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# Enhanced electrochemical performance of hierarchical $CoFe_2O_4/MnO_2/C$ nanotubes as anode materials for lithium-ion batteries†

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Hierarchical  $CoFe_2O_4/MnO_2/C$  nanotubes were prepared by electrospinning and a subsequent hydrothermal method. Their electrochemical properties were investigated for use as anode materials for lithium-ion batteries. The  $CoFe_2O_4/MnO_2/C$  composite displayed a stable cycling performance with a reversible capacity of 713.6 mA h g<sup>-1</sup> after 250 discharge–charge cycles at a current density of 100 mA g<sup>-1</sup>, much higher than that of  $CoFe_2O_4/C$  nanofibers, which displayed a capacity of 200 mA h g<sup>-1</sup> after 90 cycles. The improved electrochemical performance could be ascribed to the stable hierarchical structure of the nanocomposite, the existence of carbon, the high active surface area, and the high theoretical capacity of  $MnO_2$ . Given their enhanced electrochemical performance, the  $CoFe_2O_4/MnO_2/C$  heterostructure composite can be considered as a promising anode for lithium-ion batteries.

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# 1. Introduction

As one of the most important energy-storage devices, lithiumion batteries (LIBs) have great potential to meet the energy demands of a series of electronic devices, from portable devices to hybrid electric vehicles because of their high energy density, high voltage, light weight and so on.1-3 Since the practical applications of LIBs highly rely on electrode materials, designing and achieving safe and low-cost electrode materials have turned into a great challenge to both academia and industries.4-6 Compared with conventional carbon-based materials, transition metal oxides as negative electrodes offer more choices to realize high reversible capacities.7-9 Recently, cobalt ferrite (CoFe<sub>2</sub>O<sub>4</sub>) has attracted great attention due to its high gravimetric specific capacity (916 mA h g<sup>-1</sup>), safety, low cost, and environmental friendliness.10-14 However, like other transition metal oxides, CoFe<sub>2</sub>O<sub>4</sub> suffers from the problems of poor electrical conductivity and electrode pulverization induced by huge volume changes during the charge-discharge processes, thus leading to poor cycling stability and poor rate capability, which have greatly hampered its practical application.15 Various strategies have been developed to address these problems, 2,11,16-18 such as combining CoFe<sub>2</sub>O<sub>4</sub> with graphene to improve electronic conductivity and structural stability, 14,19

Hierarchical structures have been considered as promising electrode structures for advanced LIBs because they can not only integrate the merits of individual components, but also take advantage of the nanometer sized secondary building blocks. 46,9,20-22 For instance, a high capacity anode for LIBs was fabricated by coating carbon nanotubes (CNTs) with MnO<sub>2</sub> nanosheets, thereby combining the advantages of the good electrical conductivity and large surface area of CNTs, and the short path length of MnO<sub>2</sub> nanosheets. <sup>23,24</sup>

Herein, in order to solve the problems of CoFe<sub>2</sub>O<sub>4</sub> including poor electrical conductivity and poor structural stability, we can add high conductivity carbon to CoFe2O4. Moreover, heterostructures constructed with other metal oxides serve as protective layers to maintain the structural integrity of CoFe<sub>2</sub>O<sub>4</sub> during the bulk redox reaction to achieve the best performance. Manganese dioxide (MnO<sub>2</sub>) with high theoretical capacity (1230 mA h  $g^{-1}$ ), relatively low electrochemical motivation force, and natural abundance23-26 has been recognized as one of the intensively investigated metal oxides. It was reported that MnO<sub>2</sub> nanoparticles grew onto a conductive polymer or a carbon layer, and the results demonstrated that it could provide a high active surface area and enhance the capacity and stability of the composite.27 In this work, we grew MnO2 nanosheets on CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers to form a heterostructure of the CoFe<sub>2</sub>O<sub>4</sub>/ MnO<sub>2</sub>/C composite to improve the electrochemical properties.

