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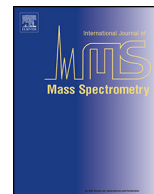


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Development of a new ion mobility (quadrupole) time-of-flight mass spectrometer



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ABSTRACT

A new ion mobility spectrometer (IMS) platform was developed to improve upon the sensitivity and reproducibility of our previous platforms, and further enhance IMS–MS utility for broad ‘pan-omics’ measurements. The new platform incorporated an improved electrospray ionization source and interface for enhanced sensitivity, and providing the basis for further benefits based upon implementation of multiplexed IMS. The ion optics included electrodynamic ion funnels at both the entrance and exit of the IMS, an ion funnel trap for ion injection, and a design in which nearly all ion optics (e.g., drift rings, ion funnels) were fabricated using printed circuit board technology. The IMS resolving power achieved was ~ 73 for singly-charged ions, very close to the predicted diffusion-limited resolving power (~ 75). The platform’s performance evaluation (e.g., for proteomics measurements) include LC–IMS–TOF MS datasets for 30 technical replicates for a trypsin digested human serum, and included platform performance in each dimension (LC, IMS and MS) separately.

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1. Introduction

Interest in utilizing ion mobility spectrometry (IMS) measurements with mass spectrometry is growing increasingly, with applications in a multitude of fields [1]. Although IMS–MS was known in the 1970s, its widespread use was limited to fundamental studies of ion–neutral interactions for small molecules [2]. Interest in applying IMS to biomolecule studies increased dramatically during the 1990s [3]. Such application of MS also spurred research in IMS instrumentation in an effort to improve sensitivity and robustness of IMS–MS measurements. Improvements encompassed all aspects of the IMS–MS platform including new ion sources (such as ESI and MALDI), trapping, multiplexing and integrating with different mass spectrometers. More detailed descriptions of advances in IMS has been presented in multiple reviews as well as books for interested readers [4]. In traditional IMS experiments, a packet of ions is pulsed into a cell filled with inert gas (usually He or N₂) and a weak and uniform electric field is applied through the drift cell to move ions through the buffer gas [5]. The electric field is generally applied to a stack of ring-shaped electrodes using a resistor chain or to a tube coated with resistive material [6]. Entrance and exit orifices help contain the buffer gas

and enable integration of the IMS with other ion-optics that typically operate at pressures orders of magnitudes lower than the drift cell. Despite all of these efforts IMS sensitivity has been a bottleneck to applications, and is an issue that can be largely attributed to poor (input) ion utilization efficiency and ion losses at the IMS exit orifice due to diffusional expansion of the ion packet. Approaches to minimize ion losses at the exit of the cell included utilizing periodic focusing electric fields and RF confinement to reduce the radial spread of the ion packet. In periodic focusing IMS the ratio of the drift ring thickness to the spacing between the rings was close to one-to-one and when combined with rings of small inner diameters periodic focusing (non-uniform) fields were produced that countered the ion diffusion, thus enabling relatively high sensitivity compared to conventional drift cell operations [7]. RF confinement was utilized in segmented quadrupole collision cells [8], stacked-ring electrodes [9] and electrodynamic ion funnels [10] to decrease the radial dispersion of ion packet. Arguably, ion losses at the exit of the IMS were most effectively relieved by utilization of the electrodynamic ion funnel. Instead of losing ions to the exit orifice, the ion funnel with large acceptance orifice was able to focus the ion cloud into a 2.5 mm i.d. orifice suitable for transfer to the following lower-pressure stages of ion optics. Utilizing ion funnels also allowed drift rings of large inner diameters which make the electric field homogenous as well as accommodate large ion currents that otherwise cannot be handled effectively by other RF guides. Further, the ion funnel enabled high

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IMS resolving power (i.e., with no loss of resolution due to focusing in the ion funnel) as well as with essentially no ion losses at the exit of the drift cell [10], and was adapted by Clemmer and Bowers to enable high sensitivity in IMS instruments [11], as well as recent implementation in a commercial platform from Agilent Technologies [12]. Ion funnels were also utilized at the source of IMS platforms to focus ions from the ESI source inlet capillary as well as allow for ion trapping prior to injection into the drift cell [13]. Large improvements in sensitivity were observed due to the increase in trapping efficiency as well as the multiplexed introduction of ions into the drift cell [14]. In this manuscript we describe further improvements on the design of the drift cell based IMS in an effort to improve its sensitivity and robustness for broad omics measurements.

1.1. Experimental arrangement

Experiments were performed on a home-built ion mobility spectrometer coupled to either a commercial time-of-flight (TOF) mass spectrometer or a quadrupole time-of-flight (QTOF) mass spectrometer, both from Agilent Technologies (6224 TOF and 6538 QTOF, Agilent Technologies, Santa Clara CA, USA). Details of the IMS components are presented below.

