

Journal of Chromatography A, 862 (1999) 29-38

JOURNAL OF CHROMATOGRAPHY A

www.elsevier.com/locate/chroma

# Synthesis and study of the cluster [Pd(AuPPh<sub>3</sub>)<sub>6</sub>(HgNO<sub>3</sub>)](NO<sub>3</sub>) by reversed-phase high-performance liquid chromatography, thermoanalysis, infrared, nuclear magnetic resonance, and fast atom bombardment mass spectrometry

Adriana F. Sotelo, Anna Maria P. Felicissimo\*

Instituto de Química, Universidade de São Paulo, Av. Prof. Lineu Prestes 748, 05508-900 São Paulo, Brazil

Received 24 November 1998; received in revised form 20 July 1999; accepted 24 August 1999

#### Abstract

The addition reaction of  $\mathrm{Hg}^0$  and  $\mathrm{Hg}_2^{2^+}$  to the bimetallic cluster  $[(\mathrm{PPh}_3)\mathrm{Pd}(\mathrm{AuPPh}_3)_6](\mathrm{NO}_3)_2(\mathbf{I})$  has been studied. The reaction, monitored by HPLC, showed the time elapsed to obtain the pure cluster  $[\mathrm{Pd}(\mathrm{AuPPh}_3)_6(\mathrm{HgNO}_3)](\mathrm{NO}_3)$  ( $\mathbf{II}$ ). The use of  $^{31}\mathrm{Pf}^1\mathrm{H}$  NMR, IR spectra, FABMS and thermoanalysis data was very useful for confirming the results. The reaction was monitored by taking five samples after 3, 6, 17, 21 and 24 h. The process was finalised after 24 h and the pure trimetallic cluster  $\mathbf{II}$ , free of the intermediate, appeared in the chromatogram as a large, unique peak. © 1999 Elsevier Science B.V. All rights reserved.

Keywords: Gold clusters; Palladium-gold; Phosphine

# 1. Introduction

The synthesis of new cationic mixed gold clusters with transition metals and triphenylphosphine (PPh<sub>3</sub>) as ligand [1] is a field of great interest due to their potential utilisation in catalysis [2], both homogeneous and heterogeneous [3,4]. The electron counting model derived from Stone theory [5] can predict the structural properties and reactivity of these clusters. The addition of metals (Ag, Cu, Hg) to the structure of bimetallic clusters M–Au (M=Pt or Pd) usually occurs through the occupation of the metallic atoms in the periphery, so that these atoms in solution can be naked, introducing sites of coordina-

tive insaturation and promoting catalytic synergism [6].

High-performance liquid chromatography (HPLC) has been used for the separation and identification of cluster compounds for the last few years. A wide variety of large cationic metal cluster compounds have been successfully separated by this technique [7,8]. The characterisation of these compounds has been a major problem in this area and, frequently, the use of single crystal X-ray crystallography is required. The recent successful use of FABMS in the characterisation of ionic metal clusters, when combined with NMR data, leads to an accurate determination of the molecular formula [9].

This paper reports the addition reaction of  $Hg^0$  (or  $Hg_2^{2+}$ ) to the cluster **I**, giving a new trimetallic 16-electron cluster **II**. The reaction was monitored

\*Corresponding author.

E-mail address: ampfelic@iq.usp.br (A.M.P. Felicissimo)

 $0021\text{-9673/99}/\$-\text{see front matter}\quad \textcircled{0}\ \ 1999\ Elsevier\ Science\ B.V.\ All\ rights\ reserved.$ 

PII: S0021-9673(99)00913-9

through HPLC and NMR, IR, thermoanalysis (TG) and FABMS techniques were used to confirm the results.

# 2. Physical and reagents

#### 2.1. Liquid chromatography system

A Schimadzu equipment (LC 10 AC-pump) was used for high-performance liquid chromatography (HPLC), variable-wavelength detector operated at 254 nm, Rheodyne 7105 injection valve with a 20  $\mu$ l loop, a stainless-steel C<sub>18</sub> (25×0.4 cm I.D.) analytical column and a guard column (2×0.2 cm I.D.) filled with C<sub>18</sub>. Isocratic separations were performed at a flow-rate of 0.3 ml min<sup>-1</sup> and at ambient temperature. All samples were prepared in ethyl alcohol with concentrations around 1 mg ml<sup>-1</sup>. The chromatographic runs were performed with product samples obtained by dissolution just before injection on the column.

