

Phase Behavior and Thermal Properties of Ternary Ionic Liquid–Lithium Salt (IL–IL–LiX) Electrolytes

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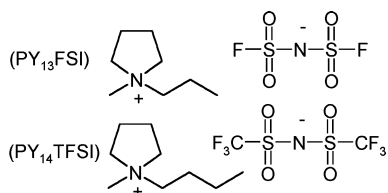
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The phase behavior and thermal properties of ternary ionic liquid–lithium salt (IL–IL–LiX) mixtures intended for use as electrolytes for lithium batteries are reported here. It is shown that the addition of small amounts of *N*-methyl-*N*-propylpyrrolidinium bis(fluorosulfonyl)imide (PY₁₃FSI) to *N*-butyl-*N*-methylpyrrolidinium bis(trifluoromethanesulfonyl)imide (PY₁₄TFSI)–lithium salt (LiTFSI or LiPF₆) mixtures greatly hinders the ability of the samples to crystallize. This results in a much improved subambient temperature conductivity for the mixtures relative to the binary IL–LiX electrolytes at low temperature. The thermal stability of the mixtures is reduced by the addition of PY₁₃FSI but remains acceptable for Li battery applications.

Introduction

State-of-the-art lithium battery liquid electrolytes consist of mixtures of aprotic solvents with a lithium salt (i.e., LiPF₆).¹ The solvents are mixed together to achieve a synergic beneficial effect on the electrolyte characteristics and properties. There is considerable interest in replacing the currently used aprotic solvents with ionic liquids (ILs).^{2–13} ILs are salts, or mixtures of salts, which melt at low temperature and are therefore liquids composed solely of ions. The unique characteristics of ILs make them potentially excellent materials for battery electrolytes, but to date, no single IL has been found with optimal properties for this application.^{14,15} For example, PY₁₄TFSI–LiTFSI electrolytes are known to have excellent electrochemical and thermal stability, but also have a relatively low ionic conductivity, high viscosity, tend to solidify into crystalline phases,¹⁶ and do not form a solid electrolyte interface (SEI) layer with graphite.¹⁷ In contrast, PY₁₄FSI–LiFSI mixtures have a higher conductivity, lower viscosity, form an excellent SEI layer on graphite, and remain amorphous rather than crystallizing, but they also suffer from a much lower thermal stability.^{18,19}

properties of the two ILs as electrolytes for Li batteries, especially at subambient temperatures. PY₁₃FSI exhibits a low viscosity and a low *T*_m (−9 °C) with a high conductivity (6.4 mS cm^{−1}) at room temperature.¹⁸ The electrolyte formed by dissolving LiTFSI in PY₁₃FSI was reported to allow reversible lithium insertion/deinsertion in graphite electrodes.¹⁷ However, PY₁₃FSI has a lower thermal and electrochemical stability than PY₁₄TFSI. PY₁₄TFSI and its mixtures with lithium salts have a reasonable room-temperature ionic conductivity (>1 mS cm^{−1}) and an overall electrochemical stability window in excess of 5.5 V with the cathodic stability limit exceeding the lithium plating/stripping potential.²⁰ LiPF₆ was selected because of its wide use and favorable properties. LiTFSI was also selected for comparison purposes to investigate the effect of the PF₆[−] anions (TFSI[−] anions are already present in the system). The LiX (i.e., LiTFSI or LiPF₆) concentration was fixed at 0.3 M based upon preliminary battery cycling test results obtained on carbonaceous anodes.^{17,21} These ternary electrolytes were shown to have conductivity increases at very low temperatures (from −20 to −40 °C) of up to 3 orders of magnitude with respect to the binary IL–LiX mixtures.¹⁷



In this article, the thermal properties of PY₁₃FSI–PY₁₄TFSI–LiTFSI and PY₁₃FSI–PY₁₄TFSI–LiPF₆ mixtures are explored to further characterize the favorable

Experimental Methods

Sample Preparation. The PY₁₄TFSI and PY₁₃FSI ILs were synthesized and dried as previously reported.^{17,20} The binary IL electrolyte mixtures with LiX (LiPF₆ or LiTFSI) were prepared by combining the appropriate amounts of the salts in vials and stirring. Table 1 indicates the mole composition of the mixtures. The materials were stored in hermetically sealed glass vials in a controlled environment (either a dry room, RH < 0.1% at 20 °C, or a N₂ glovebox with <5 ppm H₂O).