Samples were infused directly from a syringe pump or from a liquid chromatography (LC) column into a 20 μm i.d. fused-silica emitter to an electrospray ionization (ESI) source. Ions were then transferred through a Stainless Steel capillary heated to 120 °C into the first vacuum chamber hosting a high-pressure ion funnel (HPIF). As shown in Fig. 1, the electrospray ion source was equipped with two heated inlet capillaries of 1.0 and 0.5 mm i.d., respectively. The two capillaries were offset from the center axis of the high pressure ion funnel by ~ 6 mm. In one mode of operation the sample was directed into the 1 mm inlet while the 0.5 mm i.d. inlet was utilized for calibrant to help improve the mass measurement accuracy by calibrating the m/z before and after every LC run. In the other mode of operation, the two capillaries were used to infuse two different samples that were either difficult to ionize in a mixture or eluting from two different LC columns and then combine inside the high-pressure ion funnel.

The first vacuum housing of the instrument hosts a high pressure ion funnel and is pumped by an Edward E2M30 that bring the pressure to 9 Torr when the 1.0 and 0.5 mm i.d. capillaries are utilized. The high pressure ion funnel is a low capacitance

(~ 350 pF) ion funnel fabricated using printed-circuit board (PCB) technology. The individual ion funnel lenses (Fig. 1) are fabricated by depositing a thin layer (~ 65 μm) of gold-coated copper on a thin dielectric material (a woven fiberglass with an epoxy resin binder). The metal layer forms a 2 mm-wide ring that also cover the inner edge of each lens so ions are only exposed to conductive surfaces. The resistors as well as capacitors needed for supplying the DC voltage and RF waveform are mounted on each lens and connections between ion funnel lenses are made using miniature spring-loaded connectors (pogo pins). Two chains of resistors are used to supply the DC voltage to ion funnel lenses such that each chain is connected to lenses of the same RF phase, which significantly reduces resistive heating of the ion funnel. The DC gradient through the high pressure funnel was maintained at ~ 20 V/cm while RF was maintained at 1 MHz and $150 V_{p-p}$. Ions exit the high pressure ion funnel through a DC-only (i.e., no RF applied) exit lens of 2.5 mm i.d. into the ion funnel trap housing, and ion funnel trap center axis is offset by ~ 6 mm from the central axis of the high pressure ion funnel. The double offset in the ion source (inlet capillary/HPIF and HPIF/IFT) minimizes contamination of the drift cell and effectively eliminates perturbations to the trapping of ions in ion funnel trap (IFT) due to gas dynamic effects. The IFT design is similar to that published previously [13,15] but fabricated using PCB technology, similar to the HPIF described above, with the exception that the width of the metalized ring was increased to 5 mm in the trapping region. We found that wider rings in the trapping region reduced field penetration from the surrounding ground potential which otherwise affected performance of the trap. The IFT was operated at 900 KHz and $150 V_{p-p}$. The pressure in the IFT vacuum housing was maintained at 4 Torr by controlling the pumping of an Edwards E2M30 vacuum pump using a valve. The IFT can be operated in transmission or trapping modes. In the transmission mode all voltages on the trap are adjusted for continuous transmission of ions. In trapping mode ions are trapped for specific period of time by adjusting the voltages on the entrance, trap and exit grids [13]. Ions exit the IFT through a 2.5 mm i.d. orifice into the drift cell.

The drift cell is 79 cm long (excluding the rear ion funnel) and is filled with pure N_2 to a pressure of ~ 4.0 Torr. Nitrogen gas flows through moisture and hydrocarbon traps before flowing into the drift cell. Pressure in the drift cell is slightly higher (~ 40 mTorr) than the IFT region to keep neutrals from the source from entering and contaminating the drift cell, or for otherwise changing the gas

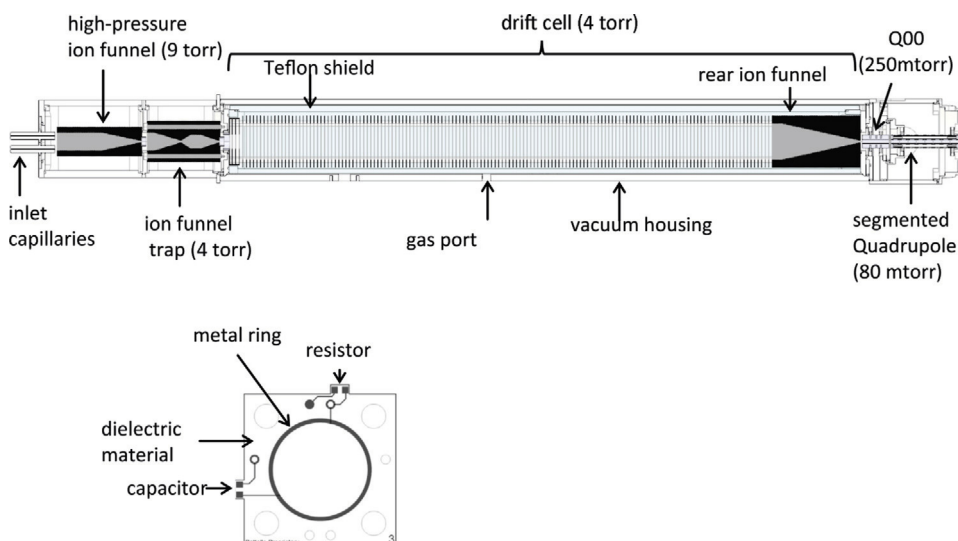


Fig. 1. Top: schematic of the ion mobility spectrometer. Bottom: schematic of an ion funnel PCB lens.