The mobile phase consisted of  $\mathrm{NH_4NO_3}$  (0.075 M) dissolved in ethyl alcohol, and pure ethyl alcohol (80:20). This solution was filtered through a 0.5  $\mu$ m filter and degassed with ultrasound under reduced pressure.

# 2.2. Spectroscopy

A Perkin Elmer Model 1750 FT-IR spectrometer with KBr pellets was used for vibrational spectroscopy in the IR region (500–4000 cm<sup>-1</sup>). The <sup>31</sup>P{¹H} NMR spectra were recorded on a Brucker 200 MHz equipment with H<sub>3</sub>PO<sub>4</sub> or TMP (trimethylphosphate) as reference standards and CDCl<sub>3</sub> as solvent. A fast atom bombardment (FABMS) – VG Analytical, Ltd. 707E-HF equipment with *m*-nitrobenzyl alcohol matrix (MNBA) and CsI as reference was used for low resolution mass spectroscopy. Accelerated Xe atoms were used as the fast atom source.

# 2.3. Thermoanalysis equipment

Thermobalance. A Shimadzu TGA – 50 thermobalance was employed for the TG study. Samples sizes in mass from 4 to 5 mg were pyrolyzed at a

heating rate of 10°C min<sup>-1</sup> in a dynamic air atmosphere in a circular alumina crucible container [17].

# 2.4. Atomic absorption

The amounts of metal (Au and Pd) in the samples were determined by atomic absorption with a Varian 1475 spectrometer, with acetylene/compressed air (40/60 proportion) and a hollow cathode lamp.

The sample (10.82 mg) used for this technique was dissolved in 20 ml of hot aqua-regia, then diluted with deionized water to a final volume of 100 ml. From this solution, two samples of 10 and 20 ml, respectively, were used for the Au and Pd analysis. Both were diluted once more to 100 ml with deionized water.

# 2.5. Solvents and reagents

Solvents were of HPLC grade for high-performance liquid chromatography. The syntheses were carried out according to procedures described in the literature [15] and the solvents of gradient grade (Merck) dried and distilled prior to use.

The compounds were:  $NH_4NO_3$  (Merck),  $Hg_2(NO_3)_2 \cdot 2H_2O$  (Aldrich),  $Hg^0$  (CAAL),  $PdCl_2$  (Aldrich) and all manipulations were carried out under purified  $N_2$  atmosphere using standard Schlenk techniques.

#### 2.6. Experimental

 $[Pd(PPh_3)_2Cl_2]$ ,  $[Au(PPh_3)NO_3]$  and  $[(PPh_3)Pd(AuPPh_3)_6](NO_3)_2$  were prepared as described in the literature [10–12].

2.6.1.  $[Pd(AuPPh_3)_6(HgNO_3)](NO_3)$  (II) obtained from the nucleophilic addition and substitution reaction between  $Hg^0$  and cluster I:

The mixture of the cluster I (73 mg - 0.022 mmol) and  $Hg^0$  (45 mg - 0.23 mmol) was dissolved in acetone (8 ml). The solution was stirred at room temperature in a round 50 ml Schlenk flask for approximately 24 h, at which time the excess of mercury appeared as a black powder. The acetone solution was filtered through diatomaceous earth to remove the excess Hg metal. Diethyl ether (10 ml) was added to the filtrate. After standing overnight, a

precipitate was obtained and separated from the liquid phase. The dark solid was discarded after characterisation through <sup>31</sup>P {<sup>1</sup>H} NMR and HPLC as a by-product of the synthesis.

The solution was transferred to another flask and more diethyl ether (12 ml) was added. After 72 h a brown reddish precipitate was formed: cluster **II**. This precipitate was collected in a funnel and washed with small portions of diethyl ether and dried in air. The yield was 51%.

Cluster **II** is soluble in dichloromethane, acetonitrile, methanol, and acetone and insoluble in saturated hydrocarbons and diethyl ether.