A facile electrospinning technique combined with a hydrothermal reaction is proposed to synthesize CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanostructures. The structures incorporated electrochemical features of individual components such as the structural

combining  $CoFe_2O_4$  with metal oxides to form hierarchical structures to enhance its capacity and strengthen the structural stability<sup>20,21</sup> and so on.

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stability of a one-dimensional (1D) reticular structure with high theoretical capacity of MnO<sub>2</sub>. Thus, on one hand, MnO<sub>2</sub> nanosheets as shells of the composite effectively separate the asobtained CoFe<sub>2</sub>O<sub>4</sub> from the electrolyte, avoiding the possible dissolution of Fe/Co species and other side-effects during the charge-discharge process. On the other hand, CoFe<sub>2</sub>O<sub>4</sub> acts as the core of the composite to effectively restrain the aggregation of the newly formed Mn<sup>0</sup> and accommodate the volume change induced by the reduction of MnO<sub>2</sub>.5,27 As a result, the prepared material evaluated as an anode material for LIBs exhibited a high initial capacity of 1560 mA h g<sup>-1</sup> and a stable reversible capacity of 713.6 mA h g<sup>-1</sup> after 250 cycles at a current density of 100 mA g<sup>-1</sup>. CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C showed enhanced specific capacity, long cycling life and good rate capability. The disclosure of the correlation between the electrochemical properties and the structure/component of nanocomposites would greatly benefit the rational design of high-performance nanocomposites for lithium ion batteries.

#### 2. **Experimental section**

### 2.1 Preparation of CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers

Firstly, 1 mmol Co(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O and 2 mmol Fe(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O were dissolved in a mixture of 2.2 g ethanol and 2.2 g N,Ndimethyl-formamide and stirred for 1 h at room temperature. Then, 0.37 g polyvinyl pyrrolidone was dissolved in the resulting solution under magnetic stirring for 3 h at room temperature. And then the precursor solutions were pumped through a 10 mL syringe with a stainless steel nozzle (inner diameter is 0.5 mm). The precursor solutions were electrospun by applying a voltage of 20 kV using a high-voltage DC power supply at a distance of 20 cm between the nozzle tip and the collector. Then, the asobtained nanofibers were dried at 70 °C for 24 h in a vacuum oven, followed by calcination at 450 °C for 2 h at a heating rate of 1 °C min<sup>-1</sup> under argon.

#### 2.2 Fabrication of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C composite

The prepared 0.2 g CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers and 0.1 g KMnO<sub>4</sub> (2:1 w/w) were dissolved in 40 mL deionized water and stirred for 30 min at room temperature. The solution was transferred into a Teflon-lined autoclave and the reaction temperature was maintained at 120 °C for 8 h. After cooling to room temperature, the resulting black precipitates were washed with distilled water and ethanol several times, and then dried in a vacuum oven at 80 °C overnight.

#### Characterization of the CoFe<sub>2</sub>O<sub>4</sub>/C and CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C 2.3 materials

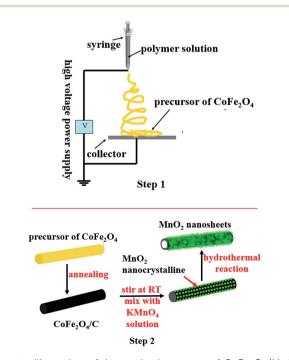
The crystal structures of the samples were characterized by Xray diffraction (XRD, Cu Kα irradiation) with a SIEMENS D5000 X-ray diffractometer. The morphology and microstructure of the synthesized sample were characterized by scanning electron microscopy (SEM, Hitachi S4800 equipped with an EDS) and a transmission electron microscope (TEM; JEOL-2010) with an accelerating voltage of 200 kV.