composition. The drift rings have a 50 mm i.d., 70 mm o.d., 0.56 mm thick and are spaced 5 mm apart using ceramic spacers. The last DC-only orifice in the IFT and the first IMS ring are designed as nested tube lenses to screen the dielectric material between the source and the drift cell regions. The drift rings are also fabricated from PCB materials similar to the HPIF and IFT, but unlike the HPIF and IFT the deposited metal covers the entire drift rings to ensure a homogenous field throughout the drift cell. Following the drift cell is rear ion funnel that has an acceptance ring electrode of 50 mm i.d. and is fabricated similar to the HPIF. The inner diameter of the rear funnel electrodes linearly decrease to a 2.5 mm exit lens over a length of 12.6 cm. All drift rings as well as the rear funnel electrodes are mounted on 4 long ceramic rods that ensure precise alignment of the drift cell. The whole drift cell is enclosed inside a Teflon tube to screen the high voltage (up to 2300 V) applied to the first IMS drift ring from the ground potential applied to the outer aluminum enclosure. The Teflon tube is completely sealed for electrical-current leakage except for a window opening at the rear funnel region. We found that the manner by which the buffer gas is introduced into the drift cell is quite important for optimum sensitivity. The drift cell (including the rear ion funnel) typically operates at a DC gradient of ~ 17 V/cm. In this arrangement the outer vacuum housing of drift tube is kept at ground potential while only the source (the dual funnel) housing is biased relative to the IMS entrance voltage (1800 V).

To efficiently integrate the drift cell with the time-of-flight MS, which operates at lower pressure, a dual quadrupole interface was utilized to replace the Agilent capillary/skimmer source interface. The first quadrupole (Q00) consisted of four rods that were 38.10 mm long, 6.35 mm diameter and arranged on an inscribed radius of 2.79 mm. The pressure in the first quadrupole was maintained at 250 mTorr. A 2.5 mm conductance limiting orifice separates Q00 from the second quadrupole (Q0) which is a

segmented one [16]. The segmented quadrupole (Q0) has a similar inscribed radius and rod diameter as Q00. However, each rod is segmented into eight segments that are 11.8 mm long-each and separated by 0.25 mm PEEK spacers nested between the segments. The segmented quadrupole is further partitioned into two sections where the first section contains 5 segments while the second section contains 3 segments. Two resistive chains supply the DC gradient to each section of the segmented quadrupole. Creating a potential difference between the DC gradient of the two sections results in an acceleration field to induce collision-induced dissociation [16]. The pressure in the segmented quadrupole was maintained at 80 mTorr. A 2.5 mm conductance-limiting orifice separates the segmented quadrupole from the octopole which is the first ion guide in the Agilent TOF interface. The RF waveform on the first quadrupole and the segmented quadrupole was maintained at 1 MHz and 130 V_{p-p}.

The signal from the TOF detector is routed to 8-bit analog-to-digital converter (ADC) (AP240, Agilent Technologies, Switzerland) and processed using a custom control-software written in C#. The software monitors the pressures, source temperature and allows user-control of all voltages in the platform as well as ion funnel trap timing. The software saves all experimental parameters as well as data into a unified ion mobility format (UIMF) file [17]. The software also allows alternating between signal average and multiplexed mode of operating the ion funnel trap. The timing sequence for the signal averaging mode is shown in Fig. 2. After receiving a trigger signal from the LC for the start of the gradient, the software acquires data by first monitoring the train of TTL pulses from the TOF pusher, which have a period of ~ 160 μ s, and then starts the sequence of trapping operations. The trap release time (exit grid) is considered the zero time for the IMS separation and it triggers the ADC to start collecting data. The ADC collects sequential TOF scans for a user controlled number of scan which is