# 2.6.2. Synthesis of $[Pd(AuPPh_3)_6(HgNO_3)](NO_3)$ (II) using $Hg_2^{2+}$ and the cluster I

The mixture of the cluster **I** (100 mg-0.031 mmol) and  $Hg_2(NO_3)_2 \cdot 2H_2O$  (17 mg-0.030 mmol) was dissolved in methanol (8 ml) at 0°C (ice-water bath). The solution was stirred for 25 min and the

solvent then removed under reduced pressure. The brown solid obtained was dissolved in dichloromethane (10 ml) and the mixture filtered through diatomaceous earth on a fritted glass filter flask; the filtrate was evaporated once more at low pressure. The solid was dissolved in methanol (10 ml) and filtered through diatomaceous earth. Diethyl ether (10 ml) was added to the filtrate. After 24 h, a dark solid precipitated was obtained (by-product) and separated from the solution by filtration. The solution was transferred to another small flask and diethyl ether (20 ml) added; finally, a brown solid was formed: cluster II, that was collected and washed with small portions of diethyl ether and dried in air. The yield was 30%.

#### 3. Results and discussion

The trimetallic cluster II was prepared from the

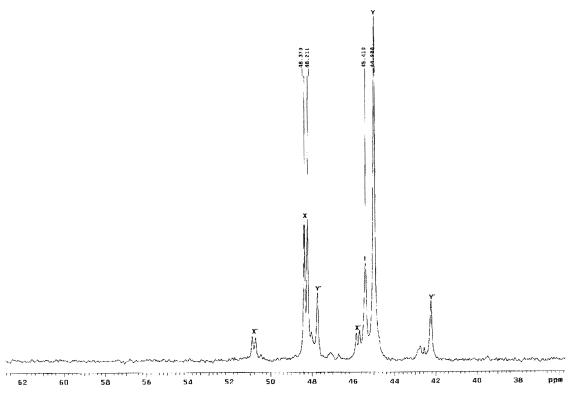


Fig. 1.  $^{31}P$  { $^{1}H$ } NMR spectrum of the intermediate (peak X), cluster **II** (peak Y) and by-product (peak **I**) in solution recorded at 25°C with the use of CH $_{3}$ OH as solvent (internal standard TMP).

reaction of the bimetallic cluster **I** with either  $Hg^0$  or  $Hg_2(NO_3)_2 \cdot 2H_2O$ :

$$[(PPh_3)Pd(AuPPh_3)_6](NO_3)_2 + Hg^0 \rightarrow$$

$$[Pd(AuPPh_3)_6(HgNO_3)](NO_3)$$
(1)

$$[(PPh_{3})Pd(AuPPh_{3})_{6}](NO_{3})_{2} + Hg_{2}^{2+} \rightarrow$$

$$[Pd(AuPPh_{3})_{6}(HgNO_{3})](NO_{3})$$
 (2)

# 3.1. Spectroscopic methods

The first  $^{31}P\{^{1}H\}$  NMR spectrum of the sample in CH<sub>3</sub>OH, collected after 12 h of reaction, showed two peaks at  $\delta$  48 and  $\delta$  45 (Fig. 1). These peaks were attributed to the presence of two different compounds, the intermediate and the cluster **II** (the final

product). The study of the reaction by HPLC was based on this result obtained from NMR.

The  $^{31}P\{^{1}H\}$  NMR spectrum in CDCl $_{3}$  of another sample collected after stirring overnight (Fig. 2) showed a doublet assigned to the PPh $_{3}$  ligands bound to the Pd atom at  $\delta$  48 ( $^{3}J_{P-P}=26$  Hz) with  $^{199}Hg$  satellites ( $^{3}J_{Hg-P}=640$  Hz). The  $^{31}P$  NMR data suggested that the intermediate might be [(PPh $_{3}$ )Pd(AuPPh $_{3}$ ) $_{6}$ (HgNO $_{3}$ )](NO $_{3}$ ), but the multiplet (septet) that would confirm this suggestion was not observed. The  $^{31}P\{^{1}H\}$  NMR spectrum (Fig. 3) of the cluster **II** presented one single peak at  $\delta$  43 with  $^{199}Hg$  satellites ( $^{3}J_{Hg-P}=690$  Hz) due to the AuPPh $_{3}$  ligands bound to the Pd atom. This spectrum was taken after 24 h of reaction.