# 2.4 Electrochemical measurements of CoFe<sub>2</sub>O<sub>4</sub>/C and CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C materials

The electrochemical properties of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C material were evaluated by assembling coin-type cells in an argon-filled glove box. For preparing the working electrodes, the active material, carbon black and carboxyl methyl cellulose (CMC) were mixed in a weight ratio of 80: 10: 10, and in distilled water and absolute alcohol mixture, stirred at a constant speed for 12 h to form a homogeneous slurry, which was spread uniformly on a copper foil. The coated copper foil was cut into round pieces with a diameter of 1 cm, and dried at 80 °C in a vacuum overnight. The mass loading of the active material was about  $0.8 \text{ mg cm}^{-2}$ . A Celgard 2400 microporous polypropylene membrane was used as a separator. The electrolyte contained a solution of 1 M LiPF<sub>6</sub> in ethylene carbonate/dimethyl carbonate/diethyl carbonate (1:1:1, in wt%). These cells were assembled in a glove box (Super 1220/750, Switzerland) filled with highly pure argon gas  $(O_2 \text{ and } H_2O \text{ levels less than 1 ppm})$ . The cells were aged for 12 h before measurement to ensure percolation of the electrolyte to the electrodes. Cyclic voltammetry and galvanostatic cycling were performed using an Arbin BT2000 system in the voltage range of 0.01–3.0 V (vs. Li<sup>+</sup>/Li). Nyquist plots were recorded using a CHI660e electrochemical work station at selected voltages ranging from 0.01–3.0 V (vs. Li<sup>+</sup>/Li) and frequencies ranging from 0.01 Hz to 1 MHz at room temperature.

#### 3. Results and discussion

The fabrication process of the precursor of CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers is presented in step 1 of Scheme 1. The growth of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanocomposite is illustrated in step 2 of



Scheme 1 Illustration of the synthesis process of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanotubes

Scheme 1. Briefly, the resulting products of step 1 were subjected to calcination at 450 °C for 2 h at a heating rate of 1 °C min $^{-1}$  under argon, and carbon was obtained in CoFe $_2$ O $_4$  nanofibers. And then CoFe $_2$ O $_4$ /C nanofibers were dispersed well in a KMnO $_4$  solution at room temperature. Nanocrystalline MnO $_2$  would be formed on the surface of the CoFe $_2$ O $_4$ /C nanofibers due to the slow redox process according to eqn (1). $^{28}$  When the solution was further treated by a hydrothermal process, the preformed nanocrystalline MnO $_2$  acted as nucleation sites for MnO $_2$  nanosheets to continuously grow due to the redox reaction between C and KMnO $_4$  according to eqn (1) and the decomposition of KMnO $_4$  in water according to eqn (2). Therefore MnO $_2$  nanosheets could be uniformly coated on the surfaces of CoFe $_2$ O $_4$ /C and the CoFe $_2$ O $_4$ /MnO $_2$ /C hierarchical nanocomposite was obtained.

$$4MnO_4^- + 3C + H_2O \rightarrow 4MnO_2 + CO_3^{2-} + 2HCO_3^-$$
 (1)

$$4MnO_4^- + 2H_2O \rightarrow 4MnO_2 + 4OH^- + 3O_2$$
 (2)

The SEM image of the CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers is shown in Fig. 1a. The CoFe<sub>2</sub>O<sub>4</sub>/C fibers exhibited a smooth surface morphology with diameters ranging from 50 to 90 nm. Moreover, from Fig. S1a (in the ESI†) we can see that the CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers exhibit a solid structure. Fig. 1b-d show SEM images of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C composite. Obviously, after coating MnO2 nanosheets, the composite not only became thick with diameters larger than 100 nm, but also became rough and brushy. It is seen from Fig. 1c and d that the MnO2 nanosheets were uniformly coated on CoFe<sub>2</sub>O<sub>4</sub>/C nanotubes to form a coreshell structure with plenty of room which could alleviate the volume change during the lithium-ion intercalation-deintercalation process. As shown in Fig. 1d, the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C composite was hollow, and the diameter of the holes was about 40 nm, which could not only effectively shorten the lithium-ion and electron transport path along the 1D geometry hollow

