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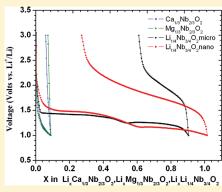
Lithium Insertion into Niobates with Columbite-Type Structure: Interplay between Structure-Composition and Crystallite Size

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Supporting Information

ABSTRACT: We have studied lithium insertion into three columbite type compounds MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈. In the case of MgNb₂O₆ and CaNb₂O₆ only 0.27 and 0.26 Li are inserted, respectively. However, in the case of isostructural LiNb₃O₈, 3.6 Li are inserted. The large uptake of lithium in the case of LiNb₃O₈ compared to those of MgNb₂O₆ and CaNb₂O₆ is discussed with regard to the presence of framework lithium and its distribution in LiNb₃O₈. Ex situ XRD studies reveal that the structure is stable up to the insertion of 2.0Li/LiNb₃O₈. Further insertion of lithium leads to irreversible structural transformation. The initial discharge capacity of micrometer sized LiNb₃O₈ is 234 mAh g⁻¹. However it shows a large irreversible capacity loss in the first charge and the reversible capacity fades to 45 mAh g⁻¹ on cycling. Further, we have synthesized nanocrystalline LiNb₃O₈ by polymeric complex method with the aim to improve its electrochemical performance. The nanocrystalline sample shows an initial discharge capacity of 265 mAh g⁻¹ and



the reversible capacity is $^{1}45$ mAh g $^{-1}$ even after 50 cycles, rendering nanocrystalline LiNb $_{3}O_{8}$ as an attractive anode material for Liion batteries.

INTRODUCTION

Lithium insertion into titanium and niobium based oxides has gained continuing attention for its potential in anode materials compared to carbon based materials, in terms of safety and reliability. In this context, various titanium and niobium oxides with different structural types have been explored.1-14 Martinez-de la Cruz et al. investigated on electrochemical lithium insertion into MNb_2O_6 (M = Mn, Co, Ni, Cu, Zn, and Cd) with columbite type structure. 15 Their results showed that only a very small amount of lithium can be inserted into these compounds above 1.0 V. Kumuda and Kinomura reported that CuNb2O6 exhibited reaction with 2.5 Li, and it is due to the extrusion of copper from the lattice. 16 Despite the fact that the structure is amenable for Li insertion, these compounds are hitherto shown to be less electro active. In the present study we have studied lithium insertion into three compounds MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈ with columbite type structure. Herein we establish that the presence of framework lithium can facilitate the lithium insertion into columbite type of structures. Further, we emphasize the crystallite size effect on lithium insertion into LiNb₃O₈.

MgNb₂O₆ and CaNb₂O₆ crystallize in the orthorhombic space group *Pbcn* with lattice parameters a = 14.18 Å, b = 5.700 Å, and c = 5.033 Å and a = 14.92 Å, b = 5.752 Å, and c = 5.204 Å, respectively. Figure 1a shows the crystal structure of (Mg, Ca)Nb₂O₆. The structure is built-up of (Mg, Ca)O₆ and NbO₆ octahedra sharing edges and forming zigzag chains along the c axis (Figure 1b), and these chains run parallel to the b axis.

These layers are stacked along the a axis with regular alternation of two layers of Nb and one layer of (Ca, Mg); the layers are

connected to each other by corner sharing. LiNb₃O₈ crystallizes in the monoclinic space group P21/a with lattice parameters a=15.262 Å, b=5.033 Å, c=7.457 Å, and $\beta=107.34$. Figure 1c shows the crystal structure of LiNb₃O₈. The structure is built-up of NbO₆ and Nb/LiO₆ octahedra sharing edges and forming zigzag chains (Figure 1d) along the b axis and these chains run parallel to the b axis to form layers. These layers run parallel to the c axis with regular alternation of NbO₆ edge sharing chains and Nb/LiO₆ edge sharing chains. These identical layers are stacked along the a axis and each layer is connected to other layer by corner sharing. Such an structural arrangement leads to the formation of 1×1 zigzag channels where lithium can be inserted.