The IR spectra of clusters I and II (Fig. 4) showed one band attributed to the  $NO_3^-$  group at 1384 cm<sup>-1</sup> (unbound) and another attributed to the  $HgNO_3$ 

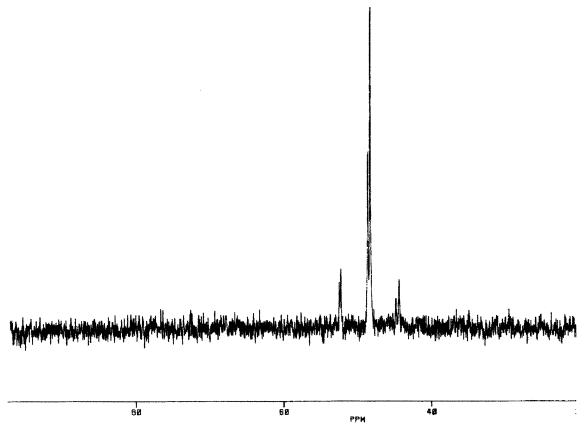


Fig. 2.  $^{31}P$  { $^{1}H$ } NMR spectrum of the intermediate in solution recorded at 25°C with the use of CDCl $_{3}$  as solvent (internal standard  $H_{3}PO_{4}$ ,  $\delta$ =0). The central doublet due to the Au(PPh $_{3}$ ) phosphorus and satellites due to the mercury.

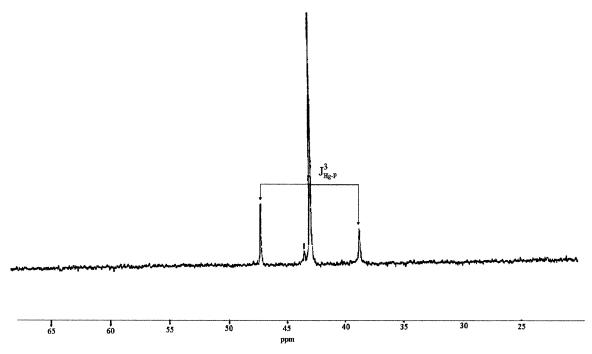


Fig. 3.  $^{31}P\{^1H\}$  NMR spectrum of the cluster **II** and by-product (peak **I**) in solution recorded at 25°C with the use of CDCl<sub>3</sub> as solvent (internal standard  $H_3PO_4$ ,  $\delta$ =0). The central single peak due to the Au(PPh<sub>3</sub>) phosphorus and satellites due to the mercury.

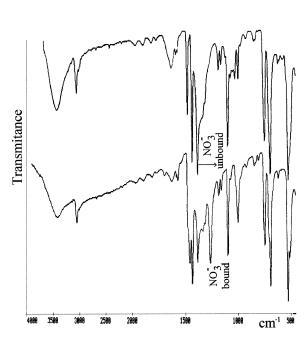


Fig. 4. Spectra in the IR region of the clusters I and II.

group at 1266 cm<sup>-1</sup> (bound) only in cluster  $\mathbf{II}$  spectrum [13]. The intense bands exhibited 20% transmittance due to the  $NO_3^-$  counter ion and 37% transmittance due to co-ordinated  $NO_3^-$ . Crystals were obtained using different solvents, but were inappropriate for X-ray analysis. FABMS, TG and the absorption spectrum were used for the characterisation of the trimetallic cluster  $\mathbf{II}$ . FABMS is an extremely useful technique in the determination of the molecular formula of clusters when X-ray quality crystals are impossible to obtain [2,9].

From the cationic fragments obtained by FABMS (Fig. 5), it was possible to reproduce the molecular weight of the cluster **II.** The highest mass peak was assigned as  $M = [Pd(AuPPh_3)_6(HgNO_3)](NO_3)$  where obsv m/e 3182.8 {calc 3183 for M}; 3120.7 {calc 3121 for  $[M-NO_3]^+$ }; 3057.7 {calc 3059 for  $[M-2(NO_3)]^+$ }.

## 3.2. Thermoanalysis

The TG curve of cluster **II** in air indicated thermal decomposition in three steps (Fig. 6). Based on the

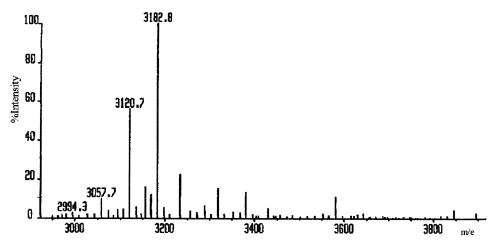


Fig. 5. FABMS of fragments from cluster **II** were calculated for the isotopic combination of metals as Pd=106 and Hg=199. FABMS data was recorded in a *meta*-nitrobenzyl alcohol (MNBA) matrix. The highest mass peak was assigned as  $M = [Pd(AuPPh_3)_6(HgNO_3)](NO_3)$  where obsv m/z 3182.8 {calc 3183 for M}; 3120.7 {calc 3121 for  $[M-NO_3]^+$ }; 3057.7 {calc 3059 for  $[M-2(NO_3)]^+$ }.

