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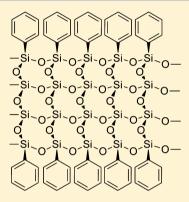
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Supramolecular Template-Directed Synthesis of Soluble Quadruple-Chain Ladder Polyphenylsiloxane (Ph-QCLP) with High Molecular Weight

Zhize Chen,[†] Zhibo Li,[†] Hongxia Guo,[†] Jintao Zhang,*,[†] Zhongjie Ren,[‡] Shouke Yan,[‡] Ping Xie,[†] and Rongben Zhang*,†

ABSTRACT: Quadruple-chain ladder polyphenylsiloxane (Ph-QCLP) was synthesized by a supramolecular template-directed stepwise coupling and polymerization method including three steps: (1) Multifunctional ladder monomer M₂ with four Si-Cl, four Si-OMe, and four Si-N groups was designed and synthesized by precoupling reaction. In solution M2s spontaneously self-assembled to be ladder superstructure (LS) by synergy of the hydrogen bonding and the $\pi-\pi$ stacking interactions. Directed by LS template in a neutral condition that guaranteed the Si-OMe and Si-N groups were left undestroyed, M2s underwent controlled hydrolysis of Si-Cl groups and dehydrochlorination polymerization to be 1,3di(3-aminophenylamino)-tetramethoxyl-disiloxane-bridged ladder polyphenylsiloxanes (DCLP). (2) A precursor, bis-m-phenylenediamine-bridged quadruple-chain ladder polyphenylsiloxanes (QCLP), was synthesized via the controlled hydrolysis of Si-OMe groups of DCLP followed by confined dehydration polymerization in an alkaline condition which guaranteed the Si-N groups were still undestroyed. (3) The target Ph-QCLP was



obtained through synchronous bridge-cleavage and in situ condensation of QCLP. The whole reaction process was well monitored by a concerted combination of FTIR, ¹H NMR, X-ray diffraction (XRD), and ²⁹Si NMR measurements. In particular, ²⁹Si NMR, thermogravimetric analysis (TGA), and differential scanning calorimetry (DSC) results confirmed that Ph-QCLP possessed well-defined quadruple-chain ladder structure and extremely high thermo-stability.

KEYWORDS: quadruple-chain ladder polymer, polysiloxanes, self-assembly, supramolecular structures

■ INTRODUCTION

Due to the unique hybrid structure of inorganic double-chain siloxane backbone and organic ladder-rungs or side groups, ladder polysiloxanes possess excellent thermal stability and good mechanical performance and consequently have attracted considerable attention since 1960.^{2,3} Just as Brook cited, the high molecular weight (MW) polysilsesquioxane materials are generally random networks.⁴ Theoretically, the most desirable pattern of reaction for the formation of a perfect ladder is one in which both sides of the ladder form simultaneously.⁵ Accordingly, we proposed a supramolecular template strategy by which a series of well-defined organo-bridged ladder polysiloxanes (R-OLPSs)⁶ and ladder polysilsesquioxanes (R-LPSQs)⁷ have been prepared. The first perfect ladder poly(triphenylene-terminated-alkyl) silsesquioxane was synthesized by the supramolecular approach based-on the synergy of π - π stacking and H-bonding. Then, we developed a more universal supramolecular architecture-directed approach to the perfect ladder polyhydrosilsesquioxane (H-LPSQ).7b It includes two steps: (A) precoupling and ladder superstructure directed synthesis of a sacrificial phenylenediamine-bridged ladder polyhydrosiloxane (H-DLPS) and (B) a donoracceptor complex (DAC)-induced synchronous cleavage of the organo-bridge and in situ condensation. Afterward, as an

extension of this approach, a well-defined triple-chain ladder polyphenylsiloxane (Ph-TCLP) was successfully synthesized in a similar manner.8 In this paper, we further expand this approach to prepare a soluble quadruple-chain ladder polyphenylsiloxane (Ph-QCLP) which is of particular structural significance and broad application perspectives such as hightemperature-resistant materials. Due to the special inorganic grating-like skeleton and peripheral organic groups, Ph-QCLP can give superior physical and chemical properties to common polymers. Moreover, the preparation of quadruple-chain polymer can enrich the polymer chemistry, nanochemistry, and other related fields.

