deprotonate bromide 9 led to product mixtures and, in an effort to overcome this problem, the O-methylephedrine unit was replaced by a tertbutyldimethylsilyl-protected hydroxyl group (Scheme 3,  $9 \rightarrow 12$ , 75%). 13 In this case, the use of the reaction conditions optimised for 2 enabled the selective transformation of bromide  $(R_n)$ -12 into aldehyde (S<sub>p</sub>)-13 (79%) which, after reduction with LiAlH<sub>4</sub>, gave alcohol ( $R_p$ )-14 (82%). Finally, reaction with n-BuLi and H<sub>2</sub>O removed the bromide and gave the 1,3-disubstituted ferrocene derivative  $(S_n)$ -15 in 90% yield. In this case it is also expected that derivatives 14 and 15 (like 4 and 5) can serve as enantiopure starting materials for a number of related products-including pincer ligands.

In the third reaction sequence the use of bromide as the central substituent was combined with the *ortho*-directing *p*-tolylsulfinyl substituent  $[R^1 = 4-CH_3C_6H_4S(O)]$  and  $R^c = Br$  (Scheme 4)]. Bromide  $(R, S_p)$ -17 was prepared by reacting p-tolyl-ferrocenyl sulfoxide<sup>14</sup> (R)-16 with LDA and F<sub>2</sub>BrCCBrF<sub>2</sub> (85%)<sup>15</sup> and the product was subsequently reduced with sodium iodide and chlorotrimethylsilane to give sulfide  $(S_p)$ -18 (84%). As in the cases of 2 and 12, ferrocene derivative 18 could be selectively deprotonated adjacent to the bromide substituent and subsequent reaction with DMF gave aldehyde  $(S_n)$ -19 in 74% yield. Reduction with LiAlH<sub>4</sub> resulted in alcohol  $(S_p)$ -20, which on reaction with n-BuLi led to the desired 1,3-disubstituted ferrocene derivative

Scheme 4 Synthesis of 1,3-disubstituted ferrocenes; reaction sequence 3. (a) LDA, THF, -78 °C 3 h; F<sub>2</sub>BrCCBrF<sub>2</sub>, THF, -78 °C 30 min, rt 19 h, 85%; (b) NaI (6 equiv), Me<sub>3</sub>SiCl (12 equiv), CH<sub>3</sub>CN, rt 18 h, 84%; (c) Li-TMP, THF, -78 °C 30 min, -30 °C 3 h; DMF, 0 °C 1 h, 74%; (d) LiAlH<sub>4</sub>, THF, 0 °C 1.5 h, 83%; (e) -78 °C, n-BuLi, 0 °C 30 min, H<sub>2</sub>O, 92%. Overall yield  $16 \rightarrow 21$ : 40%.

 $(R_n)$ -21 (92%). As recently reported for its racemate, <sup>5</sup> 21 can easily be functionalised and can therefore serve as a valuable starting material for a variety of chiral, non-racemic 1,3-disubstituted ferrocene derivatives. This approach should also be applicable to compound 20 or analogues that are accessible from 18 with different electrophiles.

In summary we have demonstrated that chiral non-racemic 1-R<sup>1</sup>,2-R<sup>c</sup>,3-R<sup>2</sup>-trisubstituted ferrocenes can be synthesised in two steps from monosubstituted ferrocenes Fc-R1 with both steps involving ortho-deprotonations. Particularly combinations of stereoselectively ortho-directing groups R1 with bromide as the central substituent gave products with very high selectivity and in preparatively useful yields. Since bromide can easily be removed from 1-R<sup>1</sup>,2-Br,3-R<sup>2</sup>-trisubstituted ferrocenes, chiral non-racemic 1-R<sup>1</sup>,3-R<sup>2</sup>-disubstituted ferrocenes become accessible *via* this route. We assume that our method can be further extended with respect to both the *ortho*-directing groups R<sup>1</sup> and the electrophiles used in order to introduce substituent R<sup>2</sup>. Furthermore, functional group variations of R<sup>1</sup> and R<sup>2</sup> as well as of bromide will make easily available a variety of 1,2,3-tri- and 1,3-disubstituted ferrocenes for new applications.