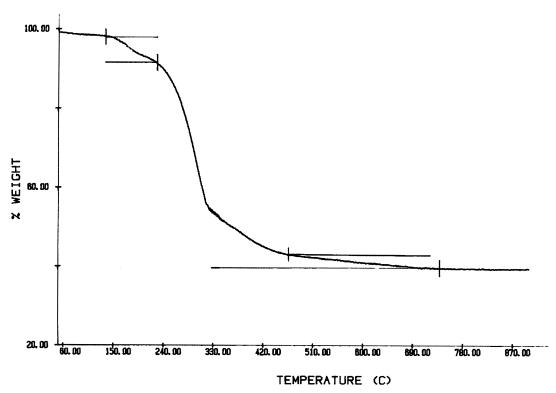


Fig. 6. TG curve of cluster II heating rate of 10°C min<sup>-1</sup> in a dynamic air atmosphere.

Table 1 Thermoanalysis results

Thermal decomposition steps	% Theoretical	% Experimental	$\Delta m$ (mg)	Δ <i>T</i> (°C)
HgO e NO (1st step)	6.7	7.7	0.30	93
6PPh <sub>3</sub> (2nd step)	48.4	48.5	2.19	235
5O <sub>2</sub> (3rd step)	2.5	3.5	0.16	240

TG curve, the thermal decomposition for cluster (II) can be interpreted as follows:

Between 135 and 228°C dissociation of **Hg** and **N**, that separate as oxides and volatilise [17,18]:

$$\begin{split} & [(\mathrm{HgNO_3})\mathrm{Pd}(\mathrm{AuPPh_3})_6]^+ \rightarrow \mathrm{HgO} + \mathrm{NO} + \\ & [\mathrm{Pd}(\mathrm{AuPPh_3})_6]^+ \end{split} \tag{3}$$

Between 228 and 463°C loss of mass related to liberation of **PPh**<sub>3</sub> ligands and formation of **Pd** and **Au** oxides:

$$[Pd(AuPPh_3)_6]^+ \rightarrow PdO + 3Au_2O_3 + 6PPh_3$$
 (4)

The loss of mass due to the volatilisation of the ligand (triphenylphosphine) occurred in the range between 228 and 463°C. This was confirmed by the attribution of the bands in the IR spectrum of the cluster after the sample was burned at 350°C. The presence of bands characteristic of PPh<sub>3</sub> in 616, 696, 908, 1109 and 1440 cm<sup>-1</sup> in the spectrum confirmed that the organic part of the cluster was completely burned above the temperature of 350°C (Fig. 6).

Between 480 and 720°C the formation of a grey metallic residue:

$$PdO + 3Au2O3 \rightarrow Pd + 6Au + 5O2$$
 (5)

The results of the TG experiments are summarized in Table 1; they were employed to obtain the %P through the value of loss of mass.

#### 3.3. Atomic absorption

The quantitative determination of the metals Pd and Au of the cluster II are Calc 1Pd: 6Au (Experimental 0.92Pd: 6.32Au) [16].

Anal. Calc for II:  $PdAu_6P_6C_{108}H_{90}HgN_2O_6$ : Pd = 3.33% Au = 37.12%. (Found: Pd = 3.08% Au = 39.11%).

#### 3.4. Chromatography

Initially, the separation process for clusters and PR<sub>3</sub> ligands using chromatography follows the relation between polarity and solubility in both phases (mobile and stationary). The polarity of PPh<sub>3</sub> clusters is determined by the cationic charge and to the number of PPh<sub>3</sub> groups present [7].