Thermal Measurements. DSC measurements were performed using a TA Instruments Q2000 differential scanning calorimeter with liquid N₂ cooling. The instrument was calibrated with cyclohexane (solid–solid phase transition at −87.06 °C; melt transition at 6.54 °C) and indium (melt transition at 156.60 °C). Hermetically sealed Al pans were prepared in the glovebox. Typically, sample pans were slowly

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TABLE 1: Mole Composition of $(1 - x)$ **PY₁₄TFSI- (x) PY₁₃FSI-0.3 M LiX Mixtures (X = TFSI⁻ or PF₆⁻)^a**

PY ₁₃ FSI		PY ₁₄ TFSI	
mole fraction	weight fraction	mole fraction	weight fraction
0	0	1	1.00
0.067	0.05	0.933	0.95
0.132	0.10	0.868	0.90
0.255	0.20	0.745	0.80
0.370	0.30	0.630	0.70
0.477	0.40	0.523	0.60
0.578	0.50	0.422	0.50
1	1.00	0	0

^a The parameters x and $(1 - x)$ are the mole fractions of PY₁₃FSI and PY₁₄TFSI, respectively.

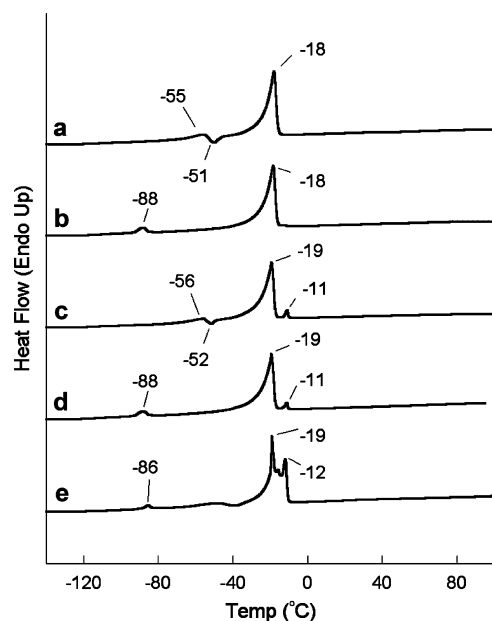


Figure 1. DSC heating traces ($5\text{ }^{\circ}\text{C min}^{-1}$) of PY₁₃FSI-0.3 M LiPF₆. The sample was (a) cooled to $-150\text{ }^{\circ}\text{C}$ and heated to $100\text{ }^{\circ}\text{C}$, (b) annealed at $-50\text{ }^{\circ}\text{C}$ for 10 min, cooled to $-60\text{ }^{\circ}\text{C}$, annealed at $-50\text{ }^{\circ}\text{C}$ for 10 min, cooled to $-150\text{ }^{\circ}\text{C}$ and heated to $100\text{ }^{\circ}\text{C}$, (c) cooled to $-150\text{ }^{\circ}\text{C}$ and heated to $100\text{ }^{\circ}\text{C}$, (d) cooled to $-150\text{ }^{\circ}\text{C}$, annealed at $-50\text{ }^{\circ}\text{C}$ for 10 min, cooled to $-150\text{ }^{\circ}\text{C}$ and heated to $100\text{ }^{\circ}\text{C}$ and (e) cooled to $-150\text{ }^{\circ}\text{C}$, annealed at $-65\text{ }^{\circ}\text{C}$ for 10 min, cooled to $-150\text{ }^{\circ}\text{C}$ and heated to $100\text{ }^{\circ}\text{C}$.

cooled ($5\text{ }^{\circ}\text{C min}^{-1}$) to $-150\text{ }^{\circ}\text{C}$ and then heated ($5\text{ }^{\circ}\text{C min}^{-1}$) to $100\text{ }^{\circ}\text{C}$. In some cases, it was necessary to hold or cycle the samples extensively at various subambient temperatures in the instrument prior to the measurements to ensure complete crystallization (where possible). Peak temperatures are reported for the endotherms and exotherms.