nanotubes, but also alleviate the volume change of CoFe<sub>2</sub>O<sub>4</sub> during the charge-discharge process. Moreover, Fig. S1b (in the ESI†) further shows that the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C composite exhibits a hollow structure. By comparing Fig. S1a with Fig. S1b,† we can see that the solid structure of CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers transformed into a hollow structure of the CoFe<sub>2</sub>O<sub>4</sub>/ MnO<sub>2</sub>/C composite *via* the hydrothermal reaction, which could be induced by the consumption of partial carbon of CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers due to the redox reaction between C and KMnO<sub>4</sub> according to eqn (1) during the hydrothermal reaction. Moreover, by comparing Fig. 1a with Fig. S1b,† we can see that CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanotubes decreased in length after the hydrothermal reaction. The reason that CoFe<sub>2</sub>O<sub>4</sub>/C nanofibers appeared fractured could be related to the reaction of KMnO<sub>4</sub> with carbon in CoFe<sub>2</sub>O<sub>4</sub>/C fibers during the MnO<sub>2</sub> coating process. As shown in Fig. 1b and c, after coating MnO2 nanosheets, CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanotubes were connected to each other to form a reticular structure, thus leading to good structural stability of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C electrodes during the chargedischarge process.

The detailed structures of the products were also examined by TEM. Fig. 2a displays the TEM image of CoFe<sub>2</sub>O<sub>4</sub>/C fibers. Fig. 2b shows typical TEM images of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C composite in which ultrathin MnO<sub>2</sub> nanosheets are uniformly distributed on the surface of the CoFe<sub>2</sub>O<sub>4</sub>/C. A close examination of the exposed profile revealed that the thickness of the outer MnO<sub>2</sub> layer was about 30 nm. A high-resolution TEM (HRTEM) image of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C hybrid structure shown in Fig. 2d reveals two interplanar spacings of 0.25 nm and 0.48 nm, corresponding to the (311) and (111) planes of CoFe<sub>2</sub>O<sub>4</sub>,<sup>14</sup> respectively. An interplanar spacing of 0.46 nm corresponds to the (111) plane of MnO<sub>2</sub>,<sup>26</sup> which is in agreement with the XRD results (Fig. 3).

Fig. 3 shows the XRD pattern of the as-prepared  $CoFe_2O_4/MnO_2/C$  nanotubes. Three diffraction peaks appear at  $30.28^\circ$ ,  $35.54^\circ$  and  $62.58^\circ$ , which can be respectively attributed to (220),

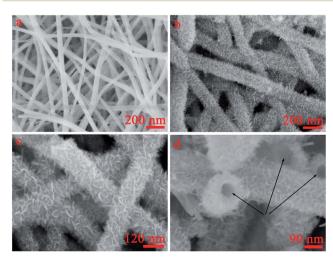


Fig. 1 SEM images of (a)  $CoFe_2O_4/C$  nanofibers; (b-d)  $CoFe_2O_4/MnO_2/C$  composite at different magnifications.

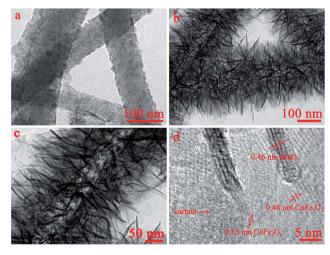


Fig. 2 (a) TEM image of  $CoFe_2O_4/C$  nanofibers; (b and c) TEM images of the  $CoFe_2O_4/MnO_2/C$  composite; (d) HRTEM image of the  $CoFe_2O_4/MnO_2/C$  composite.

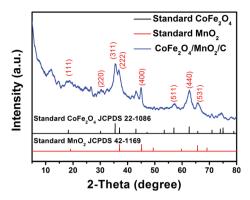


Fig. 3 XRD pattern of the  $CoFe_2O_4/MnO_2/C$  composite (blue), standard  $CoFe_2O_4$  (black) and standard  $MnO_2$  (red).