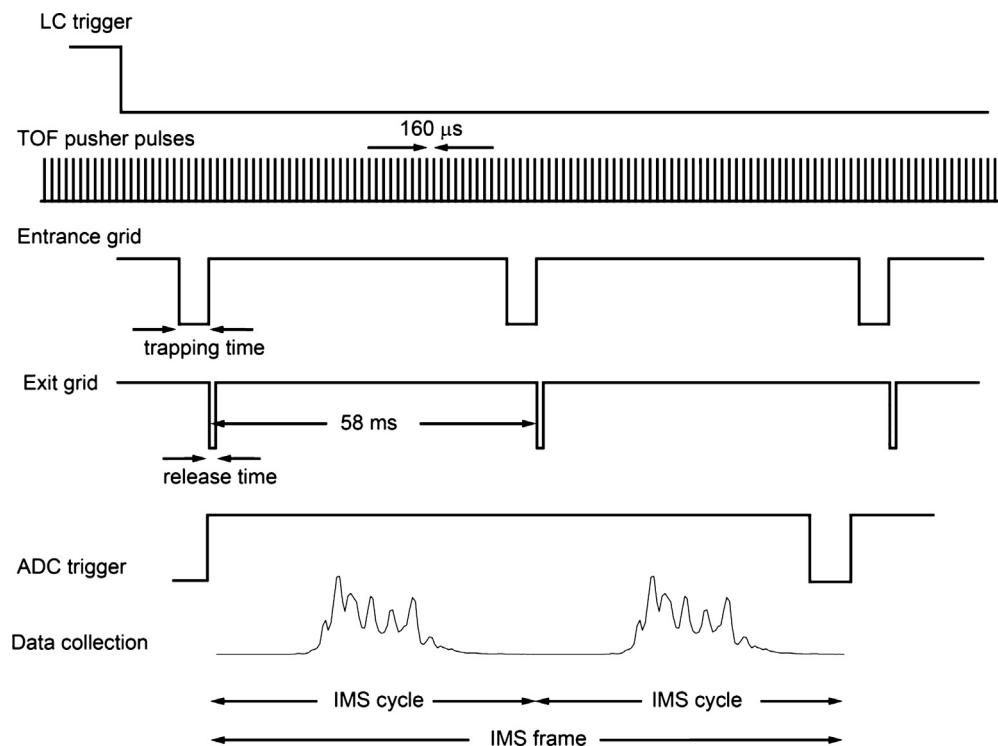


Fig. 2. Timing sequence of the LC-IMS-TOF in the signal averaging mode.

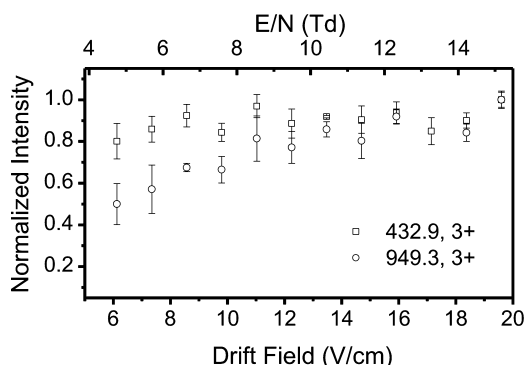


Fig. 3. Normalized intensity for two peptides as a function of drift field. The plot indicates the ability of rear ion funnel to capture the diffused plume.

typically 360 TOF scans covering ~ 58 ms long IMS separations. Multiple IMS cycles are summed, forming an “IMS frame”, to improve the signal-to-noise ratio. In signal averaging mode, the trap release only one ion packet every 58 ms IMS cycle, while in the multiplexed mode multiple ion packets are released per 58 ms IMS cycle. The number of packets released in the multiplexed mode depends on the multiplexing sequence [18]. For example in the 4-bit multiplexing sequence eight ion packets are released into the trap per 58 ms IMS cycle. Multiplexing significantly improves the duty cycle as well as the signal-to-noise ratio [19]. To improve the mass measurement accuracy, the software interrupts the sample introduction and enables the calibrant inlet for 200 ms at the beginning and end of every LC run. The timing is chosen where no ions of interest are eluting from the LC column. The mass spectra calibration parameters of a nine peptide calibrant are then applied to all IMS frame collected during the LC experiment. This procedure is done automatically and corrects for any possible instrumental drift during the LC run.

Data presented in this manuscript have been processed using bioinformatics tools (Decon2LS, Multialign and Feature Finder) that were developed at Pacific Northwest National Laboratory (PNNL) and are all available online on <http://omics.pnl.gov/software>.

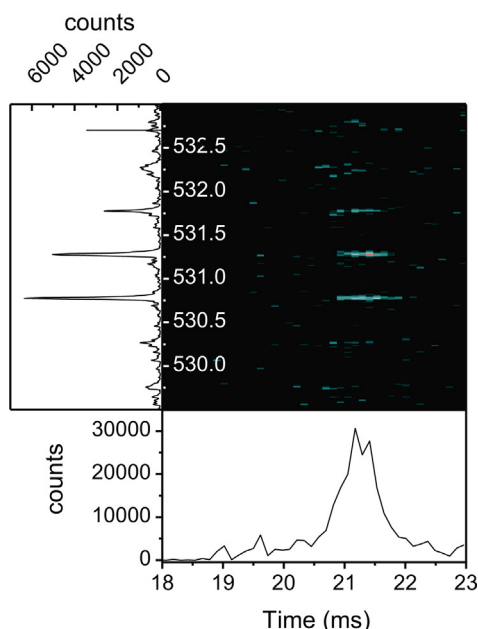


Fig. 4. IMS-TOF data for 2 attomoles of Bradkinin at m/z 530.78 (2+).