TGA measurements were performed using a TA Instruments Q5000 thermogravimetric analyzer. The thermal stability was analyzed by heating from ambient temperature to $600\text{ }^{\circ}\text{C}$ under a N₂ atmosphere (>99.99%, water concentration 2–5 ppm).

Results and Discussion

Interestingly, there is some significant variation in the DSC heating traces for the same PY₁₃FSI-0.3 M LiPF₆ sample (Figure 1) when various thermal cycling procedures (not shown) are used for crystallization. The pure PY₁₃FSI IL crystallizes with a T_m of $-9\text{ }^{\circ}\text{C}$; prior to this, however, this salt also undergoes solid–solid phase transitions at -83 and $-19\text{ }^{\circ}\text{C}$.¹⁸ Another peak was found for the pure PY₁₃FSI salt at $-50\text{ }^{\circ}\text{C}$,

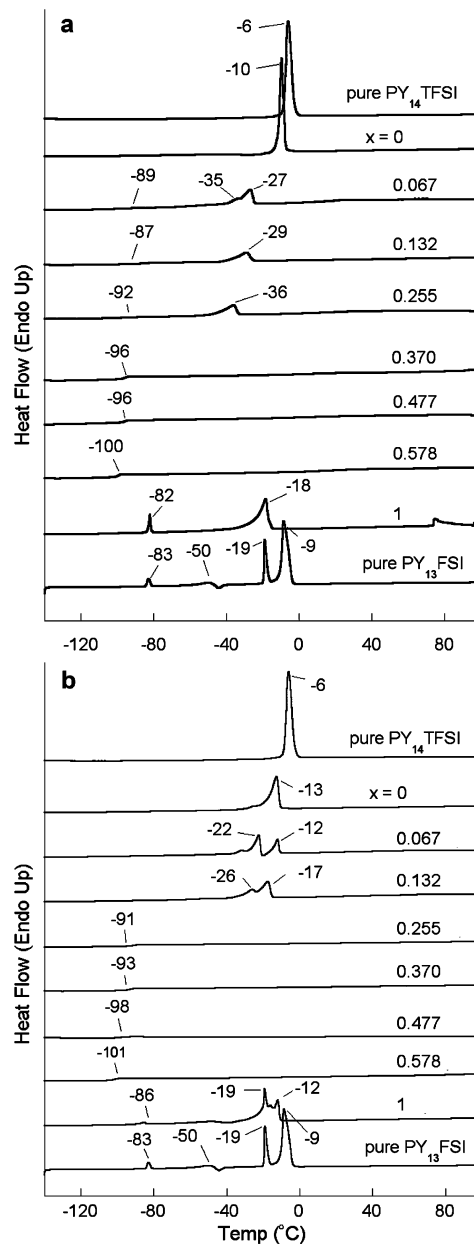


Figure 2. DSC heating traces ($5\text{ }^{\circ}\text{C min}^{-1}$) of $(1 - x)$ PY₁₄TFSI- (x) PY₁₃FSI-0.3 M LiX mixtures: (a) X = TFSI⁻ and (b) X = PF₆⁻.

but this peak was not reproducible with varying crystallization procedures, suggesting the presence of a metastable (polymorphic) phase.¹⁸ One explanation for the inconsistency of the data in Figure 1 is that a small fraction of the sample is, under certain conditions, able to crystallize into a metastable phase (not related to the other phase with its two solid–solid phase transitions) which melts near $-55\text{ }^{\circ}\text{C}$, and immediately after melting, the liquid recrystallizes (since there is still the other solid crystalline phase present) into the thermodynamically stable phase. This behavior explains much in Figure 1. It does not, however, account for the new peak observed near $-11\text{ }^{\circ}\text{C}$. This peak may be due to a new crystalline phase containing the LiPF₆ salt. It is difficult to crystallize this phase, however, and only in the last heating trace is a significant amount of this phase present.