However, there is also a tremendous challenge in preparing Ph-QCLP because the higher probability of irregular crosslinking and other side reactions resulted from the unavoidable use of the multifunctional monomers. So, to obtain well-defined Ph-QCLP, it is essential to strictly carry out the step-by-step reactions of different functional groups during the whole polymerization process; otherwise, there might be mostly irregular gels and other undesirable byproduct.

Received: March 26, 2012 Revised: April 27, 2012 Published: May 1, 2012

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Scheme 1. Synthetic Route of Ph-QCLP

Herein we report a three-step synthesis method to prepare the well-defined Ph-QCLP as shown in Scheme 1: (a) Via a synergy of hydrogen bonding and π – π stacking organo-bridged ladder units M2s self-assemble to stable regular laddersuperstructures (LSs), which are used as both the polymer precursors and the reaction template to form a regular organobridged double chain ladder polysiloxane (DCLP) through the controlled hydrolysis and dehydrochlorination condensation of the most active Si-Cl groups. (b) By careful hydrolysis and condensation of the moderate active Si-OMe groups in alkaline condition, DCLP further converts to be organobridged quadruple-chain ladder polyphenylsiloxanes (QCLP). (c) Through synchronous *m*-phenylenediamine bridge cleavage induced by isophthaloyl chloride (IPC) and in situ dehydrochlorination condensation, QCLP converts to the target Ph-QCLP.

■ EXPERIMENTAL SECTION

Materials and Measurements. Tetramethyl orthosilicate, silicon tetrachloride, phenyltrichlorosilane, and Me₄NOH (TMAH) were purchased from Alfa Aesar and used as received. *m*-Phenylenediamine and isophthalyl chloride were purchased from Alfa Aesar and recrystallized from alcohol and dichloromethane, respectively. Toluene, dioxane, and triethylamine were distilled over sodium benzophenone complex. Water was deionized. IR measurement was performed with a Perkin-Elmer80 spectrometer, and the sample solution was dropped on a KBr flake and dried before testing. Solution

¹H NMR and ²⁹Si NMR measurements were carried out on Bruker AV-400 and Bruker AV-300 NMR instruments, respectively, using TMS as reference at room temperature. X-ray diffraction (XRD) analysis was recorded on a Rigaku D/MAX 2400 diffractometer. VPO analyses were measured in dry toluene at 40 °C on a Knauner VPO instrument (Germany) at 20% relative humidity. Differential scanning calorimetry (DSC) investigations were carried out on a Mettler Toledo Star 822 differential scanning calorimeter with heating rate 10 °C min⁻¹ in nitrogen atmosphere. Thermogravimetric analyses (TGA) was made using a 7 Series thermal analysis system (Perkin-Elmer). The sample was heated from 40 to 700 °C at a rate of 10 °C min⁻¹ in a dynamic nitrogen atmosphere with a flow rate of 70 mL min⁻¹.

Synthesis of Hexamethoxyldisiloxane. A mixture of 25 mL of methanol, 1 mL of water, and 0.5 mL of 1 M HCl was added dropwise under stirring to a 100 mL flask containing 76.11 g of tetramethyl orthosilicate (0.5 mol) and 25 mL of methanol at room temperature over a period of 3 h. After further stirring for 24 h, methanol was removed by rotary evaporation, and the residue mixture was subjected to distillation to afford pure product as a colorless oil. bp, ~135 °C. Yield, 43%. ²⁹Si NMR (59.6 MHz): $\delta = -86.24$ ppm.

