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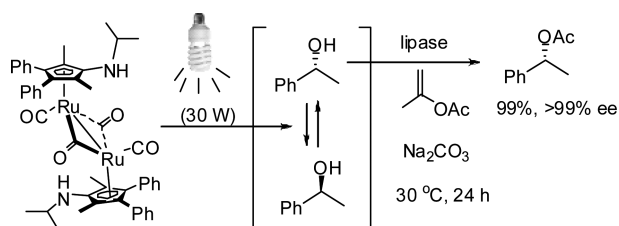
Photoactivated Racemization Catalyst for Dynamic Kinetic Resolution of Secondary Alcohols

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Household fluorescent light activates a diruthenium complex to generate catalytic species highly active for the racemization of secondary alcohols under ambient conditions. This catalyst system is applicable for the chemoenzymatic dynamic kinetic resolution of racemic alcohols to give optically pure acetates under mild conditions.

Enzymatic kinetic resolution is still an important and economical tool for producing optically active compounds, although it has an intrinsic drawback of yielding a maximum of 50% of the desired enantiomer.¹ Methods of racemizing the recovered and undesired enantiomers can improve the efficiency of kinetic resolution. It is more desirable that the racemization can be achieved in situ during the kinetic resolution. That is, dynamic kinetic resolution (DKR) provides single enantiomers from a racemic mixture with yields approaching 100%.² Thus, many researchers have focused on developing efficient chemoenzymatic DKR, which requires racemization catalysts compatible with the conditions for enzymatic resolution.³

Various ruthenium complexes (**2**–**5**) have been reported as effective racemization catalysts for the chemoenzymatic

DKR of secondary alcohols since the Shvo complex (**1**) was successfully employed by Bäckvall and co-workers.⁴ The DKR using **1** requires a special acyl donor such as *p*-chlorophenyl acetate, ketone additive, and a thermostable lipase at high temperature under anaerobic conditions. The use of a monomeric ruthenium complex **2** or **3**, which is highly active at room temperature, has remarkably improved the efficiency of chemoenzymatic DKR.⁵ Advantageous acyl donors such as isopropenyl acetate and thermally labile enzymes such as subtilisin can be used with them for the DKR at room temperature.⁶ The success of **2** led to the development of its analogues **3**–**5** displaying good racemization activities at ambient temperature. It is noticeable that the DKR with **4** or **5** can be carried out at room temperature without caution when exposed to air.⁷ However, the activation step using a strong base such as potassium *t*-butoxide is required to generate active species from **2**^{5,6a} and **3**.⁸

The racemization using **4** and **5** also requires inorganic bases such as potassium carbonate and potassium phosphate.⁷ Here we describe an interesting finding of a highly active catalyst system for the racemization of secondary alcohols in the absence of base. In addition, this catalyst system is the first case that provides catalytic species active for the racemization of alcohols using light: (*S*)-1-phenylethanol was racemized within 10 min using 2.0 mol % of **6a** simply by illuminating household 30 W fluorescent light under ambient conditions. Delightfully, the catalytic racemization was also applicable for the chemoenzymatic DKR of secondary alcohols (Schemes 1 and 2).

The diruthenium complex **6a** was synthesized through a procedure similar to that for a *N*-phenyl analogue (**6b**).⁹ Recrystallization of **6a** from a solution of dichloromethane and hexane provided crystals suitable for X-ray diffraction analysis.¹⁰ The molecular structure of **6a** is almost same as that of **6b**, which has a Ru–Ru bond, two bridged CO, and translocated cyclopentadienyl rings.¹¹

The photoinduced activity of **6a** was examined for the racemization of (*S*)-1-phenylethanol and compared with those of related ruthenium and iron complexes (Table 1). Benzene and tetrahydrofuran (THF) were better solvents than toluene and acetone (entries 1–4). Under solventless conditions, complete racemization was achieved using 0.1 mol %

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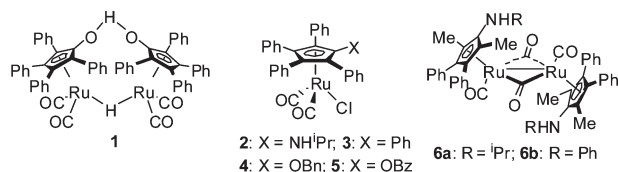
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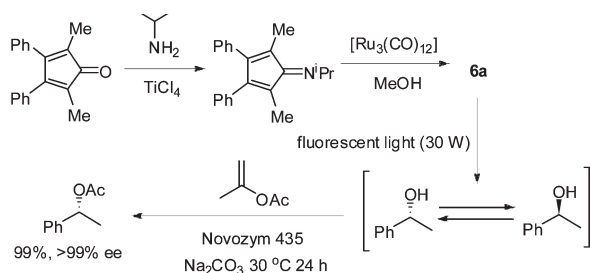
(10) See Supporting Information.

(11) CCDC 764257 contains the supplementary crystallographic data for **4a**. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif.