(311) and (440) reflections of spinel CoFe<sub>2</sub>O<sub>4</sub> (JCPDS 22-1086). The diffraction peaks appear at 19.22°, 37.14°, 45.02° and 67.21° and are attributed to (111), (311), (400) and (531) reflections of MnO<sub>2</sub> (JCPDS 42-1169). A broad band at about 25.6° can be indexed to the carbon phase. The XRD pattern revealed that the resulting sample consisted of CoFe<sub>2</sub>O<sub>4</sub>, MnO<sub>2</sub> and amorphous carbon. We also carried out an energy dispersive spectroscopic (EDS) analysis of the composite. The EDS spectrum is shown in Fig. S2 in the ESI.† The results indicated the existence of manganese, iron, cobalt, and carbon in the composite. Thermogravimetric analysis (TGA) was conducted to estimate the weight of carbon in the composite, which was about 31 wt% as indicated in Fig. S3 in the ESI.†

Fig. 4 shows the cyclic voltammograms of the  $CoFe_2O_4/MnO_2/C$  electrode between 0.01 and 3.00 V ( $\nu s$ .  $Li/Li^+$ ) at a scan rate of 0.1 mV s $^{-1}$ . In the first cycle, a cathodic peak at about 0.2 V could be ascribed to the reduction of  $MnO_2$  to metallic manganese as well as the formation of a solid electrolyte interface (SEI), and the other cathodic peak at around 0.59 V could be attributed to the reduction of  $Fe^{3+}$  and  $Co^{2+}$  to their metallic states and the formation of  $Li_2O$  and a SEI. In the anodic process, an anodic peak at about 1.2 V corresponds to the oxidation of metallic manganese. And a broad peak at around 1.8 V could be ascribed to the multi-oxidation steps of metallic Co and  $Co^{2+}$  and  $Co^{2+}$  and  $Co^{2+}$  and  $Co^{2+}$  compared

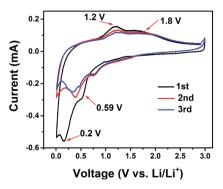


Fig. 4 Cyclic voltammetry (CV) of the  $CoFe_2O_4/MnO_2/C$  composite at a scan rate of 0.1 mV s<sup>-1</sup>.

with the first cycle, due to the structure reconstruction induced by the formation of  $\rm Li_2O$  and metals, the cathodic peaks of the subsequent cycles shifted to higher potentials, which further confirmed multi-step electrochemical reactions. An obvious decrease of the areas enclosed by CV curves from the first to the second cycle indicated an irreversible capacity loss in the initial lithiation/delithiation process, usually attributed to the occurrence of irreversible reactions associated with formation of an SEI layer. The results, to a certain extent, sustained the electrochemical reactions for the anode material as follows:

$$CoFe_2O_4 + 8Li^+ + 8e^- \rightarrow Co + 2Fe + 4Li_2O$$
 (3)

$$Co + Li_2O \leftrightarrow CoO + 2Li^+ + 2e^-$$
 (4)

$$2\text{Fe} + 3\text{Li}_2\text{O} \leftrightarrow \text{Fe}_2\text{O}_3 + 6\text{Li}^+ + 6\text{e}^-$$
 (5)

$$MnO_2 + 4Li^+ + 4e^- \leftrightarrow 2Li_2O + Mn$$
 (6)

The charge–discharge curves for the prepared  $CoFe_2O_4/C$  and  $CoFe_2O_4/MnO_2/C$  anodes with a current density of 100 mA  $g^{-1}$  are shown in Fig. 5a and b. The initial charge capacities were 970.9 mA h  $g^{-1}$  for  $CoFe_2O_4/C$  and 1583.8 mA h  $g^{-1}$  for the  $CoFe_2O_4/MnO_2/C$  electrode, respectively. The increased capacity for the  $CoFe_2O_4/MnO_2/C$  nanocomposite was not only from mechanical amalgamation, but an inter-enhancement effect of these two compositions. The large capacity loss in the first cycle for these electrodes was caused by the formation of a SEI on the electrode surface due to the electrolyte decomposition. Fig. 5b clearly shows a voltage plateau at 0.59 V in the first discharge, reflecting the conversion reaction of  $Fe^{3+}$  and  $Co^{2+}$  to their metallic states, which is in agreement with the results in Fig. 4 of cyclic voltammetry (CV) for the  $CoFe_2O_4/MnO_2/C$  composite.