Synthesis of 1,3-Dichloro-tetramethoxyl-disiloxane. A mixture of 25.8 g of hexamethoxyldisiloxane (0.1 mol) and 11.4 g of silicon tetrachloride (0.07 mol) was added into an autoclave and heated to 200 °C for 2 h. After that, the mixture was fine distilled to collect a colorless, liquid product (bp, \sim 115 °C, 62.6 g, 56%). ²⁹Si NMR (59.6 MHz): δ = -76.3 ppm.

Synthesis of 1,3-Di(3-aminophenylamino)-tetramethoxyldisiloxane (M1). A mixture of 2.67 g of 1,3-dichloro-tetramethoxyldisiloxane (10 mmol), 20 mL of dioxane, and 20 mL of toluene was

added dropwise into a three-necked 250 mL flask containing 2.16 g of *m*-phenylenediamine (20 mmol), 3 mL of triethylamine, 60 mL of dioxane, and 40 mL of toluene over 4 h at 0 °C. After further stirring for 4 h, 50 mL of hexane was added to precipitate 1.85 g of white solid. Yield: 45%. IR (KBr): 3000–3600 ($-NH_2$, -NH), 3048, 1607 (-Ph), 2964, 2847 ($-CH_3$), 1497 (-Si-N), 1196, 1075 cm⁻¹ ($Si-OCH_3$). ¹H NMR (400 MHz, DMSO- d_6): δ 6.63 (dd, 2H, ph–H), 5.77 (m, 6H, ph–H), 4.62 (s, 4H, $-NH_2$), 4.08 (s, 2H, -NH), 3.60 (s, 12H, $-OCH_3$) ppm. ²⁹Si NMR (59.6 MHz) δ = -74.9 ppm.

Synthesis of 1,3-Di(3-aminophenylamino)-tetramethoxyldisiloxane-Bridged Ladder Polyphenylsiloxanes (DCLP). A total of 4.23 g of PhSiCl₃ (20 mmol) was added into a three-necked 250 mL flask containing 4.10 g of M1 (10 mmol), 80 mL of dioxane, 60 mL of toluene, and 20 mL of triethylamine at 0 °C. After stirring for 24 h, the reaction was warmed up to room temperature (rt), and then a mixture of 0.72 g of water, 20 mL of dioxane, and 20 mL of toluene was dropwise added into the system over 6 h. Then, the mixture was heated to 40 °C for another 24 h. To end-cap the terminal Si-OH groups, Me₃SiCl (0.2 mL) was added slowly over 6 h at 40 °C. The solution was condensed to about 30 mL, and then 30 mL of hexane was added to afford 3.82 g white solid. Yield, 63%. IR (KBr): 3000-3600 (-NH), 3048, 1604 (-Ph), 2964, 2857 (-CH₃), 1499 (-Si-N), 1196 (Si-OCH₃), 1430, 1263 (Si-Ph), 1000-1100 cm⁻¹ (Si-O-Si). ¹H NMR (400 MHz, DMSO- d_6) δ 6.3–8.0 (br, 18H, ph-H), 4.13 (s, 2H, -NH-), 3.62 (s, 12H, -OCH₃) ppm. ²⁹Si NMR $(59.6 \text{ MHz}) \delta = -23.0, -71.9 \text{ ppm}.$

Synthesis of Bis-m-phenylenediamine-Bridged Quadruple-Chain Ladder Polyphenylsiloxane (QCLP). A mixture of three drops of Me₄NOH, 30 mL of dioxane, and 0.72 g of H₂O was added dropwise into a three-necked 250 mL flask containing 6.06 g of DCLP (10 mmol), 50 mL of dioxane, and 30 mL of methanol over 4 h at rt. After stirring for 24 h, the mixture was heated to 50 °C for another 72 h. In the reaction process water was removed by distillation under pressure. Finally, 30 mL of hexane was added to precipitate 3.82 g of white solid. Yield: 74%. IR (KBr): 3000–3600 (–NH), 3045, 1600 (–Ph), 1497 (–Si–N), 1430, 1260 (Si–Ph), 1000–1100 cm⁻¹ (Si–O–Si). 1 H NMR (400 MHz, DMSO- 4 6): δ 6.5–8.0 (br, 18H, ph–H), 4.10 (s, 4H, –NH) ppm. 29 Si NMR (59.6 MHz): δ = –22.8, –80.0 ppm.