Figure 2a shows the DSC heat traces for the $(1 - x)$ PY₁₄TFSI- (x) PY₁₃FSI-0.3 M LiTFSI mixtures. Pure PY₁₄TFSI has a T_m of $-6\text{ }^{\circ}\text{C}$ (as well as a metastable phase with a T_m of

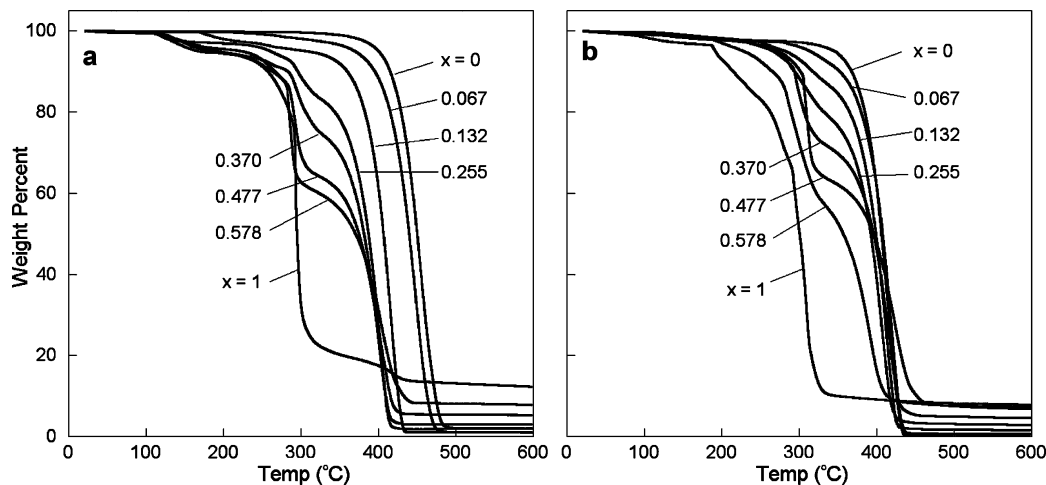


Figure 3. Variable-temperature TGA heating traces ($5\text{ }^{\circ}\text{C min}^{-1}$) of $(1-x)$ PY₁₄TFSI- (x) PY₁₃FSI-0.3 M LiX mixtures: (a) $X = \text{TFSI}^-$ and (b) $X = \text{PF}_6^-$ (N_2 atmosphere).

$-18\text{ }^{\circ}\text{C}$).¹⁶ Adding 0.3 M LiTFSI (the $x = 0$ sample) lowers the T_m of the PY₁₄TFSI to $-10\text{ }^{\circ}\text{C}$ (standard liquidus behavior as the second phase containing the LiTFSI salt results in smaller PY₁₄TFSI crystals). The phase diagram reported for binary PY₁₄TFSI–LiTFSI mixtures indicates that the phase containing the LiTFSI salt has a 2PY₁₄TFSI·LiTFSI (33 mol % LiTFSI) composition for the dilute LiTFSI region of the phase diagram.¹⁶ No peak for this phase is noted (Figure 2a), however, as the T_m of this phase for the 0.3 M LiTFSI concentration is close to that of the eutectic concentration of approximately 15 mol % LiTFSI.¹⁶ As the PY₁₃FSI mole fraction increases (x increases) in the ternary mixtures, the amount of PY₁₄TFSI that may be crystallized decreases. The $x = 0.370, 0.477$, and 0.578 samples could not be crystallized despite repeated cycling at low temperature. The T_g tends to decrease with increasing fraction of PY₁₃FSI. For the sample containing only PY₁₃FSI ($x = 1$), some of the PY₁₃FSI IL is able to crystallize, but the T_m is lower than that of neat PY₁₃FSI due to the presence of the 0.3 M LiTFSI salt (standard liquidus behavior). It is likely that the T_m and first solid–solid phase transition for the crystalline PY₁₃FSI phase overlap, resulting in the T_m at $-18\text{ }^{\circ}\text{C}$. There is no evidence of a new crystalline phase containing the LiTFSI salt. Rather, this salt appears to remain in an amorphous phase with some of the IL (indicated by a small T_g for the sample).