Stable cyclic performance is important for an electrode material for its practical application in LIBs. The cycling stabilities of the  $CoFe_2O_4/MnO_2/C$  composite and  $CoFe_2O_4/C$  nanofibers were investigated at a current density of 100 mA  $g^{-1}$  between 0.01 and 3.0 V (Fig. 6a). The discharge capacity of the  $CoFe_2O_4/MnO_2/C$  electrode remained at 713.6 mA h  $g^{-1}$  after 250 cycles, and the coulombic efficiency was around 99%, indicating a stable cyclability. In contrast, the  $CoFe_2O_4/C$  nanofibers only delivered a much lower capacity of 200 mA h  $g^{-1}$  after 90 discharge–charge cycles. Moreover, the capacity of

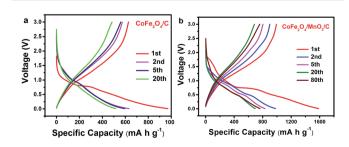


Fig. 5 Charge–discharge curves of (a) CoFe<sub>2</sub>O<sub>4</sub>/C and (b) CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C at a current density of 100 mA  $\rm g^{-1}$ .

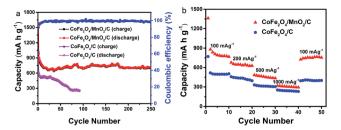


Fig. 6 (a) Cycling performance of CoFe<sub>2</sub>O<sub>4</sub>/C and CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C heterostructures at a current density of 100 mA  $g^{-1}$ . (b) Rate performance of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C composite and CoFe<sub>2</sub>O<sub>4</sub>/C anodes.

CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C increased slightly with cycling, which was also observed in many metal oxide anode materials.35-37 The reasons for the increase of capacity during cycling could be ascribed to the reversible growth of a polymer gel-like film caused by kinetically activated electrolyte degradation and the activation of the active materials.38-42 The high electrochemical performance of the core-shell nanomaterials was mainly related to the following factors: (1) the hollow structure could not only facilitate lithium-ion access, but also accommodate large volumetric expansion to slow down the rate of electrode pulverization; (2) MnO<sub>2</sub> nanosheets and high conductivity carbon buffer layers served as protective layers to maintain the structural integrity during the bulk redox reaction; after coating MnO2 nanosheets, CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanotubes were connected to each other to form a reticular structure, thus leading to good structural stability of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C electrodes; and (3) MnO<sub>2</sub> nanosheets as the shells of the composite effectively separated the as-obtained CoFe<sub>2</sub>O<sub>4</sub> from the electrolyte, avoiding the possible dissolution of Fe/Co species and other sideeffects during the charge-discharge process. Meanwhile, CoFe<sub>2</sub>O<sub>4</sub> acted as a core to restrain the aggregation of newly formed Mn<sup>0</sup> and accommodate the volume change induced by the reduction of MnO<sub>2</sub>.5,27 CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanotubes showed enhanced cycling properties, better than a series of reported CoFe<sub>2</sub>O<sub>4</sub> or MnO<sub>2</sub> composites. As shown in Table S1,† long stable cycling and high capacity were obtained as compared with some reported CoFe<sub>2</sub>O<sub>4</sub> and MnO<sub>2</sub> materials or their composites.

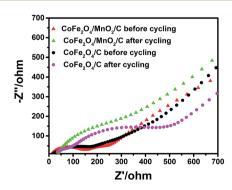


Fig. 7 Impedance spectra of  $CoFe_2O_4/C$  and  $CoFe_2O_4/MnO_2/C$  electrodes.