SCHEME 1. Racemization Catalyst



SCHEME 2. Synthesis of 6a and DKR of 1-Phenylethanol

TABLE 1. Racemization of (S)-1-Phenylethanol^a

entry	catalyst	solvent	t (min)	ee ^b (%)	yield ^c (%)
1	6a	benzene	10	0.8	97.0
2	6a	THF	10	3.0	96.8
3	6a	toluene	10	21.2	95.6
4	6a	acetone	10	47.2	95.7
5	6a	none	360	3.9 ^d	97.0
6	6a	benzene	1200	99.9 ^e	99.9
7	6a	benzene	1200	89.8 ^f	97.7
8	6b	benzene	10	89.3	96.0
9	6b	THF	10	2.4	96.9
10	$[\text{Cp}^*\text{Ru}(\text{CO})_2]_2$	benzene	20	1.7	94.7
11	$[\text{CpRu}(\text{CO})_2]_2$	benzene	720	62.5	89.7
12	$[\text{CpFe}(\text{CO})_2]_2$	benzene	1200	98.0	97.8

^aA solution of (S)-1-phenylethanol (>99% ee, 0.25 mmol) and catalyst (2.0 mol %) was illuminated with fluorescent light (30 W) at 30 °C. ^bMeasured by HPLC equipped with a chiral column (Chiral OD, Daicel). ^cThe intensities of 1-phenylethanol and acetophenone were measured by GC equipped with a TR-WAX column. ^d(S)-1-Phenylethanol (>99% ee, 0.60 mL, 5.0 mmol) without solvent was reacted with **6a** (4.6 mg, 0.10 mol %). ^eThe reaction was carried out in the dark. ^fThe reaction was carried out in the dark at 50 °C.

of **6a**, although it took 6 h (entry 5). In the absence of light, **6a** was inactive at 30 °C (entry 6). Thermal activation of **6a** was negligible at 50 °C in the dark (entry 7). The racemization using **6b** was much slower than that using **6a** in benzene due to its poor solubility, while the former was comparable to the latter in THF (entries 8 and 9). Pentamethylcyclopentadienylruthenium dicarbonyl dimer ($[\text{Cp}^*\text{Ru}(\text{CO})_2]_2$) showed an activity less than a half of that of **6a** (entry 10).¹² Cyclopentadienylruthenium dicarbonyl dimer ($[\text{CpRu}(\text{CO})_2]_2$) showed a poor activity (entry 11),¹³ while its iron analogue ($[\text{CpFe}(\text{CO})_2]_2$) was practically inactive (entry 12).¹⁴

(12) $[\text{Cp}^*\text{Ru}(\text{CO})_2]_2$ was prepared according to the literature procedure: King, R. B.; Iqbal, M. Z.; King, J. A. D. *J. Organomet. Chem.* **1979**, 171, 53.

(13) $[\text{CpRu}(\text{CO})_2]_2$ was prepared according to the literature procedure: Humphries, A. P.; Knox, S. A. R. *J. Chem. Soc., Dalton Trans.* **1975**, 1710.

(14) $[\text{CpFe}(\text{CO})_2]_2$ was purchased from Strem Chemicals and used as received.

TABLE 2. Racemization of Secondary Alcohols^a

entry	alcohol	t	ee ^b (%)	yield ^c (%)
1		5 min	3.8	94.6
2		45 min	3.6	92.0
3		20 min	3.9 ^d	97.7

^aA solution of (S)-alcohol (>99% ee, 0.25 mmol) and **6a** (2.0 mol %) in benzene (0.80 mL) was illuminated with fluorescent light (30 W) at 30 °C. ^bMeasured by HPLC equipped with a chiral column (Chiral OD, Daicel). ^cMeasured by GC equipped with a TR-WAX column. ^dDetermined by GC after conversion to 2-octyl acetate.

TABLE 3. Dynamic Kinetic Resolution of Secondary Alcohols^a

entry	alcohol	t (h)	yield ^b (%)	ee ^c (%)
1	1-phenylethanol	24	59 ^{d,e}	>99
2	1-phenylethanol	24	56 ^{d,f}	>99
3	1-phenylethanol	24	96	>99
4	1-(4-methoxyphenyl)ethanol	24	90	>99
5	1-(4-chlorophenyl)ethanol	36	97	>99
6	2-octanol	24	84	97

^aSodium carbonate (1 equiv) and CALB (4 mg/mL) were added into a solution of alcohol (1.00 mmol), isopropenyl acetate (1.5 equiv), and **6a** (2 mol %) in degassed benzene (3.2 mL) under argon, and the resulting mixture was illuminated with fluorescent light (30 W) at 30 °C. ^bIsolated yield. ^cDetermined by GC equipped with a chiral column (β -DEX-TM). ^dThe reaction was performed in 0.25 mmol scale, and the yield was measured by GC. ^eWithout Na_2CO_3 . ^fThe reaction was performed exposed to air without caution.

The racemization using **6a** under fluorescent light was tested for several (S)-alcohols (Table 2). A benzylic alcohol having an electron-donating substituent on the phenyl ring was racemized faster than that having an electron-withdrawing one (entries 1 and 2). An aliphatic alcohol, 2-octanol, was racemized a little faster than the latter (entry 3). The catalyst system was tested for the DKR of secondary alcohols (Table 3). *Candida antarctica* lipase B (CALB; trade name Novozym 435) immobilized on acrylic resin was employed for the enzymatic acylation of the alcohols. Although the DKR without base (entry 1) or in the air (entry 2) was not successful,¹⁵ employing sodium carbonate under anaerobic conditions gave good results in the DKR of benzylic alcohols (entries 3–5) as well as in that of 2-octanol (entry 6).

Although detailed studies are required for the mechanism, a pathway for the catalytic racemization is proposed in Scheme 3 on the basis of the chemistry for the ruthenium complexes related to **6a** and the factors that affect the racemization. The photochemistry of $[\text{CpRu}(\text{CO})_2]_2$ has been extensively studied,¹⁶ and its photolysis at low energy ($\lambda > 400$

(15) It is known that acetic acid formed during DKR inhibits the racemization: see ref 5b.

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