■ EXPERIMENTAL SECTION

Micrometer-sized samples of MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈ were prepared by conventional solid state reaction (SSR) in air. The starting reagents are Mg(CH₃COO)₂·4H₂O (Fulka, 99%), CaCO₃ (Merck, 99.5%), Li₂CO₃ (Merck, 99%), and Nb₂O₅ (Alfa, 99.9%). Stoichiometric amounts of reactants were ground and calcined at 400, 800, and 600 °C for MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈ respectively. The resultant powders were ground well and finally calcined at 1200 °C for 24 h. In the case of LiNb₃O₈, 5 wt % Li₂CO₃ was taken in excess in order to compensate for the Li₂O loss at higher temperatures. Nanocrystalline LiNb₃O₈ was prepared by the polymerizable complex (PC) method.

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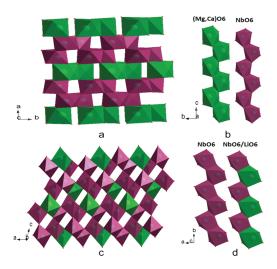


Figure 1. (a) Crystal structure of (Mg, Ca)Nb₂O₆ along $\langle 001 \rangle$ or in the *ab* plane; (b) (Mg, Ca)O₆ and NbO₆ edge shared octahedra along *c*; (c) Crystal structure of LiNb₃O₈ in *ac* plane or along $\langle 010 \rangle$; (d) Nb/LiO₆ and NbO₆ edge shared octahedra along *b*.

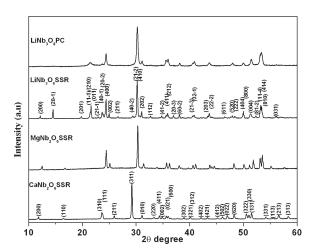


Figure 2. PXRD patterns of $CaNb_2O_6$, $MgNb_2O_6$, and $LiNb_3O_8$ synthesized by SSR and polymeric complex (PC) method.

The starting precursors used for this method were $Nb_2O_5 \cdot xH_2O$ and Li₂CO₃. Nb₂O₅·xH₂O was prepared according to the reported procedure. ¹⁴ In the present case, the value of x was estimated to be 4.25 from thermo gravimetric analysis. In the first step, a requisite amount of citric acid (CA; Spectrochem, 99.7%) was dissolved in distilled water, and the resulting solution was kept at 60 °C. Nb₂O₅ $\cdot x$ H₂O was dissolved in this solution. After complete dissolution of Nb₂O₅·xH₂O, Li₂CO₃ was added and the solution was maintained at 60 °C for a few hours in order to ensure the metal-complex formation. Ethylene glycol (EG) was added, and the temperature was raised to 90 °C to facilitate the polyesterfication step. The metal/CA/EG ratio was maintained as 1:4:16. The obtained gel was dried at 120 °C and decomposed by heating in air at 300 °C for 4 h. The resulting powder was calcined at 600 °C for 2 h to obtain nanocrystalline LiNb₃O₈.

The phase purity of the synthesized samples was checked using Rigaku mini flex XRD (Japan) using Cu K α radiation. A scanning electron microscope (SEM) Philips Field Effect Gun (FEG) XL-30

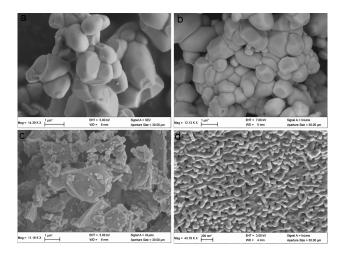


Figure 3. SEM images of (a) CaNb₂O₆, (b) MgNb₂O₆, and (c) LiNb₃O₈ synthesized by SSR and (d) LiNb₃O₈ synthesized by PC method.

is used to study the morphology of the samples. Electrodes were fabricated by mixing active material, acetylene black (Denka Singapore Pvt. Ltd.) and poly(vinylidene fluoride) (PVDF) in the weight ratios 70:20:10. Slurry containing the above mixture was prepared by using N-methyl-2-pyrrolidinone and was spread on a stainless steel foil and dried in an oven at 100 °C for 12 h. Swagelok cells were used for electrochemical studies. The cells were fabricated in an argon filled glovebox (mBraun, Germany) with Li foil as the anode, Teklon (Entek, U.S.A.) as a separator, and 1 M LiPF₆ in 1:1 ethylene carbonate plus dimethyl carbonate as the electrolyte (Chiel Industries Ltd., Korea). Charge discharge cycling of the cells was carried out in galvanostatic mode at RT by using Arbin battery cycling unit (BT2000, U.S.A.). Ex situ XRD patterns were collected on electrodes discharged and charged to various stages. The electrodes were covered with Mylar film and XRD patterns were obtained.