Synthesis of the Target Quadruple-Chain Ladder Polyphenylsilsesquioxane (Ph-QCLP). A total of 5.14 g (10 mmol of repeating unit) of QCLP, 80 mL of dioxane, and 60 mL of toluene were placed in a 250 mL three-necked flask equipped with a reflux condenser and a magnetic stir bar. Under argon purge, 1.32 g (6.67 mmol, 2/3 equivalent of QCLP) of IPC, and 20 mL of N,Ndimethylacetamide (DMA) were added drop-by-drop over 2 h at rt. The reaction was continued for another 10 h. Then, 0.12 g (6.67 mmol, 2/3 equivalent of QCLP) of water, 1.34 g (13.34 mmol, 4/3 equivalent of QCLP) of Et₃N, and 10 mL of DMA were dropwise added into the solution over 2 h at rt. The reaction was continued for additional 10 h at 40 °C. The above-mentioned procedure was repeated twice with total reaction time of 72 h. After that, 50 mL of toluene and 5 mL of water were added, and the DMA/water phase was washed with toluene. The toluene phase was collected, dried with anhydrous Na2SO4, and then condensed to 20 mL. At last, 15 mL of hexane was added, and a white solid immediately emerged, which was dried in a vacuum oven at 40 °C for 24 h to afford 1.25 g of desired Ph-QCLP. Yield, 33%. IR (KBr): 3074, 1595 (-Ph), 1431, 1260 (Si-Ph), $1000-1100 \text{ cm}^{-1} \text{ (Si-O-Si)}$. ¹H NMR (400 MHz, DMSO- d_6): $\delta = 6.5 - 8.0$ (br, ph-H) ppm. ²⁹Si NMR (59.6 MHz): $\delta = -80.5$, -112.0 ppm.

■ RESULTS AND DISCUSSION

Synthesis of DCLP. M1 was prepared by condensation of 1,3-dichloro-tetramethoxyl-disiloxane with m-phenylenediamine as shown in Scheme 1. To prevent the undesirable hydrolysis of the Si-OMe group, slightly excessive Et_3N was used as HCl-absorbent, and the reaction temperature was kept at low temperature (0 $^{\circ}$ C). This reaction was monitored by the

appearance of an IR peak around 1497 cm⁻¹ ascribed to the Si-N bond (Figure 1). Due to the high air sensitivity of Si-N, -NH₂, and Si-OMe groups, **M1** was used as soon as prepared.

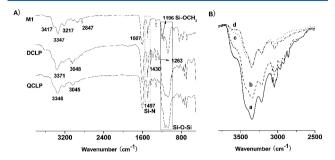


Figure 1. IR spectra of (A) M1, DCLP, and QCLP; (B) hydrolysis—condensation progress of DCLP to QCLP with Me₄NOH as catalyst, (a) 6 h, (b) 24 h, (c) 48 h, and (d) 72 h.

M2 was synthesized through dehydrochloronation reaction of M1 and PhSiCl₃ with Et₃N as catalyst at 0 °C. Because of the highly reactive Si–Cls, it is fairly difficult to isolate the pure M2 for characterization. Even so, chemical shift variation in ²⁹Si NMR spectra between M1 (–74.9 ppm) and M2 (–15.2, –74.3 ppm) still clearly indicated the complete transition of M1 to M2 though there was a peak broadening possibly arising from minor hydrolysis of Si–Cls groups (Figure 2).

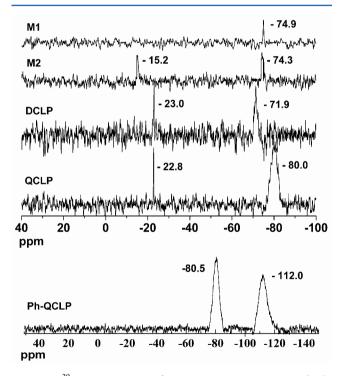


Figure 2. ²⁹Si NMR spectra of M1, M2, DCLP, QCLP, and Ph-QCLP.