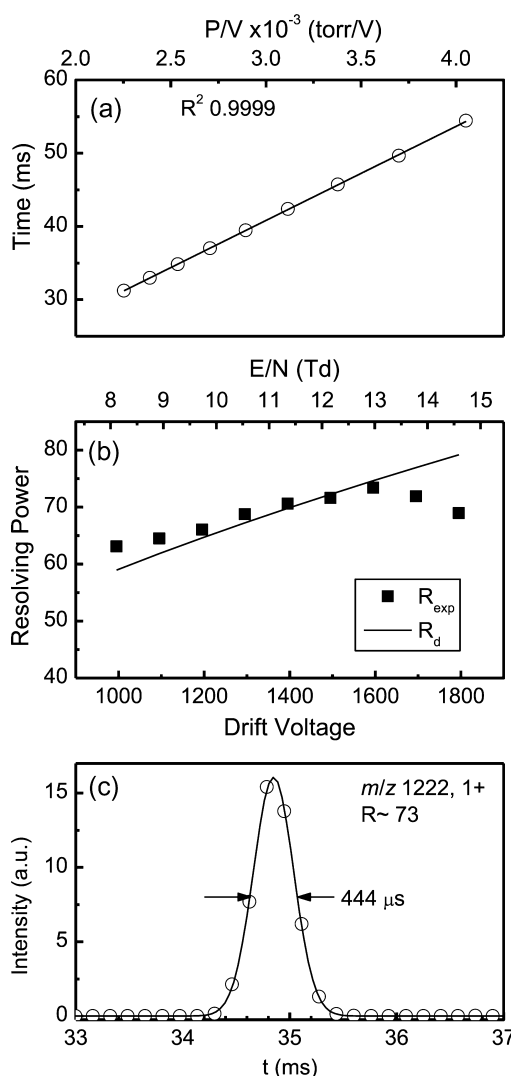


Fig. 5. (a) Plot of the mean arrival-time as function of P/V for singly-charged ions of m/z 1222 (b) Plot of the measured resolving power R_{exp} (solid squares) and calculated diffusion-limited resolving power R_d (solid line) as a function of the drift voltage for singly-charged ions of m/z 1222. (c) Arrival-time distribution at drift voltage of 1600 V (open circle) and Gaussian fit (solid line).

2. Results and discussion

The performance of the new IMS platform was evaluated in terms of resolving power (R), sensitivity and reproducibility. The ability of the rear ion funnel to capture the diffused ion packets was investigated by monitoring the signal intensity at different drift fields. For cross section measurements a low drift field is desirable. However, at very low drift field ion packets diffuse significantly and can expand beyond the capturing orifice of the rear funnel (50 mm) and thus reduce the sensitivity. Ion packet expansion can also happen at high charge density due to coulombic repulsion, thus, a balance is usually struck between sensitivity and field strength. Fig. 3 illustrates the intensity of two peptide ions (Angiotensin I 3+ at m/z 432.9 and Melittin 3+ at m/z 949.3) as a function of drift fields. As indicated in Fig. 3 the funnel can capture ions effectively at drift field > 11 – 12 V/cm (8.8–9.5 Townsends or Td) which is suitable for cross section measurements. At a drift field of 6 V/cm the percentage of ions captured by the rear drops to $\sim 50\%$ for the more diffused, lower mobility ion at m/z 949.3. The sensitivity of the platform is greatly improved as compared to our previous IMS

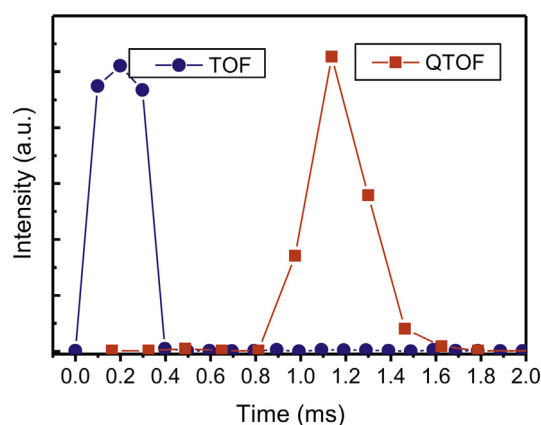


Fig. 6. Flight time of (angiotensin I) 3+ ions through the TOF and QTOF interfaces. An ion packet width of 300 μ s was injected into both interfaces.

instrument by more efficient sampling of the ESI ions in the inlet capillary as the sampling area of the capillary is 5 times larger than previously used (i.d. of 1 mm vs. 0.43 mm [10]). An example of the enhanced sensitivity of the platform is shown in Fig. 4 for 0.5 nM Bradykinin at m/z 530.78 (2+ ion) utilizing 30 ms trapping time. The data presented in Fig. 4 was acquired in 2.0 s while the sample was infused at flow rate of 100 nL/min which correspond to \sim 2 attomoles of analyte. The signal-to-noise ratio for the data shown in Fig. 4 is clearly $\gg 3$ indicating an LOD < 2 attomoles. For comparison the LOD for Bradykinin measured in our previous platform was 41 attomoles (Fig. S1, Supplementary materials). The limit-of-detection for spiked peptides in human serum utilizing

the current LC-IMS-TOF platform and its comparison to the commercially available Orbitrap Velos has been published recently which indicate a better LOD for the LC-IMS-TOF platform [20].