Figure 2b shows the DSC heat traces for $(1-x)$ PY₁₄TFSI- (x) PY₁₃FSI-0.3 M LiPF₆ mixtures. For the PY₁₄TFSI-rich samples ($x = 0, 0.067, 0.132$), there are clear differences in the melting peaks from what is found for neat PY₁₄TFSI.¹⁶ These differences may (at least in part) be attributed to the formation of a metastable crystalline phase that may be formed by the pure PY₁₄TFSI salt (since there is a relatively small amount of the second IL),¹⁶ as well as the presence of the 0.3 M LiPF₆. Once again, there is no evidence from this data that a new crystalline phase forms containing the LiPF₆ salt for these samples.

TGA data for the mixtures are shown in Figure 3. The PY₁₄TFSI-0.3 M LiTFSI sample has excellent thermal stability (the onset point for mass loss (1 wt %) is about $350\text{ }^{\circ}\text{C}$; Figure 3a, $x = 0$), whereas significant mass loss is observed for the PY₁₃FSI-0.3 M LiTFSI sample (the onset point for mass loss (1 wt %) is about $122\text{ }^{\circ}\text{C}$; Figure 3a, $x = 1$). As the PY₁₃FSI mole fraction increases (x increases), the thermal stability of the mixtures decreases. Note that approximately 8–12 wt % of the sample mass remains after decomposition for the $x = 1$ samples, and no sample mass remains after decomposition for

the $x = 0$ samples. For the $x = 0.255, 0.370, 0.477$, and 0.578 samples, a second thermal process begins near $250\text{ }^{\circ}\text{C}$ and finishes near $450\text{ }^{\circ}\text{C}$. There does appear to be a delay in the thermal decomposition of the PY₁₃FSI component of the mixtures (at least for these variable-temperature measurements). The mixtures with LiPF₆ (Figure 3b) have similar behavior to those with LiTFSI. All of the mixtures, including PY₁₄TFSI–LiPF₆ ($x = 0$), lose a small amount of mass beginning at approximately $117\text{ }^{\circ}\text{C}$. Although the addition of PY₁₃FSI does lower the temperature for the onset of mass loss from that of the PY₁₄TFSI-0.3 M LiX samples, the mixed IL samples progressively decompose at a higher temperature than the PY₁₃FSI-0.3 M LiX samples, indicating that the ternary electrolytes may have improved safety characteristics relative to the PY₁₃FSI-0.3 M LiX electrolytes.

Conclusions

The addition of small amounts of PY₁₃FSI to the PY₁₄TFSI-0.3 M LiX ($X = \text{TFSI}^-$ or PF_6^-) electrolytes substantially increases the ionic conductivity of the mixtures (relative to the binary PY₁₄TFSI- or PY₁₃FSI-0.3 M LiX mixtures) at low temperature. As shown here, the use of mixed ILs also greatly hinders the ability of the samples to crystallize. The thermal stability of the mixtures is reduced somewhat from that of PY₁₄TFSI-0.3 M LiX mixtures by the addition of the PY₁₃FSI, but it remains acceptable for Li battery applications. Thus, the use of mixed ILs with a lithium salt appears to be a promising approach to optimizing the properties of electrolytes for advanced Li batteries.

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