In toluene/dioxane (v/v = 1/1) solution, **M2** was found to be able to spontaneously assemble into a regular ladder superstructure (**LS**) via presumably synergistic interactions of N–H···N hydrogen-bonding and benzene ring π – π stacking. The apparent degree of polymerization (**DP**) of **LS** (0.1 mol/L toluene solution of **M2**) was determined by vapor pressure osmometry (VPO) to be about 6. It is noteworthy that the MW determination was not performed by the usual gel permeation

chromatography (GPC) because GPC is calibrated by ball-like polystyrene as standard but ladder polymers such as **DCLP** are rigid bar-like molecules. XRD analysis is an effective method to characterize ordered structures, and it was successfully applied to characterize ladder structure in literature. ^{6,7} In order to maintain the original molecular arrangement in solution, we used a freezing-dry method to prepare the low air-stable **LS** samples. As shown in Figure 3, the XRD profile of the **LS**

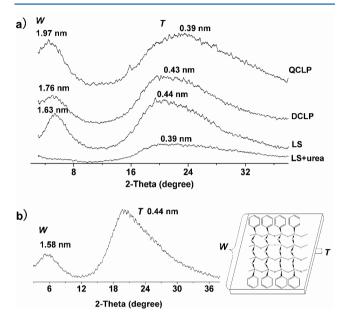


Figure 3. (a) XRD profiles of **LS** (namely the assembly of **M2**), **LS** + urea, **DCLP**, and **QCLP**; (b) XRD profile of **Ph-QCLP** and schematic diagram of **Ph-QCLP** with four repeat units.

sample shows two characteristic peaks with 2θ around 5.42° and 20.02° (d=1.63 and 0.44 nm), which respectively corresponded to ladder width (W) and ladder thickness (T). It was found that the addition of urea, an H-bonding blocking agent, led to remarkable reduction of the intensity of the W peak, implying that H-bonded LS was seriously destroyed. This result fully suggested the supramolecular feature of LS.

Directed by the **LS** template, **M2**s carried out the confined polymerization to be regular **DCLP** with high MW. Since the weak noncovalent interactions are extremely susceptible to external conditions, for example, temperature, the polarity, and electro-donating ability of the solvents, careful precautions were taken to avoid breaking **LS** during the polymerization and thus ensure the formation of high-ordered **DCLP** instead of branched or cross-linked products. After several trials, the proper reaction conditions were selected: toluene/dioxane (v/v = 1/1) mixture with low polarity and low electro-donating ability, below 50 °C, stoichiometric hydrolysis-dehydrochlorination condensation, and Et₃N catalyst. At the end of polymerization, Me₃SiCl was used to end-cap Si–OHs to obtain stable **DCLP** with **DP** ~ 107.

DCLP was a white solid and was dissolved in toluene, dioxane, and other common organic solvents. Compared with the IR spectrum of M1, besides the absorbance peaks of –NH (3370 cm⁻¹), Si–N (1497 cm⁻¹), –Ph (3048, 1600 cm⁻¹), and Si–OCH₃ (1196 cm⁻¹), there were new absorptions characteristic of Si–Ph (1430, 1263 cm⁻¹) and Si–O–Si (1000–1100 cm⁻¹) in the IR spectrum of DCLP (Figure 1). Also, as shown in Figure 4, the ¹H NMR resonance of –NH₂ disappears and

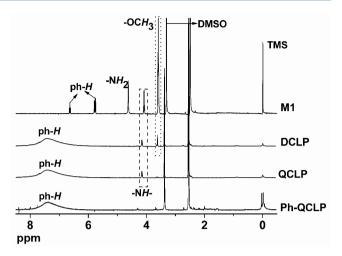


Figure 4. ¹H NMR spectra of M1, DCLP, QCLP, and Ph-QCLP.