The resolving power of the new platform was measured by infusing a mixture of fluoro phosphazine compounds (ESI tune mixture, Agilent Technologies) which form singly-charged ions. The maximum IMS resolving power is limited by the diffusion-limited resolving power of IMS and is defined as [21]

$$R = \left(\frac{q \times V}{16 \times k_b T} \right)^{0.5} \quad (1)$$

where q is the ion charge, V is drift voltage, k_b is Boltzmann's constant and T is temperature. Eq. (1) assumes no ion gate effect (i. e., minimal ion gate time), no columbic repulsion and homogenous drift field. Since the rear ion funnel length is significant ($\sim 13\%$) relative to the total drift length the DC field in the rear ion funnel was also matched to that in the drift cell to ensure optimum resolving power [22]. In addition, we found that heating the drift cell to 80 °C for at least eight hours after it was first assembled helped to minimize any effect from impurities adsorbed to the surface of all IMS components and to outgas any volatile compounds from the Teflon tube or the PCB lenses. The arrival-time distribution for singly-charged ions of m/z 1222 was collected at different drift field strengths. Fig. 5a shows excellent linearity of drift time relative to p/V ($R^2 \sim 0.9999$) for the range of drift fields 8–15 Td, indicating that the platform operates in the low-field limit. Since the conditions for the low-field limit are lower for higher charge state ions than for singly charged ones we also tested the dependence of mobility on field for multiply-charged ions. The results shown in Supplementary materials Fig. S2 indicate no dependency of the arrival time (which is proportional to ion