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## Notes and references

† Typical procedure for the *ortho*-deprotonation of  $(R,S_n)$ -2: The reaction was carried out under an argon atmosphere using standard vacuum line and Schlenk techniques. To a cooled (-78 °C) degassed solution of ( $R,S_p$ )-2 (500 mg, 1.488 mmol) in THF (5 mL) was added dropwise a solution of Li-TMP in THF (0.7 M, 4.25 mL, 2.976 mmol). The reaction mixture was stirred for 30 min at -78 °C followed by 3 h at -30 °C. The reaction temperature was lowered to -78 °C and dimethylformamide (350 μL, 4.516 mmol) was added. The temperature was raised to 0  $^{\circ}$ C and stirring continued for 16 h at this temperature. The reaction was quenched with saturated aqueous Na<sub>2</sub>CO<sub>3</sub> (15 mL) and diethyl ether was added. The phases were separated and the aqueous phase was extracted 3 times with

diethyl ether. The combined organic phases were washed with brine, dried (MgSO<sub>4</sub>) and the solvents removed under reduced pressure. The residue was purified by column chromatography on alumina. A mixture of petroleum ether (boiling range 69-72 °C), ethyl acetate and triethylamine (30 : 10 : 1) was used as the eluent to give product  $(R, R_p)$ -3 as a red oil (442 mg, 82%) . Selected characterisation data. (R,  $R_p$ )-3:  $\delta_H$ (400.1 MHz; CDCl<sub>3</sub>; CHCl<sub>3</sub>; ppm) 1.47 (3 H, d, J 6.9, CHCH<sub>3</sub>), 2.17 (6 H, s, N(CH<sub>3</sub>)<sub>2</sub>), 3.87 (1 H, q, J 6.9, CHCH<sub>3</sub>), 4.25 (5 H, s, Cp'), 4.61 (1 H, d, J 2.8, Cp-H4), 4.90 (1 H, d, J 2.8, Cp-H3), 10.22 (1 H, s, CHO);  $\delta_{\rm C}$ (100.6 MHz; CDCl<sub>3</sub>; CDCl<sub>3</sub>; ppm) 15.81 (CH<sub>3</sub>), 41.04 (N(CH<sub>3</sub>)<sub>2</sub>), 55.65 (CH), 65.63 (Cp-C3), 69.59 (Cp-C4), 72.84 (Cp'), 75.29, 92.94 (2 Cp-C<sub>q</sub>), 193.94 (CHO), 1 Cp-C<sub>q</sub> not observed; m/z (EI, 60 °C) 362.9928 (M<sup>+</sup>, 30%; C<sub>15</sub>H<sub>18</sub>BrFeNO requires 362.9923), 321/319 (6), 268 (28), 239 (54), 212 (16);  $[\alpha]_{\lambda}^{20}$  -720 (589 nm), -806 (578), -1334 (546) (c 0.128 in CHCl<sub>3</sub>). (R,S<sub>p</sub>)-5: yellow powder; mp 121–123 °C;  $\delta_{H}$ (400.1 MHz; CDCl<sub>3</sub>; CHCl<sub>3</sub>; ppm) 1.42 (3 H, d, J 6.9, CHCH<sub>3</sub>), 1.71 (1 H, br s, OH), 2.09 (6 H, s, N(CH<sub>3</sub>)<sub>2</sub>), 3.57 (1 H, q, J 6.9, CHCH<sub>3</sub>), 4.12 (1 H, m, Cp-H<sub>4</sub>), 4.12 (5 H, s, Cp'), 4.21 (1 H, m, Cp-H<sub>5</sub>), 4.25 (1 H, t, J 1.4, Cp-H2), 4.33 (2 H, s, CH<sub>2</sub>OH);  $\delta_{\rm C}$ (100.6 MHz; CDCl<sub>3</sub>; CDCl<sub>3</sub>; ppm) 15.55 (CHCH<sub>3</sub>), 40.62 (N(CH<sub>3</sub>)<sub>2</sub>), 58.54 (CHCH<sub>3</sub>), 60.88 (CH<sub>2</sub>OH), 66.96, 66.99 (Cp-C4, Cp-C5), 69.00 (Cp'), 69.12 (Cp-C2), 87.75, 87.89 (2 Cp-Cq); mlz (EI, 70 °C) 287.0980 (M<sup>+</sup>, 81%; C<sub>15</sub>H<sub>21</sub>FeNO requires 287.0973), 272 (25), 243 (90), 225 (27), 134 (100). [ $\alpha$ ],  $^{20}$  -1.2 (589 nm), -1.6 (578), -7.9 (546) (c 0.674 in CHCl<sub>3</sub>). ( $S_p$ )-15: yellow powder; mp 55-59 °C;  $\delta_{H}(400.1 \text{ MHz}; \text{ CDCl}_{3}; \text{ CHCl}_{3}; \text{ ppm}) 0.08 [6 \text{ H, s, 2}]$  $Si(CH_3)_2C(CH_3)_3$ , 0.93 [9 H, s,  $Si(CH_3)_2C(CH_3)_3$ ], 1.49 (1 H, t, J 5.9, OH), 4.15 (5 H, s, Cp'), 4.19 (1 H, dd, J 2.0 and 1.3, Cp-H4), 4.22 (1 H, dd, J 2.0 and 1.3, Cp-H5), 4.29 (2 H, d, J 5.9, CH<sub>2</sub>OH), 4.30 (1 H, t, J 1.3, Cp-H2), 4.41 (2 H, s, CH<sub>2</sub>OTBDMS);  $\delta_{\rm C}(100.6 \text{ MHz}; \text{CDCl}_3; \text{CDCl}_3; \text{ppm})$ -5.16 (2C Si(CH<sub>3</sub>)<sub>2</sub>C(CH<sub>3</sub>)<sub>3</sub>], 18.37 [C<sub>q</sub>, Si(CH<sub>3</sub>)<sub>2</sub>C(CH<sub>3</sub>)<sub>3</sub>], 25.97 [3 C Si(CH<sub>3</sub>)<sub>2</sub>C(CH<sub>3</sub>)<sub>3</sub>], 60.75 (CH<sub>2</sub>OH), 61.16 (CH<sub>2</sub>OTBDMS), 67.52 (Cp-C4), 67.73 (Cp-C2), 68.03 (Cp-C5), 68.82 (Cp'), 88.43, 88.46 (2 Cp-C<sub>q</sub>); m/z (EI, 80 °C) 360.1197 (M<sup>+</sup>, 100%;  $C_{18}H_{28}FeO_2Si$  requires 360.1208), 285 (3), 229 (19), 195 (20), 91 (49), 75 (28).  $[\alpha]_{\lambda}^{20}$  –6.9 (589 nm), –6.5 (578), –9.1 (546) (c 0.583 in CHCl<sub>3</sub>). ( $R_p$ )-21: yellow powder; mp 62–68 °C;  $\delta_H$ (400.1 MHz; CDCl<sub>3</sub>; CHCl<sub>3</sub>; ppm) 1.57 (1 H, t, J 5.8, OH), 2.27 (3 H, s, CH<sub>3</sub>C<sub>6</sub>H<sub>4</sub>), 4.27 (5 H, s, Cp'), 4.34 (2 H, d, J 5.8, CH<sub>2</sub>OH), 4.39 (1 H, dd, J 2.4 and 1.5, Cp-H4), 4.41 (1 H, dd, J 2.4 and 1.5, Cp-H5), 4.48 (1 H, t, J 1.5, Cp-H2), 6.98–7.02 (2 H, m, C<sub>6</sub>H<sub>4</sub>-H<sub>ortho</sub>), 7.02–7.06 (2 H, m, C<sub>6</sub>H<sub>4</sub>-H<sub>meta</sub>);  $\delta_{\rm C}$ (100.6 MHz; CDCl<sub>3</sub>; CDCl<sub>3</sub>; ppm) 20.88 (CH<sub>3</sub>C<sub>6</sub>H<sub>4</sub>), 60.51 (CH<sub>2</sub>), 69.44 (Cp-C4), 69.99 (Cp'), 74.26 (Cp-C2), 74.83 (Cp-C5), 77.36, 90.05 (2 C, Cp-C<sub>q</sub>), 126.94 (2 C,C<sub>6</sub>H<sub>4</sub>-C<sub>meta</sub>), 129.43 (2 C, C<sub>6</sub>H<sub>4</sub>-C<sub>ortho</sub>), 135.19, 136.36 (2 C, C<sub>6</sub>H<sub>4</sub>-C<sub>q</sub>); m/z (EI, 100 °C) 338.0424 (M<sup>+</sup>, 100%;  $C_{18}H_{18}$ FeOS requires 338.0428), 200 (85), 185 (37), 167 (15), 138 (11), 121 (19);  $[\alpha]_{\lambda}^{20}$  -43.3 (589 nm), -44.1 (578), -43.7 (546) (c 0.513 in CHCl<sub>3</sub>).

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