the Ph-H resonances broaden from M1 to DCLP, which just resulted from the polymerization reaction. Meanwhile, the resonance peaks of -NH and -OCH3 still existed and were unchanged, suggesting they were preserved well in the polymerization and post-treatment process. The ladder structure of DCLP was also verified by XRD with two distinct peaks around $2\theta = 5.02^{\circ}$ and 20.68° (Figure 3). The corresponding spacing (d), 1.76 and 0.43 nm, respectively represented W (the intramolecular chain-to chain distance of the polymer) and T (the thickness of the macromolecular chain).^{6,7} This result was consistent with the predicted values (1.90 and 0.39 nm) based on molecular simulation calculation (by Materials Studio). Note that these values were close to those of LS samples, suggesting that LS was indeed the precursor of ladder polymer **DCLP**. On the other hand, the ²⁹Si NMR spectrum of DCLP in Figure 2 shows two resonances with the chemical shift δ around -23.0 (half-height width $\Delta_{1/2}$ < 1 ppm) and -71.9 ppm ($\Delta_{1/2} \sim$ 2 ppm), ascribed to the repeating moieties Ph-Si(NH)O_{2/2} and Si(NH)(OMe)₂O_{2/2}, respectively. It is known that in solution ²⁹Si NMR, the narrower the resonance peak of the silicon atoms, the higher the ladder regularity of polysiloxane. ^{6,7} So, the relative low $\Delta_{1/2}$ suggested that DCLP possessed pretty good ladder regularity. Combing XRD and ²⁹Si NMR results, it could be deduced that DCLP consisted of regular ladder structures, instead of randomly interlaced or branched structures. Note that the Si-N bond had relatively high reactivity, so DCLP needed to be purified and stored in an environment free of acid and water to keep its high regularity for following use.

Synthesis of QCLP. QCLP was prepared through hydrolysis and condensation of Si–OMe groups located at the ladder-rungs of DCLP. In this conversion, the choice of catalyst system was essential due to the existing of reactive Si–N bonds. Et₃N was first selected as catalyst because the Si–N bond was inert to it. However, the hydrolysis and condensation reaction was too slow under this condition. Then CH₃COOH was used as alternate, but Si–Ns were liable to cleave. Eventually the Me₄NOH/CH₃OH system was chosen owing to its moderate basicity, which could ensure the hydrolysis–condensation of Si–OMes without undesirable destruction of Si–N bonds. This assumption was corroborated by IR detection (Figure 1). As reaction proceeded, characteristic absorptions of Si–OMe (2964, 2857 cm⁻¹) and Si–OH (~300 cm⁻¹) gradually weakened, but that of Si–N (1497

cm⁻¹) remained unchanged. Moreover, the disappearance of -OCH₃ resonance in ¹H NMR reflected the complete hydrolysis-condensation of Si-OMes into Si-O-Si bonds (Figure 4). QCLP was a pale yellow solid and also dissolved in toluene, dioxane, and other common solvents. DP of QCLP determined by VPO was about 98, approximately consistent with 107 of DCLP. The little variation of DPs supported the proposed reaction mechanism, that is, there was only intramolecular reaction but no additional chain extension from the capped DCLP to QCLP.

The XRD profile of QCLP film also gave two peaks: the diffraction peak around 4.48° (d = 1.97 nm) originated from the intramolecular chain-to-chain distance of the quadruplechain polymer and the diffusion peak around 22.70° (d = 0.39nm) arising from the stack of macromolecular chains (Figure 3). These data were also in accordance with the simulated dimensions (d = 1.94 and 0.39 nm) (by Materials Studio). For 29 Si NMR, QCLP similarly showed two characteristic peaks, δ -22.8 ppm ($\Delta_{1/2}$ < 1 ppm, Ph-Si(NH)O_{2/2}) and -80.0 ppm $(\Delta_{1/2} \sim 5 \text{ ppm}, -(\text{NH})\text{SiO}_{3/2})$ (Figure 2). Compared to DCLP, there was no variation of Ph-Si(NH)O_{2/2} resonance while the change of -SiOMe to Si-O-Si resulted in a resonance upfield-shift ($-71.9 \rightarrow -80.0 \text{ ppm}$) with the increase of $\Delta_{1/2}$ (2 \rightarrow 5 ppm). The latter phenomenon displayed that the polymer regularity was lowered, which might be caused by some defects derived from incomplete hydrolysis and condensation of minor Si-OMes. Even so, these characterizing results still confirmed the relatively regular quadruple-chain structure of QCLP. Similarly, to prevent the undesired cleavage of Si-N bonds, QCLP should be stored without base and