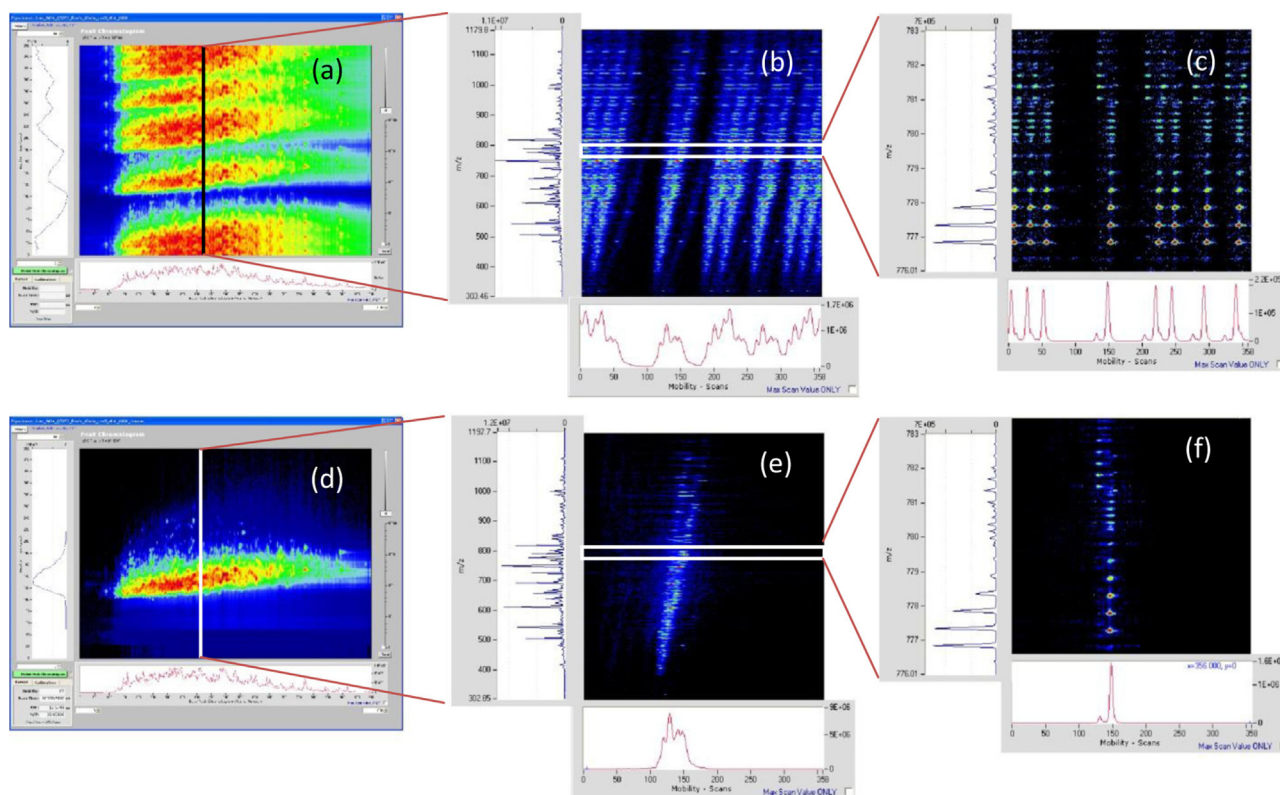


Fig. 7. LC-IMS-TOF data for a tryptically digested human serum sample. (a) LC-multiplexed IMS data, (b) multiplexed IMS-TOF data at elution time of 24 min. (c) expanded view of the multiplexed IMS-TOF data for m/z range of 776–783. Panels (d–f) are the same data presented in panels (a–c) after applying the demultiplexing algorithm to recover the IMS data.

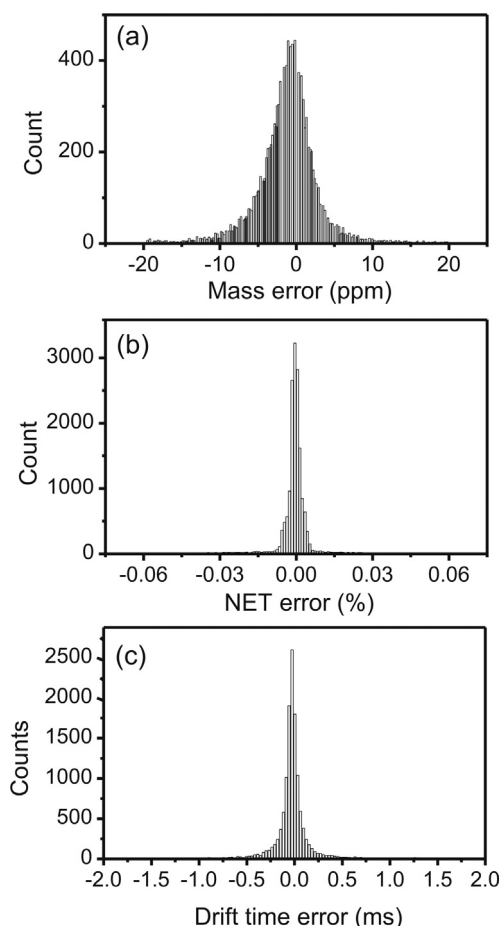


Fig. 8. Reproducibility of the LC-IMS-TOF MS platform. (a) Mass measurement accuracy (MMA) histogram of features in run 30. (b) Normalized elution time (NET) histogram for run 6. (c) Drift time error histogram for run 8.

mobility) on field for multiply charged species further showing the IMS operate in the low field limit. At low drift-fields, however, the IMS resolving-power drops (Eq. (1)). Shown in Fig. 5b is the measured resolving power for the singly-charged ions of m/z 1222 at different drift fields along with the predicted diffusion limited resolving power (Eq. (1)) and utilizing a gate opening time of 160 μ s. Fig. 5c show the arrival-time distribution for the 1600 V data point along with Gaussian fit to the data. Resolving power R was calculated as $R_{\text{exp}} = t_d/t_{\text{FWHM}}$ where t_d and t_{FWHM} (peak width at half maximum) obtained by fitting the arrival-time distribution to a Gaussian function (as shown in Fig. 5c). The measured resolving power nicely matches the calculated diffusion-limited one (R_d) and reached a maximum R_{exp} of ~ 73 at 13 Td. The slight drop in resolving power at high field can be attributed to the increased contribution of the gate opening time at high field and shorter drift time as can be explained using Eq. (2) [23].

$$t_{\text{FWHM}}^2 = t_g^2 + \frac{16k_b \times T \times \ln 2 t_d^2}{qV} \quad (2)$$

where t_g is gate opening time and t_d is the drift time. It is worth noting that achieving maximum resolving power becomes challenging for high mobility and/or low m/z ions due mainly to the fact that these ions have a short drift time and due to the finite size of the TOF period ($\sim 160 \mu$ s), thus, the number of points across the peak becomes insufficient (3–5 points for $t_d \sim 20$ ms) to define

the peak with the desired accuracy. A possible solution to this problem is to shorten the TOF scan width but this is usually done at the expense of maximum detectable m/z or, alternatively, interleaving TOF spectra to increase the number of points across the IMS peak [24]. The results shown in Fig. 5 indicate that the new platform performs very well in terms of resolving power with no adverse effect due to the use of non-metallic components in the construction of the drift cell or due to the inclusion of the large-acceptance rear ion funnel.