The separation of cluster **I**, the intermediate and cluster **II** was carried out on a  $C_{18}$  column (Table 2), with an isocratic mobile phase of ethyl alcohol and  $NH_4NO_3$  [14] that eluted the compound of lowest polarity first:  $[Pd(AuPPh_3)_6(HgNO_3)]^+ < [(PPh_3)_3]_6(HgNO_3)$ 

Table 2 Chromatographic data for gold cluster compounds

Compound	$t_{\rm R}$ (min)	$N_{ m theoretical}^{a}$	Mobile phase		
$[(PPh_3)Pd(AuPPh_3)_6]^{2+}$	34.4	1156	80% [EtOH + $(0.075 M)$ NH <sub>4</sub> NO <sub>3</sub> ] and		
$[Pd(AuPPh_3)_6(HgNO_3)]^+$	27.4	2916	20% EtOH		

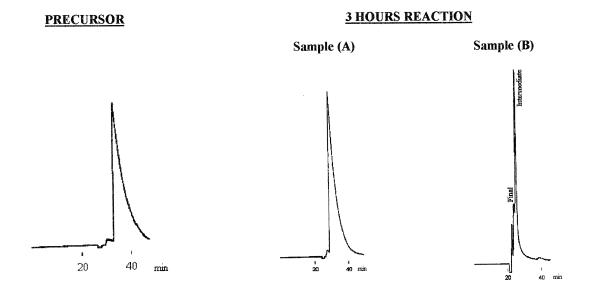
<sup>&</sup>lt;sup>a</sup>  $N_{\text{theoretical}} = 16 (t_R/w_{1/2})^2$  where  $w_{1/2}$  is the peak width at half-height and  $N_{\text{theoretical}} = \text{theoretical}$  plate numbers.

 $\begin{array}{l} {\rm Pd(AuPPh_3)_6(HgNO_3)]}^+ < {\rm [(PPh_3)Pd(AuPPh_3)_6]}^{2^+} \\ {\rm (elution\ order\ in\ an\ apolar\ mobile\ phase)}. \end{array}$ 

The reaction between the cluster I and  $Hg^0$  was

monitored by HPLC taking five samples after stirring for 3, 6, 17, 21 and 24 h, respectively (Fig. 7).

After stirring during 3 h the solution was filtered



# 6 and 17 HOURS REACTION

# 21 and 24 HOURS REACTION

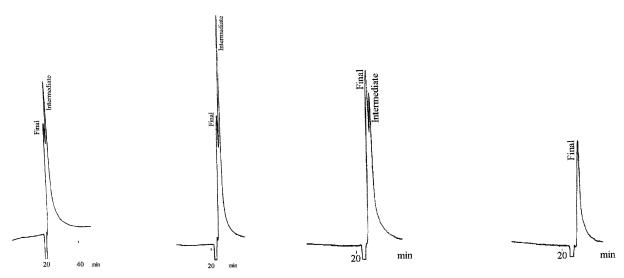


Fig. 7. Chromatograms of the clusters precursor= $\mathbf{I}$ ; intermediate and final= $\mathbf{II}$ . Column,  $C_{18}$ ; mobile phase, 0.075 M ammonium nitrate-ethanol and ethanol (80:20); flow-rate, 0.3 ml min<sup>-1</sup>; detector, UV, 254 nm.

through in diatomaceous earth, diethyl ether added to the filtrate and the solid formed collected (sample A)

The sample (A) was dissolved in ethanol and the chromatogram showed a peak similar to that obtained for cluster I. Diethyl ether was added to the liquid separated from sample (A) by filtration. After 48 h a solid was formed and separated from the liquid by filtration (sample B). The sample (B) showed new peaks in the chromatogram due to the intermediate and also a small amount of cluster II. These results were also confirmed through the IR spectra. In samples (A) and (B) the characteristic bands due to NO<sub>3</sub> (unbound) was observed and in sample (B) the band due to  $NO_3^-$  (bound) as well. <sup>31</sup>P{<sup>1</sup>H} NMR spectra also confirmed these results for sample (A) with  $\delta$  46.5 and sample (B) with  $\delta$  48 and  $\delta$  43 attributed to cluster **I**, intermediate and cluster II, respectively.

After stirring during 6, 17 and 21 h the solution was filtered through in diatomaceous earth, diethyl ether added to the filtrate and the solid formed collected. The chromatograms showed the same peaks, but in different concentrations: the peak attributed to the intermediate decreased and the peak for cluster **II** increased with time of reaction.

After stirring during 24 h the solution was filtered through diatomaceous earth, and diethyl ether added to the filtrate and the solid formed collected. The chromatogram showed only one peak for cluster II and the reaction was considered finished.