Synthesis and Characterization of Ph-QCLP. After successful synthesis of QCLP, the next step was how to convert it into the target Ph-QCLP. The diaminophenylene bridges that hold ladder structure should be removed simultaneously and Si-O-Si bridges should form immediately afterward to avoid defects. In our past report on preparing the perfect H-LPSQ, IPC was successfully used to solve this problem. 7c,10 Accordingly, here IPC was also chosen as diaminophenylene-bridge-cleaving agent. As shown in Scheme 1, one IPC could initially form a donor-acceptor complex (DAC) with a diaminophenylene bridge through a synergy of C=O···HN hydrogen bonding, benzene rings π - π stacking, and π -type back-bonding interactions of lone paired p-electrons of Cl-atoms with the low-lying σ^* orbital of Si-atoms. Then the bridge was synchronously broken to be two Si-Cl groups with polyaramide as a byproduct. 11 The two new-born Si-Cl bonds then underwent stoichiometric hydrolysis to be a Si-OH and a Si-Cl group. The existing of Et₃N quickly catalyzed the in situ dehydrochlornation condensation of Si-OH and Si-Cl linked by O-H···Cl hydrogen bonding to be a Si-O-Si bridge.

Because there was a difference between the distance of two Si atoms in \equiv Si—m-PDA—Si \equiv (\sim 0.6 nm) and in \equiv Si—O—Si \equiv (\sim 0.3 nm) according to the molecular simulation, in the dehydrochlorination condensation the 12-membered macrocyclic intermediate might bring the ladder chain a slight nonplanar distortion. To minimize the local distortion and thus maintain the overall integrity of ladder structure, a step-by-step conversion method was employed. Both bridge-cleaving agent and water were added in a batch manner. Each time stoichiometric IPC was first dropwise added as dilute solution and after it reacted completely, the corresponding water solution was slowly dropped into the reaction system. This

procedure was repeated at least three times with total reaction time of about 72 h below 50 °C. Therefore, in every moment of the whole process, there were a few bridges cleaved, the local distortion was limited, and high regular ladder structure of the whole main chain was not destroyed. Meanwhile, the rigorously controlled amount of IPC or water, as well as the low macromolecular concentration, also effectively prevented mismatch between different macromolecular chains. In brief, the above reaction conditions worked well to control the regularity of resulting **Ph-QCLP** as discussed later.

IR was applied to monitor the reaction progress (Figure 5). The gradual decrease and final disappearance of Si-N

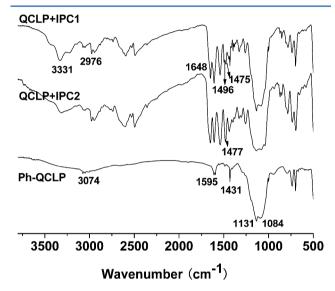


Figure 5. IR spectra of QCLP to Ph-QCLP.

absorbance at 1496 cm⁻¹ represented the removal of the diaminophenylene bridge while the disappearance of Si–OH absorbance around 3300 cm⁻¹ stood for the completion of condensation. Furthermore, the extraction purification of product was also detected by IR, mainly according to the decrease of CONH absorbance at 1648 cm⁻¹. In addition, the ¹H NMR of the obtained product showed only a band from 6.5 to 8.0 ppm assigned to Ph–H, further proving the purity of Ph-QCLP (Figure 4). Ph-QCLP was a white solid and was dissolved in toluene, THF, and some other solvents. VPO determination gave DP ~ 103 of Ph-QCLP, approximately close to ~98 of QCLP. This result indicated that the quadruple-chain structure survived the "synchronous cleavage/in situ condensation" and there was not any intermolecular irregular chain extension or transfer.