RESULTS AND DISCUSSION

Figure 2 shows the powder XRD patterns of CaNb₂O₆, MgNb₂O₆, and LiNb₃O₈ synthesized by solid state reaction (SSR) and by polymeric complex (PC) method. Phase pure samples were obtained in the case of samples prepared by SSR. However, in the case of LiNb₃O₈ prepared by PC method, a small amount of LiNbO₃ was found. Figure 3 shows the SEM images of MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈ SSR and LiNb₃O₈ PC. In the case of samples prepared by SSR, the particle size is in the range of 0.5–5.0 μ m. However, in the case of LiNb₃O₈, the particles are irregular in shape compared to those of (Mg/Ca)Nb₂O₆. Further, tiny particles are seen on the surface of the larger particles of LiNb₃O₈, which might arise due to the volatile nature of Li at higher temperatures. In the case of LiNb₃O₈ synthesized by PC method, the particles are of nanometer size regime. The mean crystallite size calculated from Scherrer formula is 22.0 nm.

Figure 4a shows the voltage-composition profiles of MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈ synthesized by SSR. The discharge/charge curves are obtained at C/10 rate. When discharged at this rate, 0.27 Li in MgNb₂O₆ and 0.26 Li in CaNb₂O₆ are inserted, whereas in the case with LiNb₃O₈, 3.6 Li are inserted on discharge to 1.0 V, and on charge, 1.1 Li are extracted. On subsequent cycling 0.7 Li are

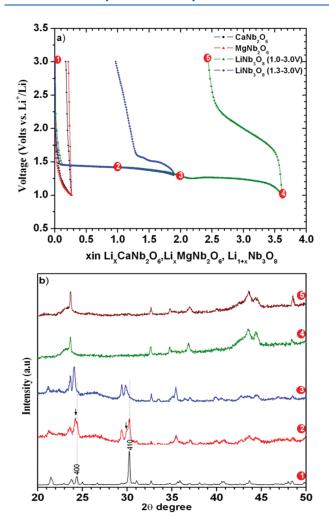


Figure 4. (a) Initial discharge—charge curves of micro-sized MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈ obtained at C/10 rate. (b) Ex situ XRD patterns of micro-sized LiNb₃O₈; the patterns are obtained at different insertion levels as shown in Figure 2a.

reversibly inserted. From the voltage-composition plot, it is evident that the insertion process occurs in three voltage regions. In the first region, 2.2-1.45 V, the voltage decreases smoothly with increasing Li content; 0.15 Li are inserted in this region. In the second region, 1.45–1.25 V, a plateau is observed at 1.4 V; 1.96 Li are inserted in this region. In the third region, 1.25-1.0 V, another plateau is observed at 1.24 V; 1.5 Li are inserted in this region. During charge, lithium is extracted over a wide voltage window with large polarization between discharge and charge processes. The large irrversible capacity loss (ICL) in the first cycle is attributed to the irriversible structural change. The discharge profile of second and subsequent cycles is similar but different from that of the first one (Figure S1(a), in the Supporting Information). This further suggests that, the strcutral changes occurred during the first dicharge to 1.0 V are not reversible. The cutoff voltage is set to 1.3 V to arrest the plateau at 1.2 V and tested the cell behavior. In this case 1.9 Li are inserted and on charge 0.95 Li are extracted. On subsequent cycling, 1.0 Li is reversibly inserted (Figure S1(a), in the Supporting Information). Small polarization (0.1 V, from differential plot) is seen between the discharge and charge processes, when compared (0.7 V, from differential plot) to cycling between 3.0 and 1.0 V. The second discharge insertion potential is only slightly

