

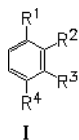
catalysis, phase-transfer catalysis

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**Alkylations of Benzene, Alkylbenzenes, and Halobenzenes Catalyzed by Protonated Mordenite Pretreated with Chlorofluorocarbons.** —

A synthetic protonated mordenite is used as catalyst for the alkylation of benzene derivatives (I). It is shown, that pretreatment of the catalyst with  $\text{CClF}_3$  raises the conversion of the alkylation. — (KODAMA, H.; OKAZAKI, S.; J. Catal. 132 (1991) 2, 512-523; Dep. Ind. Chem., Fac. Eng., Ibaraki Univ., Hitachi 316, Japan; EN)



- a  $\text{R}^1, \text{R}^2, \text{R}^3, \text{R}^4: -\text{H}$
- b  $\text{R}^1: -\text{Me}; \text{R}^2, \text{R}^3, \text{R}^4: -\text{H}$
- c  $\text{R}^1, \text{R}^2: -\text{Me}; \text{R}^3, \text{R}^4: -\text{H}$
- d  $\text{R}^1, \text{R}^3: -\text{Me}; \text{R}^2, \text{R}^4: -\text{H}$
- e  $\text{R}^1, \text{R}^4: -\text{Me}; \text{R}^2, \text{R}^3: -\text{H}$
- f  $\text{R}^1, \text{R}^2, \text{R}^4: -\text{Me}; \text{R}^3: -\text{H}$