#### 4. Conclusion

The results obtained concerning to cluster **II** lead to the following conclusions:

The <sup>31</sup>P {<sup>1</sup>H} NMR spectrum showed the presence of <sup>199</sup>Hg (active nucleus in NMR with spin number 1/2 and natural abundance of 16.84%) related to the satellites. The removal of one PPh<sub>3</sub> ligand linked to Pd could be observed by the presence of a singlet (high intensity band) attributed to one equivalent <sup>31</sup>P and, consequently, to a sixteen electron cluster.

The IR data of the cluster showed the bands due to the  $NO_3^-$  group (1264 cm<sup>-1</sup> and 1384 cm<sup>-1</sup>), confirming that  $NO_3^-$  is present in the cluster **II** in two different bond types, one co-ordinated to the Hg and the other as counter ion. The band due to the

 $HgNO_3$  group confirmed the change that occurred in the spectrum of the precursor cluster **I** after the reaction with  $Hg^0$ .

Mass spectral data using the FABMS technique, TG data and the atomic absorption spectrum led to the percentage of the metallic elements Au, Pd and the number of PPh<sub>3</sub> ligands present in the molecular formula of the cluster.

The use of HPLC to monitor the reaction made it possible to estimate the reaction time needed to obtain a pure cluster without the presence of the intermediate.

# Acknowledgements

CNPq and FAPESP supported this work. We thank Professor L.H. Pignolet (University of Minnesota) for providing the FABMS data and Professor F. Quina (University of S. Paulo) for reviewing the article.

#### References

- A.M. Mueting, W. Bos, B.D. Alexander, P.D. Boyle, J.A. Casalnuovo, S. Balaban, L.N. Ito, S.M. Johnson, L.H. Pignolet, New J. Chem. 12 (1988) 505.
- [2] L.H. Pignolet, M.A. Aubart, K.L. Craighead, R.A.T. Gould, D.A. Krogstad, J.S. Wiley, Coord. Chem. Rev. 143 (1995) 219
- [3] F.G.A. Stone, R. West, Adv. Organomet. Chem. 35 (1993) 41.
- [4] I.V.G. Graf, J.W. Bacon, M.B. Consugar, M.E. Curley, L.N. Ito, L.H. Pignolet, Inorg. Chem. 35 (1996) 689.
- [5] A.J. Stone, Inorg. Chem. 20 (1981) 563.
- [6] M.F.J. Schoondergang, J.J. Bour, P.P.J. Schlebos, A.W.P. Vermeer, W.P. Bosman, J.M.M. Smits, P.T. Beurskens, J.J. Steggerda, Inorg. Chem. 30 (1991) 4704.
- [7] W. Bos, J.J. Steggerda, S. Yan, J.A. Casalnuovo, A.M. Mueting, L.H. Pignolet, Inorg. Chem. 27 (1988) 948.
- [8] B.R. Willeford, H. Veening, J. Chromatogr. 251 (1982) 61.
- [9] P.D. Boyle, B.B. Johnson, B.D. Alexander, J.A. Casalnuovo, P.R. Gannon, S.M. Johnson, E.A. Larka, A.M. Mueting, L.H. Pignolet, Inorg. Chem. 26 (1987) 1346.
- [10] R. Barbiéri, A.C. Massabni, C.R. Bellato, Quim. Nova 14 (1991) 212.
- [11] L. Malatesta, L. Naldini, G. Simonetta, F. Cariati, Coord. Chem. Rev. 1 (1966) 255.
- [12] W. Quintilio, A.F. Sotelo, A.M.P. Felicissimo, Spectrosc. Lett. 27 (1994) 605.

- [13] R.A.T. Gould, L.H. Pignolet, Inorg. Chem. 33 (1994) 40.
- [14] A.M. Mueting, W. Bos, B.D. Alexander, P.D. Boyle, J.A. Casalnuovo, S. Balaban, L.N. Ito, S.M. Johnson, L.H. Pignolet, New J. Chem. 12 (1988) 505.
- [15] W.L.F. Amarengo, D.P. Perrin, Purification of Laboratory Chemicals, Pergamon Press, 1988, 391.
- [16] J.J. Bour, W.V.D. Berg, P.P.J. Schlebos, R.P.F. Kanters, M.F.J. Schoondergang, W.P. Bosman, J.M.M. Smits, P.T. Beurskens, J.J. Steggerda, P. van der Sluis, Inorg. Chem. 29 (1990) 2971.
- [17] W.W. Wendlant, Thermochim. Acta 10 (1974) 101.
- [18] I. Donova, J. Siftar, Thermochim. Acta 244 (1994) 131-138.