different from the first discharge potential. This indicates that there are no irrversible structral changes at this stage. To study the structural changes during lithium insertion, ex situ XRD patterns were recorded on electrodes at various stages. Figure 4b shows the ex situ XRD patterns of micrometer-sized LiNb₃O₈ recorded at various stages as marked in Figure 4a. After insertion of 1.0 Li, new peaks (shown with arrows in Figure 4b(2)) are seen adjecent to (400) and (410) peaks. During insertion of second lithium, these new peaks grown further at the expense of (400) and (410) (Figure 4b(3)). After the insertion of 3.6 Li (discharge to 1.0 V), the initial XRD pattern is completely changed (Figure 4b(4)). The XRD pattern of fully charged elecrode (extraction of 1.1 Li) is similar to electrode discharged 1.0 V (Figure 4b(4)). On the basis of the voltage-composition behavior and ex situ XRD studies, the following mechanism is suggested. Initially, insertion of 0.15 Li forms solid solution with LiNb₃O₈. Further insertion leads to phase separation with composition Li₃Nb₃O₈, the structure of which is similar to that of the parent phase. Further insertion of lithium (>2.0 Li) leads to irreversible phase transformation.

The molecular formulas of the compounds MgNb₂O₆, CaNb₂O₆, and LiNb₃O₈ can be written as Mg_{1/3}Nb_{2/3}O₂, Ca_{1/3}Nb_{2/3}O₂, and Li_{1/4}Nb_{3/4}O₂, respectively. The amount of Li that can be inserted in these compounds is 0.09 Li/Mg_{1/3}Nb_{2/3}O₂, 0.09 Li/Ca_{1/3}Nb_{2/3}O₂, and 0.9 Li/Li_{1/4}Nb_{3/4}O₂. Evidently Li_{1/3}Nb_{3/4}O₂ shows higher electrochemical activity compared to Mg_{1/3}Nb_{2/3}O₂ and Ca_{1/3}Nb_{2/3}O₂. To understand the factors influencing the lithium insertion in MgNb₂O₆ and CaNb₂O₆, we have performed discharge—charge at a slow rate of C/50. At this slow rate, 0.5 Li and 0.9 Li are inserted in MgNb₂O₆ and CaNb₂O₆, respectively (Figure S2, in the Supporting Information). However, upon charge no lithium is extracted. Even though both the samples show similar extent of lithium insertion at the C/10 rate (Figure 4a), a marked difference is seen in their activity at the C/50 rate. This can be rationalized based on the fact that the unit cell volume of CaNb₂O₆ is 111.69 Å³ and that of MgNb₂O₆ is 101.75 Å^3 . This is due to the larger ionic radius of Ca^{2+} (1.0 Å) compared to that of Mg²⁺ (0.72 Å) in octahedral oxygen coordination. Further, the marked difference in the electroactivity at different C rates suggests that lithium insertion in these compounds is a diffusion controlled process. The origin for high electrochemical activity of LiNb₃O₈ compared to (Mg,Ca)Nb₂O₆ is mainly attributed to the structure and composition of these compounds. The relatively small space available for lithium insertion, which can explain the low activity of MgNb₂O₆ compared to that of CaNb2O6 and one-dimensional nature of channels available for diffusion of lithium in the structure. Lithium being the diffusing ion (inserted species), the presence of Li⁺ in the framework of the structure rather than M²⁺ provides additional diffusion pathways for lithium in the structure. Further, Li⁺ present in each layer of LiNb₃O₈ can facilitate the interlayer diffusion. Thus, the high Li insertion activity of LiNb₃O₈ compared to isostructural MNb₂O₆ (M = Mg and Ca) can be rationalized.