The ladder structure of **Ph-QCLP** was also characterized by XRD. Two distinct peaks around 5.60° and 20.18° (d=1.58 and 0.44 nm) were observed (Figure 3). They respectively corresponded to **W** and **T**, consistent with the simulated dimensions (1.54 and 0.39 nm) (by Materials Studio). ²⁹Si NMR of **Ph-QCLP** showed two peaks, -80.5 ppm ($\Delta_{1/2} \sim 3$ ppm, Ph-SiO_{3/2}) and -112.0 ppm ($\Delta_{1/2} \sim 4$ ppm, $-\text{SiO}_{4/2}$) (Figure 2). The broadened resonance peaks indicated that the regularity of quadruple-chain polymer might slightly decrease in the bridge-conversion process. Due to the quite difficult control of the multifunctional reaction, this reduction could be acceptable and the above characteristic results along with the solubility in common solvent (such as toluene, THF) still

verified the relative regular quadruple-chain structure of Ph-QCLP.

The thermal properties of **Ph-QCLP** were investigated using thermogravimetric analysis (TGA) and differential scanning calorimetry (DSC) (Figure 6). The decomposition temperature

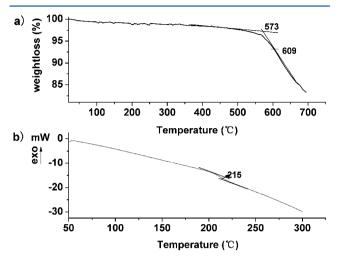


Figure 6. TGA (a) and DSC (b) curve of Ph-QCLP.

 $(T_{\rm dec})$ of **Ph-QCLP** was high up to 609 °C, and the temperature of weight loss of <20% is 700 °C. The glass transition temperature $(T_{\rm g})$ was 215 °C, higher than that of triple-chain ladder polyphenylsilsesquioxane $(158~{}^{\circ}{\rm C}).^{8}$ It could be deduced that although there might be some structural defects due to the incomplete polymerization and conversion, **Ph-QCLP** still possessed high thermo-stability generated from its relatively regular quadruple-chain structure.

CONCLUSIONS

The soluble well-defined quadruple-chain ladder polyphenylsiloxane, Ph-QCLP, with high MW was synthesized using the three-step supramolecular template method. Directed by regular ladder superstructure LS based on a synergy of hydrogen bonding and π - π stacking, the precursors, DCLP and QCLP, were prepared in succession. Finally, through the "synchronous cleavage/in situ condensation", the target Ph-QCLP was obtained. In the whole synthetic route the supramolecular interactions played important roles. The target Ph-QCLP was characterized by the following facts: (1) IR showed that the Si-Cl, Si-OMe, and CONH absorbance completely disappeared; (2) XRD showed two distinct peaks respectively corresponding to W and T, which were consistent with the simulated dimensions; (3) the ¹H NMR showed only a band from 6.5 to 8.0 ppm assigned to Ph-H; (4) ²⁹Si NMR showed two peaks at -80.5 ppm (Ph-SiO_{3/2} moiety) and -112.0 ppm (SiO_{4/2} moiety) with almost equal integral area, suggesting that Ph-QCLP should consist of SiO_{3/2} and SiO_{4/2} moieties in equimolar ratio; and (5) unusual T_{dec} of as high as 609 °C and T_{σ} of as high as 215 °C are remarkably superior to common high temperature-resistant polymers. The relatively regular grating-like structure of Ph-QCLP gives it potential application for special thermo-stable hybrid polymer materials.

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

The financial support of the NSFC [No. 50821062, 50521302, 21104002, and 50973008] is greatly acknowledged.

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