Collision cross section measurements were performed by varying the drift voltage and collecting arrival-time distributions. To account for ions which drift inside the rear funnel the DC field inside the funnel was matched to the field in the rest of the drift cell. Plotting the apex of the ions' arrival-time distribution (t_d) versus p/V yield a straight line the slope of which correspond to $(L^2/273.15)/(760TK_0)$ where L is drift cell length including the rear ion funnel, T is temperature and K_0 is reduced mobility. The intercept of p/V versus t_d correspond to the time ion spend outside the drift cell (i.e., from exit of rear ion funnel to detector). We found that the time ions spend outside the cell depends on both the mass spectrometer attached to IMS and on the m/z . For instance, the measured flight time for 3+ ions of Angiotensin I (m/z 432.9) differs through the TOF and QTOF interface. By pulsing a continuous ion beam exiting the segmented quadrupole and measuring the arrival-time of the ion packets we found that ions spend an extra ~ 1 ms in the QTOF interface than in the TOF interface (Fig. 6). This additional time is due to the fact that the ions spend extra time in the nitrogen filled collision cell. Despite the longer ion residence times in the QTOF which slightly decreases the IMS resolving power, the absence of the axial DC field inside the collision cell would have made the peak much broader. The reproducibility and the performance of the IMS platform were also evaluated by analyzing thirty technical replicates of human plasma samples with 60-min LC-IMS-TOF runs. For all samples, the human plasma was depleted of the 14 most abundant proteins and then tryptically-digested [25]. The IMS was operated in the multiplexing mode using the 4-bit pseudorandom sequence. After acquisition, data was initially demultiplexed using custom software to generate the corresponding decoded LC-IMS-QTOF data as depicted in Fig. 7 [26]. In the 4-bit multiplexed mode, eight packets of ions were released from the trap where each packet was trapped for 4 ms. Fig. 7a–c show the multiplexed LC-IMS-MS data where data is presented in multiple different 2-dimensional views for clarity. Fig. 7a shows the multiplexed LC-IMS data (by collapsing the MS dimension), then the LC time of 24-min is extracted in Fig. 7b to show the multiplexed IMS-MS data, and finally Fig. 7c zooms into a specific m/z window to illustrate the isotope patterns observed in the multiplexed IMS-MS data between 776 and 783 m/z in Fig. 7b. Fig. 7d–f represent the data in Fig. 7a–c after applying the demultiplexing algorithm to recover the IMS data. The demultiplexing algorithm applies an inverse Hadamard matrix to recover the true signal as well as remove the artifacts that arise due to the imperfections in the acquired data, reflected as ghost peaks after the demultiplexing [26]. Multiplexing IMS improves the signal-to-noise ratio of the data as compared to the signal averaging mode which relies on a single packet release. The data were then processed to identify all features in every run. The process to find features involves deisotoping all peaks (using Decon2LS [27]) in every mass spectrum to find the monoisotopic mass and charge state of every peak. The Feature Finder algorithm identifies features based on their monoisotopic mass, charge state, drift time as well as LC elution time [28]. Features identified from all 30 LC runs were clustered and aligned using MultiAlign [29]. Run 5 was chosen to be a reference-run to which all other 29 runs were aligned. Data are aligned according to their LC elution time, mass and drift time. As

shown in Fig. 8 the mass error histogram has a full width half maximum (FWHM) of 4.9 ppm while the normalized elution time (NET) histogram has a FWHM of 0.003%. The reproducibility of drift time was found to be <0.11 ms. This is further illustrated in Fig. 8 for run #8, which has a FWHM of 96 μ s while the average FWHM for all 29 runs was 107 μ s. The tight histograms of monoisotopic mass, NET and drift time are an indication of the instrument excellent performance.

3. Conclusion

A new ion mobility spectrometer-mass spectrometer platform was developed for broad proteomic measurements. The ion optics in the platform including the ion funnels as well as the drift cell were fabricated using printed circuit board technology. The new platform exhibits a resolving power of ~ 73 (for 1+ ions, 1222 m/z) for the 94 cm long drift cell which matches that calculated for the diffusion-limited resolving power. We did not observe issues due to the usage of PCB and Teflon materials in the construction of the drift cell. Contrary to some claims [4][4a], the inclusion of the ion funnel on the rear of the IMS cell has no adverse effect on the maximum obtained resolving power. The new platform with its large inlet capillary (1 mm i.d.), large drift rings and wide acceptance ion funnel maximized ion utilization resulting in a sensitive platform. During high ion current experiments, the platform maximizes ion utilization by multiplexing the packets introduced into the IMS thus improving instrument duty cycle, while at low ion currents the platform utilizes maximum trapping time in the signal averaging mode. The reproducibility of the platform was evaluated using 30 LC runs for human serum. Results showed excellent reproducibility of the platform as observed by tight histograms for mass error, normalized elution time and drift time. There is still room for further improvement to the performance of the IMS. In particular, we speculate that utilizing a higher dynamic range ADC should improve the measurement dynamic range at the high end. At the low end of dynamic range a trap with larger capacity is expected to improve the detection of low abundance species, as well as further expand the achievable high end. Finally, developments that increase the resolving power will extend applications as well as reduce the needs for conventional separations (e.g., LC) prior to IMS.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.ijms.2014.07.034>.

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