Although 3.6 Li/f.u is inserted into micrometer-sized LiNb $_3$ O $_8$ only 1.1 Li is extracted in the first charge and on subsequent charge only 0.7 Li are reversibly inserted, this corresponds to a reversible capacity of 45 mAh g $^{-1}$. Thus, in order to investigate the crystallite size effect on the reversible capacity we have studied the electrochemical properties of nanometer-sized LiNb $_3$ O $_8$. Figure 5a shows the voltage-composition profiles of nanometer-sized LiNb $_3$ O $_8$ cycled in the voltage window 1.0-3.0 V. During the first discharge

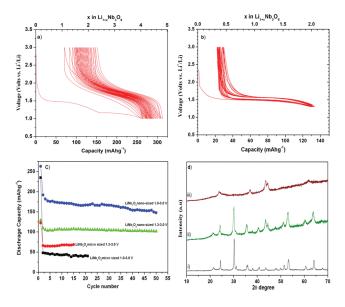


Figure 5. Voltage-composition profiles of nanosized LiNb $_3$ O $_8$ for the first 20 cycles, obtained at a C/10 rate in the voltage ranges (a) 1.0–3.0 and (b) 1.3–3.0 V. (c) Cycling behavior of micro-sized and nano-sized LiNb $_3$ O $_8$, in the voltage windows 1.3–3.0 and 1.0–3.0 V. (d) XRD patterns of nanocrystalline LiNb $_3$ O $_8$ (i) pristine sample and (ii) after 50 cycles in the voltage window 1.3–3.0 V and (iii) after 50 cycles in the voltage range 1.0–3.0 V.

4.05 Li/LiNb₃O₈ are inserted, 0.45 Li more compare to microsized LiNb₃O₈. The first discharge capacity corresponds to 265 mAh g⁻¹. During first charge 3 Li are extracted, 1.9 Li more compare to micro-sized LiNb₃O₈. On subsequent cycling 2.6 Li are reversibly inserted. Figure 5b shows the voltage-composition profiles of nanometer-sized LiNb₃O₈ in the voltage window 1.3-3.0 V. When the cutoff voltage is set to 1.3 V, 2.0 Li are inserted and on charge 1.63 Li are extracted. On subsequent cycling, 1.6 Li is reversibly inserted. It is important to note that, in this voltage window, the polarization between discharge and charge is much less and shows an excellent cycling stability. Figure 5d shows the ex-situ XRD patterns recorded on nano sized LiNb $_3$ O $_8$ after 50 cycles. The sample cycled between the 1.0-3.0 V (Figure 5d(iii)) shows completely new peaks suggesting the irreversible phase transformation. When cycled in the voltage range 1.3-3.0 V (Figure 5d(ii)), the initial phase peaks are present indicating the reversible structural changes during the initial insertion of 2.0 Li. However, few peaks correspond to the irreversible phase was seen and it could be due to the gradual transformation of phase as the cutoff voltage is 1.3 V, close to the phase transition voltage plateau. Figure 5c shows the cycling behavior of micrometersized and nanometer-sized LiNb₃O₈ in different voltage ranges. The micrometer-sized sample show capacities of 70 and 45 mAh g when cycled in the voltage windows 1.3-3.0 and 1.0-3.0 V, respectively. The nanometer-sized sample shows reversible capacities of 145 and 105 mAh g⁻¹ even after 50 cycles when cycled in the voltage windows 1.3-3.0 and 1.0-3.0 V, respectively. The high revrsible capacity and cycling stability renders nanocrystalline LiNb₃O₈ as an attractive anode material for lithium batteries. The higher reversible capacity of nanometer-sized LiNb₃O₈ compared to micrometer-sized LiNb₃O₈ is attributed to the reduced path lengths for lithium insertion and extraction. Further reduction of crystallite size and/or compositing with carbon can significantly enhance the reversible capacity of LiNb₃O₈.

CONCLUSION

In conclusion, we demonstrated that the presence of framework lithium can facilitate the lithium insertion into columbite-type structures. Our results 20 on rutile TiO_2 shows that such a concept can be implemented to similar structures as well. Further, we achieved a 3-fold enhancement in the reversible capacity of $\mathrm{LiNb}_3\mathrm{O}_8$ by decreasing the crystallite size to nanometer range, demonstrating the crystallite size effect we emphasized upon.

ASSOCIATED CONTENT

Supporting Information. Charge discharge curves of $(Mg,Ca)Nb_2O_6$ at C/50 and charge discharge curves of microsized LiNb₃O₈ for the first 10 cycles. This material is available free of charge via the Internet at http://pubs.acs.org.

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