To examine the rate performance of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C electrode, the discharge capacities of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C were measured at different discharge current densities. Fig. 6b shows the rate performance of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C and CoFe<sub>2</sub>O<sub>4</sub>/C electrodes. For CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C, the average discharge capacities of 799.8, 648.8, 470.4, and 310.6 mA h  $g^{-1}$  were observed at the current densities of 100, 200, 500, and 1000 mA g<sup>-1</sup>, respectively. For comparison, CoFe<sub>2</sub>O<sub>4</sub>/C delivered capacities of 497.9, 423.5, 310.8, and 237.8 mA h  $g^{-1}$ , when the current densities were 100, 200, 500 and 1000 mA g<sup>-1</sup>, respectively. When the current density was returned to 100 mA g<sup>-1</sup>, the discharge capacity of the CoFe2O4/MnO2/C electrode could recover to 762.9 mA h g<sup>-1</sup>. However, the CoFe<sub>2</sub>O<sub>4</sub>/C electrode only displayed a capacity of 397 mA h g<sup>-1</sup>. The enhanced rate performance of the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C electrode was related to the following properties: firstly, the hollow structure allowed the electrolyte to easily diffuse into the interior of the composite and reduced the resistance of the transported lithium-ions; secondly, the high surface area increased the contact between the electrode and electrolyte and provided a large number of potential active sites for the Li+ transfer reaction; thirdly, the existence of the carbon layer improved the conductivity of the electrode. The high capacity achieved at a high cycling rate implies that this type of electrode can be a promising candidate for high power applications.

Electrochemical impedance spectroscopy (EIS) provides detailed information on charge transfer, surface film, bulk resistance and capacitance of the electrodes.43 EIS was carried out on CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C at selected frequencies ranging from 0.01 Hz to 1 MHz at room temperature. All impedance spectra exhibited a single semicircle in a high frequency region, which was related to the charge transfer resistance  $(R_{ct})$ , and a sloping line in a low frequency region, representing the Warburg impedance (Zw) induced by lithium-ion diffusion in the electrodes.44 Fig. 7 shows the electrochemical impedance of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C and CoFe<sub>2</sub>O<sub>4</sub>/C before cycling and after 200 cycles. Before cycling, the R<sub>ct</sub> value of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C and CoFe<sub>2</sub>O<sub>4</sub>/C displayed little difference. After 200 cycles, it was obvious that the R<sub>ct</sub> value of CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C was lower than that of CoFe<sub>2</sub>O<sub>4</sub>/C. As expected, the hierarchical CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/ C nanotube electrode exhibited a rapid charge transfer reaction during lithium insertion and extraction. The results indicated that the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanocomposite electrode exhibited enhanced electrochemical performance.

# 4. Conclusions

In summary, electrospinning and a subsequent hydrothermal method were developed to synthesize core–shell CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C nanotubes. The hollow core–shell structure provided a sufficient electrode–electrolyte interface and alleviated the large strain caused by the conversion reaction of the electrode, and was also beneficial to the lithium-ion and electron transportation. As a result, the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C heterostructure anode showed a high initial capacity of 1580.6 mA h g<sup>-1</sup> and a reversible capacity of 713.6 mA h g<sup>-1</sup> after 250 cycles at 100 mA g<sup>-1</sup>, a long cycling life and a good rate performance. The highly

improved electrochemical performance was ascribed to the stable hierarchical structure of the nanocomposite, the existence of the carbon layer, the high active surface area and the high theoretical capacity of MnO2. MnO2 sheets were proposed to serve as protective layers to maintain the structural integrity of CoFe<sub>2</sub>O<sub>4</sub> during the bulk redox reaction. The study shows that the CoFe<sub>2</sub>O<sub>4</sub>/MnO<sub>2</sub>/C heterostructure is a promising anode material for LIBs.

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